



# PARTS CATALOG

Published

2009/5 (May.)

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0CNP4-G07300

**Directions for the Parts Catalog.**

- 1.The parts stipulated in this Parts Catalog are not necessarily standard equipped parts.
- 2.Parts may change without prior notice.
- 3.The following is an example of the Parts Catalog format.

REF.	LEV.	PARTSNo.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1		729595-51390	FUEL INJECTION PUMP	1	1	1	1	1			
1-1	1	729595-51391	FUEL INJECTION PUMP	1	1	1	1	1			N
		(A=E00185) (B=E00200)									
3	2	26022-060162	SCREW M 6X16	9	9	9	9	9			
3-1	2	26022-060162	SCREW M 6X16	4	4	4	4	4			K
		(A=E00156) (B=E00156) (C=E00156) (D=E00156) (E=E00156)									
4	2	129470-51040	GAMSHIFT	9	9	9	9	9			
5	2	122710-51050	BEARING. ROLLER	9	9	9	9	9			
6	2	129470-51060	RETAINER	9	9	9	9	9			

Remarks	
(1)	BOOST COMPEMSATOR TYPE. OPTIONAL PART. TO E/#00155 (4JH-DT, 4JH-DTZ)

**①Ref. No.**

The Ref. No. listed may not be in accordance with the illustration Ref. No.

(Ex.) Illustration No. List Ref No.

1 1 (Before change) → 1-1 (After change)

For interchangeable symbols N, R and K, illustrations for new parts may be abbreviated.

**②Lev. (Level)**

Level indication

The numbers below indicate the level of relativity towards the main part.

1 ---- Main parts (Assembly parts)

2 ---- Sub component included in " 1 ".

3 ---- Sub component included in " 2 ".

Note) Parts that are not for sale are partially illustrated but not listed.

**③Change Mark**

The "I" indicates parts that were newly changed.

**④Interchangeability Mark**

When a part change takes place, one of the following interchangeability symbols is indicated beside the part.

Symbol	Interchangeability	Contents note
N	Old $\begin{matrix} \xrightarrow{\text{Yes}} \\ \xleftarrow{\text{No}} \end{matrix}$ New	New Part is interchangeable for Old Part but Old Part is not interchangeable for New Part.
Q	Old $\begin{matrix} \xleftarrow{\text{No}} \\ \xrightarrow{\text{Yes}} \end{matrix}$ New	New Part is not interchangeable for Old Part but Old Part is interchangeable for New Part.
R	Old $\begin{matrix} \xrightarrow{\text{Yes}} \\ \xleftarrow{\text{Yes}} \end{matrix}$ New	New/ Old Parts are both interchangeable.
S	Old $\begin{matrix} \xleftarrow{\text{No}} \\ \xrightarrow{\text{No}} \end{matrix}$ New	New/ Old Parts are both not interchangeable.
W		Part discontinued.
Z		Part newly added.
F		Not interchangeable by a single part but interchangeable together with related parts.
K		Changes only for used parts quantities.

**⑤Effective Machine No.**

When a part changes, the effective Machine No. will be indicated in the (A)-(F) column.

Product Symbol	Product No.	Product Symbol	Product No.
C	Clutch No. Compressor No.	F	Machine No. (Agricultural Equip.)
D	Drive No.	M	Machine No.
E	Engine No.	Note 1)	Date

Note 1) A date may follow the symbol. (Ex.) 1996.01

Note 2) " XXX " are for parts that could not be predicted or for engine models that could not be identified.

Note 3) (A=E/#00185) is the E/# (Engine Serial Number) for the column (A) model (in this case 4JH-DT) after the parts design change.

**⑥Remarks Mark**

Figures or alphabets (symbols) are entered in the remarks column.

The comments (remarks) on parts that are indicated at the bottom of the illustration are the same symbols as those stated above.

**PAINTING COLOR (MAIN BODY:KGC80)**

SECTION	PAINTING COLOR	COLOR SPLAY	MAIN PARTS	COLOR CODE (FIGURE)
Main body	YANMAR Red 2	T0R-94800100	BODY COMP.,LOWER	10
Main body	YANMAR Black	T0R-94800120	FRAME,UFO CHASSIS	12
Main body	YANMAR White	T0R-94800140	TANK PADDY	14
Main body	YANMAR Gray	T0R-94800200	SCREEN,ROTARY	20

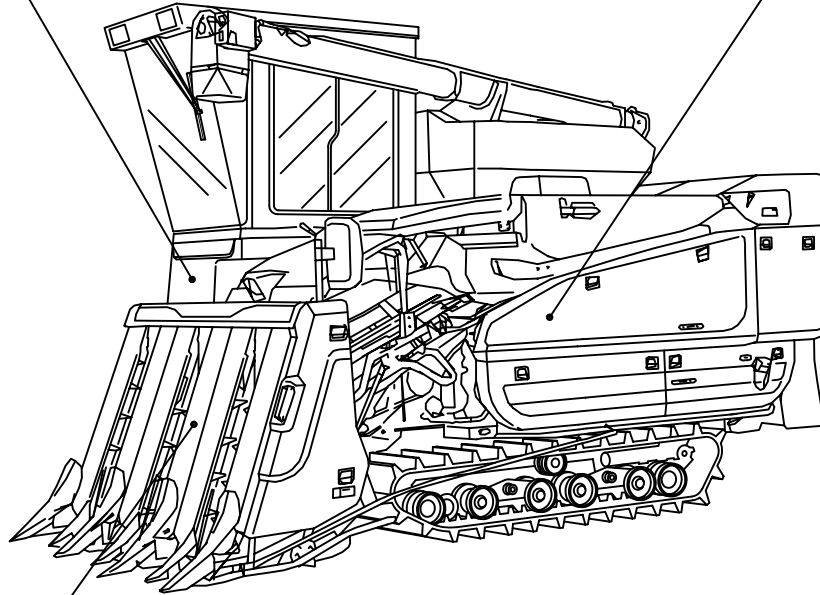
Please surely use YANMAR Genuine color splay any YANMAR agricultural machines.

Given painting color may be altered for improvement,etc. without prior notice.

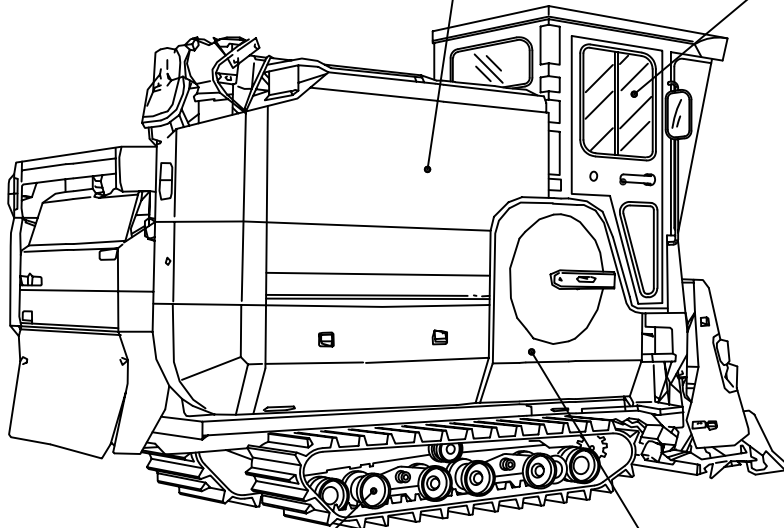
# NPC-4073 KGC80

## INDEX OF FUNCTIONAL GROUP

6. ELECTRO. PARTS AUTOMAT. REL. SEC. 項目NO. 254~285	8. LABELS&ACCESSORIES SEC. 項目NO. 308~318	3. THRESHING SEC. 項目NO. 82~146 項目NO. 327~329
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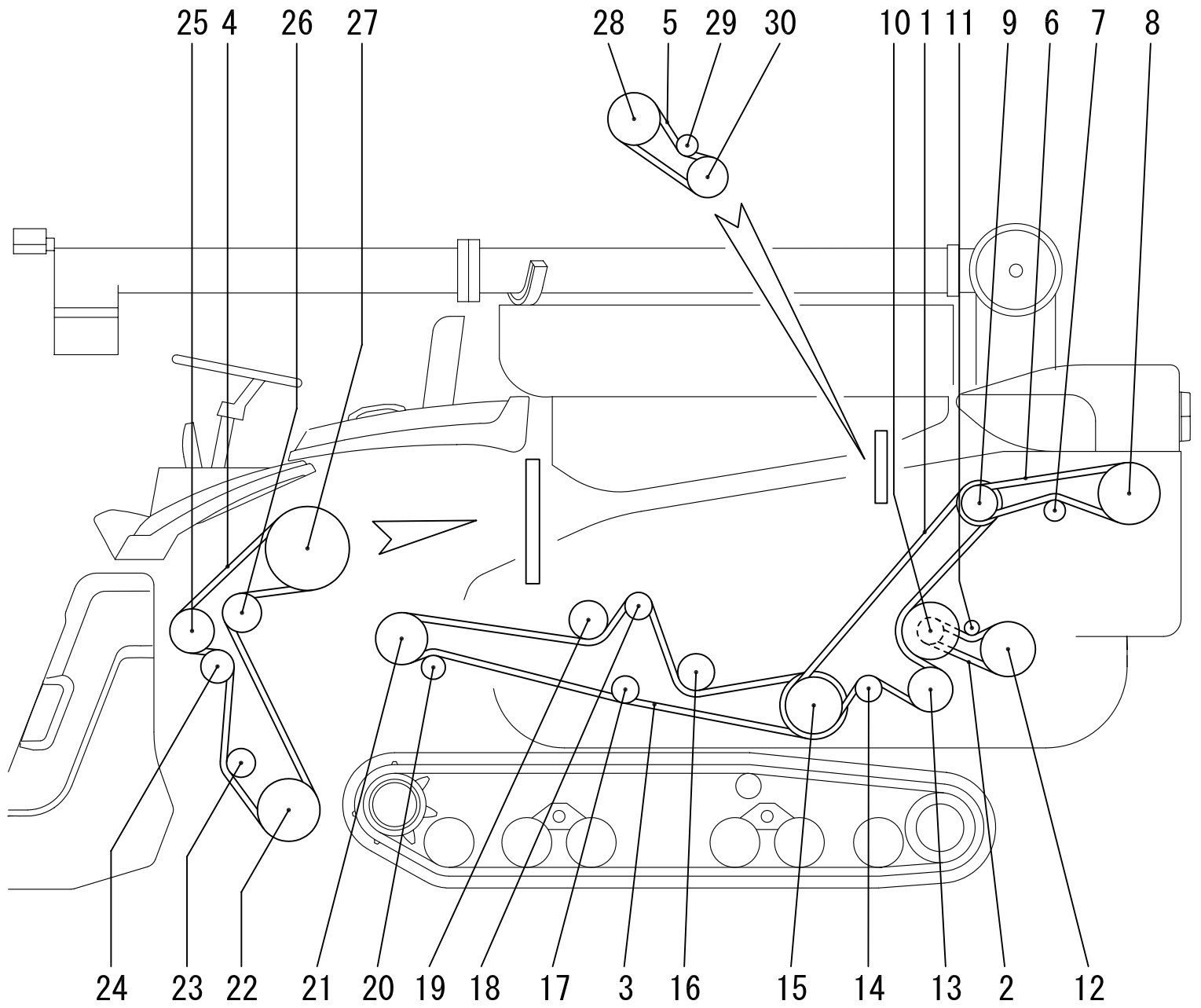


2. REAPING SEC. 項目NO. 15~81 項目NO. 319~326	7. GRAIN TANK SEC. 項目NO. 286~307, 330	5. CABIN SEC. 項目NO. 231~253
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4. TRAVELING SEC 項目NO. 147~230	1. ENGINE RELATED SEC. 項目NO. 1~14, 331, 332
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KGC80 BELT&PULLEY DIAGRAM (1)  
L SIDE

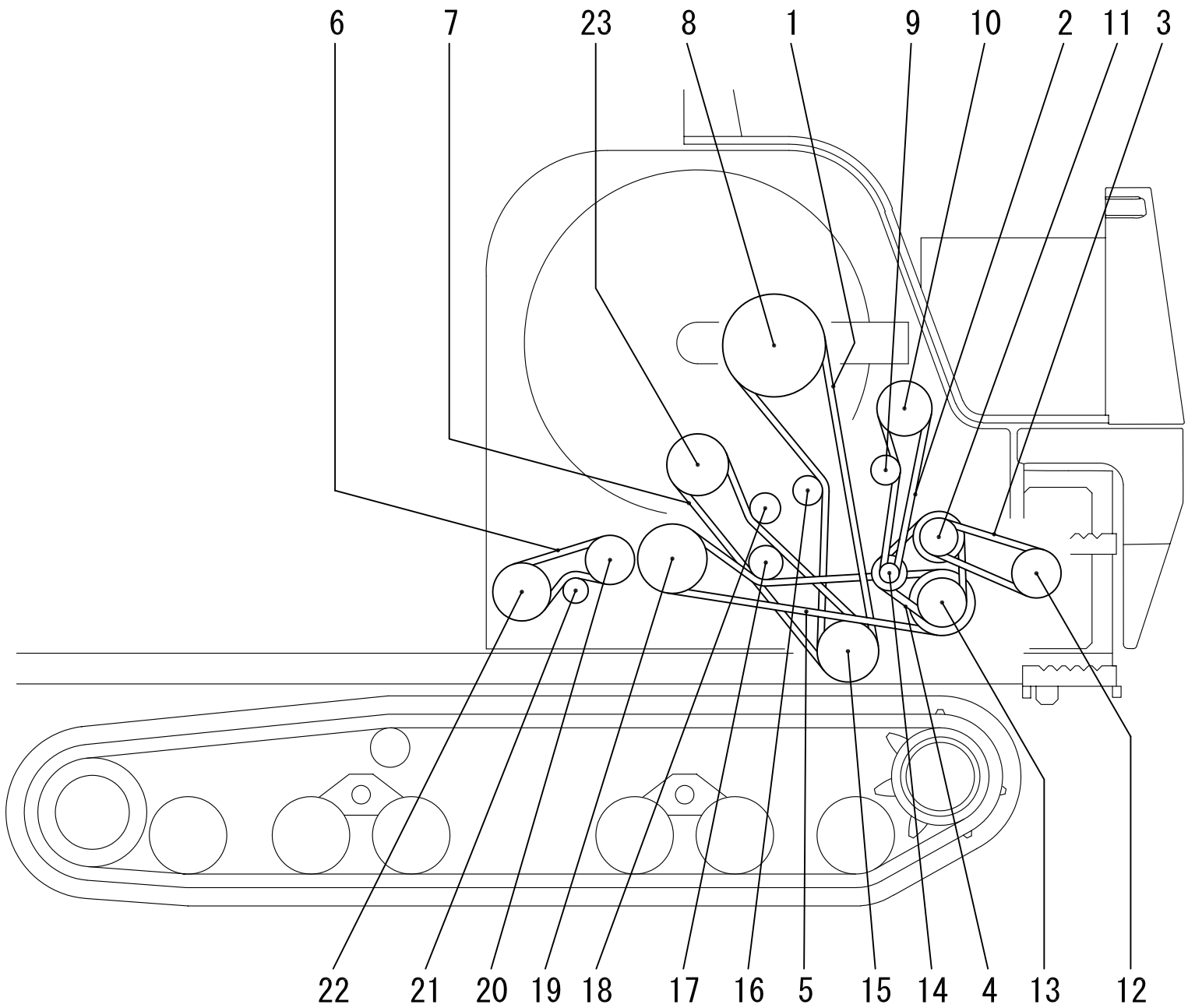


## KGC80(NPC-4073)

## REFERENCE CHART FOR BELT &amp; PULLEY(1)

No.	PARTS NAME	PARTS No.	GROUP No.	ITEM No.	REMARKS
1	V-BELT SC102 - W600	1E8540 - 35701	99	8	
2	V-BELT LB37 - AG4	1E8540 - 35720	100	6	
3	V-BELT SC133 - W600	1E9050 - 35760	98	5	
4	V-BELT LB106 - AG8	1E8540 - 35710	104	11	
5	V-BELT	25123 - 004301	105	18	
6	V-BELT	25123 - 005902	2	33	CUTTER PARTS
7	PULLEY 82 TENS. FLAT (12)	1J3160 - 40050	2	19	CUTTER PARTS
8	V - PULLEY B199 (12)	1J3930 - 14050	2	9	CUTTER PARTS
9	V - PULLEY 155C1 (12)	1E8540 - 35270	101	1	
9	V - PULLEY 138B1 (12)	1E8540 - 35310	101	2	
10	PULLEY 187 - 89CB (12)	1E8540 - 35280	100	2	
11	ROLLER ASSY, TENSION (12)	1E7030 - 51301	100	8	
	ROLLER ASSY, TENSION	1E7030 - 51302	100	8-1	
12	V - PULLEY 178 - B1 (12)	1E8230 - 35430 - X	100	3	
13	V - PULLEY 143C (12)	1E8540 - 35420	99	3	
14	ROLLER 80, TENSION (12)	1E6150 - 51902	99	12	
15	V - PULLEY 216 - 181C1 (12)	1E8540 - 35251	97	1	
16	PULLEY BACK 110C (12)	1E8540 - 35491	96	5	
17	PULLEY 85C, TENSION (10)	1E8540 - 35321	96	3	
18	PULLEY 121C1, TENSION (12)	1E6680 - 36701	96	7	
19	PULLEY BACK 110C (12)	1E8540 - 35491	96	5	
20	ROLLER 80, TENSION (12)	1E6150 - 51902	98	7	
21	V - PULLEY 169 C1 (12)	1E8540 - 35301	98	1	
22	V - PULLEY 175 - B3 (12)	1E8540 - 35330	104	3	
23	V - PULLEY 80 - B3 (12)	1E8361 - 35470	104	8	
24	PULLEY 90, TENSION (12)	1E6681 - 51082	104	13	
25	V - PULLEY 122.5 - B3 (12)	1E8361 - 35320	104	46	
26	PULLEY 106, TENSION (12)	1E8540 - 35340	104	4	
27	V - PULLEY 230 - B3 (12)	1E8540 - 37100	104	12	
28	V - PULLEY 170 - BU1 (10)	1E8230 - 37750	113	2	
29	PULLEY 70, TENSION	1E6211 - 46240	105	8	
30	V - PULLEY 132 B1 (12)	1E8540 - 35401	105	6	

KGC80 BELT&PULLEY DIAGRAM (2)  
R SIDE



## KGC80(NPC-4073)

## REFERENCE CHART FOR BELT &amp; PULLEY(2)

No.	PARTS NAME	PARTS No.	GROUP No.	ITEM No.	REMARKS
1	V-BELT SC75 W800	1E8540 - 51341	148	5	
2	V-BELT SA52 - W600	1E8570 - 51800	14	14	
3	V-BELT MVLTIPLY A36	1E8545 - 81030	250	7	CABIN MODEL
4	V-BELT HDPF B - 31	1E8859 - 06470	11	13	
5	V-BELT SB - 57 W800	1E8540 - 51150	147	6	
6	V-BELT SC - 37 W600	1E8540 - 91101	287	4	
7	V-BELT LC56 AG - 6	1E8540 - 51430	149	6	
8	V - PULLEY 240C	1E8540 - 11001	16	1	
9	ROLLER 75, TENSION (12)	1E6090 - 34651	14	11	
10	V - PULLEY 160 - A1 (12)	1E6150 - 51250	14	13	
11	V - PULLEY 121B (12)	1E8540 - 04911	11	7	
12	COMPRESSER COMP	1E8545 - 80330	247	1	CABIN MODEL
13	V - PULLEY 112B (12)	1E8540 - 04903	11	6	
13	V - PULLEY 146 - B3	1E9050 - 51100	147	4	
14	V - PULLEY 100B (12)	1E8540 - 04971	11	12	
14	V - PULLEY 75A (12)	1E8540 - 06710	14	2	
15	PULLEY, PTO	1E8540 - 54690	156	12	
16	PULLEY 80, TENSION (12)	1E8510 - 51050	148	3	
17	PULLEY 90, TENSION (12)	1E6681 - 51082	147	2	
18	PULLEY 80, TENSION (12)	1E8510 - 51050	149	4	
19	V - PULLEY 179 - B3 (12)	1E8540 - 51111	147	5	
20	V - PULLEY (CRANK 150	129960 - 21650	8	9	ENGINE PARTS
21	PULLEY 70, TENSION (12)	1E6680 - 91170	287	5	
22	V - PULLEY 152C1 (12)	1E8540 - 91001	286	4	
23	V - PULLEY 149 - C1 (12)	1E8540 - 51121	149	5	



# CONTENTS

MODEL : KGC80  
PC NO : 0CNP4-G07300

Fig.No.	GROUP NAME
ENGINE RELATED UNIT	
1.	ENGINE MOUNTING BASE
2.	ENGINE CONTROL
3.	FUEL TANK(1)
4.	FUEL TANK(2)
5.	AIR CLEANER
6.	PRECLEANER(CABIN
7.	PRECLEANER
8.	MUFFLER
331.	MUFFLER (1) (ADD.ITEM)
332.	MUFFLER (2) (ADD.ITEM)
9.	RADIATOR(1)
10.	RADIATOR(2)
11.	RADIATOR FAN
12.	ROTARY SCREEN
13.	SCREEN SUCTION(1)
14.	SCREEN SUCTION(2)
REAPING UNIT (1)	
15.	REAPING DRIVE CASE
16.	REAPING SHAFT A
17.	REAPING SHAFT B
18.	REAPING SHAFT C
19.	PICK-UP VERTICAL DRIVE(1)
20.	PICK-UP VERTICAL DRIVE(2)
21.	PICK-UP HORIZONTAL DRIVE
22.	PICK-UP SHAFT A
319.	PICK-UP SHAFT A(ADD.ITEM)
23.	PICK-UP SHAFT B
24.	PICK-UP CHANGE

Fig.No.	GROUP NAME
25.	PICK-UP CASE L
26.	PICK-UP CASE R
27.	PICK-UP CASE C
28.	PICK-UP CHAIN ROLLER R
29.	PICK-UP CHAIN ROLLER CR
30.	PICK-UP CHAIN ROLLER L
31.	PICK-UP CHAIN ROLLER CL
32.	PICK-UP CHAIN ROLLER C
33.	FRONT COVER
34.	REAPING COVER
35.	DUSTPROOF COVER
36.	REAPING FRAME
37.	STEADY REST LINK
38.	REAPING EDGE DRIVE L
320.	REAPING EDGE DRIVE L(ADD.ITEM)
39.	REAPING EDGE DRIVE R
321.	REAPING EDGE DRIVE R(ADD.ITEM)
40.	REAPING EDGE
322.	REAPING EDGE L(ADD.ITEM)
324.	REAPING EDGE L(ADD.ITEM)
323.	REAPING EDGE R(ADD.ITEM)
325.	REAPING EDGE R(ADD.ITEM)
41.	GRASS BOARD
42.	AUX. GRASS STICK
43.	SUB PANEL
REAPING UNIT (2)	
44.	RAKE-IN BELT R OUTSIDE
45.	RAKE-IN BELT L OUTSIDE
46.	RAKE-IN BELT CR

# CONTENTS

MODEL : KGC80  
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## Fig.No. GROUP NAME

- 47. RAKE-IN BELT CL
- 48. LOWER CONVEY CASE R
- 49. LOWER CONVEY CASE L
- 50. LOWER CONVEY L SHAFT
- 51. LOWER CONVEY C SHAFT
- 52. LOWER CONVEY R GUIDE
- 53. LOWER CONVEY L GUIDE
- 54. LOWER CONVEY C GUIDE
- 55. UPPER CONVEY R REAR DRIVE
- 56. UPPER CONVEY R REAR CASE
- 57. UPPER CONVEY ROLLER R REAR
- 58. UPPER CONVEY L CASE
- 59. UPPER CONVEY ROLLER L
- 60. UPPER CONVEY C DRIVE
- 61. UPPER CONVEY C CASE
- 62. UPPER CONVEY ROLLER C
- 63. UPPER CONVEY R GUIDE
- 64. UPPER CONVEY C GUIDE
- 65. UPPER CONVEY L GUIDE
- 66. UPPER CONJUGATE GUIDE
- 67. UPPER CONVEY R FRONT DRIVE
- 68. UPPER CONVEY R FRONT CASE
- 69. UPPER CONVEY ROLLER R FRONT
- 70. EAR CONVEY DRIVE
- 71. EAR CONVEY CASE
- 72. VERTICAL CONVEY CASE
- 73. VERTICAL CONVEY SHAFT B
- 74. VERTICAL CHAIN CASE
- 75. VERTICAL CONJUGATE BAR
- 76. AUXILIARY CONVEY DRIVE

## Fig.No. GROUP NAME

- 77. AUXILIARY CONVEY
- 326. AUXILIARY CONVEY(ADD.ITEM)
- 78. AUXILIARY CONVEY GUIDE
- 79. SUCCESSION CONVEY CASE
- 80. SUCCESSION CONVEY
- 81. FEEDING DEPTH ADJUSTMENT

## THRESHING UNIT (1)

- 82. LOWER BODY R
- 83. BODY BOTTOM
- 84. THRESHING MOUNT
- 85. UPPER BODY R
- 86. UPPER BODY OUTLET(1)
- 87. UPPER BODY OUTLET(2)
- 88. UPPER BODY REAR(1)
- 89. UPPER BODY REAR(2)
- 90. THRESHING ROOM FRAME L(1)
- 91. THRESHING ROOM FRAME L(2)
- 92. THRESH.CHM.PARTIT,INLET/OUTLET
- 93. SCREEN FRAME
- 327. SCREEN FRAME(ADD.ITEM)
- 94. FEED BOARD
- 95. PROCESSING SCREEN FRAME
- 96. WINNOWER BELT
- 97. 1ST BELT
- 98. COUNTER BELT
- 99. 2ND BELT
- 100. SWING BELT
- 101. SUCTION BELT
- 102. SIDE COVER L(1)

# CONTENTS

MODEL : KGC80  
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## Fig.No. GROUP NAME

- 103. SIDE COVER L(2)
- 104. THRESHING DRUM BELT
- 105. STRAW DISCHARGE BELT
- 106. THRESHING DRUM FRONT COVER
- 107. THRESHING DRUM DRIVE CASE
- 108. FEED CHAIN CASE
- 109. STRAW DISCHARGE DRIVE CASE
- 110. THRESHING DRUM DRIVE SHAFT
- 111. FEED CHAIN SHAFT(1)
- 112. FEED CHAIN SHAFT(2)
- 113. STRAW DISCHARGE DRIVE SHAFT
- 114. THRESHING DRUM
- 115. THRESHING DRUM SHAFT BEARING
- 116. THRESHING CHAMBER COVER (1)
- 117. THRESHING CHAMBER COVER (2)

## THRESHING UNIT (2)

- 118. PROCESSING DRUM
- 119. PROCESSING DRUM SHAFT
- 120. PROCESSING DRUM DRIVE SHAFT
- 121. PROCESSING DRUM COVER
- 122. SWING SHAFT
- 123. SWING ARM FRONT/REAR
- 124. SWING SORTING BOARD(1)
- 328. SWING SORT.BOARD(1)(ADD.ITEM)
- 125. SWING SORTING BOARD(2)
- 329. SWING SORT.BOARD(2)(ADD.ITEM)
- 126. SWING SORTING CONTROL(1)
- 127. SWING SORTING CONTROL(2)
- 128. WINNOWER FAN

## Fig.No. GROUP NAME

- 129. 2ND FAN
- 130. 1ST GRAIN AUGER
- 131. GRAIN ELEVAT.AUGER CASE
- 132. GRAIN ELEVAT.AUGER
- 133. GRAIN ELEVAT.THROWER
- 134. 2ND GRAIN AUGER
- 135. 2ND VERTICAL AUGER
- 136. 2ND AUGER CASE
- 137. 2ND PROCESSING DRUM
- 138. 2ND PROCESSING DRUM CASE
- 139. SUCTION DRUM
- 140. FEED CHAIN
- 141. STRAW KEEP COVER
- 142. STRAW KEEP PLATE
- 143. STRAW DISCHARGE CONVEY(1)
- 144. STRAW DISCHARGE CONVEY(2)
- 145. STRAW DISCHARGE CONJUGATE BAR
- 146. STRAW DISCHARGE GUIDE

## TRAVELING UNIT (1)

- 147. TRAVELING DRIVE BELT
- 148. REAPING DRIVE BELT
- 149. POUR-IN BELT
- 150. PARKING BRAKE
- 151. STEERING BRAKE
- 152. TRANSMISSION CASE
- 153. AXLE CASE
- 154. MAIN SHAFT
- 155. BRAKE SHAFT
- 156. P.T.O.SHAFT

# CONTENTS

MODEL : KGC80  
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## Fig.No. GROUP NAME

- 157. STEERING SHAFT
- 158. REDUCTION
- 159. SPROCKET SHAFT
- 160. MAIN CHANGE
- 161. SUB CHANGE
- 162. DRIVE SHAFT
- 163. COUNTER CASE
- 164. INPUT SHAFT
- 165. CLUTCH SHAFT
- 166. TRANSMISSION DRIVE SHAFT
- 167. SORTING DRIVE SHAFT
- 168. REAPING DRIVE SHAFT
- 169. THRESHING DRUM DRIVE SHAFT
- 170. HYDRAULIC(1)
- 171. HYDRAULIC(2)
- 172. COUNTER CASE MOUNT

## TRAVELING UNIT (2)

- 173. STEERING COLUMN(1)
- 174. STEERING COLUMN(2)
- 175. STEERING COLUMN(CABIN(1)
- 176. STEERING COLUMN(CABIN(2)
- 177. SIDE COLUMN
- 178. SIDE COLUMN(CABIN
- 179. SIDE ASSIST
- 180. GT COLUMN
- 181. GT COLUMN(CABIN
- 182. TRAVELING BRAKE CONTROL
- 183. PARKING BRAKE CONTROL
- 184. STEERING(1)

## Fig.No. GROUP NAME

- 185. STEERING(2)
- 186. STEERING(3)
- 187. MAIN CHANGE CONTROL(1)
- 188. MAIN CHANGE CONTROL(2)
- 189. SUB-CHANGE CONTROL
- 190. CONTROL ROD
- 191. D.K.CLUTCH CONTROL
- 192. PIPING
- 193. H.S.T.PIPING
- 194. HYDRAULIC VALVE
- 195. UP-&-DOWN CYLINDER
- 196. MOVE-ROUND FULCRUM
- 197. STEP
- 198. STEP(CABIN
- 199. FLOOR ANTIVIBRATION
- 200. CABIN ANTIVIBRATION
- 201. ELEVAT.STEP
- 202. OPERATOR SEAT
- 203. OPERATOR SEAT(SEAT
- 204. SEAT TILT
- 205. FLOOR
- 206. FLOOR SEAL
- 207. FLOOR MOVE-ROUND

## TRAVELING UNIT (3)

- 208. CHASSIS FRAME
- 209. MUD GUARD
- 210. CRAWLER GUARD
- 211. TRACK FRAME
- 212. TRANSMISSION MOUNTING

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MODEL : KGC80  
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## Fig.No. GROUP NAME

- 213. IDLER
- 214. TRACK ROLLER
- 215. ICORADER
- 216. SECOND ROLLER
- 217. CRAWLER GUIDE
- 218. CARRIER ROLLER
- 219. CRAWLER
- 220. SWING(1)
- 221. SWING(2)
- 222. UFO POTENTIOMETER(1)
- 223. UFO POTENTIOMETER(2)
- 224. ENGINE ROOM FRAME(CAB(1)
- 225. ENGINE ROOM FRAME(CAB(2)
- 226. ENGINE ROOM FRAME(1)
- 227. ENGINE ROOM FRAME(2)
- 228. ENGINE ROOM COVER
- 229. ENGINE ROOM COVER(CABIN
- 230. MIRROR REFLECTOR

## CABIN UNIT

- 231. CABIN ROOF
- 232. CABIN CEILING
- 233. CABIN BODY
- 234. CABIN FLOOR
- 235. CABIN DOOR
- 236. CABIN DOOR LOCK
- 237. CABIN RIGGING(1)
- 238. CABIN RIGGING(2)
- 239. CABIN ELECTRICAL(1)
- 240. CABIN ELECTRICAL(2)

## Fig.No. GROUP NAME

- 241. RADIO CASSETTE PLAYER
- 242. CABIN MIRROR
- 243. CABIN SEAL(SF
- 244. CABIN SEAL(SK
- 245. AIR CONDITIONER(1)
- 246. AIR CONDITIONER(2)
- 247. COMPRESSOR
- 248. AIR CONDITIONER MOUNT(1)
- 249. AIR CONDITIONER MOUNT(2)
- 250. COMPRESSOR MOUNT
- 251. CONDENSER
- 252. PIPING(AIR CONDITIONER
- 253. PIPING(HEATER

## ELECTRO PARTS UNIT

- 254. ENGINE ELECTRICAL
- 255. LAMPS
- 256. LAMPS(CABIN
- 257. FLASHER
- 258. SWITCH
- 259. OIL SUPPLY MOTOR
- 260. ROTARY SCREEN ELECTRICAL
- 261. H.S.T.BRAKE ELECTRICAL
- 262. POUR-IN
- 263. FEED CHAIN AUTO CLUTCH
- 264. SWING PREVENTIVE
- 265. BATTERY
- 266. POWER & RELAY
- 267. ALARM
- 268. BUZZER & HORN

# CONTENTS

MODEL : KGC80  
PC NO : 0CNP4-G07300

## Fig.No. GROUP NAME

- 269. WIRE HARNESS(A(1))
- 270. WIRE HARNESS(A(2))
- 271. WIRE HARNESS(A(3))
- 272. HARNESS ELECTRICAL MOUNT(1)
- 273. HARNESS ELECTRICAL MOUNT(2)
- 274. HARNESS ELECTRICAL MOUNT(CAB(1
- 275. HARNESS ELECTRICAL MOUNT(CAB(2
- 276. ENGINE HARNESS
- 277. FEEDING DEPTH CONTROL
- 278. HORIZONTAL CONTROL
- 279. REAPING HEIGHT CONTROL(KEX
- 280. REAPING AUTO CLUTCH
- 281. CLEAN SELECTION CONTROL
- 282. OVER ROAD CONTROL
- 283. KEX SPEC ELECTRICAL
- 284. AUGER CONTROL
- 285. AUGER CLUTCH

## PDY.TK.LABELS SEC.

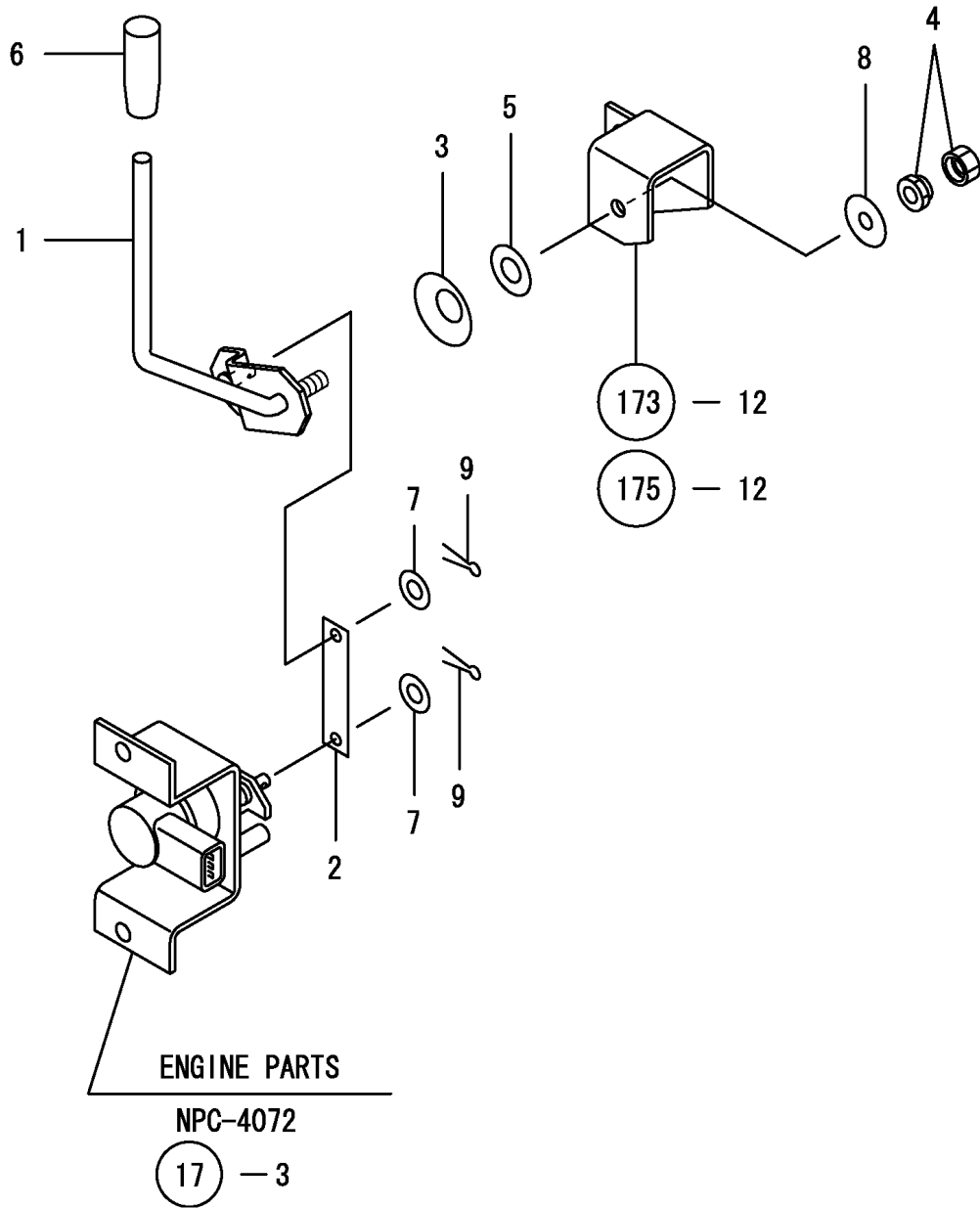
- 286. AUGER INPUT
- 287. AUGER CLUTCH BELT
- 288. CUTTER CHANGE
- 289. LOWER CONVEY
- 290. LOWER CONVEY SUCCESS
- 291. VERTICAL AUGER FRAME
- 292. VERTICAL AUGER
- 293. AUGER SUCCESS
- 294. HORIZONTAL AUGER
- 295. AUGER OUTLET
- 330. AUGER OUTLET(ADD.ITEM)

## Fig.No. GROUP NAME

- 296. PADDY TANK
- 297. TANK UPPER
- 298. TANK LOWER
- 299. TANK LOWER COVER
- 300. TANK SETTING
- 301. AUGER MOVE-ROUND CONTROL
- 302. AUGER HYDRAULIC MOUNT
- 303. AUGER REST
- 304. AUGER CYLINDER
- 305. TANK COVER
- 306. OIL SUPPLY DEVICE(1)
- 307. OIL SUPPLY DEVICE(2)
- 308. LABELS & MARKS(1)
- 309. LABELS & MARKS(2)
- 310. LABELS & MARKS(3)
- 311. LABELS(AS)
- 312. LABELS(ELECTRICAL)
- 313. LABELS(AC)
- 314. LABELS(SAFETY(1)
- 315. LABELS(SAFETY(2)
- 316. TOOL
- 317. ACCESSORY PARTS
- 318. RUDDER



Fig.2. ENGINE CONTROL



0CNP4-G07300 2. ENGINE CONTROL

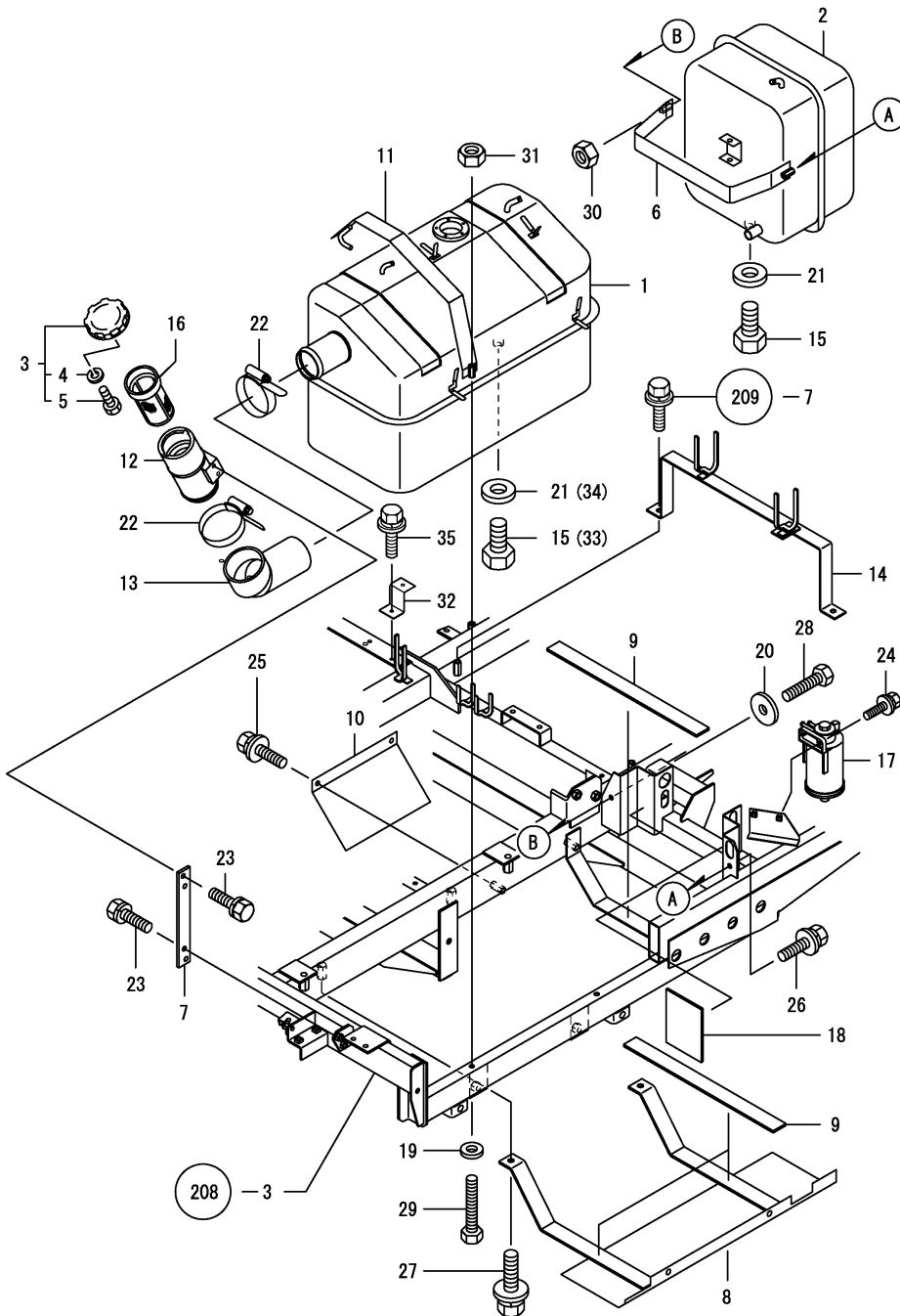
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-02003	LEVER, ACCELERATOR	1	1						
2	1	1E8540-02050	ROD, AXLE	1	1						
3	1	1E6821-02200	SPRING, FRICTION	1	1						
4	1	1E6460-12260	LOCK NUT 8	1	1						
5	1	1C6141-43970	PLATE 12	1	1						
5-1	1	1C6141-43971	PLATE 12	1	1						N
(A)=FXXXXXX (B)=FXXXXXX)											
6	1	1A1140-58050	GRIP, STAND	1	1						
7	1	22117-060000	WASHER 6	2	2						
8	1	22157-080000	WASHER 8	1	1						
9	1	22417-160120	COTTER PIN 1.6X12	2	2						



Fig.3. FUEL TANK(1)

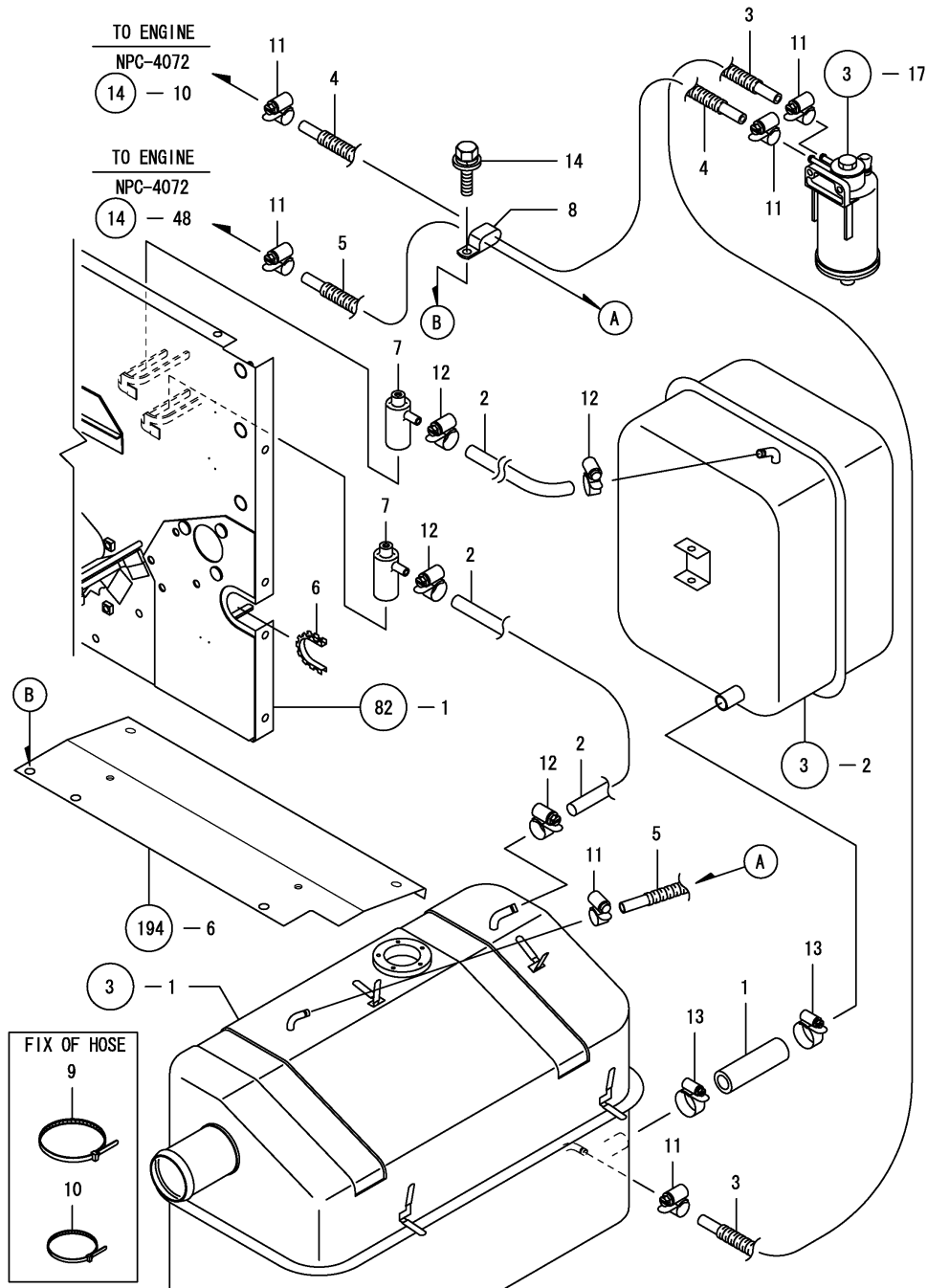


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-03000	TANK, FUEL	1	1						
2	1	1E8540-03050	TANK, FUEL SUB-	1	1						
3	1	1E8230-03100	CAP, TANK	1	1						
4	2	22217-040000	SPRING WASHER 4	2	2						
5	2	26116-040202	BOLT M 4X 20 PLATED	2	2						
6	1	1E8540-03110	BAND, SUB-TANK	1	1						
7	1	1E8540-03140	STAY, OIL FILLER	1	1						
8	1	1E8540-03151	GUARD, TANK	1	1						
9	1	1E6820-03250	SHEET, SHOCK ABSORBG	3	3						
I	10	1E8540-03251	GUARD, EXHAUST	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
11	1	1E8540-03270	BAND, TANK RETAINING	2	2						
12	1	1E8380-03400	CAP ASSY	1	1						
13	1	1E8380-03490	HOSE, OIL FEED	1	1						
14	1	1E8540-04251	CLAMP	1	1						
I	14-1	1E9050-04220	CLANP, HOSE	1	1						N
		(A=F010154) (B=F010154)									
15	1	104200-55080	PLUG, DRAIN	2	2						
I	15-1	104200-55080	PLUG, DRAIN	1	1						K
		(A=F010154) (B=F010154)									
16	1	101504-55101	STRAINER, FUEL INLET	1	1						
17	1	119006-55810	TANK, SEDIMENTATION	1	1						
18	1	1E8255-79840	SHEET, CAB PROTECTIVE	2	2						
19	1	22137-080000	WASHER 8, POLISHED	2	2						
20	1	22157-080000	WASHER 8	1	1						
21	1	22190-120002	SEAL WASHER 12	2	2						
I	21-1	22190-120002	WASHER, SEAL 12	1	1						K
		(A=F010154) (B=F010154)									
22	1	23000-090000	CLAMP 90	2	2						
23	1	26013-080202	BOLT W/WASHER M8X20	4	4						
24	1	26014-060252	BOLT M 6X 25	2	2						
I	25	26014-080162	BOLT M 8X 16	2	2						Z
		(A=FXXXXXX) (B=FXXXXXX)									
26	1	26014-080202	BOLT M 8X 20	1	1						
27	1	26014-100202	BOLT M10X 20	4	4						
28	1	26116-080554	BOLT 8*55	1	1						
29	1	26116-081004	BOLT M8X100	2	2						
30	1	26717-080002	NUT 8	1	1						
31	1	26717-080002	NUT 8	2	2						
I	32	1E9050-04230	STAY, EARTH	1	1						W
		(A=F010154) (B=F010154)									
I	33	104200-55080	PLUG, DRAIN	1	1						W
		(A=F010154) (B=F010154)									
I	34	22190-120002	WASHER, SEAL 12	1	1						W
		(A=F010154) (B=F010154)									
I	35	26014-060162	BOLT M 6X 16	1	1						W
		(A=F010154) (B=F010154)									

Fig.4. FUEL TANK(2)



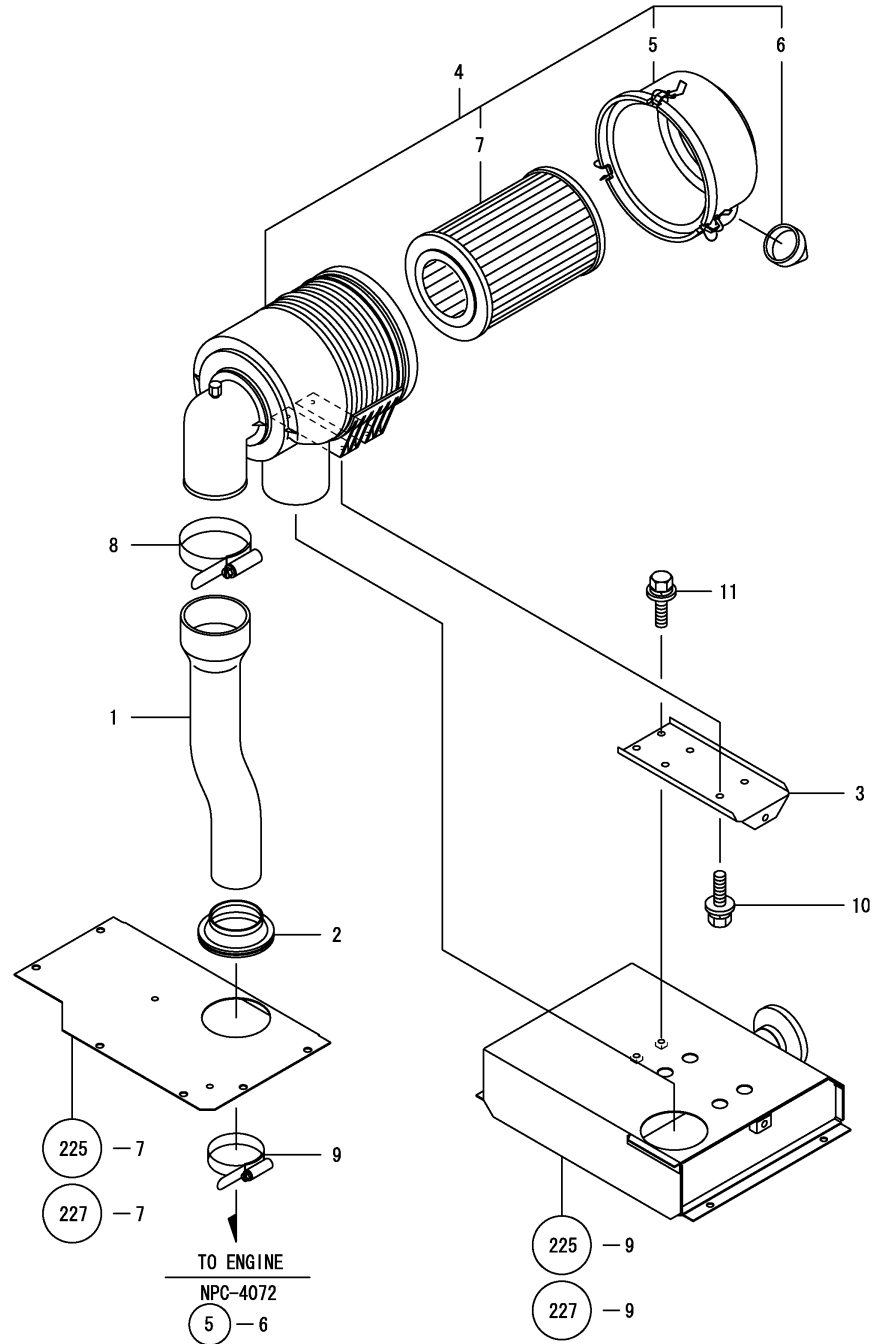
OCNP4-G07300 4. FUEL TANK(2)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-03300	HOSE 6-10,DRAIN	1	1						
2	1	1E8560-03300	HOSE,BREATHER 1050	2	2						
3	1	1E8540-03350	PIPE L800 COMP.,FUEL	1	1						
4	1	1E8540-03380	PIPE 2450L COMP,FUEL	1	1						
5	1	1E8540-03410	PIPE L3450 CMP.,FUEL	1	1						
6	1	1E6820-61290	BUSH 100,UNIVERSAL	1	1						
7	1	194205-63550	BREATHER, AIR	2	2						
8	1	1E6212-82820	CLIP 173219	1	1						
9	1	1E6102-84960	BAND 250,WIRE LOCK	3	3						
10	1	1E6102-84970	BAND 140,WIRE LOCK	5	5						
11	1	23000-013000	CLAMP 13	6	6						
12	1	23000-016000	CLAMP 16	4	4						
13	1	23000-028000	CLAMP 28	2	2						
14	1	26014-080302	BOLT M 8X 30	1	1						

Fig.5. AIR CLEANER



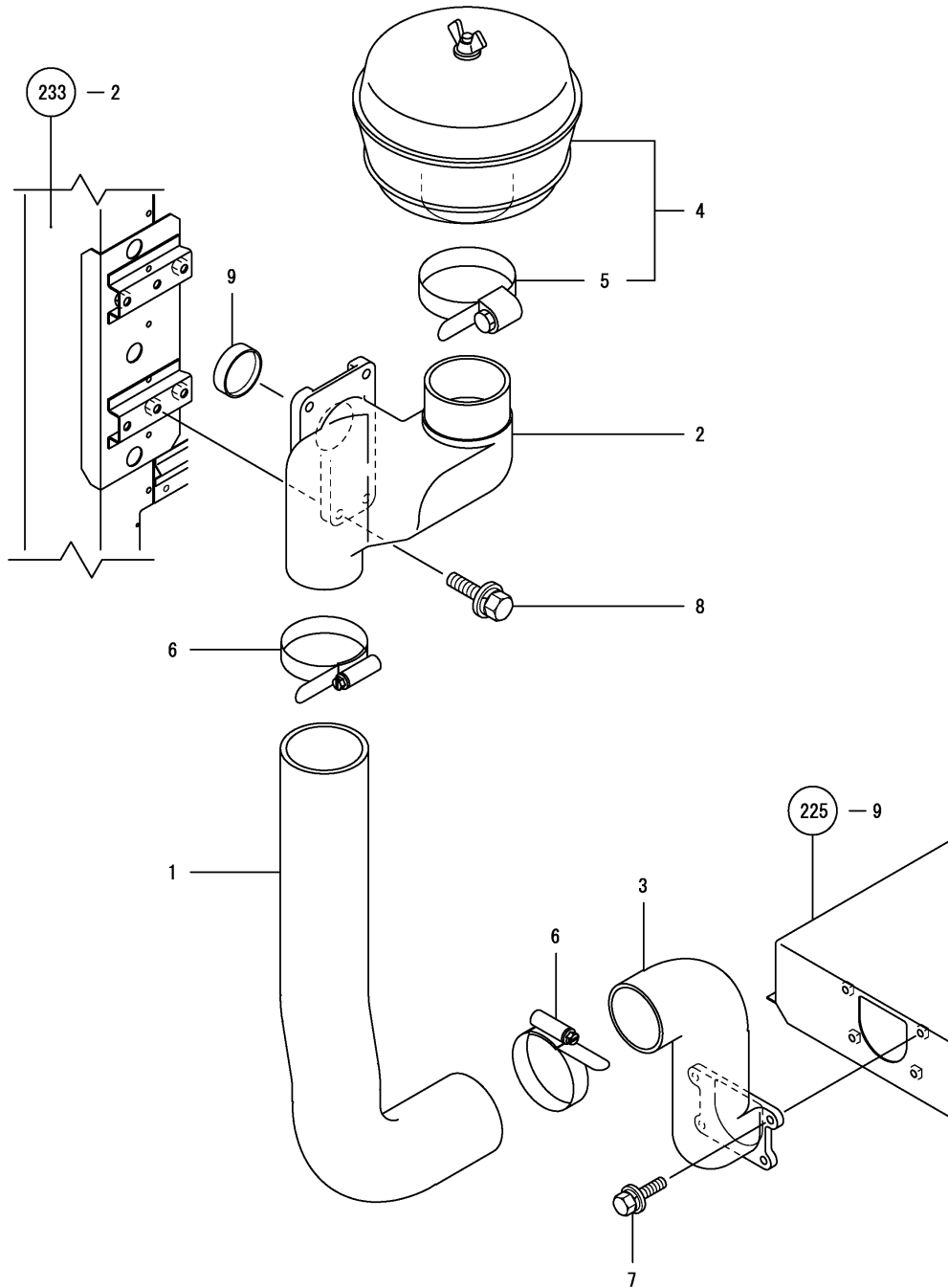
0CNP4-G07300 5. AIR CLEANER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-04051	HOSE A, SUC.	1	1						
2	1	1E8540-04070	BOOT,HOSE	1	1						
3	1	1E8540-04101	STAY	1	1						
4	1	129960-12500	CLEANER, AIR	1	1						
5	2	119117-12530	COVER	1	1						
6	2	119160-12540	VALVE	1	1						
7	2	119117-12560	ELEMENT	1	1						
8	1	23000-102000	CLAMP 102,HOSE	1	1						
I	8-1	23000-115000	CLAMP, HOSE 115	1	1						R
		(A=F010154)	(B=F010154)								
9	1	23010-075001	CLAMP 75	1	1						
10	1	26014-080162	BOLT M 8X 16	4	4						
11	1	26014-080162	BOLT M 8X 16	3	3						

Fig.6. PRECLEANER(CABIN)



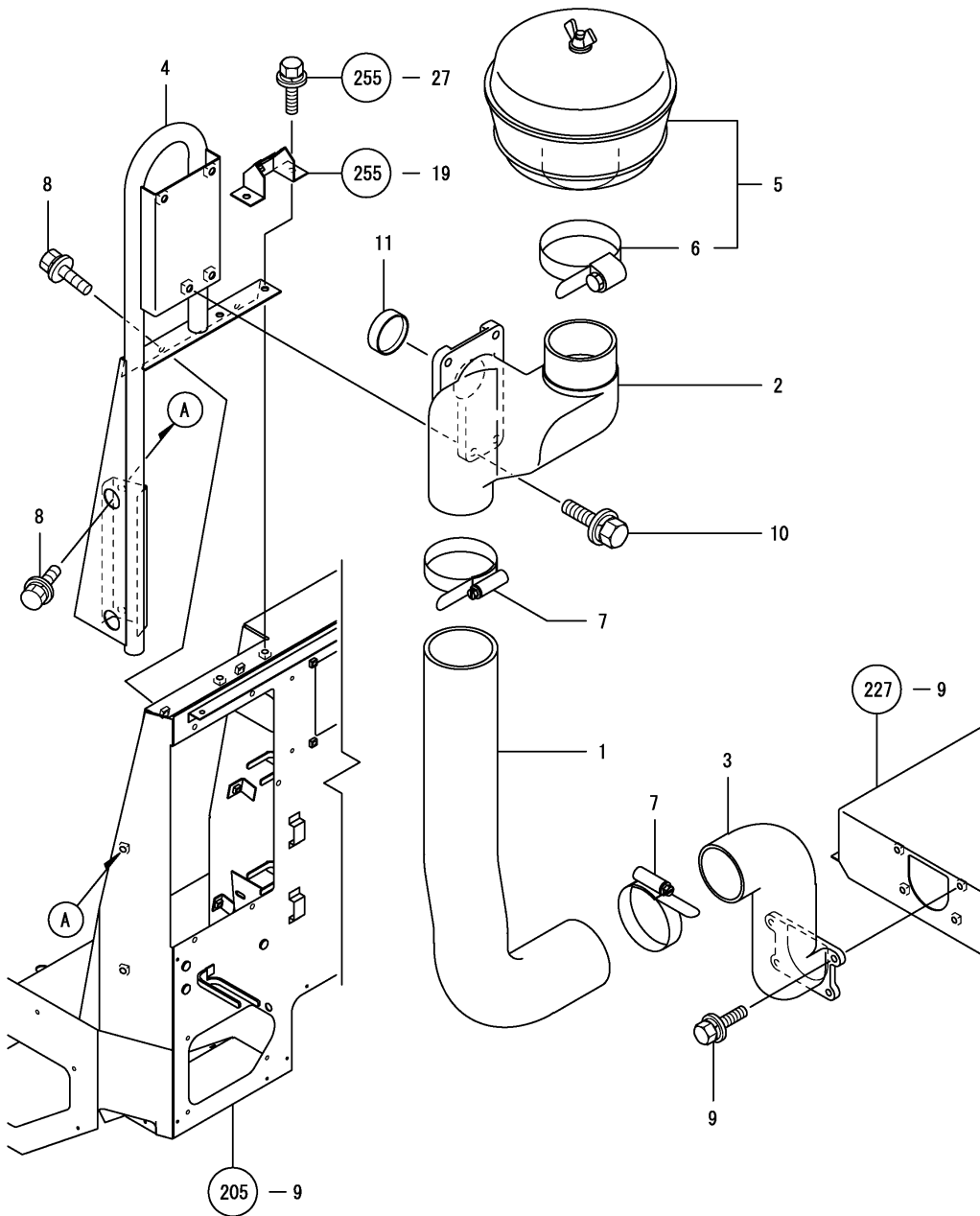
OCNP4-G07300 6. PRECLEANER(CABIN)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	1E8549-04010	HOSE PRECLEANER		1							
2	1	1E8549-04020	DUCT A,PRECLEANER		1							
3	1	1E8549-04030	DUCT,B,PRECLEANER		1							
4	1	123500-12901	PRE-CLEANER ASSY		1							
5	2	123500-12940	CLAMP		1							
6	1	23000-102000	CLAMP 102,HOSE		2							
I	6-1	1 23000-115000	CLAMP, HOSE 115		2							R
		(A=F010154) (B=F010154)										
7	1	26014-080252	BOLT M 8X 25		4							
8	1	26014-100352	BOLT 10X35		4							
9	1	27260-620000	PLUG 62,BORE		1							

Fig.7. PRECLEANER



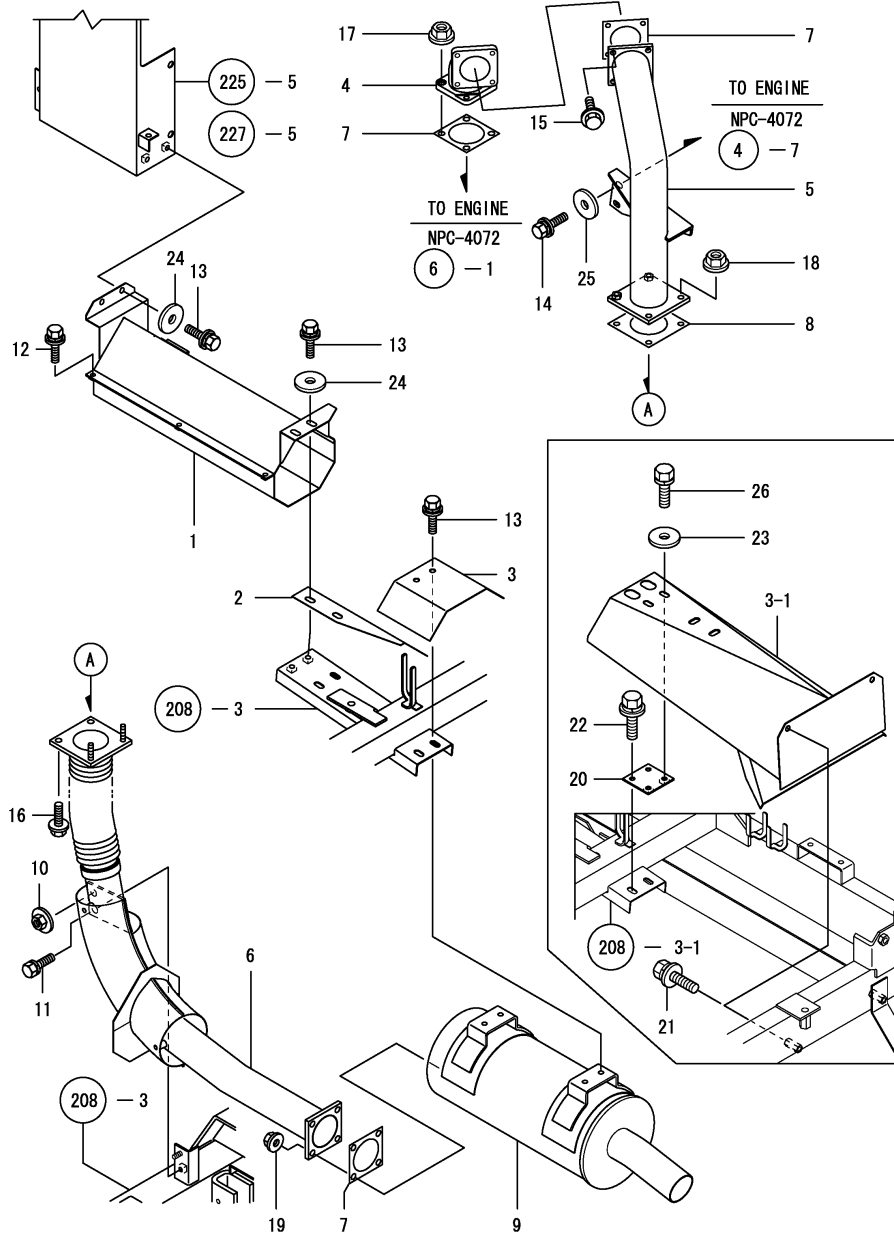
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8549-04010	HOSE PRECLEANER	1							
2	1	1E8549-04020	DUCT A,PRECLEANER	1							
3	1	1E8549-04030	DUCT,B,PRECLEANER	1							
4	1	1E8549-04150	FLAME.PRECLEANER	1							
5	1	123500-12901	PRE-CLEANER ASSY	1							
6	2	123500-12940	CLAMP	1							
7	1	23000-102000	CLAMP 102,HOSE	2							
I	7-1	23000-115000	CLAMP, HOSE 115	2							R
		(A=F010154)									
8	1	26014-080162	BOLT M 8X 16	4							
9	1	26014-080252	BOLT M 8X 25	4							
10	1	26014-100352	BOLT 10X35	4							
11	1	27260-620000	PLUG 62,BORE	1							



Fig.8. MUFFLER



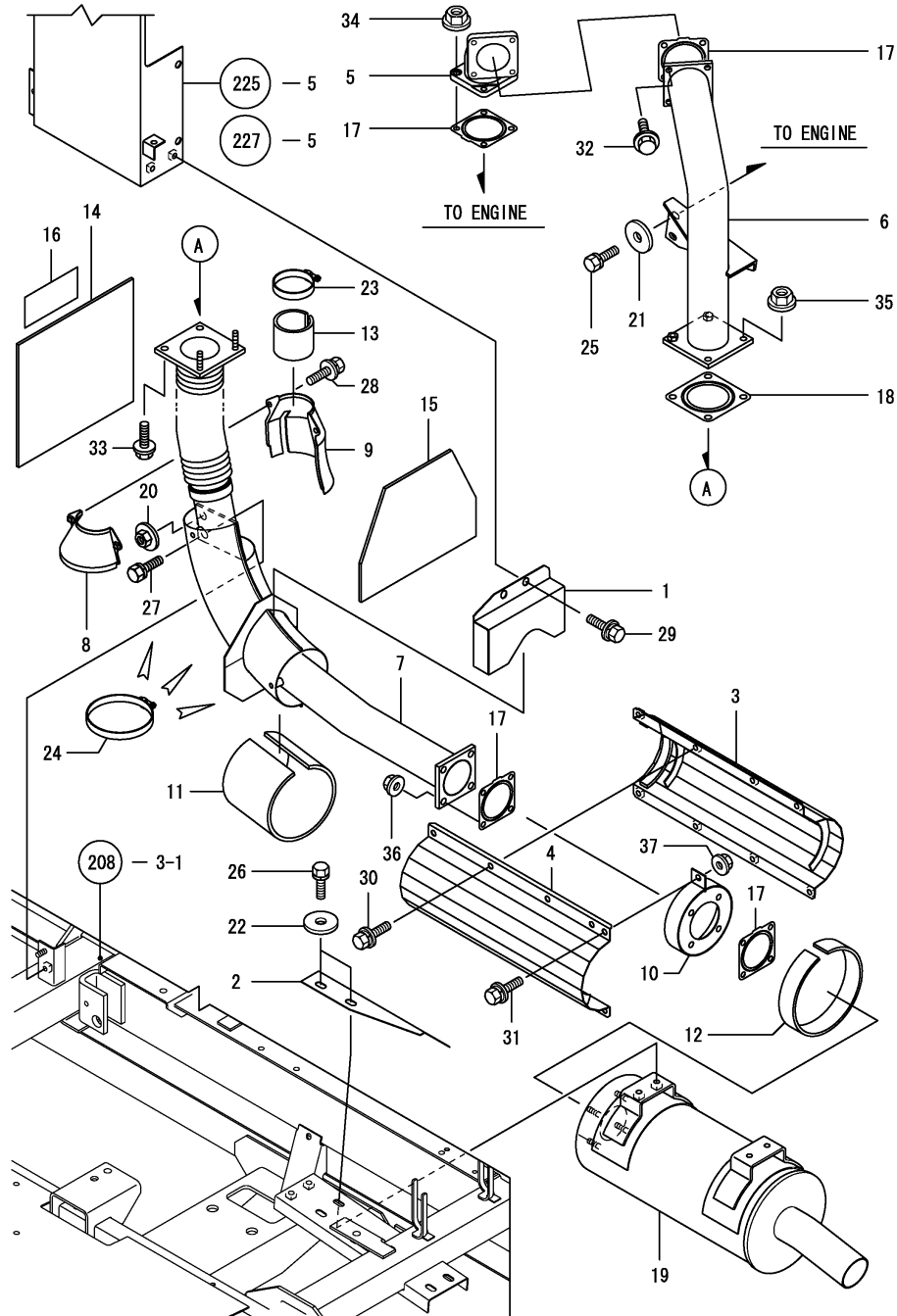
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
21	1	26014-080162	BOLT M 8X 16 (A=FXXXXXX) (B=FXXXXXX)	2	2						W
I 21-1	1	26014-080162	BOLT M 8X 16 (A=F010154) (B=F010154)	2	2						Z
22	1	26014-080202	BOLT M 8X 20 (A=FXXXXXX) (B=FXXXXXX)	2	2						W
I 22-1	1	26014-080202	BOLT M 8X 20 (A=F010154) (B=F010154)	2	2						Z
23	1	22157-080000	WASHER 8 (A=FXXXXXX) (B=FXXXXXX)	2	2						W
I 23-1	1	22157-080000	WASHER 8 (A=F010154) (B=F010154)	2	2						Z
24	1	22157-080000	WASHER 8 (A=FXXXXXX) (B=FXXXXXX)	6	6						W
I 24-1	1	22157-080000	WASHER 8 (A=F010154) (B=F010154)	6	6						Z
25	1	22157-080000	WASHER 8 (A=FXXXXXX) (B=FXXXXXX)	2	2						W
I 25-1	1	22157-080000	WASHER 8 (A=F010154) (B=F010154)	2	2						Z
26	1	26013-080162	BOLT W/WASHER M8X16 (A=FXXXXXX) (B=FXXXXXX)	2	2						W
I 26-1	1	26013-080162	BOLT W/WASHER M8X16 (A=F010154) (B=F010154)	2	2						Z

Remarks  
\* FOR MACHINES ( M/C NO.F010154)  
AND ON REFER TO GROUP NO.331,332

Fig.331. MUFFLER (1) (ADD.ITEM)



(A)=KGC80  
(B)=KGC80 C  
(C)=

(D)=  
(E)=  
(F)=

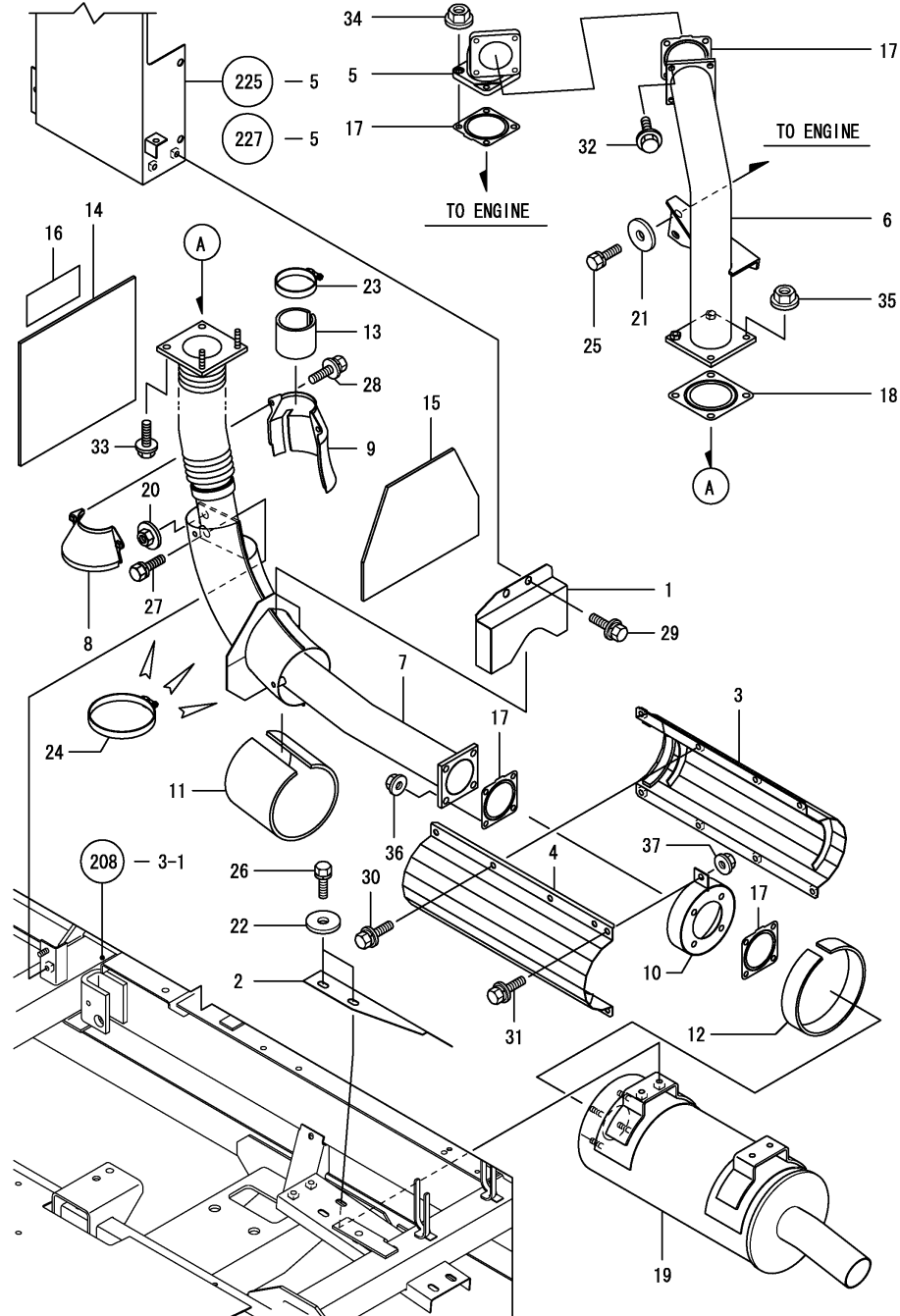
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	1	1 1E9050-04000 (A=F010154) (B=F010154)	COVER,PIPE FRONT	1	1						W
I	2	1 1E8540-04041 (A=F010154) (B=F010154)	COVER,SILENCER	1	1						W
I	3	1 1E9050-04050 (A=F010154) (B=F010154)	COVER,MUFFLER R	1	1						W
I	4	1 1E9050-04100 (A=F010154) (B=F010154)	COVER,MUFFLER L	1	1						W
I	5	1 1E8540-04300 (A=F010154) (B=F010154)	MANIFOLD ASSY,EXH.	1	1						W
I	6	1 1E8540-04311 (A=F010154) (B=F010154)	PIPE A, MUFFLER	1	1						W
I	7	1 1E8540-04353 (A=F010154) (B=F010154)	PIPE B,MUFFLER	1	1						W
I	8	1 1E9050-04400 (A=F010154) (B=F010154)	COVER,FRONT PIPE L	1	1						W
I	9	1 1E9050-04420 (A=F010154) (B=F010154)	COVER,FRONT PIPE R	1	1						W
I	10	1 1E9050-04470 (A=F010154) (B=F010154)	HOLDER,INSULATOR	1	1						W
I	11	1 1E9050-04540 (A=F010154) (B=F010154)	INSULATOR,5X85	1	1						W
I	12	1 1E9050-04560 (A=F010154) (B=F010154)	INSULATOR,5X32	1	1						W
I	13	1 1E9050-04620 (A=F010154) (B=F010154)	INSULATOR,FRONT A	1	1						W
I	14	1 1E9050-04630 (A=F010154) (B=F010154)	INSULATOR,FRONT B	1	1						W
I	15	1 1E9050-04640 (A=F010154) (B=F010154)	INSULATOR,FRONT C	1	1						W
I	16	1 1E9050-04650 (A=F010154) (B=F010154)	INSULATOR,FRONT D	10	10						W
I	17	1 129930-13201 (A=F010154) (B=F010154)	GASKET, SILENCER	4	4						W
I	18	1 128300-13230 (A=F010154) (B=F010154)	GASKET, SILENCER	1	1						W
I	19	1 129960-13500 (A=F010154) (B=F010154)	SILENCER	1	1						W
I	20	1 1E6213-97030 (A=F010154) (B=F010154)	NUT, 8	1	1						W
I	21	1 22157-080000 (A=F010154) (B=F010154)	WASHER, 8	2	2						W
I	22	1 22157-080000 (A=F010154) (B=F010154)	WASHER, 8	3	3						W
I	23	1 23000-090000 (A=F010154) (B=F010154)	CLAMP, HOSE 90	1	1						W
I	24	1 23000-127000 (A=F010154) (B=F010154)	CLAMP, HOSE 127	3	3						W
I	25	1 26013-080202 (A=F010154) (B=F010154)	BOLT, 8 X 20	2	2						W
I	26	1 26013-080202	BOLT, 8 X 20	3	3						W



Fig.331. MUFFLER (1) (ADD.ITEM)

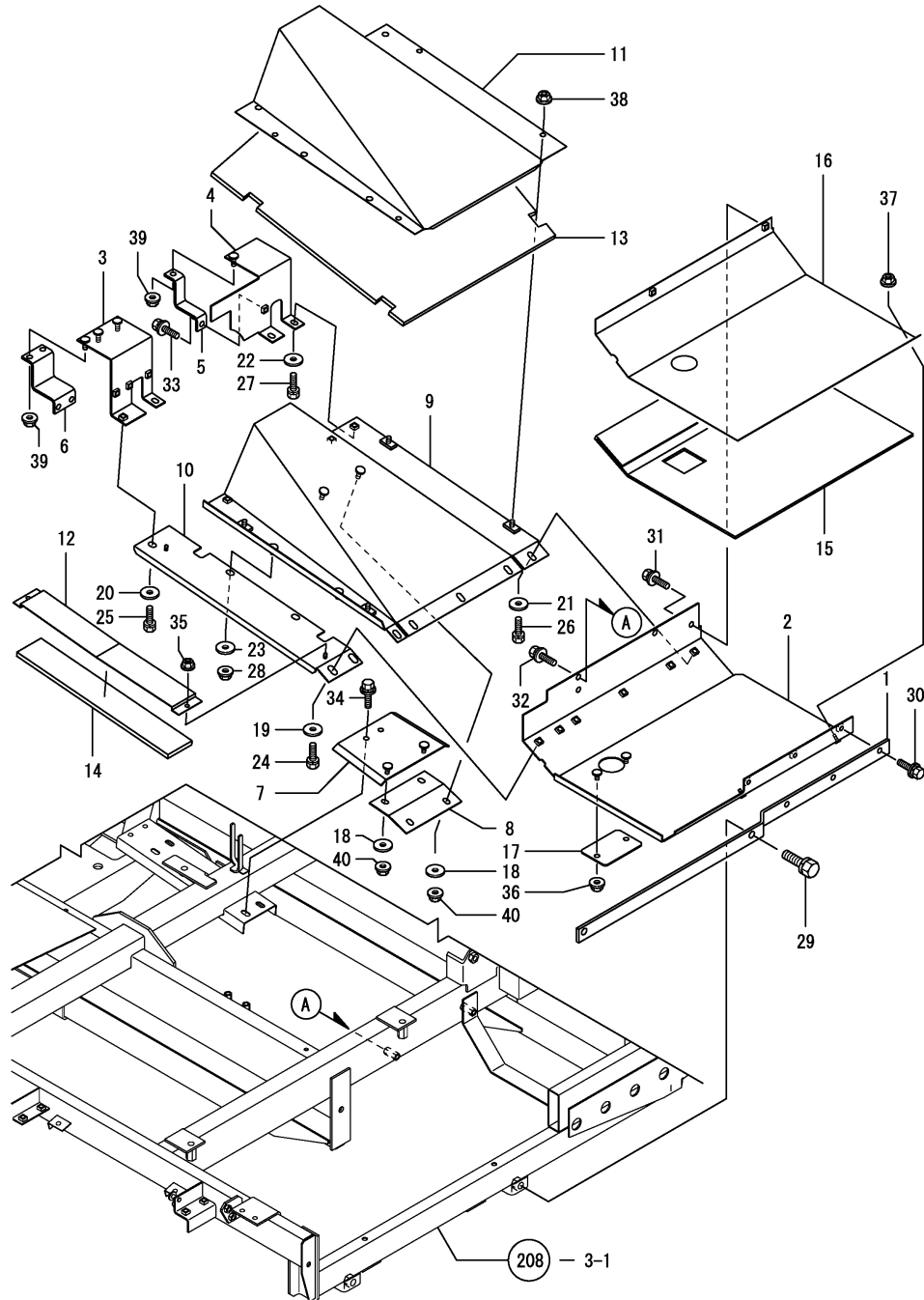
(A)=KGC80  
(B)=KGC80 C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	27	(A=F010154) (B=F010154) 1 26013-080252	BOLT, 8 X 25	1	1						W
I	28	(A=F010154) (B=F010154) 1 26014-060122	BOLT, 6 X 12	2	2						W
I	29	(A=F010154) (B=F010154) 1 26014-080202	BOLT, 8 X 20	2	2						W
I	30	(A=F010154) (B=F010154) 1 26014-080202	BOLT, 8 X 20	8	8						W
I	31	(A=F010154) (B=F010154) 1 26014-080202	BOLT, 8 X 20	1	1						W
I	32	(A=F010154) (B=F010154) 1 26106-080302	BOLT, 8 X 30	4	4						W
I	33	(A=F010154) (B=F010154) 1 26106-080302	BOLT, 8 X 30	2	2						W
I	34	(A=F010154) (B=F010154) 1 26367-080002	NUT, 8	4	4						W
I	35	(A=F010154) (B=F010154) 1 26367-080002	NUT, 8	2	2						W
I	36	(A=F010154) (B=F010154) 1 26367-080002	NUT, 8	4	4						W
I	37	(A=F010154) (B=F010154) 1 26367-080002	NUT, 8	1	1						W

Fig.332. MUFFLER (2) (ADD.ITEM)



(A)=KGC80  
(B)=KGC80 C  
(C)=

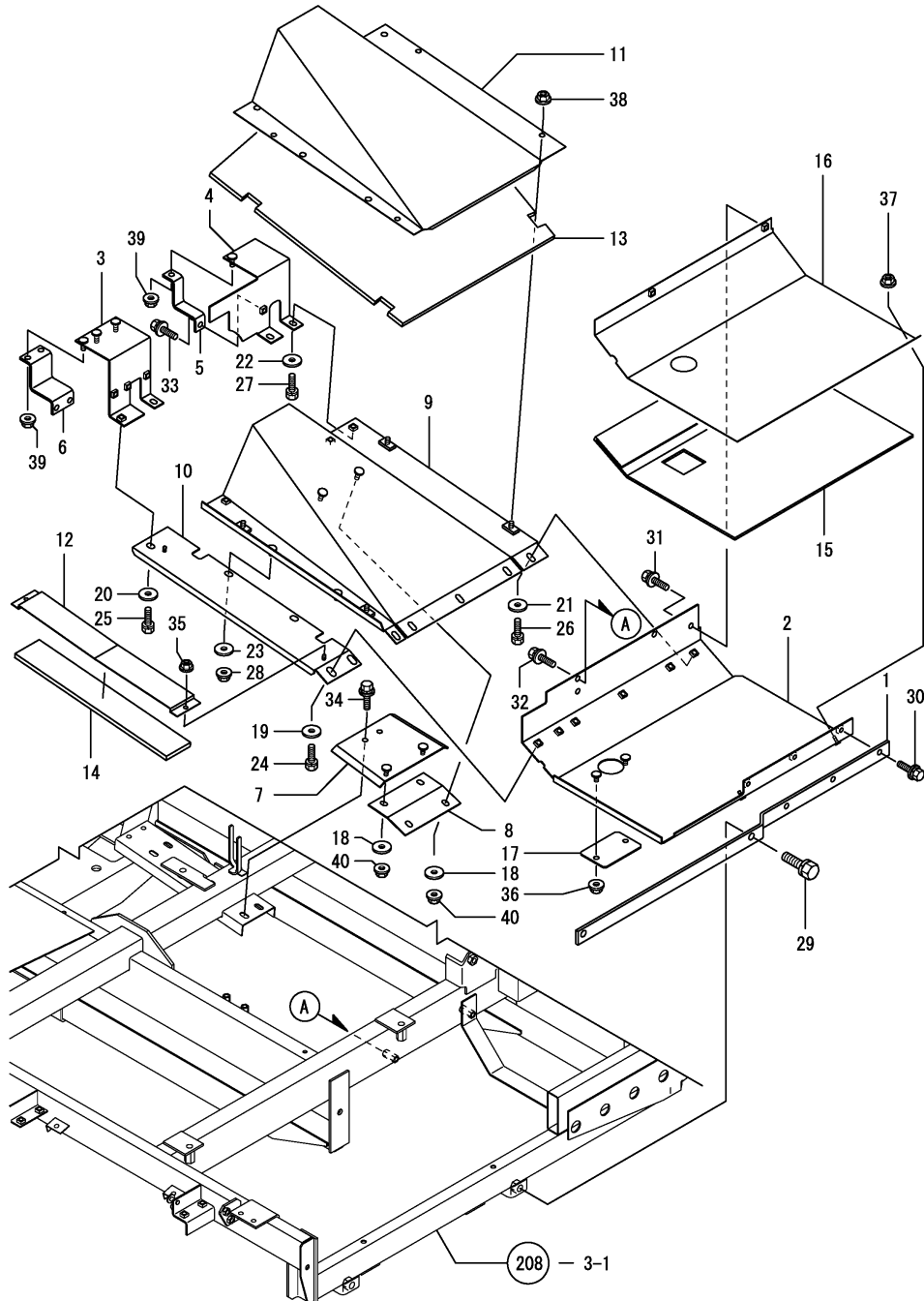
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	1	1 1E9050-04150 (A=F010154) (B=F010154)	STAY,TANK GUARD	1	1						W
I	2	1 1E9050-04200 (A=F010154) (B=F010154)	GUARD,FO TANK	1	1						W
I	3	1 1E9050-04250 (A=F010154) (B=F010154)	STAY,GUARD L	1	1						W
I	4	1 1E9050-04270 (A=F010154) (B=F010154)	STAY,GUARD R	1	1						W
I	5	1 1E9050-04290 (A=F010154) (B=F010154)	BRACKET,GUARD R	2	2						W
I	6	1 1E9050-04300 (A=F010154) (B=F010154)	BRACKET,GUARD L	1	1						W
I	7	1 1E9050-04320 (A=F010154) (B=F010154)	STAY,SILENCER GUARD	1	1						W
I	8	1 1E9050-04340 (A=F010154) (B=F010154)	STAY,SILENCER GRD A	1	1						W
I	9	1 1E9050-04350 (A=F010154) (B=F010154)	GUARD,SILENCER	1	1						W
I	10	1 1E9050-04380 (A=F010154) (B=F010154)	GUARD,SILENCER L	1	1						W
I	11	1 1E9050-04430 (A=F010154) (B=F010154)	RETAINER,INSULATOR A	1	1						W
I	12	1 1E9050-04440 (A=F010154) (B=F010154)	RETAINER,INSULATOR B	1	1						W
I	13	1 1E9050-04450 (A=F010154) (B=F010154)	INSULATOR,REAR A	1	1						W
I	14	1 1E9050-04460 (A=F010154) (B=F010154)	INSULATOR,REAR B	1	1						W
I	15	1 1E9050-04570 (A=F010154) (B=F010154)	INSULATOR,REAR C	1	1						W
I	16	1 1E9050-04580 (A=F010154) (B=F010154)	RETAINER,INSULATOR C	1	1						W
I	17	1 1E9050-04600 (A=F010154) (B=F010154)	COVER,70X90	1	1						W
I	18	1 22157-080000 (A=F010154) (B=F010154)	WASHER, 8	4	4						W
I	19	1 22157-080000 (A=F010154) (B=F010154)	WASHER, 8	2	2						W
I	20	1 22157-080000 (A=F010154) (B=F010154)	WASHER, 8	1	1						W
I	21	1 22157-080000 (A=F010154) (B=F010154)	WASHER, 8	4	4						W
I	22	1 22157-080000 (A=F010154) (B=F010154)	WASHER, 8	3	3						W
I	23	1 22157-080000 (A=F010154) (B=F010154)	WASHER, 8	2	2						W
I	24	1 26013-080202 (A=F010154) (B=F010154)	BOLT, 8 X 20	2	2						W
I	25	1 26013-080202 (A=F010154) (B=F010154)	BOLT, 8 X 20	1	1						W
I	26	1 26013-080202	BOLT, 8 X 20	4	4						W

Fig.332. MUFFLER (2) (ADD.ITEM)

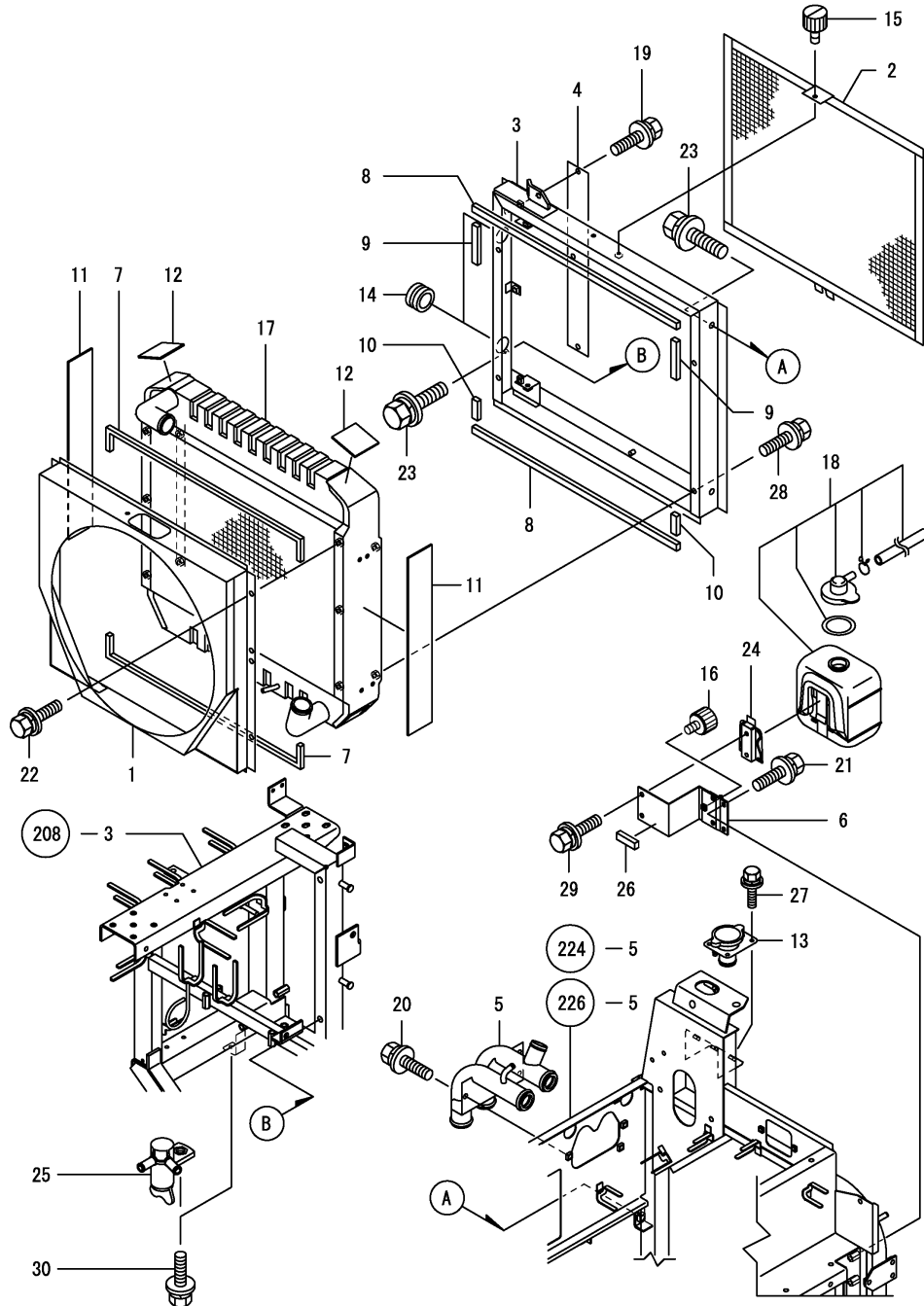
(A)=KGC80  
(B)=KGC80 C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	27	(A=F010154) (B=F010154) 1 26013-080202	BOLT, 8 X 20	3	3						W
I	28	(A=F010154) (B=F010154) 1 26367-080002	NUT, 8	2	2						W
I	29	(A=F010154) (B=F010154) 1 26013-120302	BOLT, 12 X 30	2	2						W
I	30	(A=F010154) (B=F010154) 1 26014-080202	BOLT, 8 X 20	3	3						W
I	31	(A=F010154) (B=F010154) 1 26014-080202	BOLT, 8 X 20	2	2						W
I	32	(A=F010154) (B=F010154) 1 26014-080202	BOLT, 8 X 20	2	2						W
I	33	(A=F010154) (B=F010154) 1 26014-080202	BOLT, 8 X 20	4	4						W
I	34	(A=F010154) (B=F010154) 1 26014-080252	BOLT, 8 X 25	2	2						W
I	35	(A=F010154) (B=F010154) 1 26367-060002	NUT, 6	2	2						W
I	36	(A=F010154) (B=F010154) 1 26367-080002	NUT, 8	2	2						W
I	37	(A=F010154) (B=F010154) 1 26367-080002	NUT, 8	2	2						W
I	38	(A=F010154) (B=F010154) 1 26367-080002	NUT, 8	4	4						W
I	39	(A=F010154) (B=F010154) 1 26367-080002	NUT, 8	4	4						W
I	40	(A=F010154) (B=F010154) 1 26367-080002	NUT, 8	4	4						W

Fig.9. RADIATOR(1)



OCNP4-G07300 9. RADIATOR(1)

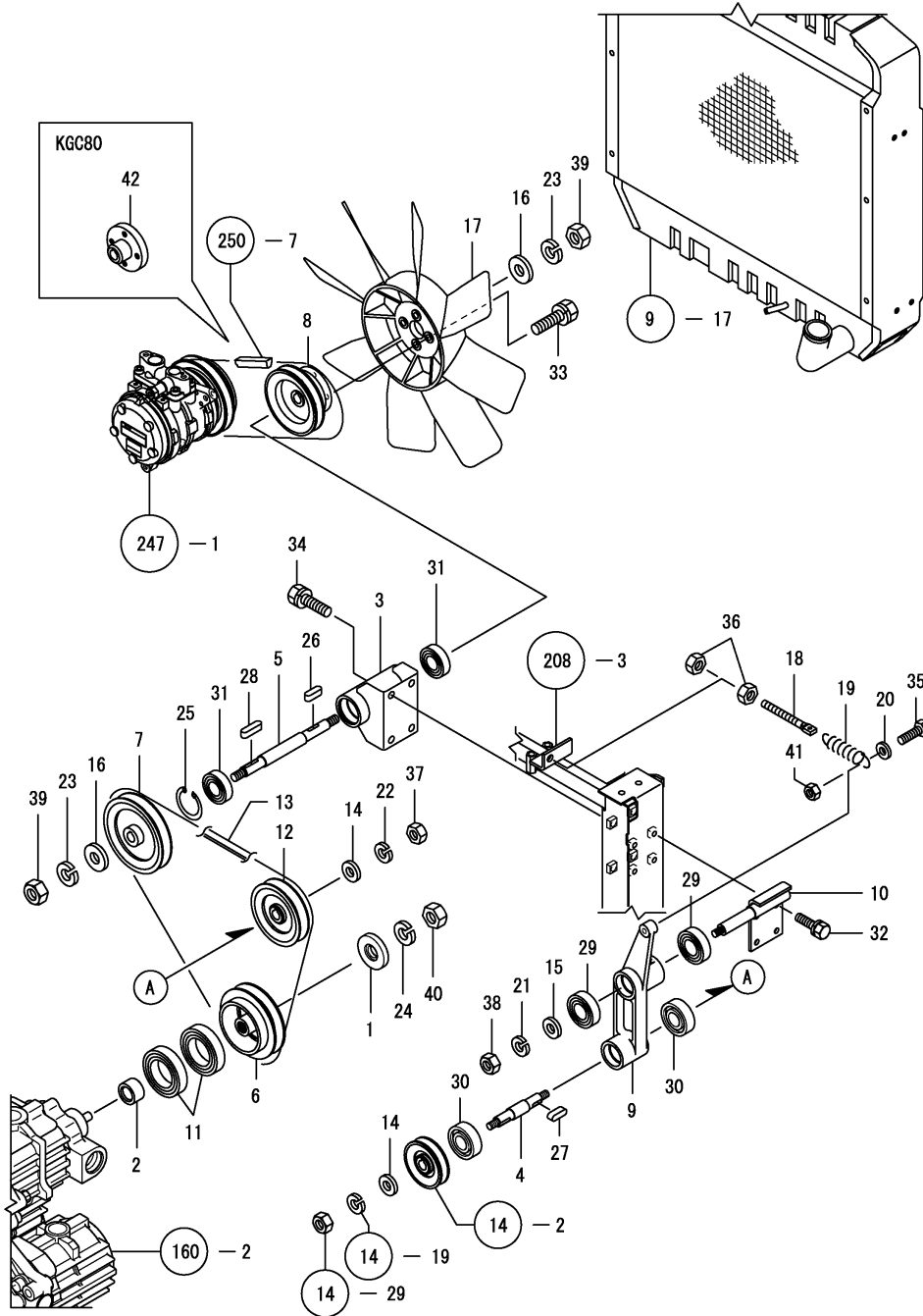
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-04150	SHROUD, RADIATOR	1	1						
2	1	1E8540-04400	PROTECTOR, FRONT	1	1						
2-1	1	1E8540-04401	PROTECTOR, FRONT	1	1						N
		(A)=FXXXXXX (B)=FXXXXXX									
3	1	1E8540-04450	FRAME, RADIATOR MTG.	1	1						
4	1	1E8540-04570	COVER, MOUNTING FRAME	1	1						
5	1	1E8540-04650	TUBE, BEND	1	1						
6	1	1E8540-04751	BRACKET, RESERVOIR	1	1						
7	1	1E8540-04770	SEAL 10X10X600	2	2						
8	1	1E8540-04780	SEAL 10X15X560	2	2						
9	1	1E8540-04790	SEAL 10X15X90	2	2						
10	1	1E8540-04800	SEAL 10X15X45	2	2						
11	1	1E8540-04810	SEAL 3X65X380	3	3						
12	1	1E8540-04820	SEAL 3X65X65	2	2						
13	1	1E8540-04980	CAP CMP	1	1						
14	1	1K1091-22830	GROMMET A	2	2						
15	1	1F4124-44410	BOLT 6X10, WING	1	1						
16	1	1F4124-44410	BOLT 6X10, WING	1	1						
17	1	129960-44501	RADIATOR	1	1						
18	1	121857-44800	TANK ASSY, RESERVE	1	1						
19	1	26014-080162	BOLT M 8X 16	3	3						
20	1	26014-080162	BOLT M 8X 16	3	3						
21	1	26014-080162	BOLT M 8X 16	2	2						
22	1	26014-080162	BOLT M 8X 16	6	6						
23	1	26014-100202	BOLT M10X 20	4	4						
24	1	121850-44910	BRACKET, RESERVOIR	1	1						
25	1	129150-49100	COCK ASSY, 3-WAY	1	1						
26	1	1E3050-79090	SEAL, 10X15X50	1	1						
27	1	26014-060162	BOLT M 6X 16	4	4						
28	1	26014-080162	BOLT M 8X 16	4	4						
29	1	26014-080162	BOLT M 8X 16	2	2						
30	1	26014-080162	BOLT M 8X 16	1	1						



Fig.11. RADIATOR FAN

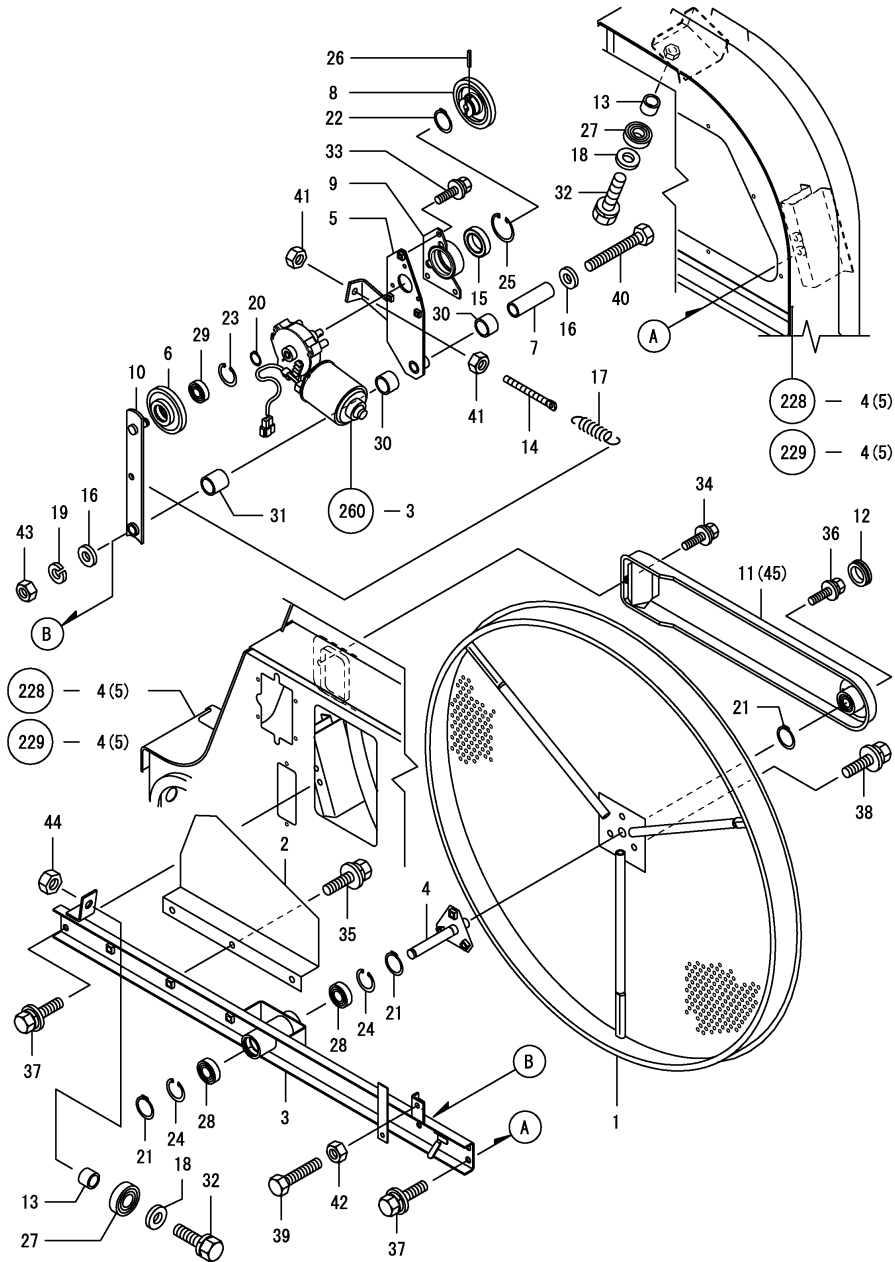


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-04830	WASHER	1	1						
2	1	1E8540-04840	COLLAR, 17X28X16	1	1						
3	1	1E8540-04852	CASE, FAN DRIVE	1	1						
4	1	1E8540-04880	SHAFT,FAN TENSION	1	1						
5	1	1E8540-04891	SHAFT,FAN DRIVE	1	1						
6	1	1E8540-04903	V PULLEY 112B	1	1						
7	1	1E8540-04911	V-PULLEY 121	1	1						
8	1	1E8545-04920	V-PULLEY 105A1	1	1						
9	1	1E8540-04941	ARM 111.5,TENSION	1	1						
10	1	1E8545-04951	FULCRUM ASSY,TENSION	1	1						
11	1	1E8950-04950	GREASE 6009-2RS-SR	2	2						
12	1	1E8540-04971	V-PULLEY 100B	1	1						
13	1	1E8859-06470	V-BELT HDPF B-31	1	1						
14	1	1E6140-16160	WASHER 10.5X23X3.2	2	2						
15	1	1E6140-16160	WASHER 10.5X23X3.2	1	1						
16	1	1E6690-35500	WASHER 12X28X4.5	2	2						
17	1	121952-44741	FAN, COOLING	1	1						
18	1	1E6140-51660	ROD,TENSION SCREW	1	1						
19	1	1E6140-51671	SPRING, TENSION	1	1						
20	1	22137-080000	WASHER 8, POLISHED	1	1						
21	1	22217-100000	SPRING WASHER 10	1	1						
22	1	22217-100000	SPRING WASHER 10	1	1						
23	1	22217-120000	SPRING WASHER 12	2	2						
24	1	22217-120000	SPRING WASHER 12	1	1						
25	1	22252-000421	CIRCLIP 42	1	1						
26	1	22551-050150	KEY 5X15	1	1						
27	1	22551-050150	KEY 5X15	1	1						
28	1	22551-050200	KEY 5X20	1	1						
29	1	24104-060034	BALL BEARING	2	2						
30	1	24104-062024	BALL BEARING	2	2						
31	1	24104-063024	BALL BEARING	2	2						
32	1	26013-080202	BOLT W/WASHER M8X20	4	4						
33	1	26013-080252	BOLT M 8X 25	4	4						
34	1	26013-100202	BOLT W/WASHER M10X20	4	4						
35	1	26116-080302	BOLT 8X30	1	1						
36	1	26717-100002	NUT M10	2	2						
37	1	26717-100002	NUT M10	1	1						
38	1	26717-100002	NUT M10	1	1						
39	1	26737-120002	NUT M12	2	2						
40	1	26737-120002	NUT M12	1	1						
41	1	26757-080002	LOCK NUT M 8 PLATED	1	1						
42	1	1E8540-04920	FLANGE,FAN	1							

Fig.12. ROTARY SCREEN



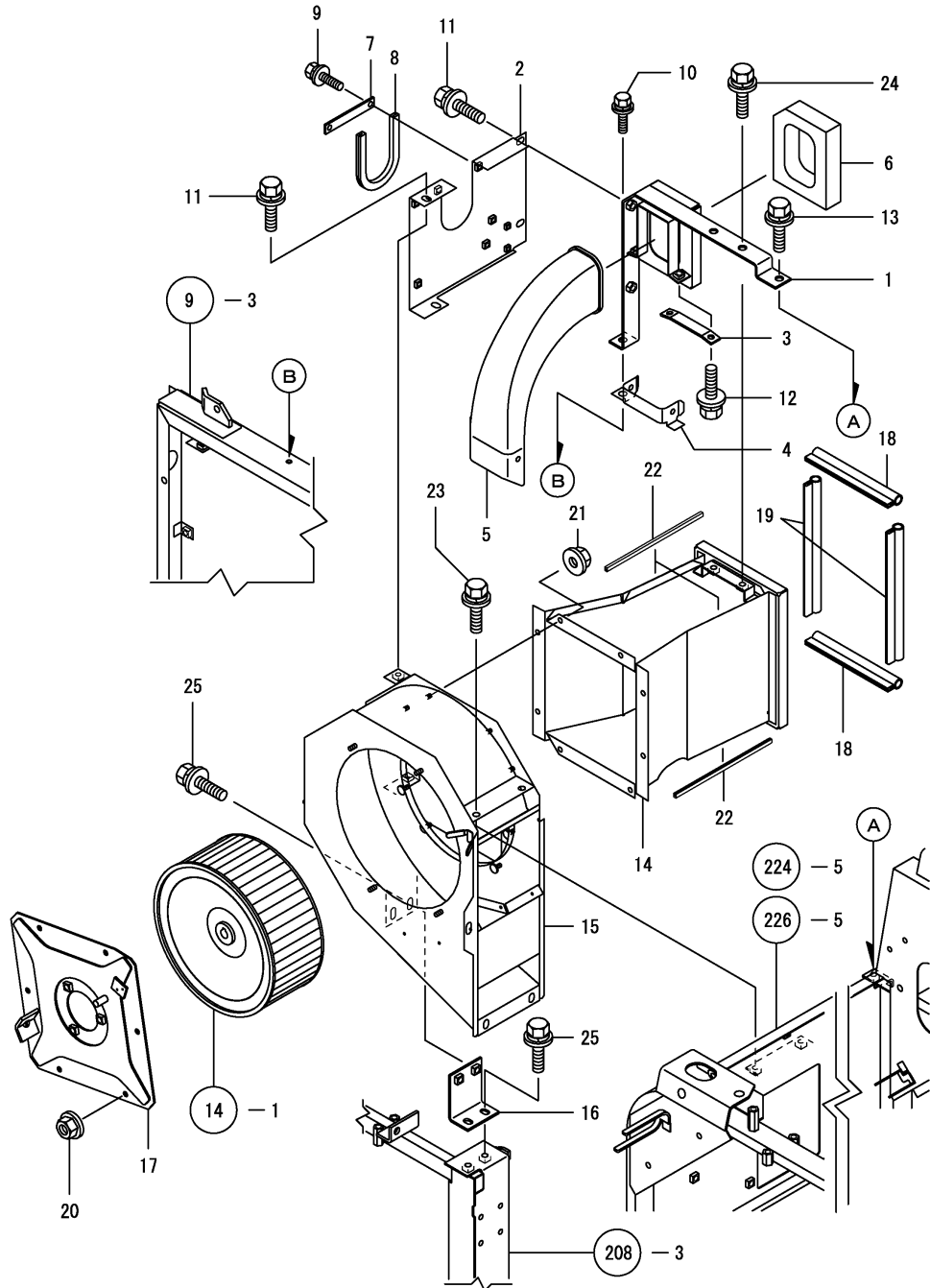
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-06100	SCREEN,ROTARY	1	1						
2	1	1E8540-06171-1	PLATE A,BAFFLE	1	1						
3	1	1E8540-06202	FRAME, SCREEN	1	1						
4	1	1E8540-06271	SHAT,SCREEN	1	1						
5	1	1E8540-06302	TENSION,DRIVE	1	1						
6	1	1E8450-06342	ROLLER 76,DRIVEN	1	1						
7	1	1E8540-06341	COLLAR 8.1X12X39	1	1						
8	1	1E8450-06350	ROLLER 82,DRIVE	1	1						
9	1	1E8540-06350	BOSS, ROLLER	1	1						
10	1	1E8450-06371-1	TENSION DRIVEN	1	1						
I 11	1	1E8540-06401-2	DUCT,SUCTION	1	1						1
12	1	1E8540-06450	GROMMET 22	1	1						
13	1	1E6030-25420	COLLAR 12.7X17.3X13	3	3						
14	1	1E6150-34281	BOLT, TENSION	1	1						
15	1	1C6860-71350	BEARING 6906UU	1	1						
16	1	1E8560-75180	WASHER 8.5X28X3.2	2	2						
17	1	1E6140-91130	SPRING 2.9X19X80	1	1						
18	1	22137-120000	WASHER 12,POLISHED	3	3						
19	1	22217-080000	SPRING WASHER 8	1	1						
20	1	22242-000120	CIRCLIP 12	1	1						
21	1	22242-000150	CIRCLIP 15	3	3						
22	1	22242-000300	CIRCLIP 30	1	1						
23	1	22252-000320	CIRCLIP 32	1	1						
24	1	22252-000320	CIRCLIP 32	2	2						
25	1	22252-000471	CIRCLIP 47	1	1						
26	1	22351-040025	PIN 4X25,SPRING	1	1						
27	1	24104-060014	BALL BEARING 6001UU	3	3						
28	1	24104-060024	BALL BEARING 6002UU	2	2						
29	1	24104-062014	BALL BEARING 6201UU	1	1						
30	1	24550-012100	BUSH 12X10	2	2						
31	1	24550-012150	BUSH 12X15	1	1						
32	1	26013-120402	BOLT M12X 40	3	3						
33	1	26014-060122	BOLT M 6X 12	3	3						
34	1	26014-060162	BOLT M 6X 16	1	1						
35	1	26014-080162	BOLT M 8X 16	3	3						
36	1	26014-080162	BOLT M 8X 16	1	1						
37	1	26014-080162	BOLT M 8X 16	4	4						
38	1	26014-080202	BOLT M 8X 20	3	3						
39	1	26116-080404	BOLT M 8X 40 PLATED	1	1						
40	1	26116-080602	BOLT M 8X 60 PLATED	1	1						
41	1	26717-080002	NUT 8	2	2						
42	1	26717-080002	NUT 8	1	1						
43	1	26717-080002	NUT 8	1	1						
44	1	26717-120002	NUT M12	1	1						
45	1	1E8540-06401	DUCT,SUCTION	1	1						

Remarks  
(1) KGC80D, KGC80DC

Fig.13. SCREEN SUCTION(1)



OCNP4-G07300 13. SCREEN SUCTION(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

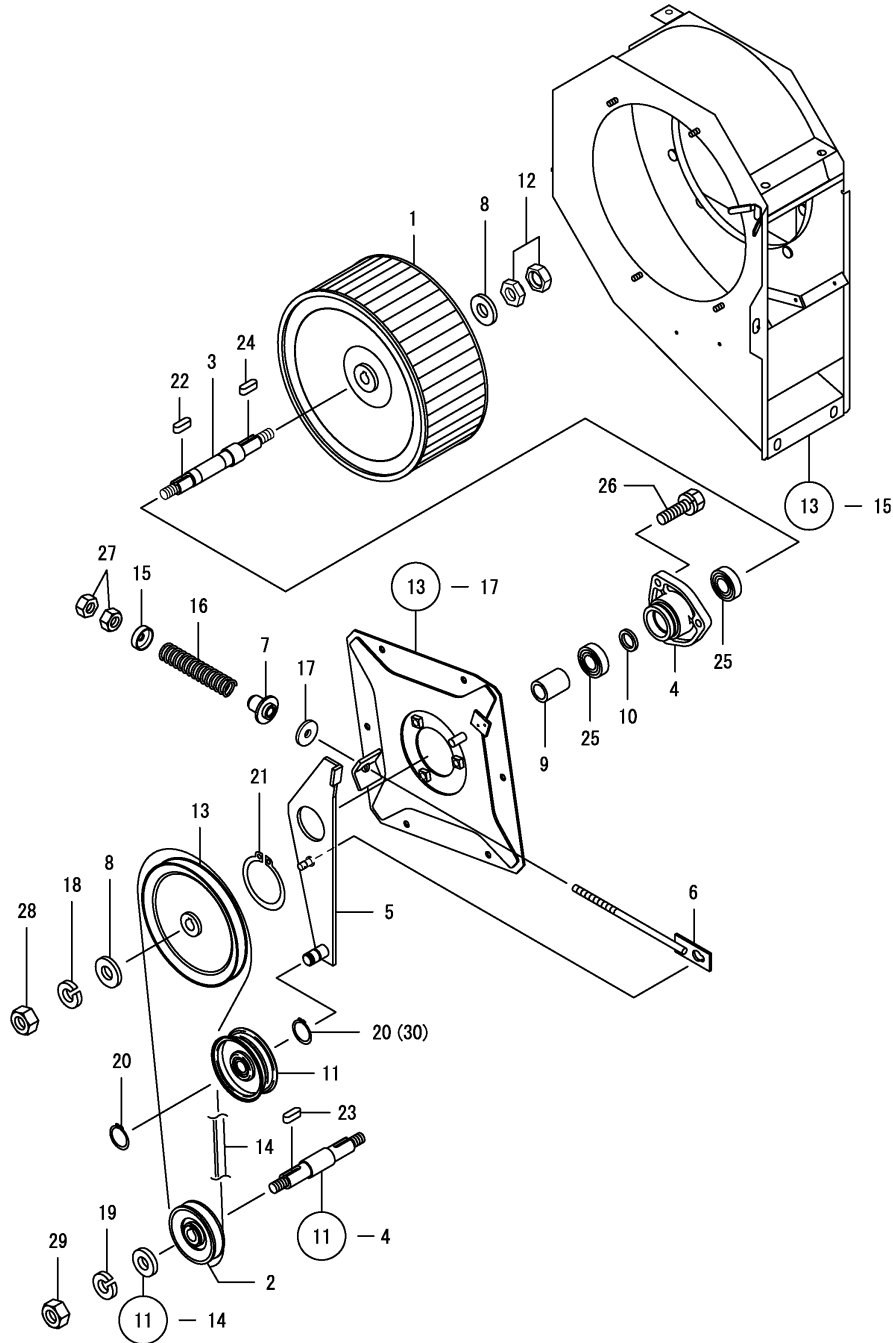
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-06501	PORT,SCREEN SUCTION	1	1						
2	1	1E8540-06551	BRACKET,FUSE	1	1						
3	1	1E8540-06590	PLATE	1	1						
4	1	1E8540-06800	SPRINTER	1	1						
5	1	1E8540-06901	HOSE,SCREEN	1	1						
6	1	1E8540-06921	SEAL,DUST SUCTION	1	1						
I	6-1	1E8540-06922	SEAL, DUST SUCTION	1	1						N
		(A=F010154) (B=F010154)									
7	1	1E8250-64420	STAY B,FUSE BOX	1	1						
8	1	1E6331-75580	MOLD A,HOSE	1	1						
9	1	26014-060162	BOLT M 6X 16	2	2						
10	1	26014-060162	BOLT M 6X 16	1	1						
11	1	26014-080162	BOLT M 8X 16	4	4						
12	1	26014-080162	BOLT M 8X 16	2	2						
13	1	26014-080202	BOLT M 8X 20	2	2						
14	1	1E8540-06001	DUCT,VENTILATION	1	1						
15	1	1E8540-06603	CASE, FAN	1	1						
16	1	1E8540-06681	PLATE,FAN CASE MTG.	1	1						
17	1	1E8540-06740	PLATE CMP.,FAN METAL	1	1						
18	1	1E8540-06810	SEAL 172,TRIM	2	2						
19	1	1E8540-06890	SEAL 236,TRIM	2	2						
20	1	194990-22130	NUT W/WASHER 6	4	4						
21	1	194990-22130	NUT W/WASHER 6	8	8						
22	1	1E6331-75580	MOLD A,HOSE	3	3						
23	1	26014-080162	BOLT M 8X 16	5	5						
24	1	26014-080162	BOLT M 8X 16	2	2						
25	1	26014-080202	BOLT M 8X 20	4	4						



Fig.14. SCREEN SUCTION(2)

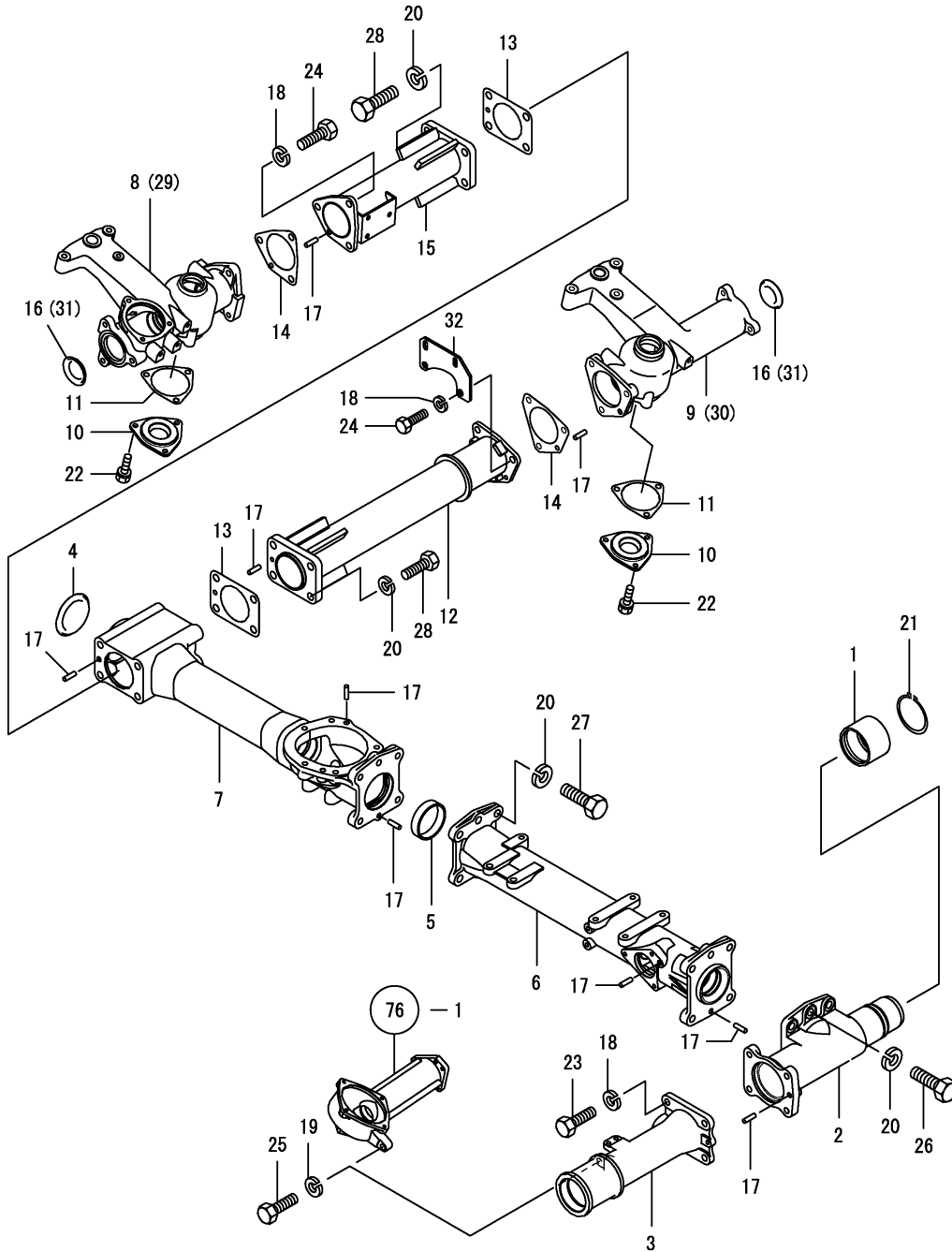
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-06491	FAN 250,SIRROCCO	1	1						
2	1	1E8540-06710	V-PULLEY 75A	1	1						
3	1	1E8540-06722	SHAFT,FAN DRIVE	1	1						
4	1	1E8540-06730	METAL, FAN SHAFT	1	1						
5	1	1E8540-06931	ARM 175,TENSION	1	1						
6	1	1E8540-06960	SCREW COMP.,TENSION	1	1						
7	1	1E8540-06990	RETAINER	1	1						
8	1	1E6140-16160	WASHER 10.5X23X3.2	2	2						
9	1	1E6102-21120	COLLAR 15.3X21.7X30	1	1						
10	1	1E6191-27360	COLLAR 15.3X21.7X3	1	1						
11	1	1E6090-34651	ROLLER, TENSION	1	1						
12	1	1E8400-35050	LOCK NUT 10	1	1						
13	1	1E6150-51250	V-PULLEY 160	1	1						
14	1	1E8570-51800	V-BELT SA52-W600	1	1						
15	1	1E6310-63330	SEAT, SPRING	1	1						
16	1	1E4960-84590	SPRING 2.6X20X107	1	1						
17	1	22157-080000	WASHER 8	1	1						
18	1	22217-100000	SPRING WASHER 10	1	1						
19	1	22217-100000	SPRING WASHER 10	1	1						
20	1	22242-000150	CIRCLIP 15	2	2						
I 20-1	1	22242-000150	RING, 15	1	1						K
		(A=F010154)	(B=F010154)								
21	1	22242-000450	CIRCLIP 45	1	1						
22	1	22551-050150	KEY 5X15	1	1						
23	1	22551-050150	KEY 5X15	1	1						
24	1	22551-050200	KEY 5X20	1	1						
25	1	24104-062024	BALL BEARING	2	2						
26	1	26013-080252	BOLT M 8X 25	3	3						
27	1	26717-080002	NUT 8	2	2						
28	1	26717-100002	NUT M10	1	1						
29	1	26717-100002	NUT M10	1	1						
I 30	1	22242-000150	RING, 15	1	1						W
		(A=F010154)	(B=F010154)								

Fig.15. REAPING DRIVE CASE



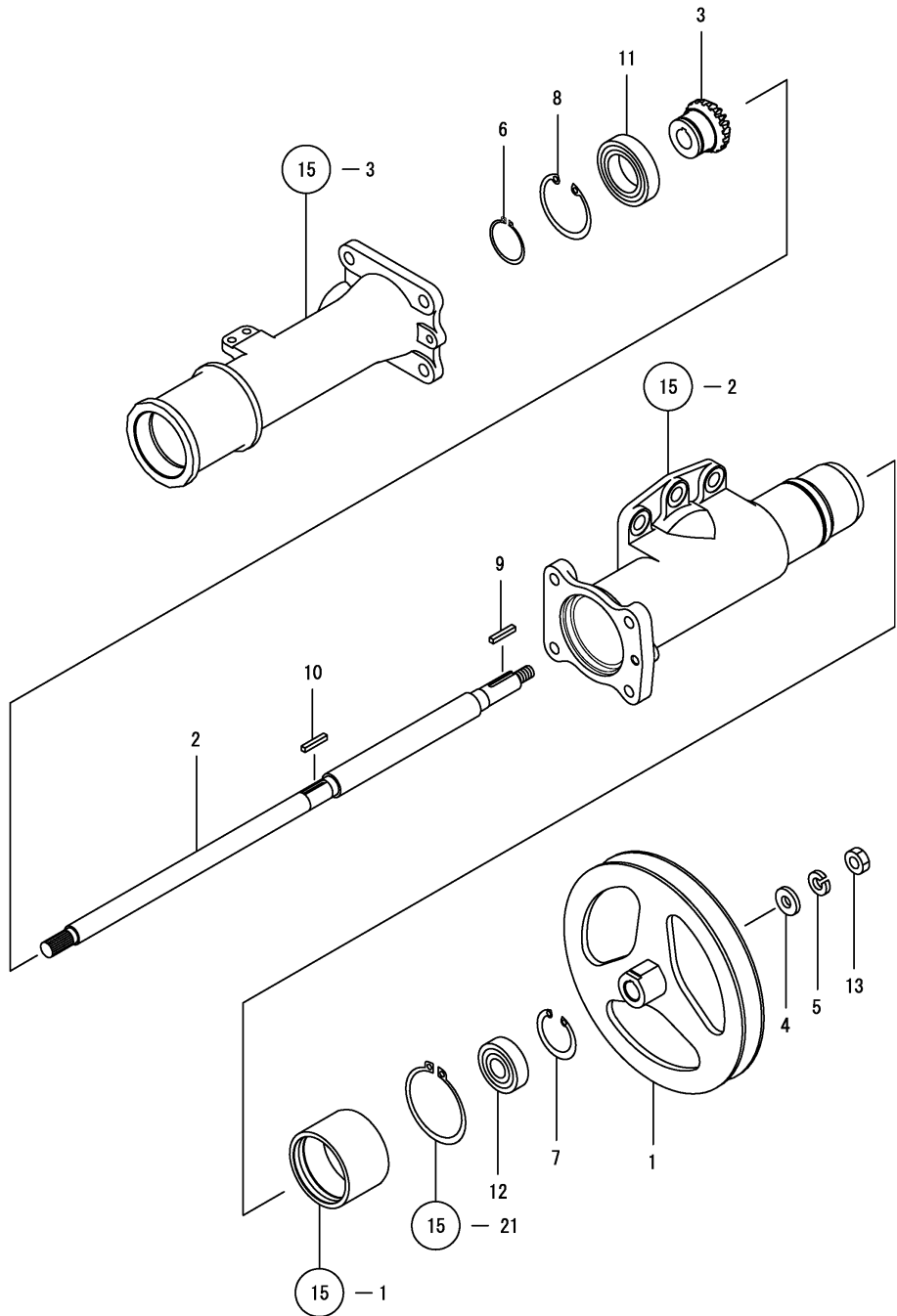
OCNP4-G07300 15. REAPING DRIVE CASE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-11010	COLLAR 70X80X54	1	1						
2	1	1E8540-11051	INPUT CASE A	1	1						
3	1	1E8540-11061	CASE B,INPUT	1	1						
4	1	1E6310-11090	PLUG, BLIND	1	1						
5	1	1E8360-11100	COLLAR 68X75X17	1	1						
6	1	1E8540-11251	CASE A,2ND SHAFT	1	1						
7	1	1E8540-11260	CASE B,2ND SHAFT	1	1						
8	1	1E8540-12012	CASE L,3RD SHAFT	1	1						Z
		(A=FXXXXXXX)	(B=FXXXXXXX)								
9	1	1E8540-12032	CASE R,3RD SHAFT	1	1						Z
		(A=FXXXXXXX)	(B=FXXXXXXX)								
10	1	1E8540-12050	COVER,REAP.EDGE CRNK	2	2						
11	1	1E8540-12060	PACKING,CRANK COVER	2	2						
12	1	1E8530-12252	PIPE, 3RD SHAFT R	1	1						
13	1	1E8540-12320	PACKING,PLATE L	2	2						
14	1	1E8540-12330	PACKING,PLATE R	2	2						
15	1	1E8530-12351	PIPE, 3RD SHAFT L	1	1						
16	1	1E6220-13240	PLUG, BLIND	2	2						Z
		(A=FXXXXXXX)	(B=FXXXXXXX)								
17	1	1A1040-26060	PIN 8X28, STRAIGHT	10	10						
18	1	22217-120000	SPRING WASHER 12	10	10						
19	1	22217-120000	SPRING WASHER 12	1	1						
20	1	22217-140000	SPRING WASHER 14	18	18						
21	1	22242-000700	CIRCLIP 70	1	1						
22	1	26013-080162	BOLT W/WASHER M8X16	6	6						
23	1	26116-120352	BOLT M12X 35 PLATED	4	4						
24	1	26156-120302	BOLT M12X 30 PLATED	6	6						
24-1	1	26156-120352	BOLT M12X 35 PLATED	6	6						N
		(A=FXXXXXXX)	(B=FXXXXXXX)								
25	1	26156-120352	BOLT M12X 35 PLATED	1	1						
26	1	26156-140402	BOLT M14X 40 PLATED	5	5						
27	1	26156-140402	BOLT M14X 40 PLATED	5	5						
28	1	26156-140402	BOLT M14X 40 PLATED	8	8						
29	1	1E9050-12010	CASE,SHAFT 3 L	1	1						W
		(A=FXXXXXXX)	(B=FXXXXXXX)								
30	1	1E9050-12030	CASE,SHAFT 3 R	1	1						W
		(A=FXXXXXXX)	(B=FXXXXXXX)								
31	1	1E6470-13260	PLUG, BLIND	2	2						W
		(A=FXXXXXXX)	(B=FXXXXXXX)								
32	1	1E9050-22700	STAY B	1	1						W
		(A=FXXXXXXX)	(B=FXXXXXXX)								

Fig.16. REAPING SHAFT A



(A)=KGC80  
(B)=KGC80C  
(C)=

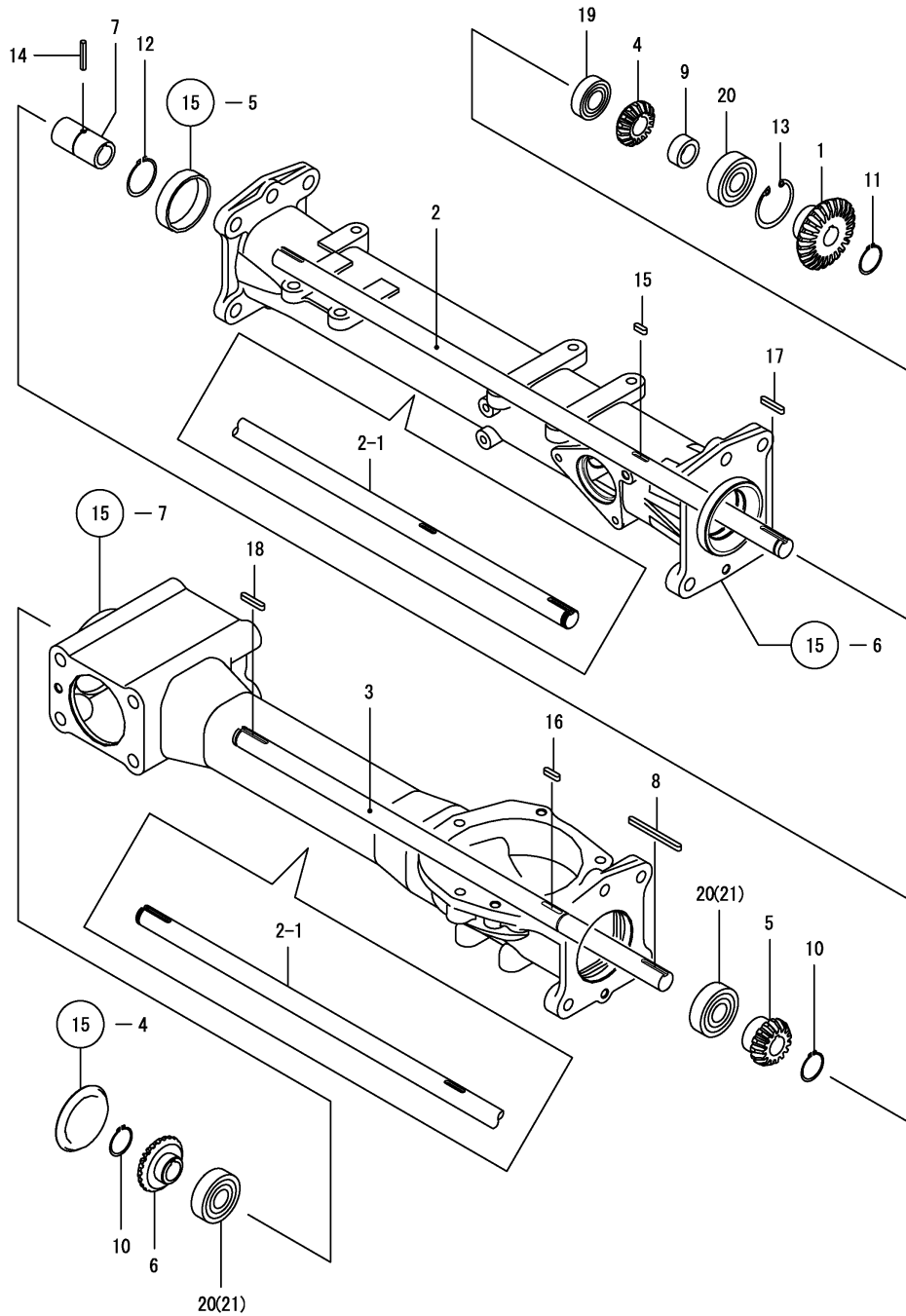
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-11001	V-PULLEY 240C	1	1						
2	1	1E8540-11021	SHAFT,REAPING,1ST	1	1						
3	1	1E8540-11031	GEAR 18,BEVEL	1	1						
4	1	1E6690-35500	WASHER 12X28X4.5	1	1						
5	1	22217-120000	SPRING WASHER 12	1	1						
6	1	22242-000400	CIRCLIP 40	1	1						
7	1	22252-000521	CIRCLIP 52	1	1						
8	1	22252-000681	CIRCLIP 68	1	1						
9	1	22551-050300	KEY 5X30	1	1						
10	1	22551-050300	KEY 5X30	1	1						
11	1	24104-060084	BALL BEARING	1	1						
12	1	24104-063044	BALL BEARING	1	1						
13	1	26737-120002	NUT M12	1	1						

Fig.17. REAPING SHAFT B

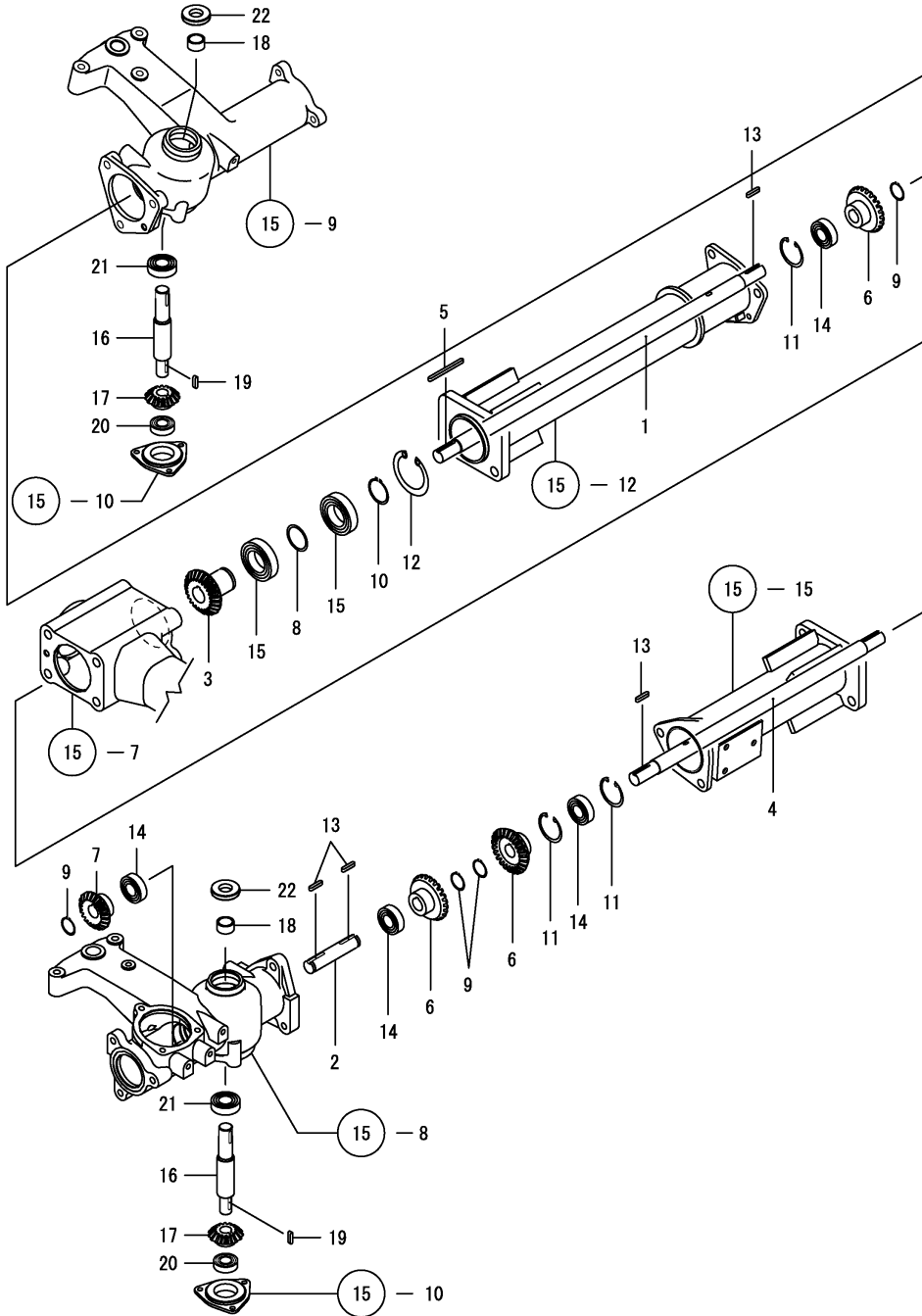
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-11041	GEAR 25,BEVEL	1	1						
2	1	1E8540-11282	SHAFT A,REAPING 2ND	1	1						
I	2-1	1E8940-11280	SHAFT,REAPING 2ND	1	1						S
I	3	(A=FXXXXXX) 1E8540-11290 (B=FXXXXXX)	SHAFT B,REAPING 2ND	1	1						Z
4	1	1E8540-11310	GEAR 16,BEVEL	1	1						
5	1	1E8540-11320	GEAR 15,BEVEL	1	1						
6	1	1E8540-11330	GEAR 24A,BEVEL	1	1						
I	7	(A=FXXXXXX) 1E8540-11350 (B=FXXXXXX)	BOSS,JOINT	1	1						Z
I	8	(A=FXXXXXX) 1E8540-12130 (B=FXXXXXX)	KEY 5X5X70,ROUND	1	1						Z
I	9	(A=FXXXXXX) 1E6211-46470 (B=FXXXXXX)	SLEEVE	1	1						Z
10	1	22242-000200	CIRCLIP 20	2	2						
I	10-1	(A=FXXXXXX) 22242-000200 (B=FXXXXXX)	CIRCLIP 20	1	1						K
11	1	22242-000200	CIRCLIP 20	1	1						
I	12	(A=FXXXXXX) 22242-000350 (B=FXXXXXX)	CIRCLIP 35	1	1						Z
13	1	22252-000521	CIRCLIP 52	1	1						
I	14	(A=FXXXXXX) 22351-050032 (B=FXXXXXX)	SPRING PIN 5X32	1	1						Z
15	1	22551-050150	KEY 5X15	1	1						
16	1	22551-050200	KEY 5X20	1	1						
17	1	22551-050250	KEY 5X25	1	1						
18	1	22551-050300	KEY 5X30	1	1						
19	1	24104-062044	BALL BEARING	1	1						
20	1	24104-063044	BALL BEARING	3	3						
I	20-1	(A=F010154) 24104-063044 (B=F010154)	BEARING, 6304UU	1	1						K
I	21	(A=F010154) 24104-063044 (B=F010154)	BEARING, 6304UU	2	2						W

Fig.18. REAPING SHAFT C

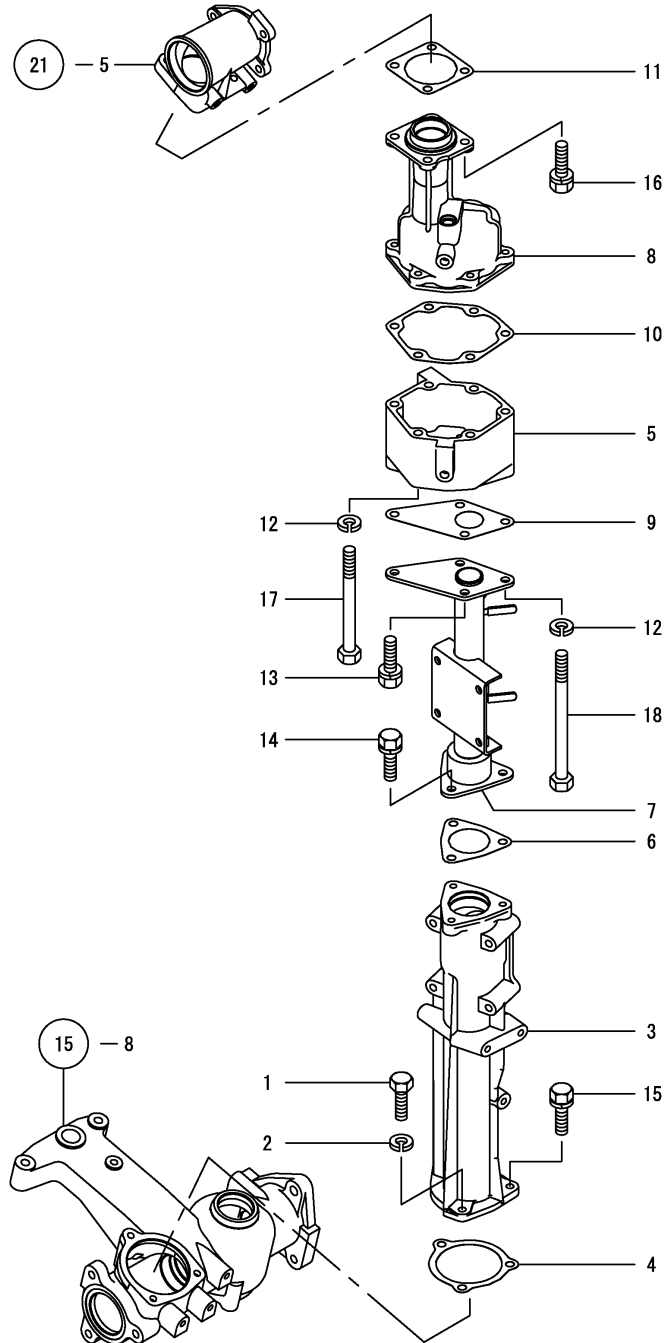


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8530-12081	SHAFT R,3RD	1	1						
2	1	1E8540-12090	SHAFT L,3RD	1	1						
3	1	1E8540-12100	GEAR 24B,BEVEL	1	1						
4	1	1E8530-12111	SHAFT C,3RD	1	1						
5	1	1E8540-12130	KEY 5X5X70,ROUND	1	1						
6	1	1E8540-12190	GEAR 24,BEVEL	3	3						
7	1	1E8080-12411	GEAR 20G,BEVEL	1	1						
8	1	1A2020-23260	LINER 35X45X1	1	1						
9	1	22242-000200	CIRCLIP 20	4	4						
10	1	22242-000350	CIRCLIP 35	1	1						
11	1	22252-000470	CIRCLIP 47(H)	3	3						
12	1	22252-000721	CIRCLIP	1	1						
13	1	22551-050250	KEY 5X25	4	4						
14	1	24107-062044	BALL BEARING	4	4						
15	1	24107-062074	BALL BEARING	2	2						
16	1	1E8540-12151	SHAFT,CRANK,REAP.	2	2						
17	1	1E8540-12200	GEAR 15,BEVEL	2	2						
18	1	1E6460-73061	SLEEVE SI 20X25X13	2	2						
19	1	22551-050200	KEY 5X20	2	2						
20	1	24104-062034	BALL BEARING	2	2						
21	1	24104-062044	BALL BEARING	2	2						
22	1	24421-254208	SEAL TC25 42 08, OIL	2	2						

Fig.19. PICK-UP VERTICAL DRIVE(1)



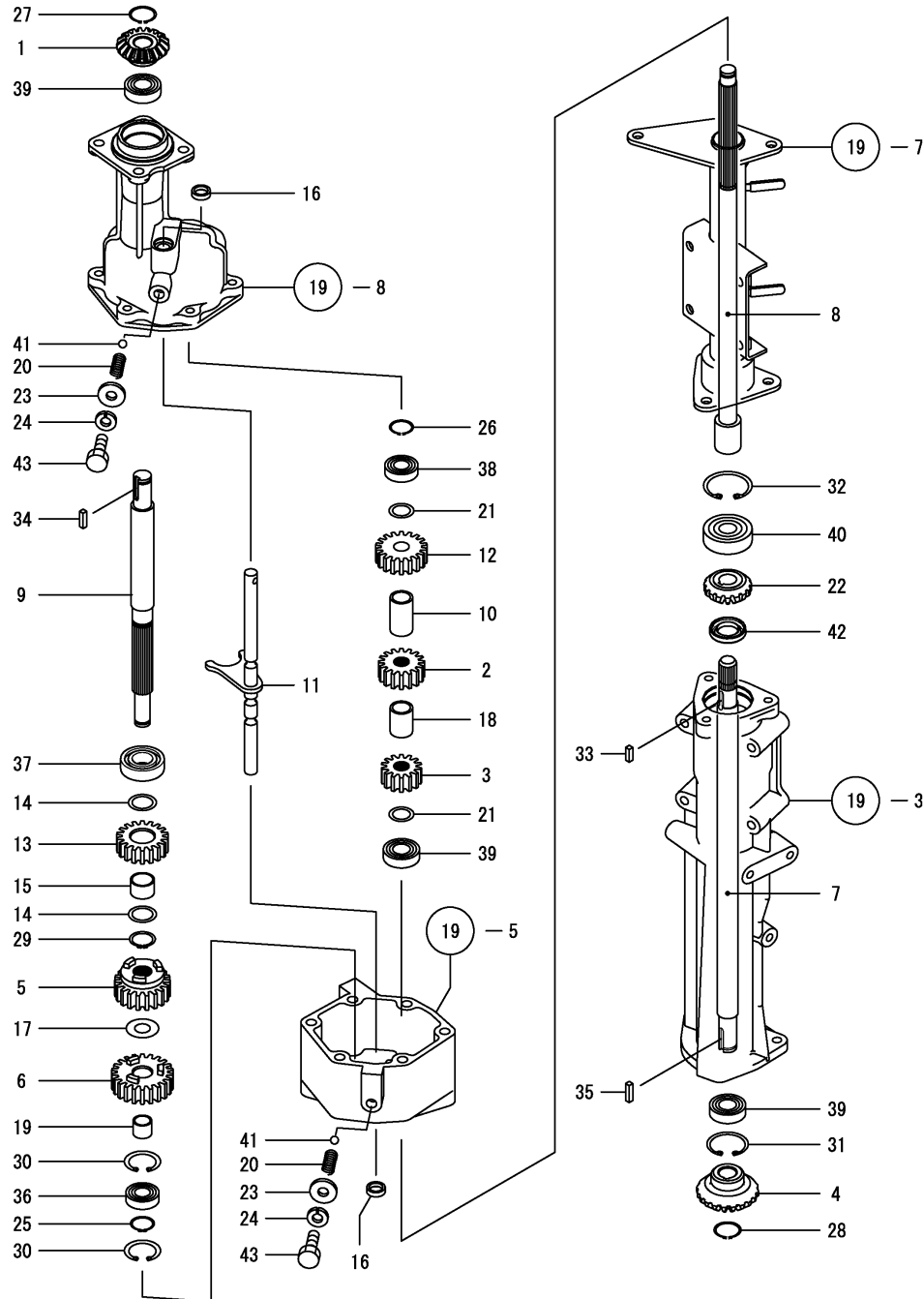
OCNP4-G07300 19. PICK-UP VERTICAL DRIVE(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6910-11381	BOLT 8X30,REAMER	1	1						
2	1	1E6910-11390	WASHER 8,SPRING	1	1						
3	1	1E8540-13010	CASE,PICK-UP VERT.DR	1	1						
4	1	1E8230-13020	VERTICAL DR CASE PK	1	1						
5	1	1E8540-13021	CASE B PICK-UP,CHG	1	1						
6	1	1E8230-13030	PIPE PACKING	1	1						
7	1	1E8540-13072	PIPE (L), PICK-UP	1	1						
8	1	1E8230-13142	CASE A,PICK-UP CHG.	1	1						
9	1	1E8391-13140	PACKING,PICK-UP PIPE	1	1						
10	1	1E8230-13160	PACKING,PIC.CHG.CASE	1	1						
11	1	1E8230-13200	CASE A,PACKING	1	1						
12	1	22217-080000	SPRING WASHER 8	6	6						
13	1	26013-080252	BOLT M 8X 25	2	2						
14	1	26013-080252	BOLT M 8X 25	3	3						
15	1	26013-080252	BOLT M 8X 25	2	2						
16	1	26013-080252	BOLT M 8X 25	4	4						
17	1	26116-080902	BOLT M 8X 90 PLATED	4	4						
18	1	26116-081102	BOLT M 8X110 PLATED	2	2						

Fig.20. PICK-UP VERTICAL DRIVE(2)



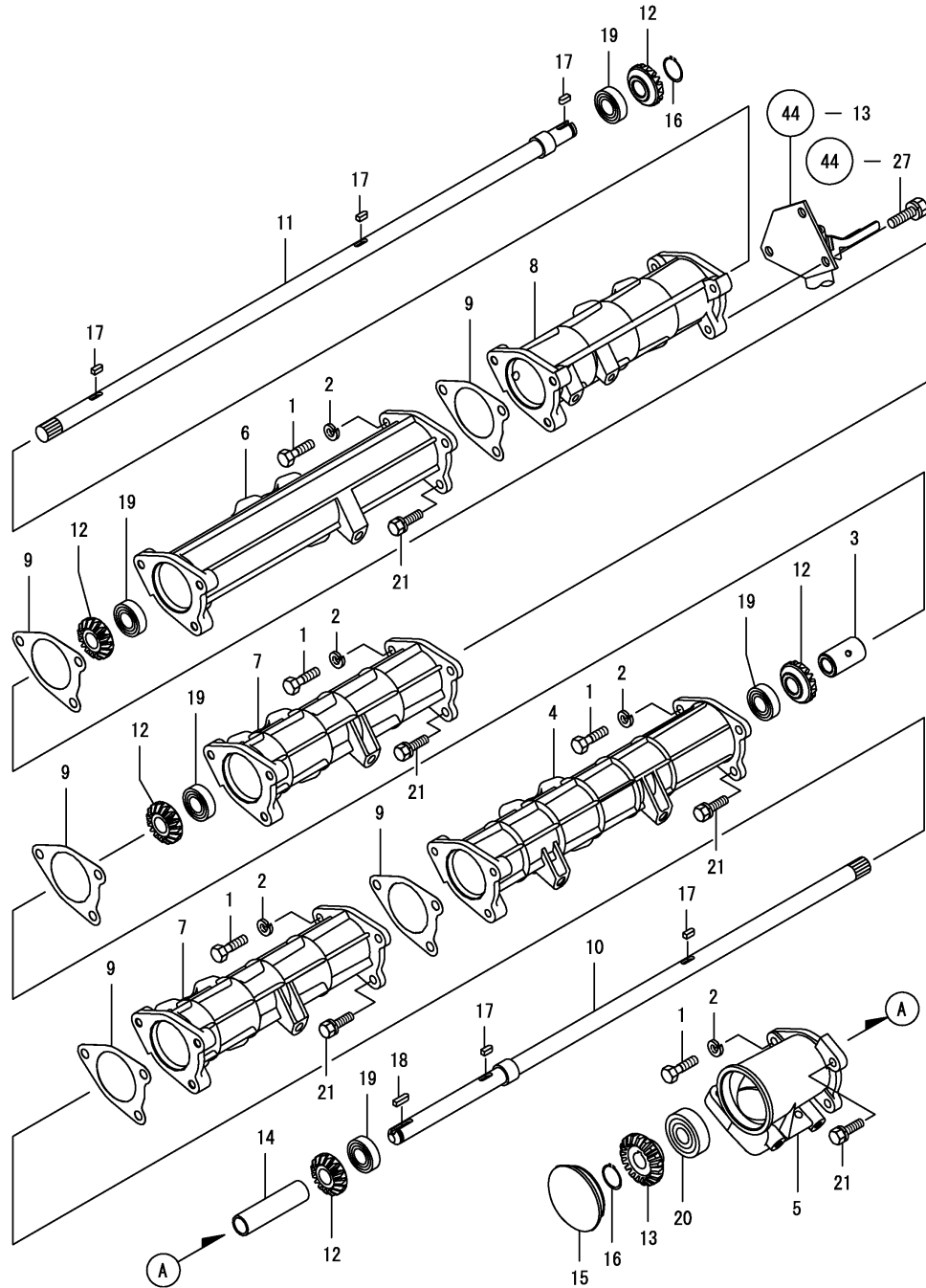
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6310-11190	GEAR 16S, BEVEL	1	1						
2	1	1E8540-13031	GER16, SPUR	1	1						
3	1	1E8540-13041	GEAR 13, SPUR	1	1						
4	1	1E8360-13051	GEAR 20G(17, BEVEL	1	1						
5	1	1E8540-13051	GER 19, SPUR(PICK	1	1						
6	1	1E8540-13061	GER 22, SPUR)PICK	1	1						
7	1	1E8540-13250	SHAFT, PICK-UP VERT.	1	1						
8	1	1E8540-13261	SHAFT, PICK-UP, CHG, #1	1	1						
9	1	1E8540-13282	SHAFT, PICK-UP, CHG, #2	1	1						
10	1	1E8540-13341	COLLAR 17X21.7X38.5	1	1						
11	1	1E8540-13361	FORK, CHANGE	1	1						
11-1	1	1E8540-13362	FORK, CHANGE	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											
12	1	1E8540-13540	GER 18, SPUR	1	1						
12-1	1	1E8540-13541	SPUR GEAR, 17	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											
13	1	1E8540-13560	GEAR 18, SPUR(PICK	1	1						
14	1	1E8540-13570	LINER 20X27X1	2	2						
15	1	1E8540-13610	BUSH, WIND	1	1						
16	1	1E6452-13950	SEAL VC12185, OIL	2	2						
17	1	1E4110-24010	LINER 15	1	1						
18	1	1E6292-26170	COLLAR 17X22X28.5	1	1						
19	1	1E6910-48070	BUSH 15X18X15	1	1						
20	1	1E6150-56040	SPRING	2	2						
21	1	1E4060-74090	LINER 17X24X1	2	2						
22	1	1E6241-92751	GEAR 16, BEVEL	1	1						
23	1	22117-100000	WASHER 10	2	2						
24	1	22217-100000	SPRING WASHER 10	2	2						
25	1	22242-000150	CIRCLIP 15	1	1						
26	1	22242-000150	CIRCLIP 15	1	1						
27	1	22242-000170	CIRCLIP 17	1	1						
28	1	22242-000170	CIRCLIP 17	1	1						
29	1	22242-000200	CIRCLIP 20	1	1						
30	1	22252-000350	CIRCLIP 35	2	2						
31	1	22252-000401	CIRCLIP 40	1	1						
32	1	22252-000471	CIRCLIP 47	1	1						
33	1	22551-050150	KEY 5X15	1	1						
34	1	22551-050180	KEY 5X18	1	1						
35	1	22551-050200	KEY 5X20	1	1						
36	1	24104-062024	BALL BEARING	1	1						
37	1	24107-060004	BALL BEARING	1	1						
I 37-1	1	24107-060044	BEARING, 6004ZZ	1	1						N
(A=F010154) (B=F010154)											
38	1	24107-062024	BALL BEARING	1	1						
39	1	24107-062034	BALL BEARING	3	3						
40	1	24107-063034	BALL BEARING	1	1						
41	1	24190-100001	BALL 5/16, STEEL	2	2						
I 41-1	1	24190-100002	BALL, 5/16	2	2						R
(A=F010154) (B=F010154)											
42	1	24430-203506	SEAL VC20 35 06, OIL	1	1						
43	1	26206-100142	BOLT M10X 14 PLATED	2	2						

N:Old  $\begin{matrix} \leftarrow \text{Yes} \\ \text{No} \end{matrix}$  New, Q:Old  $\begin{matrix} \leftarrow \text{No} \\ \text{Yes} \end{matrix}$  New, R:Old  $\begin{matrix} \leftarrow \text{Yes} \\ \text{Yes} \end{matrix}$  New, S:Old  $\begin{matrix} \leftarrow \text{No} \\ \text{No} \end{matrix}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
(C)Copy Rights YANMAR CO.,LTD.

Fig.21. PICK-UP HORIZONTAL DRIVE



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

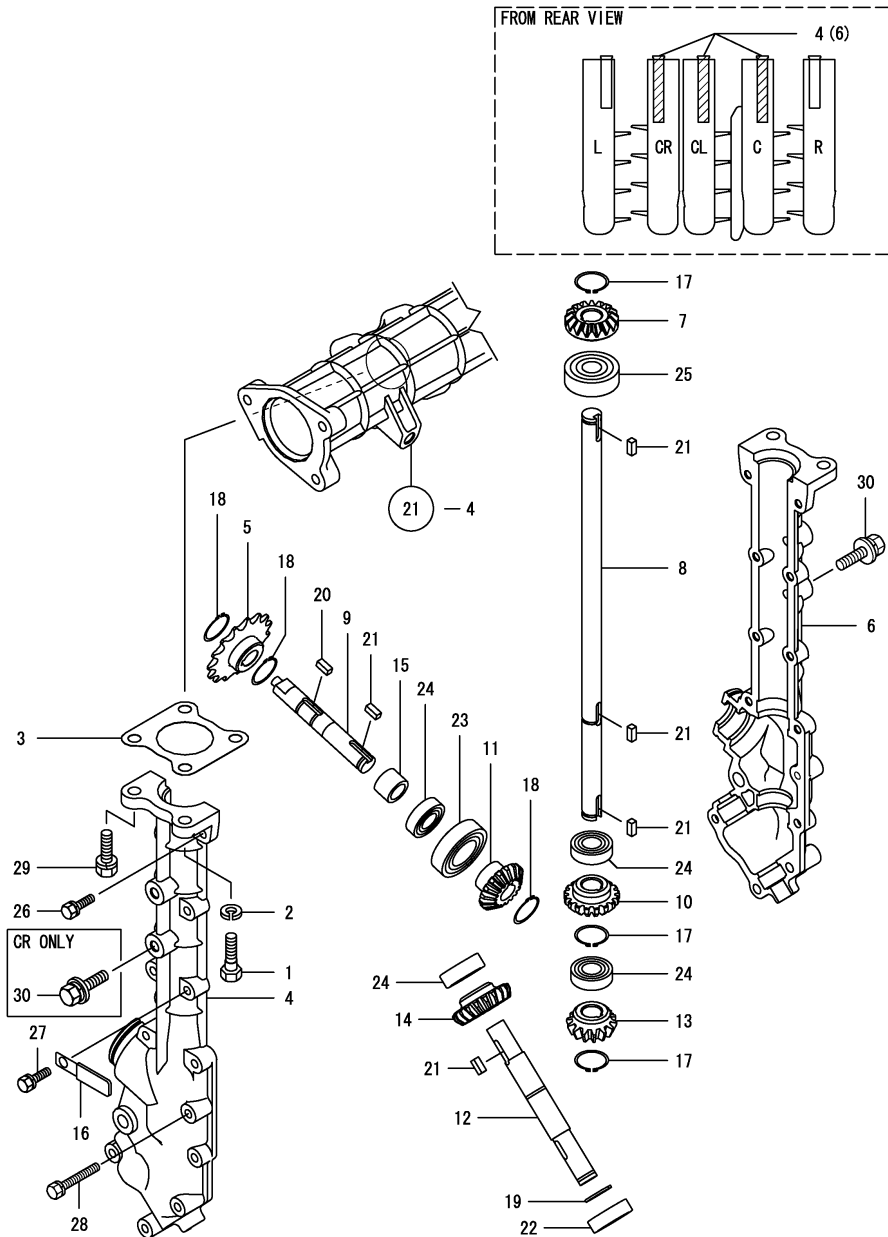
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6910-11381	BOLT 8X30,REAMER	5	5						
2	1	1E6910-11390	WASHER 8,SPRING	5	5						
3	1	1E8080-12550	JOINT 17	1	1						
4	1	1E8530-13100	CASE C,PICK-UP	1	1						
5	1	1E8540-13100	CASE,PICK-UP HOR.DR.	1	1						
6	1	1E8530-13110	CASE D,PICK-UP	1	1						
7	1	1E8540-13110	CASE A,PICK-UP SIDE	2	2						
8	1	1E8540-13130	CASE R,PICK-UP SIDE	1	1						
9	1	1E8540-13140	PACKG,PICK-UP SD.CS	5	5						
10	1	1E8530-13300	SHAFT L,PICK-UP HOR.	1	1						
11	1	1E8530-13320	SHAFT R,PICK-UP HOR.	1	1						
12	1	1E8560-13430	GEAR 16,BEVEL	5	5						
13	1	1E8391-13460	GEAR 19G,BEVEL	1	1						
14	1	1E8230-13540	COLLAR 17X21.7X85	1	1						
15	1	1E8080-54460	COVER, BLIND	1	1						
16	1	22242-000170	CIRCLIP 17	2	2						
17	1	22551-050121	KEY 5X12	5	5						
18	1	22551-050180	KEY 5X18	1	1						
19	1	24107-062034	BALL BEARING	5	5						
20	1	24107-063034	BALL BEARING	1	1						
21	1	26013-080302	BOLT M 8X 30	10	10						



Fig.22. PICK-UP SHAFT A

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.319

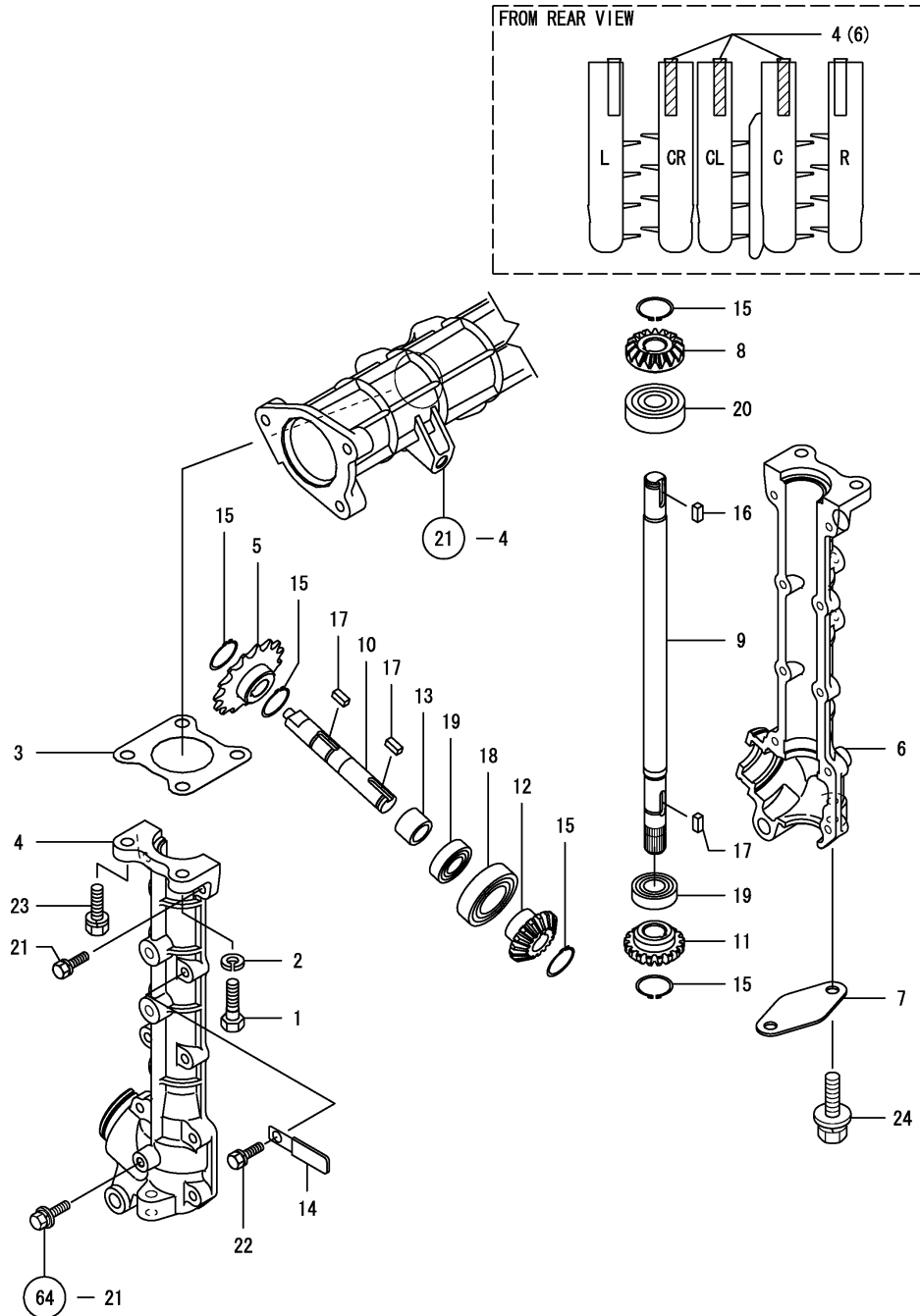
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6910-11381 (A=FXXXXXX) (B=FXXXXXX)	BOLT 8X30,REAMER	6	6						Z
2	1	1E6910-11390 (A=FXXXXXX) (B=FXXXXXX)	WASHER 8,SPRING	6	6						Z
3	1	1E8540-13200 (A=FXXXXXX) (B=FXXXXXX)	PACKING,GEAR CASE	3	3						Z
4	1	1E8540-13211 (A=FXXXXXX) (B=FXXXXXX)	CASE AL,PICK-UP GEAR	3	3						Z
5	1	1E6820-13220 (A=FXXXXXX) (B=FXXXXXX)	SPROCKET 15	3	3						Z
6	1	1E8540-13221 (A=FXXXXXX) (B=FXXXXXX)	CASE AR,PICK-UP GEAR	3	3						Z
7	1	1E8560-13440 (A=FXXXXXX) (B=FXXXXXX)	GEAR 16,BEVEL	3	3						Z
8	1	1E8540-13501 (A=FXXXXXX) (B=FXXXXXX)	SHAFT A,SPROCKET 1ST	3	3						Z
9	1	1E8540-13510 (A=FXXXXXX) (B=FXXXXXX)	SHAFT,SPROCKET 2ND	3	3						Z
10	1	1E8540-13522 (A=FXXXXXX) (B=FXXXXXX)	GEAR 16A,BEVEL	3	3						Z
11	1	1E8540-13531 (A=FXXXXXX) (B=FXXXXXX)	GEAR 16B,BEVEL	3	3						Z
12	1	1E8540-13552 (A=FXXXXXX) (B=FXXXXXX)	SPROCKET 3RD SHAFT	3	3						Z
13	1	1E8540-13580 (A=FXXXXXX) (B=FXXXXXX)	GEAR 14,BEVEL	3	3						Z
14	1	1E8540-13590 (A=FXXXXXX) (B=FXXXXXX)	GEAR 20,BEVEL	3	3						Z
15	1	1E7070-36090 (A=FXXXXXX) (B=FXXXXXX)	COLLAR 15.3X27.7X15	3	3						Z
16	1	1E6020-83890 (A=FXXXXXX) (B=FXXXXXX)	CLIP	3	3						Z
17	1	22242-000150 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 15	9	9						Z
18	1	22242-000150 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 15	9	9						Z
19	1	22242-000170 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 17	3	3						Z
20	1	22550-050120 (A=FXXXXXX) (B=FXXXXXX)	KEY 5X12	3	3						Z
21	1	22551-050120 (A=FXXXXXX) (B=FXXXXXX)	KEY 5X12	15	15						Z
22	1	24104-060034 (A=FXXXXXX) (B=FXXXXXX)	BALL BEARING	3	3						Z
23	1	24104-060054 (A=FXXXXXX) (B=FXXXXXX)	BALL BEARING	3	3						Z
24	1	24104-062024 (A=FXXXXXX) (B=FXXXXXX)	BALL BEARING	12	12						Z
25	1	24104-063024 (A=FXXXXXX) (B=FXXXXXX)	BALL BEARING	3	3						Z
26	1	26013-060252 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 6X 25	6	6						Z



Fig.319. PICK-UP SHAFT A(ADD.ITEM)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

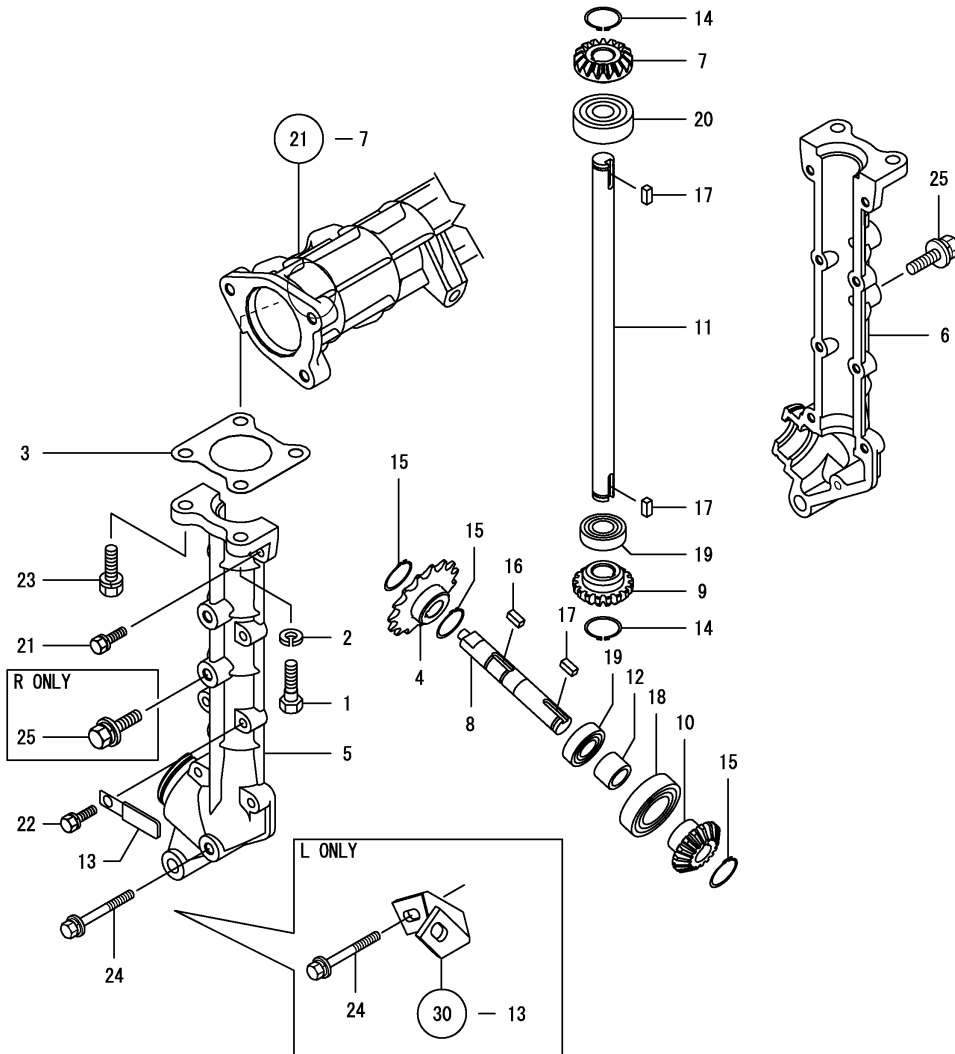
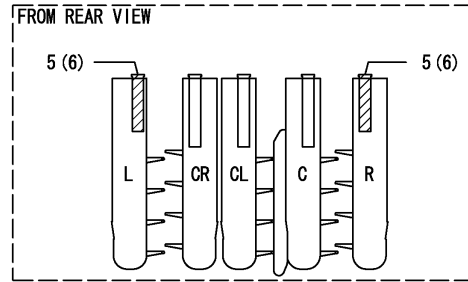


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6910-11381 (A=FXXXXXX) (B=FXXXXXX)	BOLT 8X30,REAMER	6	6						W
2	1	1E6910-11390 (A=FXXXXXX) (B=FXXXXXX)	WASHER 8,SPRING	6	6						W
3	1	1E8540-13200 (A=FXXXXXX) (B=FXXXXXX)	PACKING,GEAR CASE	3	3						W
4	1	1E8940-13210 (A=FXXXXXX) (B=FXXXXXX)	CASE BL,PICK-UP GEAR	3	3						W
5	1	1E6820-13220 (A=FXXXXXX) (B=FXXXXXX)	SPROCKET 15	3	3						W
6	1	1E8940-13220 (A=FXXXXXX) (B=FXXXXXX)	CASE BR,PICK-UP GEAR	3	3						W
7	1	1E8940-13260 (A=FXXXXXX) (B=FXXXXXX)	CAP,CASE	3	3						W
8	1	1E8560-13440 (A=FXXXXXX) (B=FXXXXXX)	GEAR 16,BEVEL	3	3						W
9	1	1E8940-13500 (A=FXXXXXX) (B=FXXXXXX)	SHAFT SPROCKET 1ST	3	3						W
10	1	1E8540-13510 (A=FXXXXXX) (B=FXXXXXX)	SHAFT,SPROCKET 2ND	3	3						W
11	1	1E8540-13522 (A=FXXXXXX) (B=FXXXXXX)	GEAR 16A,BEVEL	3	3						W
12	1	1E8540-13531 (A=FXXXXXX) (B=FXXXXXX)	GEAR 16B,BEVEL	3	3						W
13	1	1E7070-36090 (A=FXXXXXX) (B=FXXXXXX)	COLLAR 15.3X27.7X15	3	3						W
14	1	1E6020-83890	CLIP	6	6						W
15	1	22242-000150 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 15	15	15						W
16	1	22550-050120 (A=FXXXXXX) (B=FXXXXXX)	KEY 5X12	3	3						W
17	1	22551-050120 (A=FXXXXXX) (B=FXXXXXX)	KEY 5X12	9	9						W
18	1	24104-060054 (A=FXXXXXX) (B=FXXXXXX)	BALL BEARING	3	3						W
19	1	24104-062024 (A=FXXXXXX) (B=FXXXXXX)	BALL BEARING	6	6						W
20	1	24104-063024 (A=FXXXXXX) (B=FXXXXXX)	BALL BEARING	3	3						W
21	1	26013-060252 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 6X 25	6	6						W
22	1	26013-060302 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 6X 30	21	21						W
23	1	26013-080302 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 30	6	6						W
24	1	26014-080162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 16	6	6						W

Fig.23. PICK-UP SHAFT B

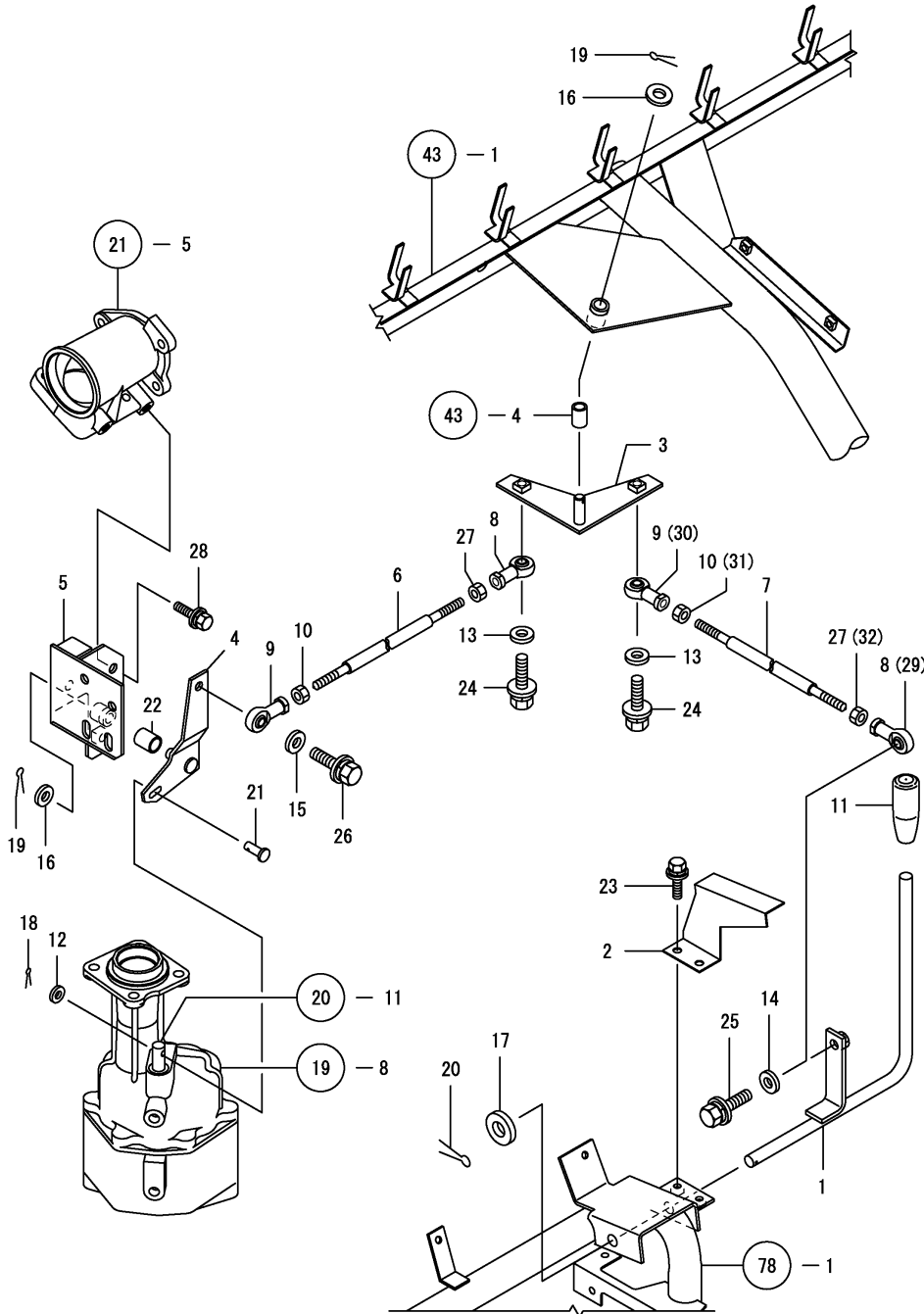
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6910-11381	BOLT 8X30,REAMER	4	4						
2	1	1E6910-11390	WASHER 8,SPRING	4	4						
3	1	1E8540-13200	PACKING,GEAR CASE	2	2						
4	1	1E6820-13220	SPROCKET 15	2	2						
5	1	1E8540-13231	CASE BL,PICK-UP GEAR	2	2						
6	1	1E8540-13241	CASE BR,PICK-UP GEAR	2	2						
7	1	1E8560-13440	GEAR 16,BEVEL	2	2						
8	1	1E8540-13510	SHAFT,SPROCKET 2ND	2	2						
9	1	1E8540-13522	GEAR 16A,BEVEL	2	2						
10	1	1E8540-13531	GEAR 16B,BEVEL	2	2						
11	1	1E8540-13601	SHAFT B,SPROCKET 1ST	2	2						
12	1	1E7070-36090	COLLAR 15.3X27.7X15	2	2						
13	1	1E6020-83890	CLIP	2	2						
14	1	22242-000150	CIRCLIP 15	4	4						
15	1	22242-000150	CIRCLIP 15	6	6						
16	1	22550-050120	KEY 5X12	2	2						
17	1	22551-050120	KEY 5X12	6	6						
18	1	24104-060054	BALL BEARING	2	2						
19	1	24104-062024	BALL BEARING	4	4						
20	1	24104-063024	BALL BEARING	2	2						
21	1	26013-060252	BOLT M 6X 25	4	4						
22	1	26013-060302	BOLT M 6X 30	12	12						
23	1	26013-080302	BOLT M 8X 30	4	4						
24	1	26014-060552	BOLT M 6X 55 PLATED	2	2						
25	1	26014-080162	BOLT M 8X 16	4	4						

Fig.24. PICK-UP CHANGE



(A)=KGC80  
(B)=KGC80C  
(C)=

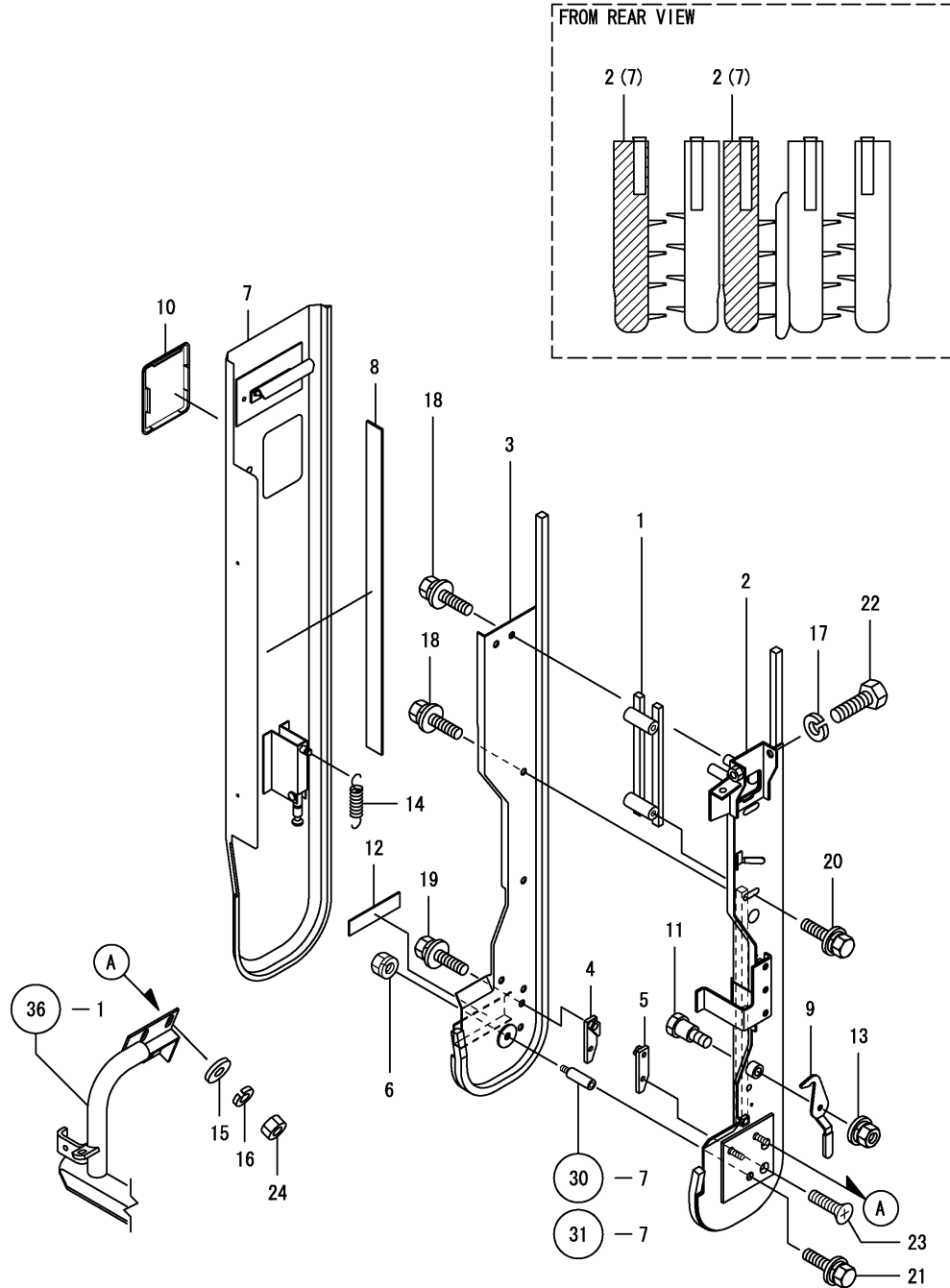
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-13151	LEVER,PICK-UP CHANGE	1	1						
2	1	1E8540-13182	GUIDE,CHANGE	1	1						
3	1	1E8540-13381	LINK,CHANGE	1	1						
4	1	1E8540-13402	ARM,PICK-UP CHANGE	1	1						
5	1	1E8540-13421	STAY,PICK-UP CHANGE	1	1						
6	1	1E8530-13481	ROD A5,CHANGE	1	1						
7	1	1E8540-13481	ROD A6,CHANGE	1	1						
8	1	1E8540-63450	END 8R,ROD	2	2						
I	8-1	1	1E8540-63450	END 8R,ROD	1	1					K
		(A=F010154)	(B=F010154)								
9	1	1E8540-63460	END 8L,ROD	2	2						
I	9-1	1	1E8540-63460	END 8L,ROD	1	1					K
		(A=F010154)	(B=F010154)								
10	1	1E6310-64260	SCREW,ROD	2	2						
I	10-1	1	1E6310-64260	SCREW,ROD	1	1					K
		(A=F010154)	(B=F010154)								
11	1	1E6570-64760	GRIP 12,CHANGE LEVER	1	1						
12	1	22117-060000	WASHER 6	1	1						
13	1	22117-080000	WASHER 8	2	2						
14	1	22117-080000	WASHER 8	1	1						
15	1	22117-080000	WASHER 8	1	1						
16	1	22117-100000	WASHER 10	2	2						
17	1	22117-120000	WASHER 12	1	1						
18	1	22417-160180	COTTER PIN 1.6X18	1	1						
19	1	22417-200250	COTTER PIN 2.0X25	2	2						
I	19-1	1	22417-200200	PIN, 2.0 X 20	2	2					R
		(A=F010154)	(B=F010154)								
20	1	22417-250250	COTTER PIN 2.5X25	1	1						
21	1	22487-060160	PIN 6X 16	1	1						
22	1	24550-010150	BUSH 10X15	1	1						
23	1	26014-060162	BOLT M 6X 16	2	2						
24	1	26014-080302	BOLT M 8X 30	2	2						
25	1	26014-080302	BOLT M 8X 30	1	1						
26	1	26014-080302	BOLT M 8X 30	1	1						
27	1	26717-080002	NUT 8	2	2						
I	27-1	1	26717-080002	NUT, 8	1	1					K
		(A=F010154)	(B=F010154)								
28	1	26014-080162	BOLT M 8X 16	2	2						
I	29	1	1E8540-63450	END 8R,ROD	1	1					W
		(A=F010154)	(B=F010154)								
I	30	1	1E8540-63460	END 8L,ROD	1	1					W
		(A=F010154)	(B=F010154)								
I	31	1	1E6310-64260	SCREW,ROD	1	1					W
		(A=F010154)	(B=F010154)								
I	32	1	26717-080002	NUT, 8	1	1					W
		(A=F010154)	(B=F010154)								

Fig.25. PICK-UP CASE L

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

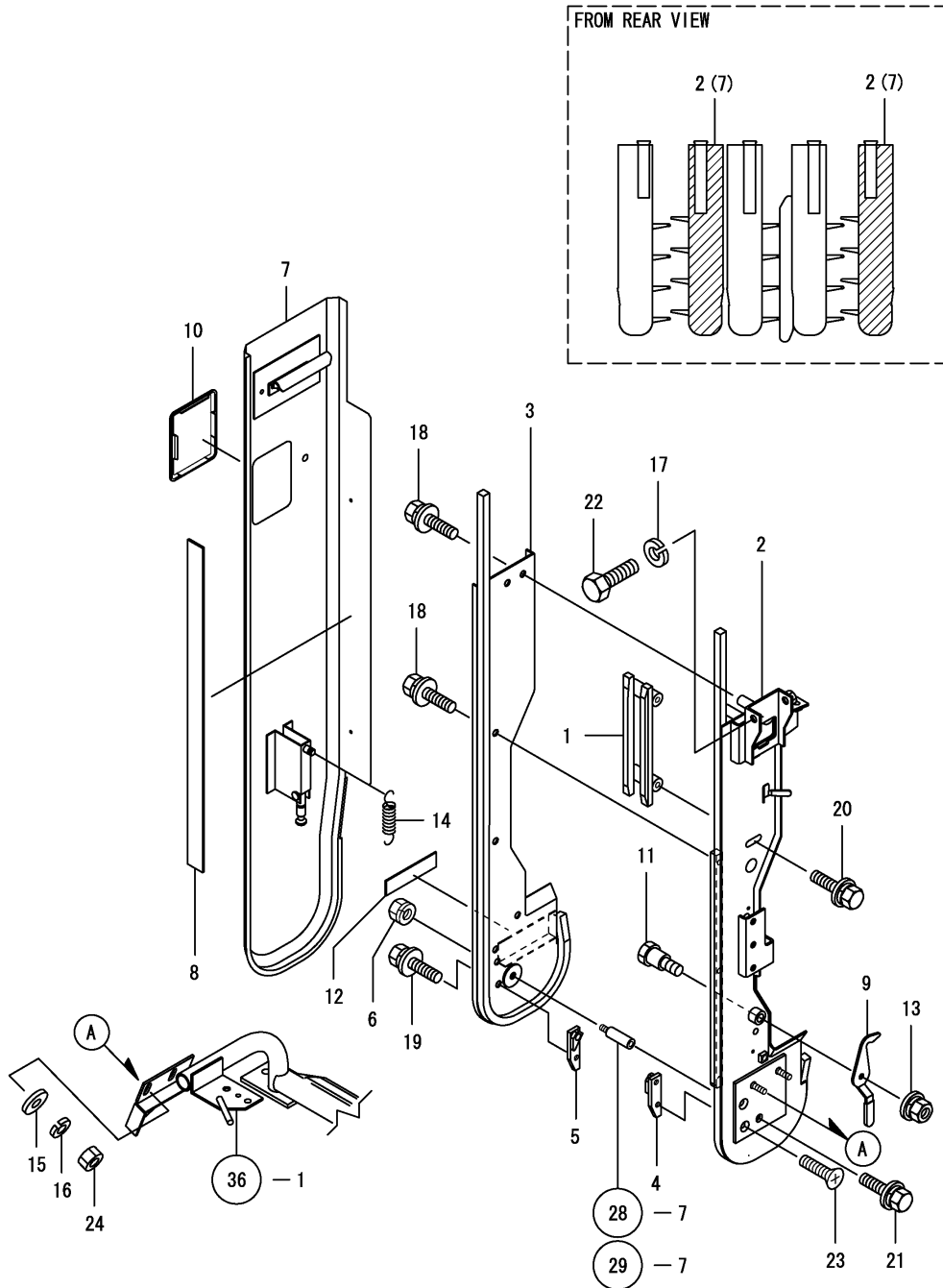


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8555-13360	GUIDE,AUX.TINE	2	2						
2	1	1E8540-13624	CASE L,PICK-UP	2	2						
2-1	1	1E8540-13625	CASE,PICKUP L	2	2						N
		(A=FXXXXXX) (B=FXXXXXX)									
3	1	1E8540-13664	COVER (L), PICK-UP	2	2						
4	1	1E8530-13930	GUIDE, TINE END R	2	2						
5	1	1E8540-13932	GUIDE, TINE END	2	2						
6	1	1E8560-13990	NUT M8 W/SPR.WASHER	2	2						
7	1	1E8540-14003	COVER L,PIK-UP CASE	2	2						
8	1	1E8230-14120	TAPE C,SOFT	2	2						
9	1	1E8230-14380	LEVER (L), LOCK	2	2						
10	1	1E8230-14441	LID, CASE COVER	2	2						
11	1	1E8540-14450	PIN, LOCK LEVER	2	2						
12	1	1E8540-14460	TAPE 25X100	2	2						
13	1	194990-22140	NUT W/WASHER 8	2	2						
14	1	1E8230-51700	SPRING 2.3X17.3X74	2	2						
15	1	144221-99260	WASHER 8	4	4						
16	1	22217-080000	SPRING WASHER 8	4	4						
17	1	22217-100000	SPRING WASHER 10	2	2						
18	1	26014-080162	BOLT M 8X 16	12	12						
19	1	26014-080162	BOLT M 8X 16	4	4						
20	1	26014-080202	BOLT M 8X 20	4	4						
21	1	26014-080252	BOLT M 8X 25	2	2						
22	1	26116-100802	BOLT M10X 80 PLATED	2	2						
23	1	26577-080162	SCREW M 8X 16	4	4						
24	1	26717-080002	NUT 8	4	4						

Fig.26. PICK-UP CASE R

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

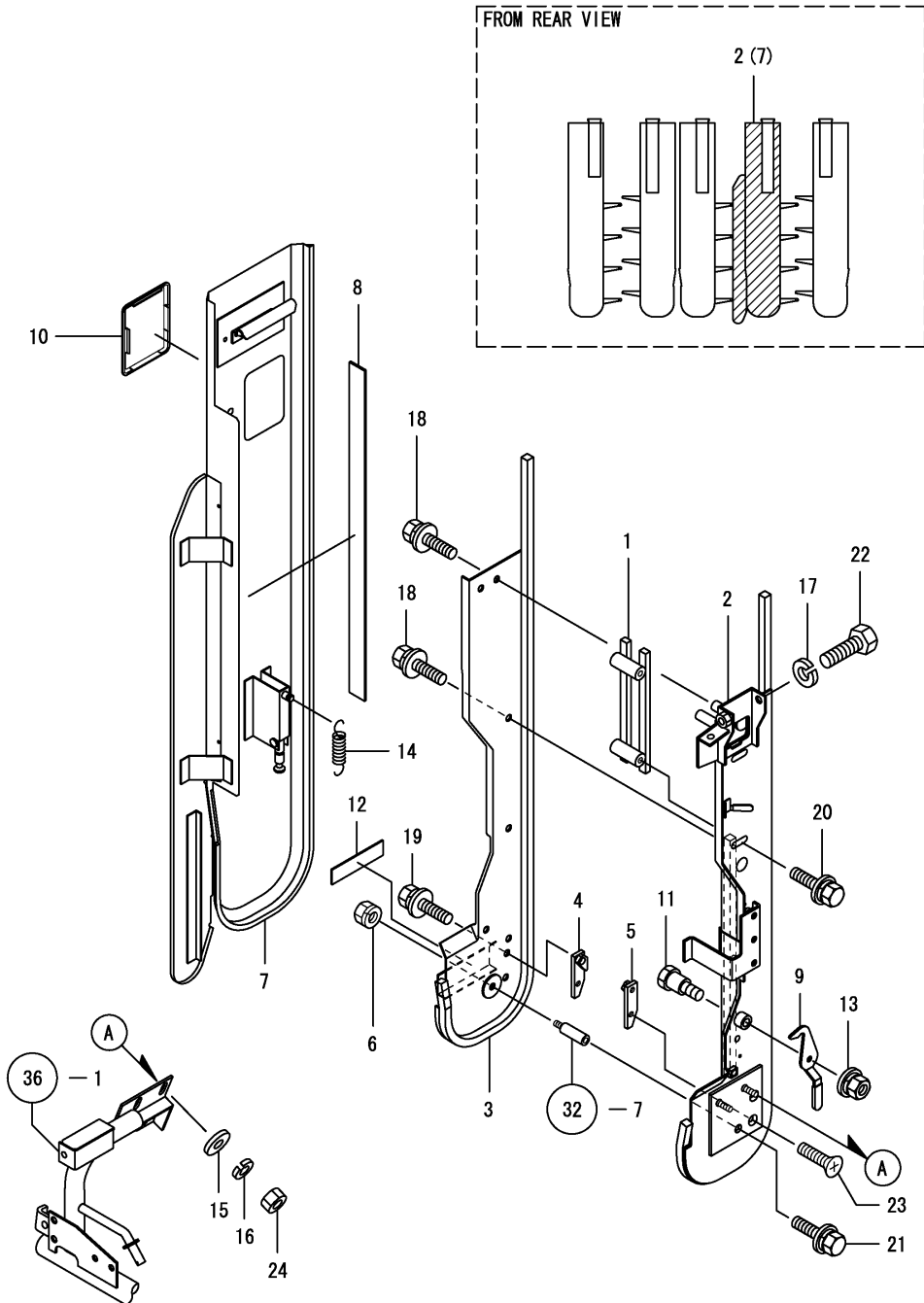


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8555-13360	GUIDE,AUX.TINE	2	2						
2	1	1E8540-13634	CASE R,PICK-UP	2	2						
I 2-1	1	1E8540-13635	CASE R PICKUP	2	2						N
		(A)=FXXXXXX (B)=FXXXXXX									
3	1	1E8540-13674	COVER,PICK-UP	2	2						
4	1	1E8530-13930	GUIDE, TINE END R	2	2						
5	1	1E8540-13932	GUIDE, TINE END	2	2						
6	1	1E8560-13990	NUT M8 W/SPR.WASHER	2	2						
7	1	1E8540-14013	COVER R,PICK-UP CASE	2	2						
8	1	1E8230-14120	TAPE C,SOFT	2	2						
9	1	1E8230-14390	LEVER (R), LOCK	2	2						
10	1	1E8230-14441	LID, CASE COVER	2	2						
11	1	1E8540-14450	PIN, LOCK LEVER	2	2						
12	1	1E8540-14460	TAPE 25X100	2	2						
13	1	194990-22140	NUT W/WASHER 8	2	2						
14	1	1E8230-51700	SPRING 2.3X17.3X74	2	2						
15	1	144221-99260	WASHER 8	4	4						
16	1	22217-080000	SPRING WASHER 8	4	4						
17	1	22217-100000	SPRING WASHER 10	2	2						
18	1	26014-080162	BOLT M 8X 16	12	12						
19	1	26014-080162	BOLT M 8X 16	4	4						
20	1	26014-080202	BOLT M 8X 20	4	4						
21	1	26014-080252	BOLT M 8X 25	2	2						
22	1	26116-100802	BOLT M10X 80 PLATED	2	2						
23	1	26577-080162	SCREW M 8X 16	4	4						
24	1	26717-080002	NUT 8	4	4						

Fig.27. PICK-UP CASE C

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



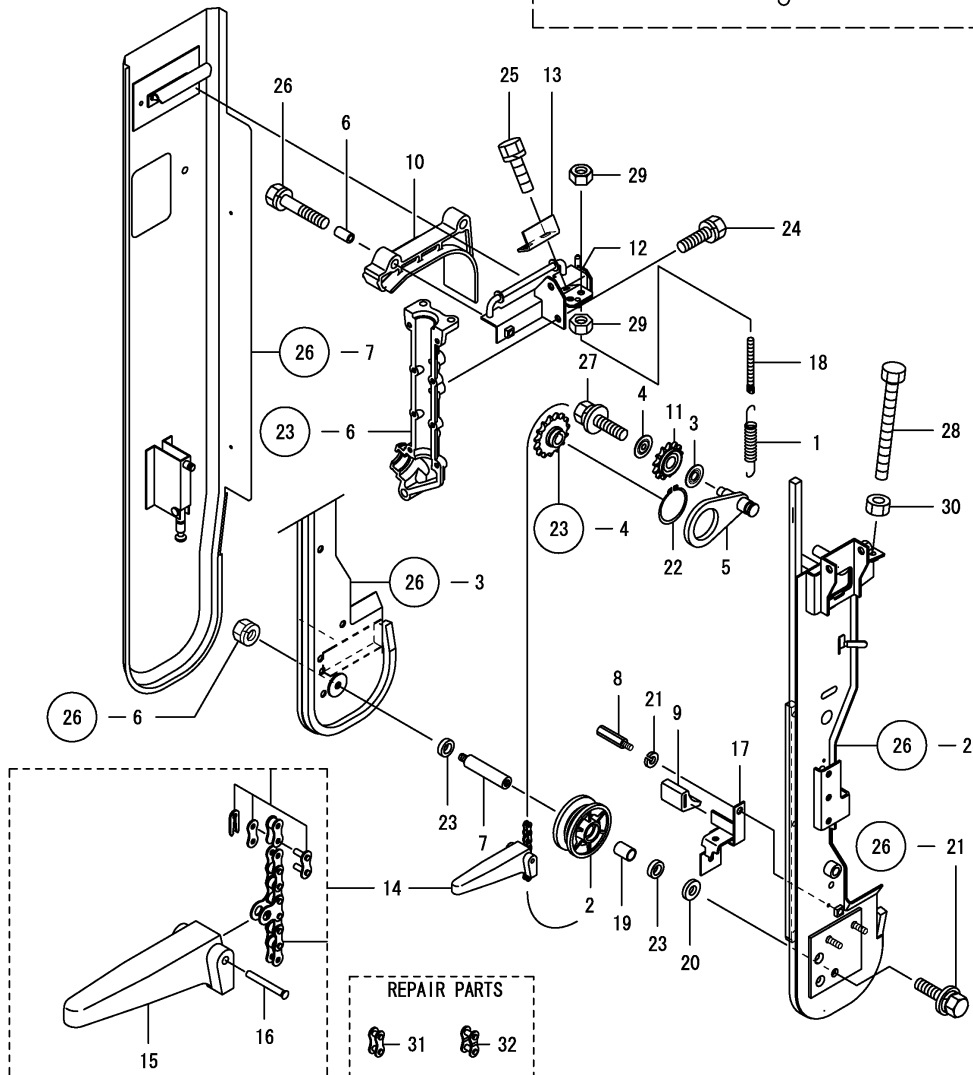
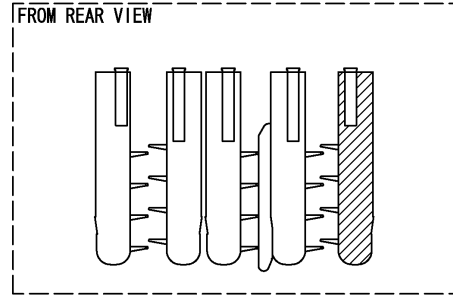
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8555-13360	GUIDE,AUX.TINE	1	1						
2	1	1E8540-13624	CASE L,PICK-UP	1	1						
2-1	1	1E8540-13625	CASE,PICKUP L	1	1						N
				(A)=FXXXXXX	(B)=FXXXXXX						
3	1	1E8540-13664	COVER (L), PICK-UP	1	1						
4	1	1E8530-13930	GUIDE, TINE END R	1	1						
5	1	1E8540-13932	GUIDE, TINE END	1	1						
6	1	1E8560-13990	NUT M8 W/SPR.WASHER	1	1						
7	1	1E8530-14003	COVER CR.PICK-UPCS	1	1						
8	1	1E8230-14120	TAPE C,SOFT	1	1						
9	1	1E8230-14380	LEVER (L), LOCK	1	1						
10	1	1E8230-14441	LID, CASE COVER	1	1						
11	1	1E8540-14450	PIN, LOCK LEVER	1	1						
12	1	1E8540-14460	TAPE 25X100	1	1						
13	1	194990-22140	NUT W/WASHER 8	1	1						
14	1	1E8230-51700	SPRING 2.3X17.3X74	1	1						
15	1	144221-99260	WASHER 8	2	2						
16	1	22217-080000	SPRING WASHER 8	2	2						
17	1	22217-100000	SPRING WASHER 10	1	1						
18	1	26014-080162	BOLT M 8X 16	6	6						
19	1	26014-080162	BOLT M 8X 16	2	2						
20	1	26014-080202	BOLT M 8X 20	2	2						
21	1	26014-080252	BOLT M 8X 25	1	1						
22	1	26116-100802	BOLT M10X 80 PLATED	1	1						
23	1	26577-080162	SCREW M 8X 16	2	2						
24	1	26717-080002	NUT 8	2	2						



Fig.28. PICK-UP CHAIN ROLLER R

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

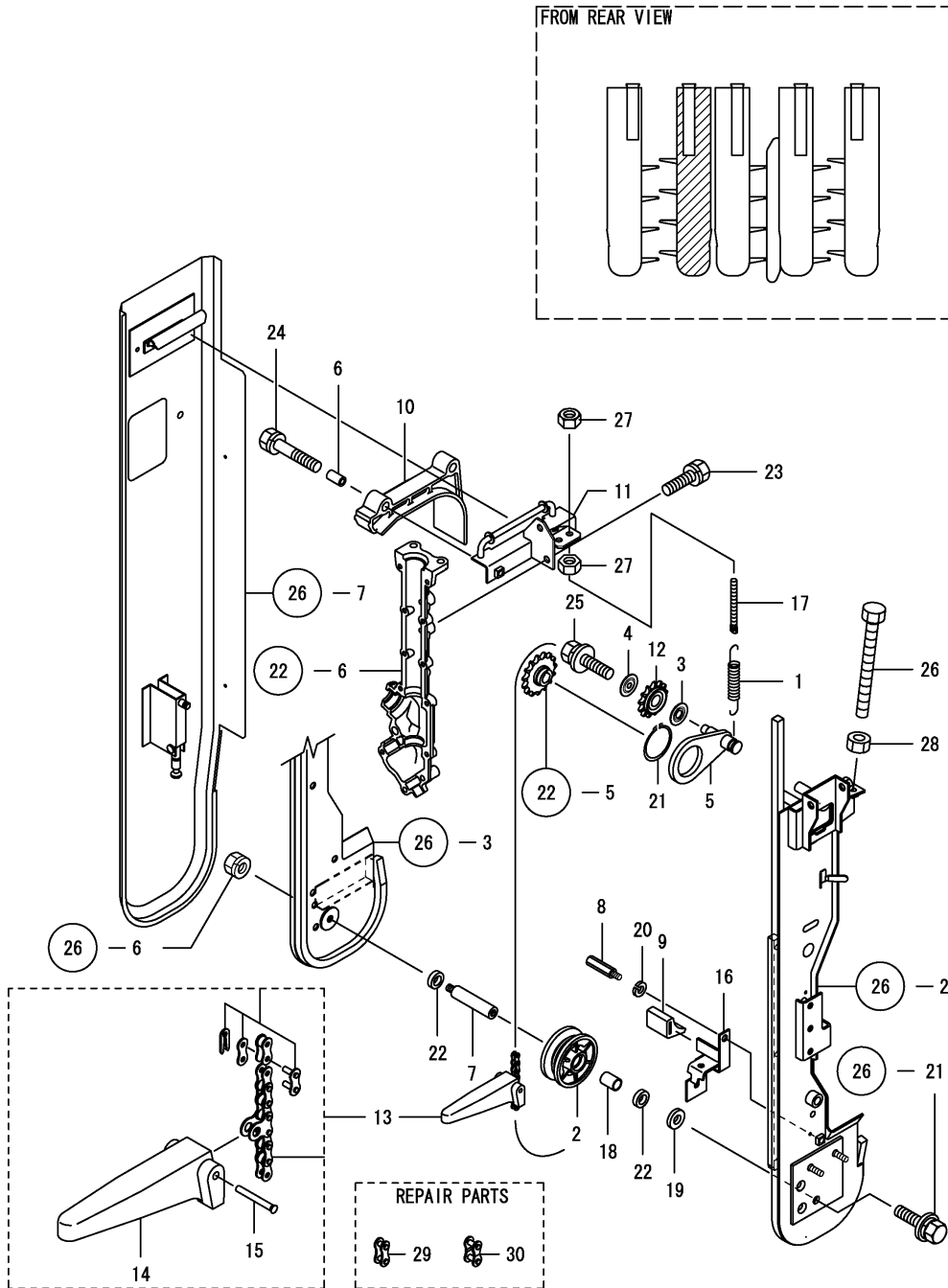


REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6820-13320	SPRING 2.3X16X120	1	1						
2	1	1E6879-13350	ROLLER,PICK-UP	1	1						
3	1	1E6822-13380	PLATE A,DUSTPROOF	1	1						
4	1	1E6822-13390	PLATE B,DUSTPROOF	1	1						
5	1	1E8230-13662	TENSION,PICK-UP	1	1						
6	1	1E8555-13750	COLLAR 13.8X28	2	2						
7	1	1E8540-13901	SHAFT,PICK-UP ROLLER	1	1						
8	1	1E8540-13910	SHAFT 45.7	1	1						
9	1	1E6460-13920	RUBBER, BUFFER	1	1						
10	1	1E8230-13980	RUBBER 136R,S.ABSORB	1	1						
11	1	1E6910-14101	SPROCKET 13,TENSION	1	1						
12	1	1E8540-14162	SEAT R,PICK-UP TENS.	1	1						
13	1	1E8540-14210	PLATE R,REINFORCING	1	1						
14	1	1E8540-14240	CHAIN 140,PICK-UP	1	1						
I 14-1	1	1E8940-14260	CHAIN 140	1	1						R
		(A=F010154)	(B=F010154)								
15	2	1E8540-14290	TINE 129.5	10	10						
I 15-1	2	1E8940-14290	TINE,129.5	10	10						R
		(A=F010154)	(B=F010154)								
16	2	1E8540-25290	PIN 40	10	10						
17	1	1E8540-14341	SCRAPER R	1	1						
18	1	1E6070-23431	ADJUSTER,TENS.SPRING	1	1						
19	1	1E6310-27630	BUSH 15X18X25	1	1						
20	1	22137-140000	WASHER 14,POLISHED	1	1						
21	1	22217-080000	SPRING WASHER 8	1	1						
22	1	22242-000480	CIRCLIP 48	1	1						
I 22-1	1	22242-000481	RING, 48	1	1						R
		(A=F010154)	(B=F010154)								
23	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
24	1	26013-080202	BOLT W/WASHER M8X20	2	2						
25	1	26013-080202	BOLT W/WASHER M8X20	2	2						
26	1	26013-080402	BOLT M 8X 40	2	2						
27	1	26014-080162	BOLT M 8X 16	1	1						
28	1	26116-080804	BOLT M 8X 80 PLATED	1	1						
29	1	26717-080002	NUT 8	2	2						
30	1	26717-080002	NUT 8	1	1						
31	1	7E6141-13610	JOINT, CHAIN	1	1						
32	1	1E6141-13619	JOINT,PICK-UP SM-RNG	1	1						

Fig.29. PICK-UP CHAIN ROLLER CR

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

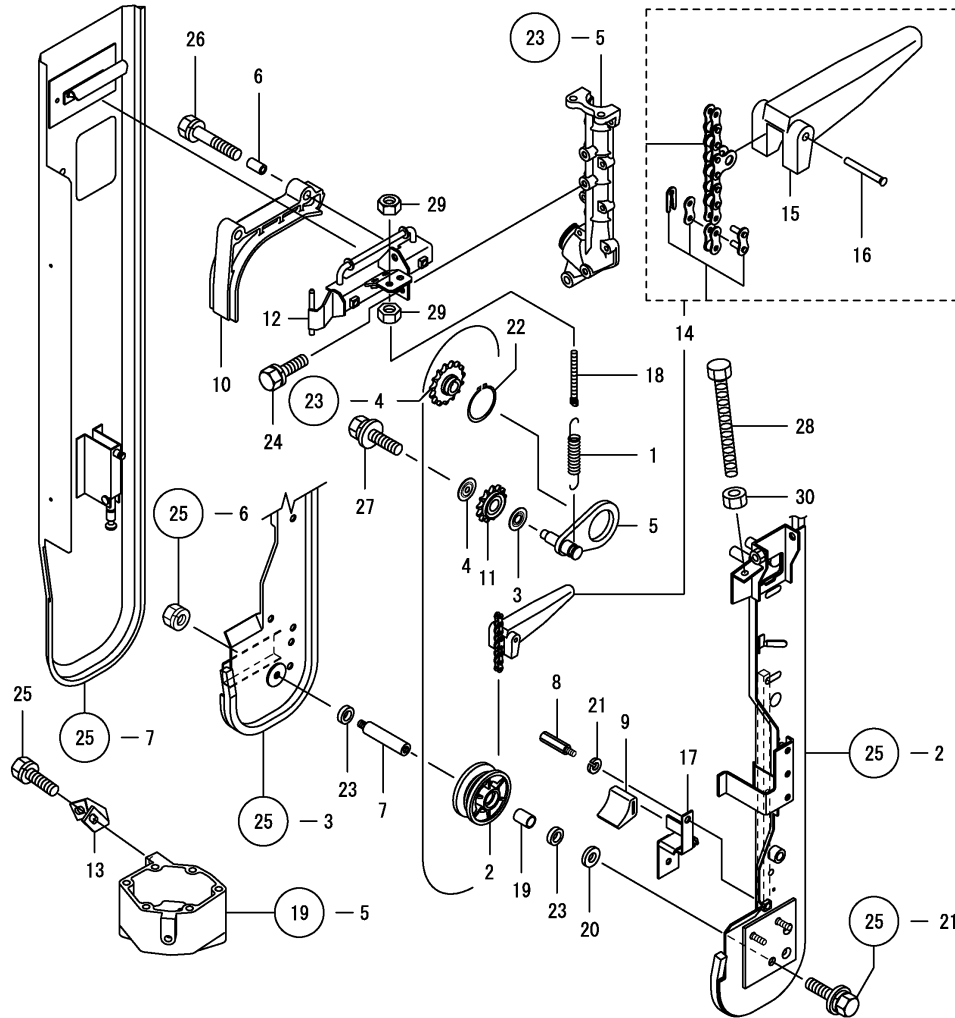
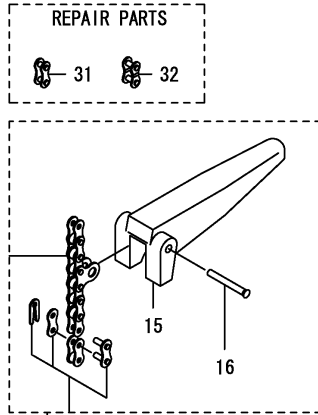
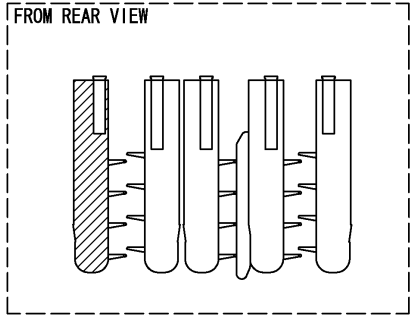


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6820-13320	SPRING 2.3X16X120	1	1						
2	1	1E6879-13350	ROLLER,PICK-UP	1	1						
3	1	1E6822-13380	PLATE A,DUSTPROOF	1	1						
4	1	1E6822-13390	PLATE B,DUSTPROOF	1	1						
5	1	1E8230-13662	TENSION,PICK-UP	1	1						
6	1	1E8555-13750	COLLAR 13.8X28	2	2						
7	1	1E8540-13901	SHAFT,PICK-UP ROLLER	1	1						
8	1	1E8540-13910	SHAFT 45.7	1	1						
9	1	1E6460-13920	RUBBER, BUFFER	1	1						
10	1	1E8230-13980	RUBBER 136R,S.ABSORB	1	1						
11	1	1E8540-14081	SEAT CR,PICKUP TENS	1	1						
12	1	1E6910-14101	SPROCKET 13,TENSION	1	1						
13	1	1E8540-14240	CHAIN 140,PICK-UP	1	1						
I 13-1	1	1E8940-14260	CHAIN 140	1	1						R
		(A=F010154)	(B=F010154)								
14	2	1E8540-14290	TINE 129.5	10	10						
I 14-1	2	1E8940-14290	TINE,129.5	10	10						R
		(A=F010154)	(B=F010154)								
15	2	1E8540-25290	PIN 40	10	10						
16	1	1E8540-14341	SCRAPER R	1	1						
17	1	1E6070-23431	ADJUSTER,TENS.SPRING	1	1						
18	1	1E6310-27630	BUSH 15X18X25	1	1						
19	1	22137-140000	WASHER 14,POLISHED	1	1						
20	1	22217-080000	SPRING WASHER 8	1	1						
21	1	22242-000480	CIRCLIP 48	1	1						
I 21-1	1	22242-000481	RING, 48	1	1						R
		(A=F010154)	(B=F010154)								
22	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
23	1	26013-080202	BOLT W/WASHER M8X20	2	2						
24	1	26013-080402	BOLT M 8X 40	2	2						
25	1	26014-080162	BOLT M 8X 16	1	1						
26	1	26116-080804	BOLT M 8X 80 PLATED	1	1						
27	1	26717-080002	NUT 8	2	2						
28	1	26717-080002	NUT 8	1	1						
29	1	7E6141-13610	JOINT, CHAIN	1	1						
30	1	1E6141-13619	JOINT,PICK-UP SM-RNG	1	1						

Fig.30. PICK-UP CHAIN ROLLER L

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

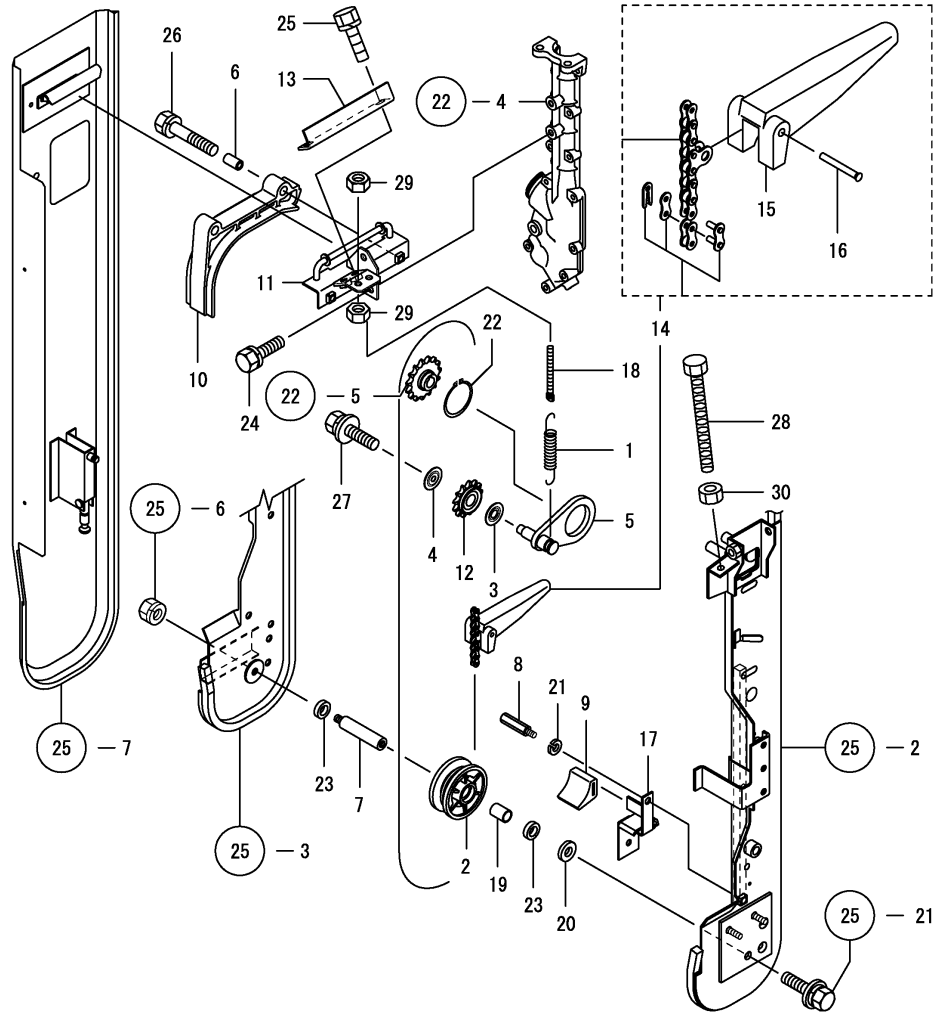
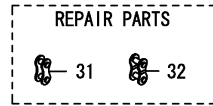
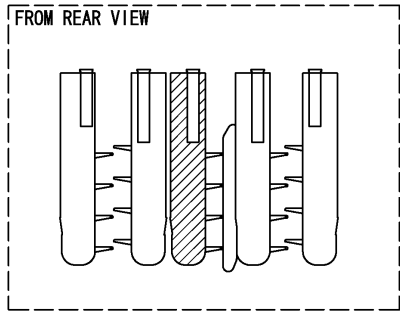


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6820-13320	SPRING 2.3X16X120	1	1						
2	1	1E6879-13350	ROLLER,PICK-UP	1	1						
3	1	1E6822-13380	PLATE A,DUSTPROOF	1	1						
4	1	1E6822-13390	PLATE B,DUSTPROOF	1	1						
5	1	1E8230-13662	TENSION,PICK-UP	1	1						
6	1	1E8555-13750	COLLAR 13.8X28	2	2						
7	1	1E8540-13901	SHAFT,PICK-UP ROLLER	1	1						
8	1	1E8540-13910	SHAFT 45.7	1	1						
9	1	1E6460-13920	RUBBER, BUFFER	1	1						
10	1	1E8230-13990	RUBBER 136L,S.ABSORB	1	1						
11	1	1E6910-14101	SPROCKET 13,TENSION	1	1						
12	1	1E8540-14152	SEAT L,PICK.TENSION	1	1						
13	1	1E8540-14201	PLATE L,REINFORCING	1	1						
14	1	1E8540-14240	CHAIN 140,PICK-UP	1	1						
I 14-1	1	1E8940-14260	CHAIN 140	1	1						R
		(A=F010154)	(B=F010154)								
15	2	1E8540-14290	TINE 129.5	10	10						
I 15-1	2	1E8940-14290	TINE,129.5	10	10						R
		(A=F010154)	(B=F010154)								
16	2	1E8540-25290	PIN 40	10	10						
17	1	1E8540-14331	SCRAPER L	1	1						
18	1	1E6070-23431	ADJUSTER,TENS.SPRING	1	1						
19	1	1E6310-27630	BUSH 15X18X25	1	1						
20	1	22137-140000	WASHER 14,POLISHED	1	1						
21	1	22217-080000	SPRING WASHER 8	1	1						
22	1	22242-000480	CIRCLIP 48	1	1						
I 22-1	1	22242-000481	RING, 48	1	1						R
		(A=F010154)	(B=F010154)								
23	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
24	1	26013-080202	BOLT W/WASHER M8X20	2	2						
25	1	26013-080202	BOLT W/WASHER M8X20	1	1						
26	1	26013-080402	BOLT M 8X 40	2	2						
27	1	26014-080162	BOLT M 8X 16	1	1						
28	1	26116-080804	BOLT M 8X 80 PLATED	1	1						
29	1	26717-080002	NUT 8	2	2						
30	1	26717-080002	NUT 8	1	1						
31	1	7E6141-13610	JOINT, CHAIN	1	1						
32	1	1E6141-13619	JOINT,PICK-UP SM-RNG	1	1						

Fig.31. PICK-UP CHAIN ROLLER CL

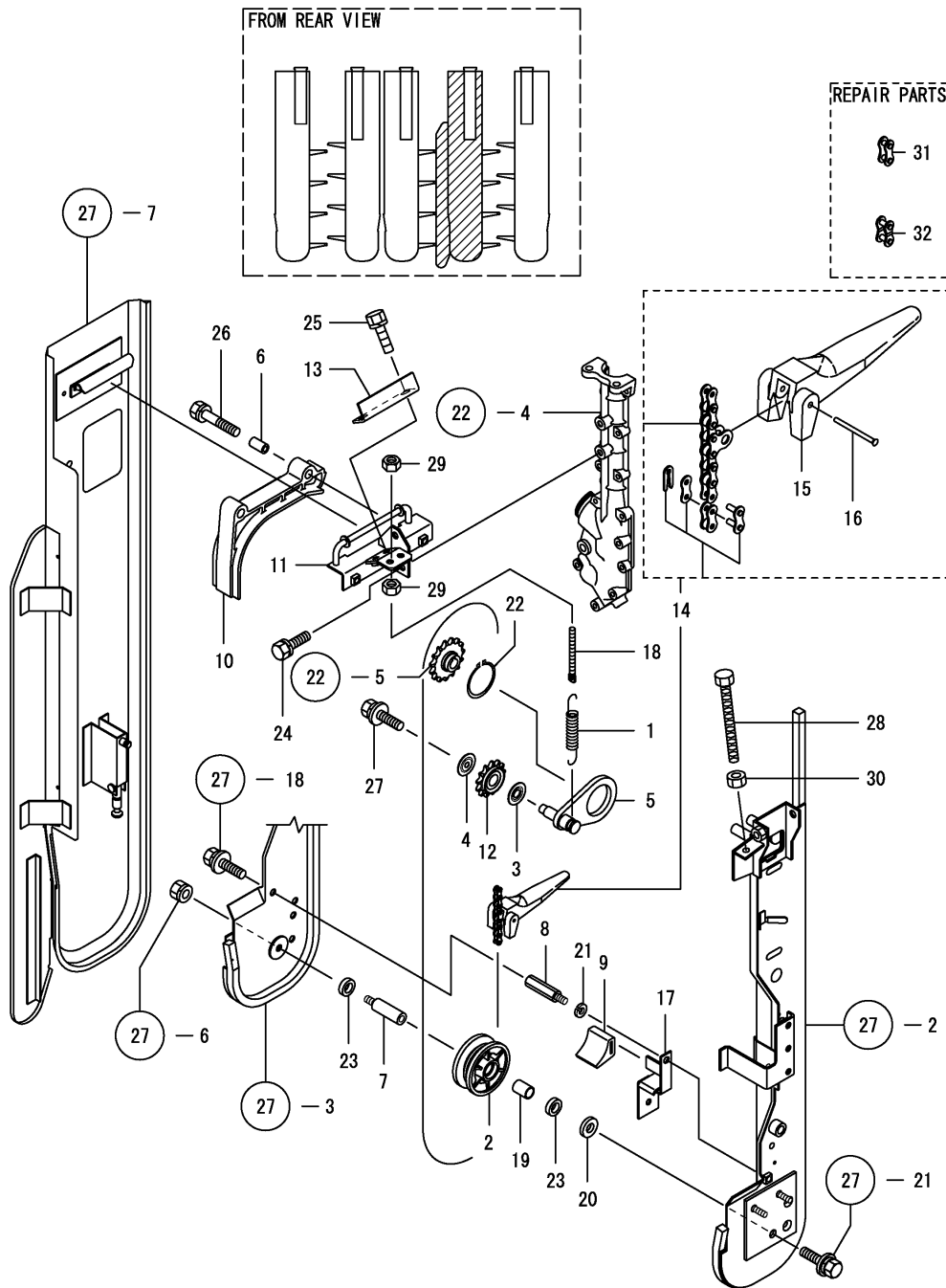
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6820-13320	SPRING 2.3X16X120	1	1						
2	1	1E6879-13350	ROLLER,PICK-UP	1	1						
3	1	1E6822-13380	PLATE A,DUSTPROOF	1	1						
4	1	1E6822-13390	PLATE B,DUSTPROOF	1	1						
5	1	1E8230-13662	TENSION,PICK-UP	1	1						
6	1	1E8555-13750	COLLAR 13.8X28	2	2						
7	1	1E8540-13901	SHAFT,PICK-UP ROLLER	1	1						
8	1	1E8540-13910	SHAFT 45.7	1	1						
9	1	1E6460-13920	RUBBER, BUFFER	1	1						
10	1	1E8230-13990	RUBBER 136L,S.ABSORB	1	1						
11	1	1E8540-14071	SEAT CL,PICKUP TENS	1	1						
12	1	1E6910-14101	SPROCKET 13,TENSION	1	1						
13	1	1E8540-14220	PLATE C,REINFORCING	1	1						
14	1	1E8540-14240	CHAIN 140,PICK-UP	1	1						
I 14-1	1	1E8940-14260	CHAIN 140	1	1						R
		(A=F010154)	(B=F010154)								
15	2	1E8540-14290	TINE 129.5	10	10						
I 15-1	2	1E8940-14290	TINE,129.5	10	10						R
		(A=F010154)	(B=F010154)								
16	2	1E8540-25290	PIN 40	10	10						
17	1	1E8540-14331	SCRAPER L	1	1						
18	1	1E6070-23431	ADJUSTER,TENS.SPRING	1	1						
19	1	1E6310-27630	BUSH 15X18X25	1	1						
20	1	22137-140000	WASHER 14,POLISHED	1	1						
21	1	22217-080000	SPRING WASHER 8	1	1						
22	1	22242-000480	CIRCLIP 48	1	1						
I 22-1	1	22242-000481	RING, 48	1	1						R
		(A=F010154)	(B=F010154)								
23	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
24	1	26013-080202	BOLT W/WASHER M8X20	2	2						
25	1	26013-080202	BOLT W/WASHER M8X20	2	2						
26	1	26013-080402	BOLT M 8X 40	2	2						
27	1	26014-080162	BOLT M 8X 16	1	1						
28	1	26116-080804	BOLT M 8X 80 PLATED	1	1						
29	1	26717-080002	NUT 8	2	2						
30	1	26717-080002	NUT 8	1	1						
31	1	7E6141-13610	JOINT, CHAIN	1	1						
32	1	1E6141-13619	JOINT,PICK-UP SM-RNG	1	1						

Fig.32. PICK-UP CHAIN ROLLER C

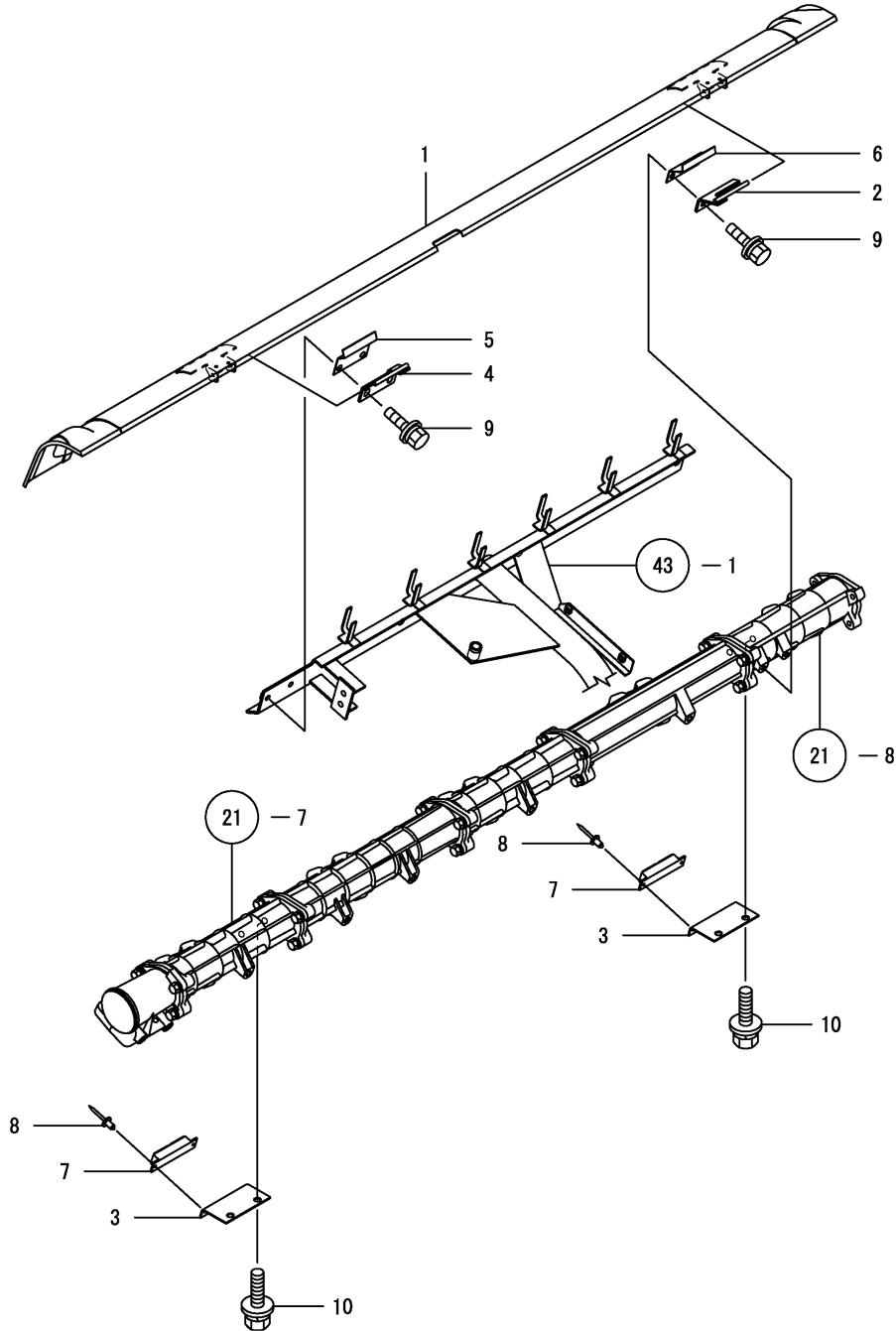


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6820-13320	SPRING 2.3X16X120	1	1						
2	1	1E6879-13350	ROLLER,PICK-UP	1	1						
3	1	1E6822-13380	PLATE A,DUSTPROOF	1	1						
4	1	1E6822-13390	PLATE B,DUSTPROOF	1	1						
5	1	1E8230-13662	TENSION,PICK-UP	1	1						
6	1	1E8555-13750	COLLAR 13.8X28	2	2						
7	1	1E8540-13901	SHAFT,PICK-UP ROLLER	1	1						
8	1	1E8540-13910	SHAFT 45.7	1	1						
9	1	1E6460-13920	RUBBER, BUFFER	1	1						
10	1	1E8230-13990	RUBBER 136L,S.ABSORB	1	1						
11	1	1E8540-14071	SEAT CL,PICKUP TENS	1	1						
12	1	1E6910-14101	SPROCKET 13,TENSION	1	1						
13	1	1E8530-14200	PLATE CL,REINFORCING	1	1						
14	1	1E8540-14240	CHAIN 140,PICK-UP	1	1						
I 14-1	1	1E8940-14260	CHAIN 140	1	1						R
		(A=F010154)	(B=F010154)								
15	2	1E8540-14290	TINE 129.5	10	10						
I 15-1	2	1E8940-14290	TINE,129.5	10	10						R
		(A=F010154)	(B=F010154)								
16	2	1E8540-25290	PIN 40	10	10						
17	1	1E8540-14331	SCRAPER L	1	1						
18	1	1E6070-23431	ADJUSTER,TENS.SPRING	1	1						
19	1	1E6310-27630	BUSH 15X18X25	1	1						
20	1	22137-140000	WASHER 14,POLISHED	1	1						
21	1	22217-080000	SPRING WASHER 8	1	1						
22	1	22242-000480	CIRCLIP 48	1	1						
I 22-1	1	22242-000481	RING, 48	1	1						R
		(A=F010154)	(B=F010154)								
23	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
24	1	26013-080202	BOLT W/WASHER M8X20	2	2						
25	1	26013-080202	BOLT W/WASHER M8X20	2	2						
26	1	26013-080402	BOLT M 8X 40	2	2						
27	1	26014-080162	BOLT M 8X 16	1	1						
28	1	26116-080804	BOLT M 8X 80 PLATED	1	1						
29	1	26717-080002	NUT 8	2	2						
30	1	26717-080002	NUT 8	1	1						
31	1	7E6141-13610	JOINT, CHAIN	1	1						
32	1	1E6141-13619	JOINT,PICK-UP SM-RNG	1	1						

Fig.33. FRONT COVER



(A)=KGC80  
(B)=KGC80C  
(C)=

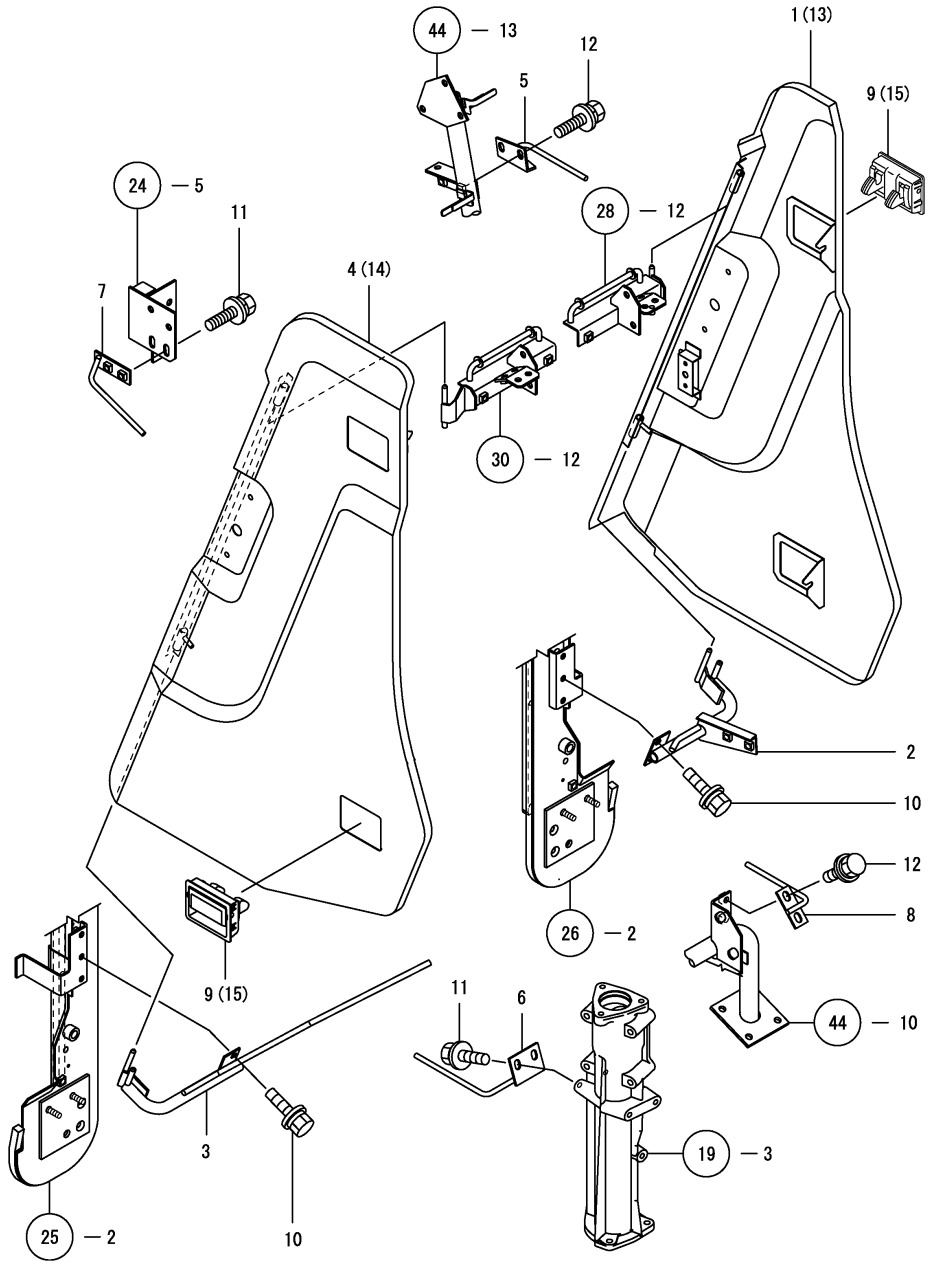
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8530-14501	GATE 5,FRONT	1	1						
2	1	1E8560-14570	FULCRUM R	1	1						
3	1	1E8540-14590	SEAT,MAGNET	2	2						
4	1	1E8530-14620	PLATE	1	1						
5	1	1E8530-14640	SPRING L	1	1						
6	1	1E8560-14640	SPRING R	1	1						
7	1	1E8080-98170	MAGNET 8	2	2						
8	1	22695-320801	RIVET B 3.2X8.0	4	4						
9	1	26014-080162	BOLT M 8X 16	4	4						
10	1	26014-080202	BOLT M 8X 20	4	4						

Fig.34. REAPING COVER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8530-14704	COVER R,SIDE	1	1						
2	1	1E8540-14752	PLATE,COVER FULCRM R	1	1						
3	1	1E8530-14762	PLATE,COVER FULCRM L	1	1						
4	1	1E8540-14803	COVER L,SIDE	1	1						
5	1	1E8540-14820	HOOK R,COVER UPPER	1	1						
6	1	1E8540-14850	HOOK L,COVER LOWER	1	1						
7	1	1E8540-14880	HOOK L,COVER UPPER	1	1						
8	1	1E8540-14920	HOOK R,COVER LOWER	1	1						
9	1	1E8080-76552	HANDLE B,LOCK B	4	4						
10	1	26014-080202	BOLT M 8X 20	4	4						
11	1	26014-080202	BOLT M 8X 20	4	4						
12	1	26014-080202	BOLT M 8X 20	4	4						
13	1	1E8530-14704-1	COVER R,SIDE	1	1						1
14	1	1E8540-14803-1	COVER L,SIDE	1	1						1
15	1	1E8130-35551	HANDLE B,LOCK	4	4						1

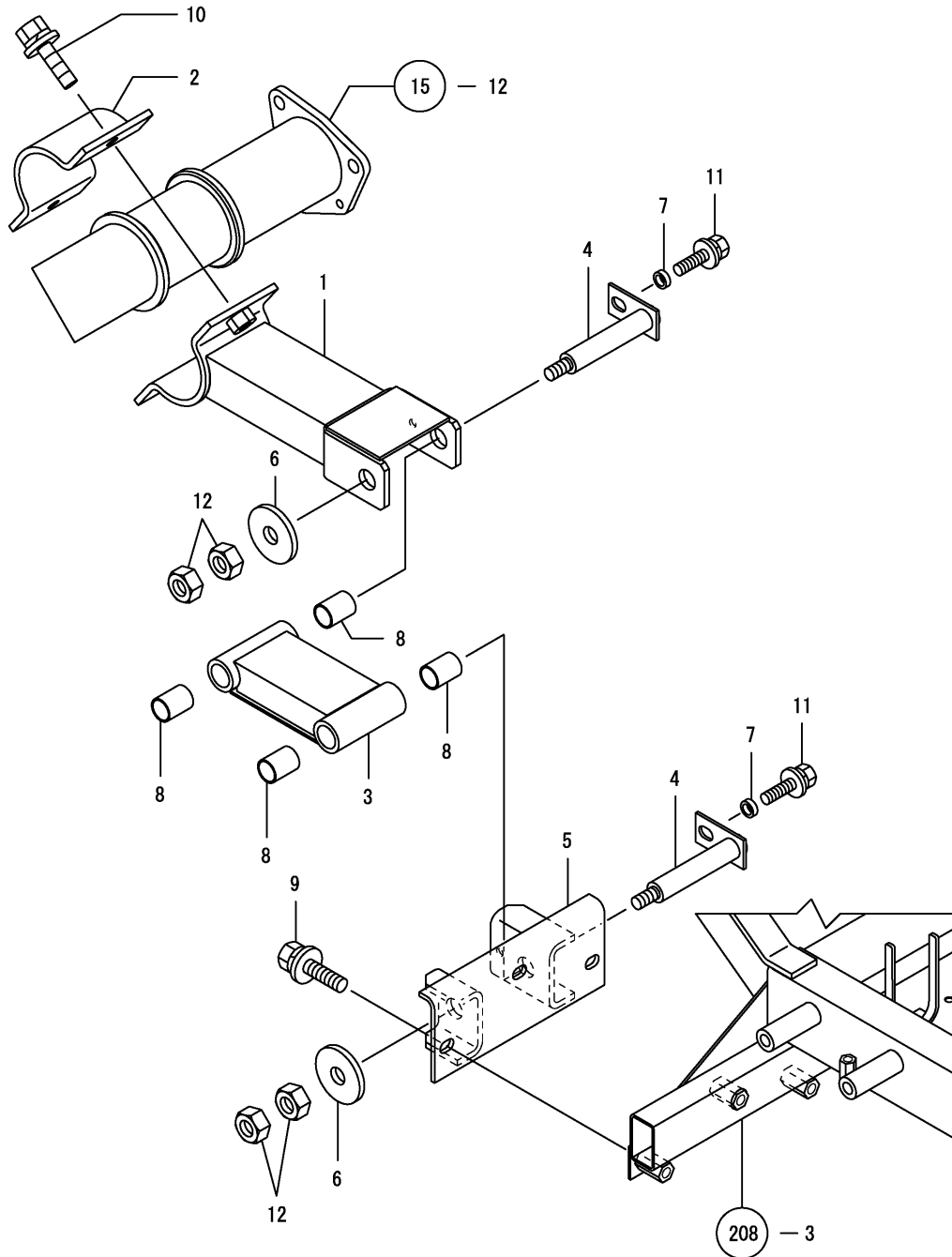
Remarks  
(1) KGC80D, KGC80DC







Fig.37. STEADY REST LINK



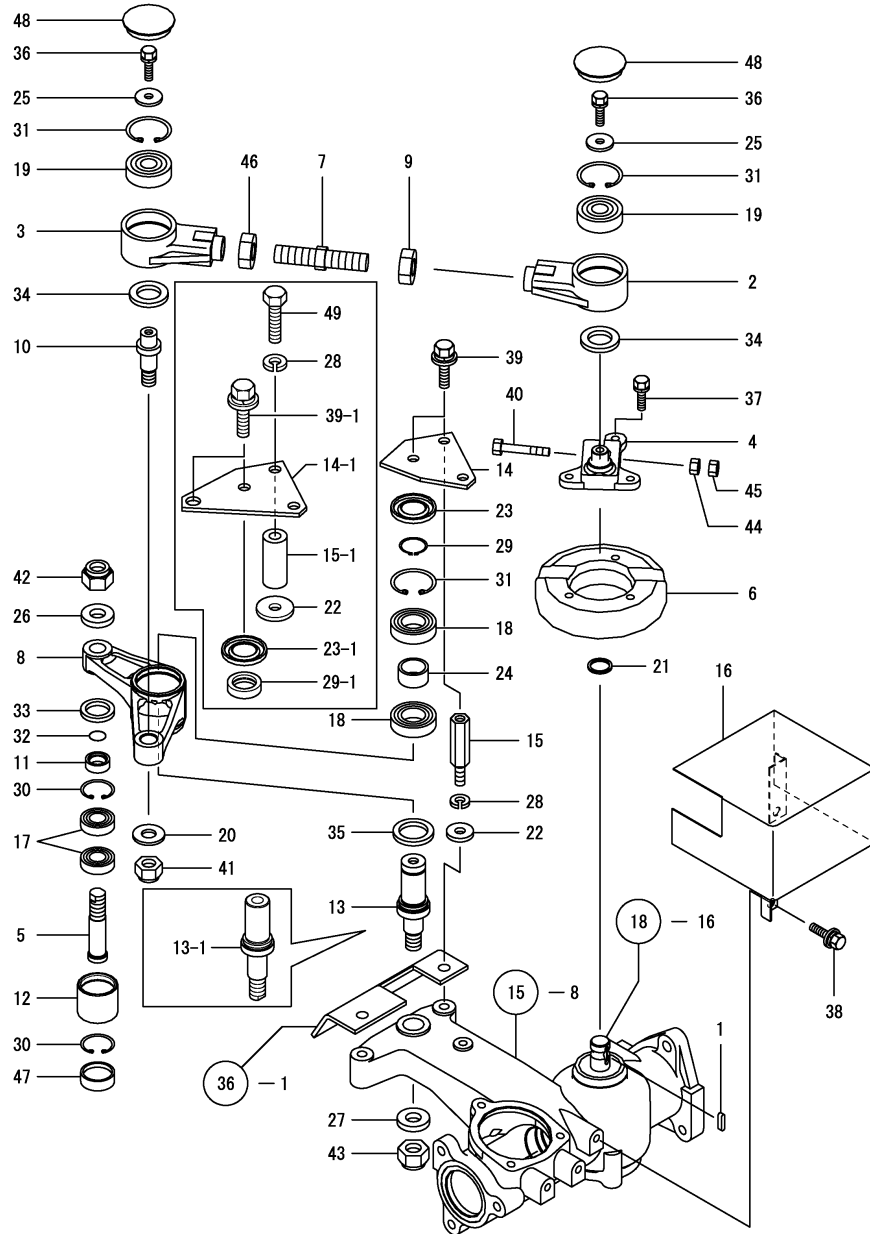
OCNP4-G07300 37. STEADY REST LINK

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-16900	LINK,ELEVAT.FRONT	1	1						
2	1	1E8540-16910	PLATE A,LINK FIXING	1	1						
3	1	1E8360-16940	LINK,REAR LIFTING	1	1						
4	1	1E8540-16940	PIN,MOVE-ROUND	2	2						
5	1	1E8540-16950	SEAT,LIFTING LINK	1	1						
6	1	1E6051-55110	WASHER	2	2						
7	1	1E8235-73330	COLLAR 12X8X4	2	2						
8	1	24550-020300	BUSH 20X30	4	4						
9	1	26014-100252	BOLT 10X25 W/PLW+SPW	3	3						
10	1	26014-120302	BOLT M12X 30	2	2						
11	1	26019-080162	BOLT M 8X 16	2	2						
12	1	26737-120002	NUT M12	4	4						

Fig.38. REAPING EDGE DRIVE L



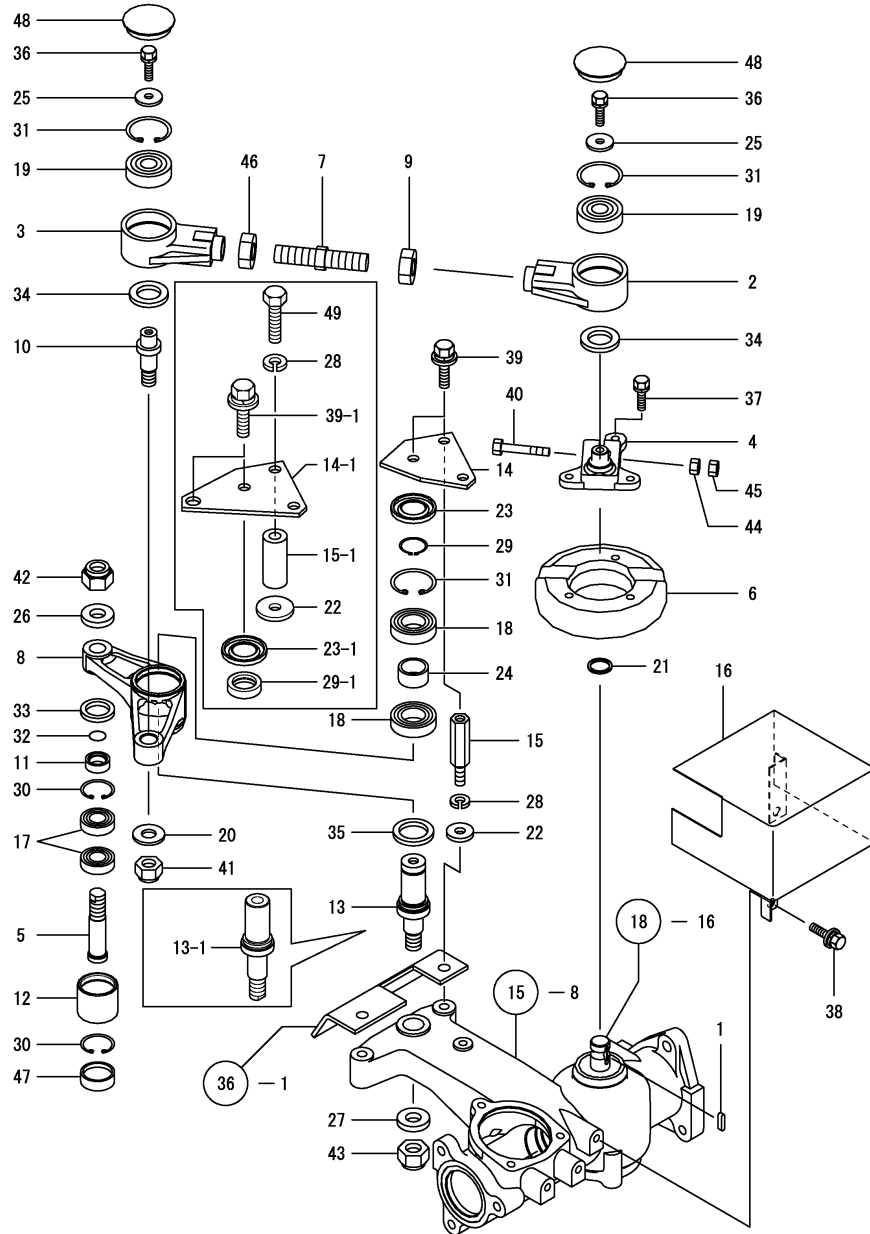
Remarks  
 \* FOR MACHINES M/C NO.FXXXXXX AND ON  
 REFER TO GROUP NO.320

(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	QTY	(D)	(E)	(F)	I	R
1	1	1E6690-12330	KEY 5X18	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
2	1	1E8540-17000	YOKE L,CRANK	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
3	1	1E8540-17011	YOKE R, CRANK	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
4	1	1E8540-17020	CRANK, REAPING BLADE	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
5	1	1E8540-17040	PIN,KNIFE HEAD	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
6	1	1E8540-17060	FLYWHEEL	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
7	1	1E8540-17070	CRANK ROD	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
8	1	1E8540-17101	ARM,REAPING EDGE	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
9	1	1E8369-17110	NUT, LOCK M18 L	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
10	1	1E8540-17142	PIN ROD	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
11	1	1E8540-17151	COLLAR,HEAD PIN	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
12	1	1E8540-17161	HOLDER,BEARING	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
13	1	1E8540-17171	LEVER FULCRUM	1	1							
13-1	1	1E8940-17170	PIN, LEVER FULCRUM	1	1							S
		(A=FXXXXXX) (B=FXXXXXX)										
13-2	1	1E8940-17170	PIN, LEVER FULCRUM	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
14	1	1E8540-17200	PLATE,PROTECTIVE	1	1							
14-1	1	1E9050-17230	PLATE L,PROTECTIVE	1	1							S
		(A=FXXXXXX) (B=FXXXXXX)										
14-2	1	1E9050-17230	PLATE L,PROTECTIVE	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
15	1	1E8540-17211	BOLT,SUPPORTING	2	2							
15-1	1	1E9050-17210	COLLAR 12X22X58	2	2							S
		(A=FXXXXXX) (B=FXXXXXX)										
15-2	1	1E9050-17210	COLLAR 12X22X58	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
16	1	1E8540-17250	COVER, CRANK	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
17	1	1E8540-23660	BALL,BEALING	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
18	1	1E8540-23680	BALL,BEARING	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
19	1	1E8540-23690	BALL,BEARING	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
20	1	1E6681-33900	WASHER 33X15X3.2	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
21	1	1E6210-34320	COLLAR 20.1X25X2	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										

Fig.38. REAPING EDGE DRIVE L



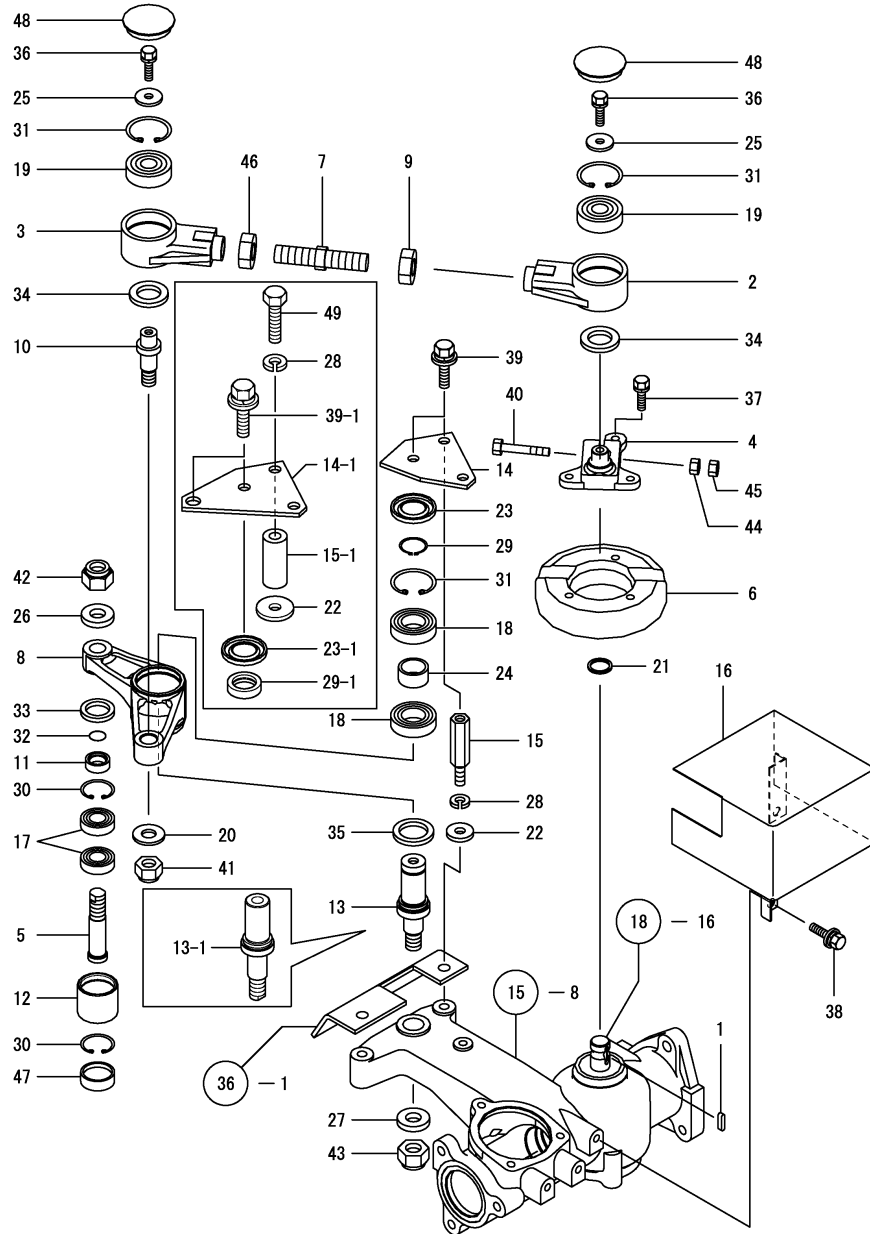
Remarks  
 \* FOR MACHINES M/C NO.FXXXXXX AND ON  
 REFER TO GROUP NO.320

(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	(D)	(E)	(F)	QTY	I	R
22	1	1E6690-35500 (A=FXXXXXX) (B=FXXXXXX)	WASHER 12X28X4.5	1	1						Z	
23	1	1E6740-37620	SEAL VC25476,OIL	1	1							
23-1	1	24430-354705 (A=FXXXXXX) (B=FXXXXXX)	SEAL, VC354705	1	1						S	
23-2	1	24430-354705	SEAL, VC354705	1	1						Z	
24	1	1E7070-57090 (A=FXXXXXX) (B=FXXXXXX)	COLLAR 25X31X16	1	1						Z	
25	1	1E8560-75180 (A=FXXXXXX) (B=FXXXXXX)	WASHER 8.5X28X3.2	2	2						Z	
26	1	22137-160000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 16,POLISHED	1	1						Z	
27	1	22137-160000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 16,POLISHED	1	1						Z	
28	1	22217-120000 (A=FXXXXXX) (B=FXXXXXX)	SPRING WASHER 12	2	2						Z	
29	1	22242-000250	CIRCLIP 25S	1	1							
29-1	1	1E8940-17180 (A=FXXXXXX) (B=FXXXXXX)	SLEEVE, 25X35X9	1	1						S	
29-2	1	1E8940-17180	SLEEVE, 25X35X9	1	1						Z	
30	1	22252-000350 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 35	2	2						Z	
31	1	22252-000471 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 47	3	3						Z	
32	1	24351-010170 (A=FXXXXXX) (B=FXXXXXX)	O-RING 1A 1017	1	1						Z	
33	1	24421-253506 (A=FXXXXXX) (B=FXXXXXX)	SEAL TC253506,OIL	1	1						Z	
34	1	24430-254005 (A=FXXXXXX) (B=FXXXXXX)	SEAL VC25 40 05, OIL	2	2						Z	
35	1	24430-304205 (A=FXXXXXX) (B=FXXXXXX)	SEAL VC304205,OIL	1	1						Z	
36	1	26013-080162 (A=FXXXXXX) (B=FXXXXXX)	BOLT W/WASHER M8X16	2	2						Z	
37	1	26013-080302 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 30	3	3						Z	
38	1	26014-080162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 16	2	2						Z	
39	1	26014-100202 (A=FXXXXXX) (B=FXXXXXX)	BOLT M10X 20	3	3							
39-1	1	26014-120302 (A=FXXXXXX) (B=FXXXXXX)	BOLT M12X 30	2	2						S	
39-2	1	1E8940-11130 (A=FXXXXXX) (B=FXXXXXX)	BOLT, M12X30LT	2	2							N
39-3	1	1E8940-11130 (A=FXXXXXX) (B=FXXXXXX)	BOLT, M12X30LT	2	2						Z	
40	1	26116-100552 (A=FXXXXXX) (B=FXXXXXX)	BOLT M10X 55 PLATED	1	1						Z	
41	1	26356-140002 (A=FXXXXXX) (B=FXXXXXX)	U-NUT, FINE 14	1	1						Z	

Fig.38. REAPING EDGE DRIVE L



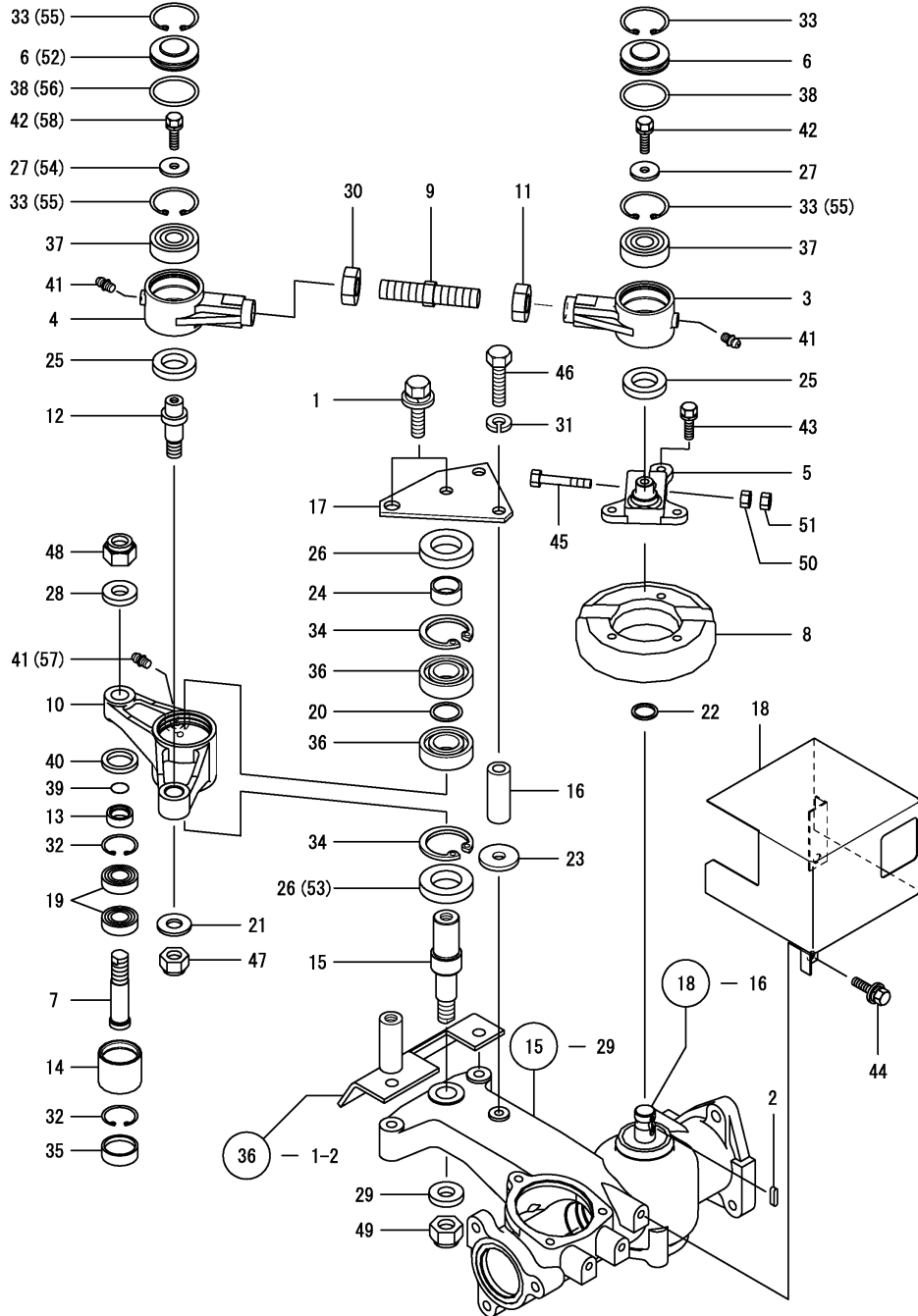
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
42	1	26356-160002 (A=FXXXXXX) (B=FXXXXXX)	U-NUT M16	1	1						Z
43	1	26356-160002 (A=FXXXXXX) (B=FXXXXXX)	U-NUT M16	1	1						Z
44	1	26717-100002 (A=FXXXXXX) (B=FXXXXXX)	NUT M10	1	1						Z
45	1	26757-100002 (A=FXXXXXX) (B=FXXXXXX)	LOCK NUT M10	1	1						Z
46	1	26777-180002 (A=FXXXXXX) (B=FXXXXXX)	LOCK NUT M18	1	1						Z
47	1	27260-350000 (A=FXXXXXX) (B=FXXXXXX)	PLUG 35,BORE	1	1						Z
48	1	27260-470001 (A=FXXXXXX) (B=FXXXXXX)	PLUG 47,COLLAR BORE	2	2						Z
49	1	26116-120902 (A=FXXXXXX) (B=FXXXXXX)	BOLT M12X 90 PLATED	2	2						W
49-1	1	26116-120902 (A=FXXXXXX) (B=FXXXXXX)	BOLT M12X 90 PLATED	2	2						Z

Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.320

Fig.320. REAPING EDGE DRIVE L(ADD.ITEM)

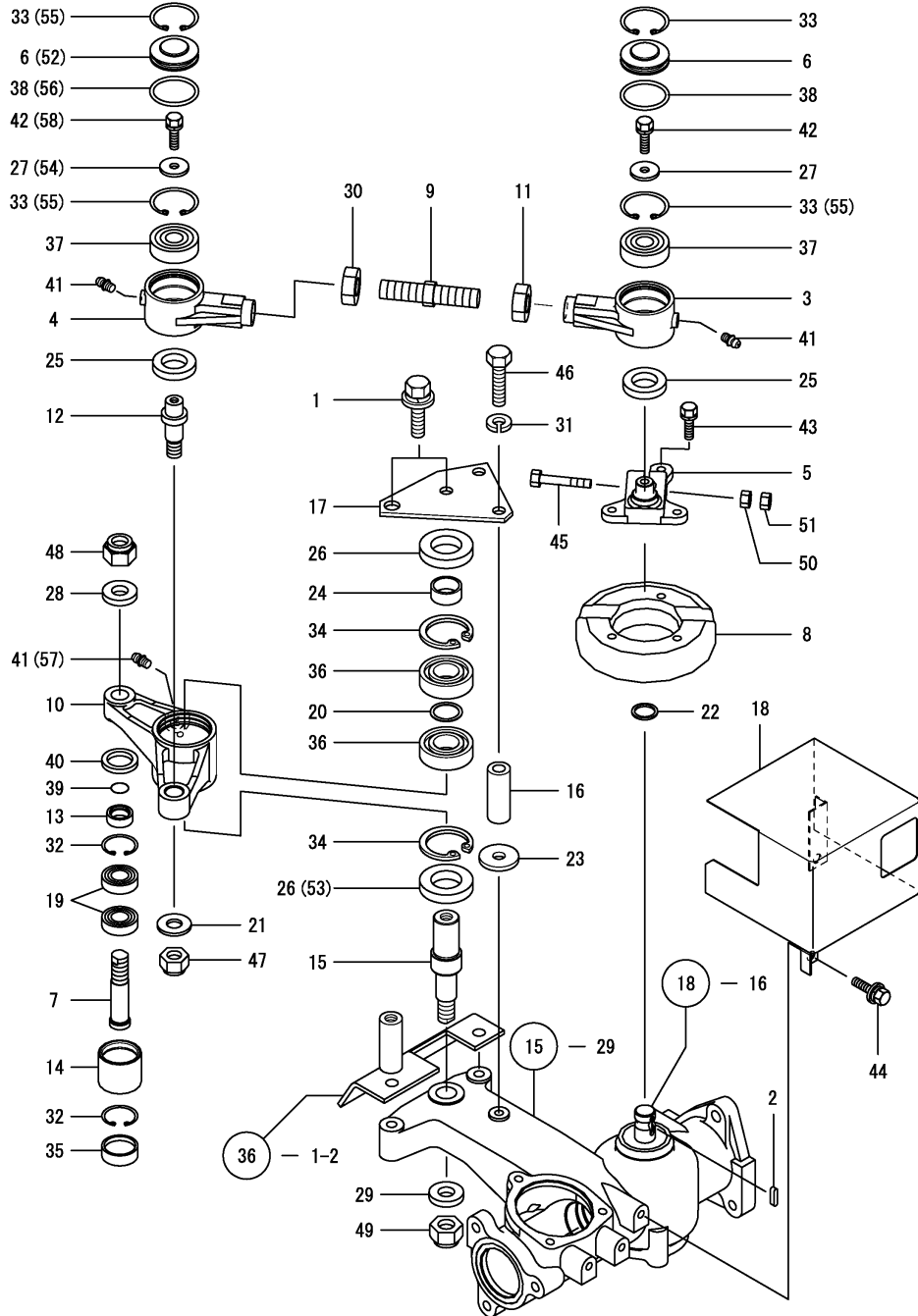


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8940-11130	BOLT, M12X30LT	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
2	1	1E6690-12330	KEY 5X18	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
3	1	1E9050-17000	YOKE L,CRANK	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
4	1	1E9050-17010	YOKE R,CRANK	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
5	1	1E8540-17021	CRANK,REAPING EDGE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
6	1	1E9050-17030	COVER 47,BEARING	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
I 6-1	1	1E9050-17030	COVER 47,BEARING	1	1						K
		(A=F010154) (B=F010154)									
7	1	1E8540-17040	PIN,KNIFE HEAD	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
8	1	1E8540-17060	FLYWHEEL	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
9	1	1E8540-17070	CRANK ROD	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
I 9-1	1	1E8540-17071	ROD, CRANK	1	1						N
		(A=F010154) (B=F010154)									
10	1	1E9050-17100	ARM,REAPING EDGE L	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
11	1	1E8369-17110	NUT, LOCK M18 L	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
12	1	1E8540-17142	PIN ROD	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
13	1	1E8540-17151	COLLAR,HEAD PIN	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
14	1	1E8540-17161	HOLDER,BEARING	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
15	1	1E9050-17170	PIN,LEVER FULCRUM	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
16	1	1E9050-17211	COLLAR12X22X58	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
17	1	1E9050-17230	PLATE L,PROTECTIVE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
18	1	1E9050-17250	COVER L,CRANK	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
19	1	1E8540-23660	BALL,BEALING	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
20	1	1D4181-33600	LINER 25X31X1	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
21	1	1E6681-33900	WASHER 33X15X3.2	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
22	1	1E6210-34320	COLLAR 20.1X25X2	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
23	1	1E6690-35500	WASHER 12X28X4.5	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
24	1	1E6460-73160	SLEEVE SI 25X30X13	1	1						W

Fig.320. REAPING EDGE DRIVE L(ADD.ITEM)

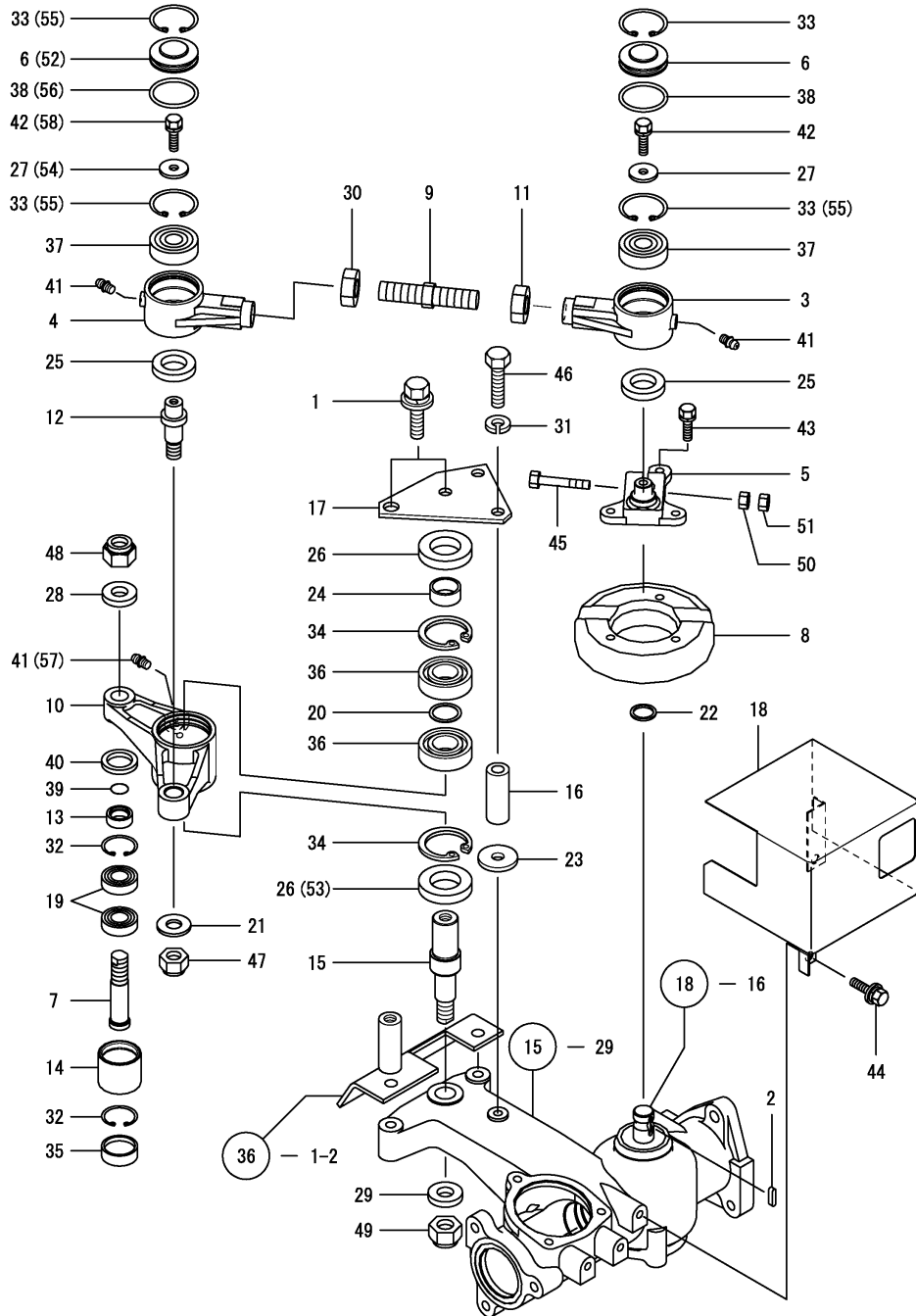


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	QTY	(D)	(E)	(F)	I	R
25	1	(A=FXXXXXX) (B=FXXXXXX) 1E6570-73880	SEAL KCY25428	2	2						W
26	1	(A=FXXXXXX) (B=FXXXXXX) 1E6710-73890	SEAL KCY305210,OIL	2	2						W
I 26-1	1	(A=FXXXXXX) (B=FXXXXXX) 1E6710-73890	SEAL, KCY 30 52 10	1	1						K
27	1	(A=F010154) (B=F010154) 1E8560-75180	WASHER 8.5X28X3.2	2	2						W
I 27-1	1	(A=F010154) (B=F010154) 1E8560-75180	WASHER, 8.5X28X3.2	1	1						K
28	1	(A=FXXXXXX) (B=FXXXXXX) 22137-160000	WASHER 16,POLISHED	1	1						W
29	1	(A=FXXXXXX) (B=FXXXXXX) 22137-160000	WASHER 16,POLISHED	1	1						W
30	1	(A=FXXXXXX) (B=FXXXXXX) 26777-180002	LOCK NUT M18	1	1						W
31	1	(A=FXXXXXX) (B=FXXXXXX) 22217-120000	SPRING WASHER 12	2	2						W
32	1	(A=FXXXXXX) (B=FXXXXXX) 22252-000350	CIRCLIP 35	2	2						W
33	1	(A=FXXXXXX) (B=FXXXXXX) 22252-000471	CIRCLIP 47	4	4						W
I 33-1	1	(A=F010154) (B=F010154) 22252-000471	RING, 47	1	1						K
34	1	(A=FXXXXXX) (B=FXXXXXX) 22252-000520	CIRCLIP 52	2	2						W
35	1	(A=FXXXXXX) (B=FXXXXXX) 27260-350000	PLUG 35,BORE	1	1						W
36	1	(A=FXXXXXX) (B=FXXXXXX) 24101-062054	BEARING #6205	2	2						W
37	1	(A=FXXXXXX) (B=FXXXXXX) 24101-063034	BALL BEARING	2	2						W
38	1	(A=FXXXXXX) (B=FXXXXXX) 24311-000410	O-RING 1A P-41.0	2	2						W
I 38-1	1	(A=F010154) (B=F010154) 24311-000410	PACKING, P 41.0	1	1						K
39	1	(A=FXXXXXX) (B=FXXXXXX) 24351-010170	O-RING 1A 1017	1	1						W
40	1	(A=FXXXXXX) (B=FXXXXXX) 24421-253506	SEAL TC253506,OIL	1	1						W
41	1	(A=FXXXXXX) (B=FXXXXXX) 24761-060000	NIPPLE MT6X1, GREASE	3	3						W
I 41-1	1	(A=F010154) (B=F010154) 24761-060000	FITTING, 6	2	2						K
42	1	(A=FXXXXXX) (B=FXXXXXX) 26013-080162	BOLT W/WASHER M8X16	2	2						W
I 42-1	1	(A=F010154) (B=F010154) 26013-080162	BOLT, 8 X 16	1	1						K
43	1	(A=FXXXXXX) (B=FXXXXXX) 26013-080302	BOLT M 8X 30	3	3						W

Fig.320. REAPING EDGE DRIVE L(ADD.ITEM)



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

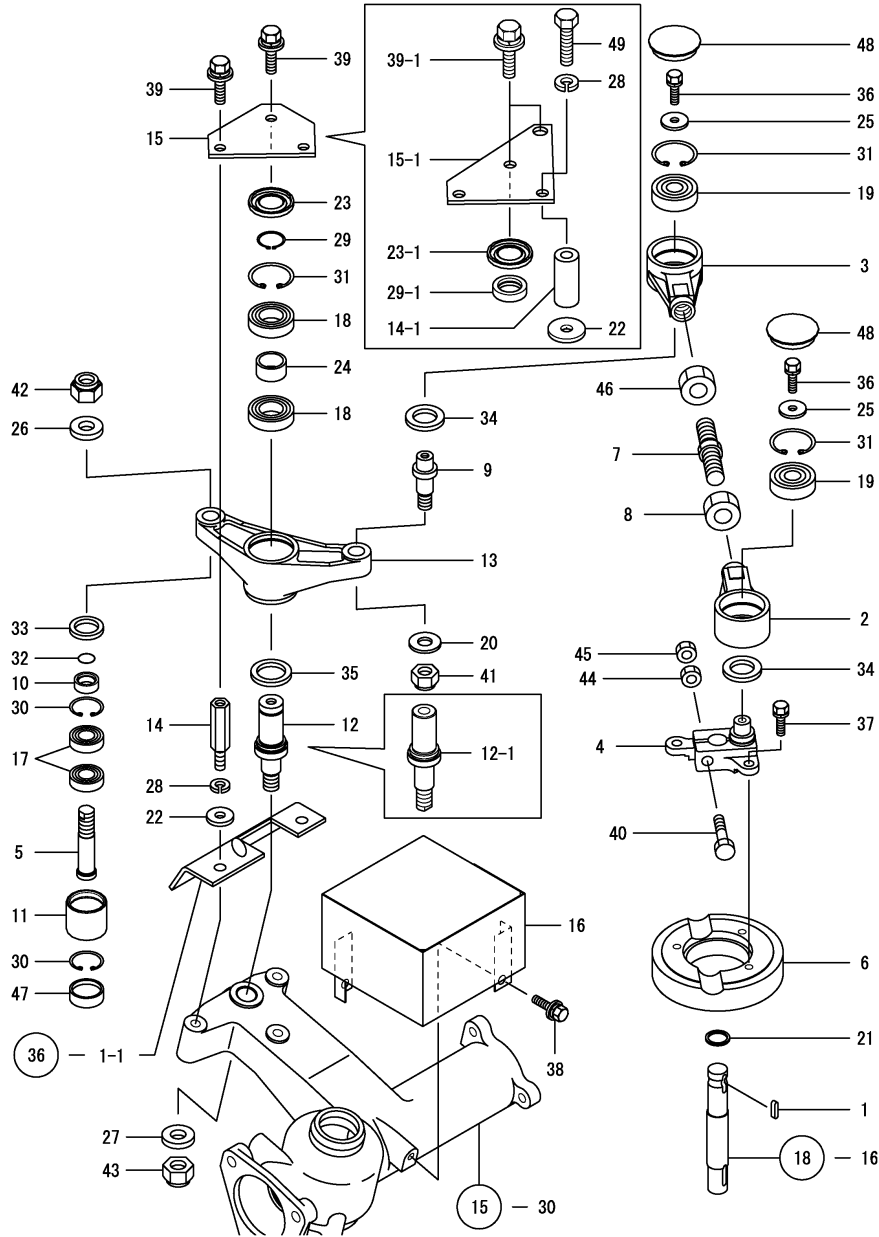
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
44	1	26014-080162	BOLT M 8X 16	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
45	1	26116-100552	BOLT M10X 55 PLATED	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
46	1	26116-120902	BOLT M12X 90 PLATED	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
47	1	26356-140002	U-NUT, FINE 14	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
48	1	26356-160002	U-NUT M16	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
49	1	26356-160002	U-NUT M16	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
50	1	26717-100002	NUT M10	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
I 51	1	26757-100002	LOCK NUT M10	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
I 52	1	1E9050-17030	COVER 47,BEARING	1	1						W
		(A=F010154) (B=F010154)									
I 53	1	1E6710-73890	SEAL, KCY 30 52 10	1	1						W
		(A=F010154) (B=F010154)									
I 54	1	1E8560-75180	WASHER, 8.5X28X3.2	1	1						W
		(A=F010154) (B=F010154)									
I 55	1	22252-000471	RING, 47	3	3						W
		(A=F010154) (B=F010154)									
I 56	1	24311-000410	PACKING, P 41.0	1	1						W
		(A=F010154) (B=F010154)									
I 57	1	24761-060000	FITTING, 6	1	1						W
		(A=F010154) (B=F010154)									
I 58	1	26013-080162	BOLT, 8 X 16	1	1						W
		(A=F010154) (B=F010154)									



Fig.39. REAPING EDGE DRIVE R

(A)=KGC80  
(B)=KGC80C  
(C)=

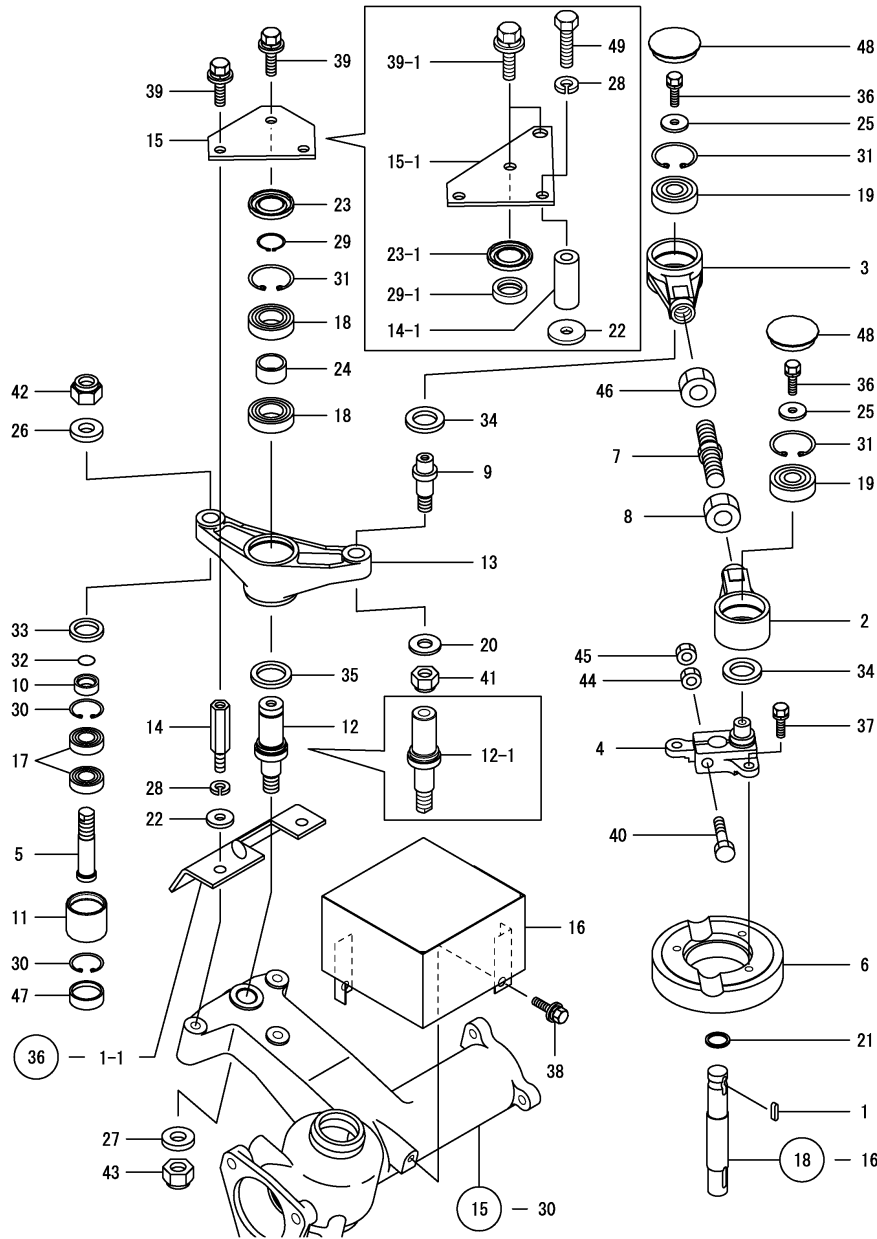
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	QTY	(D)	(E)	(F)	I	R
1	1	1E6690-12330	KEY 5X18	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
2	1	1E8540-17000	YOKE L,CRANK	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
3	1	1E8540-17011	YOKE R, CRANK	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
4	1	1E8540-17020	CRANK, REAPING BLADE	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
5	1	1E8540-17040	PIN,KNIFE HEAD	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
6	1	1E8540-17060	FLYWHEEL	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
7	1	1E8540-17070	CRANK ROD	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
8	1	1E8369-17110	NUT, LOCK M18 L	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
9	1	1E8540-17142	PIN ROD	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
10	1	1E8540-17151	COLLAR,HEAD PIN	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
11	1	1E8540-17161	HOLDER,BEARING	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
12	1	1E8540-17171	LEVER FULCRUM	1	1						Z	
12-1	1	1E8940-17170	PIN, LEVER FULCRUM	1	1						S	
		(A=FXXXXXX) (B=FXXXXXX)										
12-2	1	1E8940-17170	PIN, LEVER FULCRUM	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
13	1	1E8540-17181	ARM R,REAPING EDGE	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
14	1	1E8540-17211	BOLT,SUPPORTING	2	2						Z	
14-1	1	1E9050-17210	COLLAR 12X22X58	2	2						S	
		(A=FXXXXXX) (B=FXXXXXX)										
14-2	1	1E9050-17210	COLLAR 12X22X58	2	2						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
15	1	1E8540-17220	PLATE R,PROTECTIVE	1	1						Z	
15-1	1	1E9050-17240	PLATE R,PROTECTIVE	1	1						S	
		(A=FXXXXXX) (B=FXXXXXX)										
15-2	1	1E9050-17240	PLATE R,PROTECTIVE	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
16	1	1E8540-17290	CRANK COVER R,	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
17	1	1E8540-23660	BALL,BEALING	2	2						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
18	1	1E8540-23680	BALL,BEARING	2	2						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
19	1	1E8540-23690	BALL,BEARING	2	2						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
20	1	1E6681-33900	WASHER 33X15X3.2	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
21	1	1E6210-34320	COLLAR 20.1X25X2	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										

Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.321

Fig.39. REAPING EDGE DRIVE R



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

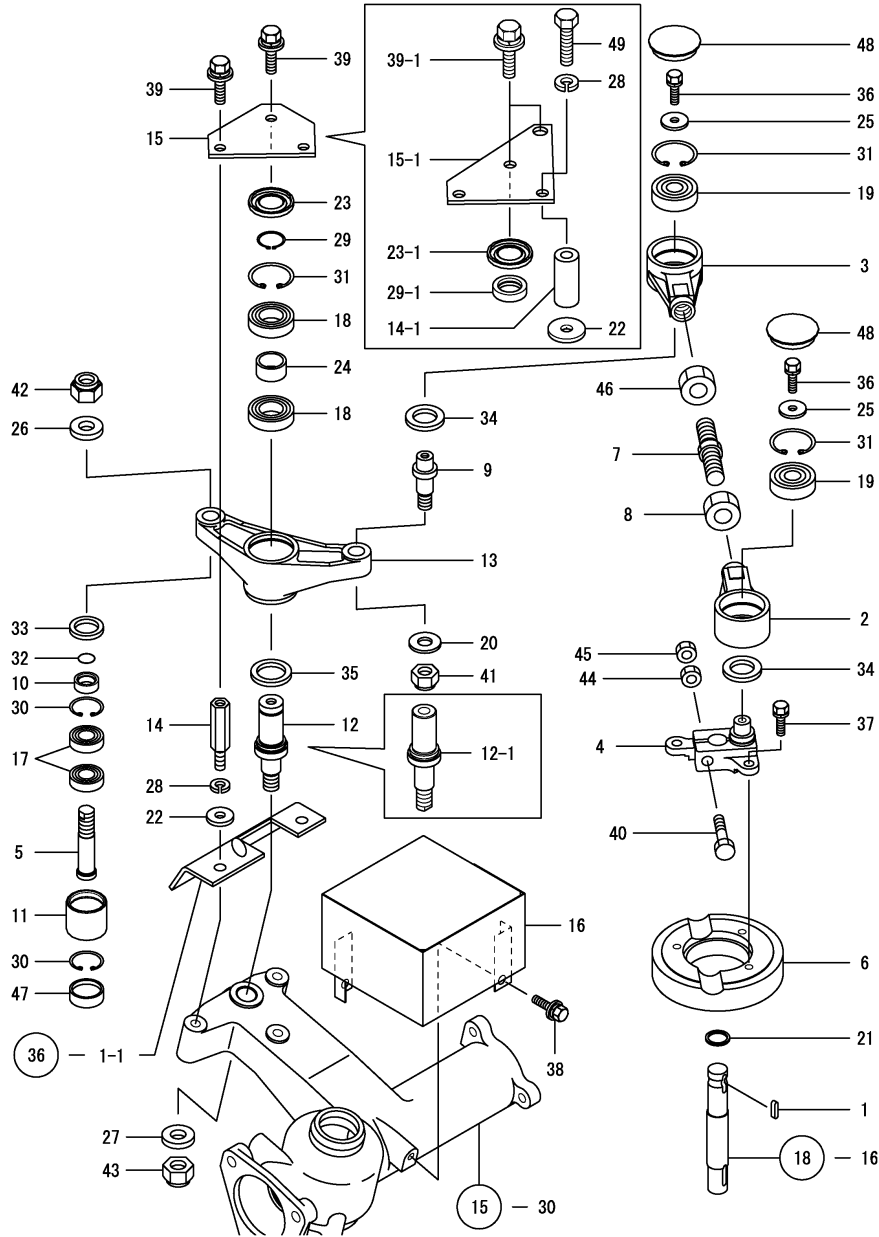
REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	QTY	(D)	(E)	(F)	I	R
22	1	1E6690-35500 (A=FXXXXXX) (B=FXXXXXX)	WASHER 12X28X4.5	1	1						Z	
23	1	1E6740-37620 (A=FXXXXXX) (B=FXXXXXX)	SEAL VC25476,OIL	1	1							
23-1	1	24430-354705 (A=FXXXXXX) (B=FXXXXXX)	SEAL, VC354705	1	1						S	
23-2	1	24430-354705 (A=FXXXXXX) (B=FXXXXXX)	SEAL, VC354705	1	1						Z	
24	1	1E7070-57090 (A=FXXXXXX) (B=FXXXXXX)	COLLAR 25X31X16	1	1						Z	
25	1	1E8560-75180 (A=FXXXXXX) (B=FXXXXXX)	WASHER 8.5X28X3.2	2	2						Z	
26	1	22137-160000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 16,POLISHED	1	1						Z	
27	1	22137-160000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 16,POLISHED	1	1						Z	
28	1	22217-120000 (A=FXXXXXX) (B=FXXXXXX)	SPRING WASHER 12	2	2						Z	
29	1	22242-000250	CIRCLIP 25S	1	1							
29-1	1	1E8940-17180 (A=FXXXXXX) (B=FXXXXXX)	SLEEVE, 25X35X9	1	1						S	
29-2	1	1E8940-17180 (A=FXXXXXX) (B=FXXXXXX)	SLEEVE, 25X35X9	1	1						Z	
30	1	22252-000350 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 35	2	2						Z	
31	1	22252-000471 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 47	3	3						Z	
32	1	24351-010170 (A=FXXXXXX) (B=FXXXXXX)	O-RING 1A 1017	1	1						Z	
33	1	24421-253506 (A=FXXXXXX) (B=FXXXXXX)	SEAL TC253506,OIL	1	1						Z	
34	1	24430-254005 (A=FXXXXXX) (B=FXXXXXX)	SEAL VC25 40 05, OIL	2	2						Z	
35	1	24430-304205 (A=FXXXXXX) (B=FXXXXXX)	SEAL VC304205,OIL	1	1						Z	
36	1	26013-080162 (A=FXXXXXX) (B=FXXXXXX)	BOLT W/WASHER M8X16	2	2						Z	
37	1	26013-080302 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 30	3	3						Z	
38	1	26014-080162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 16	2	2						Z	
39	1	26014-100202 (A=FXXXXXX) (B=FXXXXXX)	BOLT M10X 20	3	3							
39-1	1	26014-120302 (A=FXXXXXX) (B=FXXXXXX)	BOLT M12X 30	2	2						S	
39-2	1	1E8940-11130 (A=FXXXXXX) (B=FXXXXXX)	BOLT, M12X30LT	2	2							N
39-3	1	1E8940-11130 (A=FXXXXXX) (B=FXXXXXX)	BOLT, M12X30LT	2	2						Z	
40	1	26116-100552 (A=FXXXXXX) (B=FXXXXXX)	BOLT M10X 55 PLATED	1	1						Z	
41	1	26356-140002 (A=FXXXXXX) (B=FXXXXXX)	U-NUT, FINE 14	1	1						Z	

Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.321

Fig.39. REAPING EDGE DRIVE R

(A)=KGC80  
(B)=KGC80C  
(C)=

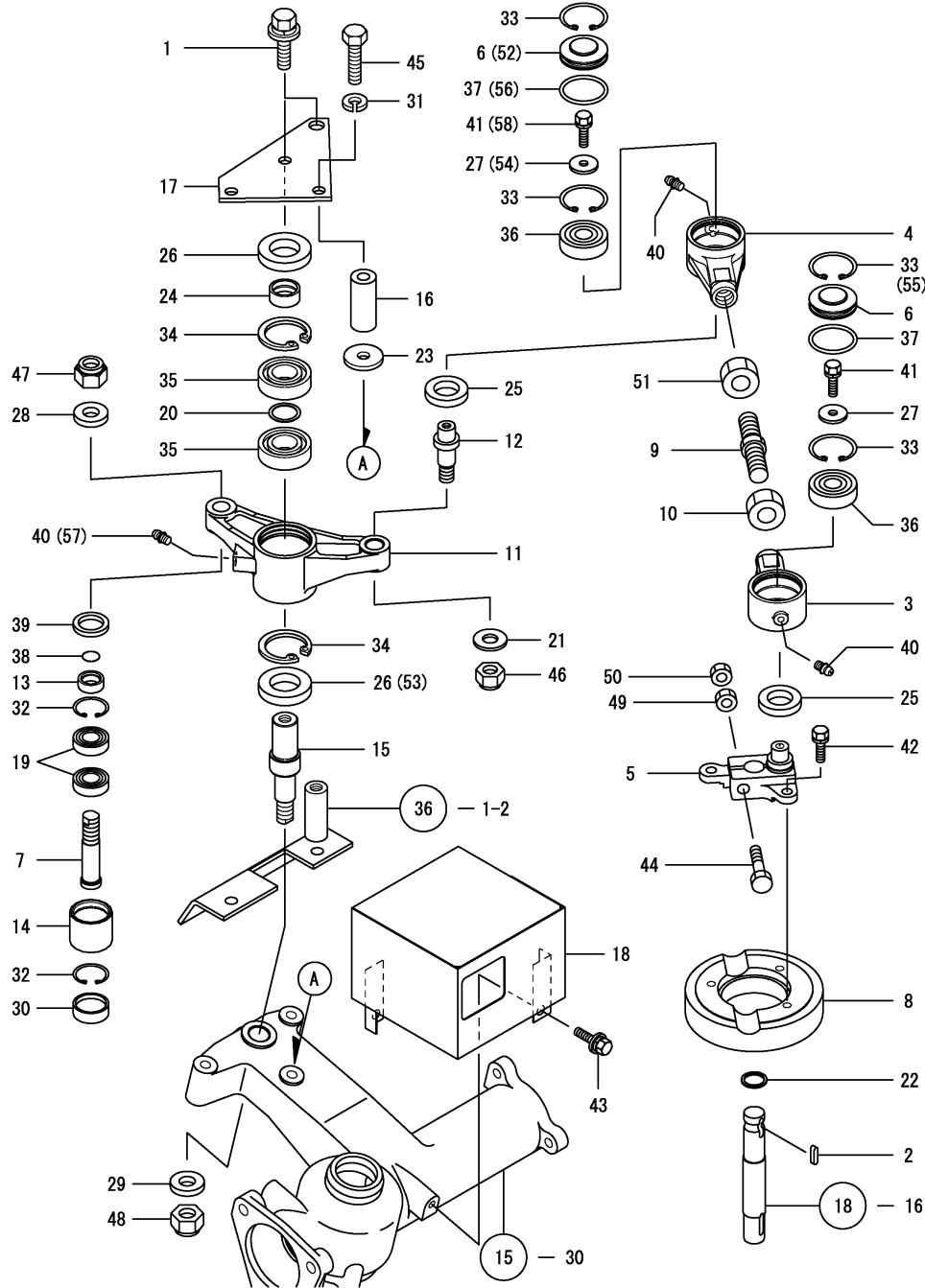
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
42	1	26356-160002	U-NUT M16	1	1						Z
		(A=FXXXXXXX) (B=FXXXXXXX)									
43	1	26356-160002	U-NUT M16	1	1						Z
		(A=FXXXXXXX) (B=FXXXXXXX)									
44	1	26717-100002	NUT M10	1	1						Z
		(A=FXXXXXXX) (B=FXXXXXXX)									
45	1	26757-100002	LOCK NUT M10	1	1						Z
		(A=FXXXXXXX) (B=FXXXXXXX)									
46	1	26777-180002	LOCK NUT M18	1	1						Z
		(A=FXXXXXXX) (B=FXXXXXXX)									
47	1	27260-350000	PLUG 35,BORE	1	1						Z
		(A=FXXXXXXX) (B=FXXXXXXX)									
48	1	27260-470001	PLUG 47,COLLAR BORE	2	2						Z
		(A=FXXXXXXX) (B=FXXXXXXX)									
49	1	26116-120902	BOLT M12X 90 PLATED	2	2						W
		(A=FXXXXXXX) (B=FXXXXXXX)									
49-1	1	26116-120902	BOLT M12X 90 PLATED	2	2						Z
		(A=FXXXXXXX) (B=FXXXXXXX)									

Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.321

Fig.321. REAPING EDGE DRIVE R(ADD.ITEM)

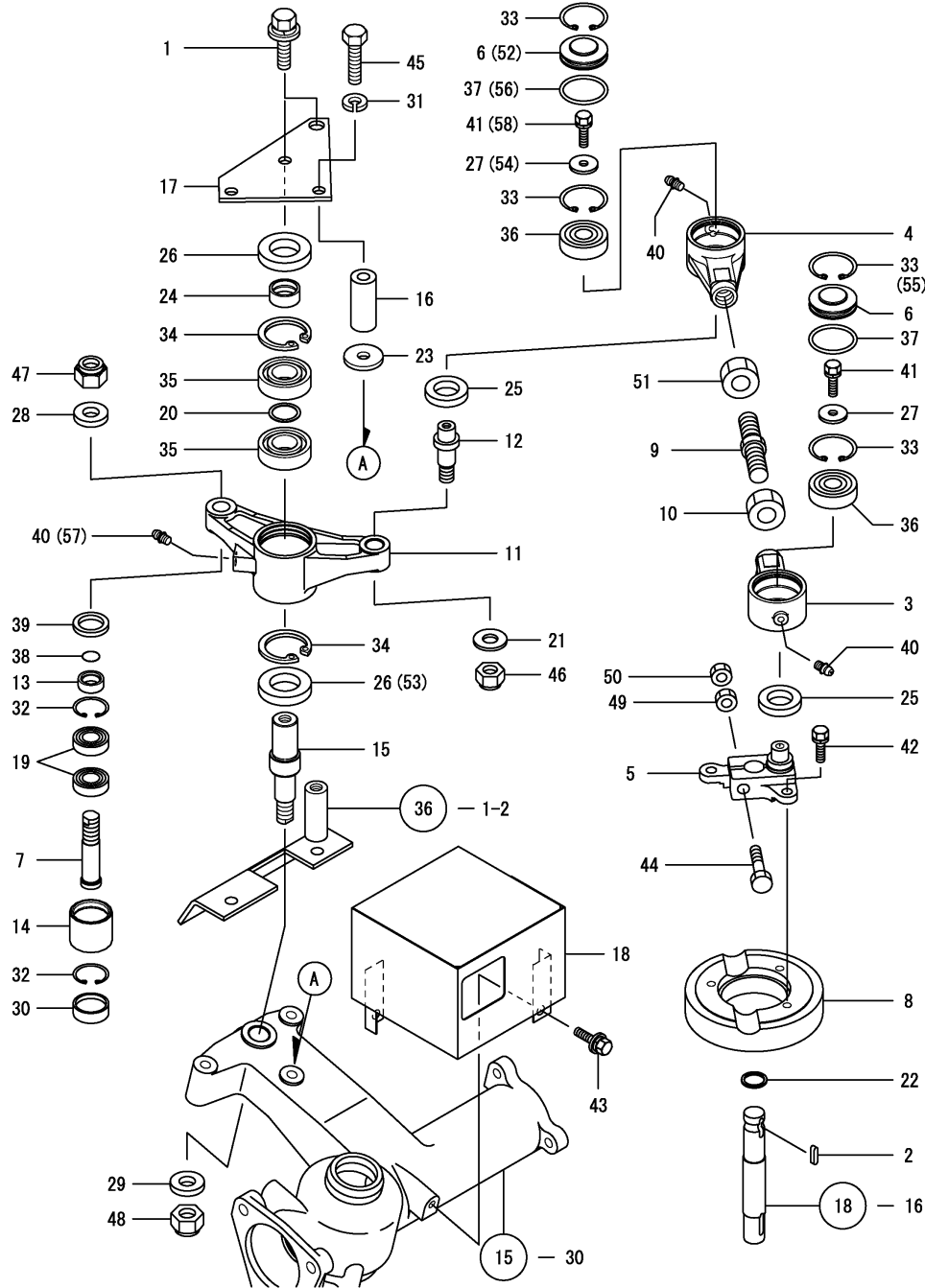


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8940-11130 (A=FXXXXXX) (B=FXXXXXX)	BOLT, M12X30LT	2	2						W
2	1	1E6690-12330	KEY 5X18	1	1						W
3	1	1E9050-17000 (A=FXXXXXX) (B=FXXXXXX)	YOKE L,CRANK	1	1						W
4	1	1E9050-17010 (A=FXXXXXX) (B=FXXXXXX)	YOKE R,CRANK	1	1						W
5	1	1E8540-17021 (A=FXXXXXX) (B=FXXXXXX)	CRANK,REAPING EDGE	1	1						W
6	1	1E9050-17030 (A=FXXXXXX) (B=FXXXXXX)	COVER 47,BEARING	2	2						W
I 6-1	1	1E9050-17030 (A=F010154) (B=F010154)	COVER 47,BEARING	1	1						K
7	1	1E8540-17040 (A=FXXXXXX) (B=FXXXXXX)	PIN,KNIFE HEAD	1	1						W
8	1	1E8540-17060 (A=FXXXXXX) (B=FXXXXXX)	FLYWHEEL	1	1						W
9	1	1E8540-17070 (A=FXXXXXX) (B=FXXXXXX)	CRANK ROD	1	1						W
I 9-1	1	1E8540-17071 (A=F010154) (B=F010154)	ROD, CRANK	1	1						N
10	1	1E8369-17110 (A=FXXXXXX) (B=FXXXXXX)	NUT, LOCK M18 L	1	1						W
11	1	1E9050-17110 (A=FXXXXXX) (B=FXXXXXX)	ARM,REAPING EDGE R	1	1						W
12	1	1E8540-17142 (A=FXXXXXX) (B=FXXXXXX)	PIN ROD	1	1						W
13	1	1E8540-17151 (A=FXXXXXX) (B=FXXXXXX)	COLLAR,HEAD PIN	1	1						W
14	1	1E8540-17161 (A=FXXXXXX) (B=FXXXXXX)	HOLDER,BEARING	1	1						W
15	1	1E9050-17170 (A=FXXXXXX) (B=FXXXXXX)	PIN,LEVER FULCRUM	1	1						W
16	1	1E9050-17211 (A=FXXXXXX) (B=FXXXXXX)	COLLAR12X22X58	2	2						W
17	1	1E9050-17240 (A=FXXXXXX) (B=FXXXXXX)	PLATE R,PROTECTIVE	1	1						W
18	1	1E9050-17290 (A=FXXXXXX) (B=FXXXXXX)	COVER R,CRANK	1	1						W
19	1	1E8540-23660 (A=FXXXXXX) (B=FXXXXXX)	BALL,BEALING	2	2						W
20	1	1D4181-33600 (A=FXXXXXX) (B=FXXXXXX)	LINER 25X31X1	1	1						W
21	1	1E6681-33900 (A=FXXXXXX) (B=FXXXXXX)	WASHER 33X15X3.2	1	1						W
22	1	1E6210-34320 (A=FXXXXXX) (B=FXXXXXX)	COLLAR 20.1X25X2	1	1						W
23	1	1E6690-35500 (A=FXXXXXX) (B=FXXXXXX)	WASHER 12X28X4.5	1	1						W
24	1	1E6460-73160	SLEEVE SI 25X30X13	1	1						W

Fig.321. REAPING EDGE DRIVE R(ADD.ITEM)

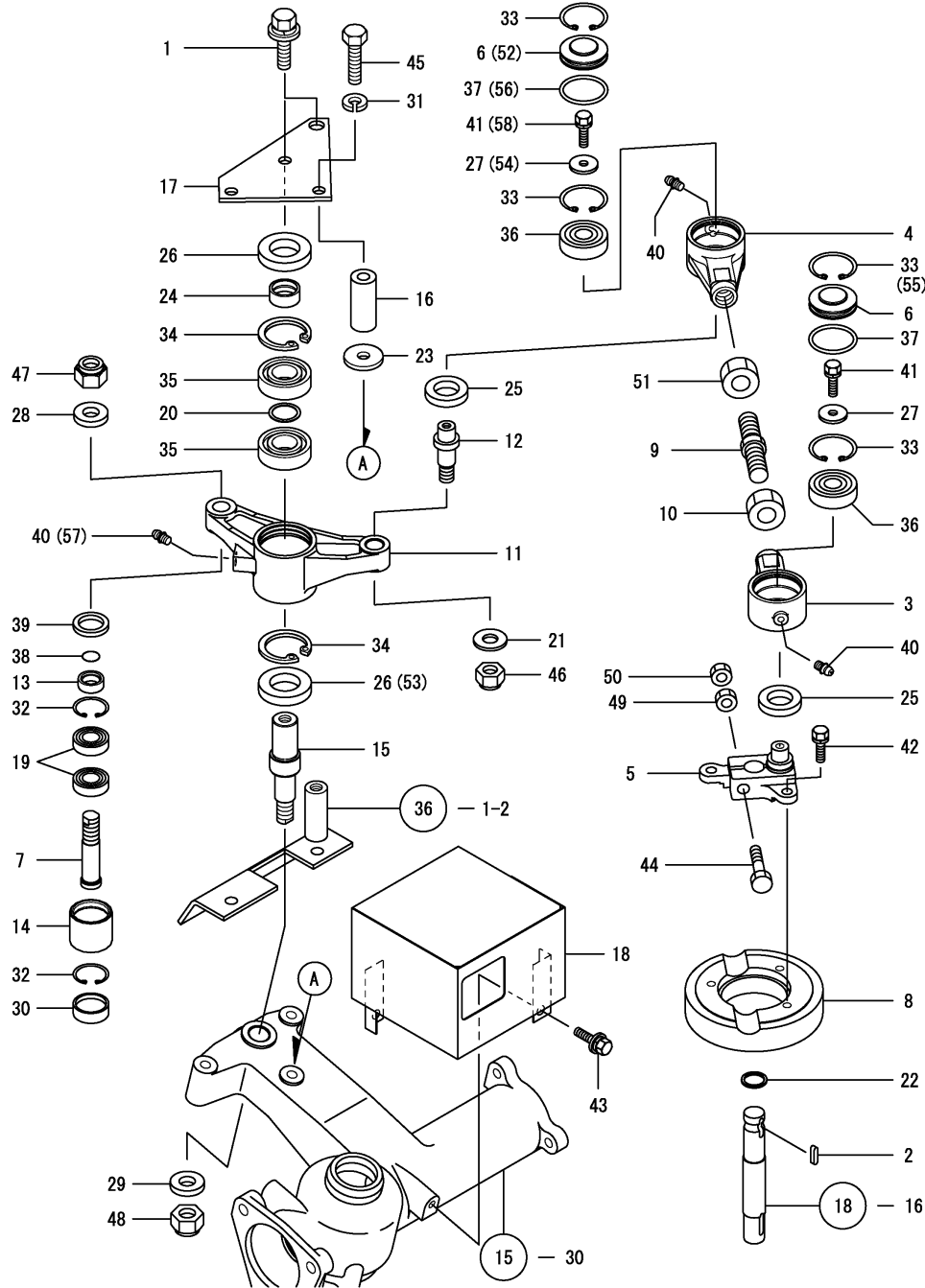


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	QTY	(D)	(E)	(F)	I	R
		(A=FXXXXXX) (B=FXXXXXX)									
25	1	1E6570-73880	SEAL KYC25428	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
26	1	1E6710-73890	SEAL KYC305210,OIL	2	2						W
I	26-1	1	1E6710-73890 SEAL, KYC 30 52 10	1	1						K
		(A=F010154) (B=F010154)									
27	1	1E8560-75180	WASHER 8.5X28X3.2	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
I	27-1	1	1E8560-75180 WASHER, 8.5X28X3.2	1	1						K
		(A=F010154) (B=F010154)									
28	1	22137-160000	WASHER 16,POLISHED	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
29	1	22137-160000	WASHER 16,POLISHED	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
30	1	27260-350000	PLUG 35,BORE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
31	1	22217-120000	SPRING WASHER 12	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
32	1	22252-000350	CIRCLIP 35	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
33	1	22252-000471	CIRCLIP 47	4	4						W
		(A=FXXXXXX) (B=FXXXXXX)									
I	33-1	1	22252-000471 RING, 47	3	3						K
		(A=F010154) (B=F010154)									
34	1	22252-000520	CIRCLIP 52	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
35	1	24101-062054	BEARING #6205	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
36	1	24101-063034	BALL BEARING	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
37	1	24311-000410	O-RING 1A P-41.0	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
I	37-1	1	24311-000410 PACKING, P 41.0	1	1						K
		(A=F010154) (B=F010154)									
38	1	24351-010170	O-RING 1A 1017	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
39	1	24421-253506	SEAL TC253506,OIL	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
40	1	24761-060000	NIPPLE MT6X1, GREASE	3	3						W
		(A=FXXXXXX) (B=FXXXXXX)									
I	40-1	1	24761-060000 FITTING, 6	2	2						K
		(A=F010154) (B=F010154)									
41	1	26013-080162	BOLT W/WASHER M8X16	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
I	41-1	1	26013-080162 BOLT, 8 X 16	1	1						K
		(A=F010154) (B=F010154)									
42	1	26013-080302	BOLT M 8X 30	3	3						W
		(A=FXXXXXX) (B=FXXXXXX)									
43	1	26014-080162	BOLT M 8X 16	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									

Fig.321. REAPING EDGE DRIVE R(ADD.ITEM)

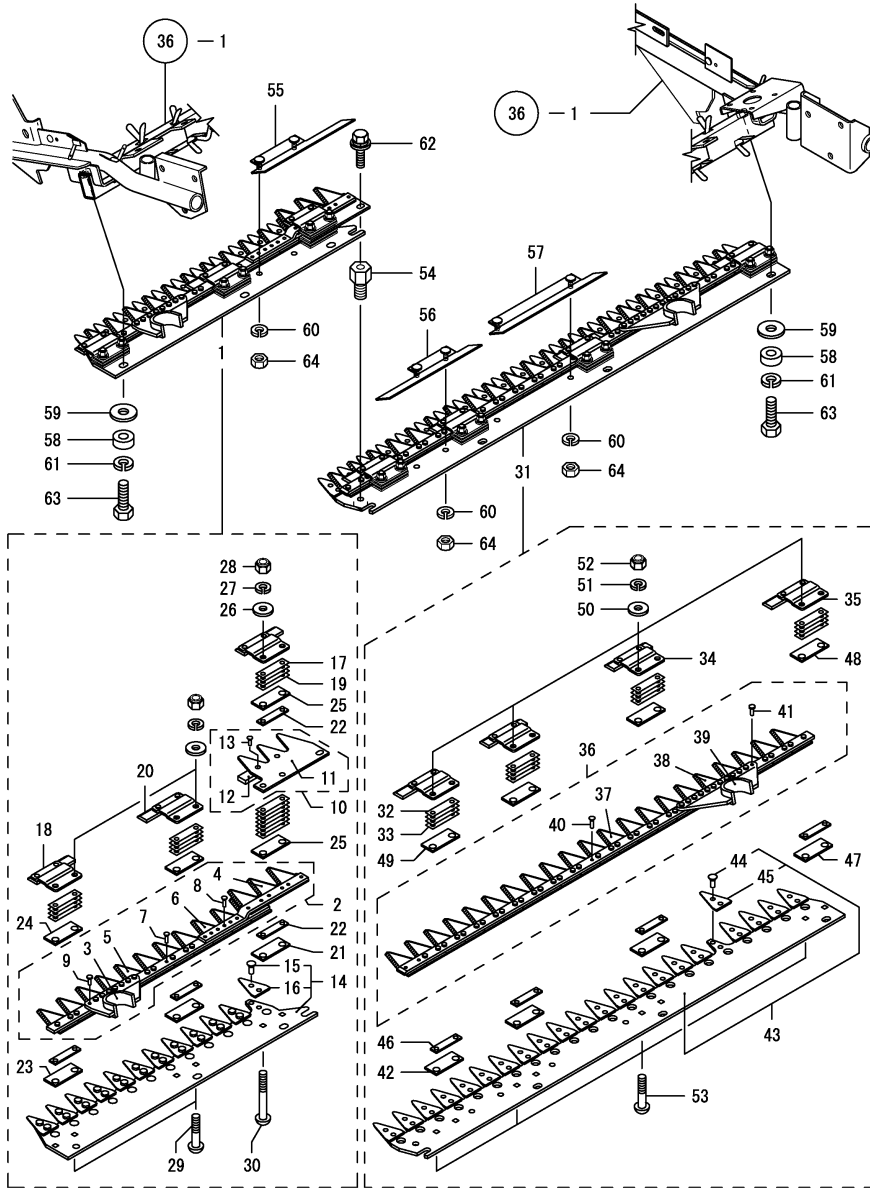


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
44	1	26116-100552	BOLT M10X 55 PLATED (A=FXXXXXX) (B=FXXXXXX)	1	1						W
45	1	26116-120902	BOLT M12X 90 PLATED (A=FXXXXXX) (B=FXXXXXX)	2	2						W
46	1	26356-140002	U-NUT, FINE 14 (A=FXXXXXX) (B=FXXXXXX)	1	1						W
47	1	26356-160002	U-NUT M16 (A=FXXXXXX) (B=FXXXXXX)	1	1						W
48	1	26356-160002	U-NUT M16 (A=FXXXXXX) (B=FXXXXXX)	1	1						W
49	1	26717-100002	NUT M10 (A=FXXXXXX) (B=FXXXXXX)	1	1						W
50	1	26757-100002	LOCK NUT M10 (A=FXXXXXX) (B=FXXXXXX)	1	1						W
51	1	26777-180002	LOCK NUT M18 (A=FXXXXXX) (B=FXXXXXX)	1	1						W
I 52	1	1E9050-17030	COVER 47,BEARING (A=F010154) (B=F010154)	1	1						W
I 53	1	1E6710-73890	SEAL, KYC 30 52 10 (A=F010154) (B=F010154)	1	1						W
I 54	1	1E8560-75180	WASHER, 8.5X28X3.2 (A=F010154) (B=F010154)	1	1						W
I 55	1	22252-000471	RING, 47 (A=F010154) (B=F010154)	1	1						W
I 56	1	24311-000410	PACKING, P 41.0 (A=F010154) (B=F010154)	1	1						W
I 57	1	24761-060000	FITTING, 6 (A=F010154) (B=F010154)	1	1						W
I 58	1	26013-080162	BOLT, 8 X 16 (A=F010154) (B=F010154)	1	1						W

Fig.40. REAPING EDGE



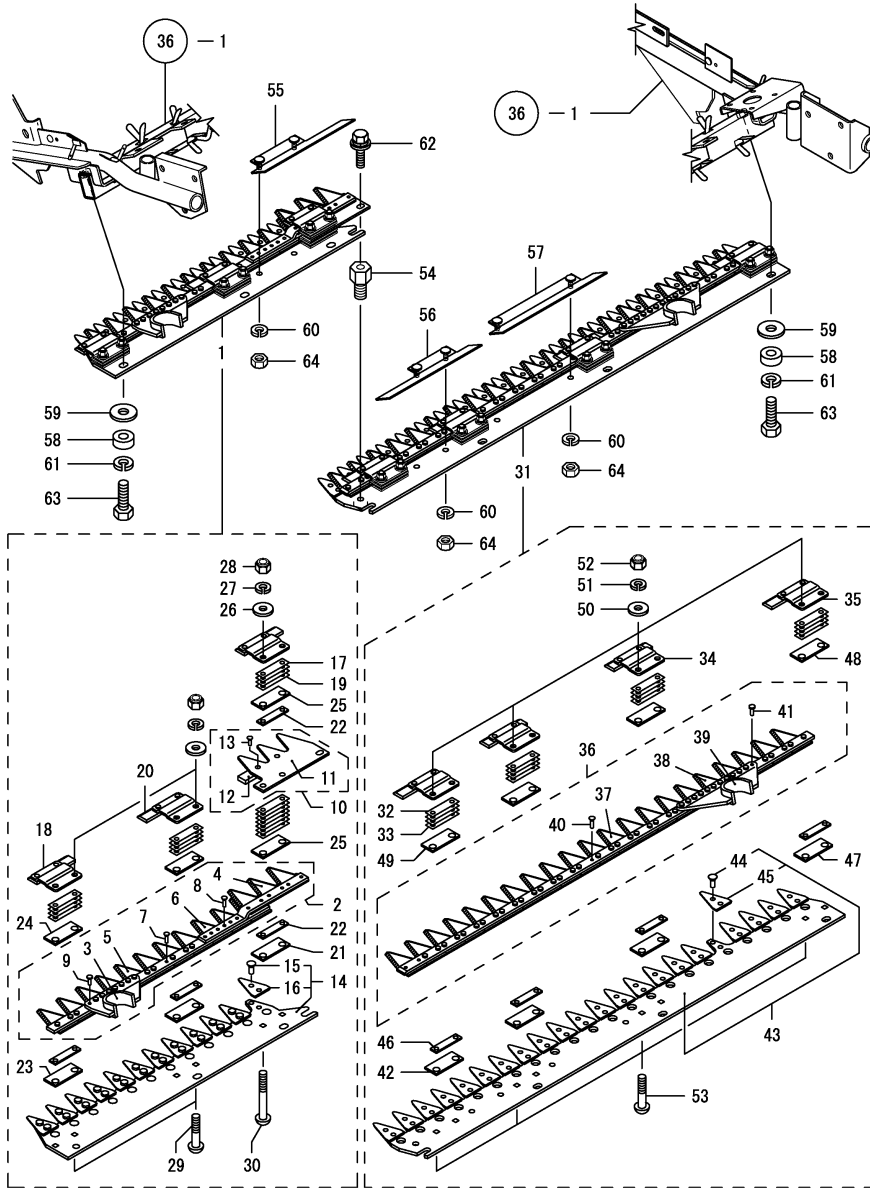
Remarks  
 \* FOR MACHINES M/C NO.FXXXXXX AND ON  
 REFER TO GROUP NO.322, 323  
 \* FOR MACHINES M/C NO.FXXXXXX ON  
 REFER TO GROUP NO.324, 325

(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-17354 (A=FXXXXXX) (B=FXXXXXX)	EDGE L COMP.,REAPING	1	1						Z
2	2	1E8540-17362 (A=FXXXXXX) (B=FXXXXXX)	EDGE ASSY,L UPPER	1	1						Z
3	3	1E8540-17371 (A=FXXXXXX) (B=FXXXXXX)	HEAD,KNIFE L	1	1						Z
4	3	1E8540-17441 (A=FXXXXXX) (B=FXXXXXX)	KNIFE	3	3						Z
5	3	1E8540-17480 (A=FXXXXXX) (B=FXXXXXX)	KNIFE (2	7	7						Z
6	3	1E8540-17490 (A=FXXXXXX) (B=FXXXXXX)	KNIFE 3	4	4						Z
7	3	22631-500160 (A=FXXXXXX) (B=FXXXXXX)	RIVET 5.0X16,FLAT HD	18	18						Z
8	3	22631-500200 (A=FXXXXXX) (B=FXXXXXX)	RIVET 5.0X20	6	6						Z
9	3	22641-500240 (A=FXXXXXX) (B=FXXXXXX)	RIVET 5.0X24	8	8						Z
10	2	1E8540-17453 (A=FXXXXXX) (B=FXXXXXX)	EDGE,BACKING	1	1						Z
11	3	1E8540-17462 (A=FXXXXXX) (B=FXXXXXX)	EDGE A,BACKING	1	1						Z
12	3	1E8540-17471 (A=FXXXXXX) (B=FXXXXXX)	PLATE,BACKING	1	1						Z
13	3	22631-500160 (A=FXXXXXX) (B=FXXXXXX)	RIVET 5.0X16,FLAT HD	2	2						Z
14	2	1E8540-17503 (A=FXXXXXX) (B=FXXXXXX)	EDGE L COMP.BACKING	1	1						Z
15	3	1E6481-08480 (A=FXXXXXX) (B=FXXXXXX)	RIVET 6X15	24	24						Z
16	3	1E8540-17530 (A=FXXXXXX) (B=FXXXXXX)	KNIFE	12	12						Z
17	2	1E8080-17520 (A=FXXXXXX) (B=FXXXXXX)	SHIM (B)	4	4						Z
18	2	1E8360-17520 (A=FXXXXXX) (B=FXXXXXX)	CLIP L,KNIFE	2	2						Z
19	2	1E8080-17530 (A=FXXXXXX) (B=FXXXXXX)	SHIM C	15	15						Z
20	2	1E8540-17550 (A=FXXXXXX) (B=FXXXXXX)	CLIP R	1	1						Z
21	2	1E8250-17600 (A=FXXXXXX) (B=FXXXXXX)	PLATE 4T,SLIDE	2	2						Z
22	2	1E8250-17610 (A=FXXXXXX) (B=FXXXXXX)	LINER 4T	4	4						Z
23	2	1E8391-17650 (A=FXXXXXX) (B=FXXXXXX)	PLATE, 30X90	1	1						Z
24	2	1E8540-17680 (A=FXXXXXX) (B=FXXXXXX)	PLATE	1	1						Z
25	2	1E8540-17690 (A=FXXXXXX) (B=FXXXXXX)	PLATE,SLIDE 100	3	3						Z
26	2	22137-080000	WASHER 8, POLISHED	6	6						Z

Fig.40. REAPING EDGE



Remarks  
 \* FOR MACHINES M/C NO.FXXXXXX AND ON  
 REFER TO GROUP NO.322, 323  
 \* FOR MACHINES M/C NO.FXXXXXX ON  
 REFER TO GROUP NO.324, 325

(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

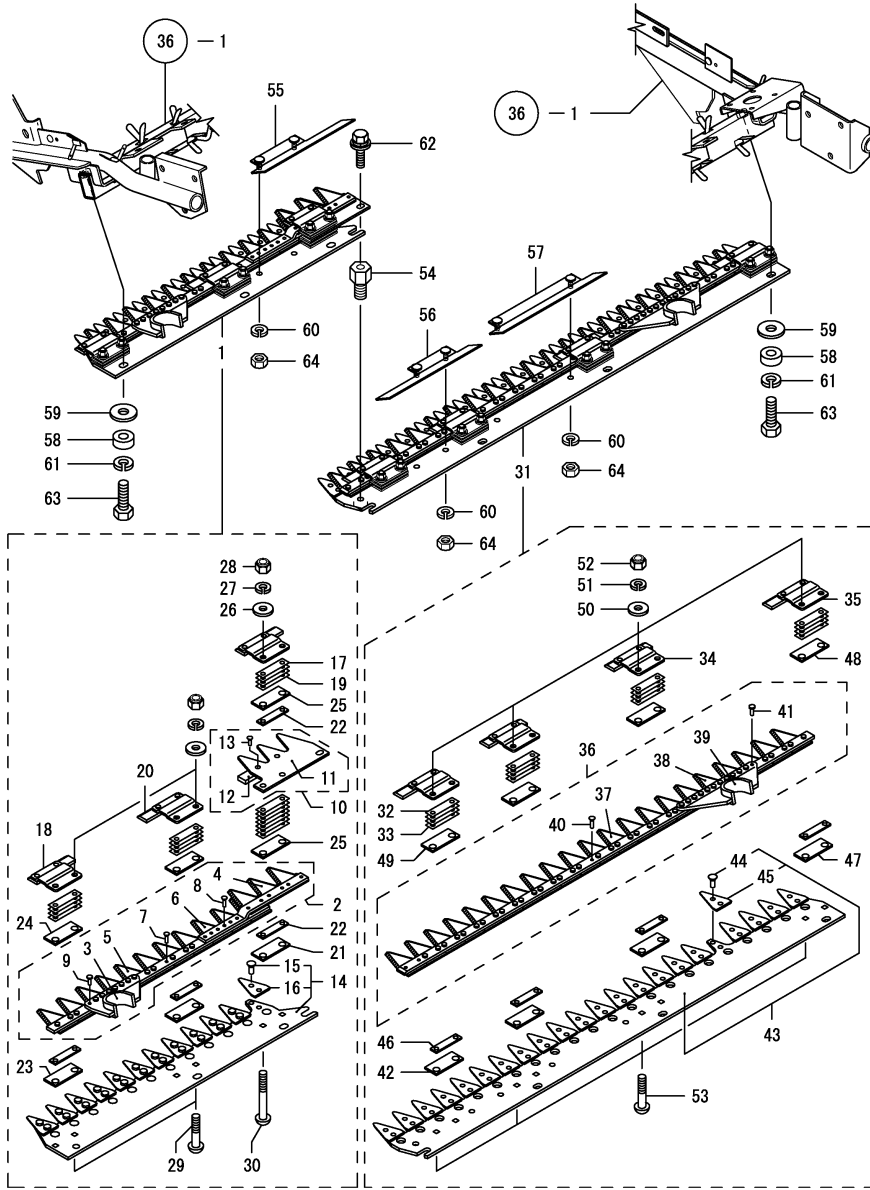
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
27	2	(A=FXXXXXX) (B=FXXXXXX) 22217-080000	SPRING WASHER 8	6	6						Z
28	2	(A=FXXXXXX) (B=FXXXXXX) 26347-080002	U-NUT M 8	6	6						Z
29	2	(A=FXXXXXX) (B=FXXXXXX) 26487-080382	BOLT 8X38,SQ.NECK	4	4						Z
30	2	(A=FXXXXXX) (B=FXXXXXX) 26487-080552	BOLT, 8 X 55	2	2						Z
31	1	(A=FXXXXXX) (B=FXXXXXX) 1E8530-17554	EDGE R COMP.,REAPING	1	1						Z
32	2	(A=FXXXXXX) (B=FXXXXXX) 1E8080-17520	SHIM (B)	4	4						Z
33	2	(A=FXXXXXX) (B=FXXXXXX) 1E8080-17530	SHIM C	12	12						Z
34	2	(A=FXXXXXX) (B=FXXXXXX) 1E8360-17530	CLIP C,KNIFE	2	2						Z
35	2	(A=FXXXXXX) (B=FXXXXXX) 1E8540-17550	CLIP R	2	2						Z
36	2	(A=FXXXXXX) (B=FXXXXXX) 1E8530-17562	EDGE ASSY,R UPPER	1	1						Z
37	3	(A=FXXXXXX) (B=FXXXXXX) 1E8540-17480	KNIFE (2)	17	17						Z
38	3	(A=FXXXXXX) (B=FXXXXXX) 1E8540-17490	KNIFE 3	4	4						Z
39	3	(A=FXXXXXX) (B=FXXXXXX) 1E8540-17620	HEAD,KNIFE R	1	1						Z
40	3	(A=FXXXXXX) (B=FXXXXXX) 22631-500160	RIVET 5.0X16,FLAT HD	34	34						Z
41	3	(A=FXXXXXX) (B=FXXXXXX) 22641-500240	RIVET 5.0X24	12	12						Z
41-1	3	(A=FXXXXXX) (B=FXXXXXX) 1E8990-17540	RIVET, 5.0X23	12	12						N
41-2	3	(A=FXXXXXX) (B=FXXXXXX) 1E8990-17540	RIVET, 5.0X23	12	12						Z
42	2	(A=FXXXXXX) (B=FXXXXXX) 1E8250-17600	PLATE 4T,SLIDE	3	3						Z
43	2	(A=FXXXXXX) (B=FXXXXXX) 1E8530-17603	EDGE R,BACKING	1	1						Z
44	3	(A=FXXXXXX) (B=FXXXXXX) 1E6481-08480	RIVET 6X15	44	44						Z
45	3	(A=FXXXXXX) (B=FXXXXXX) 1E8540-17530	KNIFE	22	22						Z
46	2	(A=FXXXXXX) (B=FXXXXXX) 1E8250-17610	LINER 4T	4	4						Z
47	2	(A=FXXXXXX) (B=FXXXXXX) 1E8391-17650	PLATE, 30X90	1	1						Z
48	2	(A=FXXXXXX) (B=FXXXXXX) 1E8540-17680	PLATE	1	1						Z
49	2	(A=FXXXXXX) (B=FXXXXXX) 1E8540-17690	PLATE,SLIDE 100	3	3						Z
50	2	(A=FXXXXXX) (B=FXXXXXX) 22137-080000	WASHER 8, POLISHED	8	8						Z



Fig.40. REAPING EDGE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

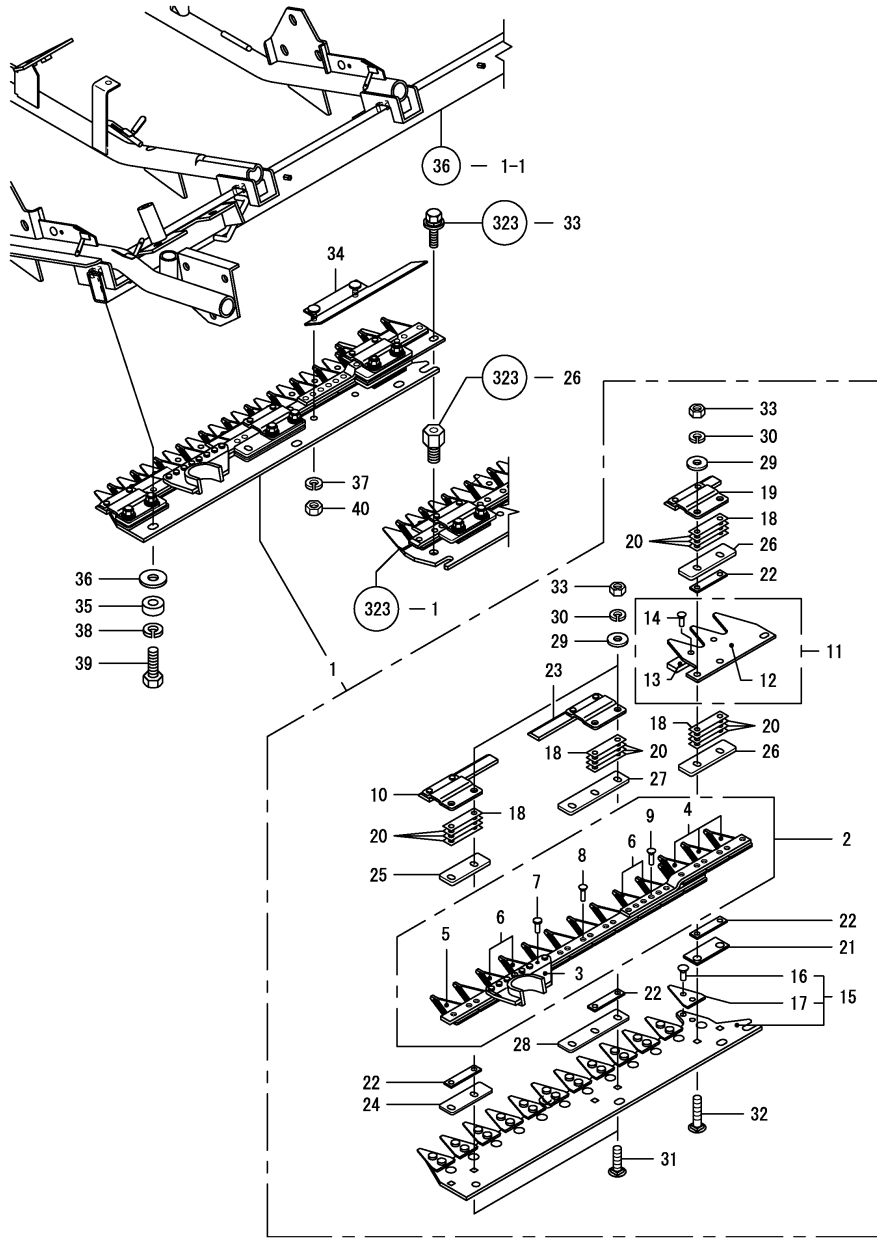


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
51	2	22217-080000	SPRING WASHER 8	8	8						Z
52	2	26347-080002	U-NUT M 8	8	8						Z
53	2	26487-080382	BOLT 8X38,SQ.NECK	8	8						Z
54	1	1E8540-17651	BOLT M12,MOUNTING	1	1						Z
55	1	1E8540-17750	PLATE A,GUIDE	1	1						Z
56	1	1E8540-17770	PLATE B,GUIDE	1	1						Z
57	1	1E8530-17810	PLATE D,GUIDE	1	1						Z
58	1	1E4450-46810	BOSS,REAP.EDGE LOCK	7	7						Z
59	1	1E6050-63110	COLLAR 10.5X28X3.2	7	7						Z
60	1	22217-080000	SPRING WASHER 8	6	6						Z
61	1	22217-100000	SPRING WASHER 10	7	7						Z
62	1	26014-080162	BOLT M 8X 16	1	1						Z
63	1	26116-100352	BOLT 10X35	7	7						Z
64	1	26717-080002	NUT 8	6	6						Z

Remarks

\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.322, 323  
\* FOR MACHINES M/C NO.FXXXXXX ON  
REFER TO GROUP NO.324, 325

Fig.322. REAPING EDGE L(ADD.ITEM)



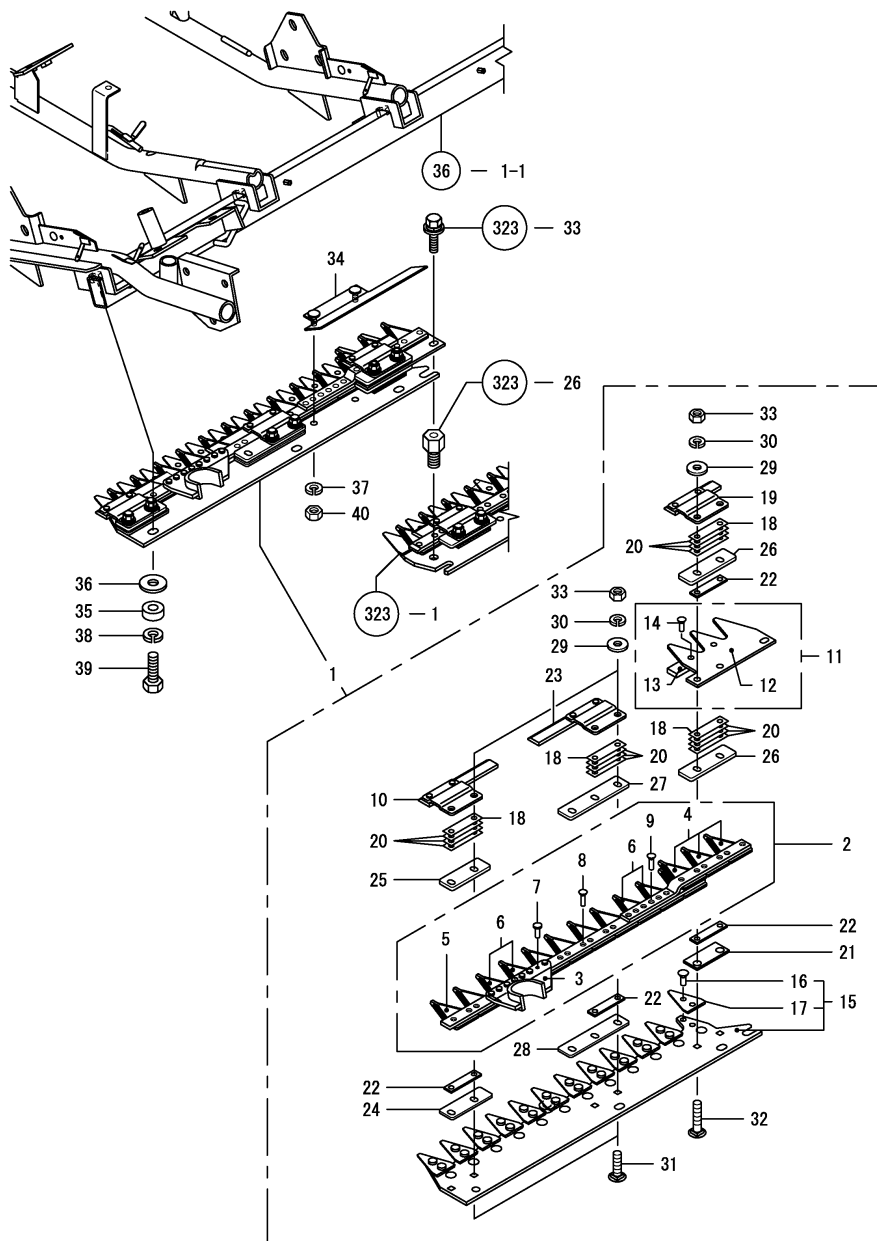
Remarks  
 \* FOR MACHINES M/C NO.FXXXXXX AND ON  
 REFER TO GROUP NO.324

(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E9050-17350	EDGE ASSY,REAPING L	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
2	2	1E9050-17360	UPPER,REAPING EDGE L	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
3	3	1E8540-17371	HEAD,KNIFE L	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
4	3	1E9050-17440	KNIFE	3	3						W
		(A=FXXXXXX) (B=FXXXXXX)									
5	3	1E9050-17480	KNIFE, 2	7	7						W
		(A=FXXXXXX) (B=FXXXXXX)									
6	3	1E9050-17490	KNIFE 3	4	4						W
		(A=FXXXXXX) (B=FXXXXXX)									
7	3	1E8990-17540	RIVET, 5.0X23	8	8						W
		(A=FXXXXXX) (B=FXXXXXX)									
8	3	22631-500160	RIVET 5.0X16,FLAT HD	18	18						W
		(A=FXXXXXX) (B=FXXXXXX)									
9	3	22631-500200	RIVET 5.0X20	6	6						W
		(A=FXXXXXX) (B=FXXXXXX)									
10	2	1E8940-17430	CLIP, KNIFE L	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
11	2	1E8540-17453	EDGE,BACKING	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
12	3	1E8540-17462	EDGE A,BACKING	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
13	3	1E8540-17471	PLATE,BACKING	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
14	3	22631-500160	RIVET 5.0X16,FLAT HD	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
15	2	1E8540-17503	EDGE L COMP.BACKING	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
16	3	1E6481-08480	RIVET 6X15	24	24						W
		(A=FXXXXXX) (B=FXXXXXX)									
17	3	1E8540-17530	KNIFE	12	12						W
		(A=FXXXXXX) (B=FXXXXXX)									
18	2	1E8080-17520	SHIM (B)	4	4						W
		(A=FXXXXXX) (B=FXXXXXX)									
19	2	1E8360-17520	CLIP L,KNIFE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
20	2	1E8080-17530	SHIM C	12	12						W
		(A=FXXXXXX) (B=FXXXXXX)									
21	2	1E8250-17600	PLATE 4T,SLIDE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
22	2	1E8250-17610	LINER 4T	4	4						W
		(A=FXXXXXX) (B=FXXXXXX)									
23	2	1E8940-17620	CLIP, KNIFE R	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
24	2	1E8391-17650	PLATE, 30X90	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
25	2	1E8540-17680	PLATE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
26	2	1E8540-17690	PLATE,SLIDE 100	2	2						W

Fig.322. REAPING EDGE L(ADD.ITEM)



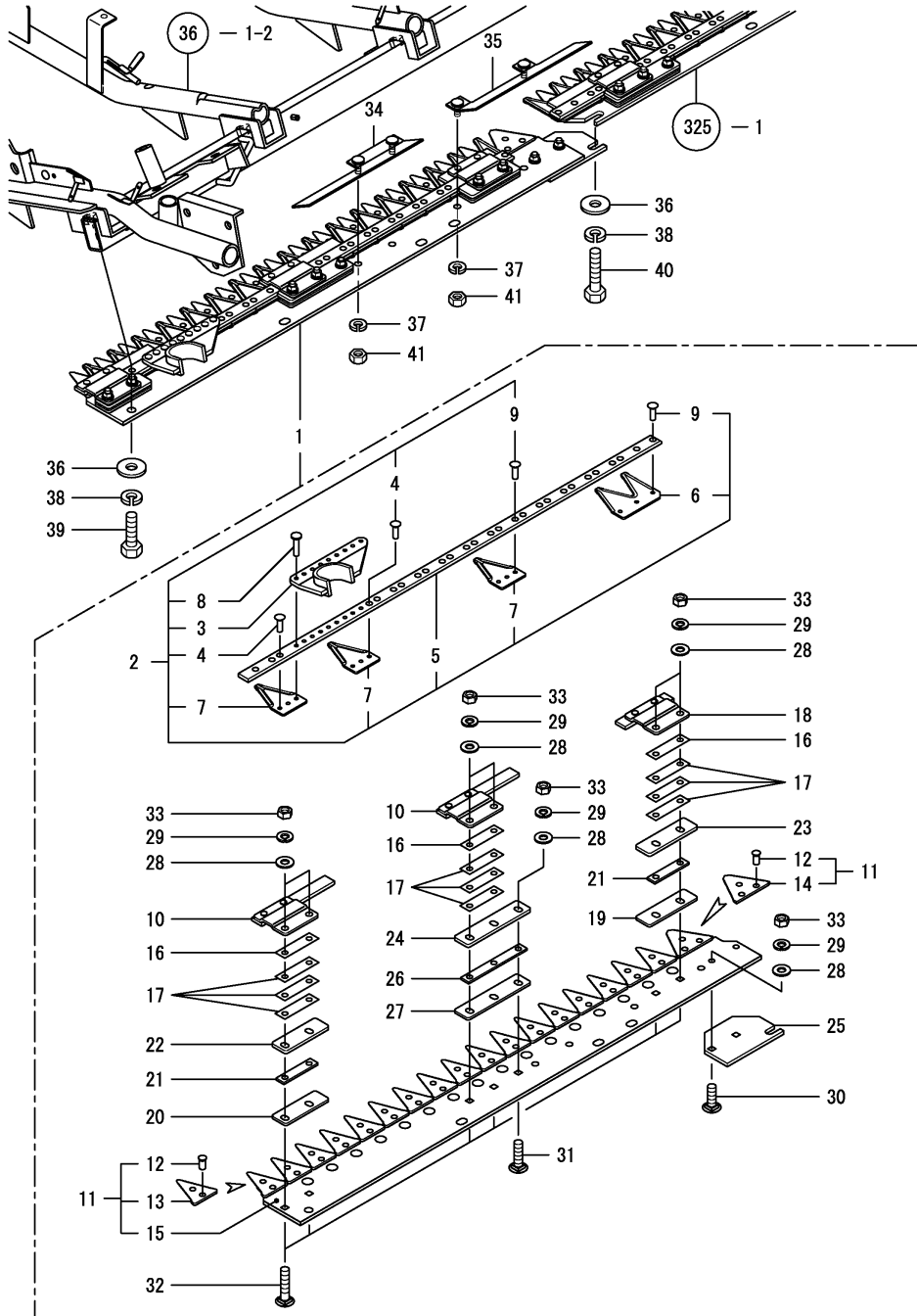
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
27	2	1E8940-17690 (A=FXXXXXX) (B=FXXXXXX)	PLATE, SLIDE 130A	1	1						W
28	2	1E8940-17720 (A=FXXXXXX) (B=FXXXXXX)	PLATE, SLIDE 130B	1	1						W
29	2	22137-080000	WASHER 8, POLISHED	6	6						W
30	2	22217-080000 (A=FXXXXXX) (B=FXXXXXX)	SPRING WASHER 8	6	6						W
31	2	26487-080382 (A=FXXXXXX) (B=FXXXXXX)	BOLT 8X38,SQ.NECK	4	4						W
32	2	26487-080552	BOLT, 8 X 55	2	2						W
33	2	26717-080002 (A=FXXXXXX) (B=FXXXXXX)	NUT 8	6	6						W
34	1	1E8540-17750 (A=FXXXXXX) (B=FXXXXXX)	PLATE A,GUIDE	1	1						W
35	1	1E4450-46810 (A=FXXXXXX) (B=FXXXXXX)	BOSS,REAP.EDGE LOCK	4	4						W
36	1	1E6050-63110 (A=FXXXXXX) (B=FXXXXXX)	COLLAR 10.5X28X3.2	4	4						W
37	1	22217-080000 (A=FXXXXXX) (B=FXXXXXX)	SPRING WASHER 8	2	2						W
38	1	22217-100000 (A=FXXXXXX) (B=FXXXXXX)	SPRING WASHER 10	4	4						W
39	1	26116-100352 (A=FXXXXXX) (B=FXXXXXX)	BOLT 10X35	4	4						W
40	1	26717-080002 (A=FXXXXXX) (B=FXXXXXX)	NUT 8	2	2						W

Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.324

Fig.324. REAPING EDGE L(ADD.ITEM)

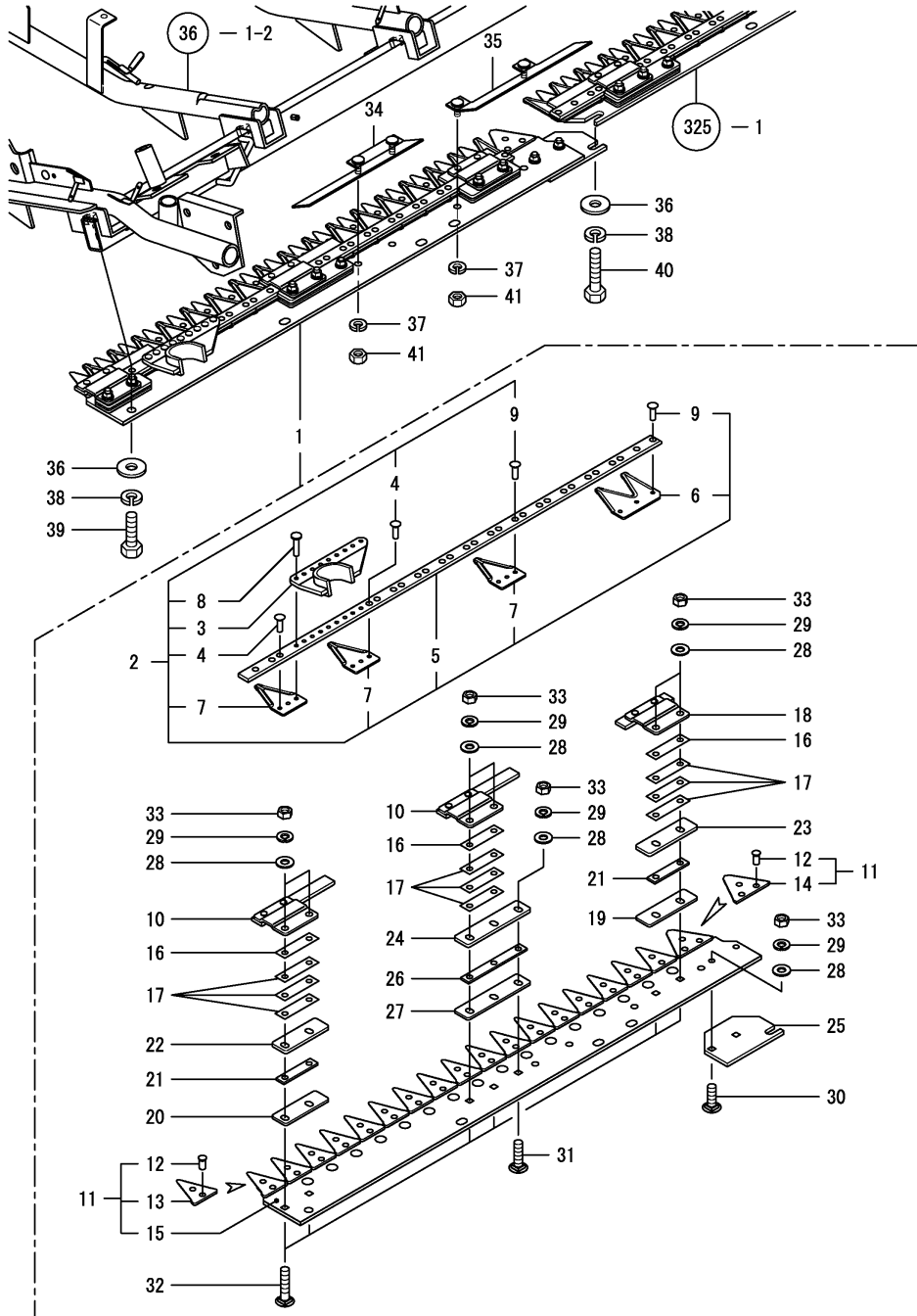


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	(D)	(E)	(F)	QTY	I	R
1	1	1E9058-17350	ASSY, REAPING EDGE L	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
2	2	1E8941-17360	UPPER,REAPING EDGE L	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
3	3	1E8940-17370	HEAD, KNIFE L	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
4	3	1E8940-17390	RIVET, 5.0X16	2	2							W
		(A=FXXXXXX) (B=FXXXXXX)										
5	3	1E8941-17400	BAR, KNIFE L	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
6	3	1E8941-17450	KNIFE L	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
7	3	1E8941-17490	KNIFE,(3	15	15							W
		(A=FXXXXXX) (B=FXXXXXX)										
8	3	1E8990-17540	RIVET, 5.0X23	9	9							W
		(A=FXXXXXX) (B=FXXXXXX)										
9	3	22631-500160	RIVET 5.0X16,FLAT HD	25	25							W
		(A=FXXXXXX) (B=FXXXXXX)										
10	2	1E8941-17430	CLIP, KNIFE LA	2	2							W
		(A=FXXXXXX) (B=FXXXXXX)										
11	2	1E9058-17500	BACKING EDGE, L	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
12	3	1E6481-08480	RIVET 6X15	37	37							W
		(A=FXXXXXX) (B=FXXXXXX)										
13	3	1E8941-17330	EDGE,KNIFE	17	17							W
		(A=FXXXXXX) (B=FXXXXXX)										
14	3	1E8941-17420	EDGE 70A	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
15	3	1E9058-17510	BASE, BACKING EDGE L	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
16	2	1E8080-17520	SHIM (B)	3	3							W
		(A=FXXXXXX) (B=FXXXXXX)										
17	2	1E8080-17530	SHIM C	9	9							W
		(A=FXXXXXX) (B=FXXXXXX)										
18	2	1E8941-17530	CLIP, KNIFE LB	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
19	2	1E8250-17600	PLATE 4T,SLIDE	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
20	2	1E8391-17650	PLATE, 30X90	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
21	2	1E8940-17650	LINER, 3.5	2	2							W
		(A=FXXXXXX) (B=FXXXXXX)										
22	2	1E8940-17670	PLATE, SLIDE 90	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
23	2	1E8940-17680	PLATE, SLIDE 100	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
24	2	1E8940-17690	PLATE, SLIDE 130A	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
25	2	1E9058-17700	PLATE, CONNECTING C	1	1							W
		(A=FXXXXXX) (B=FXXXXXX)										
26	2	1E8940-17710	LINER, 3.5X2	1	1							W

Fig.324. REAPING EDGE L(ADD.ITEM)



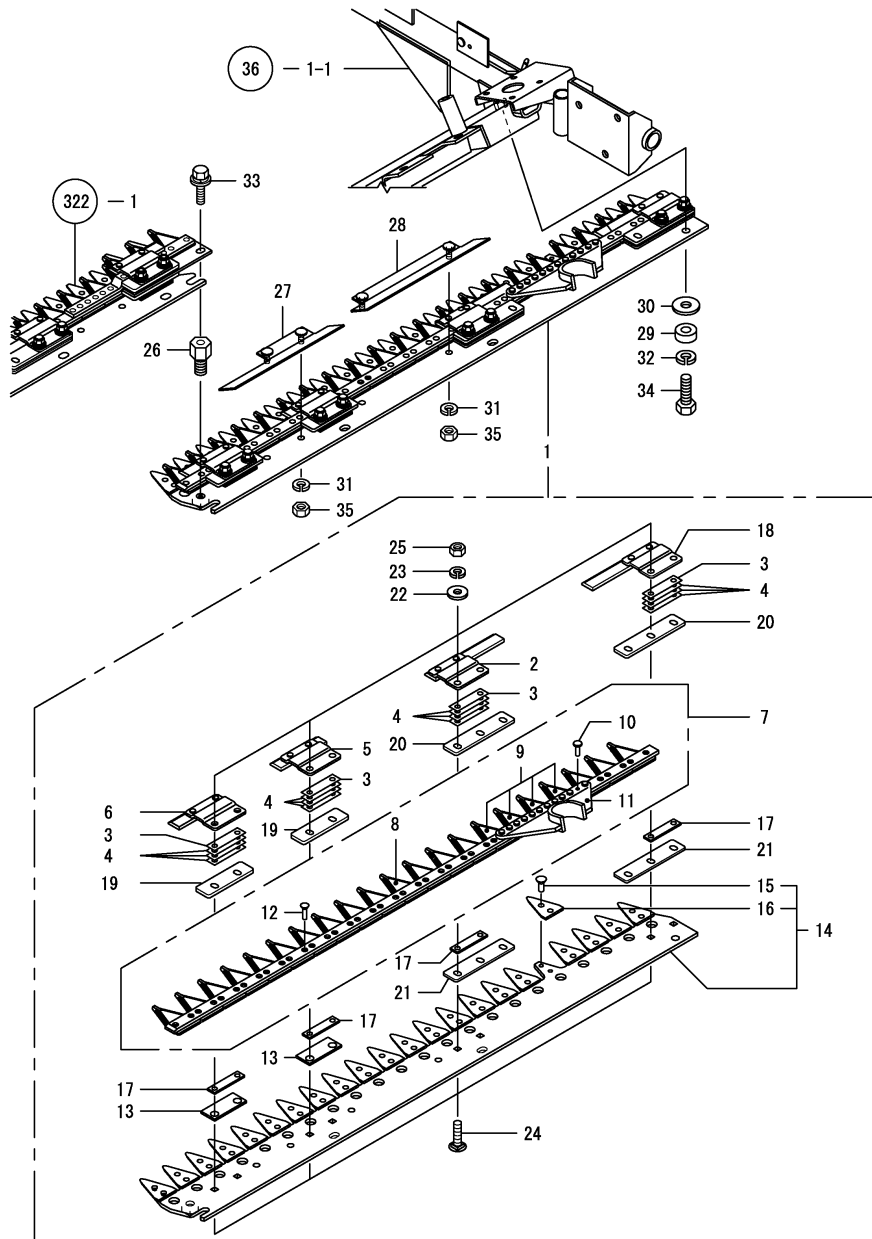
OCNP4-G07300 324. REAPING EDGE L(ADD.ITEM)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
27	2	1E8940-17720	PLATE, SLIDE 130B	1	1						W
28	2	22137-080000	WASHER 8, POLISHED	9	9						W
29	2	22217-080000	SPRING WASHER 8	9	9						W
30	2	26487-080252	BOLT 8X25,SQ.ROOT	2	2						W
31	2	26487-080302	BOLT, 8 X 30	1	1						W
32	2	26487-080382	BOLT 8X38,SQ.NECK	6	6						W
33	2	26717-080002	NUT 8	9	9						W
34	1	1E9058-17750	PLATE A,GUIDE	1	1						W
35	1	1E9058-17770	PLATE B,GUIDE	1	1						W
36	1	1E6050-63110	COLLAR 10.5X28X3.2	5	5						W
37	1	22217-080000	SPRING WASHER 8	4	4						W
38	1	22217-100000	SPRING WASHER 10	5	5						W
39	1	26116-100252	BOLT M10X 25 PLATED	4	4						W
40	1	26116-100352	BOLT 10X35	1	1						W
41	1	26717-080002	NUT 8	4	4						W

Fig.323. REAPING EDGE R(ADD.ITEM)



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

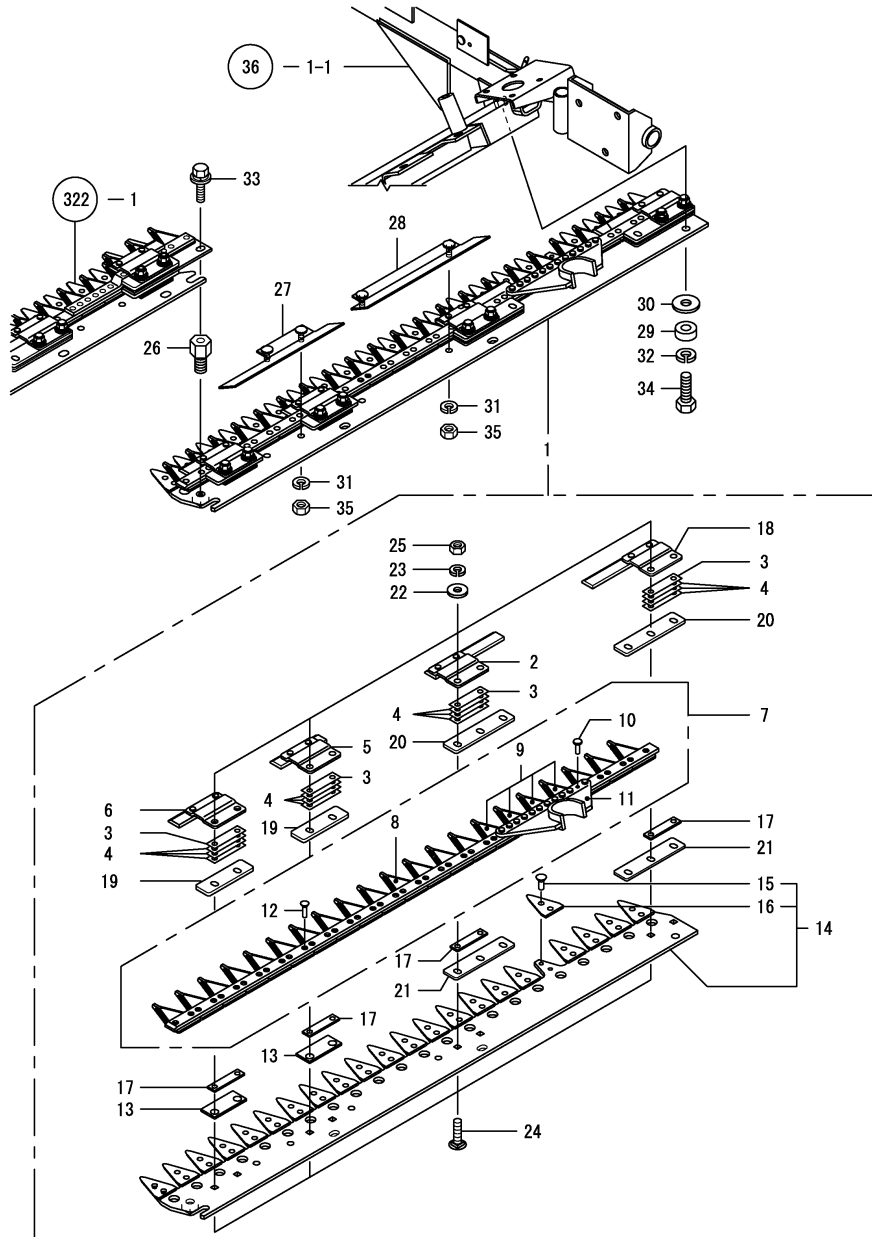
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8539-17550 (A=FXXXXXX) (B=FXXXXXX)	EDGE ASSY,REAPING R	1	1						W
2	2	1E8940-17430 (A=FXXXXXX) (B=FXXXXXX)	CLIP, KNIFE L	1	1						W
3	2	1E8080-17520 (A=FXXXXXX) (B=FXXXXXX)	SHIM (B)	4	4						W
4	2	1E8080-17530 (A=FXXXXXX) (B=FXXXXXX)	SHIM C	12	12						W
5	2	1E8360-17530 (A=FXXXXXX) (B=FXXXXXX)	CLIP C,KNIFE	1	1						W
6	2	1E8540-17550 (A=FXXXXXX) (B=FXXXXXX)	CLIP R	1	1						W
7	2	1E8539-17560 (A=FXXXXXX) (B=FXXXXXX)	EDGE ASSY,UPPER R	1	1						W
8	3	1E9050-17480 (A=FXXXXXX) (B=FXXXXXX)	KNIFE, 2	17	17						W
9	3	1E8540-17490 (A=FXXXXXX) (B=FXXXXXX)	KNIFE 3	4	4						W
10	3	1E8990-17540 (A=FXXXXXX) (B=FXXXXXX)	RIVET, 5.0X23	12	12						W
11	3	1E8540-17620 (A=FXXXXXX) (B=FXXXXXX)	HEAD,KNIFE R	1	1						W
12	3	22631-500160 (A=FXXXXXX) (B=FXXXXXX)	RIVET 5.0X16,FLAT HD	34	34						W
13	2	1E8250-17600 (A=FXXXXXX) (B=FXXXXXX)	PLATE 4T,SLIDE	2	2						W
14	2	1E8530-17603 (A=FXXXXXX) (B=FXXXXXX)	EDGE R,BACKING	1	1						W
15	3	1E6481-08480 (A=FXXXXXX) (B=FXXXXXX)	RIVET 6X15	44	44						W
16	3	1E8540-17530 (A=FXXXXXX) (B=FXXXXXX)	KNIFE	22	22						W
17	2	1E8250-17610 (A=FXXXXXX) (B=FXXXXXX)	LINER 4T	4	4						W
18	2	1E8940-17620 (A=FXXXXXX) (B=FXXXXXX)	CLIP, KNIFE R	1	1						W
19	2	1E8540-17690 (A=FXXXXXX) (B=FXXXXXX)	PLATE,SLIDE 100	2	2						W
20	2	1E8940-17690 (A=FXXXXXX) (B=FXXXXXX)	PLATE, SLIDE 130A	2	2						W
21	2	1E8940-17720 (A=FXXXXXX) (B=FXXXXXX)	PLATE, SLIDE 130B	2	2						W
22	2	22137-080000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 8, POLISHED	8	8						W
23	2	22217-080000 (A=FXXXXXX) (B=FXXXXXX)	SPRING WASHER 8	8	8						W
24	2	26487-080382 (A=FXXXXXX) (B=FXXXXXX)	BOLT 8X38,SQ.NECK	8	8						W
25	1	26717-080002 (A=FXXXXXX) (B=FXXXXXX)	NUT 8	8	8						W
26	1	1E8540-17651	BOLT M12,MOUNTING	1	1						W

Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.325

Fig.323. REAPING EDGE R(ADD.ITEM)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

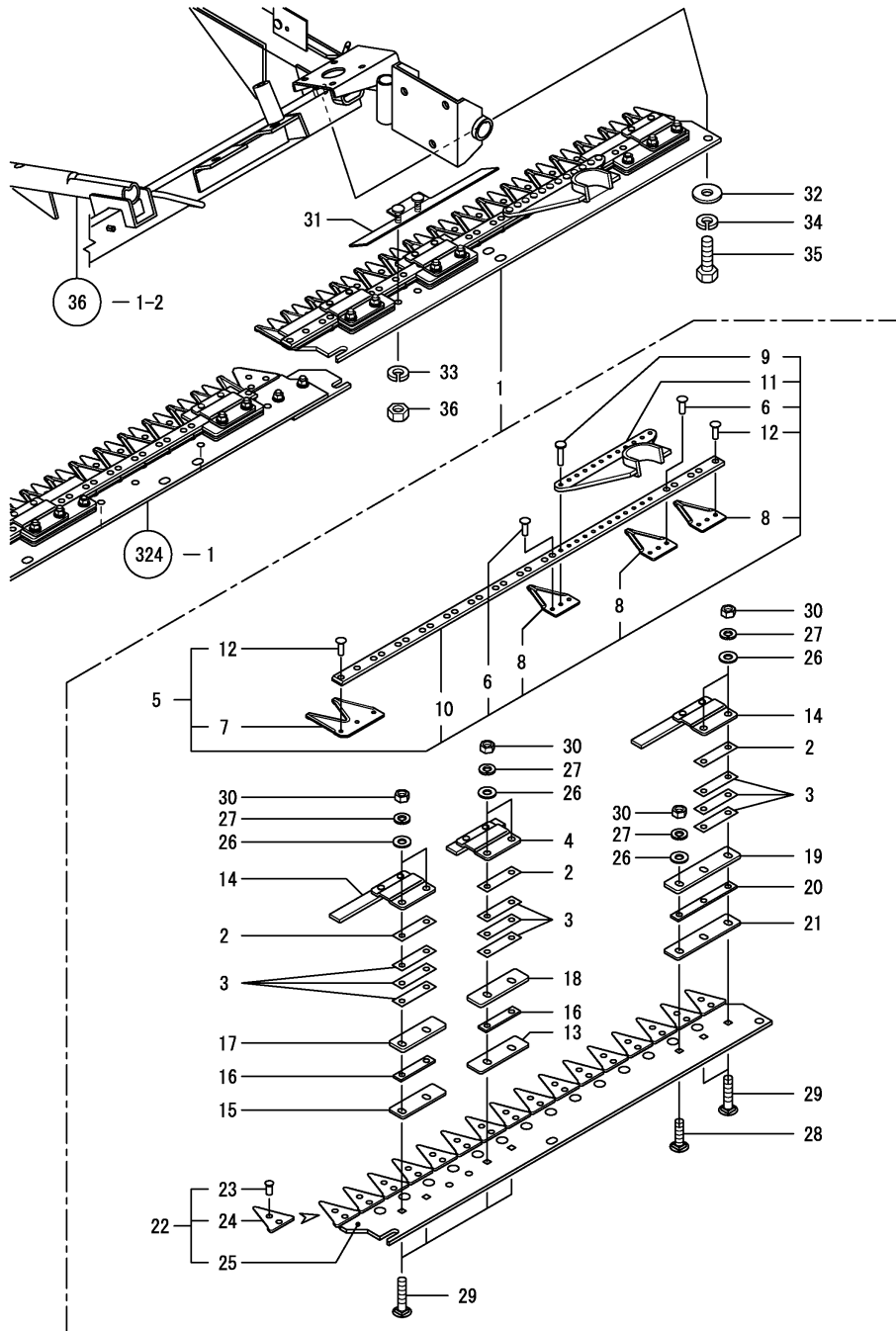


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
27	1	1E8540-17770	PLATE B,GUIDE	1	1						W
28	1	1E8530-17810	PLATE D,GUIDE	1	1						W
29	1	1E4450-46810	BOSS,REAP.EDGE LOCK	3	3						W
30	1	1E6050-63110	COLLAR 10.5X28X3.2	3	3						W
31	1	22217-080000	SPRING WASHER 8	4	4						W
32	1	22217-100000	SPRING WASHER 10	3	3						W
33	1	26014-080162	BOLT M 8X 16	1	1						W
34	1	26116-100352	BOLT 10X35	3	3						W
35	1	26717-080002	NUT 8	4	4						W

Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.325

N:Old  $\xrightarrow{\text{Yes}}$  New, Q:Old  $\xrightarrow{\text{No}}$  New, R:Old  $\xrightarrow{\text{Yes}}$  New, S:Old  $\xrightarrow{\text{No}}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
(C)Copy Rights YANMAR CO.,LTD.

Fig.325. REAPING EDGE R(ADD.ITEM)



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

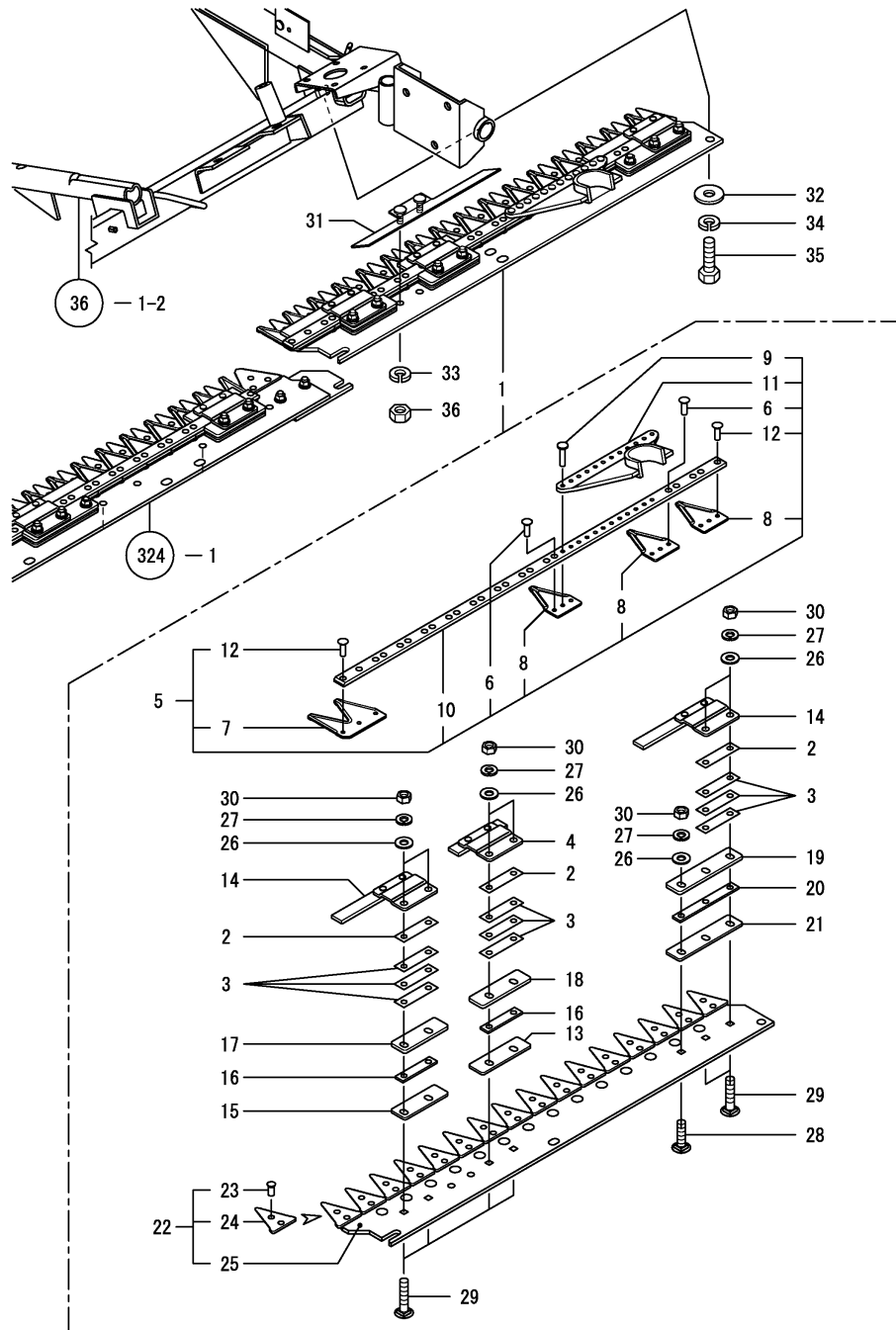
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E9058-17850	ASSY, REAPING EDGE R	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
2	2	1E8080-17520	SHIM (B)	3	3						W
		(A=FXXXXXX) (B=FXXXXXX)									
3	2	1E8080-17530	SHIM C	9	9						W
		(A=FXXXXXX) (B=FXXXXXX)									
4	2	1E8941-17530	CLIP, KNIFE LB	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
5	2	1E8931-17560	UPPER, REAPING EDGE R	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
6	3	1E8940-17390	RIVET, 5.0X16	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
7	3	1E8941-17460	KNIFE R	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
8	3	1E8941-17490	KNIFE,(3	14	14						W
		(A=FXXXXXX) (B=FXXXXXX)									
9	3	1E8990-17540	RIVET, 5.0X23	12	12						W
		(A=FXXXXXX) (B=FXXXXXX)									
10	3	1E8931-17570	BAR, KNIFE R(5	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
11	3	1E8940-17580	HEAD, KNIFE R	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
12	3	22631-500160	RIVET 5.0X16,FLAT HD	21	21						W
		(A=FXXXXXX) (B=FXXXXXX)									
13	2	1E8250-17600	PLATE 4T,SLIDE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
14	2	1E8941-17620	CLIP, KNIFE R	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
15	2	1E8391-17650	PLATE, 30X90	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
16	2	1E8940-17650	LINER, 3.5	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
17	2	1E8940-17670	PLATE, SLIDE 90	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
18	2	1E8940-17680	PLATE, SLIDE 100	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
19	2	1E8940-17690	PLATE, SLIDE 130A	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
20	2	1E8940-17710	LINER, 3.5X2	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
21	2	1E8940-17720	PLATE, SLIDE 130B	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
22	2	1E9058-17900	BACKING EDGE, R(5	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
23	3	1E6481-08480	RIVET 6X15	32	32						W
		(A=FXXXXXX) (B=FXXXXXX)									
24	3	1E8941-17330	EDGE,KNIFE	16	16						W
		(A=FXXXXXX) (B=FXXXXXX)									
25	3	1E9058-17910	BASE, BACKING EDGE R	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
26	2	22137-080000	WASHER 8, POLISHED	7	7						W



Fig.325. REAPING EDGE R(ADD.ITEM)

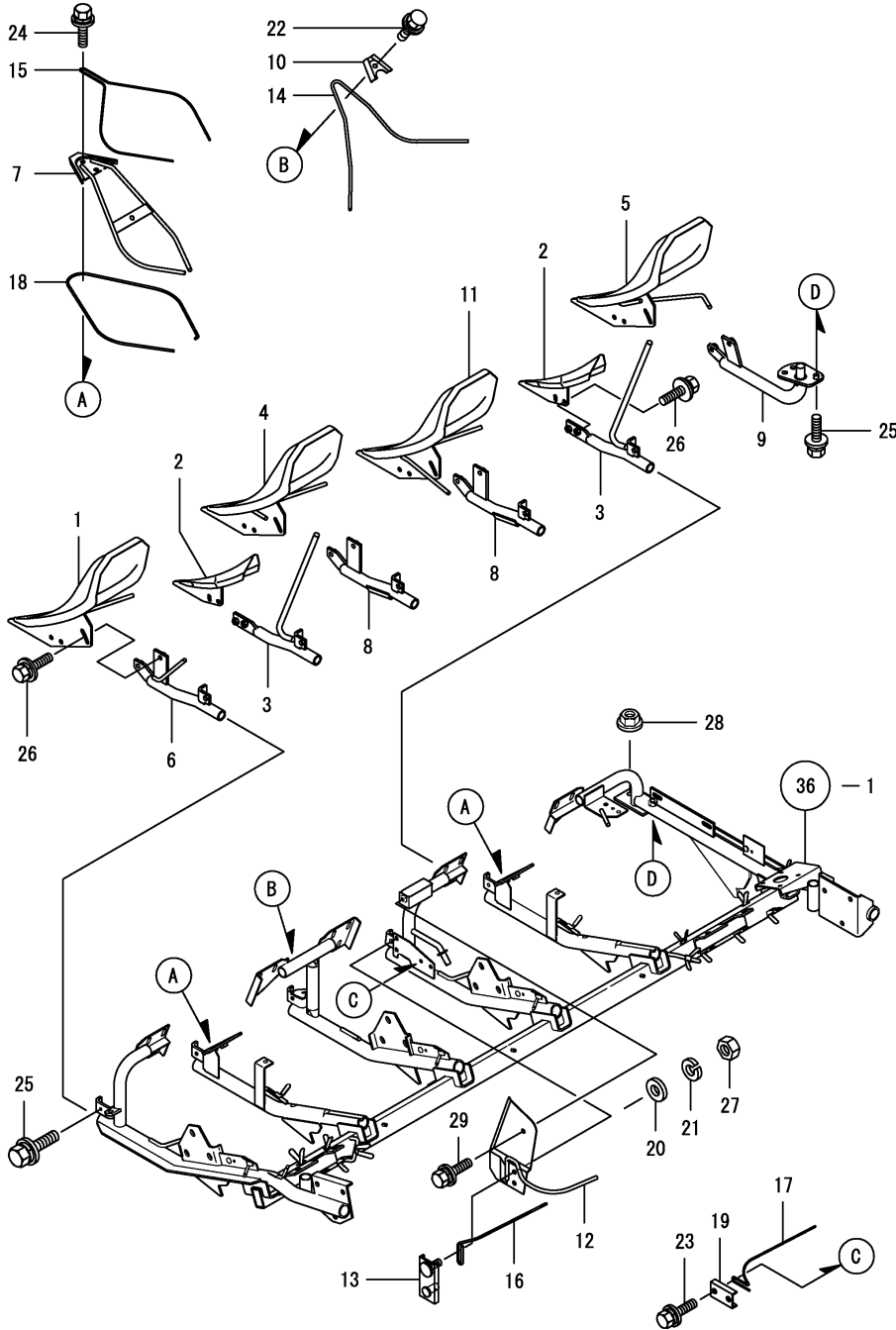
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
27	2	22217-080000	SPRING WASHER 8	7	7						W
28	2	26487-080302	BOLT, 8 X 30	1	1						W
29	2	26487-080382	BOLT 8X38,SQ.NECK	6	6						W
30	2	26717-080002	NUT 8	7	7						W
31	1	1E9058-17950	PLATE E,GUIDE	1	1						W
32	1	1E6050-63110	COLLAR 10.5X28X3.2	2	2						W
33	1	22217-080000	SPRING WASHER 8	2	2						W
34	1	22217-100000	SPRING WASHER 10	2	2						W
35	1	26116-100252	BOLT M10X 25 PLATED	2	2						W
36	1	26717-080002	NUT 8	2	2						W

Fig.41. GRASS BOARD

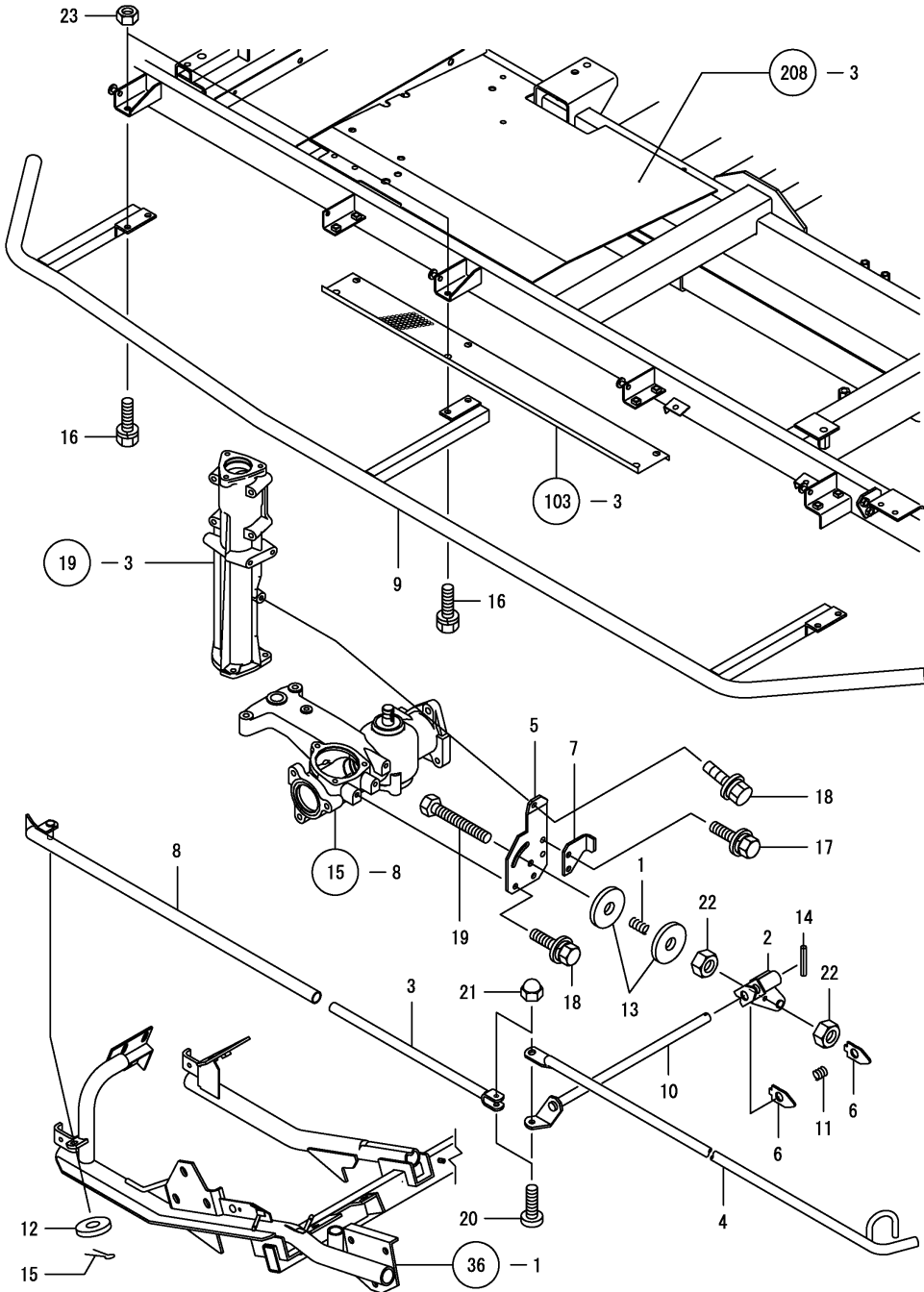


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-18001	BOARD L,LARGE GRASS	1	1						
1-1	1	1E8540-18002	BOARD.LARGE GRASS L	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
2	1	1E8540-18050	BOARD,SMALL GRASS	2	2						
2-1	1	1E8540-18051	BOARD,SMALL GRASS	2	2						N
		(A=FXXXXXX) (B=FXXXXXX)									
3	1	1E8540-18111	HITCH B,GRASS B0	2	2						
4	1	1E8540-18231	BOARD C, LARGE GRASS	1	1						
4-1	1	1E8540-18232	BOARD C,LARGE GLASS	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
5	1	1E8859-18240	BOARD R,LARGE GRASS	1	1						
5-1	1	1E8859-18241	BOARD R,LARGE GLASS	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
6	1	1E8540-18251	HITCH L,GRASS BOARD	1	1						
7	1	1E8370-18300	GUIDE BAR	2	2						
8	1	1E8540-18321	HITCH C,DIVIDE	2	2						
9	1	1E8859-18330	HITCH R,DIVIDER	1	1						
10	1	1E6742-18380	PLATE,INN.R.GUIDE KP.	1	1						
11	1	1E8530-18401	BOARD CR,LRG.GRASS	1	1						
11-1	1	1E8530-18402	BOARD CR,LRG.GRASS	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
12	1	1E8530-18652	GUIDE C,RAKE-IN	1	1						
13	1	1E8530-18671	RETAINER	1	1						
14	1	1E8530-18700	BAR,INNER GUIDE	1	1						
15	1	1E8540-18701	SPRING A,GUIDE	2	2						
16	1	1E8530-18721	SPRING,GUIDE C UPP.	1	1						
17	1	1E8360-22320	GUIDE C,RAKE-IN LOWR	1	1						
18	1	1E8230-22920	BAR,STALK GUIDE	2	2						
19	1	1E6910-24500	RETAINER,SPRING	1	1						
20	1	22137-080000	WASHER 8, POLISHED	1	1						
21	1	22212-080000	WASHER 8	1	1						
22	1	26014-080162	BOLT M 8X 16	1	1						
23	1	26014-080162	BOLT M 8X 16	2	2						
24	1	26014-080202	BOLT M 8X 20	6	6						
25	1	26014-100252	BOLT 10X25 W/PLW+SPW	7	7						
26	1	26019-080202	BOLT M8X 20	12	12						
I 26-1	1	26014-080202	BOLT, 8 X 20	12	12						N
		(A=F010154) (B=F010154)									
27	1	26717-080002	NUT 8	1	1						
28	1	26367-100002	U-NUT M10	1	1						
I 29	1	26014-080162	BOLT, 8 X 16	1	1						

Fig.42. AUX. GRASS STICK



(A)=KGC80  
(B)=KGC80C  
(C)=

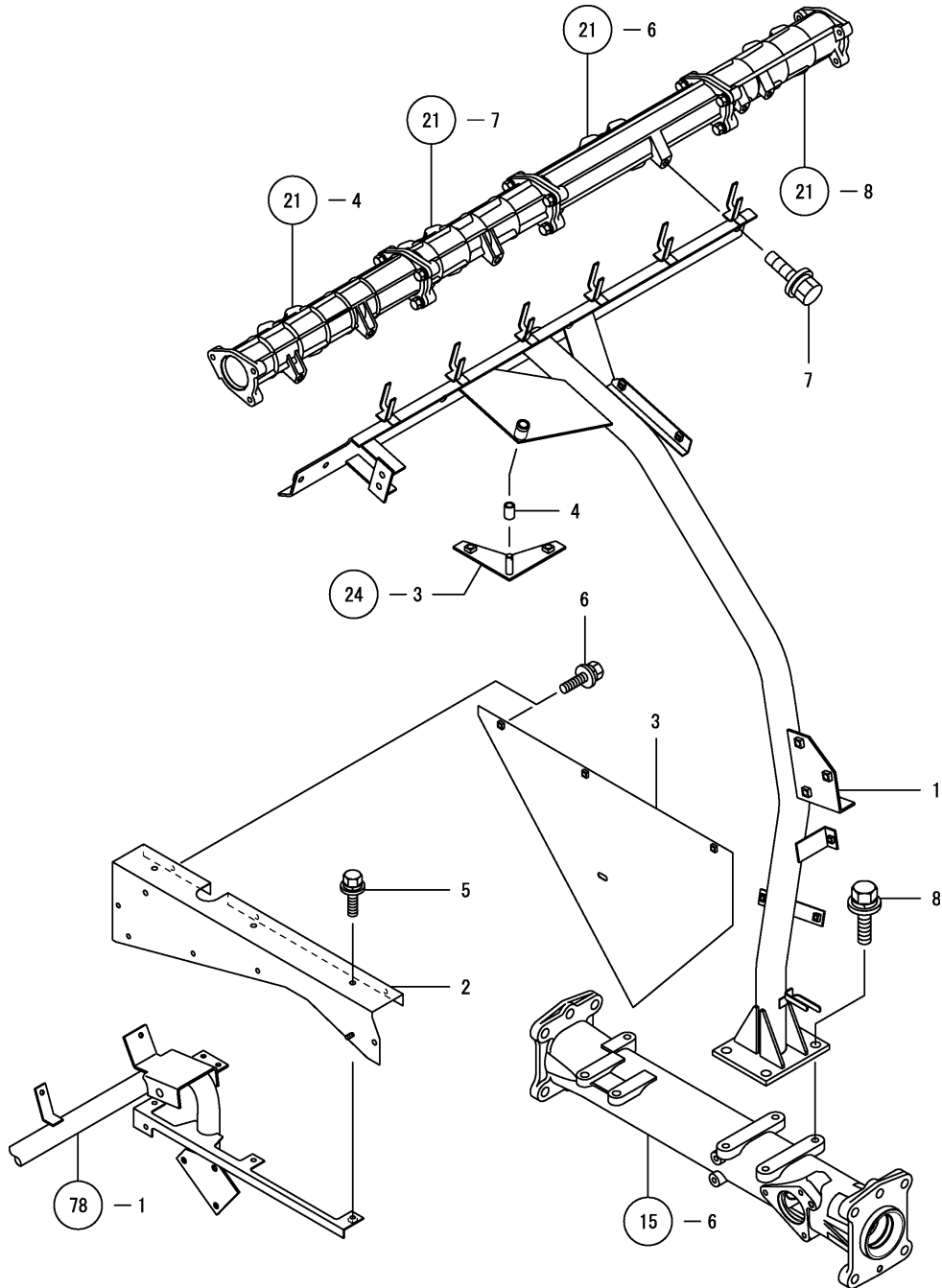
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6570-18220	SPRING 4X25	1	1						
2	1	1E8360-18602	ADJUSTER, OUTER	1	1						
3	1	1E8380-18681	DIVIDER LB, SIDE	1	1						
4	1	1E8540-18750	DIVIDER LC, SIDE	1	1						
5	1	1E8540-18800	PLATE, OUTER MOUNTING	1	1						
6	1	1E8665-18800	LEVER, HANGER ROD	2	2						
7	1	1E8540-18830	PLATE, STOPPER	1	1						
8	1	1E8540-18850	DIVIDER LA, SIDE	1	1						
8-1	1	1E8540-18851	DIVIDER LA, SIDE	1	1						N
(A)=FXXXXXX (B)=FXXXXXX)											
9	1	1E8540-18901	DIVIDER L, SIDE REAR	1	1						
10	1	1E8540-18951	INNER, ADJUST	1	1						
11	1	195385-22830	SPRING, HANGER ROD	1	1						
12	1	144220-99902	OW 10.5X22X1.6	1	1						
13	1	22157-100000	WASHER 10	2	2						
14	1	22351-040025	PIN 4X25, SPRING	1	1						
15	1	22417-200150	COTTER PIN 2.0X15	1	1						
16	1	26013-080202	BOLT W/WASHER M8X20	6	6						
17	1	26014-080162	BOLT M 8X 16	2	2						
18	1	26014-080202	BOLT M 8X 20	3	3						
19	1	26116-080552	BOLT 8X55	1	1						
20	1	26587-080302	SCREW M 8X 30	1	1						
21	1	26658-080002	CAP NUT M 8	1	1						
22	1	26717-080002	NUT 8	2	2						
23	1	26717-080002	NUT 8	6	6						

Fig.43. SUB PANEL

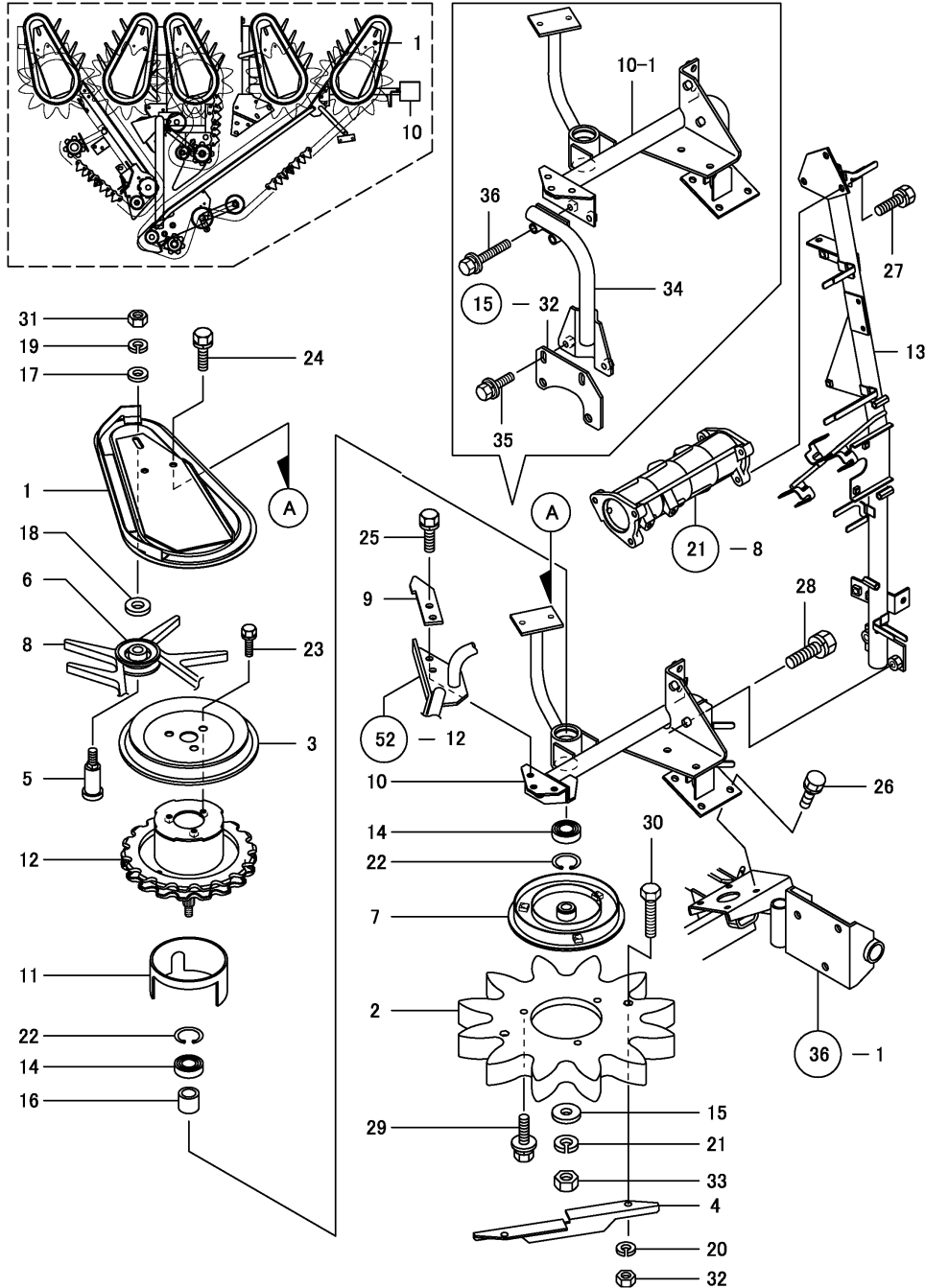
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8530-19004	FRAME 5,REAPG CNTR.	1	1						
2	1	1E8540-19202	SUB-PANEL	1	1						
3	1	1E8540-19252	COVER,SUB-PANEL	1	1						
4	1	24550-010200	BUSH 10X20	1	1						
5	1	26014-060162	BOLT M 6X 16	4	4						
6	1	26014-060162	BOLT M 6X 16	4	4						
7	1	26014-100252	BOLT 10X25 W/PLW+SPW	4	4						
8	1	26014-120302	BOLT M12X 30	4	4						

Fig.44. RAKE-IN BELT R OUTSIDE

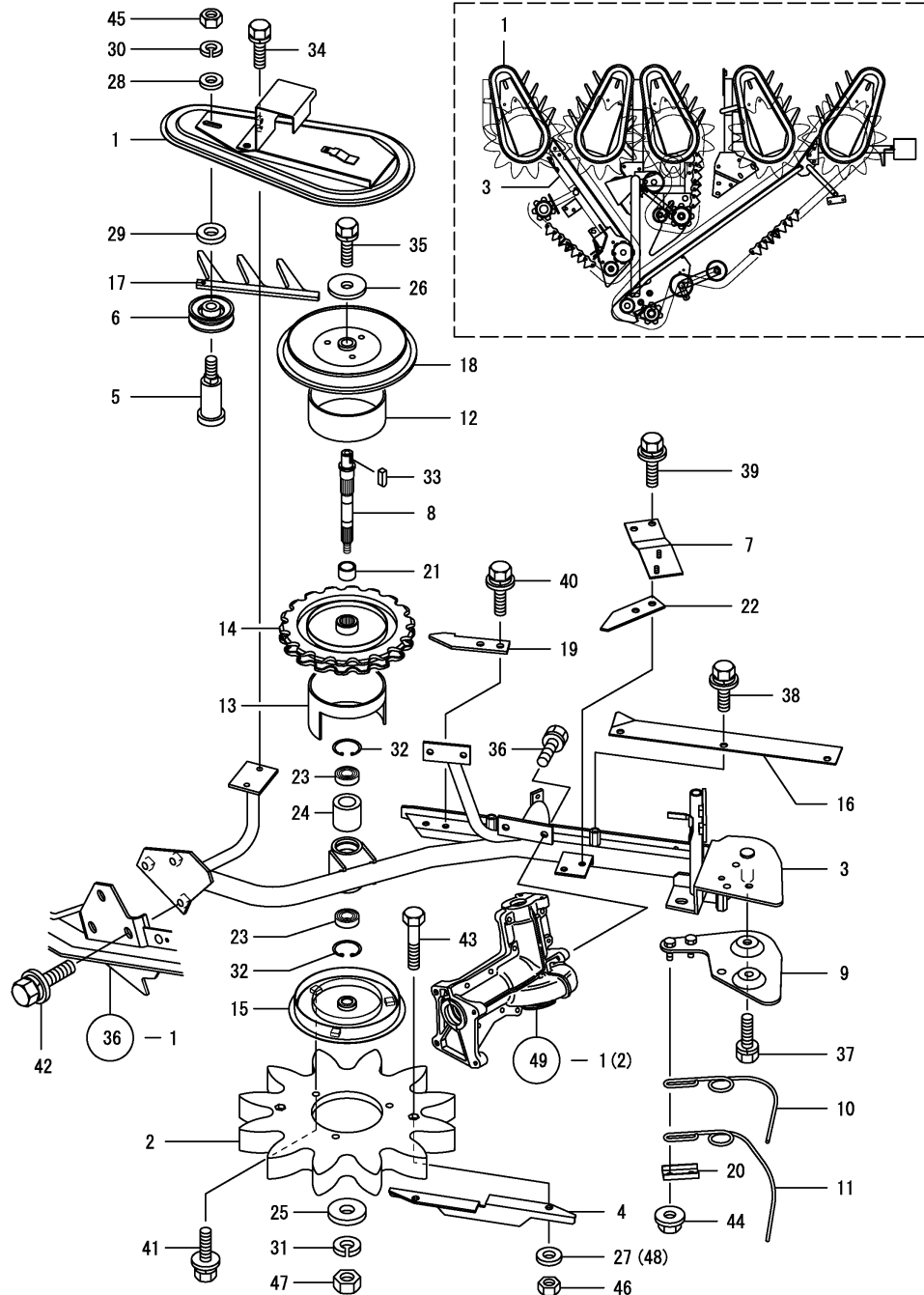


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-20511	COVER R,RAKE-IN BELT	1	1						
2	1	1E8360-21005	WHEEL 330	1	1						
3	1	1E8230-21020	V-PULLEY 176	1	1						
4	1	1E8540-21081	SCRAPER C	1	1						
5	1	1E8080-21090	SHAFT,PULLEY	1	1						
6	1	1E8230-21200	PULLEY 94-A,CONVEY	1	1						
7	1	1E8361-21401	WHEEL FLANGE	1	1						
8	1	1E8350-21490	BELT A-33,RAKE-IN	1	1						
9	1	1E8360-22300	SCRAPER,LOWER	1	1						
10	1	1E8540-22504	BRACKET R,RAKE-IN	1	1						
10-1	1	1E8540-22505	BRACKET R,RAKE-IN	1	1						N
		(A=FXXXXXXX) (B=FXXXXXXX)									
11	1	1E8540-22700	COLLAR 58,PREVENTIVE	1	1						
12	1	1E8540-22752	SPROCKET 18R,SWATH	1	1						
13	1	1E8540-22801	PIPE R,SUPPORTING	1	1						
14	1	1E8540-23660	BALL,BEALING	2	2						
15	1	1E6102-63110	COLLAR 10.5X28X4.5	1	1						
16	1	1E6722-92210	COLLAR 17X25X22	1	1						
17	1	22137-080000	WASHER 8, POLISHED	1	1						
18	1	22137-100000	WASHER 10,POLISHED	1	1						
19	1	22217-080000	SPRING WASHER 8	1	1						
20	1	22217-080000	SPRING WASHER 8	2	2						
21	1	22217-100000	SPRING WASHER 10	1	1						
22	1	22252-000350	CIRCLIP 35	2	2						
23	1	26013-060162	BOLT M 6X 16	3	3						
24	1	26013-080162	BOLT W/WASHER M8X16	2	2						
25	1	26013-080202	BOLT W/WASHER M8X20	2	2						
26	1	26013-080202	BOLT W/WASHER M8X20	4	4						
27	1	26013-080202	BOLT W/WASHER M8X20	3	3						
28	1	26013-080202	BOLT W/WASHER M8X20	2	2						
29	1	26014-080252	BOLT M 8X 25	3	3						
30	1	26116-080402	BOLT M 8X 40 PLATED	2	2						
31	1	26717-080002	NUT 8	1	1						
32	1	26717-080002	NUT 8	2	2						
33	1	26737-100002	NUT M10	1	1						
34	1	1E9050-22640	PIPE,RIGHT-LOW(5	1	1						W
		(A=FXXXXXXX) (B=FXXXXXXX)									
35	1	26014-080202	BOLT M 8X 20	2	2						W
		(A=FXXXXXXX) (B=FXXXXXXX)									
36	1	26014-080402	BOLT M 8X 40	2	2						W
		(A=FXXXXXXX) (B=FXXXXXXX)									

Fig.45. RAKE-IN BELT L OUTSIDE

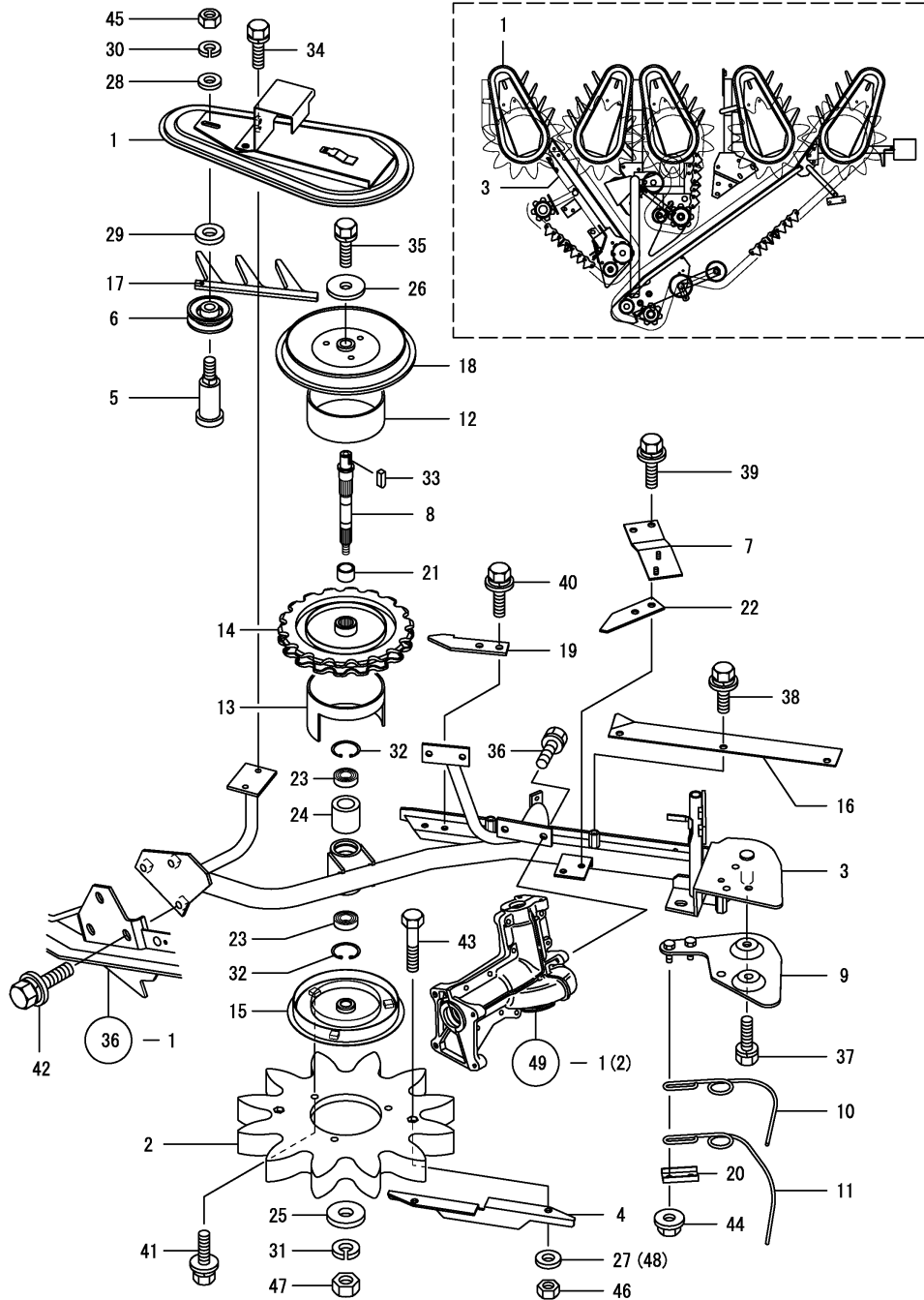


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
		45										
		30										
		28										
		1	COVER L,RAKE-IN BELT	1	1							
I	1-1	1E8540-20503	COVER,RAKE-IN BELT L	1	1							N
		(A=F010154)	(B=F010154)									
		2	WHEEL 330	1	1							
		3	BRACKET	1	1							
		4	SCRAPER C	1	1							
		5	SHAFT,PULLEY	1	1							
		6	PULLEY 94-A,CONVEY	1	1							
		7	SEAT,LOWER COVER	1	1							
		8	SHAFT L,WHEEL SPVRT.	1	1							
		9	PL.L,LW,TWINE PROTEC	1	1							
		10	GPRING L,GUIDE	1	1							
		11	SPRING L,LOWER GUIDE	1	1							
		12	COLLAR L UPPER	1	1							
		13	COLLAR L,PREVENT.LWR	1	1							
		14	SPROCKET, SWATH 18L	1	1							
		15	WHEEL FLANGE	1	1							
		16	GUIDE, CHAIN UPPER L	1	1							
		17	BELT A-33,RAKE-IN	1	1							
		18	V-PULLEY 176	1	1							
		19	SCRAPER,LOWER	1	1							
		20	RETAINER	1	1							
I	20-1	1E8370-22341	RETAINER, SPRING	1	1							N
		(A=F010154)	(B=F010154)									
		21	COLLAR 25X20X17	1	1							
		22	SCRAPER,LOWER	1	1							
		23	BALL,BEALING	2	2							
		24	PIPE,VRT.CONVY.FLCRM	1	1							
		25	COLLAR 10.5X28X4.5	1	1							
		26	WASHER 8.5X28X3.2	1	1							
I	27	22117-080000	WASHER 8	2	2							Z
		(A=F010154)	(B=F010154)									
		28	WASHER 8, POLISHED	1	1							
		29	WASHER 10,POLISHED	1	1							
		30	SPRING WASHER 8	1	1							
		31	SPRING WASHER 10	1	1							
		32	CIRCLIP 35	2	2							
		33	KEY 5X12	1	1							
I	33-1	22551-050121	KEY, 5 X 12	1	1							R
		(A=F010154)	(B=F010154)									
		34	BOLT W/WASHER M8X16	2	2							
		35	BOLT W/WASHER M8X16	1	1							
		36	BOLT W/WASHER M8X20	2	2							
		37	BOLT W/WASHER M10X20	3	3							
		38	BOLT M 8X 16	3	3							
		39	BOLT M 8X 20	2	2							
		40	BOLT M 8X 20	2	2							
		41	BOLT M 8X 25	3	3							
		42	BOLT 10X25 W/PLW+SPW	3	3							
		43	BOLT M 8X 40 PLATED	2	2							
		44	U-NUT M 8	2	2							

Fig.45. RAKE-IN BELT L OUTSIDE



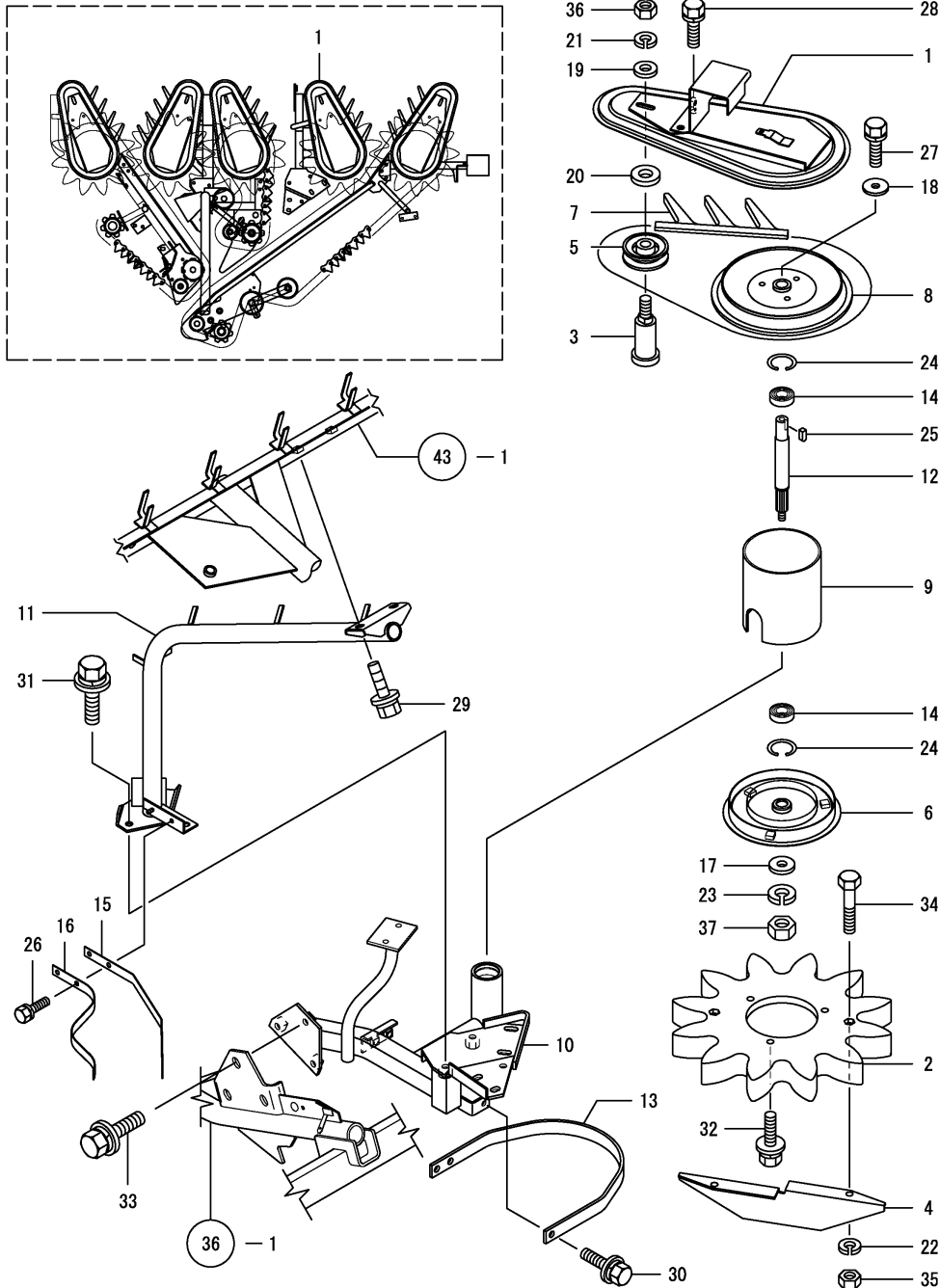
OCNP4-G07300 45. RAKE-IN BELT L OUTSIDE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
45	1	26717-080002	NUT 8	1	1						
46	1	26717-080002	NUT 8	2	2						
47	1	26737-100002	NUT M10	1	1						
I 48	1	22217-080000	WASHER, 8	2	2						W
		(A=F010154)	(B=F010154)								

Fig.46. RAKE-IN BELT CR



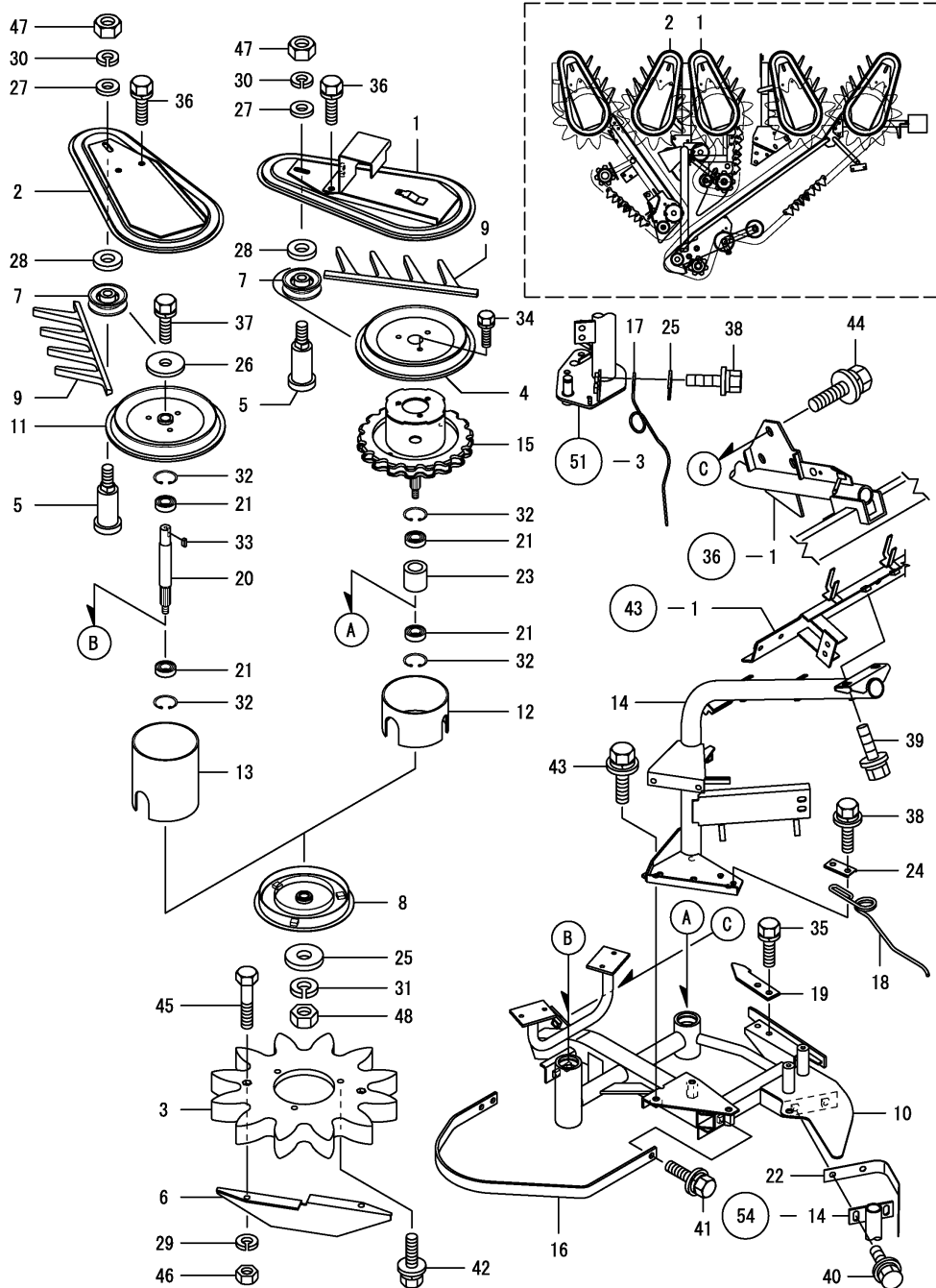
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-20502	COVER L,RAKE-IN BELT	1	1						
I 1-1	1	1E8540-20503	COVER,RAKE-IN BELT L	1	1						N
		(A=F010154) (B=F010154)									
2	1	1E8360-21005	WHEEL 330	1	1						
3	1	1E8080-21090	SHAFT,PULLEY	1	1						
4	1	1E8540-21100	SCRAPER (A)	1	1						
5	1	1E8230-21200	PULLEY 94-A,CONVEY	1	1						
6	1	1E8361-21401	WHEEL FLANGE	1	1						
7	1	1E8350-21490	BELT A-33,RAKE-IN	1	1						
8	1	1E8370-21600	V-PULLEY 176	1	1						
9	1	1E8360-21790	COLLAR 127CL,PREVENT	1	1						
10	1	1E8530-22002	BRACKET	1	1						
10-1	1	1E8530-22003	BRACKET	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
10-2	1	1E8530-22004	BRACKET	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
11	1	1E8530-22352	HITCH R,GUIDE	1	1						
12	1	1E8360-22440	AXLE CL	1	1						
13	1	1E8360-22780	PLATE,PREVENTIVE	1	1						
14	1	1E8540-23660	BALL,BEALING	2	2						
15	1	1E8360-23930	SPRING RC,GUIDE	1	1						
16	1	1E8360-23940	SPRING C,GUIDE	1	1						
17	1	1E6102-63110	COLLAR 10.5X28X4.5	1	1						
18	1	1E8560-75180	WASHER 8.5X28X3.2	1	1						
19	1	22137-080000	WASHER 8, POLISHED	1	1						
20	1	22137-100000	WASHER 10,POLISHED	1	1						
21	1	22217-080000	SPRING WASHER 8	1	1						
22	1	22217-080000	SPRING WASHER 8	2	2						
23	1	22217-100000	SPRING WASHER 10	1	1						
24	1	22252-000350	CIRCLIP 35	2	2						
25	1	22550-050121	KEY 5X12	1	1						
26	1	26013-060122	BOLT M 6X 12	1	1						
I 26-1	1	26014-060122	BOLT, 6 X 12	1	1						N
		(A=F010154) (B=F010154)									
27	1	26013-080162	BOLT W/WASHER M8X16	1	1						
28	1	26013-080162	BOLT W/WASHER M8X16	2	2						
29	1	26014-080202	BOLT M 8X 20	2	2						
30	1	26014-080202	BOLT M 8X 20	3	3						
31	1	26014-080202	BOLT M 8X 20	3	3						
32	1	26014-080252	BOLT M 8X 25	3	3						
33	1	26014-100252	BOLT 10X25 W/PLW+SPW	3	3						
34	1	26116-080402	BOLT M 8X 40 PLATED	2	2						
35	1	26717-080002	NUT 8	2	2						
36	1	26717-080002	NUT 8	1	1						
37	1	26737-100002	NUT M10	1	1						



Fig.47. RAKE-IN BELT CL



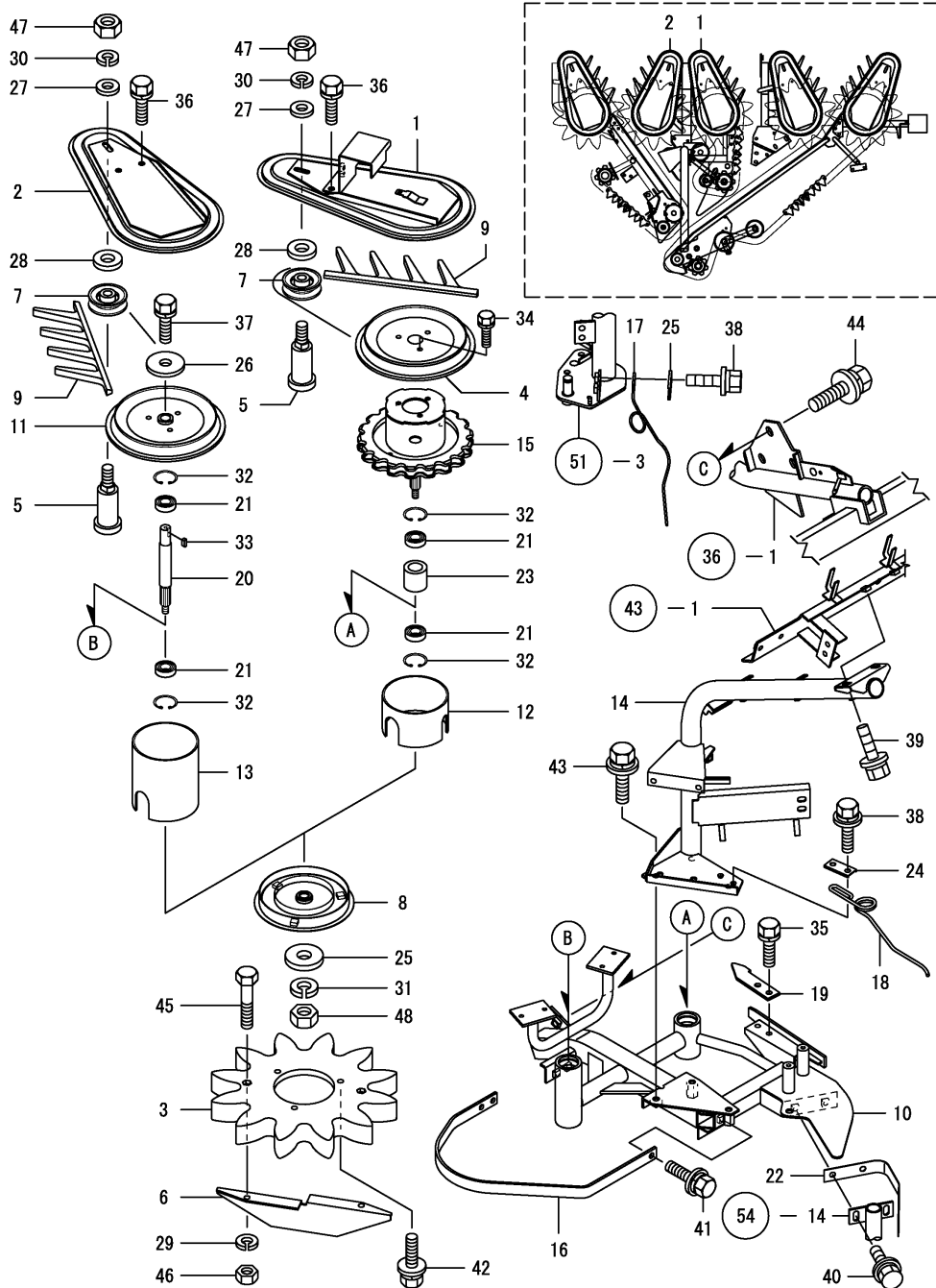
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-20502	COVER L,RAKE-IN BELT	1	1						
I	1-1	1E8540-20503	COVER,RAKE-IN BELT L	1	1						N
		(A=F010154) (B=F010154)									
2	1	1E8540-20511	COVER R,RAKE-IN BELT	1	1						
3	1	1E8360-21005	WHEEL 330	2	2						
4	1	1E8230-21020	V-PULLEY 176	1	1						
5	1	1E8080-21090	SHAFT,PULLEY	2	2						
6	1	1E8540-21100	SCRAPER (A)	2	2						
7	1	1E8230-21200	PULLEY 94-A,CONVEY	2	2						
8	1	1E8361-21401	WHEEL FLANGE	2	2						
9	1	1E8350-21490	BELT A-33,RAKE-IN	2	2						
10	1	1E8530-21502	BRACKET C,RAKE-IN	1	1						
10-1	1	1E8530-21503	BRACKET C,RAKE-IN	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
11	1	1E8370-21600	V-PULLEY 176	1	1						
12	1	1E8530-21760	COLLAR 71 CLR,PREVNT	1	1						
13	1	1E8360-21790	COLLAR 127CL,PREVENT	1	1						
14	1	1E8530-21802	HITCH L,GUIDE	1	1						
15	1	1E8540-21900	SPROCKET 18C,CONVEY	1	1						
16	1	1E8530-21950	PLATE CL,PREVENTIVE	1	1						
17	1	1E8530-21981	SPRING LA,JOINING	1	1						
18	1	1E8530-21992	SPRING LB,JOINING	1	1						
19	1	1E8360-22300	SCRAPER,LOWER	1	1						
20	1	1E8360-22440	AXLE CL	1	1						
21	1	1E8540-23660	BALL,BEALING	4	4						
22	1	1E8360-23920	SPRING C,SUCCESSION	1	1						
23	1	1E6190-27460	PIPE,VRT,CONVY.FLCRM	1	1						
24	1	1E6460-28440	RETAINER, SPRING	2	2						
25	1	1E6102-63110	COLLAR 10.5X28X4.5	2	2						
26	1	1E8560-75180	WASHER 8.5X28X3.2	1	1						
27	1	22137-080000	WASHER 8, POLISHED	2	2						
28	1	22137-100000	WASHER 10,POLISHED	2	2						
29	1	22217-080000	SPRING WASHER 8	4	4						
30	1	22217-080000	SPRING WASHER 8	2	2						
31	1	22217-100000	SPRING WASHER 10	2	2						
32	1	22252-000350	CIRCLIP 35	4	4						
33	1	22550-050121	KEY 5X12	1	1						
34	1	26013-060162	BOLT M 6X 16	3	3						
35	1	26013-080162	BOLT W/WASHER M8X16	2	2						
36	1	26013-080162	BOLT W/WASHER M8X16	4	4						
37	1	26013-080162	BOLT W/WASHER M8X16	1	1						
38	1	26014-080202	BOLT M 8X 20	4	4						
39	1	26014-080202	BOLT M 8X 20	2	2						
40	1	26014-080202	BOLT M 8X 20	2	2						
41	1	26014-080202	BOLT M 8X 20	3	3						
42	1	26014-080252	BOLT M 8X 25	6	6						
43	1	26014-100202	BOLT M10X 20	3	3						
44	1	26014-100252	BOLT 10X25 W/PLW+SPW	3	3						
45	1	26116-080402	BOLT M 8X 40 PLATED	4	4						
46	1	26717-080002	NUT 8	4	4						
47	1	26717-080002	NUT 8	2	2						

N:Old  $\xrightarrow{\text{Yes}}$  New, Q:Old  $\xrightarrow{\text{No}}$  New, R:Old  $\xrightarrow{\text{Yes}}$  New, S:Old  $\xrightarrow{\text{No}}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
 ++ CONTINUE ++  
 (C)Copy Rights YANMAR CO.,LTD.

Fig.47. RAKE-IN BELT CL



(A)=KGC80  
(B)=KGC80C  
(C)=

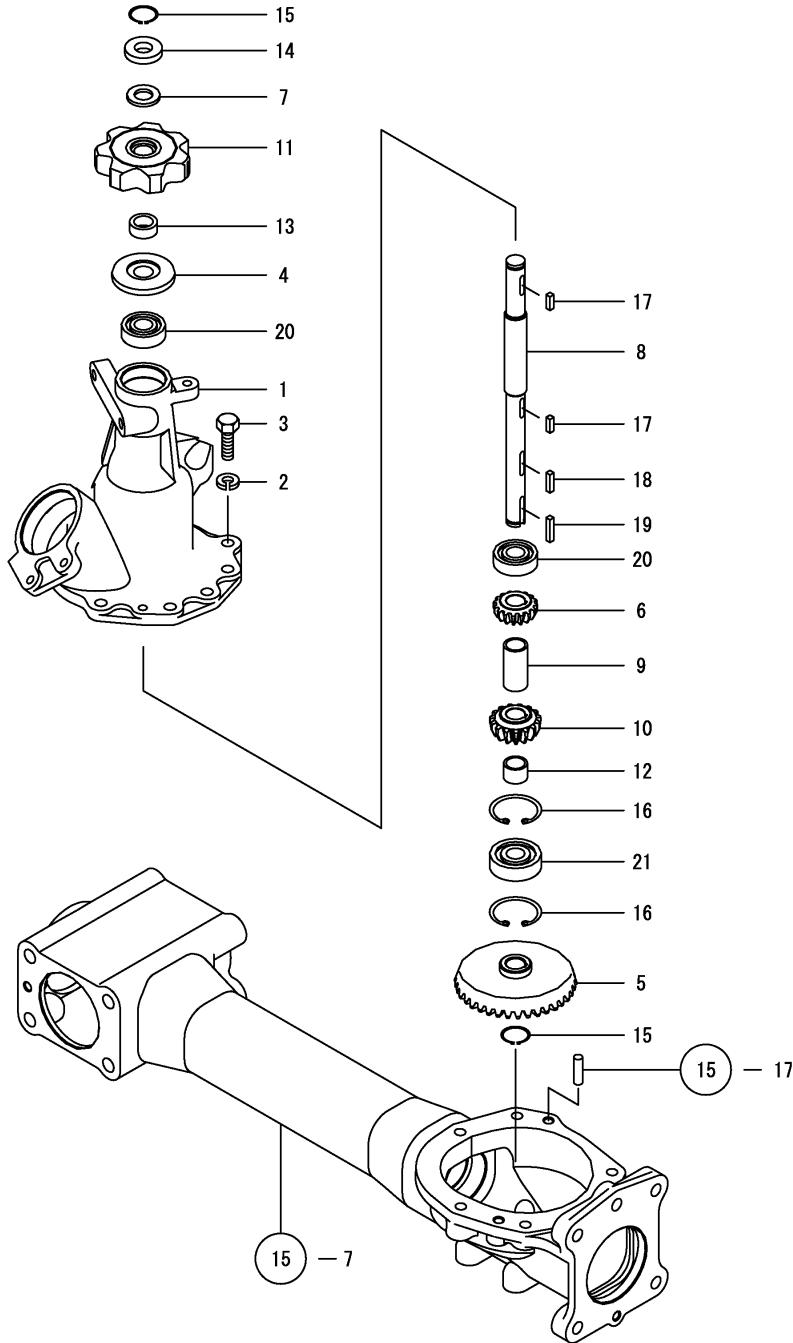
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
48	1	26737-100002	NUT M10	2	2						

Fig.48. LOWER CONVEY CASE R

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



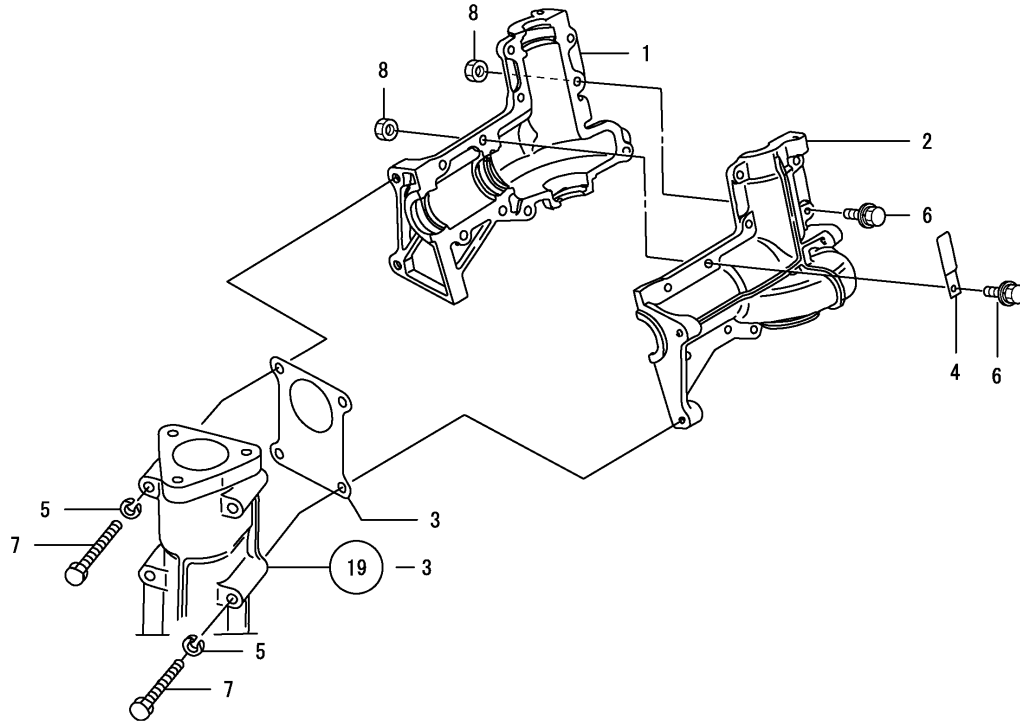
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-23011	CASE R,LOWER DRIVE	1	1						
2	1	22217-100000	SPRING WASHER 10	7	7						
3	1	26156-100302	BOLT M10X 30 PLATED	7	7						
4	1	1E6910-23030	PROTECTOR 57,TWINE	1	1						
5	1	1E8540-23030	GEAR 37,BEVEL	1	1						
6	1	1E8540-23041	GEAR 16A, BEVEL	1	1						
7	1	1E6480-23050	SEAL RING 17	1	1						
8	1	1E8391-23052	SHAFT R,LOWER	1	1						
9	1	1E8540-23050	COLLAR 17X21.7X44	1	1						
10	1	1E8540-23060	GEAR 15 C,BEVEL	1	1						
11	1	1E8540-23740	SPROCKET 7R,SWATH	1	1						
12	1	1E8250-28070	COLLAR 17X21X15.3	1	1						
13	1	1E6140-34080	COLLAR 17.3X25X10	1	1						
14	1	22137-160000	WASHER 16,POLISHED	1	1						
15	1	22242-000170	CIRCLIP 17	2	2						
16	1	22252-000471	CIRCLIP 47	2	2						
17	1	22551-050150	KEY 5X15	2	2						
18	1	22551-050200	KEY 5X20	1	1						
19	1	22551-050250	KEY 5X25	1	1						
20	1	24104-062034	BALL BEARING	2	2						
21	1	24107-063034	BALL BEARING	1	1						

Fig.49. LOWER CONVEY CASE L

OCNP4-G07300 49. LOWER CONVEY CASE L

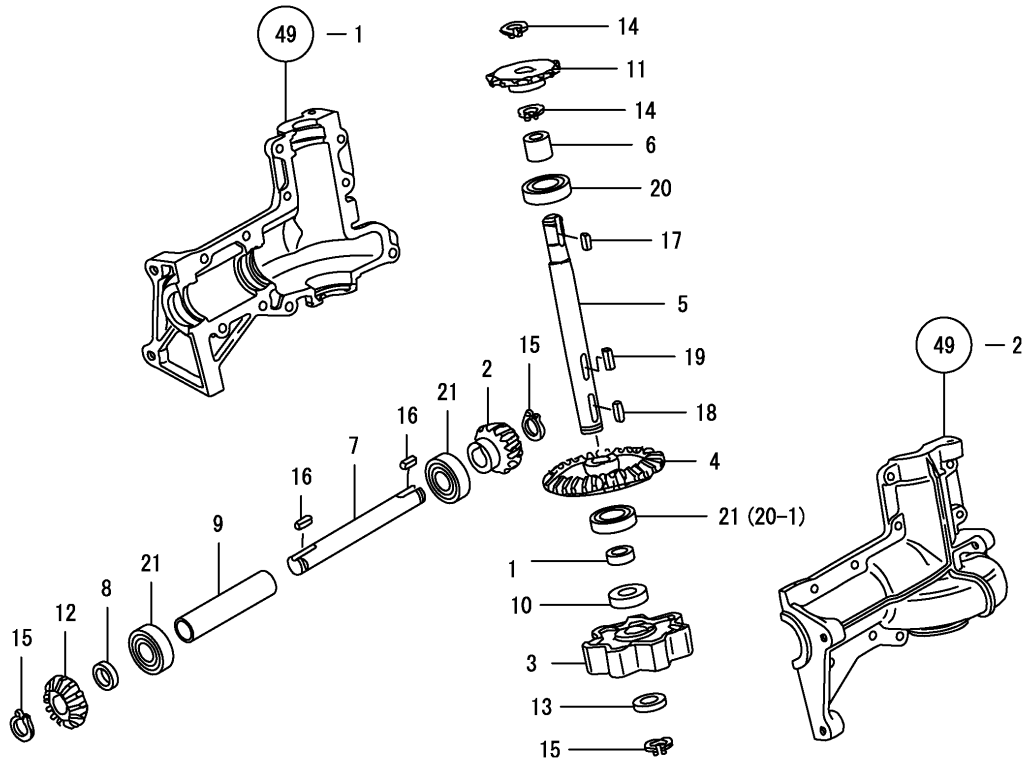
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8230-24021	CASE A,LOWER L DRIVE	1	1						
1-1	1	1E8230-24022	CASE A,LOWER L DRIVE	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
2	1	1E8230-24032	CASE B,LOWER L DRIVE	1	1						
3	1	1E8230-24040	DRIVE CASE L,PACKING	1	1						
4	1	1E6020-83890	CLIP	1	1						
5	1	22217-080000	SPRING WASHER 8	4	4						
6	1	26014-060252	BOLT M 6X 25	10	10						
6-1	1	26013-060252	BOLT M 6X 25	10	10						N
		(A=FXXXXXX) (B=FXXXXXX)									
7	1	26116-080752	BOLT M 8X 75 PLATED	4	4						
8	1	26717-060002	NUT M 6	10	10						Z
		(A=FXXXXXX) (B=FXXXXXX)									

Fig.50. LOWER CONVEY L SHAFT

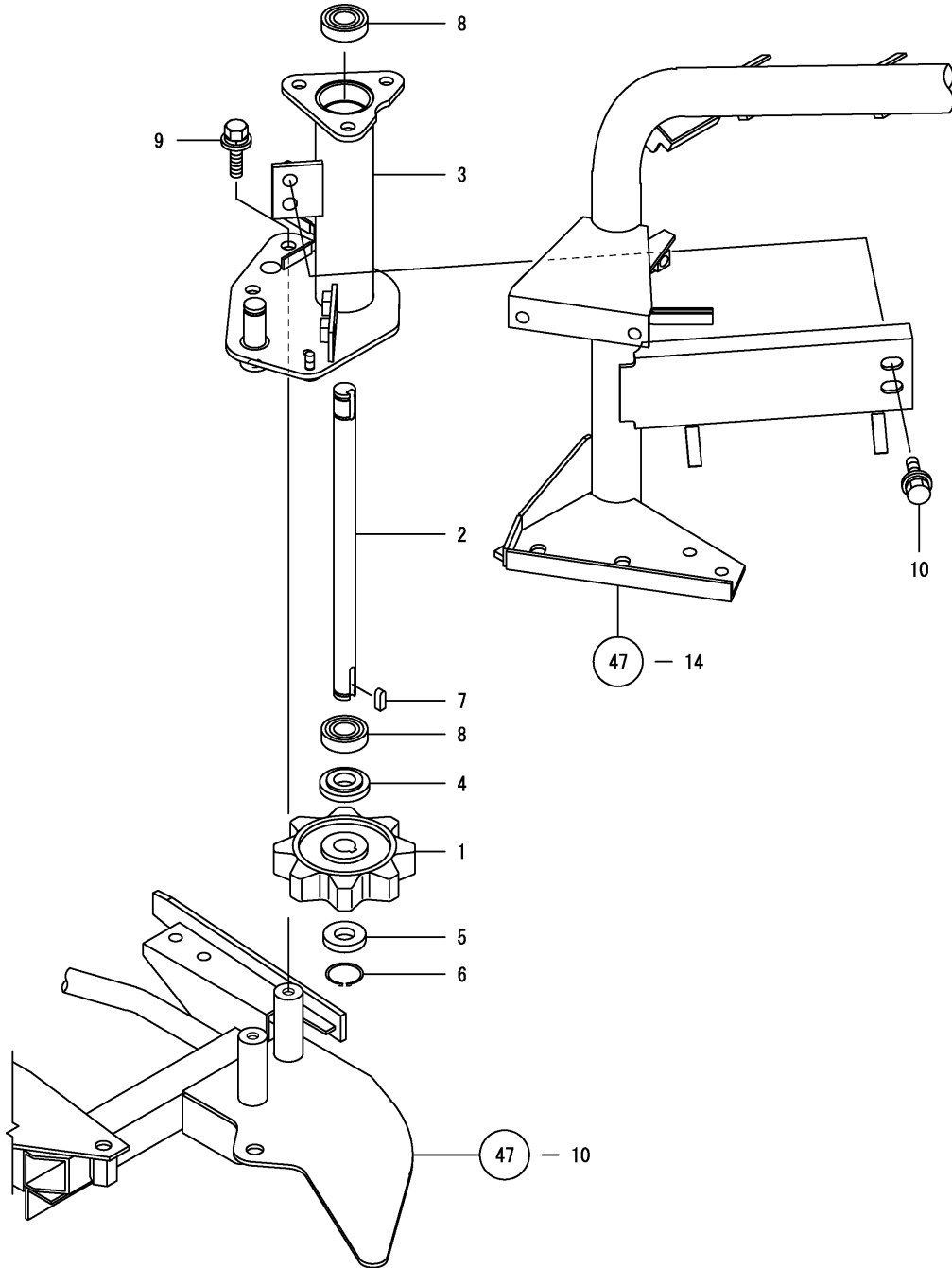


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E4930-11150	COLLAR 17X22X6.6	1	1						
2	1	1E8230-12120	GEAR 15 B,BEVEL	1	1						
3	1	1E8540-21230	SPROCKET 7L,SWATH	1	1						
4	1	1E8230-23040	GEAR 37,BEVEL	1	1						
5	1	1E8540-23950	SHAFT,LOWER L 2ND	1	1						
6	1	1E8540-23960	COLLAR 15.3X21.7X25	1	1						
7	1	1E8230-24050	SHAFT L,LOWER 1ST	1	1						
8	1	1E8230-24070	COLLAR 17X21.7X5.5	1	1						
9	1	1E8230-24080	COLLAR 17.1X21.7X97	1	1						
10	1	1E8230-24100	COLLAR,WEAR PROTECT.	1	1						
11	1	1E8360-26170	SPROCET 17A	1	1						
12	1	1E6241-92751	GEAR 16,BEVEL	1	1						
13	1	22137-160000	WASHER 16,POLISHED	1	1						
14	1	22242-000150	CIRCLIP 15	2	2						
15	1	22242-000170	CIRCLIP 17	3	3						
16	1	22551-050150	KEY 5X15	2	2						
17	1	22551-050150	KEY 5X15	1	1						
18	1	22551-050181	KEY	1	1						
19	1	22551-050200	KEY 5X20	1	1						
20	1	24104-062034	BALL BEARING	1	1						
20-1	1	24104-062034	BALL BEARING	2	2						K
		(A=FXXXXXXX) (B=FXXXXXXX)									
21	1	24107-062034	BALL BEARING	3	3						
21-1	1	24107-062034	BALL BEARING	2	2						K
		(A=FXXXXXXX) (B=FXXXXXXX)									

Fig.51. LOWER CONVEY C SHAFT



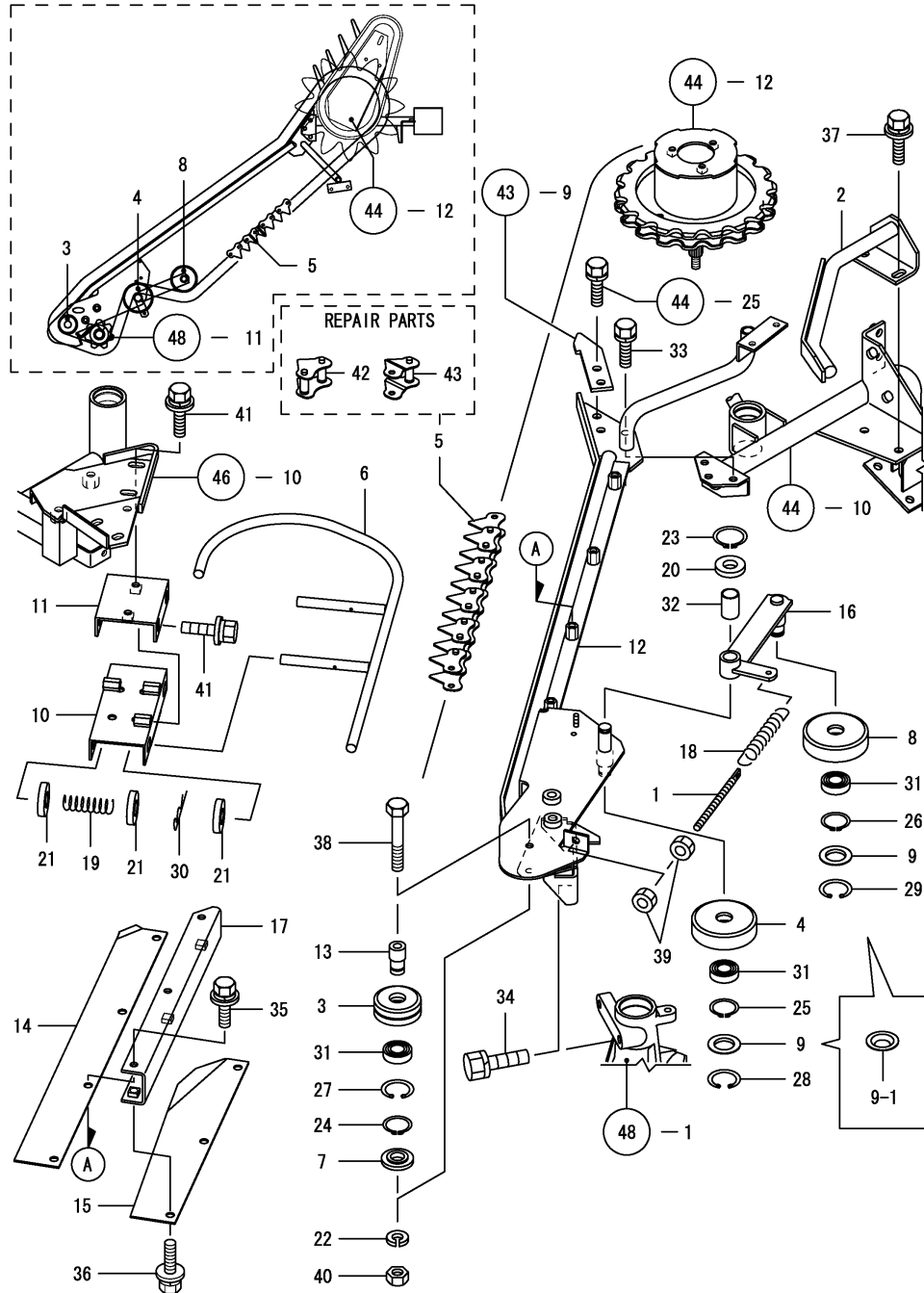
OCNP4-G07300 51. LOWER CONVEY C SHAFT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	1E8530-23100	SPROCKET 8C,CONVEY	1	1							
1-1	1	1E8930-23310	SPROCKET 8C,CONVEY	1	1							N
		(A=FXXXXXX) (B=FXXXXXX)										
2	1	1E8540-23110	SHAFT,LOWER OK DRIVE	1	1							
3	1	1E8530-23251	SHELL C,UPPER OUTER	1	1							
4	1	1E8540-23370	COLLAR 34*7	1	1							
5	1	22117-140000	WASHER 14	1	1							
6	1	22242-000150	CIRCLIP 15	1	1							
7	1	22551-050150	KEY 5X15	1	1							
8	1	24104-062024	BALL BEARING	2	2							
9	1	26014-080202	BOLT M 8X 20	2	2							
10	1	26014-080162	BOLT M 8X 16	2	2							

Fig.52. LOWER CONVEY R GUIDE



(A)=KGC80  
(B)=KGC80C  
(C)=

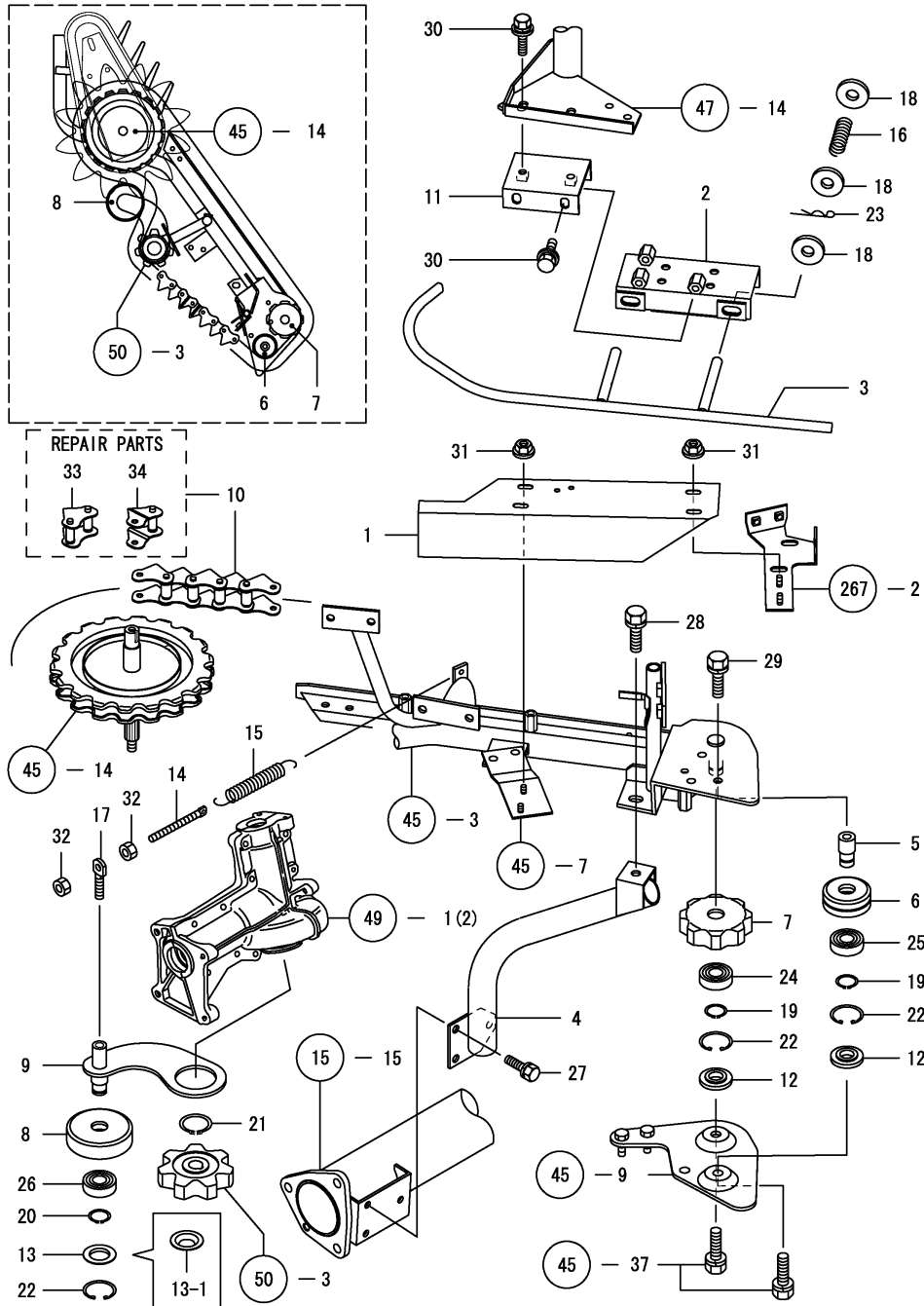
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6030-12840	ROD,TENSION SCREW	1	1						
2	1	1E8530-21920	CHAIN CONTROL	1	1						
3	1	1E8540-23071	ROLLER 58,CHAIN	1	1						
4	1	1E8540-23091	ROLLER 80,CHAIN	1	1						
5	1	1E8530-23201	CHAIN 82R,CONVEY	1	1						
6	1	1E8360-23270	GUIDE R,CONJUGATE	1	1						
7	1	1E8540-23360	COLLAR 39X7	1	1						
8	1	1E8361-23411	ROLLER 80,CHAIN	1	1						
9	1	1E8361-23420	CAP 40	2	2						
I	9-1	1E8361-23421	CAP 40	2	2						S
		(A=F010154) (B=F010154)									
10	1	1E8530-23471	HOLDER R,LOWER GUIDE	1	1						
11	1	1E8540-23482	HOLDER R,ADJUSTING	1	1						
11-1	1	1E8540-23483	HOLDER R,ADJUSTING	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
12	1	1E8530-23503	GUIDE R,LOWER SWATH	1	1						
12-1	1	1E8530-23504	GUIDE R,LOWER SWATH	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
13	1	1E8370-23620	SHAFT 20X38	1	1						
14	1	1E8540-23620	GUIDE R,UPPER CHAIN	1	1						
15	1	1E8540-23642	GUIDE R,LOWER CHAIN	1	1						
16	1	1E8540-23700	ARM 150R,TENSION	1	1						
17	1	1E8540-23751	HOLDER R	1	1						
18	1	1A6260-46790	SPRING,RETURN	1	1						
19	1	1E8100-49350	SPRING,STRW.DIS.PIPE	2	2						
20	1	22117-140000	WASHER 14	1	1						
21	1	22137-120000	WASHER 12,POLISHED	6	6						
22	1	22217-080000	SPRING WASHER 8	1	1						
23	1	22242-000150	CIRCLIP 15	1	1						
24	1	22242-000170	CIRCLIP 17	1	1						
25	1	22242-000170	CIRCLIP 17	1	1						
26	1	22242-000170	CIRCLIP 17	1	1						
27	1	22252-000401	CIRCLIP 40	1	1						
28	1	22252-000401	CIRCLIP 40	1	1						
29	1	22252-000401	CIRCLIP 40	1	1						
30	1	22360-120000	SNAP PIN 12	2	2						
31	1	24104-062034	BALL BEARING	3	3						
32	1	24550-015250	BUSH 15X25	1	1						
33	1	26013-080202	BOLT W/WASHER M8X20	1	1						
34	1	26013-120252	BOLT M12X 25	2	2						
35	1	26014-080162	BOLT M 8X 16	4	4						
36	1	26014-080162	BOLT M 8X 16	3	3						
37	1	26014-080202	BOLT M 8X 20	2	2						
38	1	26116-080602	BOLT M 8X 60 PLATED	1	1						
39	1	26717-080002	NUT 8	2	2						
40	1	26717-080002	NUT 8	1	1						
41	1	26014-080202	BOLT M 8X 20	5	5						
42	1	1E8540-99010	LINK 33X25,JOINT	1	1						
43	1	1E8540-99020	LINK 33X25, OFFSET	1	1						

Fig.53. LOWER CONVEY L GUIDE

(A)=KGC80  
(B)=KGC80C  
(C)=

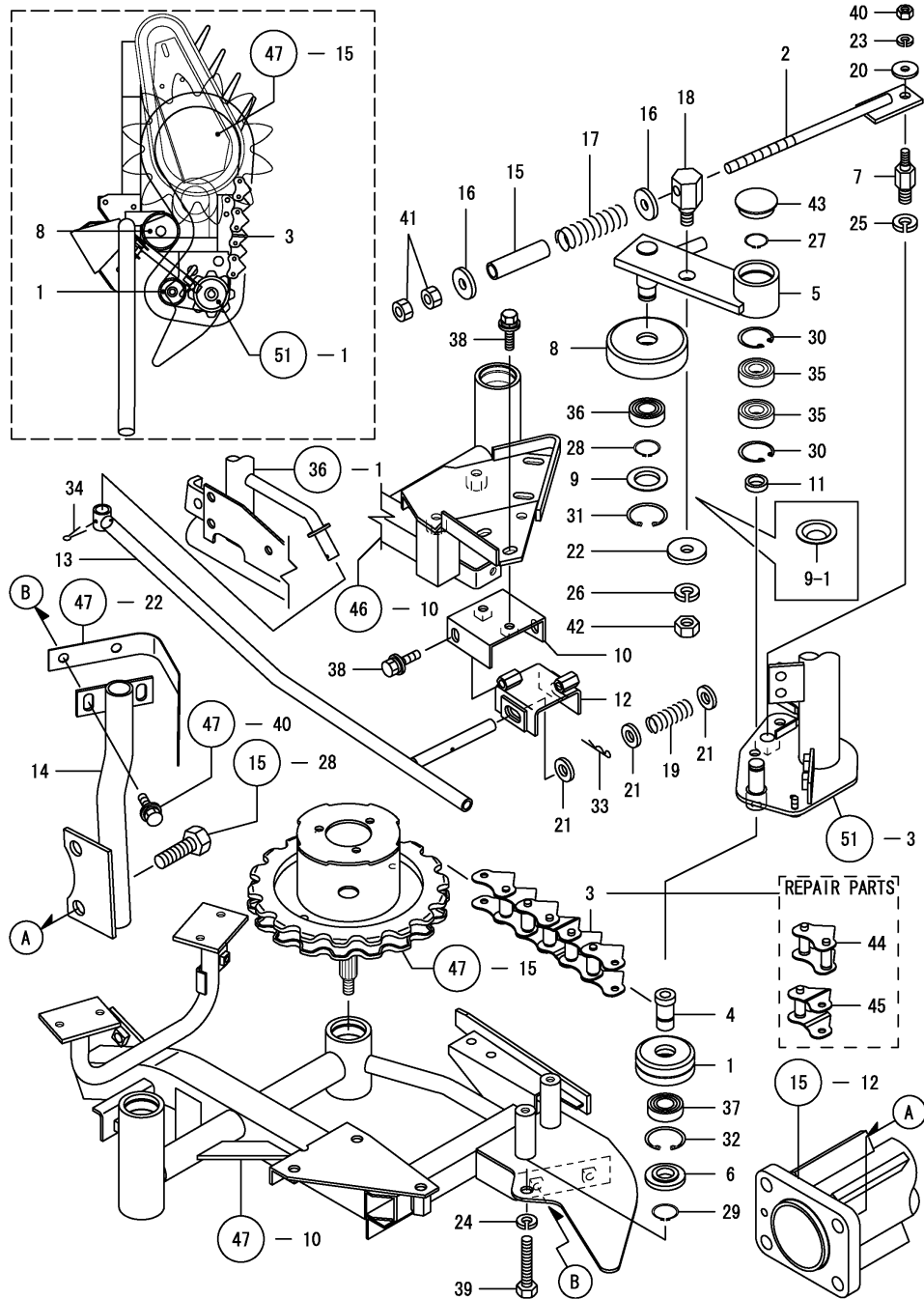
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8530-21250	COVER L, LOWER CHAIN	1	1						
2	1	1E8540-21351	HOLDER L, LOWER GUIDE	1	1						
3	1	1E8530-21401	GUIDE L, CONJUGATE	1	1						
4	1	1E8530-21451	PIPE, LOWER L REINF.	1	1						
5	1	1E8360-22220	SHAFT 20X40	1	1						
6	1	1E8540-23071	ROLLER 58, CHAIN	1	1						
7	1	1E8540-23081	SPROCKET 8, SWATH	1	1						
8	1	1E8540-23091	ROLLER 80, CHAIN	1	1						
9	1	1E8540-23150	ARM L, TENSION	1	1						
10	1	1E8530-23222	CHAIN 53L, CONVEY	1	1						
11	1	1E8540-23330	HOLDER LC	1	1						
12	1	1E8540-23360	COLLAR 39X7	2	2						
13	1	1E8361-23420	CAP 40	1	1						
I 13-1	1	1E8361-23421	CAP 40	1	1						S
		(A=F010154)	(B=F010154)								
14	1	1E6070-23431	ADJUSTER, TENS. SPRING	1	1						
15	1	1A6260-46790	SPRING, RETURN	1	1						
16	1	1E8100-49350	SPRING, STRW. DIS. PIPE	2	2						
17	1	1E6390-95460	SCREW, LOCK LEVER	1	1						
18	1	22137-120000	WASHER 12, POLISHED	6	6						
19	1	22242-000170	CIRCLIP 17	2	2						
20	1	22242-000170	CIRCLIP 17	1	1						
21	1	22242-000500	CIRCLIP 50	1	1						
22	1	22252-000401	CIRCLIP 40	3	3						
23	1	22360-120000	SNAP PIN 12	2	2						
24	1	24104-062034	BALL BEARING	1	1						
25	1	24104-062034	BALL BEARING	1	1						
26	1	24104-062034	BALL BEARING	1	1						
27	1	26013-080202	BOLT W/WASHER M8X20	3	3						
28	1	26013-100202	BOLT W/WASHER M10X20	1	1						
29	1	26013-100202	BOLT W/WASHER M10X20	1	1						
30	1	26014-080202	BOLT M 8 X 20	5	5						
31	1	26367-060002	NUT M 6	4	4						
32	1	26717-080002	NUT 8	2	2						
33	1	1E8540-99010	LINK 33X25, JOINT	1	1						
34	1	1E8540-99020	LINK 33X25, OFFSET	1	1						



Fig.54. LOWER CONVEY C GUIDE

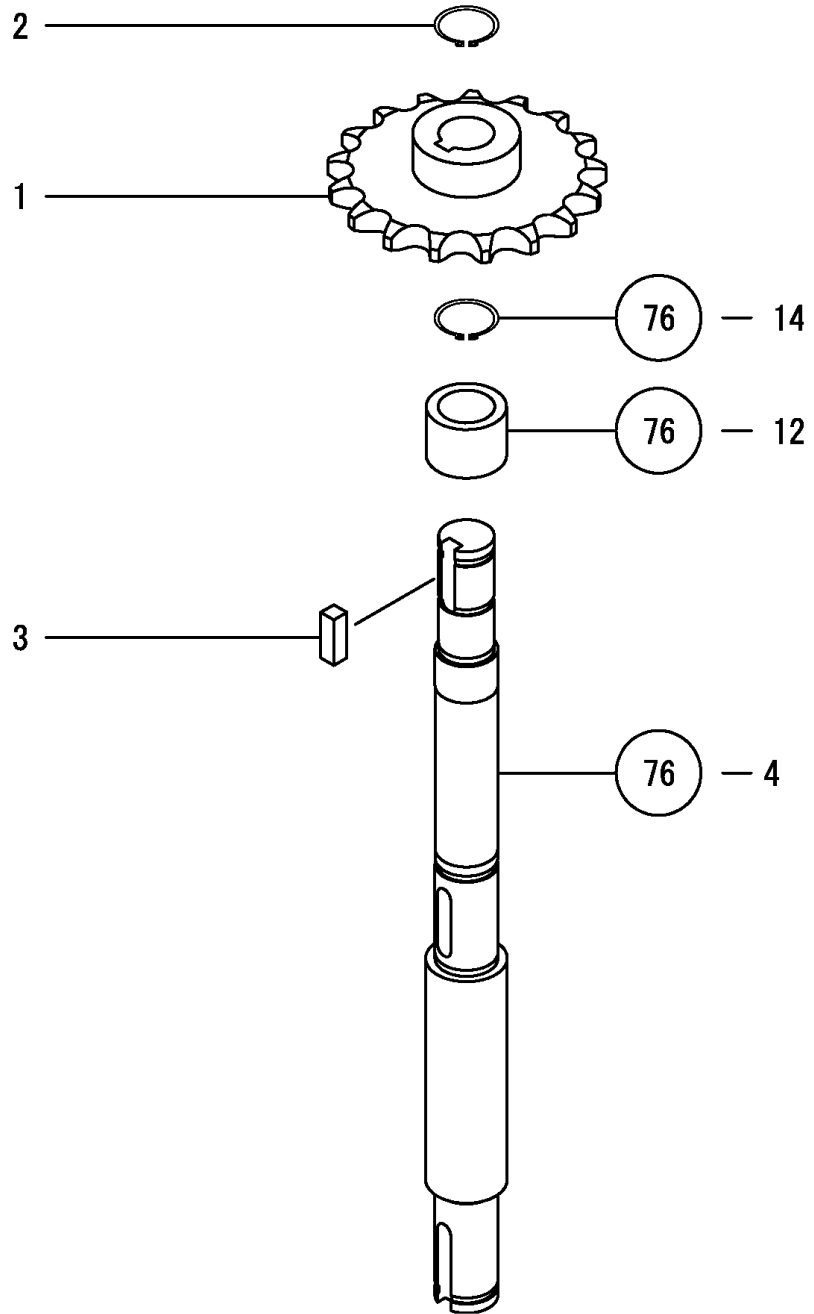


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-23071	ROLLER 58,CHAIN	1	1						
2	1	1E8360-23110	ROD 220	1	1						
3	1	1E8530-23170	CHAIN 35L,CONVEY	1	1						
4	1	1E8369-23351	SHAFT,LOWER ROLLER R	1	1						
5	1	1E8361-23362	ARM 131,TENSION	1	1						
6	1	1E8540-23360	COLLAR 39X7	1	1						
7	1	1E8361-23400	PIN	1	1						
8	1	1E8361-23411	ROLLER 80,CHAIN	1	1						
9	1	1E8361-23420	CAP 40	1	1						
I	9-1	1E8361-23421	CAP 40	1	1						S
		(A=F010154) (B=F010154)									
10	1	1E8530-23422	HOLDER C	1	1						
11	1	1E8361-23430	COLLAR 15X22X6	1	1						
12	1	1E8530-23441	HOLDER C,LOWER GUIDE	1	1						
13	1	1E8530-23650	GUIDE C,CONJUGATE	1	1						
14	1	1E8530-23900	PIPE C,REINFORCING	1	1						
15	1	1E6681-27840	COLLAR 12.7X17.3X68	1	1						
16	1	1E6140-36160	WASHER 11X32X4.5	2	2						
17	1	1E6090-51142	SPRING, ROD TENSION	1	1						
18	1	1E8050-51550	RRACKET,TENSN SCREW	1	1						
19	1	1E4880-55791	SPRING,CORD BRAKE	1	1						
20	1	1E8560-75180	WASHER 8.5X28X3.2	1	1						
21	1	22137-120000	WASHER 12,POLISHED	3	3						
22	1	22157-120000	WASHER 12	1	1						
23	1	22217-080000	SPRING WASHER 8	1	1						
24	1	22217-100000	SPRING WASHER 10	1	1						
25	1	22217-120000	SPRING WASHER 12	1	1						
26	1	22217-120000	SPRING WASHER 12	1	1						
27	1	22242-000150	CIRCLIP 15	1	1						
28	1	22242-000170	CIRCLIP 17	1	1						
29	1	22242-000170	CIRCLIP 17	1	1						
30	1	22252-000351	RING, 35	2	2						
31	1	22252-000401	CIRCLIP 40	1	1						
32	1	22252-000401	CIRCLIP 40	1	1						
33	1	22360-120000	SNAP PIN 12	1	1						
34	1	22417-250250	COTTER PIN 2.5X25	1	1						
35	1	24104-062024	BALL BEARING	2	2						
36	1	24104-062034	BALL BEARING	1	1						
37	1	24104-062034	BALL BEARING	1	1						
38	1	26014-080202	BOLT M 8X 20	4	4						
39	1	26116-100552	BOLT M10X 55 PLATED	1	1						
40	1	26717-080002	NUT 8	1	1						
41	1	26717-100002	NUT M10	2	2						
42	1	26717-120002	NUT M12	1	1						
43	1	27260-350001	COVER, BLIND	1	1						
44	1	1E8530-99010	LINK 33X25,JOINT	1	1						
45	1	1E8530-99020	LINK 33X25, OFFSET	1	1						

Fig.55. UPPER CONVEY R REAR DRIVE



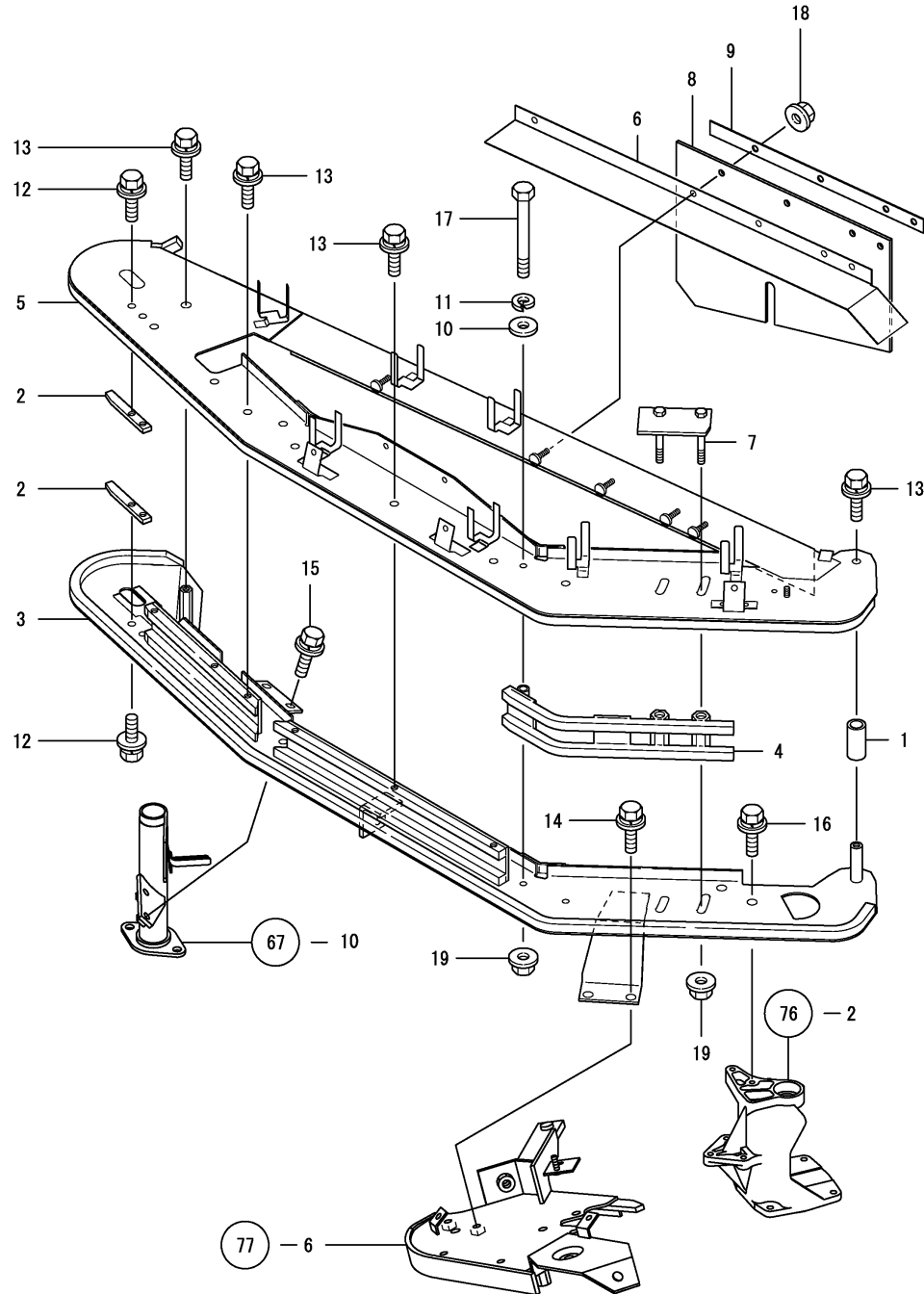
OCNP4-G07300 55. UPPER CONVEY R REAR DRIVE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8360-26170	SPROCET 17A	1	1						
2	1	22242-000150	CIRCLIP 15	1	1						
3	1	22551-050150	KEY 5X15	1	1						

Fig.56. UPPER CONVEY R REAR CASE

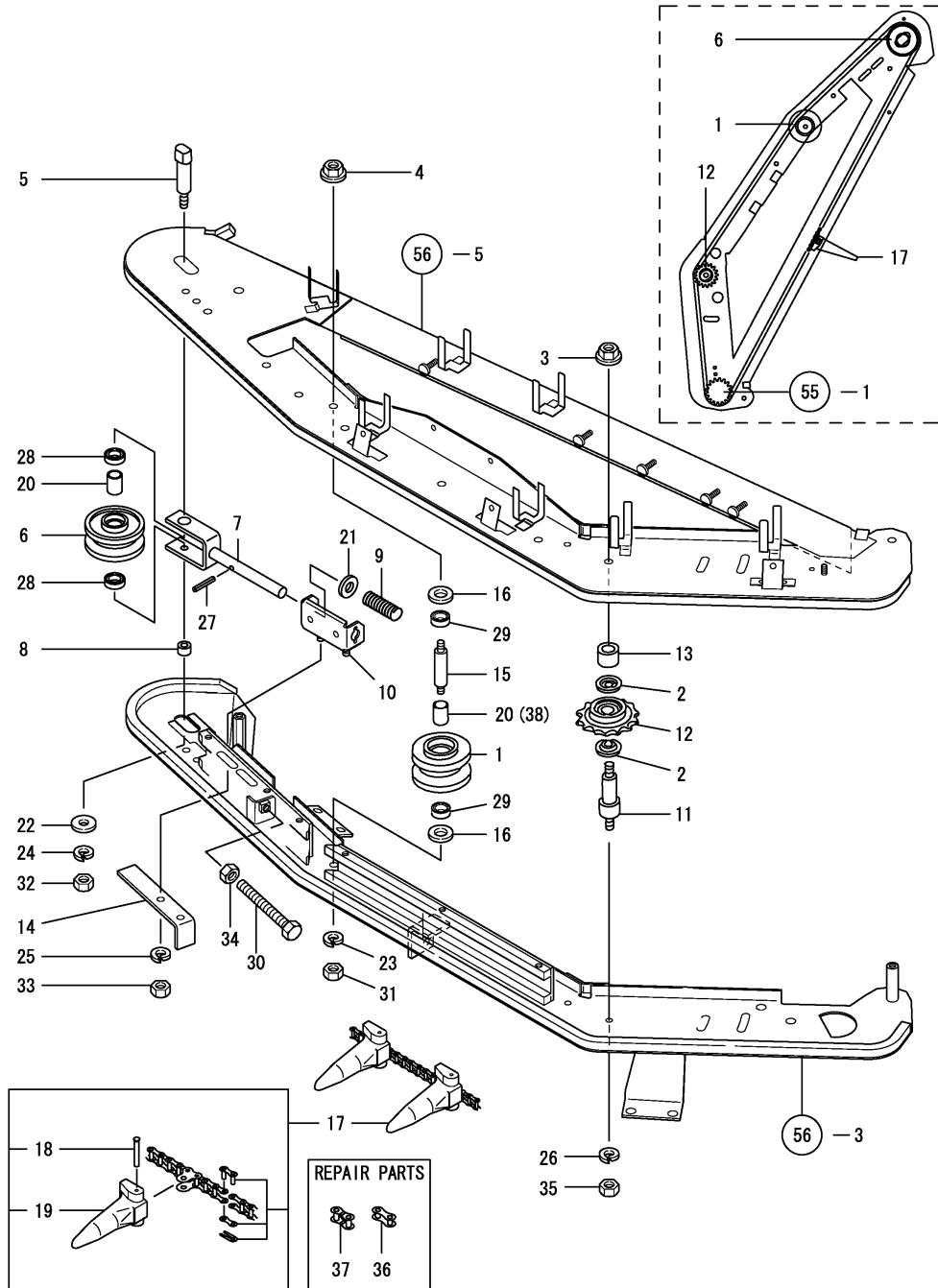


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6820-13360	TUBE 15X45,TETRON	1	1						
2	1	1E8530-24750	GUIDE.BAR,TINE	2	2						
3	1	1E8540-26205	CASE UPPER SWATH	1	1						
4	1	1E8530-26340	GUIDE,RR,TINE	1	1						
5	1	1E8540-26405	COVER SWATH	1	1						
5-1	1	1E8540-26406	COVER SWATH	1	1						N
(A)=FXXXXXX (B)=FXXXXXX)											
6	1	1E8530-26500	COVER.R, CHAIN	1	1						
7	1	1E8540-27190	SEAT,GUIDE TINE	1	1						
8	1	1E8540-27230	GUARD, MOTOR	1	1						
9	1	1E8540-27240	GUARD CONTROL,MOTOR	1	1						
10	1	22137-080000	WASHER 8, POLISHED	1	1						
11	1	22217-080000	SPRING WASHER 8	1	1						
12	1	26014-080122	BOLT M 8X 12	4	4						
13	1	26014-080162	BOLT M 8X 16	8	8						
14	1	26014-080202	BOLT M 8X 20	2	2						
15	1	26014-080202	BOLT M 8X 20	2	2						
16	1	26014-100202	BOLT M10X 20	2	2						
17	1	26116-080702	BOLT M 8X 70 PLATED	1	1						
18	1	26367-060002	NUT M 6	5	5						
19	1	26367-080002	U-NUT M 8	3	3						

Fig.57. UPPER CONVEY ROLLER R REAR



(A)=KGC80  
(B)=KGC80C  
(C)=

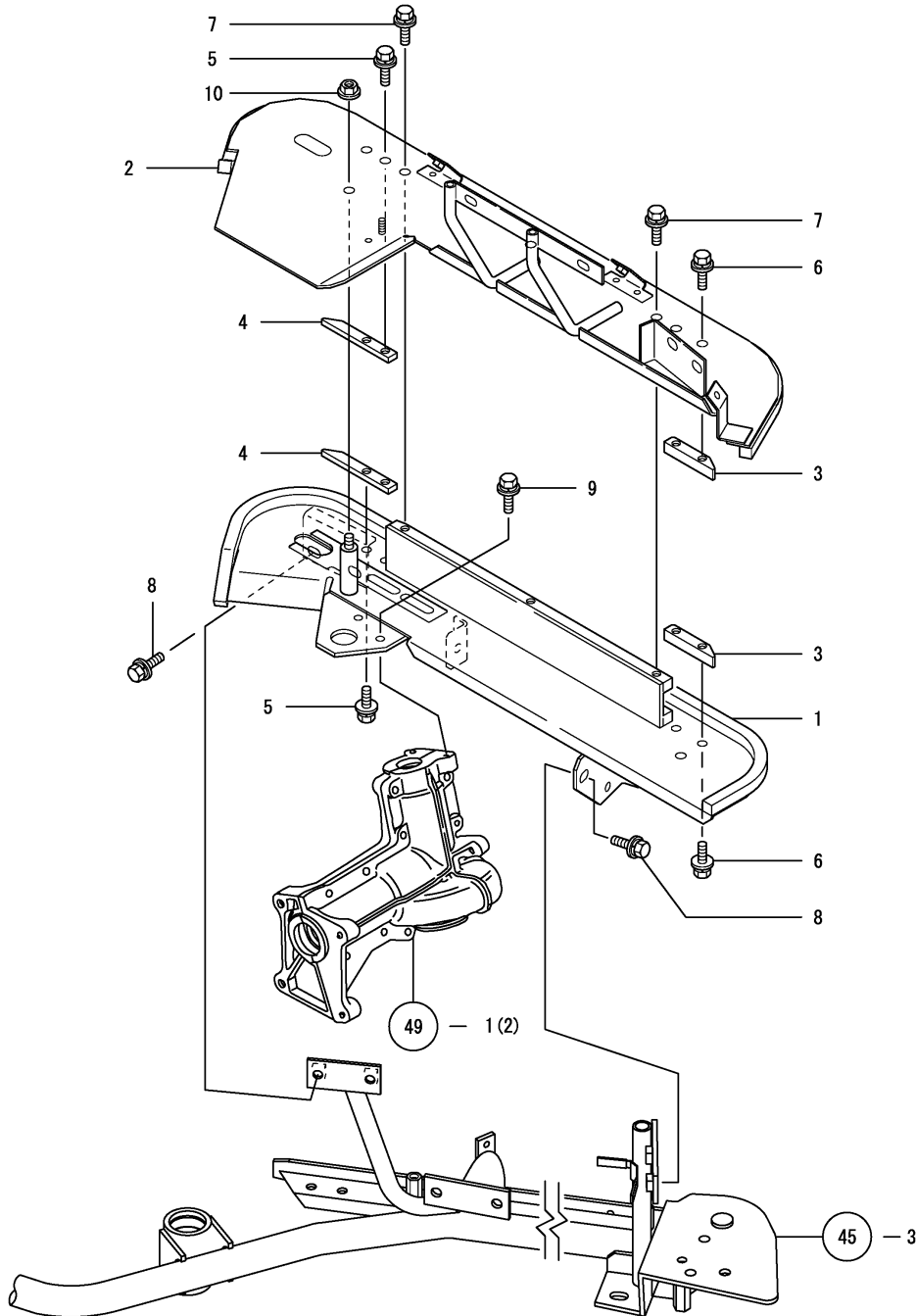
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6879-13360	ROLLER S,PICK-UP	1	1						
2	1	1E6822-13380	PLATE A,DUSTPROOF	2	2						
3	1	194990-22140	NUT W/WASHER 8	1	1						
4	1	194990-22140	NUT W/WASHER 8	1	1						
5	1	1E8540-24360	SHAFT A,UPPER ROLLER	1	1						
6	1	1E8540-24370	ROLLER, UPPER	1	1						
7	1	1E8540-24380	BEARING,UPPER ROLLER	1	1						
8	1	1E8540-24410	COLLAR 8.3X16X10.5	1	1						
9	1	1E6101-25260	SPRING 3X17.5X75	1	1						
10	1	1E6470-25430	HOLDER, ROLLER	1	1						
11	1	1E8080-25451	SHAFT,UPPER IDLER	1	1						
12	1	1E8080-25460	SPROCKET,UPPER IDLER	1	1						
13	1	1E8080-25480	COLLAR,UPPER IDLER	1	1						
14	1	1E8230-25540	STOPPER,TENSION	1	1						
15	1	1E8540-26671	SHAFT R,ROLLER REAR	1	1						
16	1	1E8540-26711	COLLAR 16X30X5	2	2						
17	1	1E8540-26732	CHAIN 184,UPPER	1	1						
18	2	1E8540-25290	PIN 40	18	18						
19	2	1E8540-25341	TINE 115.5	18	18						
20	1	1E6310-27630	BUSH 15X18X25	2	2						
I 20-1	1	1E6310-27630	BUSH, 15X18X25	1	1						K
		(A=F010154)	(B=F010154)								
21	1	22117-140000	WASHER 14	1	1						
22	1	22157-080000	WASHER 8	1	1						
23	1	22217-080000	SPRING WASHER 8	1	1						
24	1	22217-080000	SPRING WASHER 8	1	1						
25	1	22217-080000	SPRING WASHER 8	2	2						
26	1	22217-080000	SPRING WASHER 8	1	1						
27	1	22351-040020	SPRING PIN 4X20	1	1						
28	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
29	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
30	1	26116-081004	BOLT M8X100	1	1						
31	1	26717-080002	NUT 8	1	1						
32	1	26717-080002	NUT 8	1	1						
33	1	26717-080002	NUT 8	2	2						
34	1	26717-080002	NUT 8	1	1						
35	1	26717-080002	NUT 8	1	1						
36	1	1E8080-99080	LINK , JOINT	1	1						
37	1	1E8080-99090	LINK , OFFSET	1	1						
I 38	1	1E6310-27630	BUSH, 15X18X25	1	1						W
		(A=F010154)	(B=F010154)								

Fig.58. UPPER CONVEY L CASE

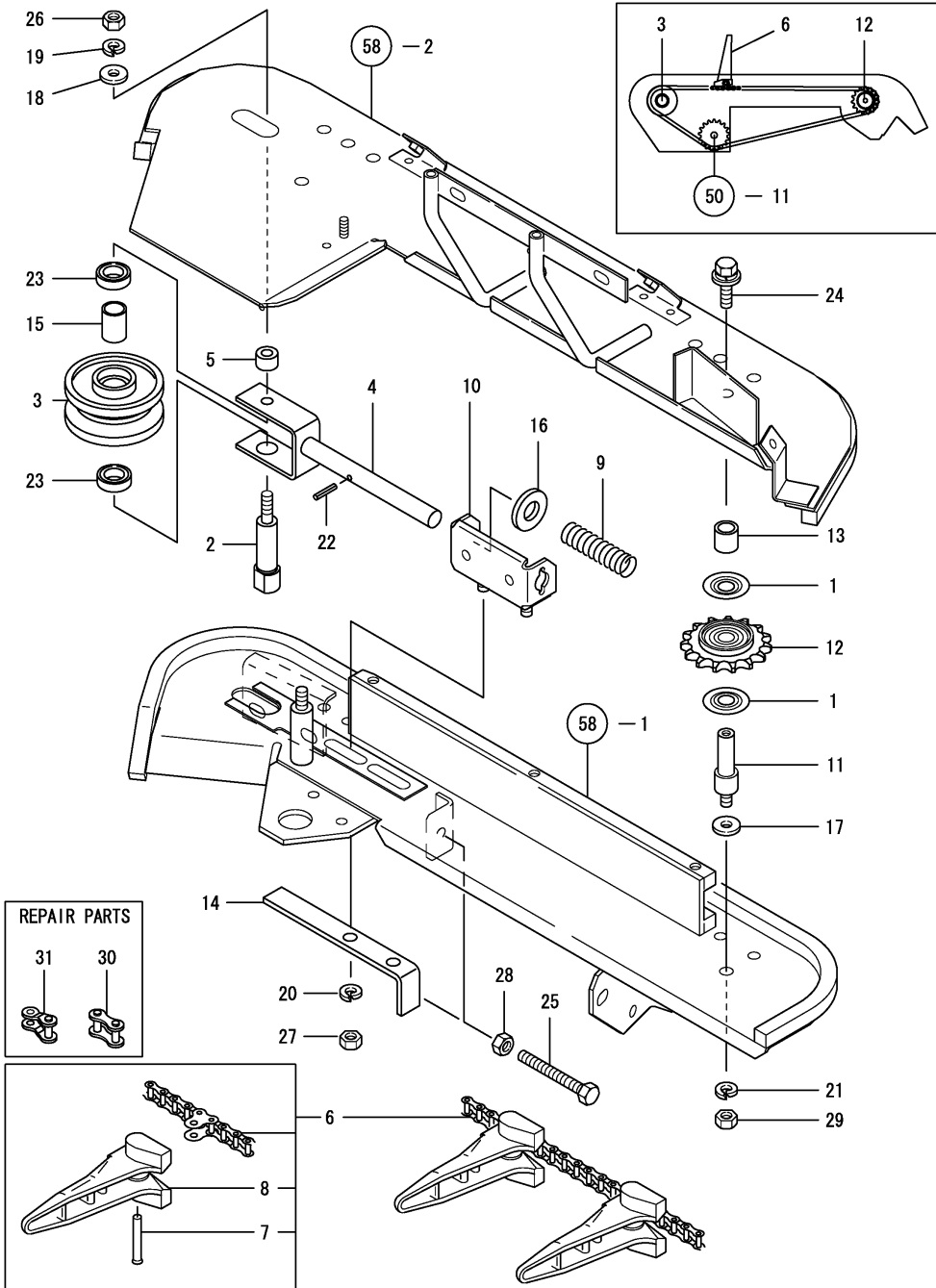
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8530-24005	CASE, CARRIER	1	1						
2	1	1E8530-24174	COVER L SWATH	1	1						
3	1	1E8530-24740	BAR, GUIDE TINE A	2	2						
4	1	1E8530-24750	GUIDE.BAR,TINE	2	2						
5	1	26014-080122	BOLT M 8X 12	4	4						
6	1	26014-080162	BOLT M 8X 16	4	4						
7	1	26014-080162	BOLT M 8X 16	3	3						
8	1	26014-080202	BOLT M 8X 20	4	4						
9	1	26014-080202	BOLT M 8X 20	2	2						
10	1	26367-080002	U-NUT M 8	1	1						

Fig.59. UPPER CONVEY ROLLER L



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

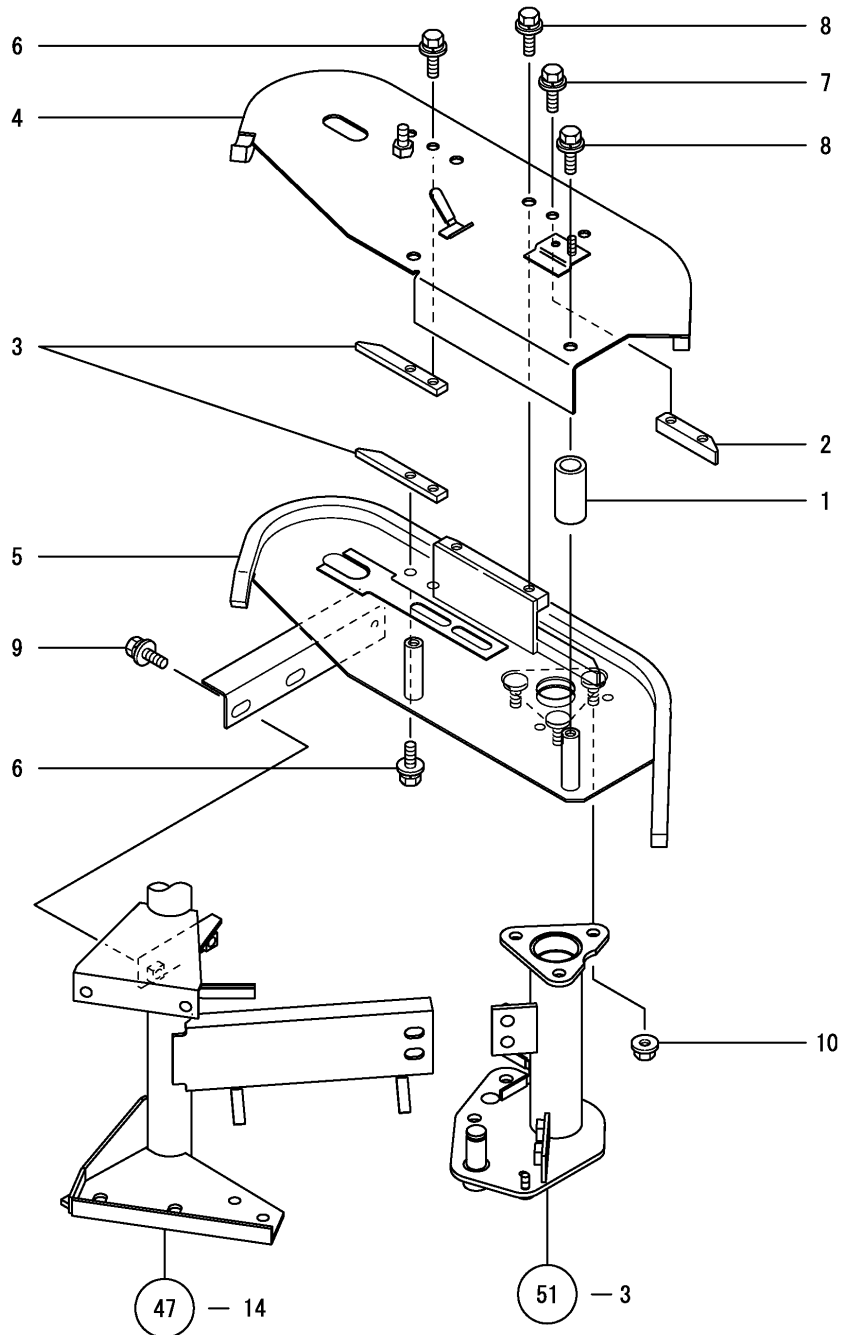
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6822-13380	PLATE A,DUSTPROOF	2	2						
2	1	1E8540-24360	SHAFT A,UPPER ROLLER	1	1						
3	1	1E8540-24370	ROLLER, UPPER	1	1						
4	1	1E8540-24380	BEARING,UPPER ROLLER	1	1						
5	1	1E8540-24410	COLLAR 8.3X16X10.5	1	1						
6	1	1E8530-24452	CHAIN 95L,UPPER	1	1						
7	2	1E8540-25290	PIN 40	9	9						
8	2	1E8540-25341	TINE 115.5	9	9						
9	1	1E6030-25261	SPRING 2.6X17.3X75	1	1						
10	1	1E6470-25430	HOLDER, ROLLER	1	1						
11	1	1E8230-25451	SHAFT, IDLER	1	1						
12	1	1E8080-25460	SPROCKET,UPPER IDLER	1	1						
13	1	1E8080-25480	COLLAR,UPPER IDLER	1	1						
14	1	1E8230-25540	STOPPER,TENSION	1	1						
15	1	1E6310-27630	BUSH 15X18X25	1	1						
16	1	22117-140000	WASHER 14	1	1						
17	1	22137-080000	WASHER 8, POLISHED	1	1						
18	1	22157-080000	WASHER 8	1	1						
19	1	22217-080000	SPRING WASHER 8	1	1						
20	1	22217-080000	SPRING WASHER 8	2	2						
21	1	22217-080000	SPRING WASHER 8	1	1						
22	1	22351-040020	SPRING PIN 4X20	1	1						
23	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
24	1	26014-080162	BOLT M 8X 16	1	1						
25	1	26116-080702	BOLT M 8X 70 PLATED	1	1						
26	1	26717-080002	NUT 8	1	1						
27	1	26717-080002	NUT 8	2	2						
28	1	26717-080002	NUT 8	1	1						
29	1	26717-080002	NUT 8	1	1						
30	1	1E8080-99080	LINK , JOINT	1	1						
31	1	1E8080-99090	LINK , OFFSET	1	1						



Fig.61. UPPER CONVEY C CASE

(A)=KGC80  
(B)=KGC80C  
(C)=

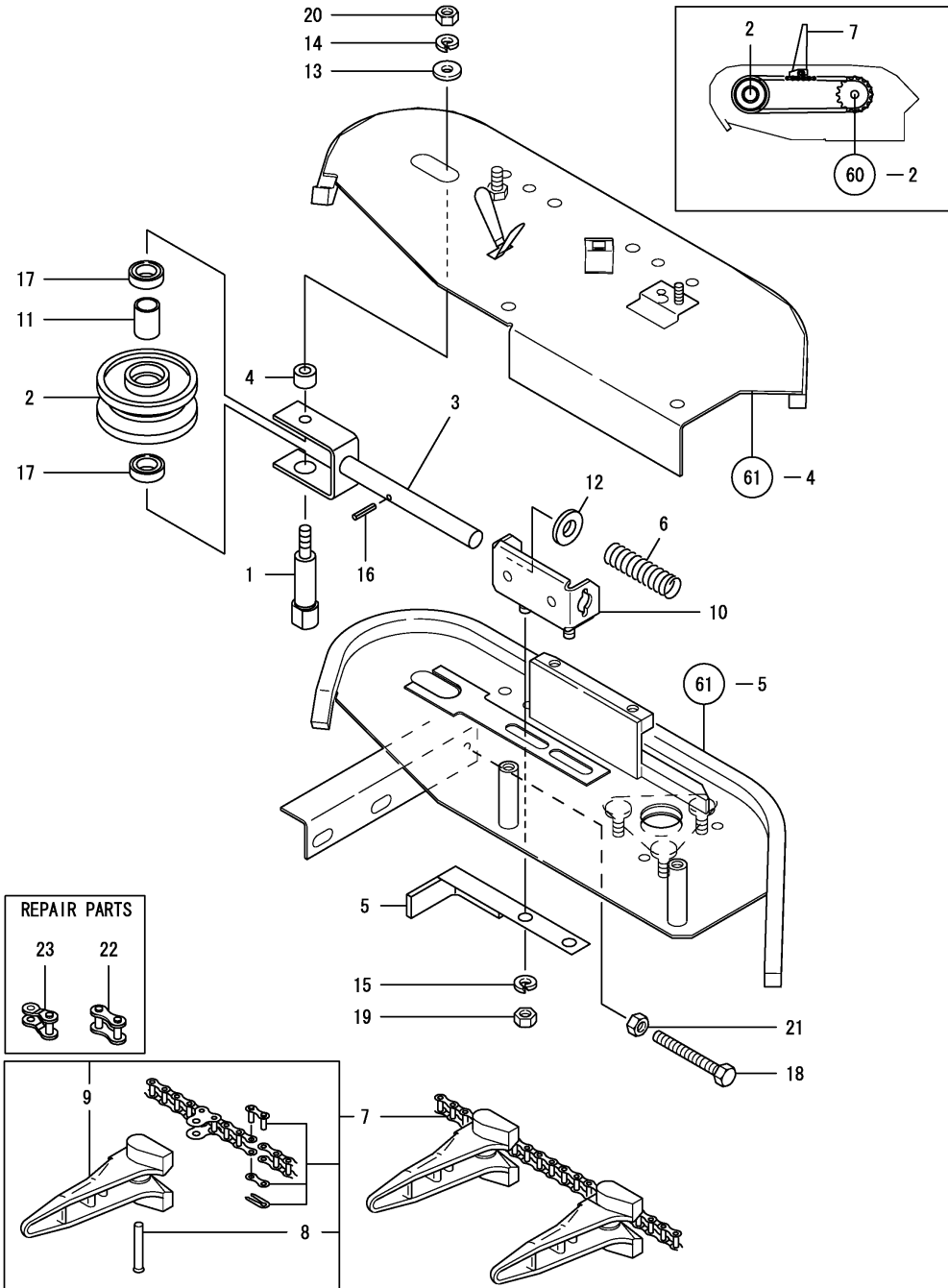
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6820-13360	TUBE 15X45,TETRON	2	2						
2	1	1E8530-24740	BAR, GUIDE TINE A	1	1						
3	1	1E8530-24750	GUIDE.BAR,TINE	2	2						
4	1	1E8530-25074	COVER, UP. CONVEY C	1	1						
5	1	1E8530-25251	CASE C,UPPER CONVEY	1	1						
6	1	26014-080122	BOLT M 8X 12	4	4						
7	1	26014-080162	BOLT M 8X 16	2	2						
8	1	26014-080162	BOLT M 8X 16	4	4						
9	1	26014-080202	BOLT M 8X 20	2	2						
10	1	26367-080002	U-NUT M 8	3	3						



Fig.62. UPPER CONVEY ROLLER C

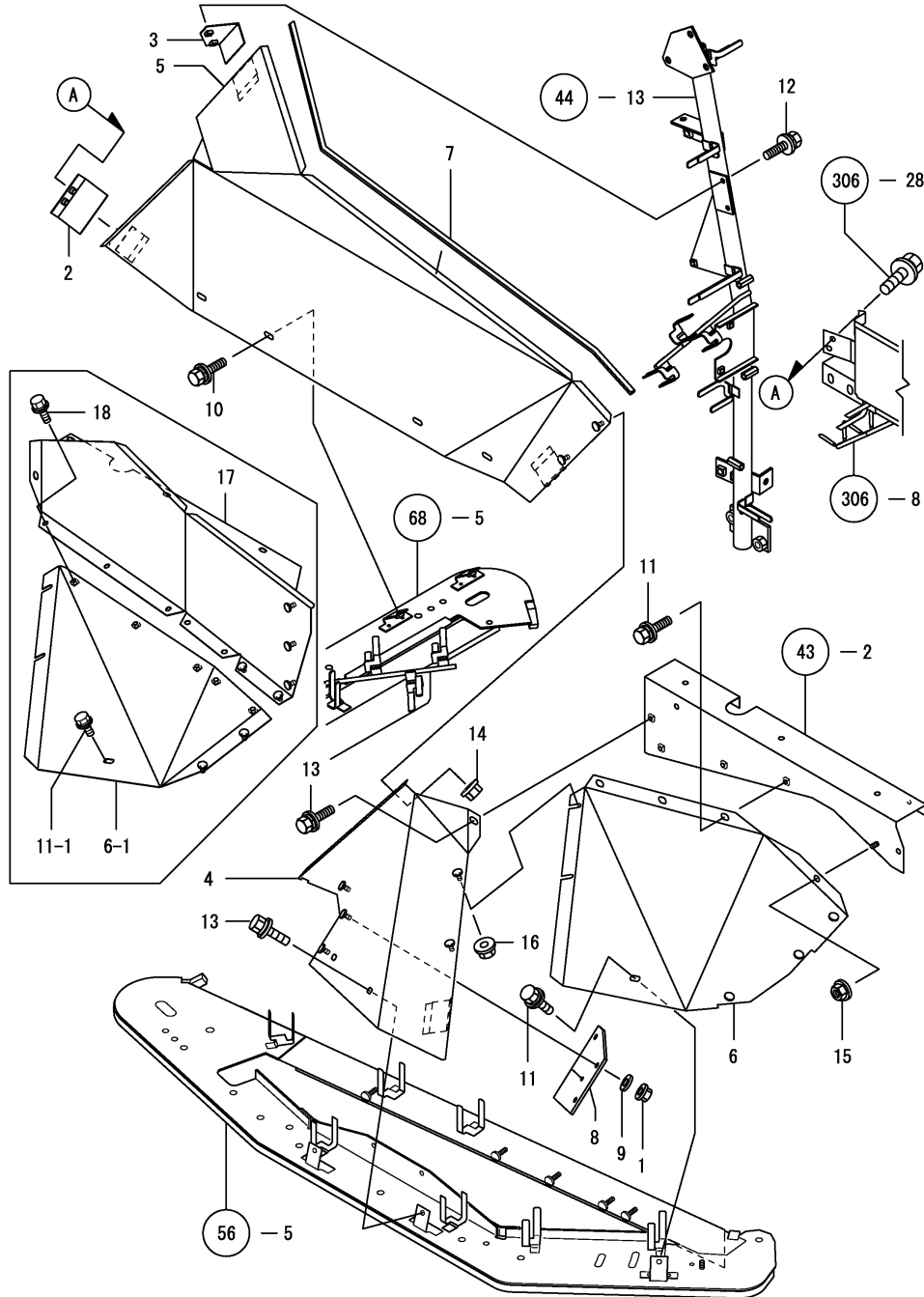


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-24360	SHAFT A,UPPER ROLLER	1	1						
2	1	1E8540-24370	ROLLER, UPPER	1	1						
3	1	1E8540-24380	BEARING,UPPER ROLLER	1	1						
4	1	1E8540-24410	COLLAR 8.3X16X10.5	1	1						
5	1	1E8540-25200	STOPPER,TENSION	1	1						
5-1	1	1E8940-25201	STOPPER, TENSION	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											
6	1	1E6030-25261	SPRING 2.6X17.3X75	1	1						
7	1	1E8540-25281	CHAIN 52,UPPER	1	1						
8	2	1E8540-25290	PIN 40	5	5						
9	2	1E8540-25341	TINE 115.5	5	5						
10	1	1E6470-25430	HOLDER, ROLLER	1	1						
11	1	1E6310-27630	BUSH 15X18X25	1	1						
12	1	22117-140000	WASHER 14	1	1						
13	1	22157-080000	WASHER 8	1	1						
14	1	22217-080000	SPRING WASHER 8	1	1						
15	1	22217-080000	SPRING WASHER 8	2	2						
16	1	22351-040020	SPRING PIN 4X20	1	1						
17	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
18	1	26116-080704	BOLT M 8X 70 PLATED	1	1						
19	1	26717-080002	NUT 8	2	2						
20	1	26717-080002	NUT 8	1	1						
21	1	26717-080002	NUT 8	1	1						
22	1	1E8080-99080	LINK , JOINT	1	1						
23	1	1E8080-99090	LINK , OFFSET	1	1						

Fig.63. UPPER CONVEY R GUIDE

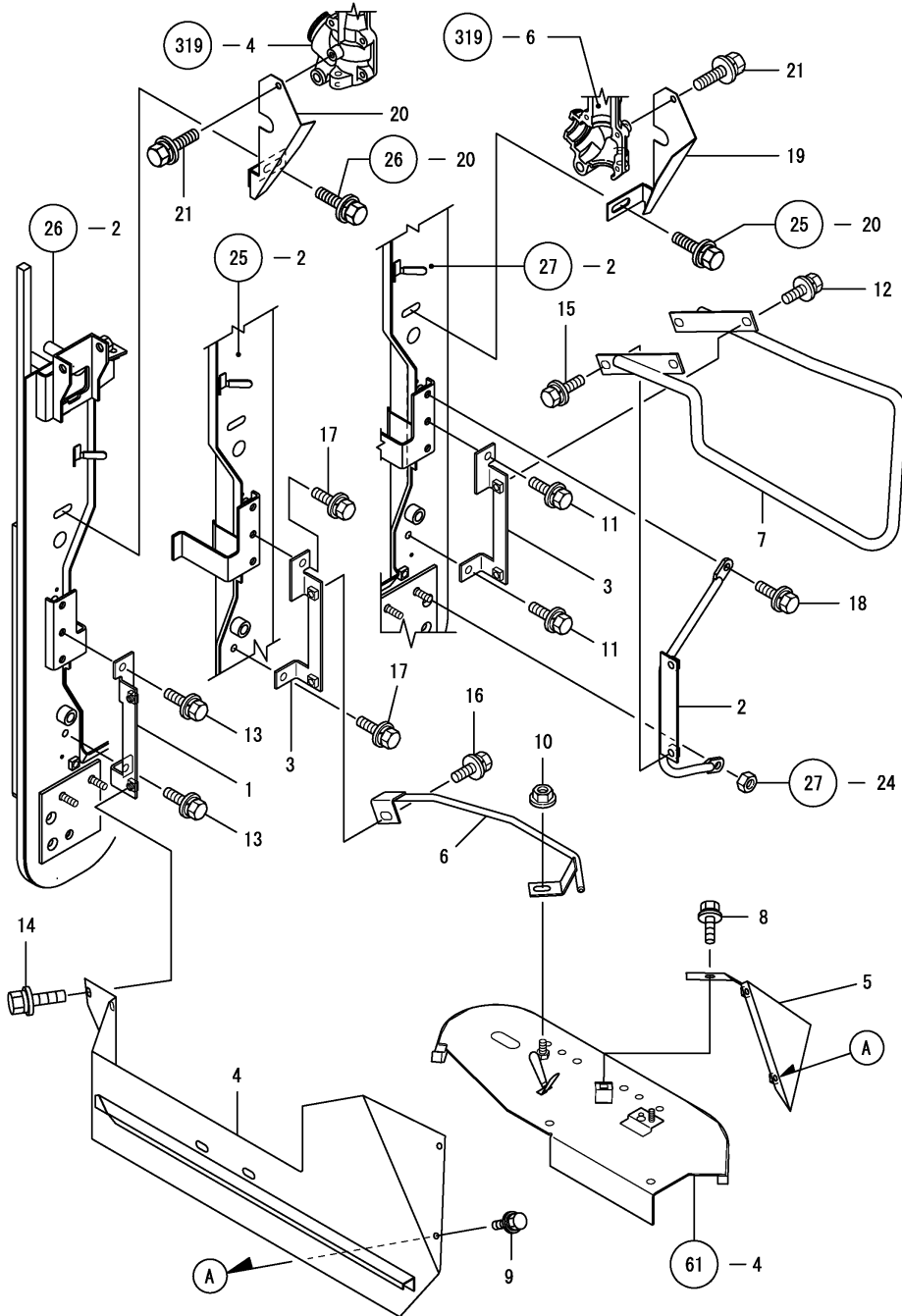


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22130	NUT W/WASHER 6	3	3						
2	1	1E8540-26750	STAY B,HOB R.FRONT	1	1						
3	1	1E8540-26870	STAY A,HOB R.FRONT	1	1						
4	1	1E8540-26882	GUIDE RA,HOB REAR	1	1						
5	1	1E8530-26902	GUIDE R,FRNT.HOB	1	1						
6	1	1E8540-26952	GUIDE RB,HOB REAR	1	1						
6-1	1	1E9050-26900	GUIDE,EAR R REAR B	1	1						S
		(A=FXXXXXX) (B=FXXXXXX)									
7	1	1E8530-26980	MOLDINGS,HOB GUIDE	1	1						
8	1	1E8540-26990	RUBBER,HOB R.GUIDE	1	1						
I 9	1	22157-060000	WASHER 6	3	3						Z
		(A=FXXXXXX) (B=FXXXXXX)									
10	1	26014-060162	BOLT M 6X 16	4	4						
11	1	26014-060162	BOLT M 6X 16	4	4						
11-1	1	26014-060162	BOLT M 6X 16	1	1						K
		(A=FXXXXXX) (B=FXXXXXX)									
12	1	26014-060162	BOLT M 6X 16	2	2						
13	1	26014-060162	BOLT M 6X 16	3	3						
14	1	26367-060002	NUT M 6	2	2						
15	1	26367-060002	NUT M 6	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
16	1	26367-060002	NUT M 6	2	2						
17	1	1E9050-26950	GUIDE,EAR RC	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
18	1	26014-060162	BOLT M 6X 16	5	5						W
		(A=FXXXXXX) (B=FXXXXXX)									

Fig.64. UPPER CONVEY C GUIDE

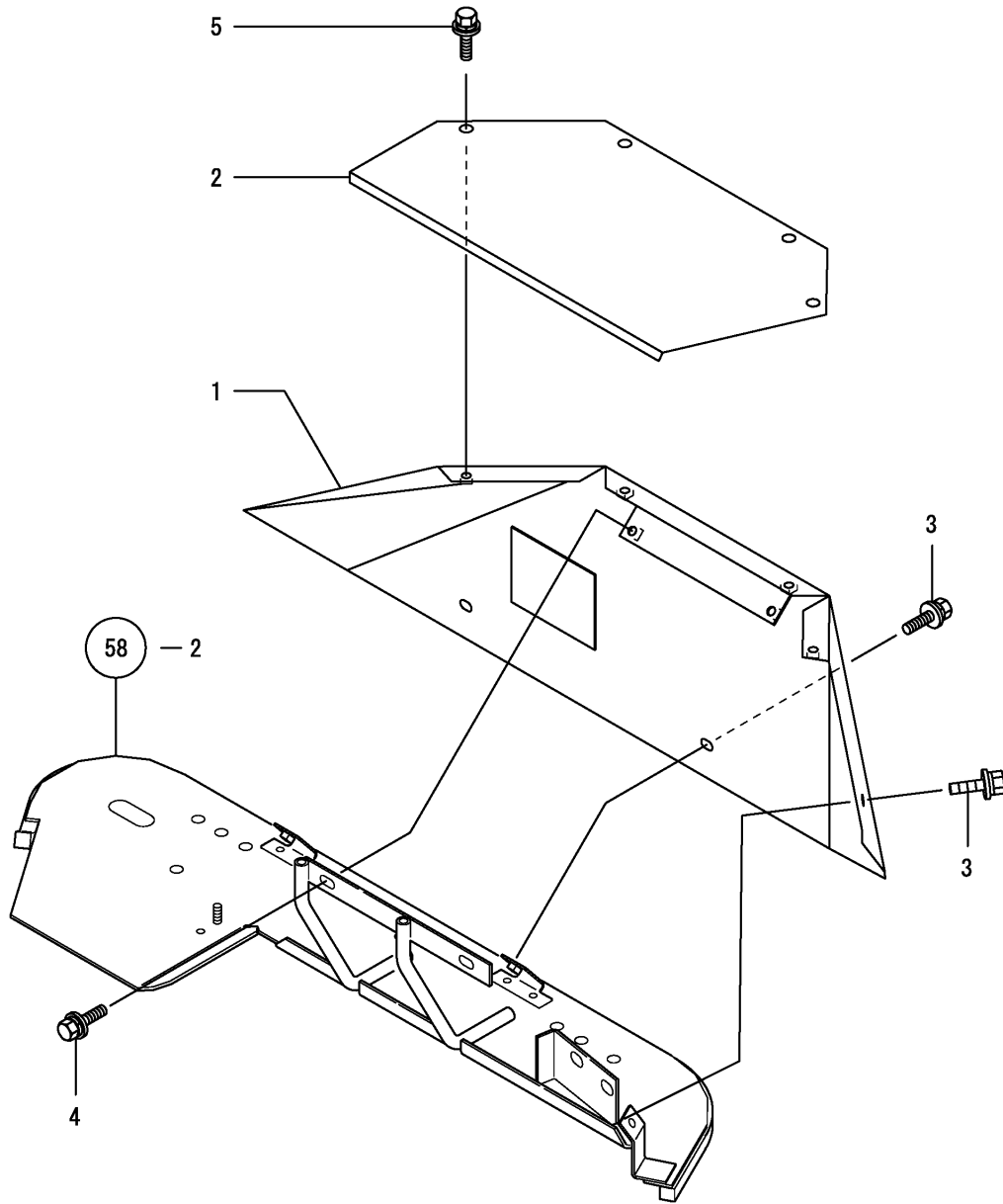


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-13841	SEAT L,INNER GUIDE	1	1						
2	1	1E8530-13860	SEAT R,INNER GUIDE	1	1						
3	1	1E8540-13861	SEAT R,INNER GUIDE	2	2						
4	1	1E8530-24800	GUIDE LL,INNER	1	1						
5	1	1E8530-24832	GUIDE LR,INNER	1	1						
5-1	1	1E8530-24833	GUIDE LR,INNER	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											
6	1	1E8530-24851	GUIDE C	1	1						
7	1	1E8530-24902	GUIDE R,INNER	1	1						
8	1	26014-060162	BOLT M 6X 16	1	1						
9	1	26014-060162	BOLT M 6X 16	2	2						
10	1	26367-080002	U-NUT M 8	1	1						
11	1	26014-080162	BOLT M 8X 16	2	2						
12	1	26014-080162	BOLT M 8X 16	2	2						
13	1	26014-080162	BOLT M 8X 16	2	2						
14	1	26014-080162	BOLT M 8X 16	2	2						
15	1	26014-080162	BOLT M 8X 16	2	2						
16	1	26014-080162	BOLT M 8X 16	1	1						
17	1	26014-080162	BOLT M 8X 16	2	2						
18	1	26014-080202	BOLT M 8X 20	1	1						
19	1	1E8940-24600-1	GUIDE, CASE R	1	1						W
(A=FXXXXXX) (B=FXXXXXX)											
I 19-1	1	1E8940-24601-1	GUIDE, CASE R	1	1						N
(A=F010154) (B=F010154)											
20	1	1E8940-24650-1	GUIDE, CASE L	1	1						W
(A=FXXXXXX) (B=FXXXXXX)											
I 20-1	1	1E8940-24651-1	GUIDE, CASE L	1	1						N
(A=F010154) (B=F010154)											
21	1	26014-060122	BOLT M 6X 12	2	2						W
(A=FXXXXXX) (B=FXXXXXX)											

Fig.65. UPPER CONVEY L GUIDE

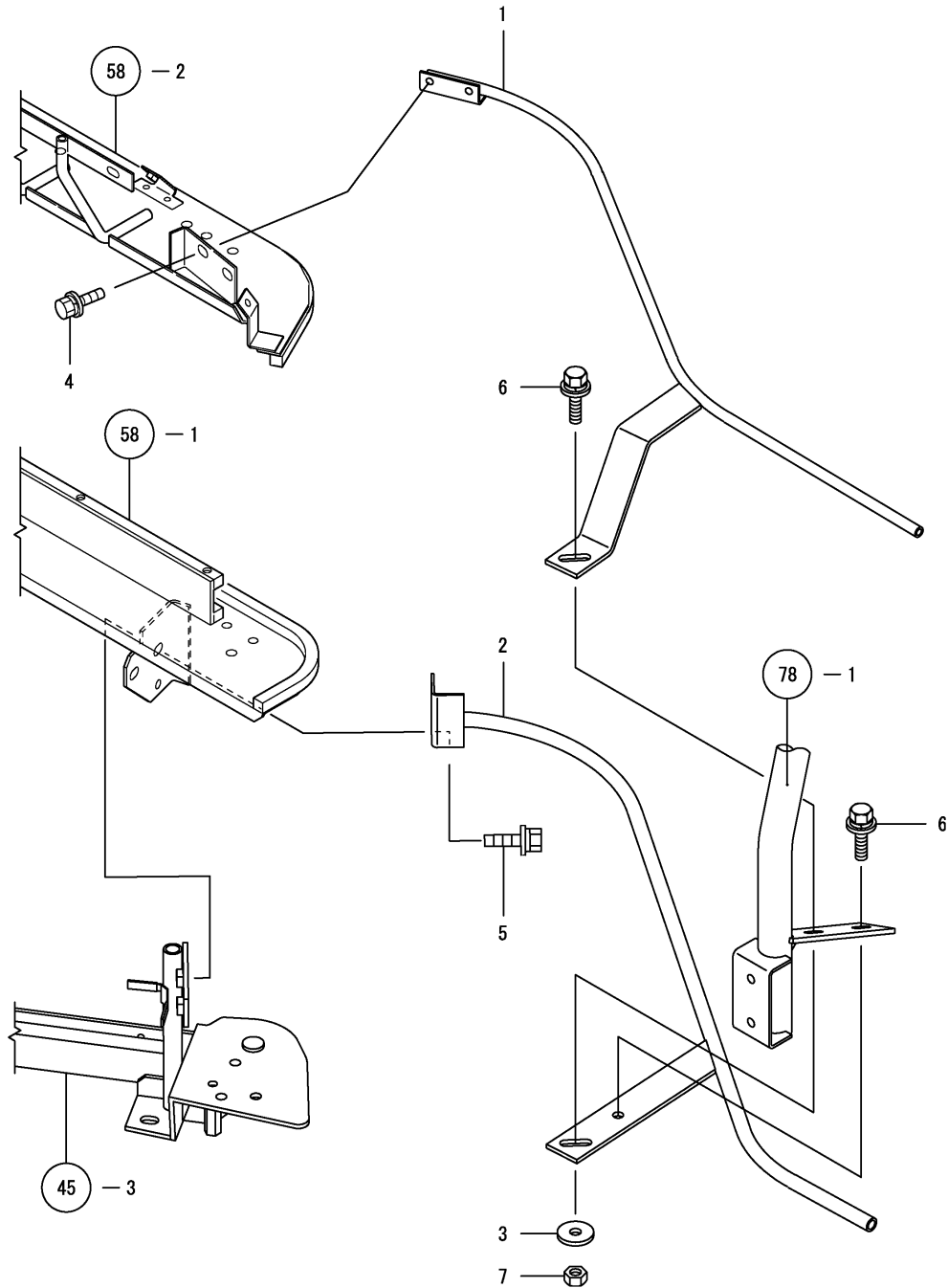


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8530-24552	GUARD L,HOB	1	1						
2	1	1E8530-24600	GUIDE LB,HOB	1	1						
3	1	26014-060162	BOLT M 6X 16	3	3						
4	1	26014-060162	BOLT M 6X 16	2	2						
5	1	26014-060162	BOLT M 6X 16	4	4						

Fig.66. UPPER CONJUGATE GUIDE



OCNP4-G07300 66. UPPER CONJUGATE GUIDE

(A)=KGC80  
(B)=KGC80C  
(C)=

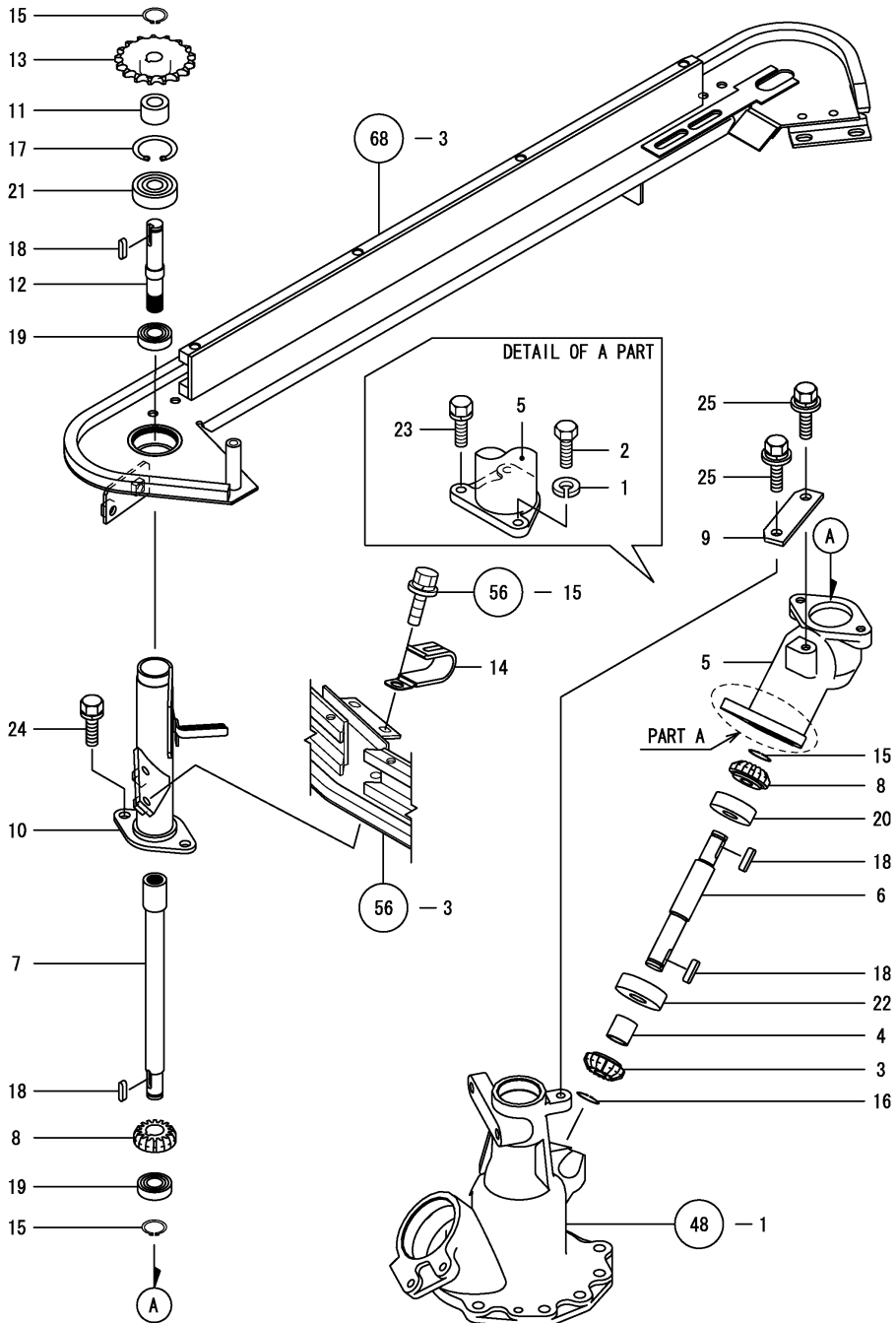
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-24701	GUIDE L,UPPER	1	1						
2	1	1E8540-24753	GUIDE L,LOWER	1	1						
3	1	22157-080000	WASHER 8	1	1						
4	1	26014-080162	BOLT M 8X 16	2	2						
5	1	26014-080202	BOLT M 8X 20	2	2						
6	1	26014-080302	BOLT M 8X 30	2	2						
7	1	26717-080002	NUT 8	1	1						

Fig.67. UPPER CONVEY R FRONT DRIVE

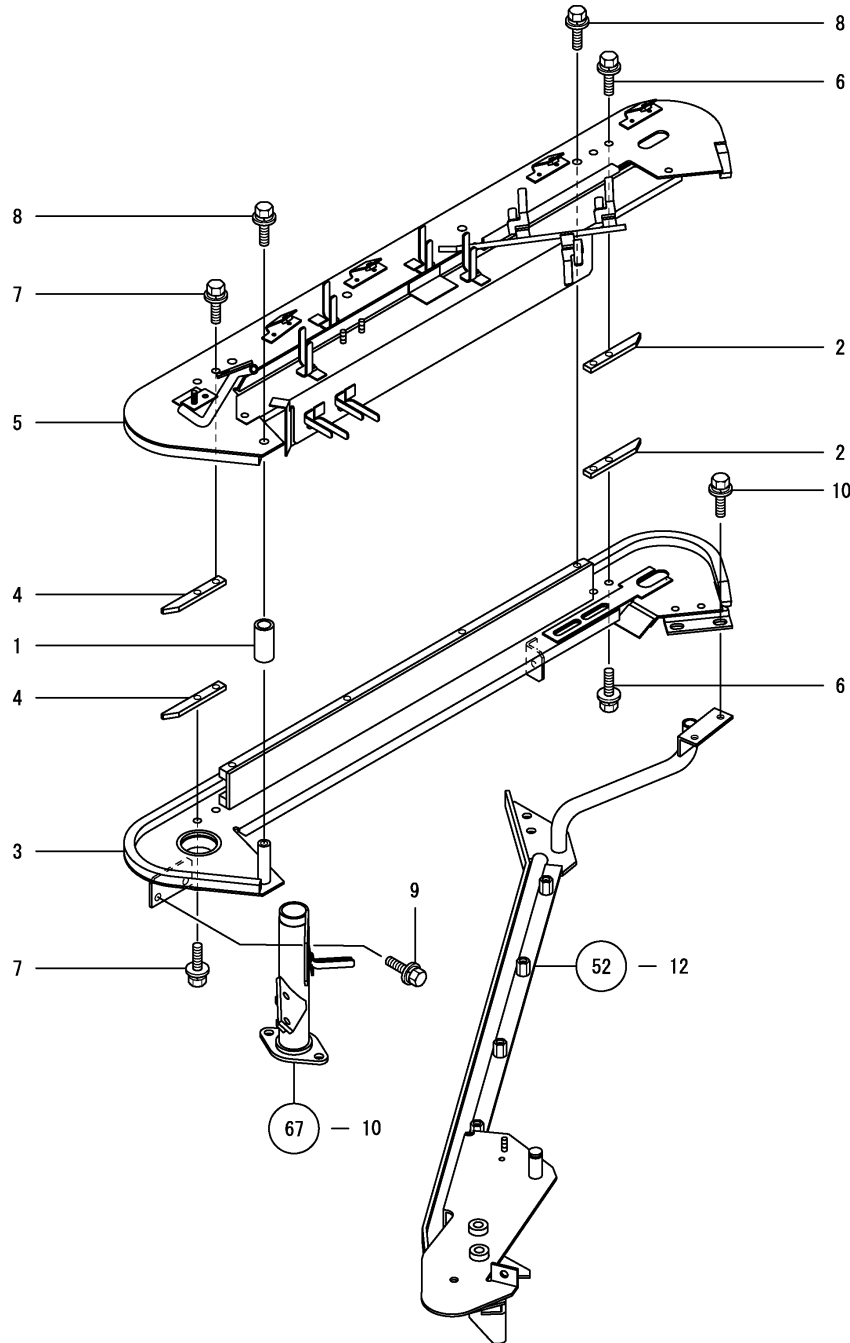
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6910-11390	WASHER 8,SPRING	1	1						
2	1	1E8490-11740	BOLT, REAMER 2 5 8 X	1	1						
3	1	1E8540-23041	GEAR 16A, BEVEL	1	1						
4	1	1E8250-23410	COLLAR 17.3X21.7X21	1	1						
5	1	1E8540-25501	CASE R,FRONT DRIVE	1	1						
6	1	1E8540-25510	SHAFT R,FRNT.DRV.1ST	1	1						
7	1	1E8540-25521	SHAFT,R.FRNT.DRV.2ND	1	1						
8	1	1E8540-25530	GEAR 16B,BEVEL	2	2						
9	1	1E8540-25540	PLATE,CASE REINFORC.	1	1						
10	1	1E8540-25551	PIPE,R.FRONT DRIVE	1	1						
11	1	1E8540-25642	COLLAR 15X26X17	1	1						
12	1	1E8540-25961	SHAFT C,R FRONT DRV	1	1						
13	1	1E8360-26170	SPROCET 17A	1	1						
14	1	1E6102-83230	CLAMP,BATTERY CABLE	1	1						
15	1	22242-000150	CIRCLIP 15	3	3						
16	1	22242-000170	CIRCLIP 17	1	1						
17	1	22252-000421	CIRCLIP 42	1	1						
18	1	22551-050150	KEY 5X15	4	4						
19	1	24104-062024	BALL BEARING	2	2						
20	1	24104-063024	BALL BEARING	1	1						
21	1	24104-063024	BALL BEARING	1	1						
22	1	24104-063034	BALL BEARING	1	1						
23	1	26013-080252	BOLT M 8X 25	2	2						
24	1	26013-080252	BOLT M 8X 25	2	2						
25	1	26014-080252	BOLT M 8X 25	2	2						

Fig.68. UPPER CONVEY R FRONT CASE



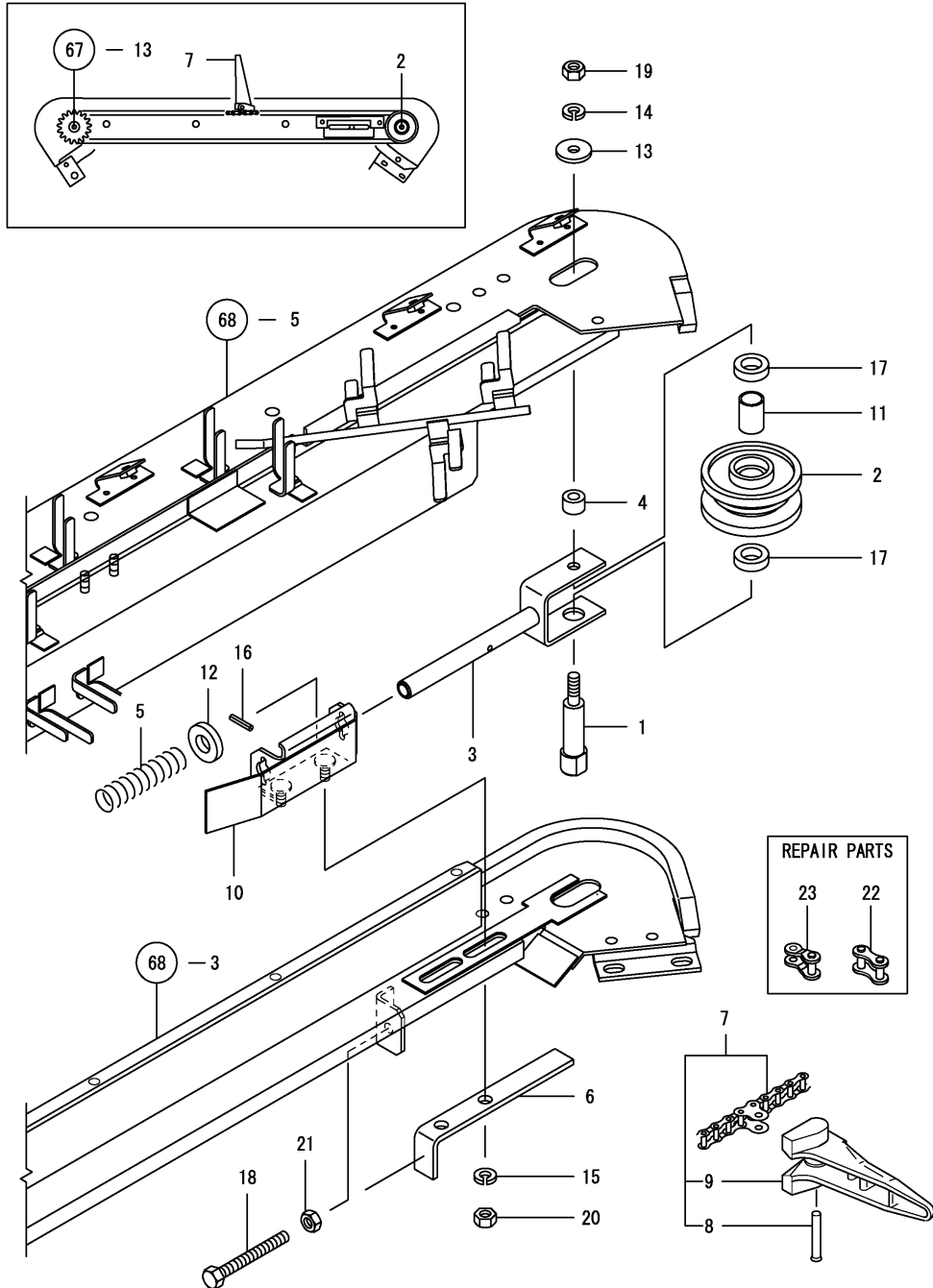
OCNP4-G07300 68. UPPER CONVEY R FRONT CASE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6820-13360	TUBE 15X45,TETRON	1	1						
2	1	1E8530-24750	GUIDE.BAR,TINE	2	2						
3	1	1E8530-25655	CASE UPPER CONVEY R	1	1						
4	1	1E8530-25700	BAR, GUIDE TINE C	2	2						
5	1	1E8530-25754	COVER R UPPER CONVEY	1	1						
5-1	1	1E8530-25755	COVER R UPPER CONVEY	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											
6	1	26014-080122	BOLT M 8X 12	4	4						
7	1	26014-080162	BOLT M 8X 16	4	4						
8	1	26014-080162	BOLT M 8X 16	5	5						
9	1	26014-080202	BOLT M 8X 20	2	2						
10	1	26014-080202	BOLT M 8X 20	2	2						

Fig.69. UPPER CONVEY ROLLER R FRONT



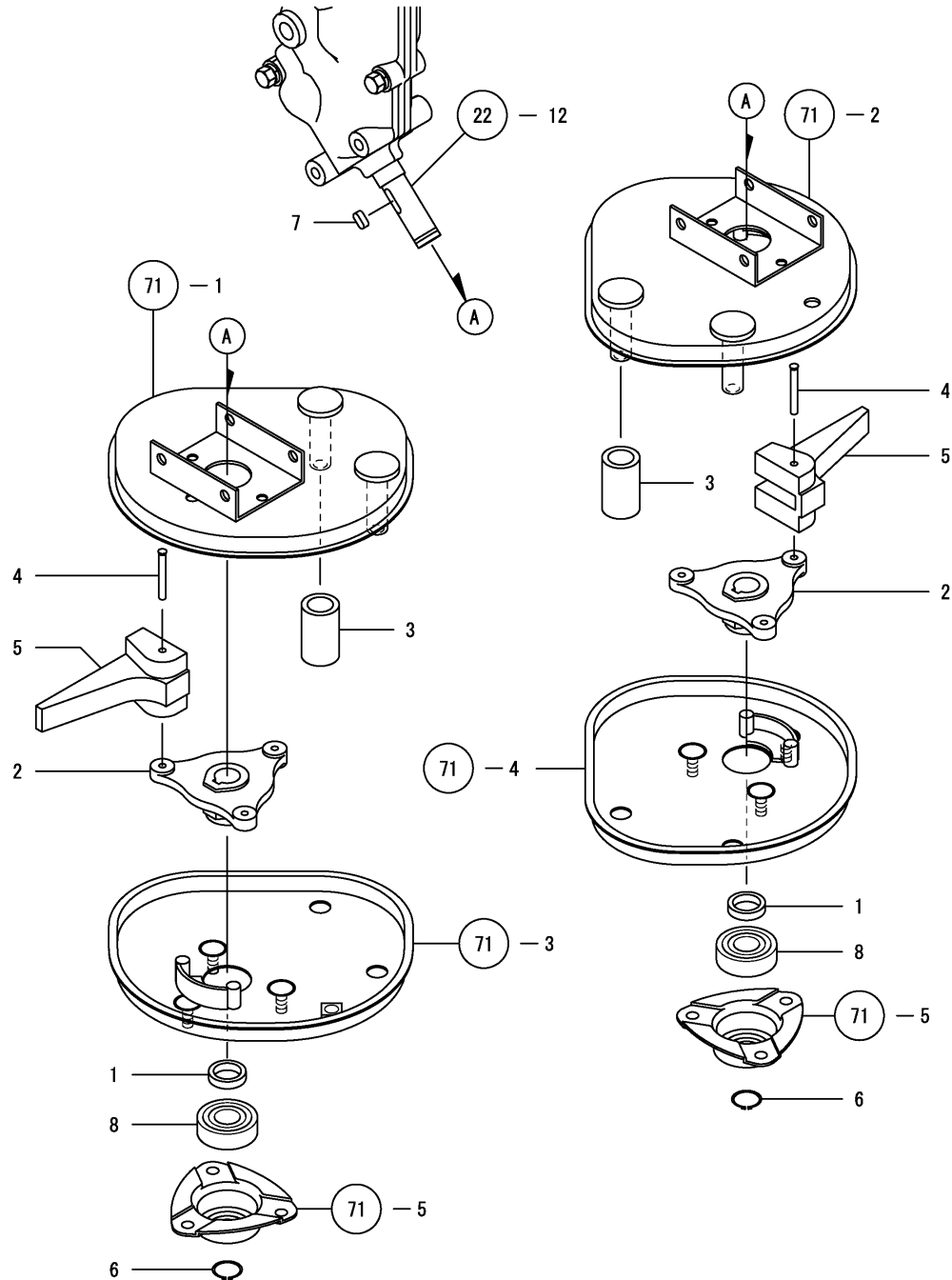
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-24360	SHAFT A,UPPER ROLLER	1	1						
2	1	1E8540-24370	ROLLER, UPPER	1	1						
3	1	1E8540-24380	BEARING,UPPER ROLLER	1	1						
4	1	1E8540-24410	COLLAR 8.3X16X10.5	1	1						
5	1	1E6101-25260	SPRING 3X17.5X75	1	1						
6	1	1E8230-25540	STOPPER,TENSION	1	1						
7	1	1E8530-25892	CHAIN 132R,UPPER	1	1						
8	2	1E8540-25290	PIN 40	13	13						
9	2	1E8540-25341	TINE 115.5	13	13						
10	1	1E8540-25921	HOLDER, ROLLER	1	1						
11	1	1E6310-27630	BUSH 15X18X25	1	1						
12	1	22117-140000	WASHER 14	1	1						
13	1	22157-080000	WASHER 8	1	1						
14	1	22217-080000	SPRING WASHER 8	1	1						
15	1	22217-080000	SPRING WASHER 8	2	2						
16	1	22351-040020	SPRING PIN 4X20	1	1						
17	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
18	1	26116-080702	BOLT M 8X 70 PLATED	1	1						
19	1	26717-080002	NUT 8	1	1						
20	1	26717-080002	NUT 8	2	2						
21	1	26717-080002	NUT 8	1	1						
22	1	1E8080-99080	LINK , JOINT	1	1						
23	1	1E8080-99090	LINK , OFFSET	1	1						



Fig.70. EAR CONVEY DRIVE

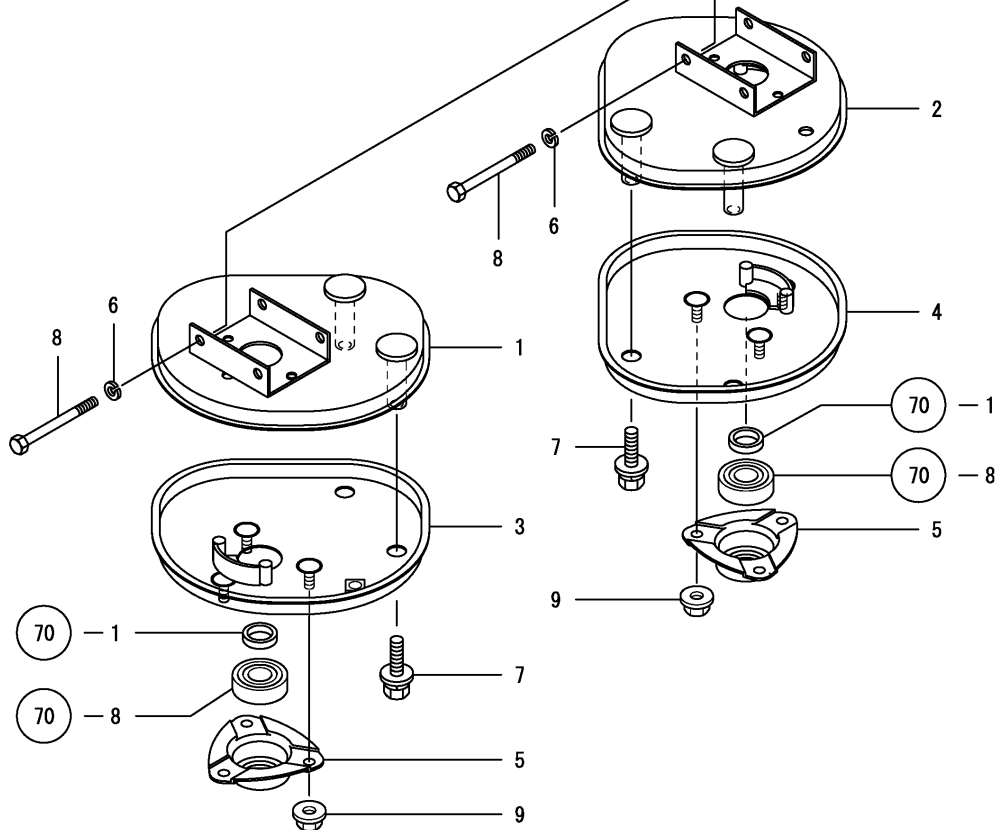
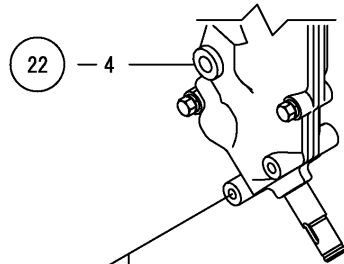
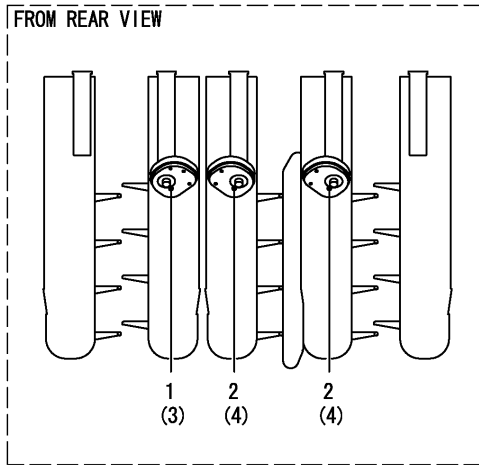


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6090-21170 (A=FXXXXXX) (B=FXXXXXX)	COLLAR 16.1X21.7X5	3	3						Z
2	1	1E8540-25251 (A=FXXXXXX) (B=FXXXXXX)	FLANGE,HEAD DRIVE	3	3						Z
3	1	1E8540-25300 (A=FXXXXXX) (B=FXXXXXX)	TUBE 15X36,TETRON	6	6						Z
4	1	1E8540-25320 (A=FXXXXXX) (B=FXXXXXX)	PIN 33	9	9						Z
5	1	1E8540-25330 (A=FXXXXXX) (B=FXXXXXX)	TINE 80	9	9						Z
6	1	22242-000150 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 15	3	3						Z
7	1	22551-050100 (A=FXXXXXX) (B=FXXXXXX)	KEY 5X10	3	3						Z
8	1	24104-062024 (A=FXXXXXX) (B=FXXXXXX)	BALL BEARING	3	3						Z

Fig.71. EAR CONVEY CASE



OCNP4-G07300 71. EAR CONVEY CASE

(A)=KGC80  
(B)=KGC80C  
(C)=

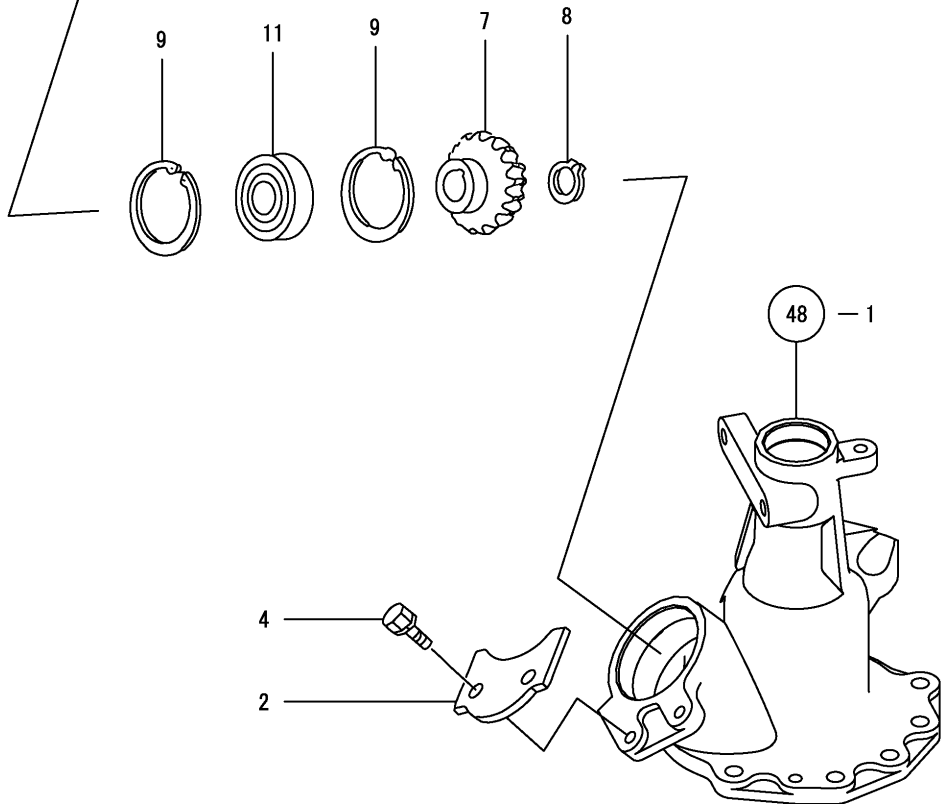
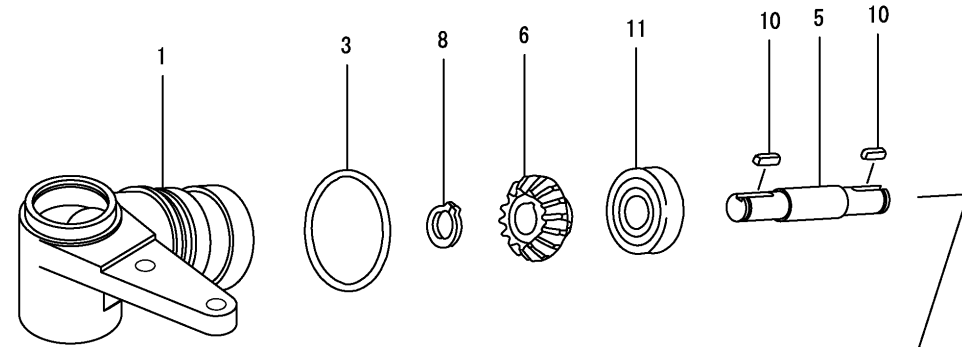
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-25351 (A=FXXXXXX) (B=FXXXXXX)	CASE L,HEAD CONVEY	1	1						Z
2	1	1E8540-25421 (A=FXXXXXX) (B=FXXXXXX)	CASE R,HEAD CONVEY	2	2						Z
3	1	1E8540-25452 (A=FXXXXXX) (B=FXXXXXX)	COVER L,HEAD CONVEY	1	1						Z
4	1	1E8540-25472 (A=FXXXXXX) (B=FXXXXXX)	COVER R,HEAD CONVEY	2	2						Z
5	1	1F4141-55150 (A=FXXXXXX) (B=FXXXXXX)	METAL,PRESS 3-LEG PL	3	3						Z
6	1	22212-060000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 6	6	6						Z
7	1	26014-080162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 16	6	6						Z
8	1	26116-060652 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 6X 65 PLATED	6	6						Z
9	1	26367-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	9	9						Z

Fig.72. VERTICAL CONVEY CASE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

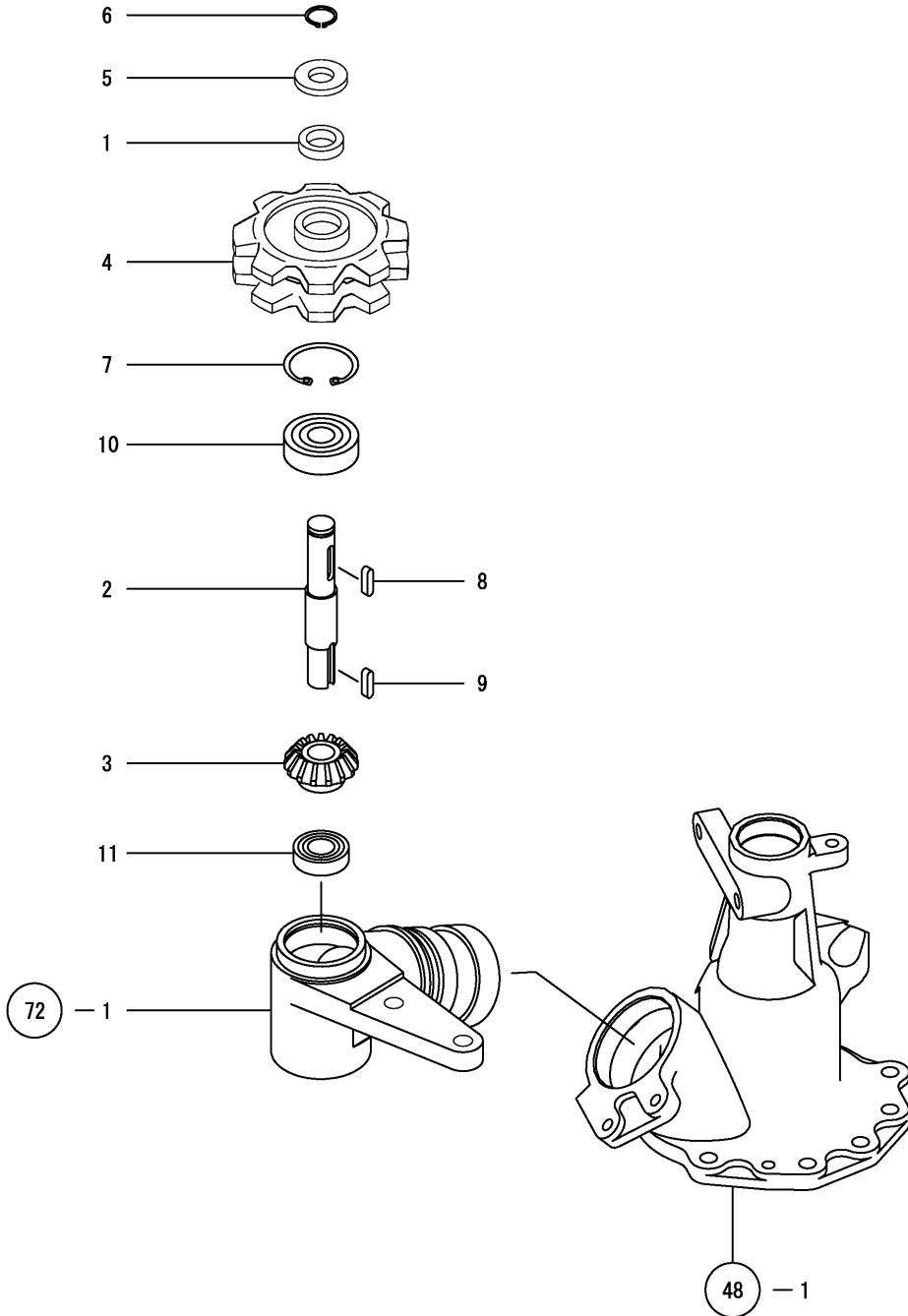


REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-27010	CASE,BEVEL VERT	1	1						
I	1-1	1E8540-27011-1	CASE,BEVEL VERT G	1	1						N
		(A=F010154) (B=F010154)									
2	1	1E8230-27211	PLATE,VERT.BVL.CS.FX	1	1						
3	1	24321-000600	O-RING 1A G-60.0	1	1						
4	1	26013-080202	BOLT W/WASHER M8X20	2	2						
5	1	1E8540-27020	SHAFT,VERTICAL 1ST	1	1						
6	1	1E8540-27080	GEAR 16,BEVEL	1	1						
7	1	1E8540-27090	GEAR 18,BEVEL	1	1						
8	1	22242-000170	CIRCLIP 17	2	2						
9	1	22252-000471	CIRCLIP 47	2	2						
10	1	22551-050200	KEY 5X20	2	2						
11	1	24107-063034	BALL BEARING	2	2						

Fig.73. VERTICAL CONVEY SHAFT B

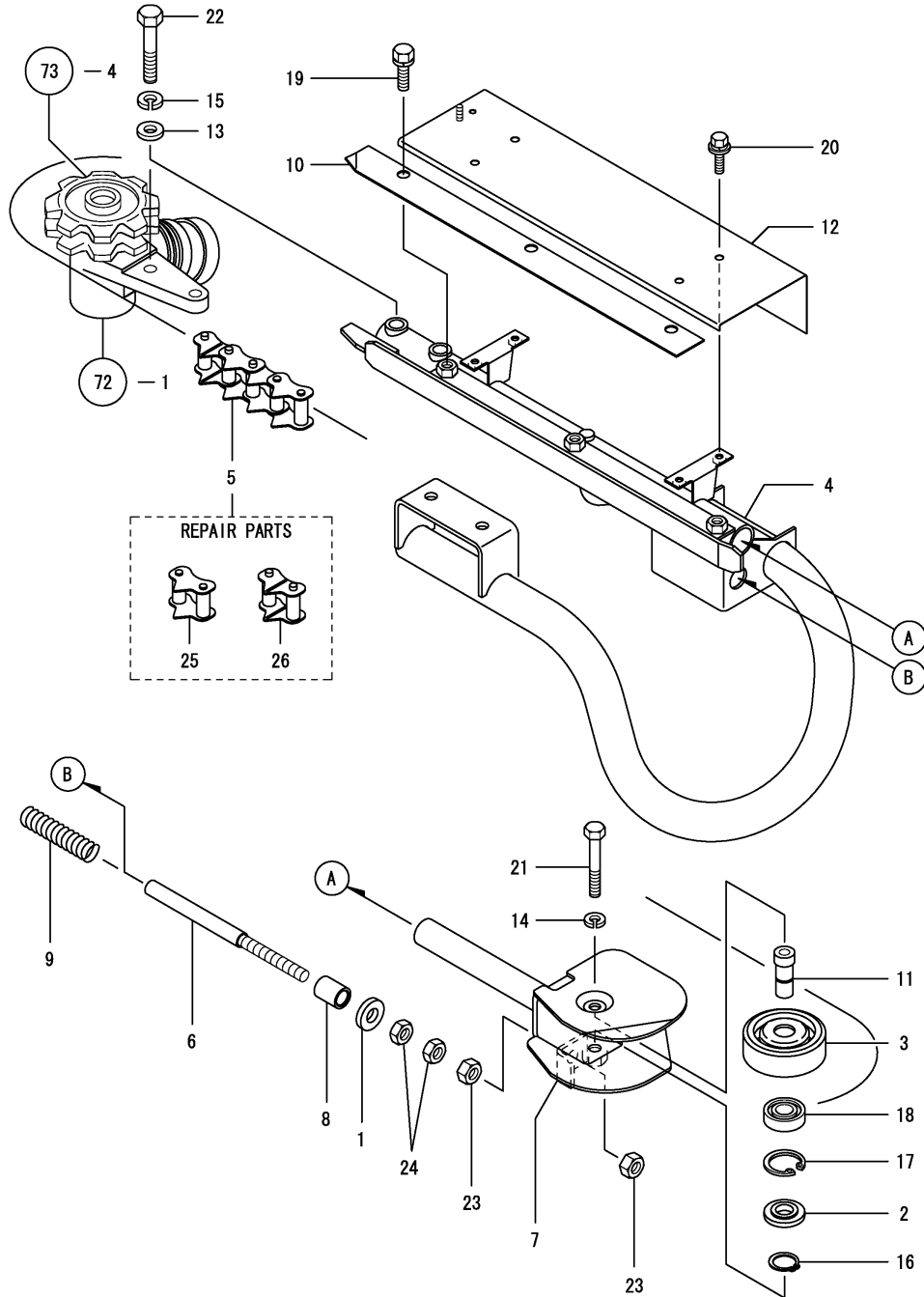
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6480-23050	SEAL RING 17	1	1						
2	1	1E8540-27031	SHAFT,VERT 2ND	1	1						
3	1	1E8540-27071	GER 15G,BEVEL	1	1						
4	1	1E8540-27131	SPROCKET 8X28,CONVEY	1	1						
5	1	22137-160000	WASHER 16,POLISHED	1	1						
6	1	22242-000170	CIRCLIP 17	1	1						
7	1	22252-000471	CIRCLIP 47	1	1						
8	1	22551-050150	KEY 5X15	1	1						
9	1	22551-050200	KEY 5X20	1	1						
10	1	24104-063034	BALL BEARING	1	1						
11	1	24107-062034	BALL BEARING	1	1						

Fig.74. VERTICAL CHAIN CASE

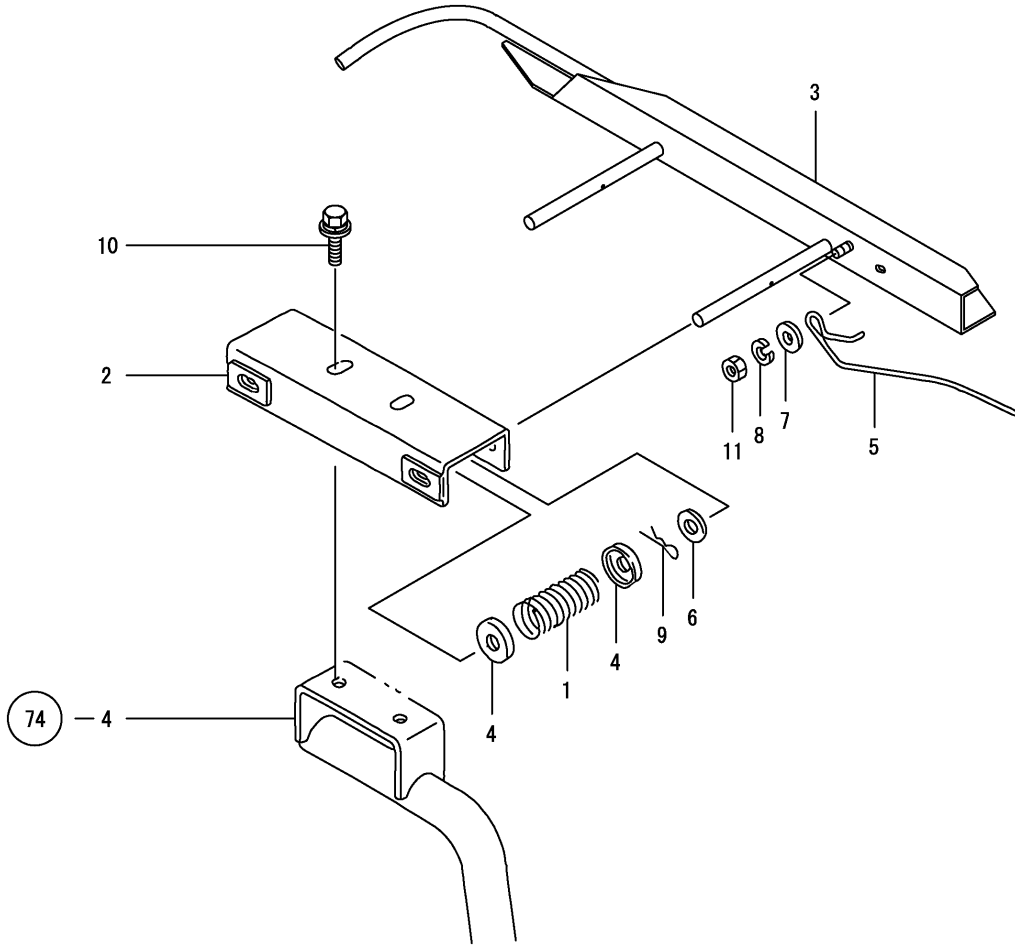


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6746-11820	WASHER 15X32X6	1	1						
2	1	1E8540-23360	COLLAR 39X7	1	1						
3	1	1E8540-27141	ROLLER 80X29,CHAIN	1	1						
4	1	1E8540-27253	GUIDE,VERT.CHAIN	1	1						
5	1	1E8540-27280	CHAIN 30X46,CONVEY	1	1						
6	1	1E8080-27450	BOLT 201,TENSION	1	1						
7	1	1E8250-27450	TENSION,CHAIN	1	1						
8	1	1E8080-27460	BOSS 22X28,SLIDE	1	1						
9	1	1E8080-27470	SPRING 24X90	1	1						
10	1	1E8230-27491	PLATE,CHAIN GUIDE	1	1						
11	1	1E8540-27500	ROLLER SHAFT 20*48.5	1	1						
12	1	1E8730-27750	COVER, CHAIN	1	1						
13	1	22137-120000	WASHER 12,POLISHED	2	2						
14	1	22217-100000	SPRING WASHER 10	1	1						
15	1	22217-120000	SPRING WASHER 12	2	2						
16	1	22242-000170	CIRCLIP 17	1	1						
17	1	22252-000401	CIRCLIP 40	1	1						
18	1	24104-062034	BALL BEARING	1	1						
19	1	26013-100162	BOLT M10X 16	3	3						
20	1	26014-060122	BOLT M 6X 12	4	4						
21	1	26116-100702	BOLT M10X 70 PLATED	1	1						
22	1	26116-120652	BOLT M12X 65 PLATED	2	2						
23	1	26717-120002	NUT M12	2	2						
24	1	26757-120002	LOCK NUT M12 PLATED	2	2						
25	1	1E8540-99030	LINK 33X30 , JOINT	1	1						
26	1	1E8540-99040	LINK 33X30 , OFFSET	1	1						

Fig.75. VERTICAL CONJUGATE BAR



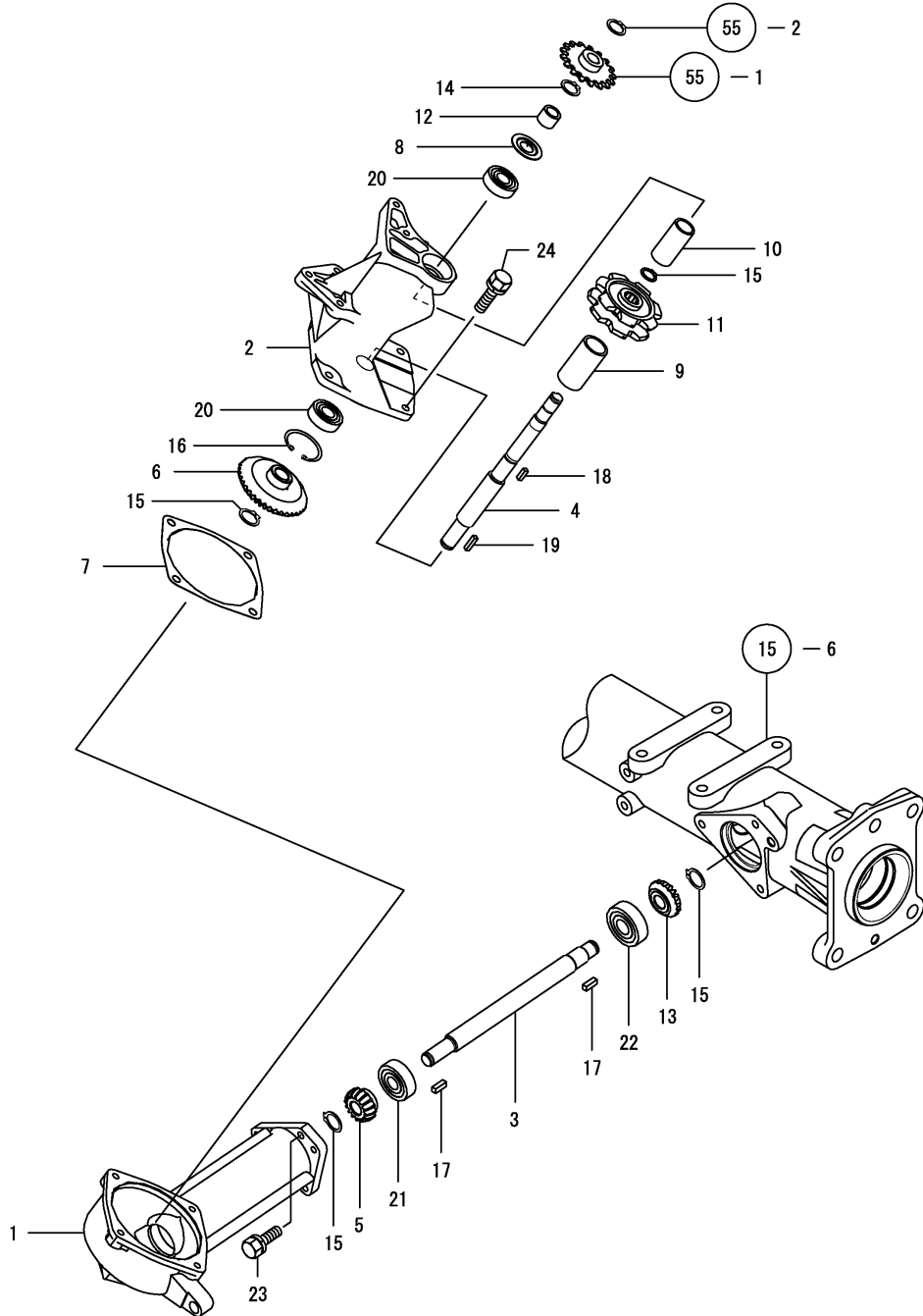
OCNP4-G07300 75. VERTICAL CONJUGATE BAR

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6480-27550	SPRING 35.2X73	2	2						
2	1	1E8230-27551	HOLDER,GUIDE	1	1						
3	1	1E8540-27652	GUIDE,VERTICAL SWATH	1	1						
4	1	1E6220-27680	BRACKET,GUIDE SPRING	4	4						
5	1	1E8230-27700	GUIDE,VERT.AUXILIARY	1	1						
6	1	22137-120000	WASHER 12,POLISHED	2	2						
7	1	22157-080000	WASHER 8	1	1						
8	1	22217-080000	SPRING WASHER 8	1	1						
9	1	22360-120000	SNAP PIN 12	2	2						
10	1	26014-100202	BOLT M10X 20	2	2						
11	1	26717-080002	NUT 8	1	1						

Fig.76. AUXILIARY CONVEY DRIVE

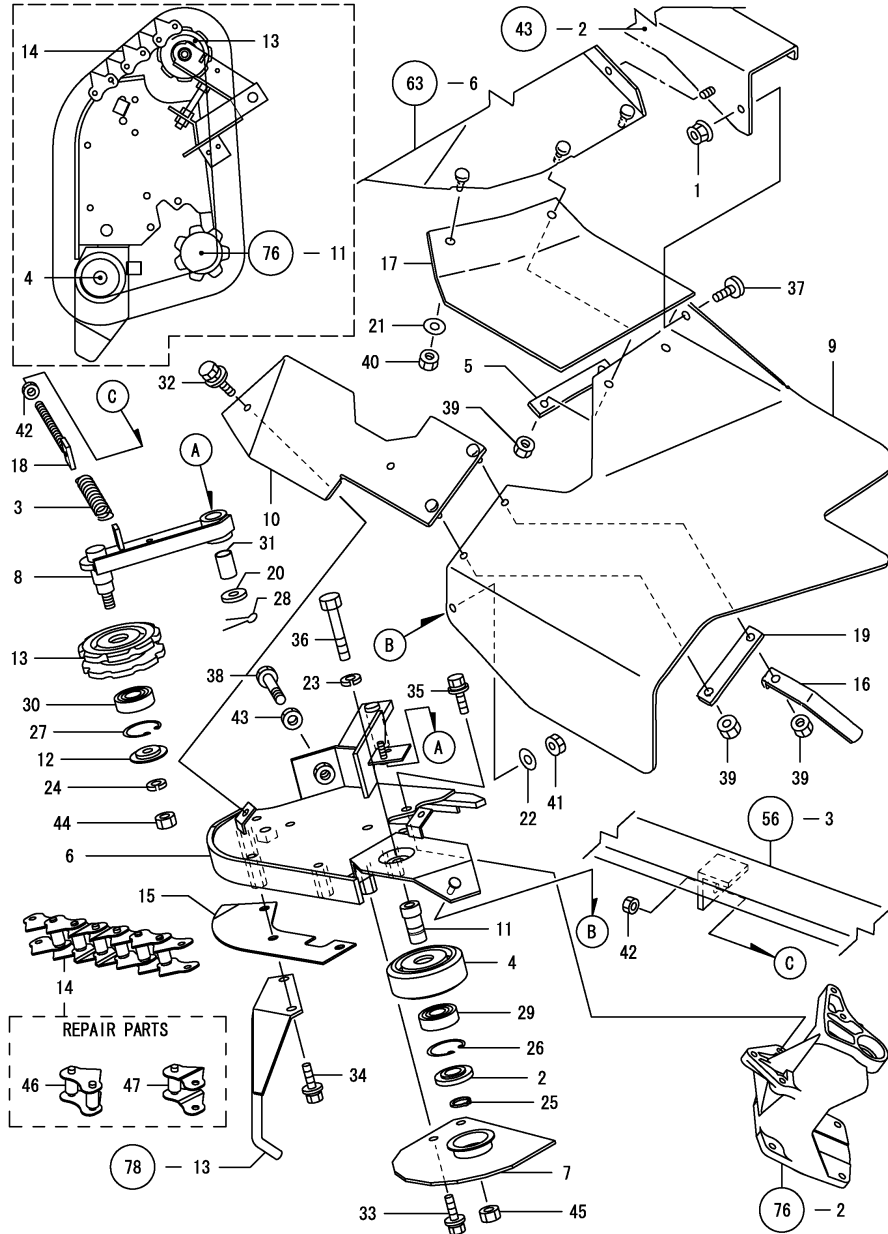


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-28001	CASE,AUX.HORZ.COYV	1	1						
2	1	1E8530-28010	METAL,AUX.CNVY.DRIVE	1	1						
3	1	1E8540-28010	SHAFT,AUX.CONVEY 1ST	1	1						
4	1	1E8230-28020	SHAFT,AUX.CNVY.DRIVE	1	1						
5	1	1E8540-28020	GEAR 16,BEVEL	1	1						
6	1	1E8540-28030	GEAR 37,BEVEL	1	1						
7	1	1E8230-28050	DRIVE METAL PACKING	1	1						
8	1	1E8230-28060	PROTECTOR 39,TWINE	1	1						
9	1	1E8230-28070	PIPE A,TWINE PROTECT	1	1						
10	1	1E8230-28080	PIPE B,TWINE PROTECT	1	1						
11	1	1E8540-28350	SPROCKET 7X28,CONVEY	1	1						
I	11-1	1	1E8540-28351	SPROCKET, SWATH 7X28	1	1					N
		(A=F010154)	(B=F010154)								
12	1	1E6480-41050	COLLAR 15.3X21.7X16	1	1						
13	1	1E6241-92751	GEAR 16,BEVEL	1	1						
14	1	22242-000150	CIRCLIP 15	1	1						
15	1	22242-000170	CIRCLIP 17	4	4						
16	1	22252-000400	CIRCLIP 40(H)	1	1						
17	1	22551-050150	KEY 5X15	2	2						
18	1	22551-050150	KEY 5X15	1	1						
19	1	22551-050200	KEY 5X20	1	1						
20	1	24104-062034	BALL BEARING	2	2						
21	1	24104-063034	BALL BEARING	1	1						
22	1	24104-063044	BALL BEARING	1	1						
23	1	26013-080302	BOLT M 8X 30	3	3						
24	1	26013-080302	BOLT M 8X 30	4	4						

Fig.77. AUXILIARY CONVEY



(A)=KGC80  
(B)=KGC80C  
(C)=

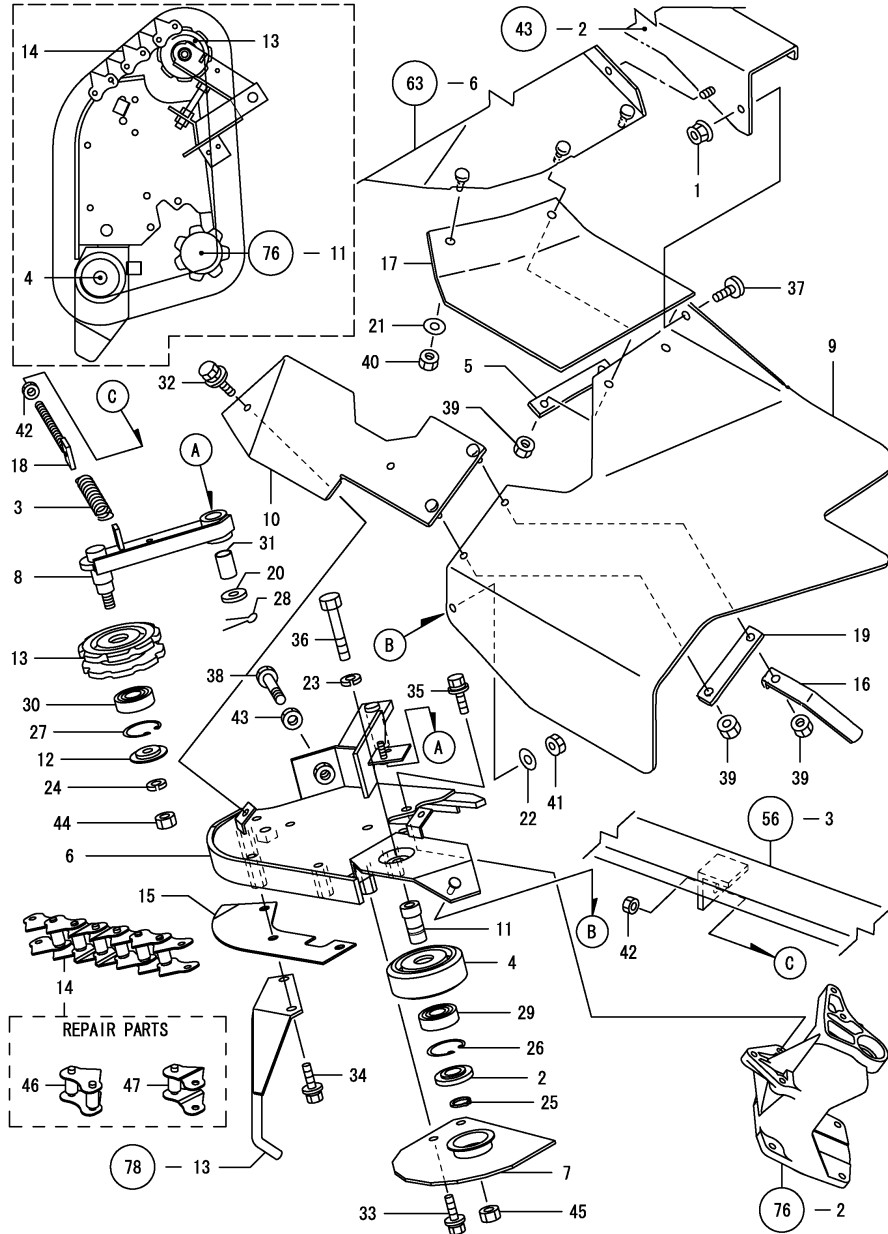
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22130 (A=FXXXXXX) (B=FXXXXXX)	NUT W/WASHER 6	1	1						Z
2	1	1E8540-23360 (A=FXXXXXX) (B=FXXXXXX)	COLLAR 39X7	1	1						Z
3	1	1E8080-23400 (A=FXXXXXX) (B=FXXXXXX)	SPRING 19X141	1	1						Z
4	1	1E8540-27141 (A=FXXXXXX) (B=FXXXXXX)	ROLLER 80X29,CHAIN	1	1						Z
5	1	1E8080-27840 (A=FXXXXXX) (B=FXXXXXX)	RETAINER,RUBBER	1	1						Z
6	1	1E8540-28042 (A=FXXXXXX) (B=FXXXXXX)	GUIDE,AUX.CONVEY	1	1						Z
7	1	1E8540-28180 (A=FXXXXXX) (B=FXXXXXX)	PLATE, TWINE PROTECT	1	1						Z
8	1	1E8361-28200 (A=FXXXXXX) (B=FXXXXXX)	ARM 127.5A,TENSION	1	1						Z
9	1	1E8540-28201 (A=FXXXXXX) (B=FXXXXXX)	RUBBER,HEAD GUIDE	1	1						Z
10	1	1E8540-28220 (A=FXXXXXX) (B=FXXXXXX)	COVER,MIDDLE	1	1						Z
11	1	1E8540-28240 (A=FXXXXXX) (B=FXXXXXX)	SHAFT,ROLLER 20X40.5	1	1						Z
12	1	1E8252-28260 (A=FXXXXXX) (B=FXXXXXX)	WASHER,PROTECTIVE	1	1						Z
13	1	1E8540-28340 (A=FXXXXXX) (B=FXXXXXX)	SPROCKET 8,IDLER	1	1						Z
14	1	1E8540-28360 (A=FXXXXXX) (B=FXXXXXX)	CHAIN 30X35,CONVEY	1	1						Z
15	1	1E8252-28700 (A=FXXXXXX) (B=FXXXXXX)	RAIL GUIDE	1	1						Z
16	1	1E6910-28910 (A=FXXXXXX) (B=FXXXXXX)	SPRING 100L,LEAF	2	2						Z
17	1	1E8252-28931 (A=FXXXXXX) (B=FXXXXXX)	RUBBER B,HEAD GUIDE	1	1						Z
18	1	1E6101-51170 (A=FXXXXXX) (B=FXXXXXX)	BOLT, TENSION	1	1						Z
19	1	1E6580-92970 (A=FXXXXXX) (B=FXXXXXX)	BRACKET (B),PORT	1	1						Z
20	1	22117-140000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 14	1	1						Z
21	1	22157-060000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 6	1	1						Z
22	1	22157-060000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 6	1	1						Z
23	1	22217-100000 (A=FXXXXXX) (B=FXXXXXX)	SPRING WASHER 10	1	1						Z
24	1	22217-100000 (A=FXXXXXX) (B=FXXXXXX)	SPRING WASHER 10	1	1						Z
25	1	22242-000170 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 17	1	1						Z
26	1	22252-000401 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 40	1	1						Z

Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.326



Fig.77. AUXILIARY CONVEY



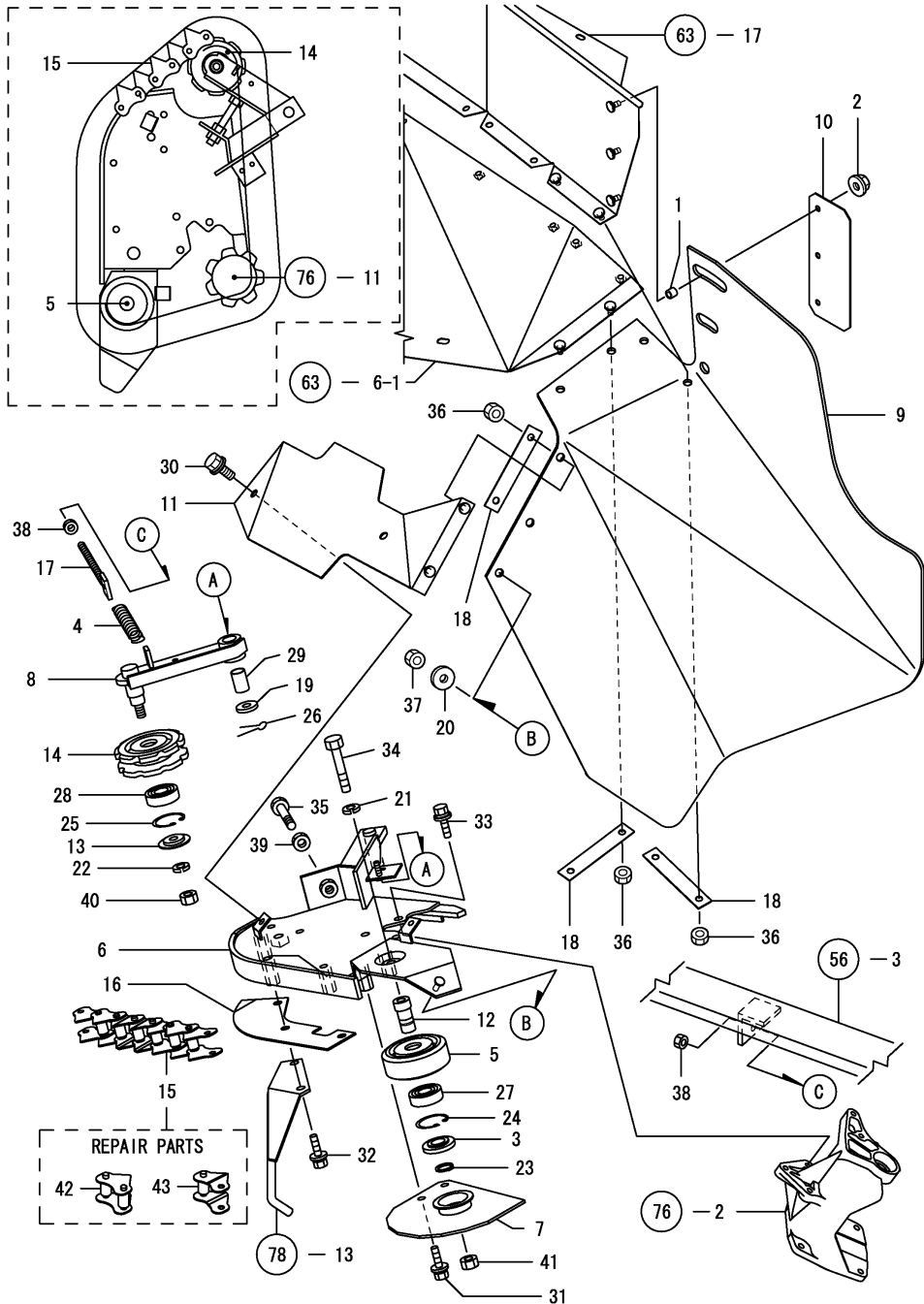
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
27	1	22252-000401	CIRCLIP 40	1	1						Z
28	1	22417-320250	COTTER PIN 3.2X25	1	1						Z
29	1	24104-062034	BALL BEARING	1	1						Z
30	1	24104-062034	BALL BEARING	1	1						Z
31	1	24550-015250	BUSH 15X25	1	1						Z
32	1	26014-060122	BOLT M 6X 12	2	2						Z
33	1	26014-080162	BOLT M 8X 16	2	2						Z
34	1	26014-080202	BOLT M 8X 20	3	3						Z
35	1	26014-080202	BOLT M 8X 20	3	3						Z
36	1	26116-100602	BOLT M10X 60 PLATED	1	1						Z
37	1	26167-060162	BOLT M 6X 16 PLATED	1	1						Z
38	1	26207-100904	BOLT M10X90	1	1						Z
39	1	26717-060002	NUT M 6	4	4						Z
40	1	26717-060002	NUT M 6	1	1						Z
41	1	26717-060002	NUT M 6	1	1						Z
42	1	26717-080002	NUT 8	2	2						Z
43	1	26717-100002	NUT M10	1	1						Z
44	1	26717-100002	NUT M10	1	1						Z
45	1	26717-100002	NUT M10	1	1						Z
46	1	1E8540-99030	LINK 33X30 , JOINT	1	1						Z
47	1	1E8540-99040	LINK 33X30 , OFFSET	1	1						Z

Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.326

Fig.326. AUXILIARY CONVEY(ADD.ITEM)

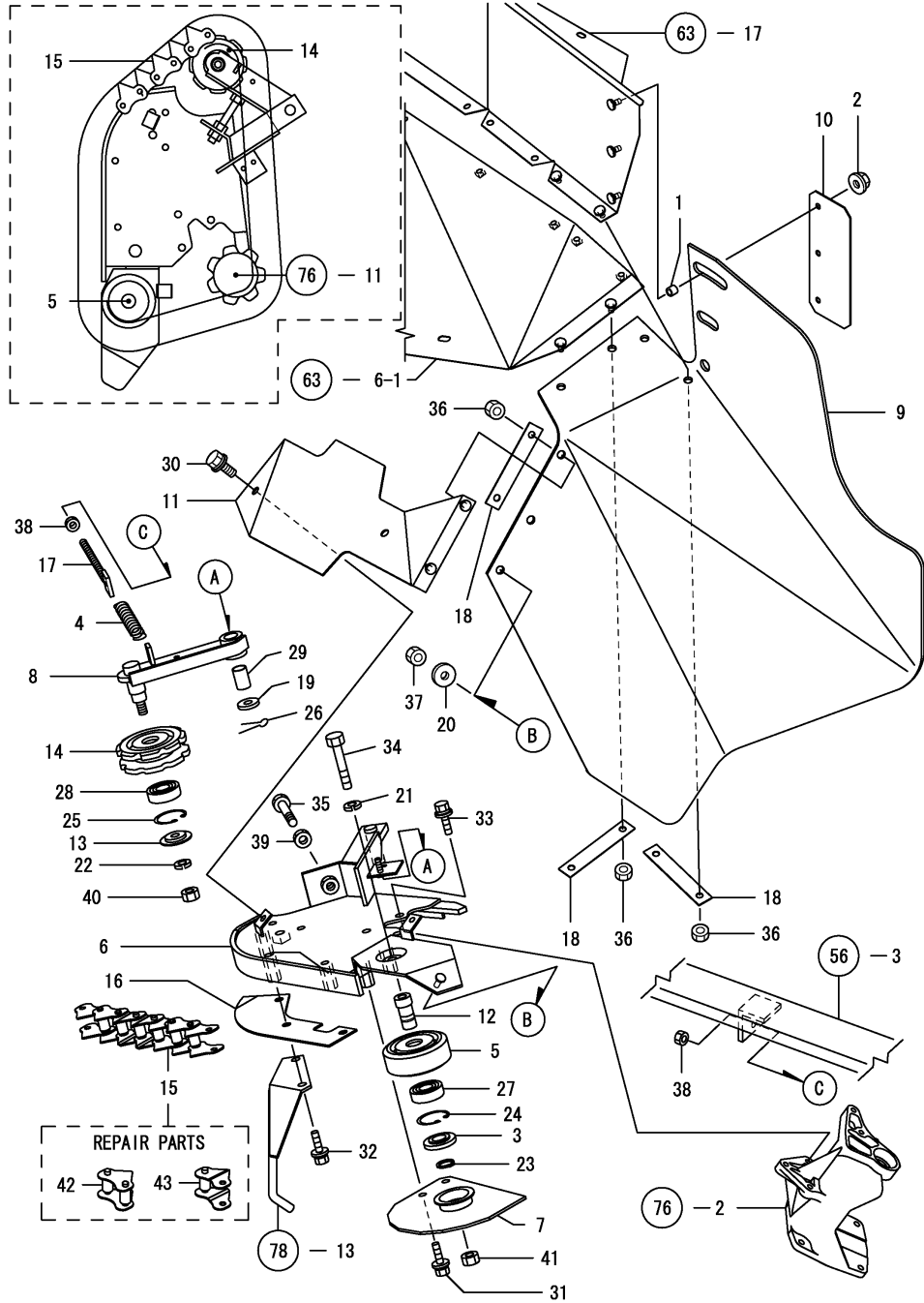


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1F5410-12240 (A=FXXXXXX) (B=FXXXXXX)	COLLAR,6.5X10.5X9.2	3	3						W
2	1	194990-22130	NUT W/WASHER 6	3	3						W
3	1	1E8540-23360 (A=FXXXXXX) (B=FXXXXXX)	COLLAR 39X7	1	1						W
4	1	1E8080-23400 (A=FXXXXXX) (B=FXXXXXX)	SPRING 19X141	1	1						W
5	1	1E8540-27141 (A=FXXXXXX) (B=FXXXXXX)	ROLLER 80X29,CHAIN	1	1						W
6	1	1E8540-28042 (A=FXXXXXX) (B=FXXXXXX)	GUIDE,AUX.CONVEY	1	1						W
7	1	1E8540-28180 (A=FXXXXXX) (B=FXXXXXX)	PLATE, TWINE PROTECT	1	1						W
8	1	1E8361-28200 (A=FXXXXXX) (B=FXXXXXX)	ARM 127.5A,TENSION	1	1						W
9	1	1E9050-28200 (A=FXXXXXX) (B=FXXXXXX)	RUBBER,EAR GUIDE	1	1						W
10	1	1E9050-28210 (A=FXXXXXX) (B=FXXXXXX)	PLATE, 70X180	1	1						W
11	1	1E9050-28220 (A=FXXXXXX) (B=FXXXXXX)	COVER,MID	1	1						W
12	1	1E8540-28240 (A=FXXXXXX) (B=FXXXXXX)	SHAFT,ROLLER 20X40.5	1	1						W
13	1	1E8252-28260 (A=FXXXXXX) (B=FXXXXXX)	WASHER,PROTECTIVE	1	1						W
14	1	1E8540-28340 (A=FXXXXXX) (B=FXXXXXX)	SPROCKET 8,IDLER	1	1						W
15	1	1E8540-28360 (A=FXXXXXX) (B=FXXXXXX)	CHAIN 30X35,CONVEY	1	1						W
16	1	1E8252-28700 (A=FXXXXXX) (B=FXXXXXX)	RAIL GUIDE	1	1						W
17	1	1E6101-51170 (A=FXXXXXX) (B=FXXXXXX)	BOLT, TENSION	1	1						W
18	1	1E6580-92970 (A=FXXXXXX) (B=FXXXXXX)	BRACKET (B),PORT	3	3						W
19	1	22117-140000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 14	1	1						W
20	1	22157-060000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 6	1	1						W
21	1	22217-100000 (A=FXXXXXX) (B=FXXXXXX)	SPRING WASHER 10	1	1						W
22	1	22217-100000 (A=FXXXXXX) (B=FXXXXXX)	SPRING WASHER 10	1	1						W
23	1	22242-000170 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 17	1	1						W
24	1	22252-000401 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 40	1	1						W
25	1	22252-000401 (A=FXXXXXX) (B=FXXXXXX)	CIRCLIP 40	1	1						W
26	1	22417-320250	COTTER PIN 3.2X25	1	1						W

Fig.326. AUXILIARY CONVEY(ADD.ITEM)



(A)=KGC80  
(B)=KGC80C  
(C)=

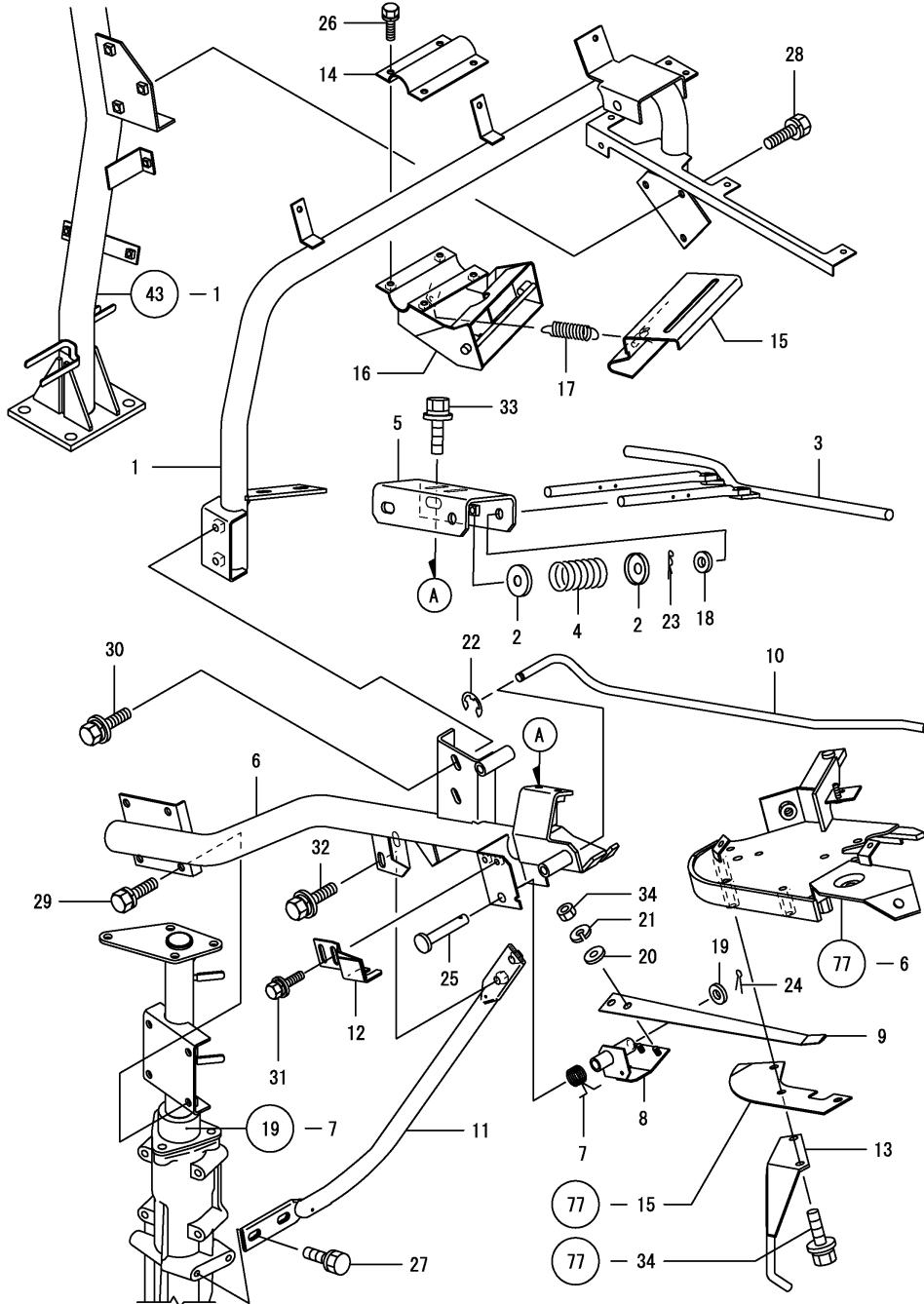
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
27	1	24104-062034	BALL BEARING	1	1						W
28	1	24104-062034	BALL BEARING	1	1						W
29	1	24550-015250	BUSH 15X25	1	1						W
30	1	26014-060122	BOLT M 6X 12	2	2						W
31	1	26014-080162	BOLT M 8X 16	2	2						W
32	1	26014-080202	BOLT M 8X 20	3	3						W
33	1	26014-080202	BOLT M 8X 20	3	3						W
34	1	26116-100602	BOLT M10X 60 PLATED	1	1						W
35	1	26207-100904	BOLT M10X90	1	1						W
36	1	26717-060002	NUT M 6	6	6						W
37	1	26717-060002	NUT M 6	1	1						W
38	1	26717-080002	NUT 8	2	2						W
39	1	26717-100002	NUT M10	1	1						W
40	1	26717-100002	NUT M10	1	1						W
41	1	26717-100002	NUT M10	1	1						W
42	1	1E8540-99030	LINK 33X30 , JOINT	1	1						W
43	1	1E8540-99040	LINK 33X30 , OFFSET	1	1						W

Fig.78. AUXILIARY CONVEY GUIDE

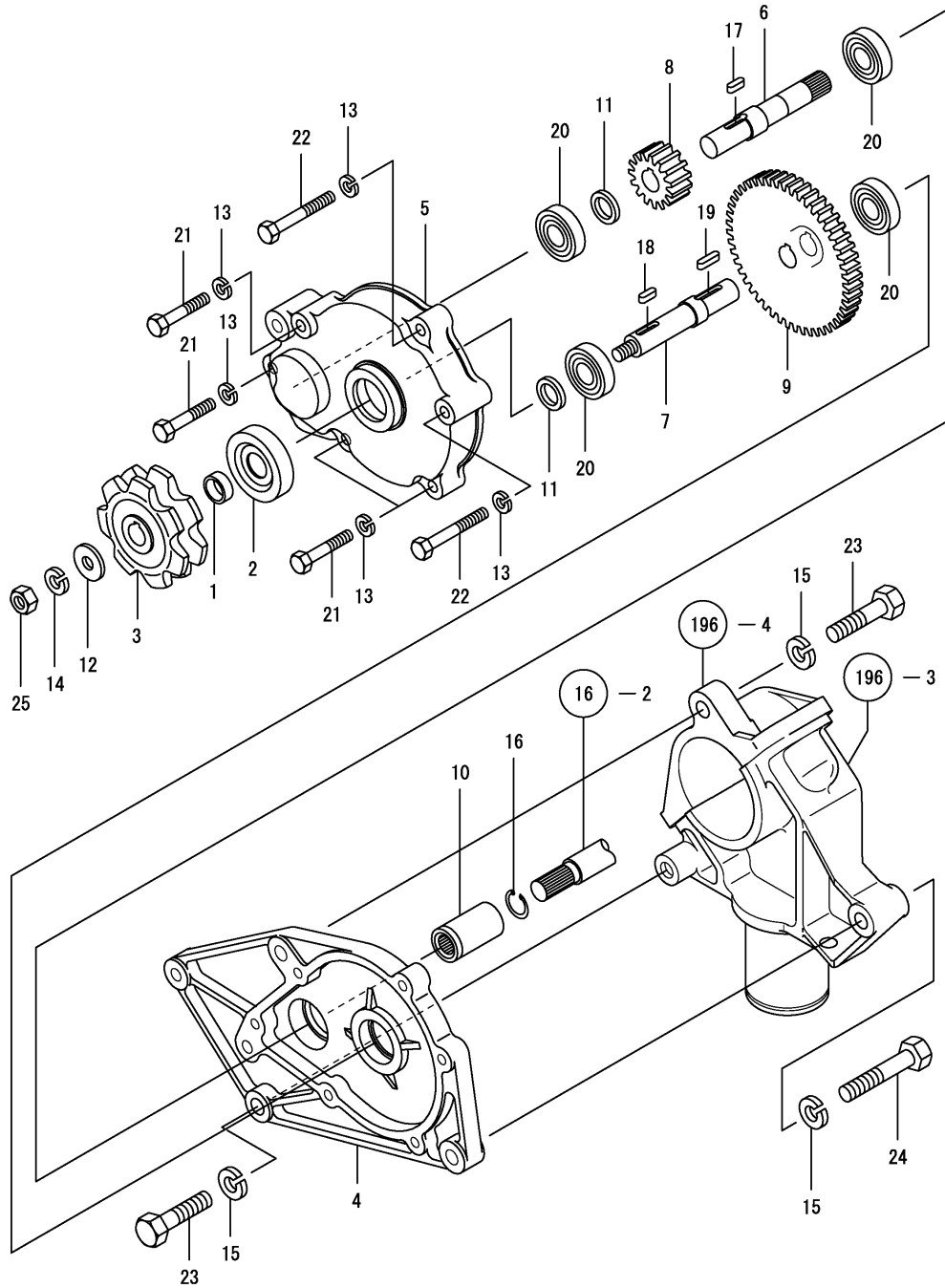
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8545-26002	PIPE,SENSOR	1	1						
2	1	1E6220-27680	BRACKET,GUIDE SPRING	4	4						
3	1	1E8540-28251	ROD,AUX.GUIDE	1	1						
4	1	1E8540-28310	SPRING 2.9X34.9X73	2	2						
5	1	1E8540-28330	BRACKET,AUX.GUIDE	1	1						
6	1	1E8530-28402	FRAME,AUX.GUIDE	1	1						
7	1	1E8540-28530	SPRING 2.6X22,TORQUE	1	1						
8	1	1E8540-28552	SEAT,FD.CHN.SPG.MVRD	1	1						
9	1	1E8540-28601	SPRING,FEED CHAIN	1	1						
10	1	1E8540-28622	GUIDE,FEED CHAIN	1	1						
I 10-1	1	1E8540-28623	GUIDE,FEED CHAIN	1	1						N
		(A=F010154) (B=F010154)									
11	1	1E8530-28630	PIPE,GUIDE SUPPORTG	1	1						
12	1	1E8540-28650	MOUNT,SWITCH	1	1						
13	1	1E8540-28701	BAR,STALK EXPEL	1	1						
13-1	1	1E8540-28702	RETAINER,STALK BAR	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
14	1	1E8250-28750	BRACKET Z,SENSOR LWR	1	1						
15	1	1E8540-29201	BRACKET,SENSOR	1	1						
16	1	1E8540-29221	BRACKET,SENSOR FRONT	1	1						
17	1	1N1730-31451	SPRING,BRAKE	1	1						
18	1	22117-120000	WASHER 12	2	2						
19	1	22117-120000	WASHER 12	1	1						
20	1	22137-080000	WASHER 8, POLISHED	2	2						
21	1	22217-080000	SPRING WASHER 8	2	2						
22	1	22272-000080	CIRCLIP E- 8	1	1						
23	1	22360-120000	SNAP PIN 12	2	2						
24	1	22417-250250	COTTER PIN 2.5X25	1	1						
25	1	22487-120700	PIN 12X 70	1	1						
26	1	26013-060202	BOLT M 6X 20	4	4						
27	1	26013-080162	BOLT W/WASHER M8X16	2	2						
28	1	26013-080162	BOLT W/WASHER M8X16	3	3						
29	1	26013-080202	BOLT W/WASHER M8X20	4	4						
30	1	26013-080202	BOLT W/WASHER M8X20	2	2						
31	1	26014-060162	BOLT M 6X 16	2	2						
32	1	26014-080162	BOLT M 8X 16	2	2						
33	1	26014-080202	BOLT M 8X 20	2	2						
34	1	26717-080002	NUT 8	2	2						

Fig.79. SUCCESSION CONVEY CASE

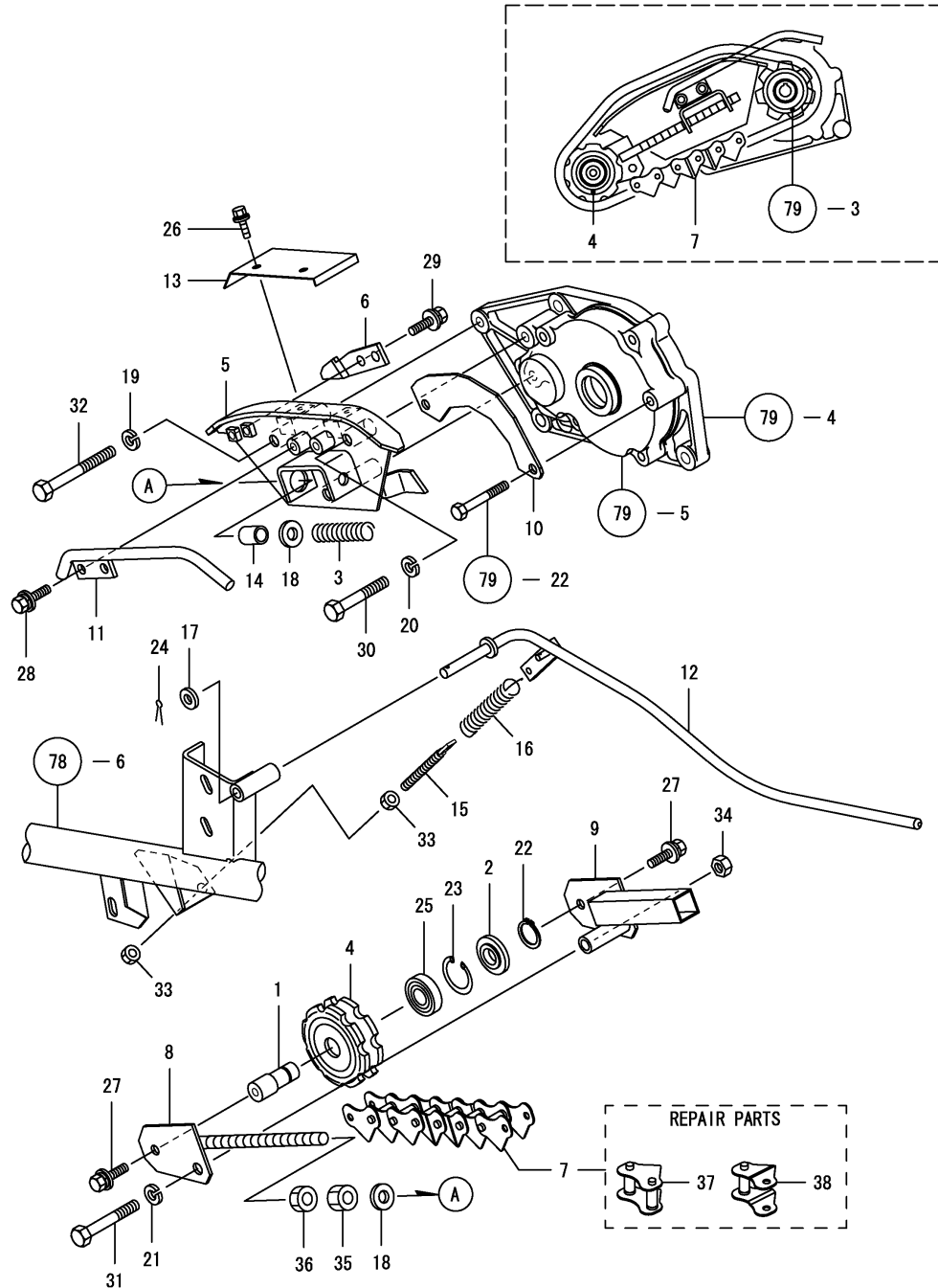


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6740-21120	COLLAR 17.1X25X8	1	1						
2	1	1E6910-23030	PROTECTOR 57,TWINE	1	1						
3	1	1E8361-28041	SPROCKET 7X28,CONVEY	1	1						
4	1	1E8540-28750	CASE A,SUCCE	1	1						
5	1	1E8540-28760	CASE B,SUCCE	1	1						
6	1	1E8540-28770	SHAT A,SUCCE	1	1						
7	1	1E8540-28780	SHAFT B,SUCCE	1	1						
8	1	1E8540-28790	GER 15,SPUR	1	1						
9	1	1E8540-28800	GER 48,SPUR	1	1						
10	1	1E8540-29070	JOINT BOSS	1	1						
10-1	1	1E8420-13270	JOINT 17X36	1	1						N
(A=FXXXXXXX) (B=FXXXXXXX)											
11	1	1E8130-51850	COLLAR 17.1X25X4	2	2						
12	1	1E6050-63110	COLLAR 10.5X28X3.2	1	1						
13	1	22217-080000	SPRING WASHER 8	6	6						
14	1	22217-100000	SPRING WASHER 10	1	1						
15	1	22217-120000	SPRING WASHER 12	3	3						
16	1	22252-000150	CIRCLIP 15	1	1						
17	1	22551-050150	KEY 5X15	1	1						
18	1	22551-050150	KEY 5X15	1	1						
19	1	22551-050200	KEY 5X20	1	1						
20	1	24104-062034	BALL BEARING	4	4						
21	1	26116-080452	BOLT M 8X 45 PLATED	4	4						
22	1	26116-080602	BOLT M 8X 60 PLATED	2	2						
23	1	26116-120552	BOLT M12X 55 PLATED	2	2						
24	1	26116-120652	BOLT M12X 65 PLATED	1	1						
25	1	26737-100002	NUT M10	1	1						

Fig.80. SUCCESSION CONVEY

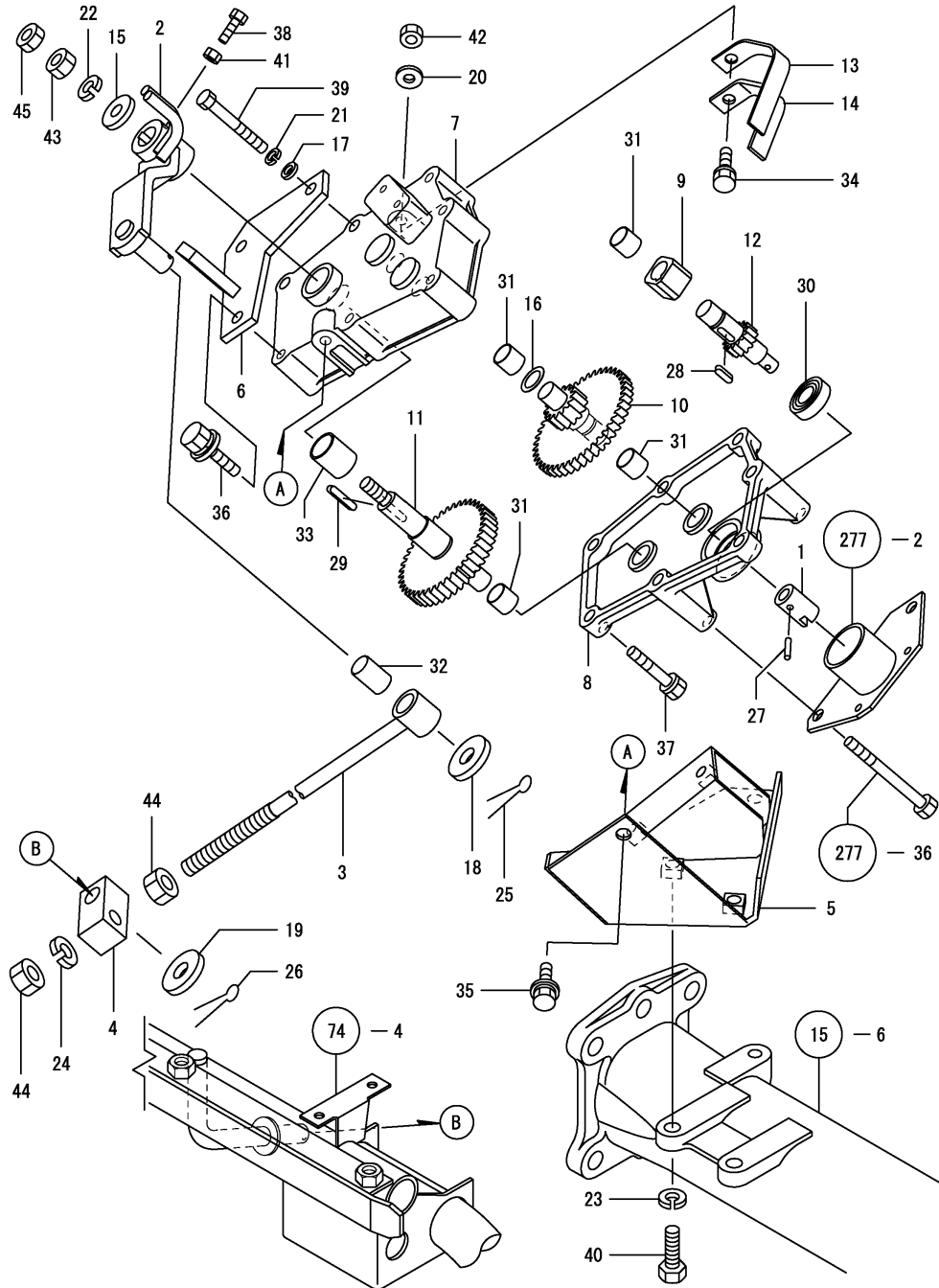


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-23351	SHAFT 20*52	1	1						
2	1	1E8540-23360	COLLAR 39X7	1	1						
3	1	1E6101-25260	SPRING 3X17.5X75	1	1						
4	1	1E8391-28240	SPROCKET 8,IDLER	1	1						
5	1	1E8540-28811	GUIDE,CHAIN	1	1						
6	1	1E8540-28920	FRONT SCRAPER,	1	1						
7	1	1E8540-28930	CHAIN 30X27L,CONVEY	1	1						
8	1	1E8540-28940	BRACKET L,TENSION	1	1						
9	1	1E8540-28970	BRACKET R,TENSION	1	1						
10	1	1E8540-29001	PLATE R,GUIDE	1	1						
11	1	1E8540-29010	ROD,TWINE PROTECTIVE	1	1						
12	1	1E8540-29040	GUIDE,SUCCES.CONTEY	1	1						
13	1	1E8540-29081	COVER,SUCCESSN CASE	1	1						
14	1	1E8540-29090	COLLAR 12.7X17.3X24	1	1						
15	1	1E6192-51340	ROD, TENSION SCREW	1	1						
16	1	1E4230-76350	RETURN SPRING	1	1						
17	1	22117-100000	WASHER 10	1	1						
18	1	22117-120000	WASHER 12	2	2						
19	1	22217-100000	SPRING WASHER 10	2	2						
20	1	22217-100000	SPRING WASHER 10	1	1						
21	1	22217-100000	SPRING WASHER 10	1	1						
22	1	22242-000170	CIRCLIP 17	1	1						
23	1	22252-000400	CIRCLIP 40(H)	1	1						
24	1	22411-250250	COTTER PIN 2.5X25	1	1						
25	1	24104-062034	BALL BEARING	1	1						
26	1	26014-060122	BOLT M 6X 12	2	2						
27	1	26014-080202	BOLT M 8X 20	2	2						
28	1	26014-080202	BOLT M 8X 20	2	2						
29	1	26014-080202	BOLT M 8X 20	2	2						
30	1	26116-100654	BOLT M10X65	1	1						
31	1	26116-100702	BOLT M10X 70 PLATED	1	1						
32	1	26116-100902	BOLT M10X 90 PLATED	2	2						
33	1	26717-080002	NUT 8	2	2						
34	1	26717-100002	NUT M10	1	1						
35	1	26717-120002	NUT M12	1	1						
36	1	26737-120002	NUT M12	1	1						
37	1	1E8230-99030	LINK 33X30 , JOINT	1	1						
38	1	1E8230-99040	LINK 33X30 , OFFSET	1	1						

Fig.81. FEEDING DEPTH ADJUSTMENT

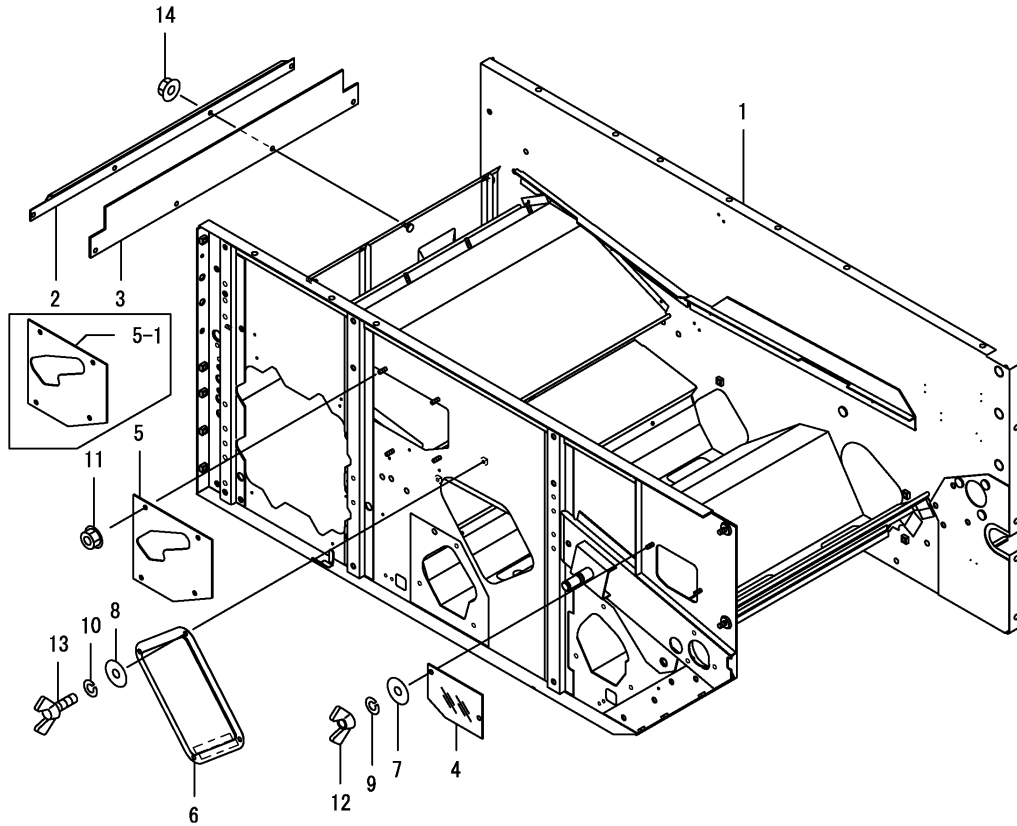


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-28350	JOINT 25	1	1						
2	1	1E8540-29104	ARM,THRSH.DEPTH ADJ.	1	1						
3	1	1E8540-29170	ROD	1	1						
4	1	1E8230-29250	PIN, CONNECT	1	1						
5	1	1E8540-29401	BRACKET	1	1						
6	1	1E8540-29451	STOPPER	1	1						
7	1	1E8540-29502	CASE A,VERT,ADJTGEAR	1	1						
8	1	1E8540-29511	CASE B,VT.CONVY.GEAR	1	1						
9	1	1E8540-29531	ROLLER,VERT.ADJUSTG	1	1						
10	1	1E8540-29551	GEAR 13-45,SPUR	1	1						
11	1	1E8540-29604	SHAFT 45 SPUR GEAR	1	1						
12	1	1E8540-29650	SHAFT 10,SPUR GEAR	1	1						
13	1	1E8540-29681	SPRING,LIMIT	1	1						
14	1	1E8540-29691	SPRING B,LIMITING	1	1						
15	1	1E6102-63110	COLLAR 10.5X28X4.5	1	1						
16	1	1E8230-63320	WASHER 15X20X0.5	1	1						
17	1	22117-080000	WASHER 8	2	2						
18	1	22137-140000	WASHER 14,POLISHED	1	1						
19	1	22137-140000	WASHER 14,POLISHED	1	1						
20	1	22190-080002	SEAL WASHER 8S	1	1						
20-1	1	22190-080000	SEAL WASHER 8(BOLT)	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
21	1	22217-080000	SPRING WASHER 8	2	2						
22	1	22217-100000	SPRING WASHER 10	1	1						
23	1	22217-100000	SPRING WASHER 10	3	3						
24	1	22217-120000	SPRING WASHER 12	1	1						
25	1	22417-320250	COTTER PIN 3.2X25	1	1						
26	1	22417-320250	COTTER PIN 3.2X25	1	1						
27	1	22492-040203	PIN C 4X20,GROOVED	1	1						
28	1	22551-050100	KEY 5X10	1	1						
29	1	22551-050300	KEY 5X30	1	1						
30	1	24104-060024	BALL BEARING 6002UU	1	1						
31	1	24550-015150	BUSH 15X15	4	4						
32	1	24550-015250	BUSH 15X25	1	1						
33	1	24550-020250	BEARING 20X25	1	1						
34	1	26013-080302	BOLT M 8X 30	1	1						
35	1	26014-080252	BOLT M 8X 25	1	1						
36	1	26014-080252	BOLT M 8X 25	1	1						
37	1	26014-080352	BOLT M 8X 35	3	3						
38	1	26116-060162	BOLT 6X16	1	1						
39	1	26116-080852	BOLT M 8X 85 PLATED	2	2						
40	1	26116-100252	BOLT M10X 25 PLATED	3	3						
41	1	26717-060002	NUT M 6	1	1						
42	1	26717-080002	NUT 8	1	1						
43	1	26717-100002	NUT M10	1	1						
44	1	26717-120002	NUT M12	2	2						
45	1	26757-100002	LOCK NUT M10	1	1						

Fig.82. LOWER BODY R



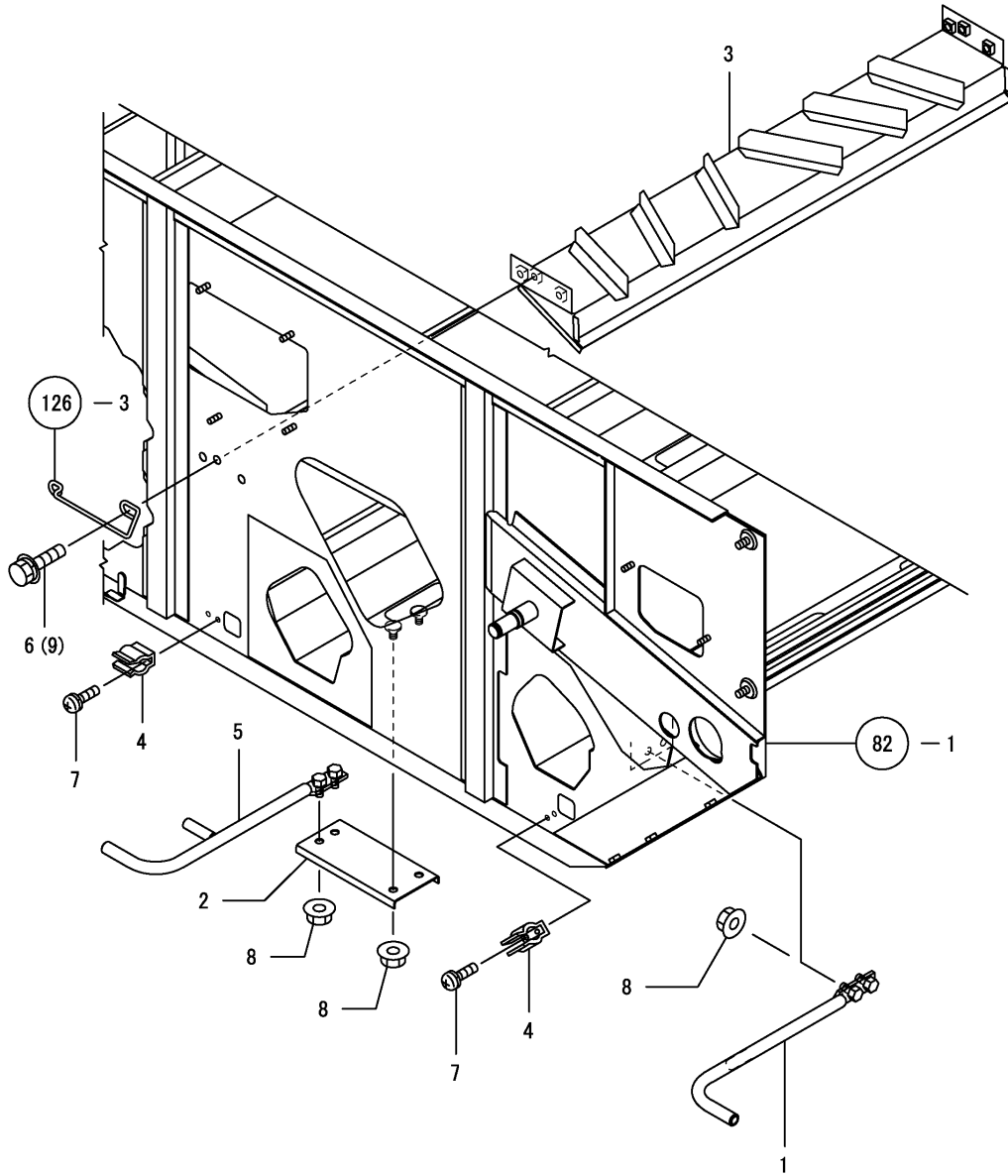
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-31004	BODY ASSY,LOWER	1	1						
1-1	1	1E8540-31005	BODY ASSY,LOWER	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
I	1-2	1E8540-31006	BODY ASSY,LOWER	1	1						N
		(A=F010154) (B=F010154)									
I	1-3	1E8540-31007	BODY ASSY,LOWER	1	1						R
		(A=F010154) (B=F010154)									
2	1	1E8380-31232	RETAINER	1	1						
3	1	1E8540-31280	RUBBER,GUIDE	1	1						
4	1	1E8230-31771	COVER 93X134	1	1						
5	1	1E8540-31770	COVER,CHAFF ADJUSTG	1	1						
5-1	1	1E8540-31771	COVER,CHAFF ADJUSTG	1	1						S
		(A=FXXXXXX) (B=FXXXXXX)									
6	1	1E8230-31780-1	COVER 178X238	1	1						
7	1	22157-060000	WASHER 6	2	2						
8	1	22157-060000	WASHER 6	2	2						
9	1	22217-060000	SPRING WASHER 6	2	2						
10	1	22217-060000	SPRING WASHER 6	2	2						
11	1	26367-060002	NUT M 6	4	4						
12	1	26635-060002	WING NUT M 6	2	2						
13	1	26647-060122	WING BOLT M 6X12	2	2						
14	1	26367-060002	NUT M 6	4	4						



Fig.83. BODY BOTTOM



(A)=KGC80  
(B)=KGC80C  
(C)=

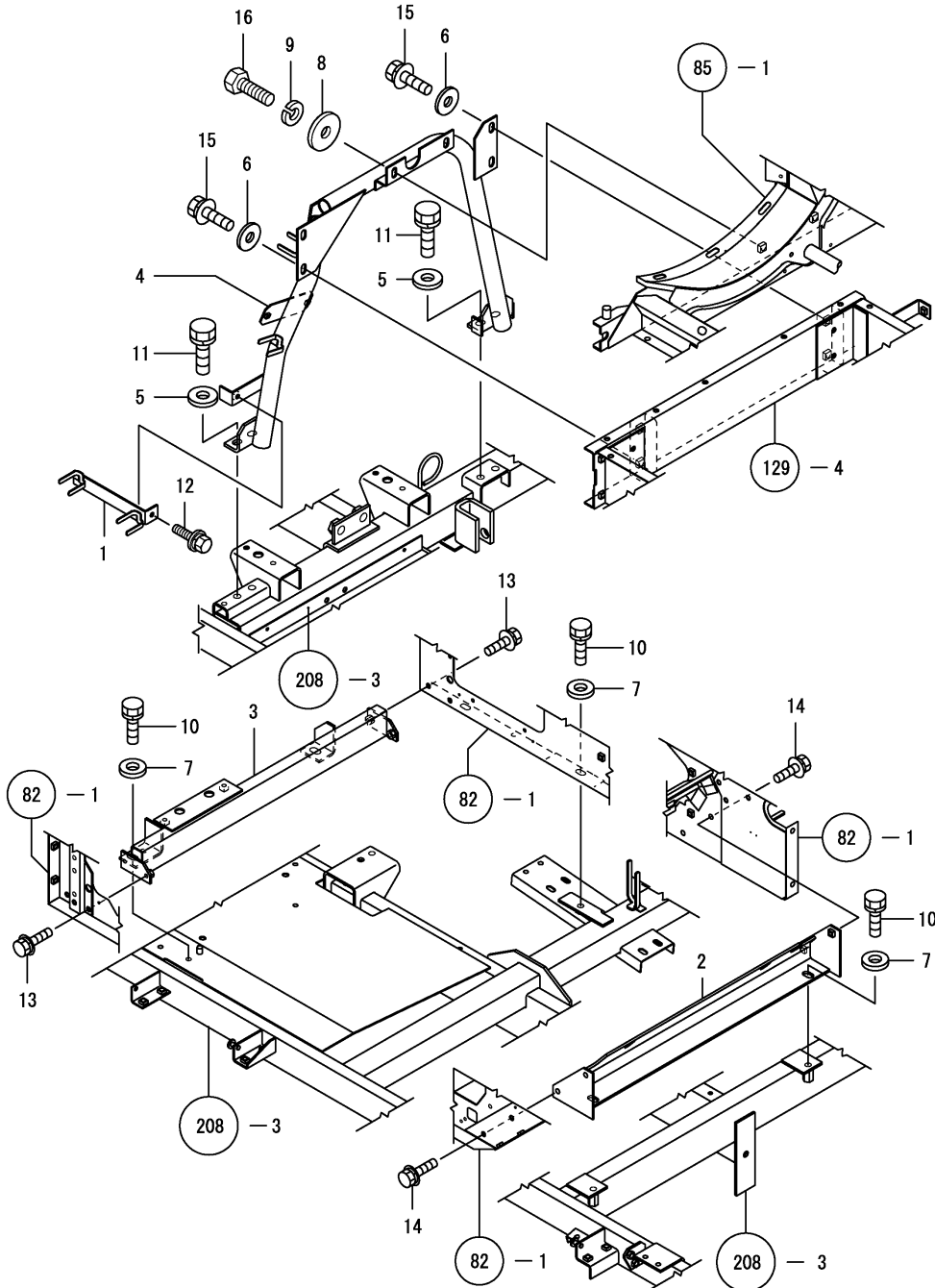
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8230-31900	LEVER,2ND SHUTTER	1	1						
2	1	1E8230-31930	PLATE,SHUTTER GUIDE	1	1						
3	1	1E8540-44001	DEFLECTOR ASSY	1	1						
4	1	1E7043-45180	SPRING,LEG LOCK	2	2						
5	1	1E8540-45560	LEVER 1,SHUTTER	1	1						
6	1	26014-080162	BOLT M 8X 16	6	6						
I	6-1	1 26014-080162	BOLT, 8 X 16	5	5						K
		(A=F010154) (B=F010154)									
7	1	26022-060122	SCREW M 6X 12	4	4						
8	1	26367-080002	U-NUT M 8	6	6						
I	9	1 26014-080252	BOLT, 8 X 25	1	1						W
		(A=F010154) (B=F010154)									

Fig.84. THRESHING MOUNT

(A)=KGC80  
(B)=KGC80C  
(C)=

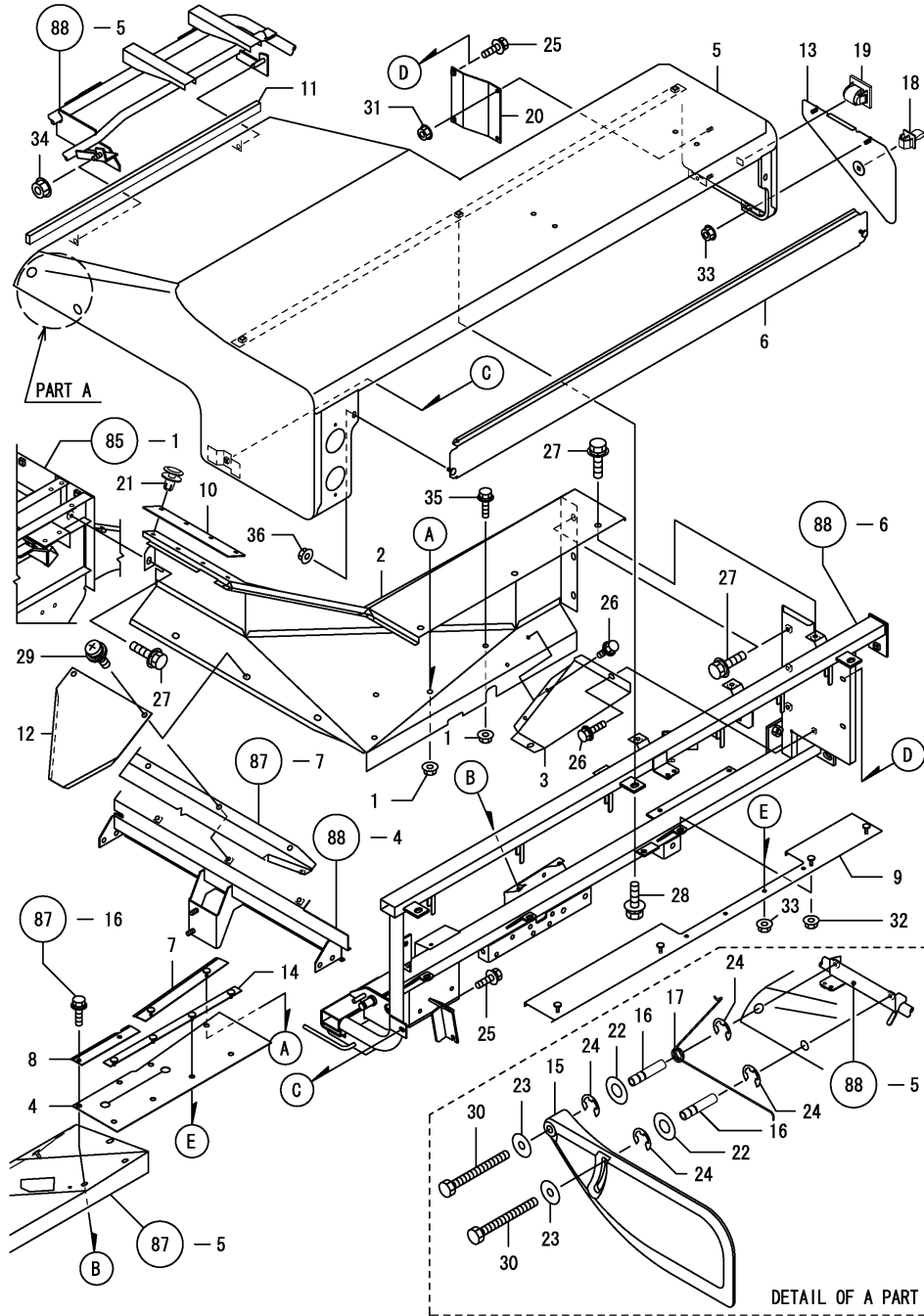
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-31570	BRACKET E,F.FRAME	1	1						
2	1	1E8230-31652	BASE, REAR	1	1						
I 2-1	1	1E8230-31652-2	SILL,REAR	1	1						R
(A=FXXXXXX) (B=FXXXXXX)											
3	1	1E8540-31801	BASE, FRONT	1	1						
3-1	1	1E8540-31801-1	BASE, FRONT	1	1						R
(A=FXXXXXX) (B=FXXXXXX)											
4	1	1E8540-31854	FRAME, LOWER FRONT	1	1						
5	1	1E6690-35500	WASHER 12X28X4.5	4	4						
6	1	1E6050-63110	COLLAR 10.5X28X3.2	6	6						
7	1	22137-120000	WASHER 12,POLISHED	5	5						
8	1	22137-120000	WASHER 12,POLISHED	2	2						
9	1	22217-120000	SPRING WASHER 12	2	2						
10	1	26013-100252	BOLT W/WASHER M10X25	5	5						
11	1	26013-120302	BOLT W/WASHER M12X30	4	4						
12	1	26014-080162	BOLT M 8X 16	1	1						
13	1	26014-080202	BOLT M 8X 20	4	4						
14	1	26014-080202	BOLT M 8X 20	4	4						
15	1	26014-100252	BOLT 10X25 W/PLW+SPW	4	4						
16	1	26116-120252	BOLT M12X 25 PLATED	2	2						



Fig.86. UPPER BODY OUTLET(1)



(A)=KGC80  
(B)=KGC80C  
(C)=

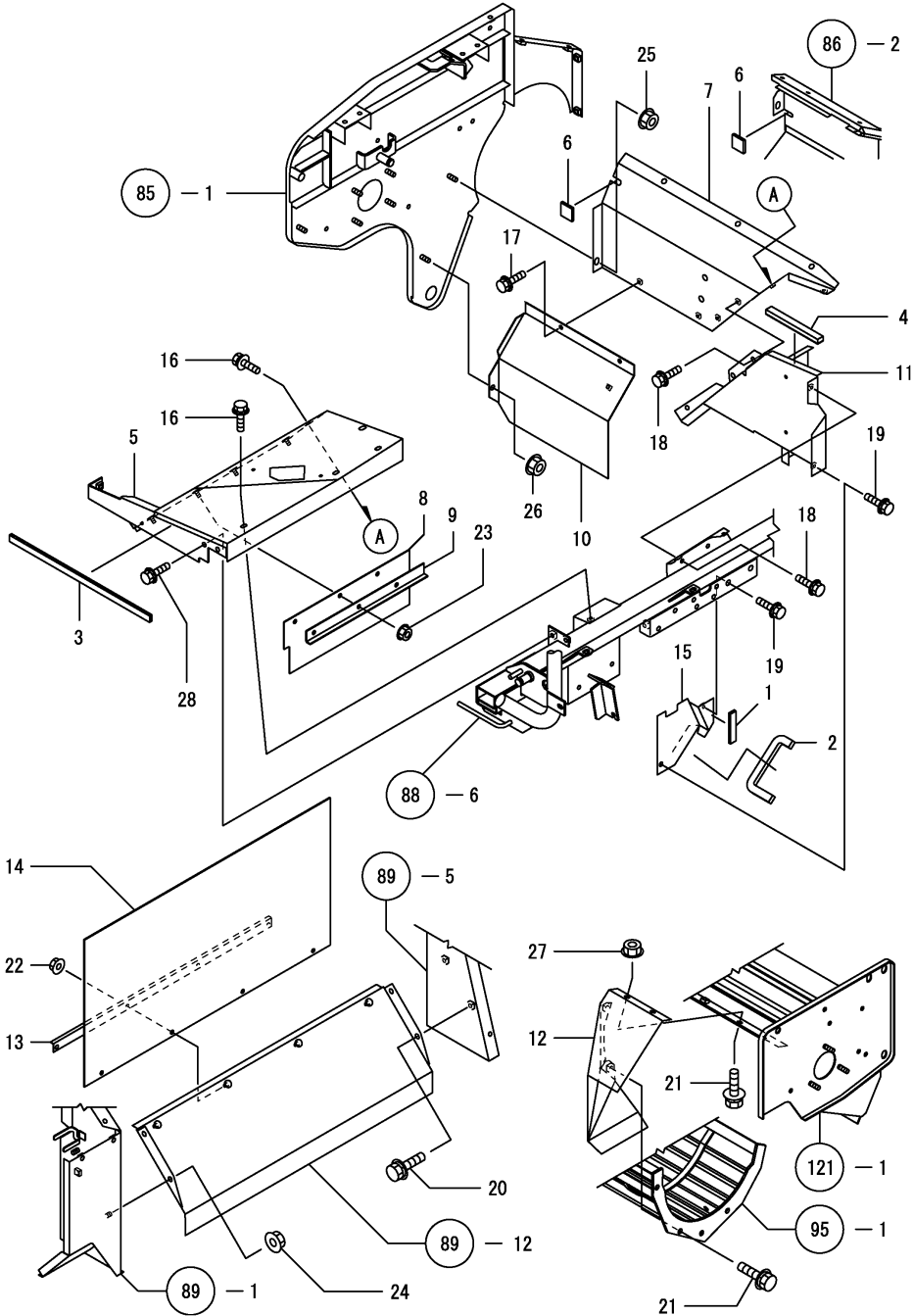
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22130	NUT W/WASHER 6	3	3						
2	1	1E8540-34306	CHUTE,4TH	1	1						
3	1	1E8540-34331	CHUTE, 4TH C	1	1						
4	1	1E8540-34342	SEAL,HEAD GUIDE	1	1						
5	1	1E8540-34352	COVER, 4TH UPPER	1	1						
6	1	1E8540-34481	COVER,UPPER	1	1						
7	1	1E8540-34550	RETAINER R,HEAD SEAL	1	1						
8	1	1E8540-34570	RETAINER L,HEAD SEAL	1	1						
9	1	1E8540-34601	COVER, 4TH	1	1						
9-1	1	1E8540-34602	COVER,4TH	1	1						N
		(A)=FXXXXXX (B)=FXXXXXX									
10	1	1E8540-34622	SEAL R 4TH	1	1						
11	1	1E8540-34630	SEAL L	1	1						
12	1	1E8380-34800	PLATE,HEAD GUIDE	1	1						
13	1	1E8540-34850	COVER,HEAD	1	1						
14	1	1E8540-34880	RETAN.REAR,EAR SEAL	1	1						
15	1	1E8540-35801	SHUTTER,SAFETY	1	1						
16	1	1E8540-35810	COLLAR,SHUTTER	2	2						
17	1	1E8540-35840	SPRING,SHUTTER	1	1						
18	1	1J3800-45150	CLIP,MALE	1	1						
19	1	1J3800-45160	CLIP,FEMALE	1	1						
20	1	1E8540-47751	STAY R,4TH UPR.COVER	1	1						
21	1	1E8540-68730	RIVET	4	4						
22	1	22137-140000	WASHER 14,POLISHED	2	2						
23	1	22157-080000	WASHER 8	2	2						
24	1	22272-000120	CIRCLIP E-12	4	4						
25	1	26014-060162	BOLT M 6X 16	3	3						
26	1	26014-060162	BOLT M 6X 16	3	3						
27	1	26014-080162	BOLT M 8X 16	7	7						
28	1	26014-080202	BOLT M 8X 20	3	3						
29	1	26033-080162	SCREW M 8X 16	3	3						
29-1	1	26587-080162	SCREW M 8X 16	3	3						R
		(A)=FXXXXXX (B)=FXXXXXX									
30	1	26116-080802	BOLT M 8X 80 PLATED	2	2						
31	1	26367-060002	NUT M 6	2	2						
32	1	26367-060002	NUT M 6	4	4						
33	1	26367-060002	NUT M 6	6	6						
34	1	26367-080002	U-NUT M 8	1	1						
35	1	26014-060162	BOLT M 6X 16	1	1						
36	1	26367-060002	NUT M 6	2	2						

Fig.87. UPPER BODY OUTLET(2)

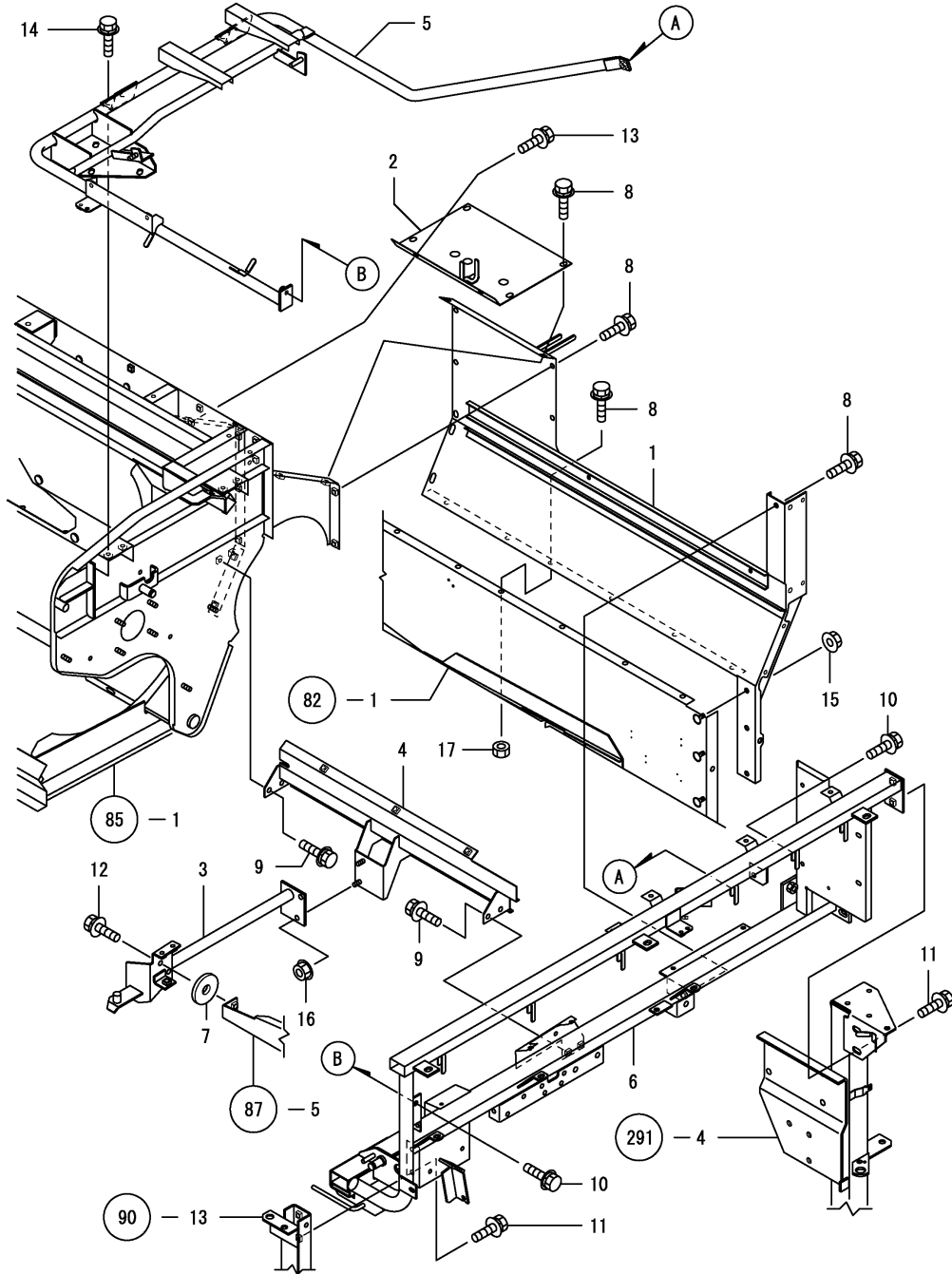
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1G2010-31850	COVERTAPE 15X70,SOFT	1	1						
2	1	1E8540-32980	SEAL 15X15X75	1	1						
3	1	1E8380-34170	SEAL 5X15X380	1	1						
4	1	1E8380-34180	SEAL 5X140	1	1						
5	1	1E8950-34200	PLATE ASSY, 4TH DROP	1	1						
6	1	1E8780-34350	SEAL 30X30X5	2	2						
7	1	1E8380-38002	PLATE A,DST.DISCH.GD	1	1						
8	1	1E8540-38000	SEAL,4TH	1	1						
9	1	1E8540-38010	PLATE	1	1						
10	1	1E8540-38020	PLATE CMP,DST.DC.GUI	1	1						
11	1	1E8540-38041	PLATE C,DST.DC.GUIDE	1	1						
12	1	1E8540-41250	GUIDE,STRAW DISCHRG.	1	1						
13	1	1E6820-43101	RETAINER,SW.LWR.SEAL	1	1						
14	1	1E8230-47740	SEAL,LOWER DUST DSCH	1	1						
15	1	1E8540-49521	COVER, CHANGE REAR	1	1						
16	1	26014-060162	BOLT M 6X 16	5	5						
17	1	26014-060162	BOLT M 6X 16	2	2						
18	1	26014-060162	BOLT M 6X 16	4	4						
19	1	26014-060162	BOLT M 6X 16	2	2						
20	1	26014-080162	BOLT M 8X 16	3	3						
21	1	26014-080162	BOLT M 8X 16	4	4						
22	1	26367-060002	NUT M 6	4	4						
23	1	26367-060002	NUT M 6	3	3						
24	1	26367-080002	U-NUT M 8	1	1						
25	1	26367-080002	U-NUT M 8	1	1						
26	1	26367-080002	U-NUT M 8	1	1						
27	1	26367-080002	U-NUT M 8	2	2						
28	1	26014-080162	BOLT M 8X 16	2	2						

Fig.88. UPPER BODY REAR(1)



(A)=KGC80  
(B)=KGC80C  
(C)=

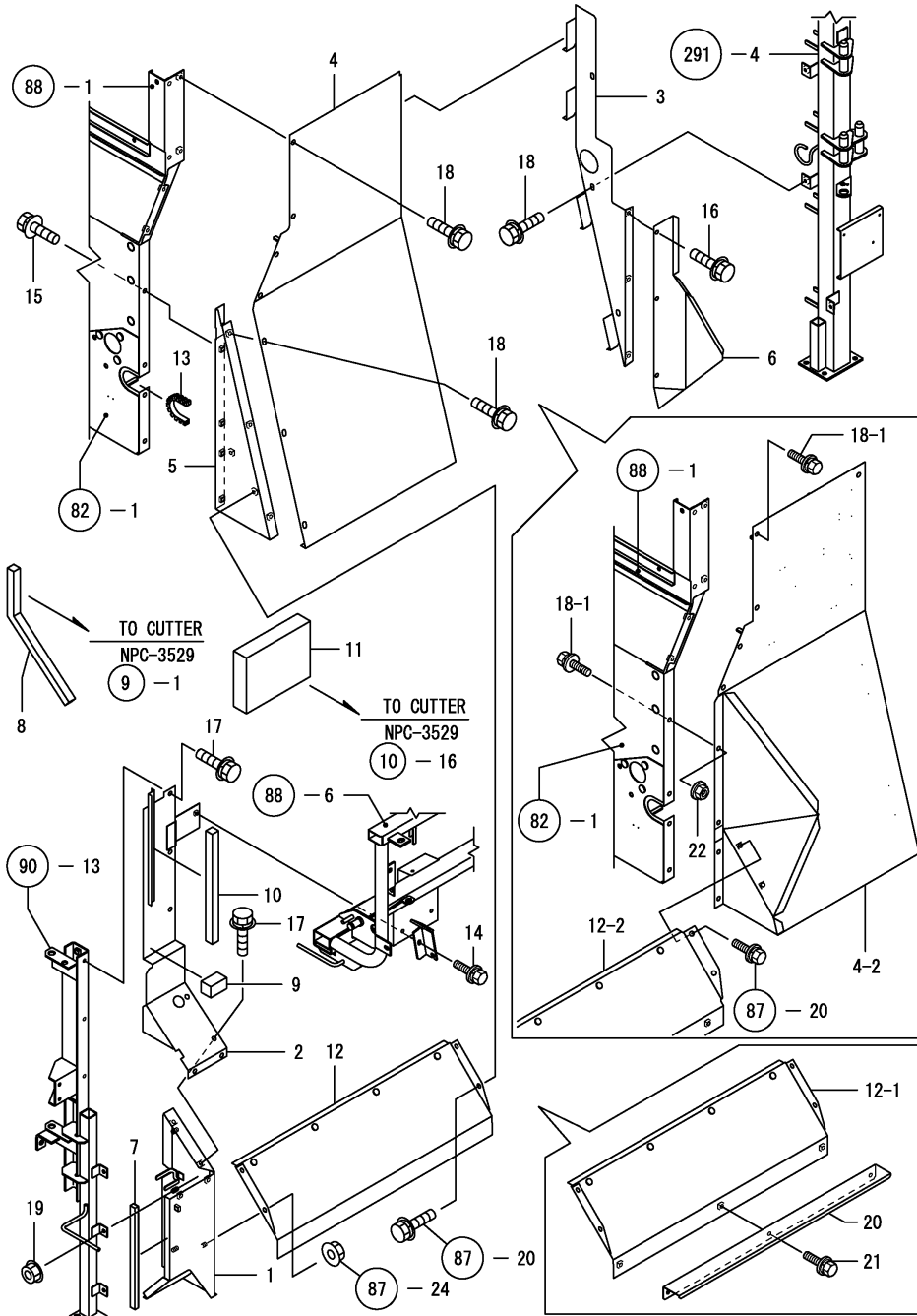
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-34052	PLATE R,REAR SIDE	1	1						
2	1	1E8380-34080	PLATE,S.PL.R REAR UP	1	1						
3	1	1E8530-34350	PIPE,MID.REAR CONN.	1	1						
4	1	1E8530-34550	PIPE,RIG.REAR CONN.	1	1						
5	1	1E8540-34652	PIPE,CONNECTING UPPR	1	1						
6	1	1E8540-47503	PIPE,REAR CONN.LOWER	1	1						
7	1	22157-100000	WASHER 10	2	2						
8	1	26014-080162	BOLT M 8X 16	16	16						
9	1	26014-080162	BOLT M 8X 16	4	4						
10	1	26014-080162	BOLT M 8X 16	2	2						
11	1	26014-080162	BOLT M 8X 16	4	4						
12	1	26014-080162	BOLT M 8X 16	1	1						
13	1	26014-080162	BOLT M 8X 16	4	4						
14	1	26014-080202	BOLT M 8X 20	4	4						
15	1	26367-080002	U-NUT M 8	3	3						
16	1	26367-080002	U-NUT M 8	2	2						
17	1	26717-080002	NUT 8	6	6						

Fig.89. UPPER BODY REAR(2)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

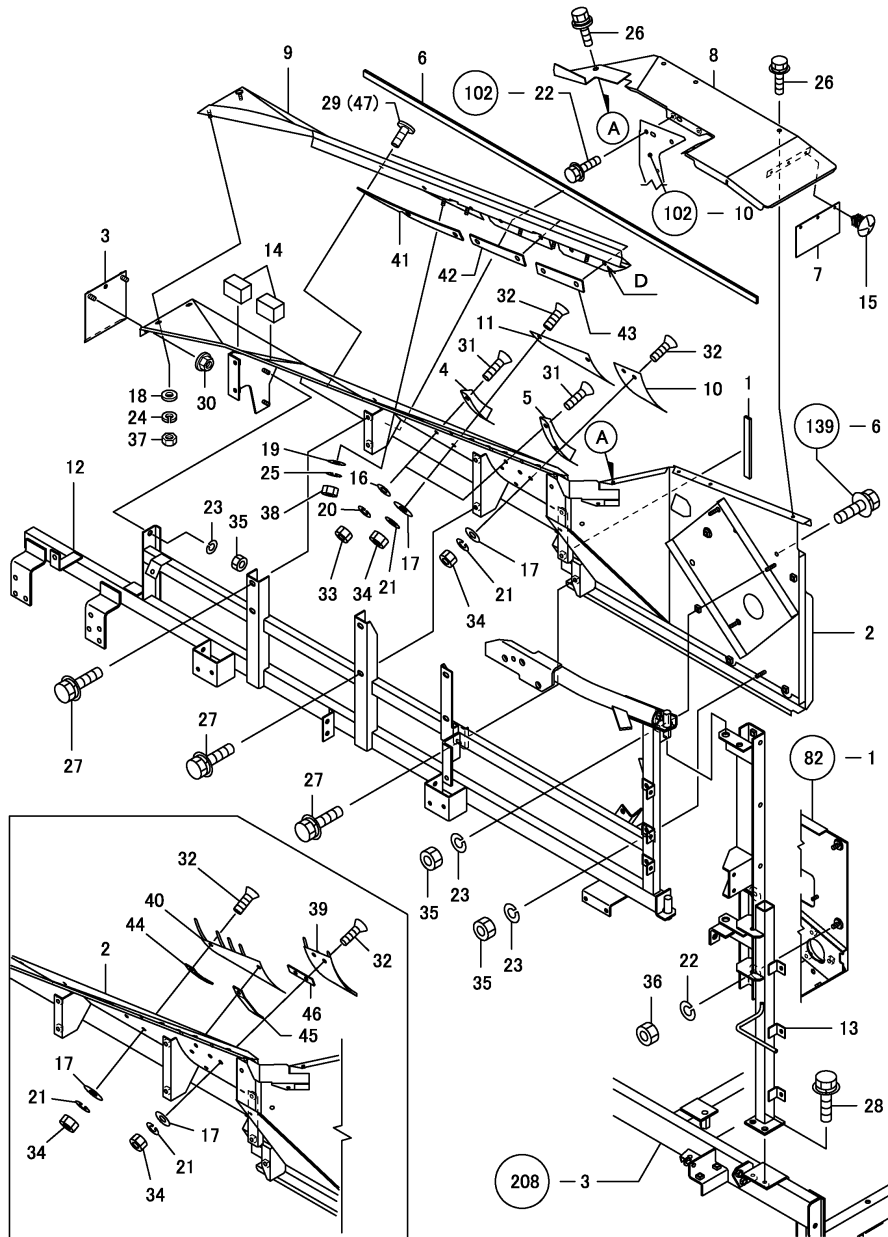


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-31601	PLATE, LOWER REAR L	1	1						
2	1	1E8540-33652	COVER L, UPPER REAR	1	1						
3	1	1E8540-33740	COVER RB, SIDE REAR	1	1						
4	1	1E8540-33752	COVER RA, SIDE REAR	1	1						
4-1	1	1E8540-33753	COVER, SIDE R	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
I	4-2	1 1E9050-33750	COVER, SIDE R REAR	1	1						S
		(A=F010154) (B=F010154)									
I	5	1 1E8540-33800	PLATE, SD.COVER L MTG	1	1						Z
		(A=F010154) (B=F010154)									
6	1	1E8540-33850	COVER R, AUGER SIDE	1	1						
7	1	1E8540-36100	SEAL, BELT COVER FRNT	1	1						
8	1	1E8540-36370	SEAL 20X20X365	1	1						
9	1	1E8540-36380	SEAL 30X30X50	1	1						
10	1	1E8540-36390	SEAL 25X25X297	1	1						
11	1	1E8540-36470	SEAL 200X150	1	1						
12	1	1E8540-47700	CHUTE, DUST DISCHARGE	1	1						
I	12-1	1 1E8540-47701	CHUTE, DUST DISCHARGE	1	1						S
		(A=FXXXXXX) (B=FXXXXXX)									
I	12-2	1 1E9050-47700	CHUTE, DUST DISCHARGE	1	1						S
		(A=F010154) (B=F010154)									
13	1	1E6820-61290	BUSH 100, UNIVERSAL	1	1						
14	1	26014-060162	BOLT M 6X 16	1	1						
I	15	1 26014-080162	BOLT M 8X 16	4	4						Z
		(A=F010154) (B=F010154)									
16	1	26014-080162	BOLT M 8X 16	3	3						
17	1	26014-080162	BOLT M 8X 16	7	7						
18	1	26014-080162	BOLT M 8X 16	10	10						
I	18-1	1 26014-080162	BOLT, 8 X 16	9	9						K
		(A=F010154) (B=F010154)									
19	1	26367-080002	U-NUT M 8	3	3						
20	1	1E9050-47720	CHUTE, DUST DISCHARGE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
I	20-1	1 1E9050-47720	CHUTE, DUST DISCHARGE	1	1						Z
		(A=F010116) (B=F 10117)									
21	1	26014-080162	BOLT M 8X 16	3	3						W
		(A=FXXXXXX) (B=FXXXXXX)									
I	21-1	1 26014-080162	BOLT, 8 X 16	3	3						Z
		(A=F010116) (B=F 10117)									
I	22	1 26367-080002	NUT, 8	4	4						W
		(A=F010154) (B=F010154)									

Fig.90. THRESHING ROOM FRAME L(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8230-33070	SEAL B,OPEN	1	1						
2	1	1E8950-33100	OPEN COMPL.	1	1						
3	1	1E8530-33150	PLATE,DUSTPROOF.	1	1						
4	1	1E8540-33300	PARTITION A,OPEN	1	1						
5	1	1E8540-33320	PARTITION B,OPEN	1	1						
6	1	1E8540-33350	SEAL A,OPEN	1	1						
7	1	1E8540-33360	SEAL R,OPEN	1	1						
8	1	1E8540-33452	SADDLE ASSY, PIPE	1	1						
9	1	1E8540-33601	SUPPORT,L.SCREEN	1	1						
9-1	1	1E8540-33602	SUPPORT,L.SCREEN	1	1						S 1
		(A=FXXXXXX) (B=FXXXXXX)									
10	1	1E8950-33730	BASE,PARTITION ROD B	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
11	1	1E8950-33760	BASE,PARTITION ROD B	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
12	1	1E8540-48402	FRAME,OPEN	1	1						
12-1	1	1E8540-48403	FRAME, OPEN	1	1						R
		(A=FXXXXXX) (B=FXXXXXX)									
13	1	1E8540-48752	VERTICAL,COMP,OPEN	1	1						
14	1	1E8255-77781	SPONGE 30X35X50	2	2						
15	1	1E8080-79360	CLIP 5,X-MAS TREE	3	3						
16	1	22137-060000	WASHER 6, POLISHED	5	5						
17	1	22137-060000	WASHER 6, POLISHED	8	8						
18	1	22137-080000	WASHER 8, POLISHED	9	9						
19	1	22137-080000	WASHER 8, POLISHED	5	5						
20	1	22212-060000	WASHER 6	5	5						
21	1	22212-060000	WASHER 6	8	8						
22	1	22212-080000	WASHER 8	2	2						
23	1	22217-080000	SPRING WASHER 8	4	4						
24	1	22217-080000	SPRING WASHER 8	9	9						
25	1	22217-080000	SPRING WASHER 8	5	5						
26	1	26014-060162	BOLT M 6X 16	4	4						
27	1	26014-080162	BOLT M 8X 16	8	8						
28	1	26014-080162	BOLT M 8X 16	2	2						
29	1	26167-060162	BOLT M 6X 16 PLATED	7	7						Z
		(A=FXXXXXX) (B=FXXXXXX)									
30	1	26367-080002	U-NUT M 8	2	2						
31	1	26577-060202	SCREW M 6X 20	5	5						
32	1	26577-060202	SCREW M 6X 20	8	8						
33	1	26717-060002	NUT M 6	5	5						
34	1	26717-060002	NUT M 6	8	8						
35	1	26717-080002	NUT 8	4	4						
36	1	26717-080002	NUT 8	2	2						
37	1	26717-080002	NUT 8	9	9						
38	1	26717-080002	NUT 8	5	5						
39	1	1E8859-33700	ROD ASSY,PARTITION A	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
40	1	1E8859-33750	ROD ASSY,PARTITION B	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
41	1	1E9050-33610	SPACER D	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									

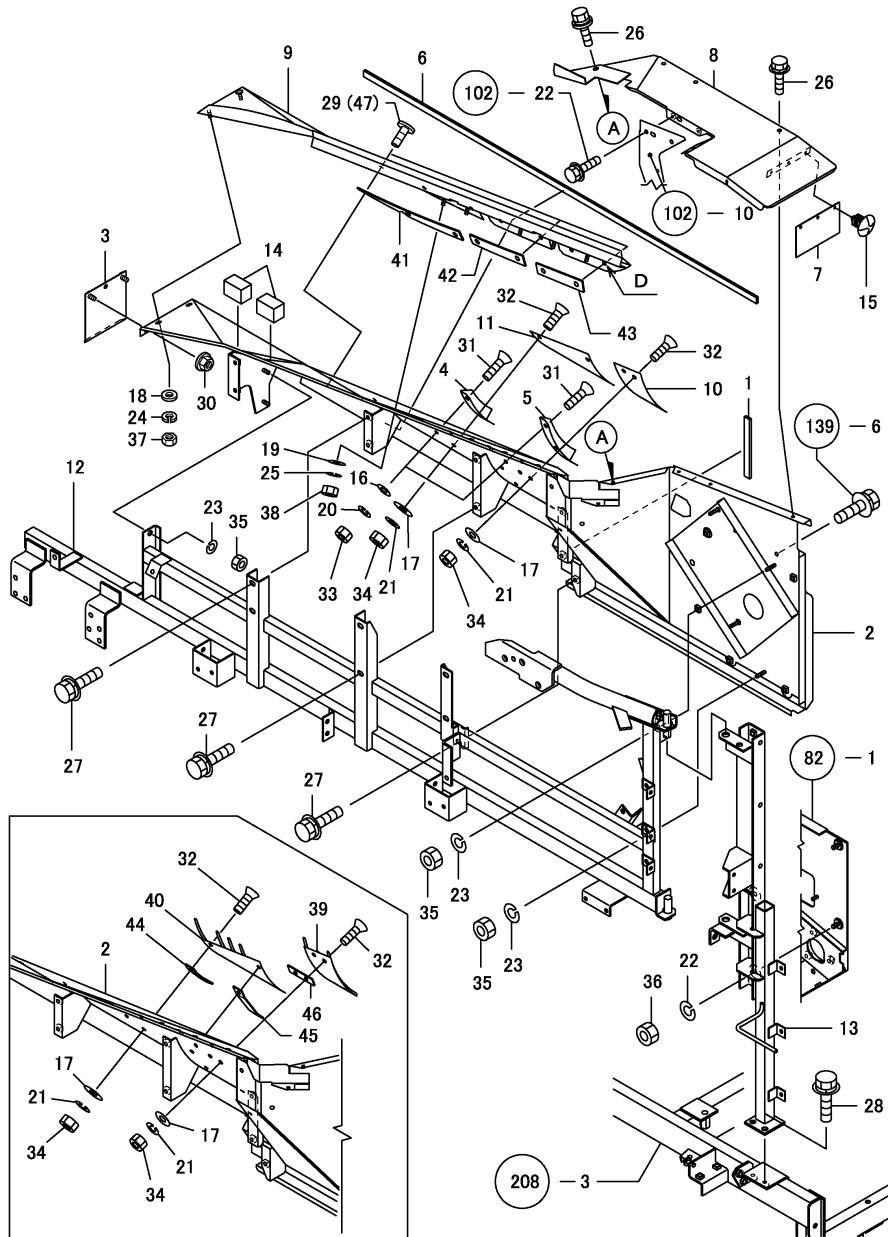
Remarks  
(1) REF.NO.9 D=8MM  
REF.NO.9-1 D=11MM



Fig.90. THRESHING ROOM FRAME L(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

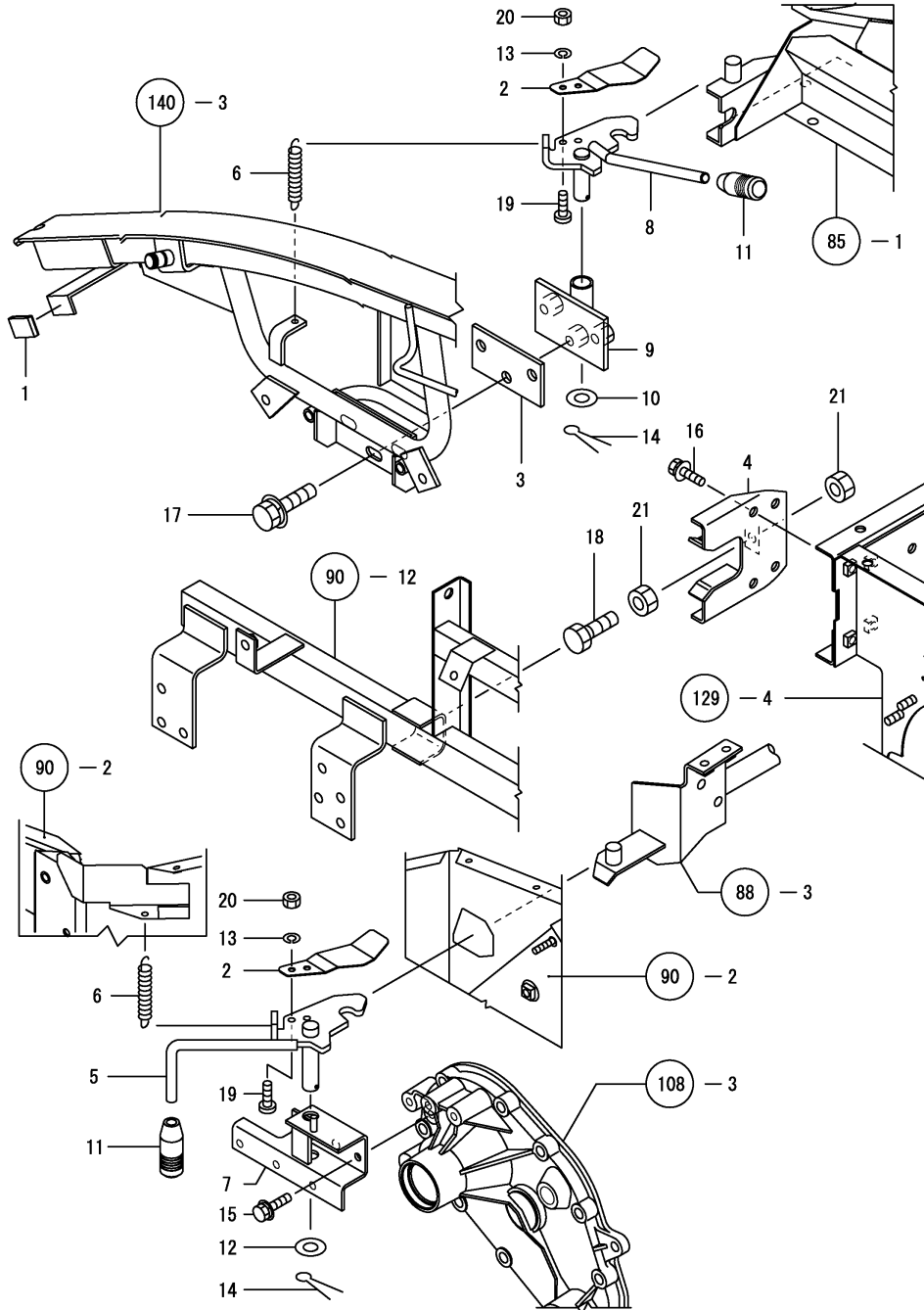
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
42	1	1E9050-33620 (A=FXXXXXX) (B=FXXXXXX)	SPACER E	2	2						W
43	1	1E9050-33630 (A=FXXXXXX) (B=FXXXXXX)	SPACER F	2	2						W
44	1	1E9050-33640 (A=FXXXXXX) (B=FXXXXXX)	SPACER G	2	2						W
45	1	1E9050-33650 (A=FXXXXXX) (B=FXXXXXX)	SPACER H	2	2						W
46	1	1E9050-33660 (A=FXXXXXX) (B=FXXXXXX)	SPACER I	4	4						W
47	1	26167-080252 (A=FXXXXXX) (B=FXXXXXX)	WELD,BOLT 8* 20	7	7						W

Remarks  
(1) REF.NO.9 D=8MM  
REF.NO.9-1 D=11MM

Fig.91. THRESHING ROOM FRAME L(2)

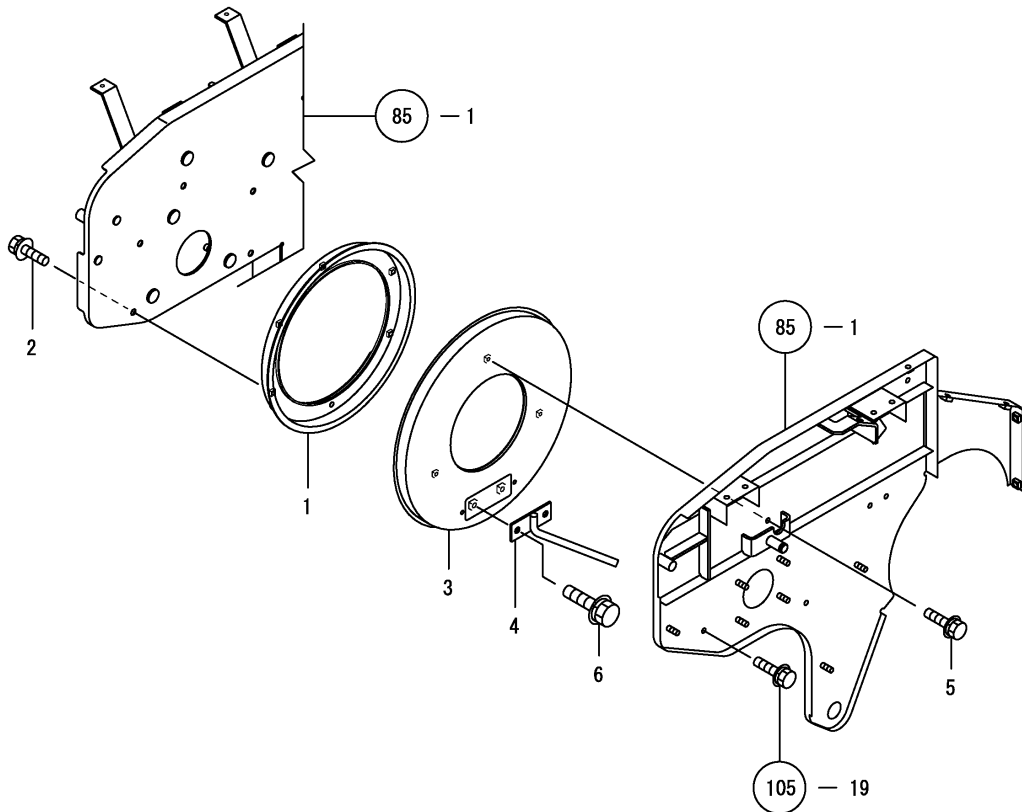


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8230-14840	SEAL 20X30	1	1						
2	1	1E8230-33340	LEAF B,LOCK SPRING	2	2						
3	1	1E8540-33340	SHIM,SCREEN RETAINER	1	1						
4	1	1E8540-33380	GUIDE,OPEN	1	1						
5	1	1E8230-33671	LEVER,REAR LOCK	1	1						
6	1	1E6090-34691	SPRING 2.6X16X83	2	2						
7	1	1E8530-48050	STAY,OPEN	1	1						
8	1	1E8540-48250	ARM, LOCK	1	1						
9	1	1E8540-48290	FULCRUM,LOCK ARM	1	1						
10	1	1E8540-48980	COLLAR 15X20X4	1	1						
11	1	1E6570-65761	GRIP,CONT.LEVER RED	2	2						
12	1	22117-140000	WASHER 14	1	1						
13	1	22217-060000	SPRING WASHER 6	4	4						
14	1	22417-300250	COTTER PIN 3.0X 25	2	2						
15	1	26014-060162	BOLT M 6X 16	2	2						
16	1	26014-080162	BOLT M 8X 16	4	4						
17	1	26014-100252	BOLT 10X25 W/PLW+SPW	3	3						
18	1	26116-100402	BOLT 10X 40	1	1						
18-1	1	26206-100654	BOLT M10X65	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
18-2	1	26116-100654	BOLT M10X65	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
19	1	26587-060162	SCREW M 6X 16	4	4						
20	1	26717-060002	NUT M 6	4	4						
21	1	26717-100002	NUT M10	2	2						

Fig.92. THRESH.CHM.PARTIT,INLET/OUTLET



(A)=KGC80  
(B)=KGC80C  
(C)=

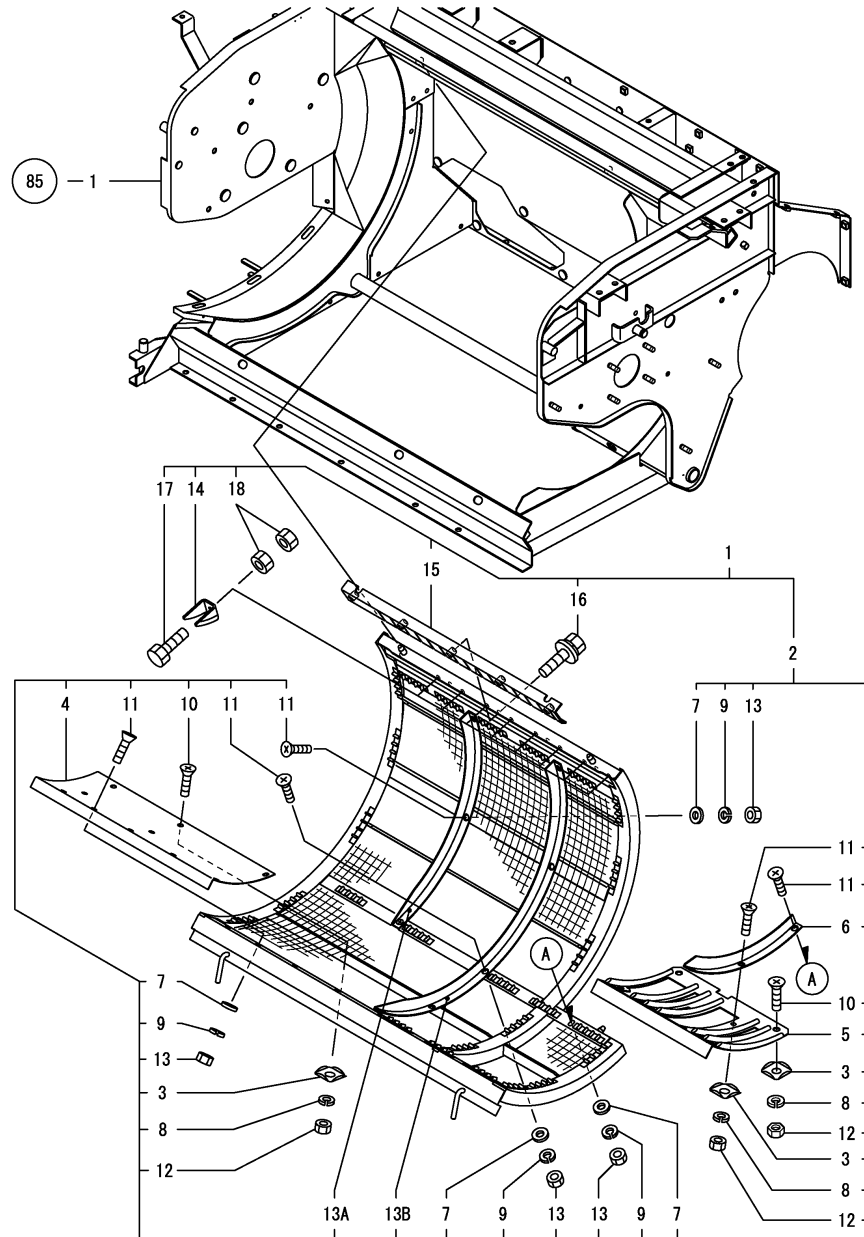
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-39901	CASE CMP.,INLET WHL.	1	1						
2	1	26014-060162	BOLT M 6X 16	5	5						
I 2-1	1	26014-060122	BOLT, 6 X 12	5	5						N
		(A=F010154)	(B=F010154)								
3	1	1E8369-39200	CASE, OUTLET WHEEL	1	1						
4	1	1E8369-39230	GUIDE CMP.,THRSH.CHM	1	1						
5	1	26014-060122	BOLT M 6X 12	2	2						
6	1	26014-080162	BOLT M 8X 16	2	2						

Fig.93. SCREEN FRAME

(A)=KGC80  
(B)=KGC80C  
(C)=

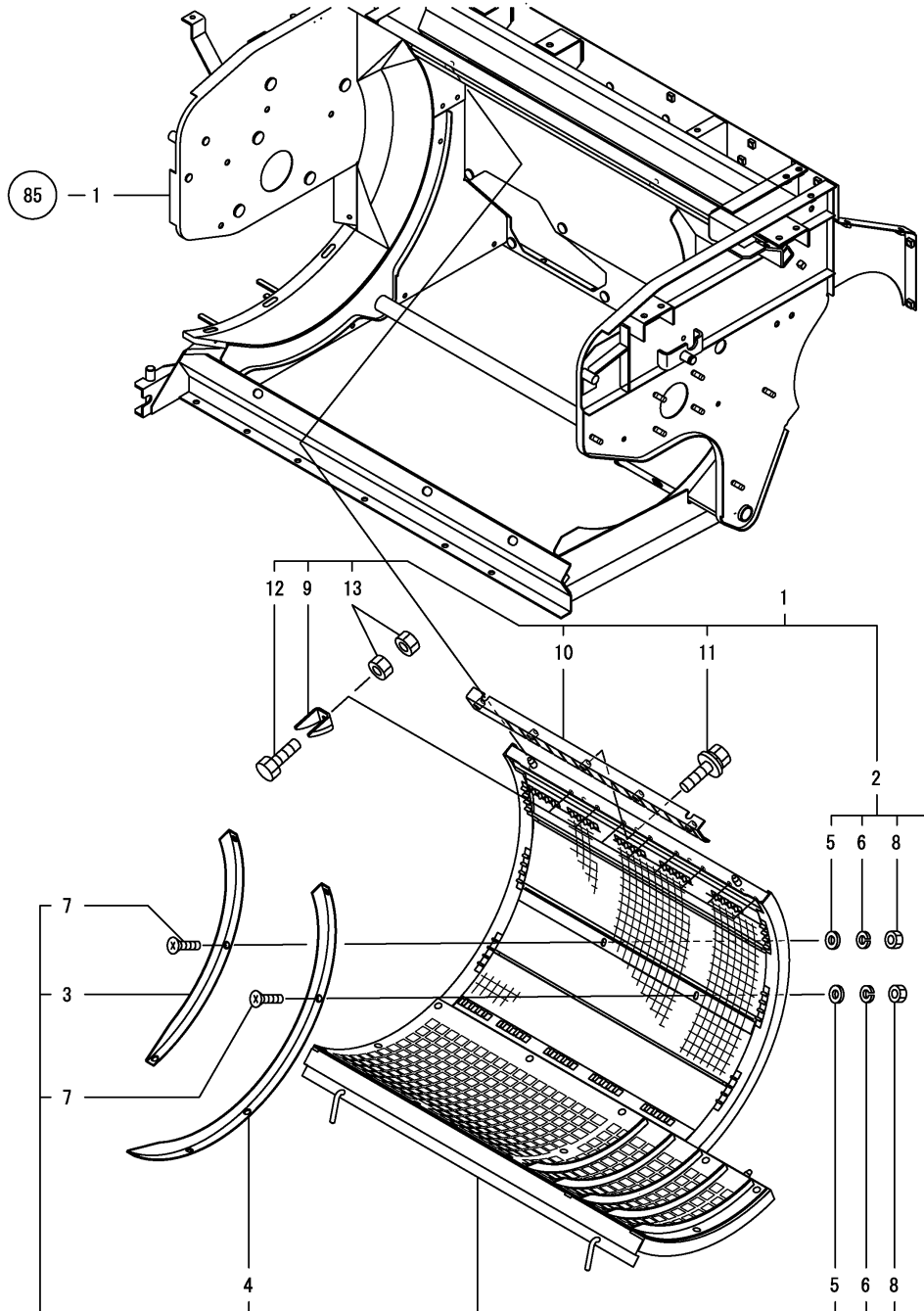
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	7E8950-33000 (A=FXXXXXX) (B=FXXXXXX)	FRAME COMP.,SCREEN	1	1						Z
2	2	1E8950-33000	FRAME 18EX,SCREEN	1	1						Z
3	3	1E6030-32090 (A=FXXXXXX) (B=FXXXXXX)	WASHER 7.5,SCREEN	10	10						Z
4	3	1E8540-33142 (A=FXXXXXX) (B=FXXXXXX)	PLATE R,SCREEN KEEP	1	1						Z
5	3	1E8950-33650	PLATE	1	1						Z
6	3	1E8230-39020 (A=FXXXXXX) (B=FXXXXXX)	SCREEN HOLDER,SMALL	1	1						Z
7	3	22137-060000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 6, POLISHED	13	13						Z
8	3	22212-060000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 6	10	10						Z
9	3	22212-060000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 6	13	13						Z
10	3	26577-060202 (A=FXXXXXX) (B=FXXXXXX)	SCREW M 6X 20	10	10						Z
11	3	26577-060202 (A=FXXXXXX) (B=FXXXXXX)	SCREW M 6X 20	13	13						Z
12	3	26717-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	10	10						Z
13	3	26717-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	13	13						Z
13A	3	1E8540-33210 (A=FXXXXXX) (B=FXXXXXX)	HOLDER,SCREEN FRONT	1	1						Z
13B	3	1E8540-33531 (A=FXXXXXX) (B=FXXXXXX)	RETAINER,SCREEN	1	1						Z
14	2	1E6692-33240 (A=FXXXXXX) (B=FXXXXXX)	KNIFE F,THRESHER SAW	8	8						Z
15	2	1E8540-33551 (A=FXXXXXX) (B=FXXXXXX)	GUARD,THRESHG KNIFE	1	1						Z
16	2	26014-080162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 16	5	5						Z
17	2	26116-080252 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 25 PLATED	8	8						Z
18	2	26717-080002 (A=FXXXXXX) (B=FXXXXXX)	NUT 8	16	16						Z

Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.327

Fig.327. SCREEN FRAME(ADD.ITEM)



(A)=KGC80  
(B)=KGC80C  
(C)=

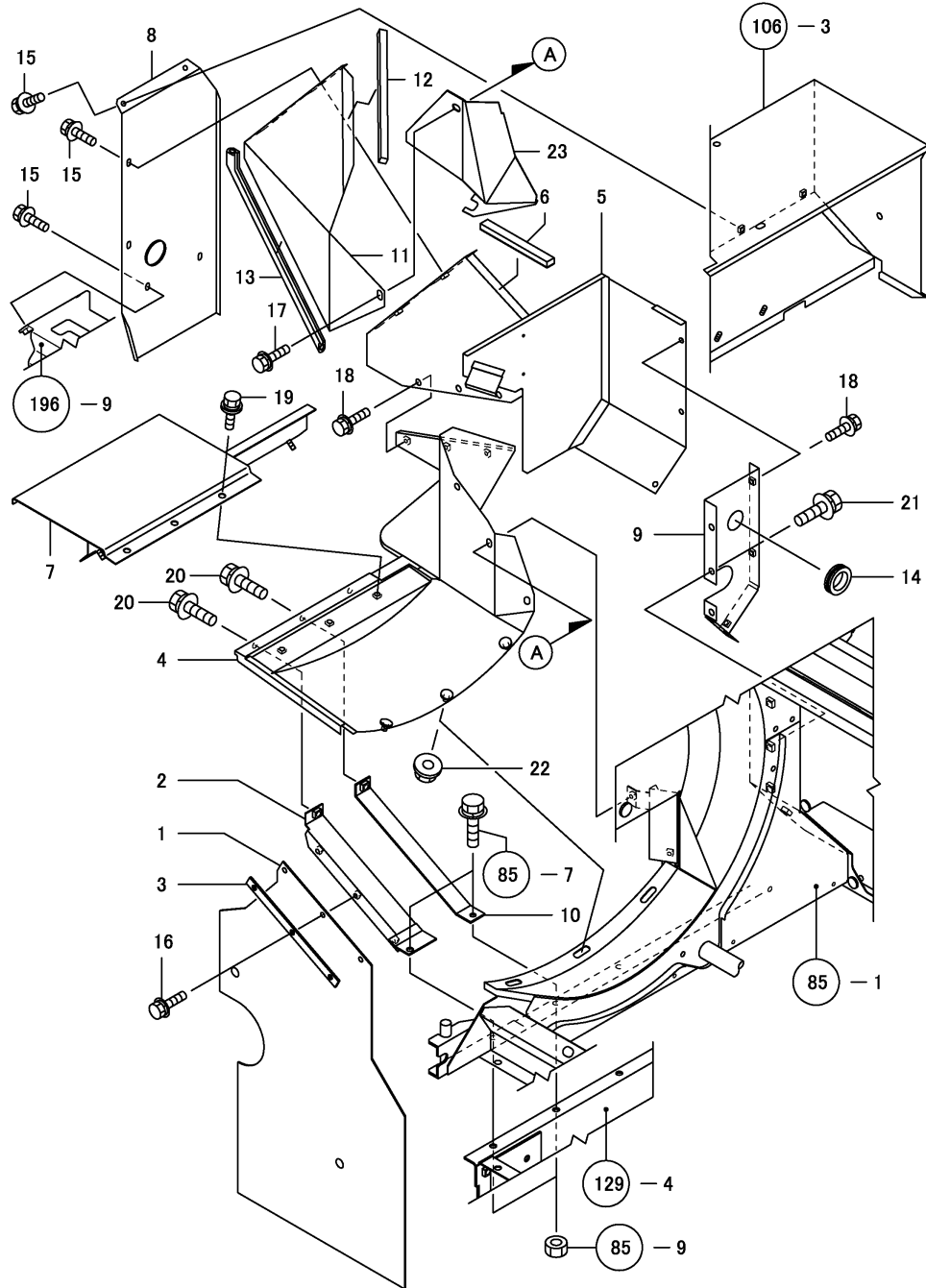
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	7E9050-33000 (A=FXXXXXX) (B=FXXXXXX)	FRAME COMP.,SCREEN	1	1						W
2	2	1E9050-33000 (A=FXXXXXX) (B=FXXXXXX)	FRAME,SCREEN	1	1						W
3	3	1E8540-33210 (A=FXXXXXX) (B=FXXXXXX)	HOLDER,SCREEN FRONT	1	1						W
4	3	1E8540-33531 (A=FXXXXXX) (B=FXXXXXX)	RETAINER,SCREEN	1	1						W
5	3	22137-060000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 6, POLISHED	8	8						W
6	3	22212-060000 (A=FXXXXXX) (B=FXXXXXX)	WASHER 6	8	8						W
7	3	26577-060202 (A=FXXXXXX) (B=FXXXXXX)	SCREW M 6X 20	8	8						W
8	3	26717-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	8	8						W
9	2	1E6692-33240 (A=FXXXXXX) (B=FXXXXXX)	KNIFE F,THRESHER SAW	8	8						W
10	2	1E8540-33551 (A=FXXXXXX) (B=FXXXXXX)	GUARD,THRESHG KNIFE	1	1						W
11	2	26014-080162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 16	5	5						W
12	2	26116-080252 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 25 PLATED	8	8						W
13	2	26717-080002 (A=FXXXXXX) (B=FXXXXXX)	NUT 8	16	16						W

Fig.94. FEED BOARD

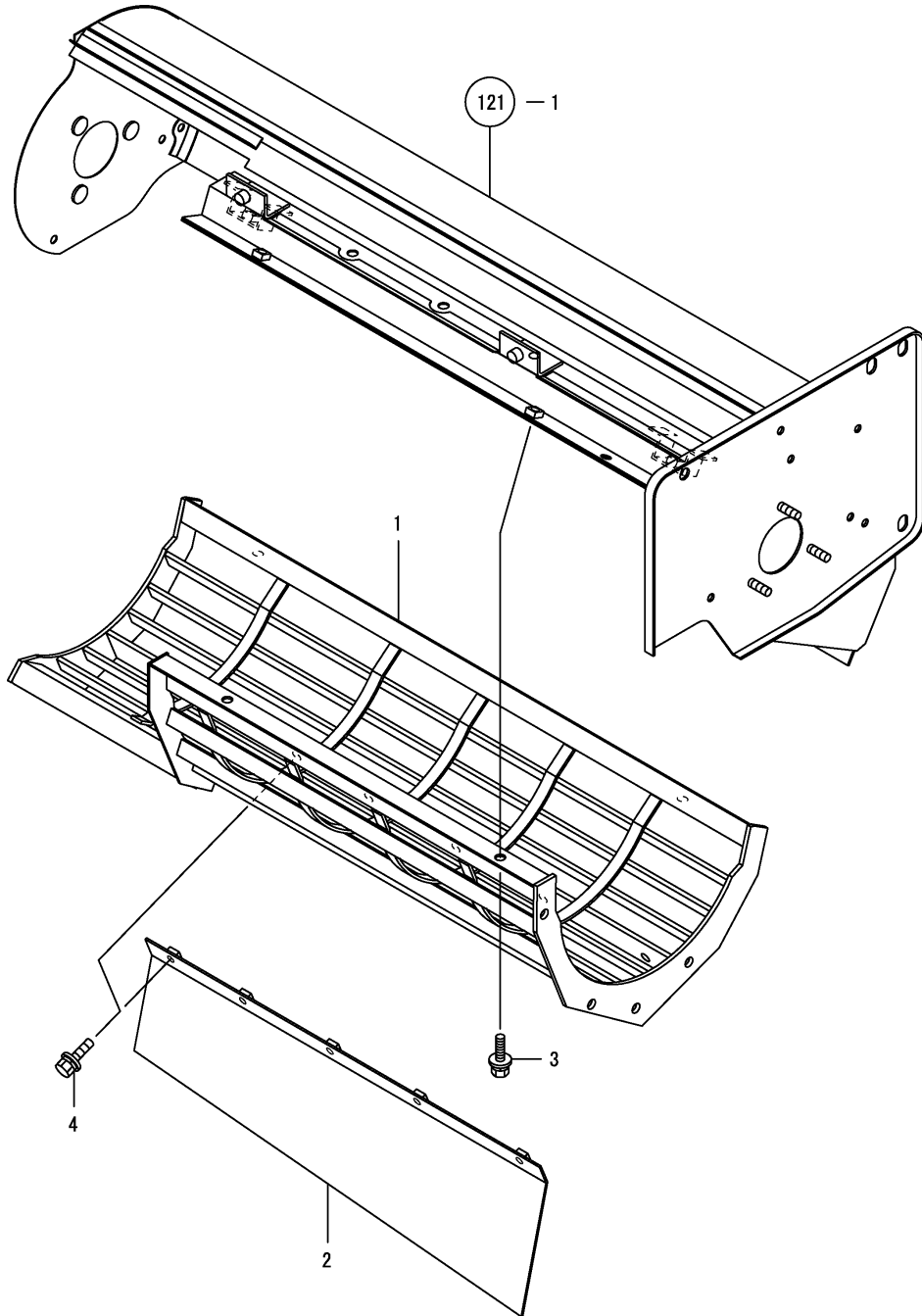
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-33874	SEAL,FD.CHAIN FRONT	1	1						
2	1	1E8540-33882	BRACKET,SEAL	1	1						
3	1	1E8540-33932	RETNR.,FD.CHAIN SEAL	1	1						
4	1	1E8540-34102	BOARD COMP.,FEED	1	1						
5	1	1E8540-34151	COVER,FRONT BELT	1	1						
6	1	1E8380-34180	SEAL 5X140	1	1						
7	1	1E8540-34202	BOARD D,FEED	1	1						
8	1	1E8545-34221	LID,FRNT.BELT COVER	1	1						
9	1	1E8540-34230	BELT COVER STAY	1	1						
10	1	1E8540-34270	STAY, FEED PLATE	1	1						
11	1	1E8530-34280	GUIDE	1	1						
12	1	1E8530-34290	MOLD	1	1						
13	1	1E8530-34300	SEAL 170X15X10	1	1						
14	1	1E6024-83710	GROMMET 25	1	1						
15	1	26014-060162	BOLT M 6X 16	6	6						
16	1	26014-060162	BOLT M 6X 16	3	3						
17	1	26014-060162	BOLT M 6X 16	2	2						
18	1	26014-060162	BOLT M 6X 16	6	6						
19	1	26014-060162	BOLT M 6X 16	3	3						
20	1	26014-080162	BOLT M 8X 16	2	2						
21	1	26014-080162	BOLT M 8X 16	4	4						
22	1	26367-080002	U-NUT M 8	3	3						
23	1	1E9050-34100	PLATE,HOB GUIDE	1	1						W
(A=FXXXXXX) (B=FXXXXXX)											
23-1	1	1E9050-34101	PLATE,HOB GUIDE	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											

Fig.95. PROCESSING SCREEN FRAME



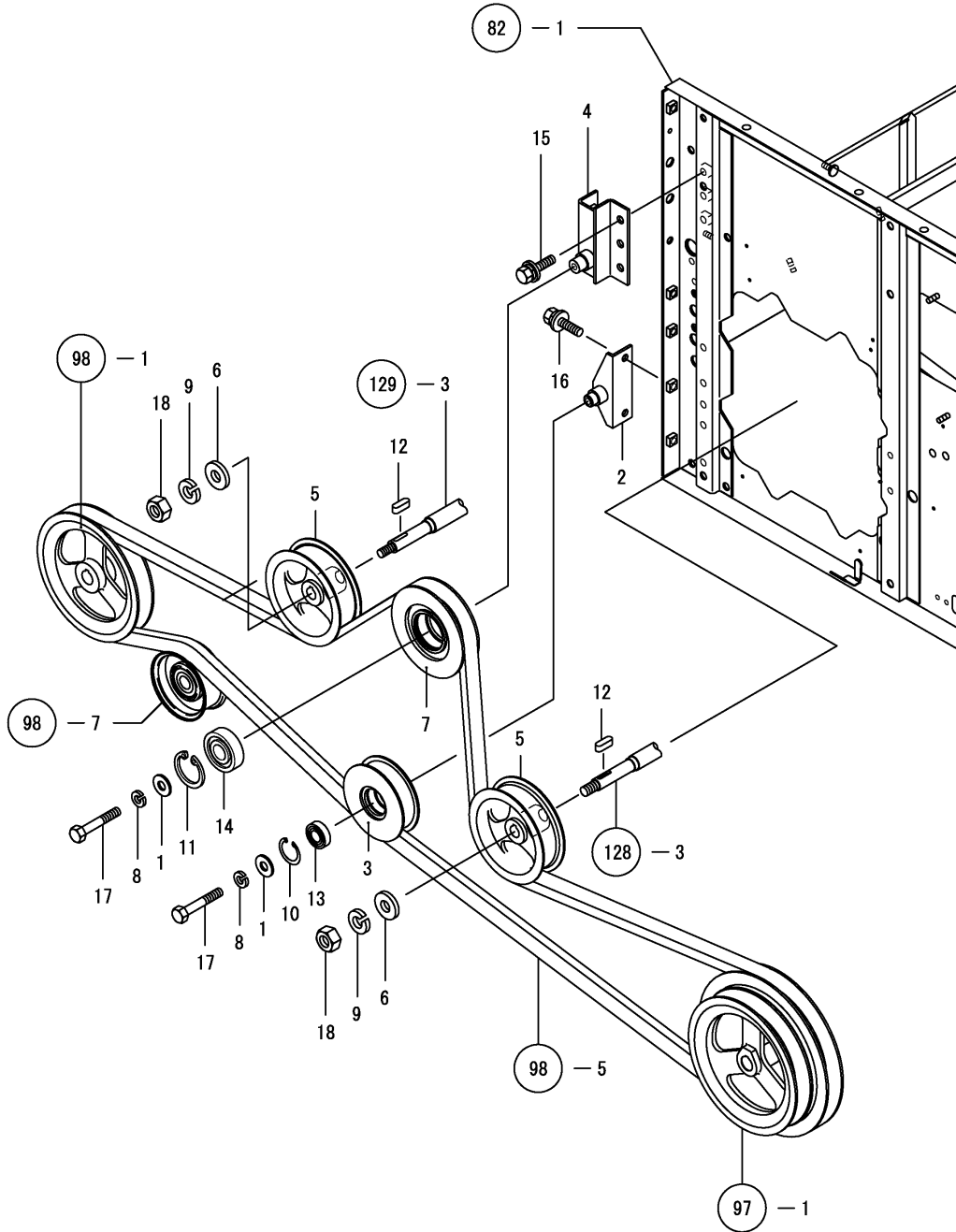
OCNP4-G07300 95. PROCESSING SCREEN FRAME

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8369-41301	FRAME,PROCESS.SCREEN	1	1						
I	1-1	1E8369-41302-1	FRAME EX,PROC.SCREEN	1	1						N
		(A=F010154)	(B=F010154)								
2	1	1E8540-41400	BOARD,GRAIN FLOW	1	1						
3	1	26014-080162	BOLT M 8X 16	4	4						
4	1	26014-080202	BOLT M 8X 20	5	5						

Fig.96. WINNOWER BELT



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6910-21360	COLLAR 9.5X22X2	2	2						
2	1	1E8540-35150	SEAT,COUNTER PULLEY	1	1						
3	1	1E8540-35321	PULLEY, TENSION 85C	1	1						
4	1	1E9050-35350	SEAT,WINNOWER TENSIN	1	1						
5	1	1E8540-35491	PULLEY, BACK 110C	2	2						
6	1	1E6690-35500	WASHER 12X28X4.5	2	2						
7	1	1E6680-36701	PULLEY, TENSION 120C	1	1						
8	1	22212-080000	WASHER 8	2	2						
9	1	22217-120000	SPRING WASHER 12	2	2						
10	1	22252-000350	CIRCLIP 35	1	1						
11	1	22252-000470	CIRCLIP 47(H)	1	1						
12	1	22550-050150	KEY 5X15	2	2						
13	1	24104-062024	BALL BEARING	1	1						
14	1	24104-063034	BALL BEARING	1	1						
15	1	26014-080162	BOLT M 8X 16	3	3						
16	1	26014-080202	BOLT M 8X 20	2	2						
17	1	26116-080252	BOLT M 8X 25 PLATED	2	2						
18	1	26737-120002	NUT M12	2	2						

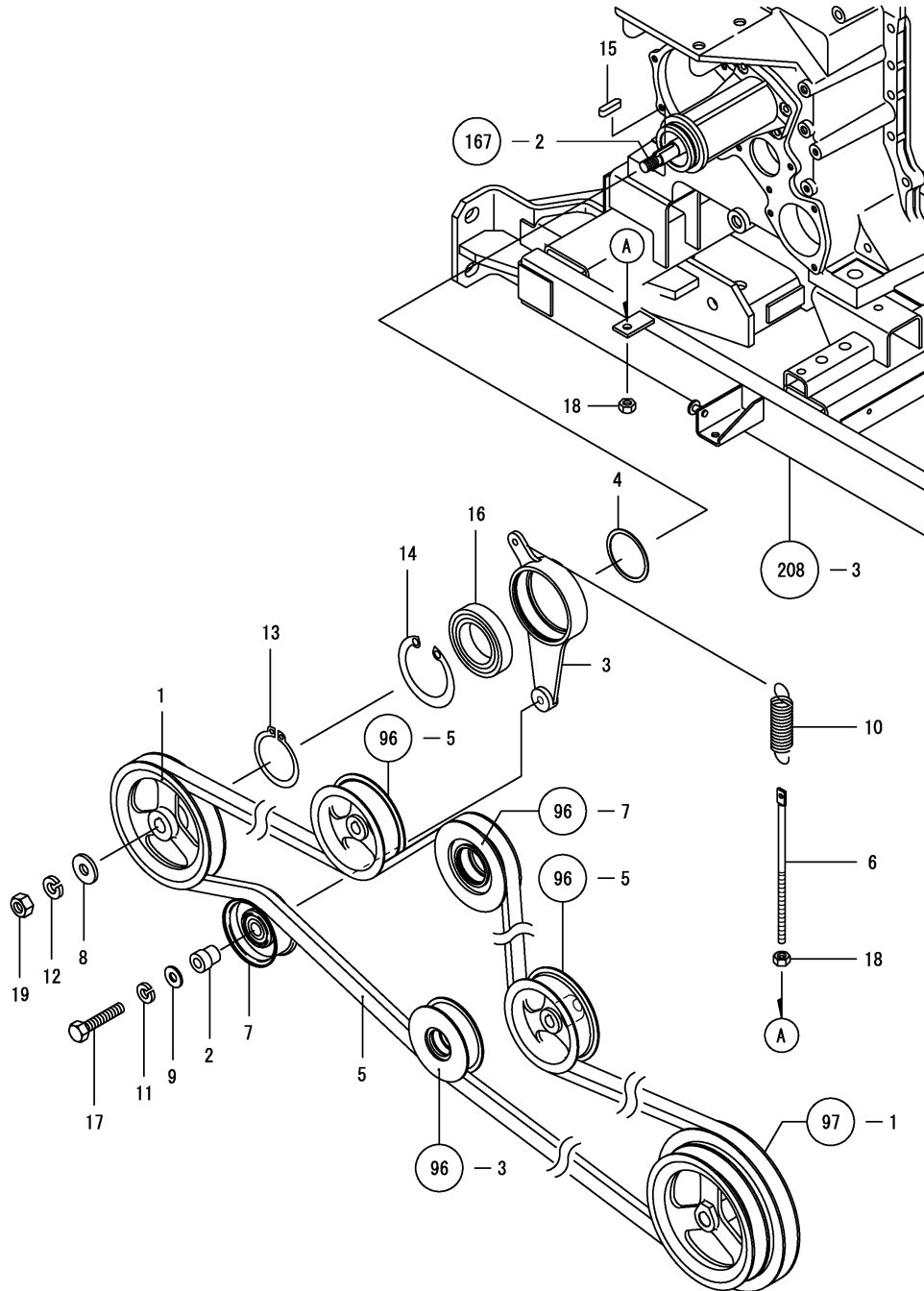




Fig.98. COUNTER BELT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

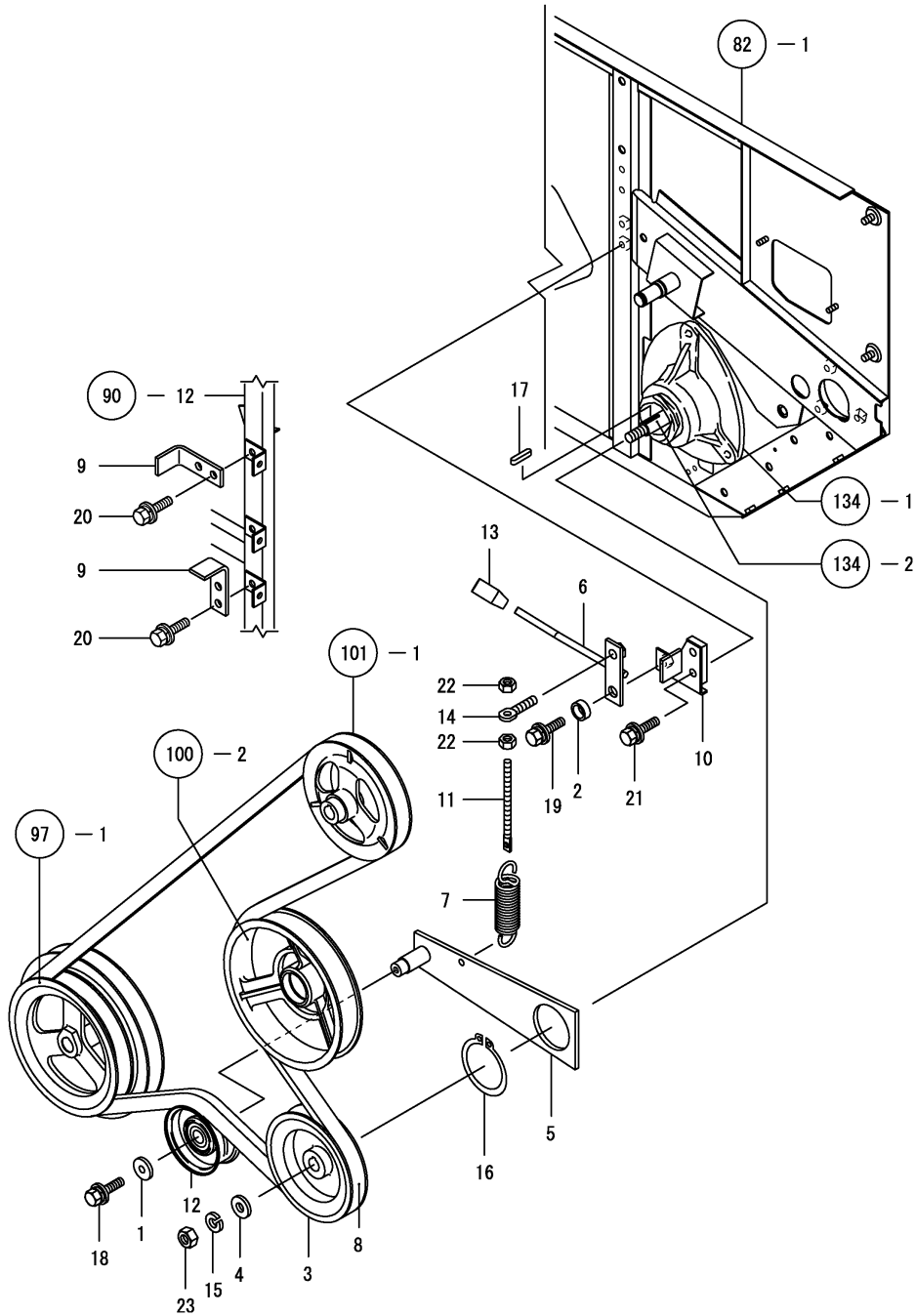


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-35301	V-PULLEY 169 C1	1	1						
2	1	1E8540-35590	BUSH 17*23	1	1						
3	1	1E8540-35621	ARM, TENSION 140	1	1						
4	1	1E8540-35640	SHIM 60X70X1.2	1	1						
5	1	1E9050-35760	V-BELT SC133-W600	1	1						
6	1	1E6101-51170	BOLT, TENSION	1	1						
7	1	1E6150-51902	ROLLER, TENSION	1	1						
8	1	1E6680-59640	WASHER 14.5X38	1	1						
9	1	1E6102-63110	COLLAR 10.5X28X4.5	1	1						
10	1	1E8252-65660	SPRING 4.5X31X112	1	1						
11	1	22217-100000	SPRING WASHER 10	1	1						
12	1	22217-140000	SPRING WASHER 14	1	1						
13	1	22242-000600	CIRCLIP 60	1	1						
14	1	22252-000951	CIRCLIP 95	1	1						
15	1	22551-050200	KEY 5X20	1	1						
16	1	24104-060124	BALL BEARING	1	1						
17	1	26116-100502	BOLT M10X 50 PLATED	1	1						
18	1	26717-080002	NUT 8	2	2						
19	1	26737-140002	NUT M14	1	1						

Fig.99. 2ND BELT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6020-25340	SPACER 9X28X4.5	1	1						
2	1	1E6030-25430	COLLAR 10.2X13.8X5.2	1	1						
3	1	1E8540-35420	V-PULLEY 143C	1	1						
4	1	1E6690-35500	WASHER 12X28X4.5	1	1						
5	1	1E8540-35600	ARM 215A,TENSION	1	1						
6	1	1E8540-35650	LEVER	1	1						
7	1	1E8540-35670	SPRING 25X114	1	1						
8	1	1E8540-35701	V-BELT SC102-W600	1	1						
9	1	1E8540-35780	RETAINER, BELT	2	2						
10	1	1E8540-35950	SEAT,LEVER FULCRUM	1	1						
11	1	1E6192-51340	ROD, TENSION SCREW	1	1						
12	1	1E6150-51902	ROLLER, TENSION	1	1						
13	1	1A1140-58050	GRIP, STAND	1	1						
14	1	1E6390-95460	SCREW,LOCK LEVER	1	1						
15	1	22217-120000	SPRING WASHER 12	1	1						
16	1	22242-000600	CIRCLIP 60	1	1						
17	1	22551-050250	KEY 5X25	1	1						
18	1	26014-080202	BOLT M 8X 20	1	1						
19	1	26014-080202	BOLT M 8X 20	1	1						
20	1	26014-080202	BOLT M 8X 20	2	2						
21	1	26014-080252	BOLT M 8X 25	2	2						
22	1	26717-080002	NUT 8	2	2						
23	1	26737-120002	NUT M12	1	1						

Fig.100. SWING BELT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1K1090-21650	SHIM 20X27X1	1	1						
2	1	1E8540-35280	PULLEY 187-89CB	1	1						
I 3	1	1E8230-35430-X	V-PULLEY 17 -B1	1	1						
4	1	1E6690-35500	WASHER 12X28X4.5	1	1						
5	1	1E8540-35501	ARM 133A,TENSION	1	1						
6	1	1E8540-35720	V-BELT LB37	1	1						
7	1	1E8540-35730	SPRING 2.3X17.3X74	1	1						
8	1	1E7030-51301	ROLLER ASSY, TENSION	1	1						
I 8-1	1	1E7030-51302	ROLLER ASSY, TENSION	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
9	1	1E6140-51660	ROD,TENSION SCREW	1	1						
10	1	22217-120000	SPRING WASHER 12	1	1						
11	1	22242-000150	CIRCLIP 15	1	1						
12	1	22242-000170	CIRCLIP 17	1	1						
13	1	22242-000200	CIRCLIP 20	1	1						
14	1	22252-000400	CIRCLIP 40(H)	1	1						
I 14-1	1	22252-000401	RING, 40	1	1						R
		(A=F010154) (B=F010154)									
15	1	22550-050250	KEY 5X25	1	1						
16	1	24104-062034	BALL BEARING	2	2						
17	1	24550-020200	BUSH 20X20,DRY	1	1						
18	1	26717-100002	NUT M10	2	2						
19	1	26737-120002	NUT M12	1	1						

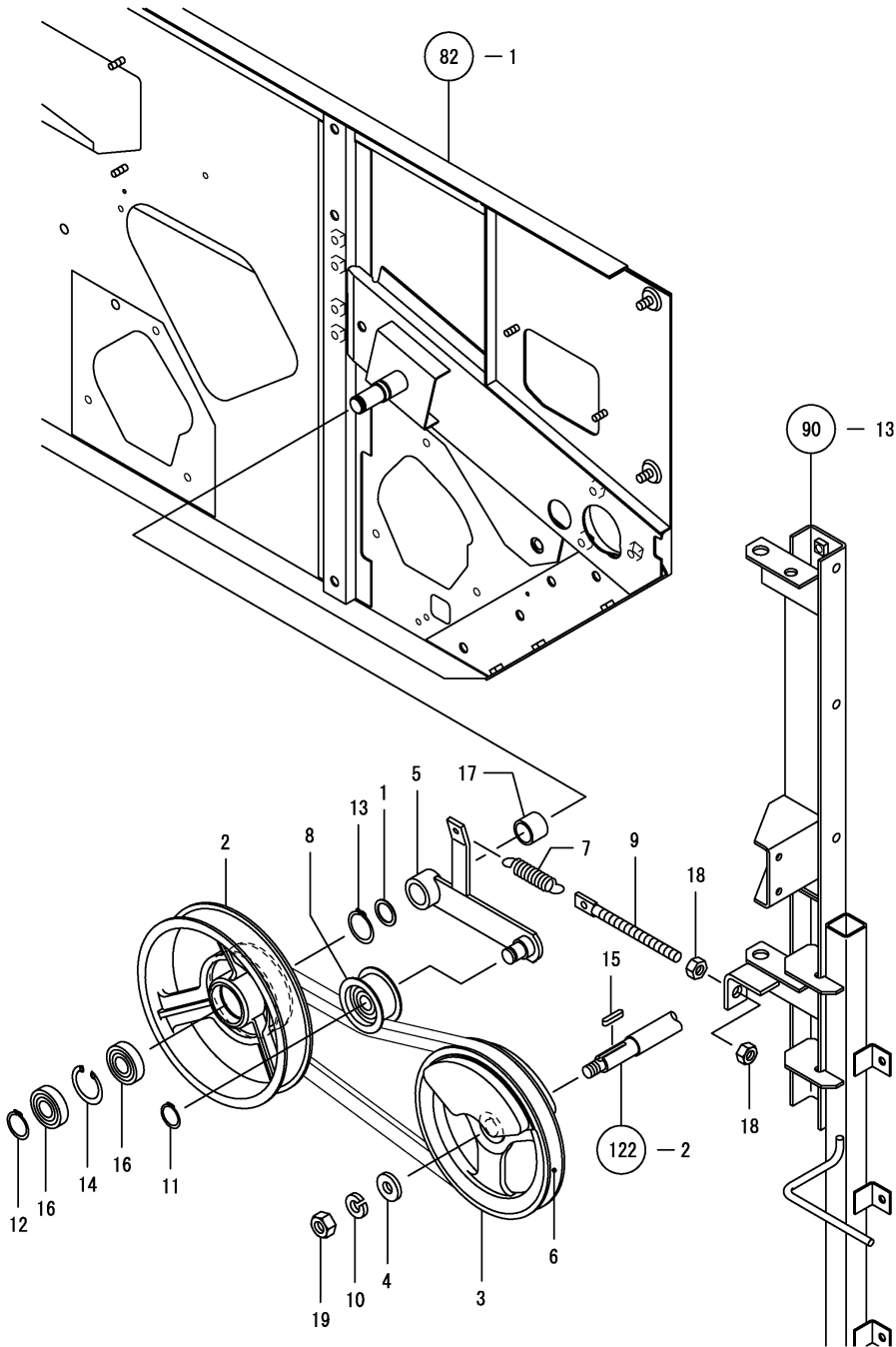
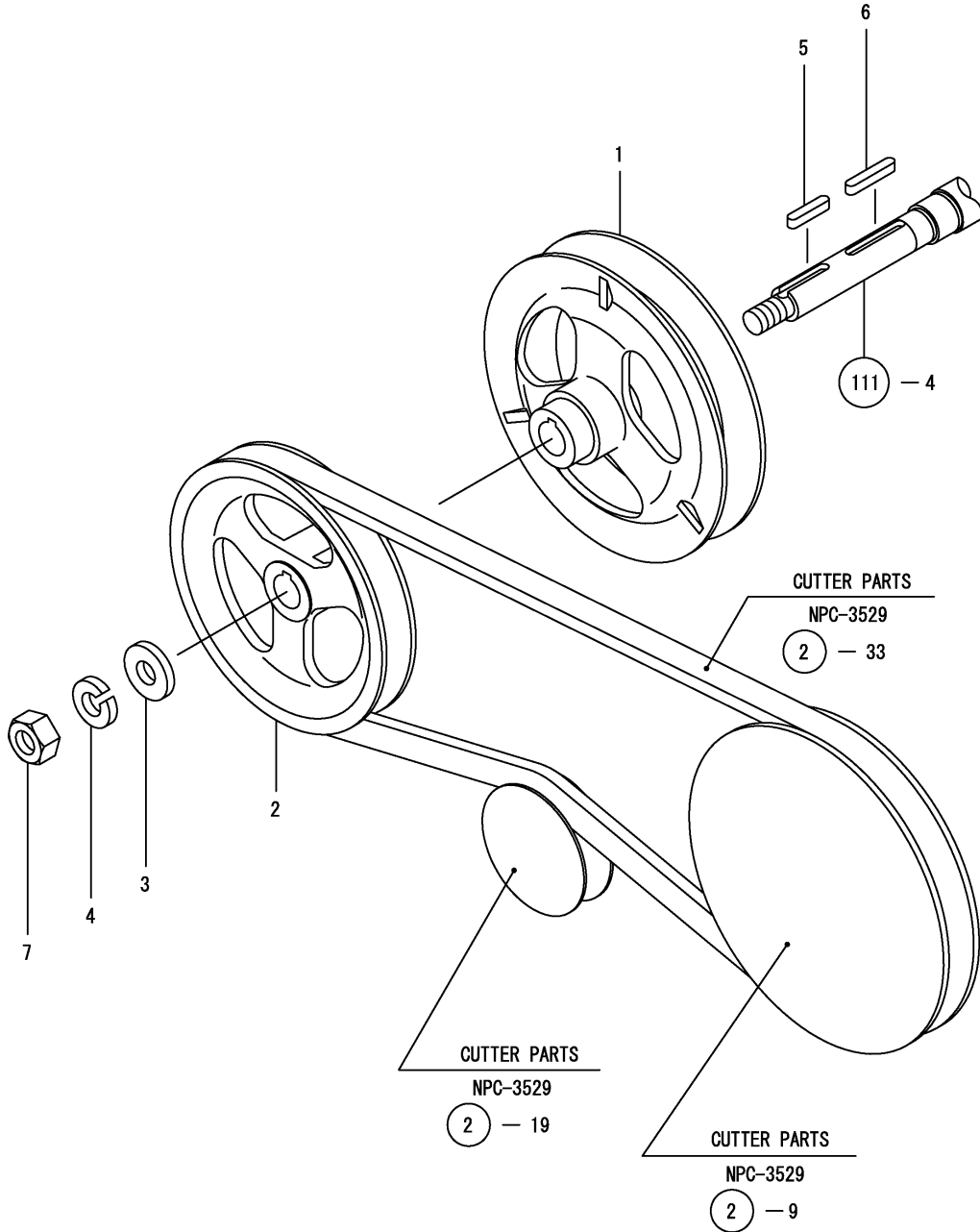


Fig.101. SUCTION BELT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

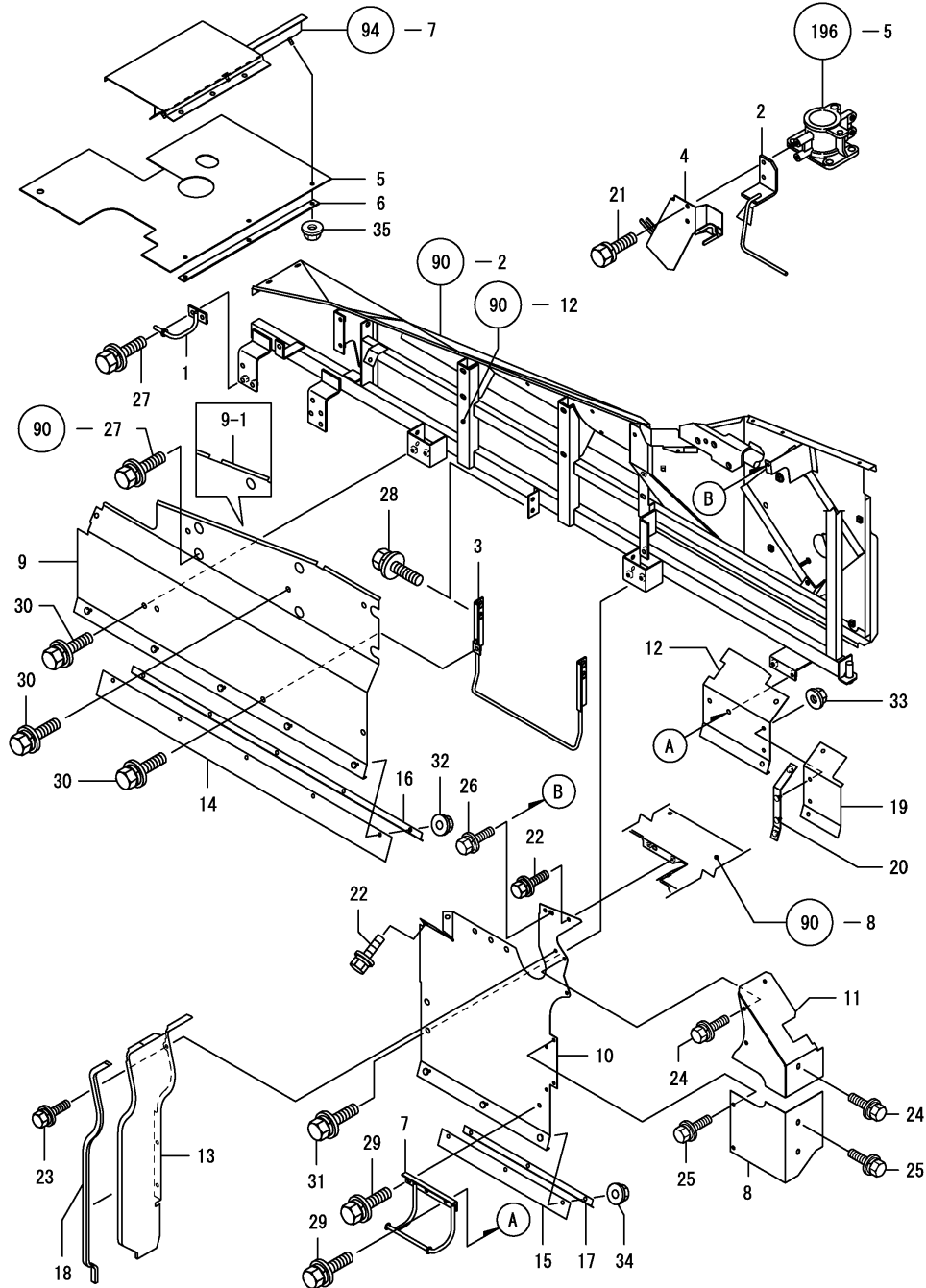


REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-35270	V-PULLEY 155C1	1	1						
2	1	1E8540-35310	V-PULLEY 138B1	1	1						
3	1	1E6690-35500	WASHER 12X28X4.5	1	1						
4	1	22217-120000	SPRING WASHER 12	1	1						
5	1	22551-050250	KEY 5X25	1	1						
6	1	22551-050300	KEY 5X30	1	1						
7	1	26737-120002	NUT M12	1	1						

Fig.102. SIDE COVER L(1)

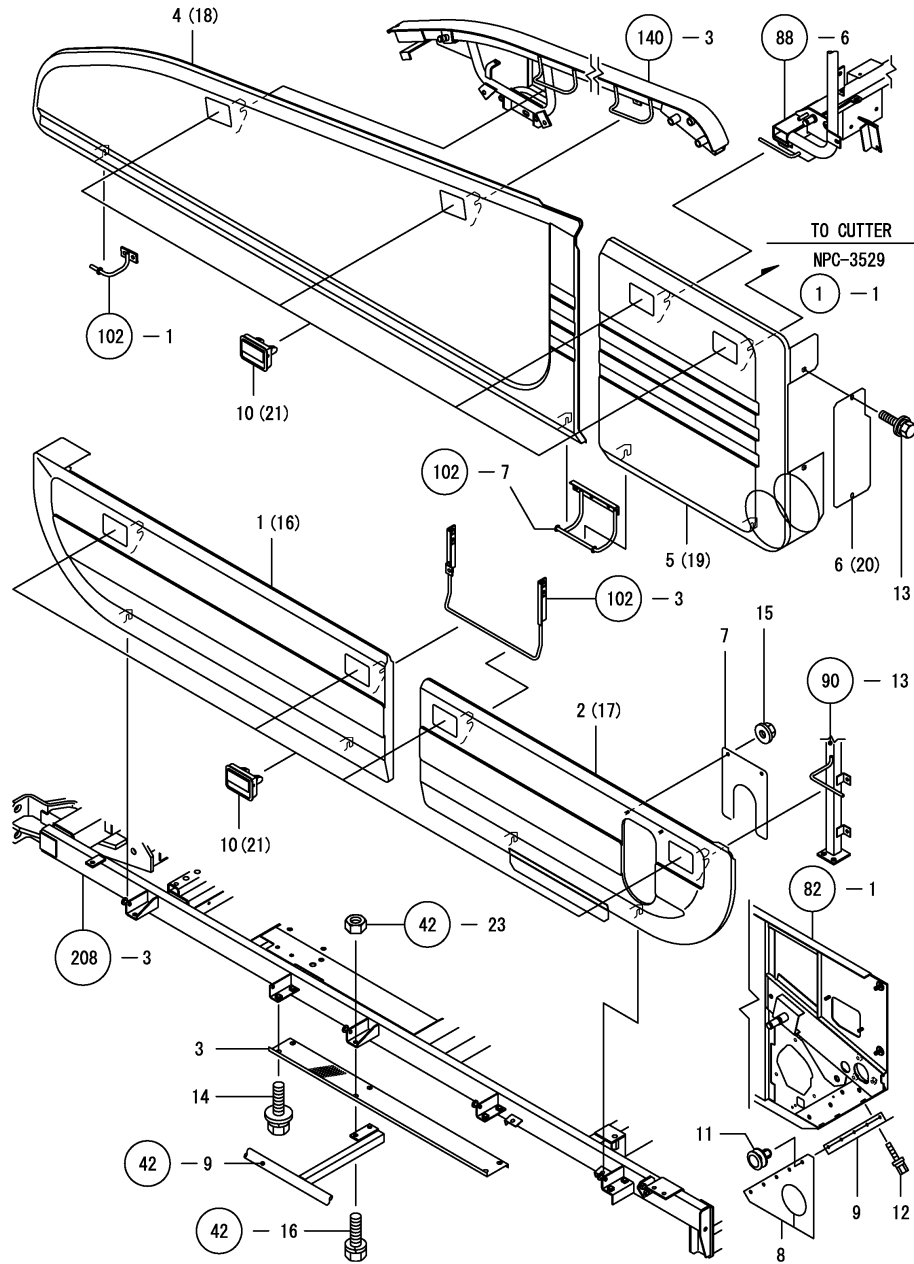
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-36110	HOOK,SIDE COVER FRNT	1	1						
2	1	1E8540-36252	HOOK,BELT COVER FRNT	1	1						
3	1	1E8540-36301	HOOK,BELT COVER INNR	1	1						
4	1	1E8540-36401	HOOK,LOWER F SEAL	1	1						
5	1	1E8540-36451	SEAL,LOWER,FRONT	1	1						
6	1	1E8540-36461	RETAINER	1	1						
7	1	1E8540-36711	HOOK,SIDE COVER	1	1						
8	1	1E8530-36750	COVER,DUSTPROOF LOW.	1	1						
9	1	1E8540-36752	COVER,SIDE INNR.FRNT	1	1						
9-1	1	1E8540-36753	COVER,SIDE FRONT	1	1						S
		(A)=FXXXXXX (B)=FXXXXXX									
10	1	1E8540-36782	COVER,SIDE INNR.REAR	1	1						
11	1	1E8530-36800	COVER,DUSTPROOF UPPR	1	1						
12	1	1E8540-36810	DRIFT PLATE	1	1						
13	1	1E8540-36832	PLATE, COVER SIDE	1	1						
14	1	1E8540-36850	SEAL A,SD.CVR.INNR	1	1						
15	1	1E8540-36861	SEAL B,SD.COVER INNR	1	1						
16	1	1E8540-36870	RETAINER A,INNR.SEAL	1	1						
17	1	1E8540-36880	RETAINER B,INNR.SEAL	1	1						
18	1	1E8540-36890	SEAL,SIDE COVER INNR	1	1						
19	1	1E8540-36900	SEAL D,SD.COVER INNR	1	1						
20	1	1E8540-36920	RETAINER D,SEAL	1	1						
21	1	26013-080252	BOLT M 8X 25	2	2						
22	1	26014-060122	BOLT M 6X 12	4	4						
23	1	26014-060122	BOLT M 6X 12	4	4						
24	1	26014-060122	BOLT M 6X 12	3	3						
25	1	26014-060122	BOLT M 6X 12	4	4						
26	1	26014-060122	BOLT M 6X 12	1	1						
27	1	26014-080162	BOLT M 8X 16	2	2						
28	1	26014-080162	BOLT M 8X 16	4	4						
29	1	26014-080162	BOLT M 8X 16	3	3						
30	1	26014-080162	BOLT M 8X 16	8	8						
31	1	26014-080162	BOLT M 8X 16	2	2						
32	1	26367-060002	NUT M 6	5	5						
33	1	26367-060002	NUT M 6	4	4						
34	1	26367-060002	NUT M 6	3	3						
35	1	26367-060002	NUT M 6	3	3						

Fig.103. SIDE COVER L(2)



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
I	1	1	1E8540-36001-2	COVER,BELT FRONT	1	1						1
I	2	1	1E8549-36150-2	COVER,BELT REAR	1	1						1
I	2-1	1	1E8549-36151-1	COVER,BELT REAR	1	1						N
			(A=FXXXXXX) (B=FXXXXXX)									
	3	1	1E8540-36241	COVER,BELT LOWER	1	1						
I	4	1	1E8540-36502-2	SIDE COVER, FRONT	1	1						1
I	5	1	1E8540-36601-2	COVER,SIDE REAR	1	1						1
I	6	1	1E8540-36691-2	LID,SIDE COVER REAR	1	1						1
	7	1	1E8230-36850	SLACK RUBBER	1	1						
	8	1	1E8540-36910	SEAL E,SD.COVER INNR	1	1						
	9	1	1E8540-36960	BRACKET E,SEAL	1	1						
	10	1	172187-61421	HANDLE, LOCK	8	8						1
	11	1	1E8540-68730	RIVET	5	5						
	12	1	26014-060122	BOLT M 6X 12	3	3						
	13	1	26014-060162	BOLT M 6X 16	2	2						
	14	1	26014-080162	BOLT M 8X 16	4	4						
	15	1	26367-060002	NUT M 6	2	2						
	16	1	1E8540-36001	COVER,BELT FRONT	1	1						
	17	1	1E8549-36150	COVER,BELT REAR	1	1						
	17-1	1	1E8549-36151	COVER,BELT REAR	1	1						N
			(A=FXXXXXX) (B=FXXXXXX)									
	18	1	1E8540-36502	SIDE COVER, FRONT	1	1						
	19	1	1E8540-36601	COVER,SIDE REAR	1	1						
	20	1	1E8540-36691	LID,SIDE COVER REAR	1	1						
	21	1	1E8080-76552	HANDLE B,LOCK B	8	8						

Remarks

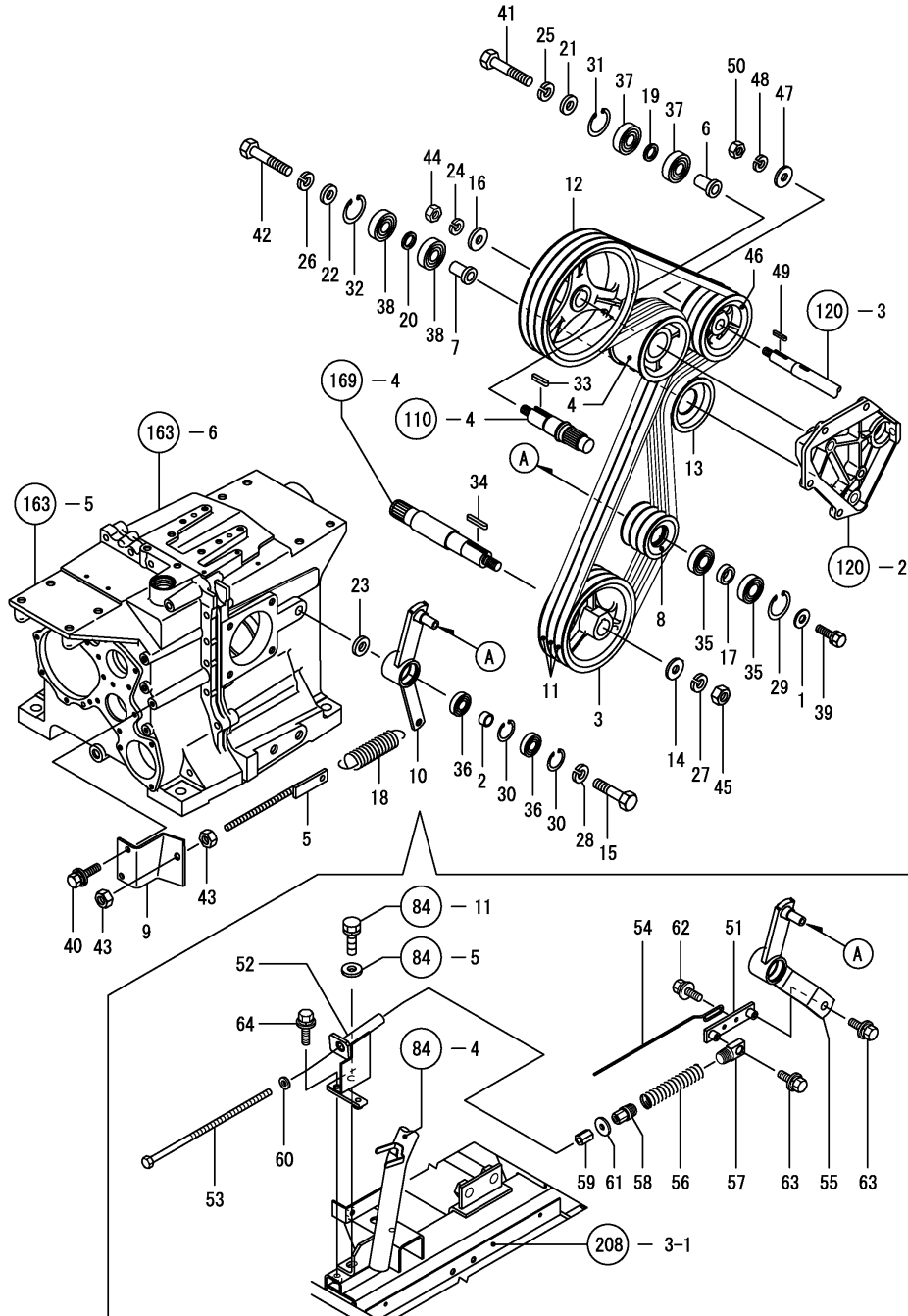
(1) KGC80D, KGC80DC

N:Old  $\begin{matrix} \text{Yes} \\ \text{No} \end{matrix}$  New, Q:Old  $\begin{matrix} \text{No} \\ \text{Yes} \end{matrix}$  New, R:Old  $\begin{matrix} \text{Yes} \\ \text{No} \end{matrix}$  New, S:Old  $\begin{matrix} \text{No} \\ \text{Yes} \end{matrix}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.104. THRESHING DRUM BELT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



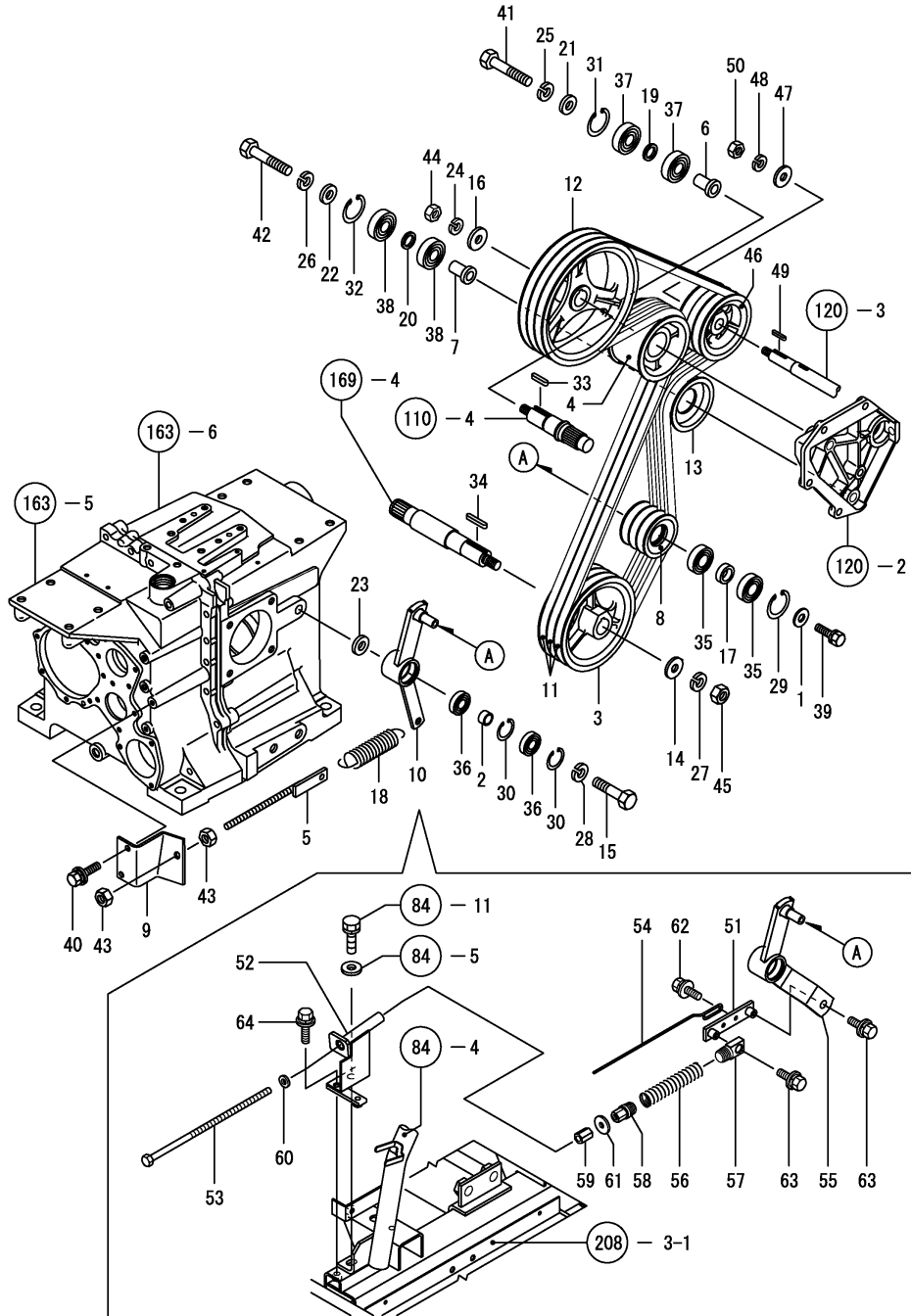
REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	QTY	(D)	(E)	(F)	I	R
1	1	1E6910-21360	COLLAR 9.5X22X2	1	1						
2	1	1E8510-24100	COLLAR 17X22X12.5	1	1						
3	1	1E8540-35330	V-PULLEY 175-B3	1	1						
4	1	1E8540-35340	PULLEY 106,TENSION	1	1						
I 5	1	1E8540-35442	BOLT M10X218,TENSION	1	1						Z
		(A=F010154) (B=F010154)									
6	1	1E8361-35450	SHAFT,TENSION PULLEY	1	1						
7	1	1E8361-35450	SHAFT,TENSION PULLEY	1	1						
8	1	1E8361-35470	V-PULLEY 80-B3	1	1						
I 9	1	1E8540-35472	SEAT,SCREW	1	1						Z
		(A=F010154) (B=F010154)									
I 10	1	1E8540-35532	ARM 133.5,TENSION	1	1						Z
		(A=F010154) (B=F010154)									
11	1	1E8540-35710	V-BELT LB106	3	3						
12	1	1E8540-37100	V-PULLEY 230-B3	1	1						
13	1	1E6681-51082	PULLEY 90,TENSION	1	1						
14	1	1E6820-51090	COLLAR 17X40X6	1	1						
15	1	1E8540-51300	BOLT M16,FULCRUM	1	1						
16	1	1E6140-54720	WASHER 15X40X6	1	1						
17	1	1C6560-62640	COLLAR 15X22X7	1	1						
I 18	1	1E8425-63680	SPRING 33X130	1	1						Z
		(A=F010154) (B=F010154)									
19	1	1E4760-73280	COLLAR 21X30X4	1	1						
20	1	1E4760-73280	COLLAR 21X30X4	1	1						
21	1	22137-160000	WASHER 16,POLISHED	1	1						
22	1	22137-160000	WASHER 16,POLISHED	1	1						
23	1	22137-160000	WASHER 16,POLISHED	1	1						
24	1	22217-140000	SPRING WASHER 14	1	1						
25	1	22217-160000	SPRING WASHER 16	1	1						
26	1	22217-160000	SPRING WASHER 16	1	1						
27	1	22217-160000	SPRING WASHER 16	1	1						
28	1	22217-180000	SPRING WASHER 18	1	1						
29	1	22252-000350	CIRCLIP 35	1	1						
30	1	22252-000401	CIRCLIP 40	2	2						
31	1	22252-000521	CIRCLIP 52	1	1						
32	1	22252-000521	CIRCLIP 52	1	1						
33	1	22551-070350	KEY 7X35	1	1						
I 34	1	22551-070350	KEY 7X35	1	1						
35	1	24104-062024	BALL BEARING	2	2						
36	1	24104-062034	BALL BEARING	2	2						
37	1	24104-063044	BALL BEARING	2	2						
38	1	24104-063044	BALL BEARING	2	2						
39	1	26013-080252	BOLT M 8X 25	1	1						
I 40	1	26014-080202	BOLT M 8X 20	2	2						Z
		(A=F010154) (B=F010154)									
41	1	26116-160852	BOLT M16X 85 PLATED	1	1						
42	1	26116-160852	BOLT M16X 85 PLATED	1	1						
I 43	1	26717-100002	NUT M10	2	2						Z
		(A=F010154) (B=F010154)									
44	1	26737-140002	NUT M14	1	1						
45	1	26737-160002	NUT M16	1	1						



Fig.104. THRESHING DRUM BELT

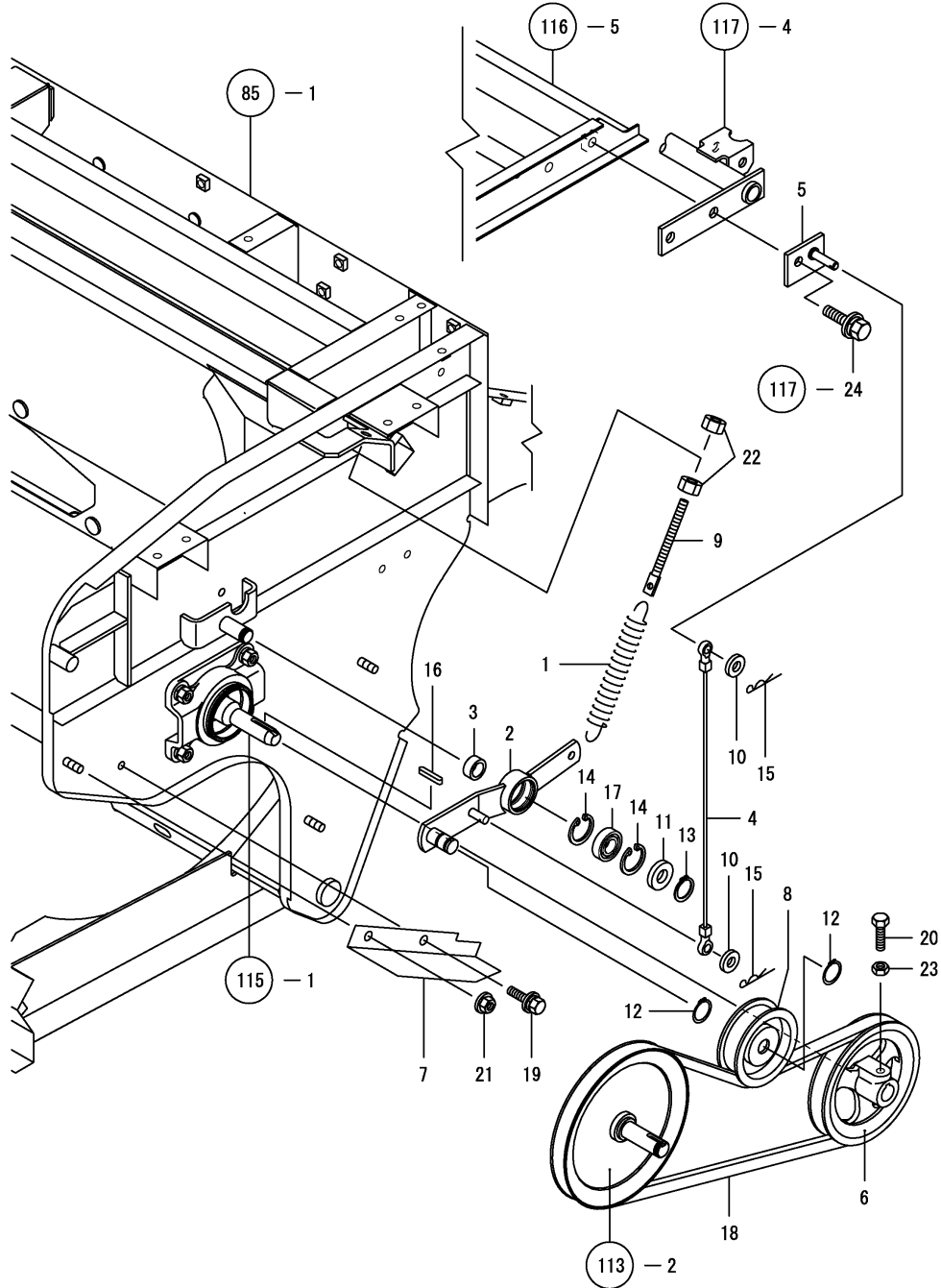
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
46	1	1E8361-35320	V-PULLEY 122.5-B3	1	1						
47	1	1E6680-59640	WASHER 14.5X38	1	1						
48	1	22217-140000	SPRING WASHER 14	1	1						
49	1	22551-050300	KEY 5X30	1	1						
50	1	26737-140002	NUT M14	1	1						
I 51	1	1E9050-350000	ROD,90	1	1						W
		(A=F010154) (B=F010154)									
I 52	1	1E9050-35050	BASE,TENSION SPRING	1	1						W
		(A=F010154) (B=F010154)									
I 53	1	1E9050-35100	BOLT,M10X287 PLATED	1	1						W
		(A=F010154) (B=F010154)									
I 54	1	1E9050-35400	GAUGE,TENSION	1	1						W
		(A=F010154) (B=F010154)									
I 55	1	1E9050-35530	ARM,TENSION 133.5	1	1						W
		(A=F010154) (B=F010154)									
I 56	1	1E8450-51250	SPRING, 4.5X25X101	1	1						W
		(A=F010154) (B=F010154)									
I 57	1	1E8450-51260	HOOK,SPRING(4.5P)	1	1						W
		(A=F010154) (B=F010154)									
I 58	1	1E8450-51320	HOOK,SPRING(4.5N)	1	1						W
		(A=F010154) (B=F010154)									
I 59	1	1E6140-68430	NUT, LOCK	1	1						W
		(A=F010154) (B=F010154)									
I 60	1	22137-100000	WASHER, 10	1	1						W
		(A=F010154) (B=F010154)									
I 61	1	22157-100000	WASHER, 10	1	1						W
		(A=F010154) (B=F010154)									
I 62	1	26014-080162	BOLT, 8 X 16	2	2						W
		(A=F010154) (B=F010154)									
I 63	1	26014-080162	BOLT, 8 X 16	2	2						W
		(A=F010154) (B=F010154)									
I 64	1	26014-080252	BOLT, 8 X 25	1	1						W
		(A=F010154) (B=F010154)									

Fig.105. STRAW DISCHARGE BELT



(A)=KGC80  
(B)=KGC80C  
(C)=

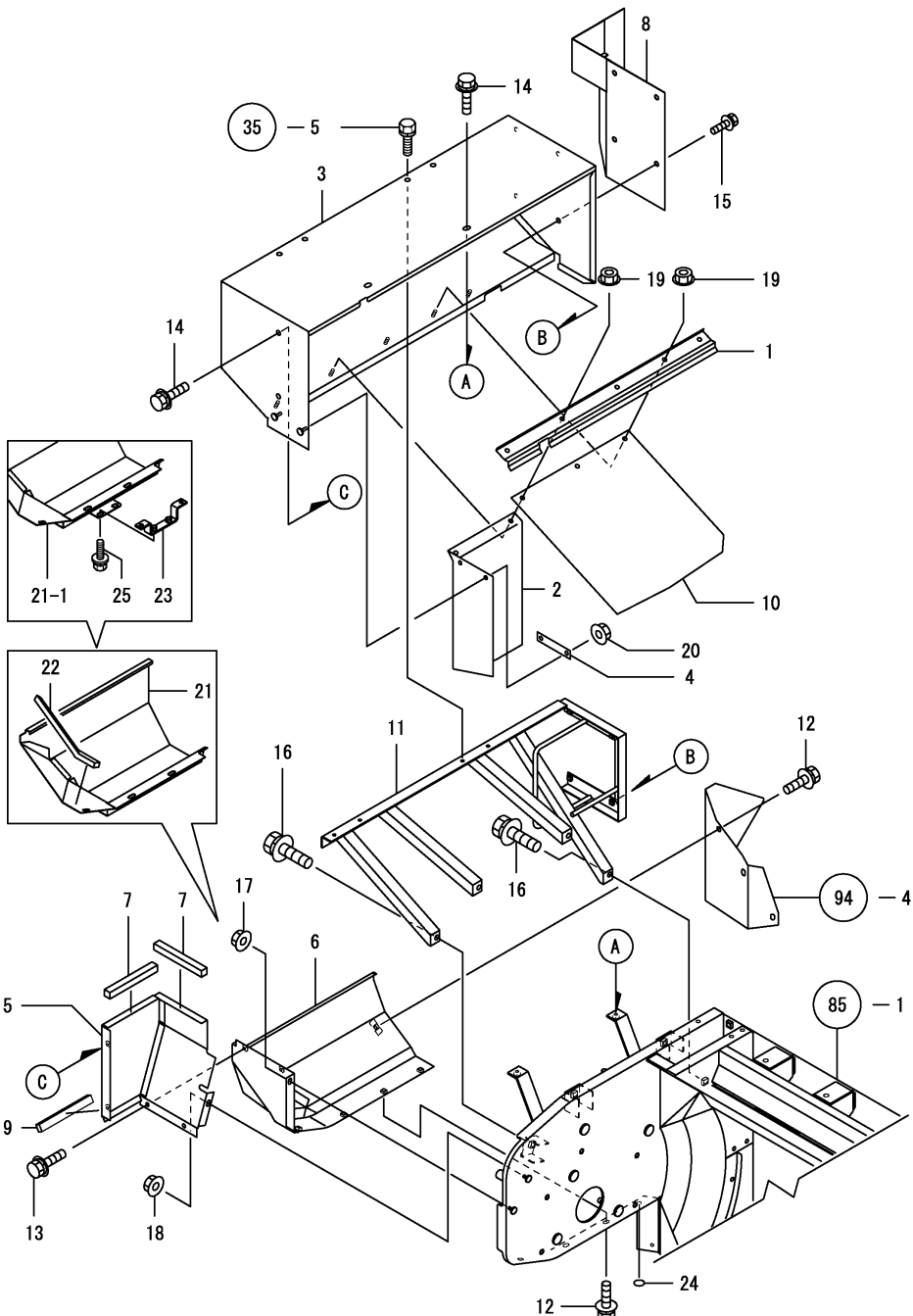
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1J3790-14471	SPRING A 205X110	1	1						
2	1	1E8540-35001	ARM 110,TENSION	1	1						
3	1	1E8540-35050	COLLAR, 15X21.7X9.5	1	1						
4	1	1E8540-35070	WIRE,STOP	1	1						
5	1	1E8540-35080	SEAT,STOP WIRE	1	1						
6	1	1E8540-35401	V_PULLEY, 132 B1	1	1						
7	1	1E8235-35951	BELT COVER	1	1						
8	1	1E6211-46240	PULLEY 70,TENSION	1	1						
9	1	1E6192-51340	ROD, TENSION SCREW	1	1						
10	1	22137-080000	WASHER 8, POLISHED	2	2						
11	1	22137-140000	WASHER 14,POLISHED	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
12	1	22242-000150	CIRCLIP 15	2	2						
13	1	22242-000150	CIRCLIP 15	1	1						
14	1	22252-000320	CIRCLIP 32	2	2						
15	1	22360-080000	SNAP PIN 8	2	2						
16	1	22550-050300	KEY 5X30	1	1						
17	1	24104-060024	BALL BEARING 6002UU	1	1						
18	1	25123-004301	V-BELT	1	1						
19	1	26014-060162	BOLT M 6X 16	1	1						
20	1	26116-080302	BOLT 8X30	1	1						
I 20-1	1	26116-080254	BOLT, 8 X 25	1	1						R
		(A=F010154) (B=F010154)									
21	1	26367-060002	NUT M 6	1	1						
22	1	26717-080002	NUT 8	2	2						
23	1	26757-080002	LOCK NUT M 8 PLATED	1	1						

Fig.106. THRESHING DRUM FRONT COVER

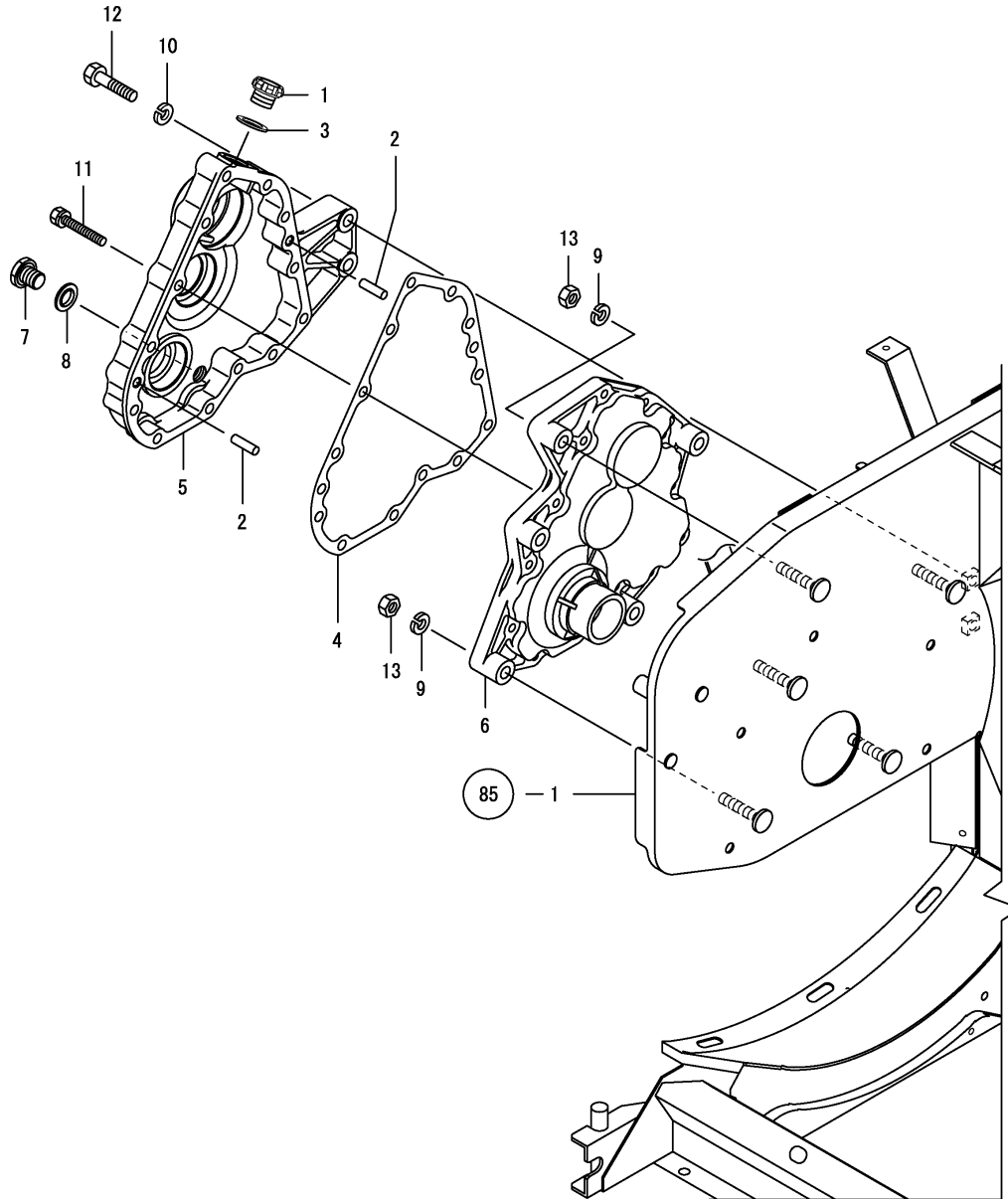
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-32630	PLATE ASSY,SEAL KEEP	1	1						
2	1	1E8230-32720	RUBBER C, SCTTR.STOP.	1	1						
3	1	1E8540-32801	SCREW 5X16,CRPHM.	1	1						
4	1	1E8230-32860	PLATE C,SEAL KEEP	1	1						
5	1	1E8540-32860	COVER L,FRONT	1	1						
6	1	1E8540-32900	COVER,FRONT LOWER	1	1						Z
(A=FXXXXXX) (B=FXXXXXX)											
7	1	1E8540-32970	SEAL 15X15X130	2	2						
8	1	1E8549-33700	COVER,FRONT SIDE	1	1						
9	1	1E8380-34180	SEAL 5X140	1	1						
10	1	1E8540-35830	RUBBER B,SCTTR.PROTC	1	1						
11	1	1E8540-35851	COVER STAY	1	1						
12	1	26014-060162	BOLT M 6X 16	5	5						
12-1	1	26014-060162	BOLT M 6X 16	4	4						K
(A=FXXXXXX) (B=FXXXXXX)											
13	1	26014-060162	BOLT M 6X 16	2	2						
14	1	26014-060162	BOLT M 6X 16	4	4						
15	1	26014-060162	BOLT M 6X 16	4	4						
16	1	26014-080162	BOLT M 8X 16	4	4						
17	1	26367-060002	NUT M 6	1	1						
18	1	26367-060002	NUT M 6	1	1						
19	1	26367-060002	NUT M 6	5	5						
20	1	26367-060002	NUT M 6	2	2						
21	1	1E9050-32900	COVER,FRONT UNDER	1	1						W
(A=FXXXXXX) (B=FXXXXXX)											
21-1	1	1E9050-32901	COVER,FRONT UNDER	1	1						S
(A=FXXXXXX) (B=FXXXXXX)											
22	1	1E8530-34300	SEAL 170X15X10	1	1						W
(A=FXXXXXX) (B=FXXXXXX)											
23	1	1E9050-32950	PLATE,COVER MTG	1	1						W
(A=FXXXXXX) (B=FXXXXXX)											
24	1	1E7262-97880	MARK,HOLE BLINDING	1	1						W
(A=FXXXXXX) (B=FXXXXXX)											
25	1	26014-060162	BOLT M 6X 16	2	2						W
(A=FXXXXXX) (B=FXXXXXX)											

Fig.107. THRESHING DRUM DRIVE CASE



(A)=KGC80  
(B)=KGC80C  
(C)=

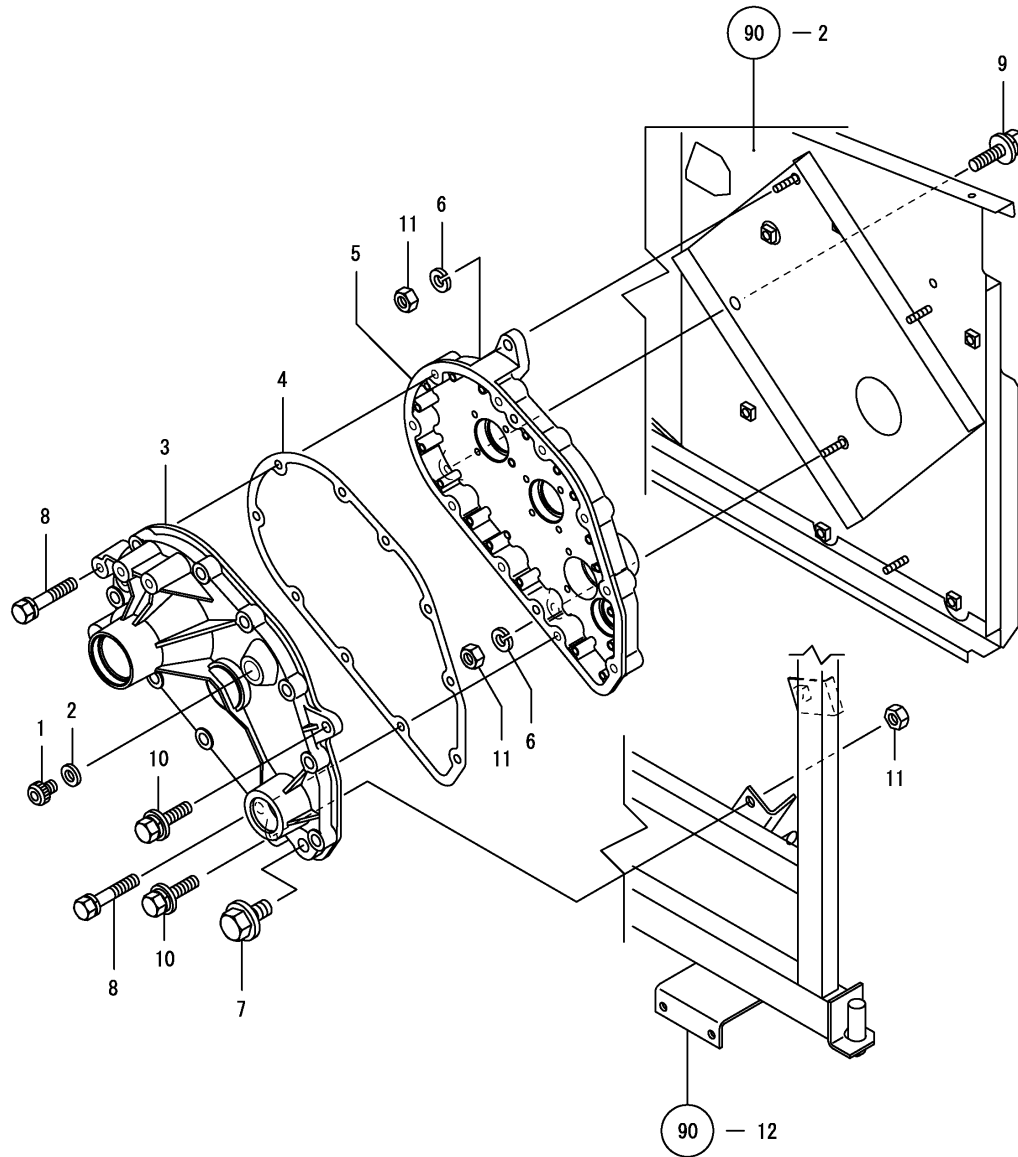
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195230-12190	PLUG,OIL FILLER	1	1						
I	1-1	195295-13210	PLUG, OIL	1	1						R
		(A=F010154)	(B=F010154)								
2	1	1A1040-26060	PIN 8X28, STRAIGHT	2	2						
3	1	1A1120-28170	PACKING,OIL PLUG 20	1	1						
4	1	1E8540-37140	PACKG,THRSH.DRUM CS	1	1						
5	1	1E8540-37202	COVER.DRUM CASE	1	1						
6	1	1E8540-37212	CASE,DRUM	1	1						
7	1	1E8080-53080	M-PLUG M16X17	1	1						
8	1	22190-160000	SEAL WASHER 16(BOLT)	1	1						
9	1	22217-100000	SPRING WASHER 10	5	5						
10	1	22217-100000	SPRING WASHER 10	2	2						
11	1	26013-080502	BOLT M 8X 50	13	13						
12	1	26116-100452	BOLT M10X 45 PLATED	2	2						
13	1	26717-100002	NUT M10	5	5						

Fig.108. FEED CHAIN CASE

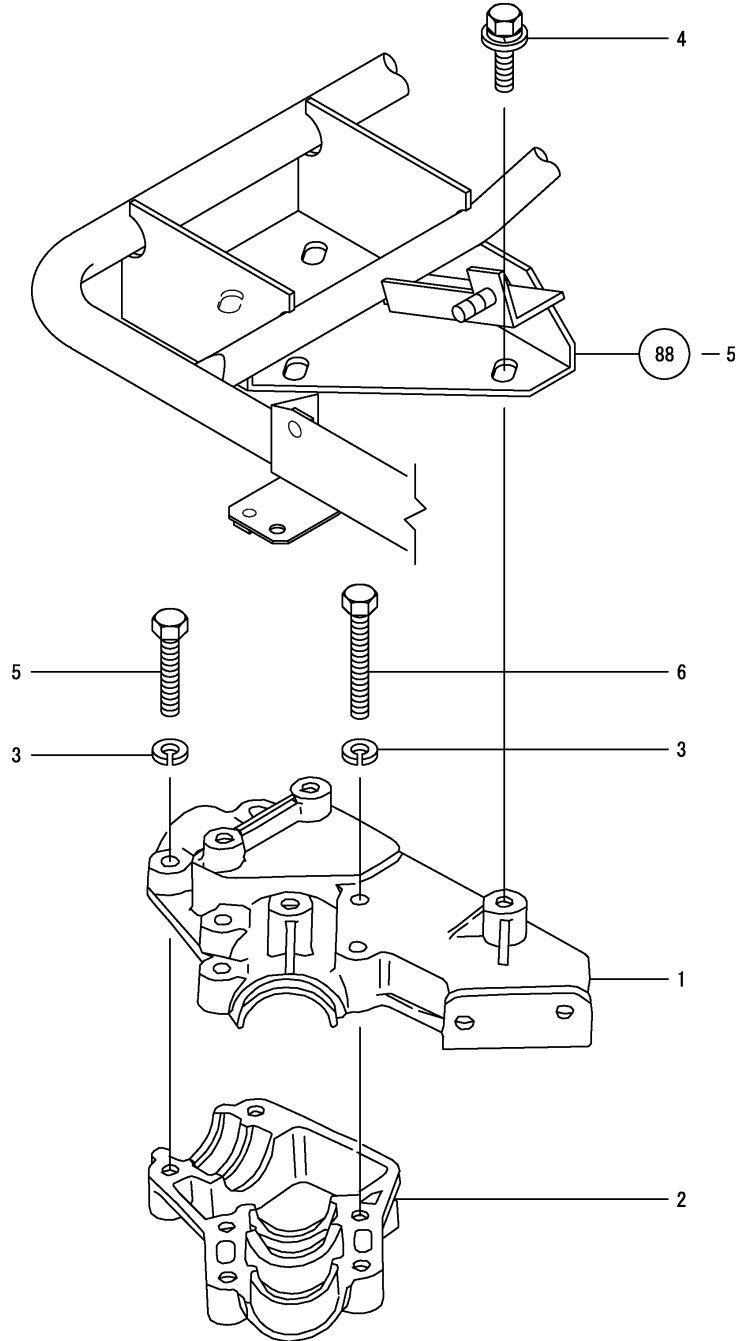
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	195230-12190	PLUG,OIL FILLER	1	1						
I 1-1	1	195295-13210	PLUG, OIL	1	1						R
		(A=F010154) (B=F010154)									
2	1	1A1120-28170	PACKING,OIL PLUG 20	1	1						
3	1	1E8369-37250	CASE L,FEED CHAIN	1	1						
4	1	1E8230-37270	FC CASE PACKING	1	1						
5	1	1E8540-37461	CASE R,FD.CHAIN REAR	1	1						
6	1	22217-080000	SPRING WASHER 8	2	2						
7	1	23490-140002	PLUG 14	1	1						
8	1	26013-080402	BOLT M 8X 40	10	10						
9	1	26014-080202	BOLT M 8X 20	1	1						
10	1	26014-080252	BOLT M 8X 25	2	2						
11	1	26717-080002	NUT 8	3	3						

Fig.109. STRAW DISCHARGE DRIVE CASE



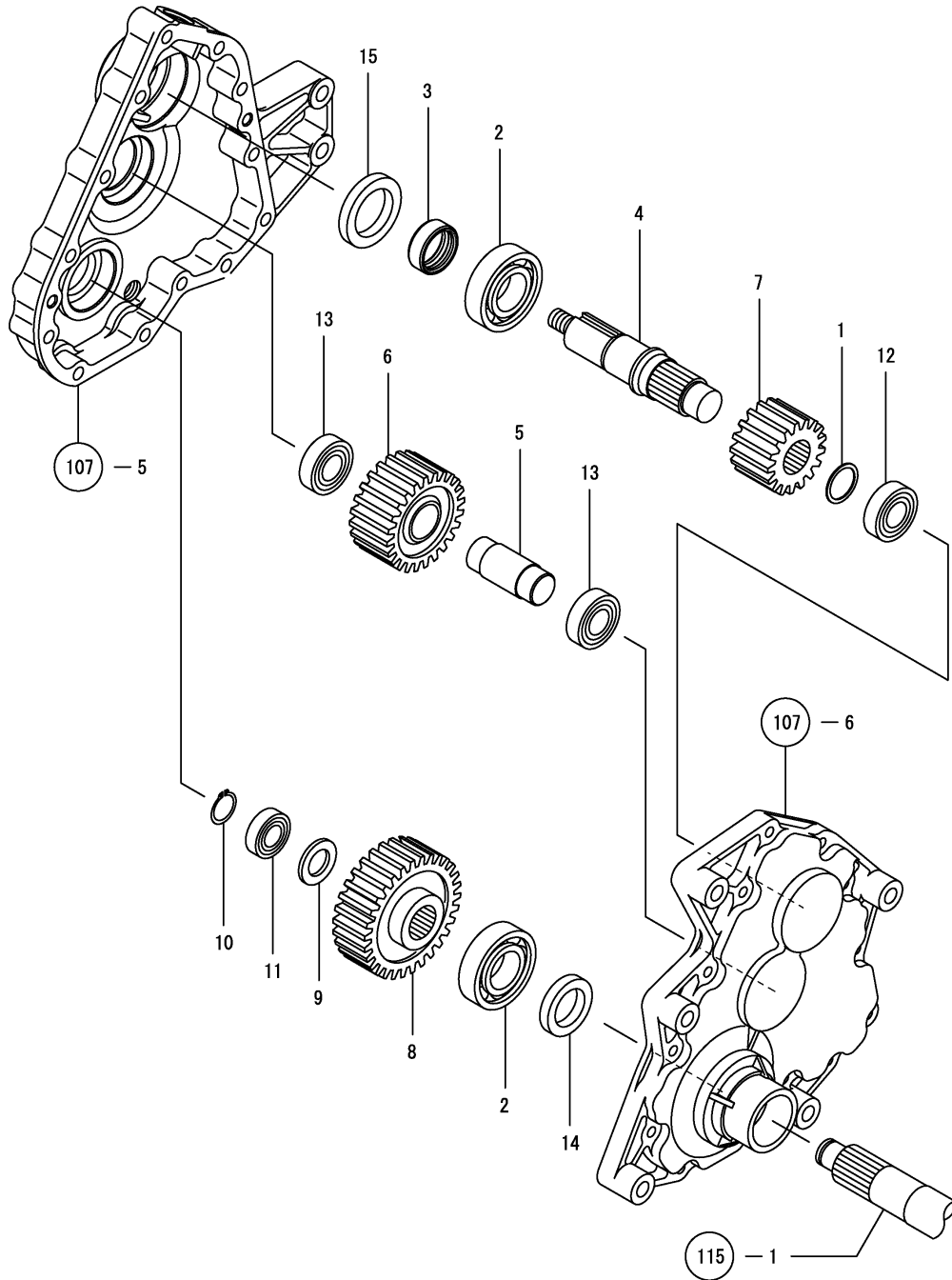
0CNP4-G07300 109. STRAW DISCHARGE DRIVE CASE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8230-37350-X	CASE, DISCHARGE	1	1						
2	1	1E8230-37360-X	CASE, DISCHARGE	1	1						
I 3	1	22217-080000	SPRING WASHER 8	6	6						Z
		(A=F010154) (B=F010154)									
4	1	26014-080202	BOLT M 8X 20	4	4						
5	1	26116-080452	BOLT M 8X 45 PLATED	4	4						
I 5-1	1	26013-080402	BOLT, 8 X 40	4	4						N
		(A=F010154) (B=F010154)									
6	1	26116-080602	BOLT M 8X 60 PLATED	2	2						
I 6-1	1	26013-080502	BOLT, 8 X 50	2	2						N
		(A=F010154) (B=F010154)									

Fig.110. THRESHING DRUM DRIVE SHAFT



(A)=KGC80  
(B)=KGC80C  
(C)=

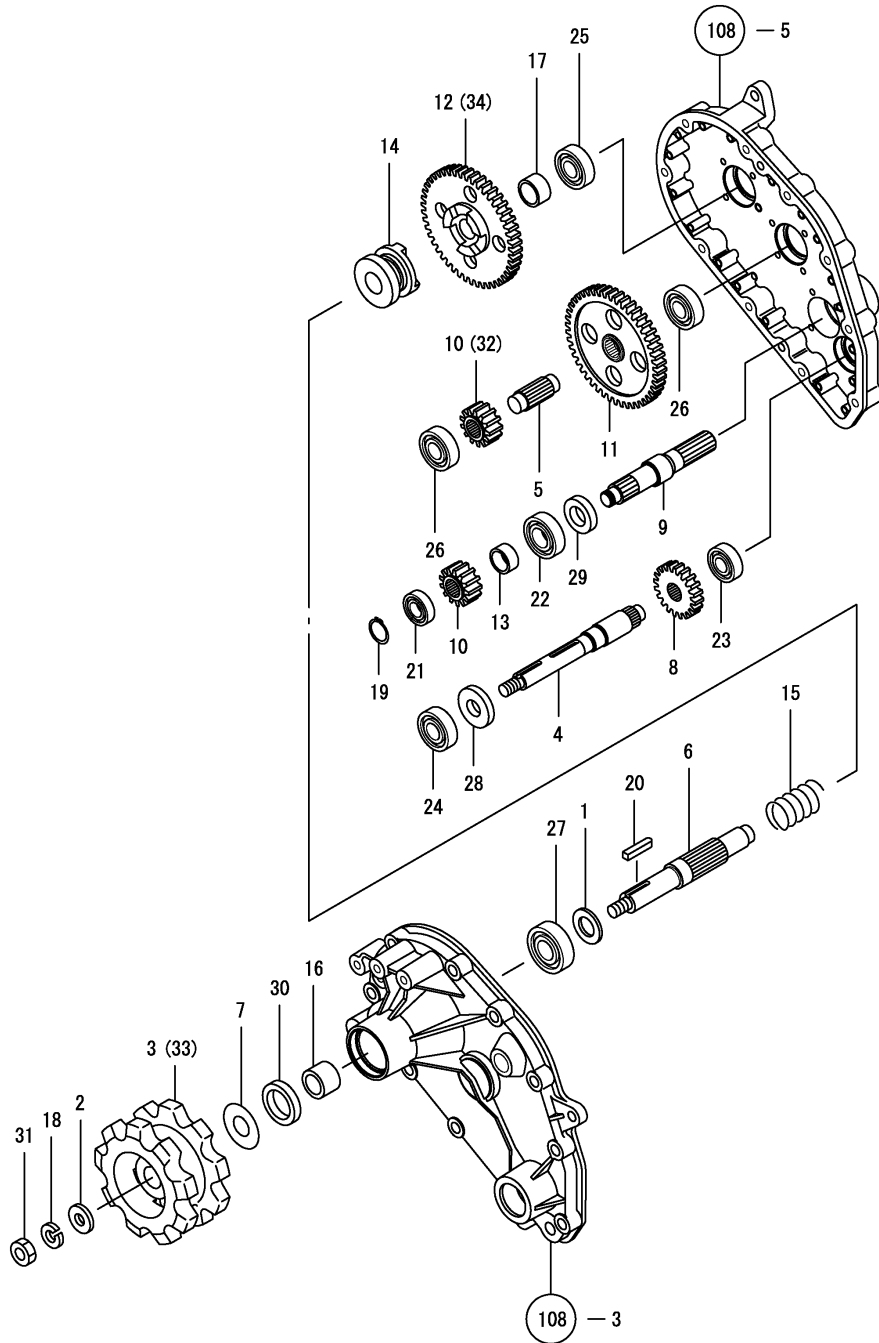
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A1040-23310	LINER 25X31X1	1	1						
2	1	1E8361-35430	BEARING 6206R	2	2						
3	1	1E8361-35510	SLEEVE 30X38X14,SI	1	1						
4	1	1E8540-37000	SHAFT,THRESH,DRUM #1	1	1						
5	1	1E8540-37021	SHAFT,THRESH,DRUM #2	1	1						
6	1	1E8540-37052	GEAR 20	1	1						
7	1	1E8540-37061	GEAR 15	1	1						
8	1	1E8540-37071	GEAR 26	1	1						
9	1	1E8540-37150	COLLAR 21X35X3.2	1	1						
10	1	22242-000200	CIRCLIP 20	1	1						
11	1	24145-002044	BEARING NF204	1	1						
12	1	24145-002054	BEARING	1	1						
13	1	24145-002054	BEARING	2	2						
14	1	24421-304508	SEAL TC30 45 08, OIL	1	1						
15	1	24423-385508	SEAL TC38 55 8, OIL	1	1						

Fig.111. FEED CHAIN SHAFT(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

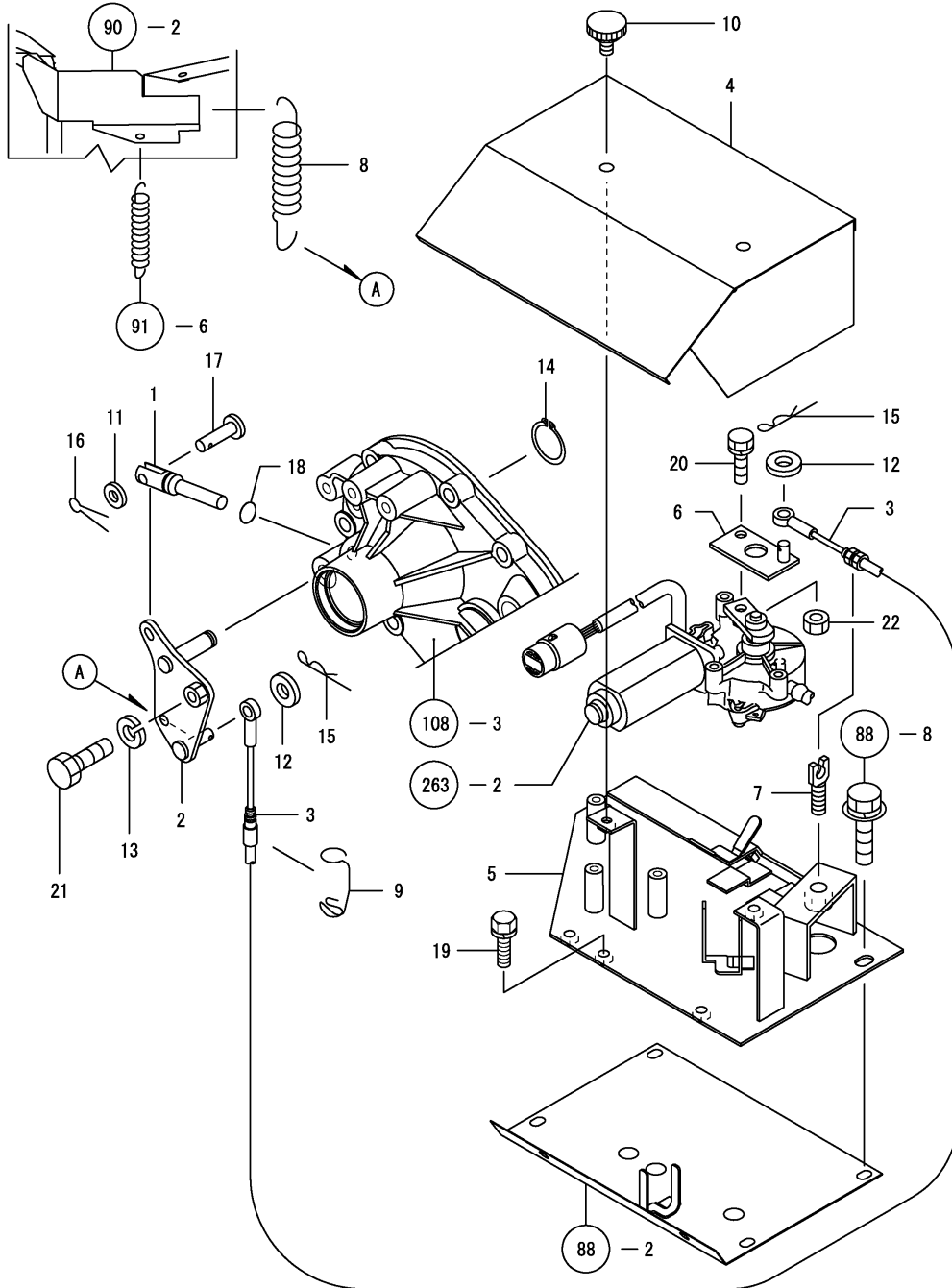
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E4815-11550	WASHER 20X35X3.2	1	1						
2	1	1E6690-35500	WASHER 12X28X4.5	1	1						
3	1	1E8859-37490	SPROCKET, 11 REAR	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
4	1	1E8230-37511	SHAFT, INPUT	1	1						
5	1	1E8230-37530	SHAFT, COUNTER	1	1						
6	1	1E8230-37541	SHAFT, SPROCKET	1	1						
7	1	1E8230-37550	LINER 20X46	1	1						
8	1	1E8230-37600	GEAR 20, SPUR	1	1						
9	1	1E8540-37600	SHAFT, SUCTION	1	1						
10	1	1E8230-37610	GEAR 13, SPUR	2	2						
10-1	1	1E8230-37610	GEAR 13, SPUR	1	1						K
		(A=FXXXXXX) (B=FXXXXXX)									
11	1	1E8230-37620	GEAR (Z=47), SPUR	1	1						
12	1	1E8230-37630	GEAR 47, SPUR	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
13	1	1E8540-37630	COLLAR 20.1X25.4X12	1	1						
14	1	1E8540-37641	CLUTCH, CAM	1	1						
15	1	1E8230-37670	SPRING, CLUTCH RETURN	1	1						
16	1	1E6211-46470	SLEEVE	1	1						
17	1	1E6090-48730	COLLAR 21.6X27.2X15	1	1						
18	1	22217-120000	SPRING WASHER 12	1	1						
19	1	22242-000150	CIRCLIP 15	1	1						
20	1	22551-050250	KEY 5X25	1	1						
21	1	24104-060024	BALL BEARING 6002UU	1	1						
22	1	24104-060044	BALL BEARING	1	1						
23	1	24104-062024	BALL BEARING	1	1						
24	1	24104-062034	BALL BEARING	1	1						
25	1	24104-062034	BALL BEARING	1	1						
26	1	24104-062034	BALL BEARING	2	2						
27	1	24104-062044	BALL BEARING	1	1						
28	1	24421-204007	SEAL TC20 40 0M, OIL	1	1						
29	1	24421-253807	SEAL TC25 38 07, OIL	1	1						
30	1	24421-304208	SEAL TC30 42 08, OIL	1	1						
31	1	26737-120002	NUT M12	1	1						
32	1	1E8859-37610	GEAR 14	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
33	1	1E8530-37490	SPROCKET 10, REAR	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
34	1	1E8859-37630	GEAR 46	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									



Fig.112. FEED CHAIN SHAFT(2)

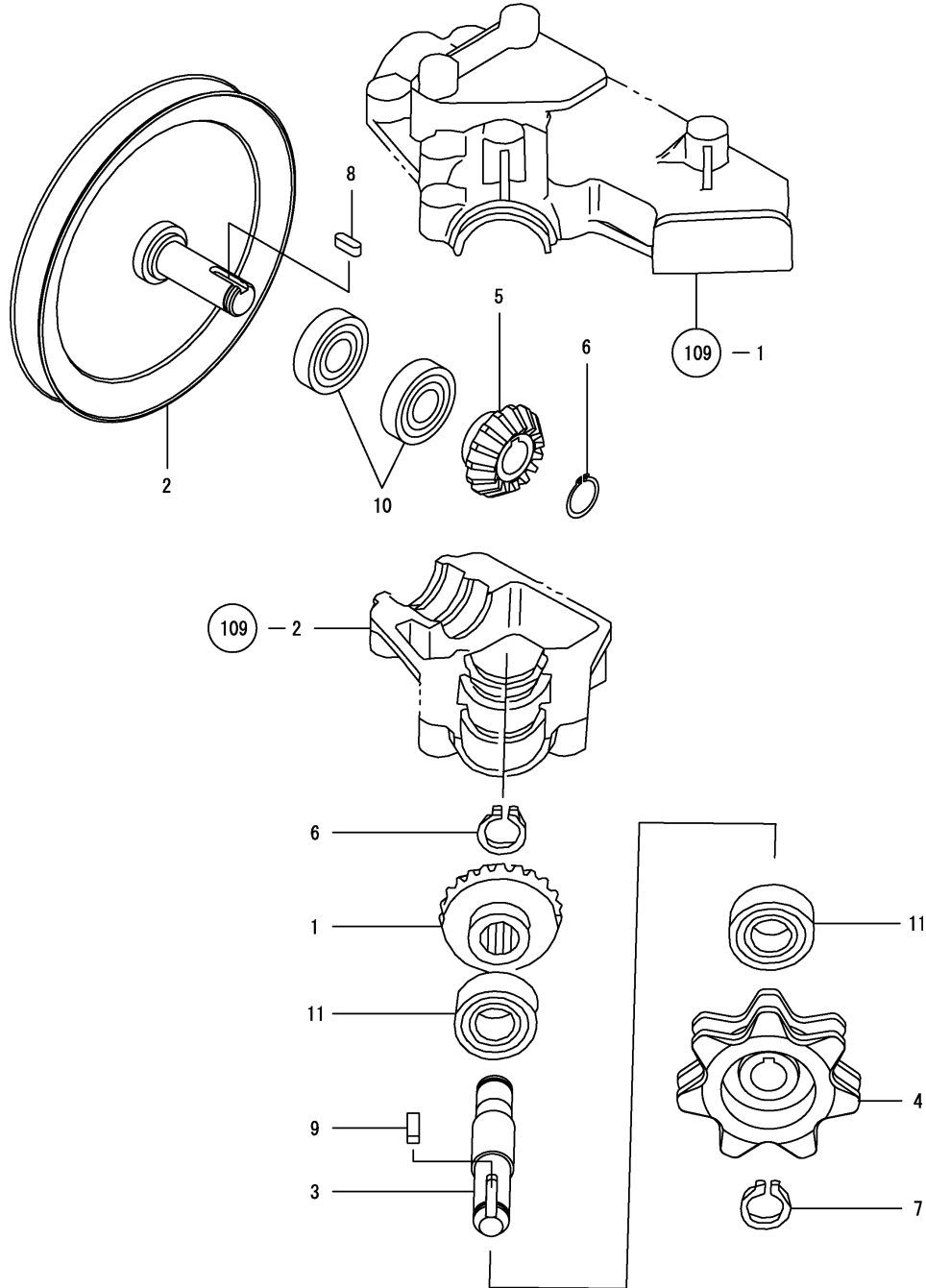


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8369-37680	CLUTCH PIN	1	1						
2	1	1E8230-37701	LINK,FD.CHAIN CLUTCH	1	1						
I	2-1	1E8230-37702	LINK,FD.CHAIN CLUTCH	1	1						N
		(A=F010154)	(B=F010154)								
3	1	1E8540-37740	WIRE,FEED CHAIN	1	1						
4	1	1E8370-37801	COVER, MOTOR	1	1						
5	1	1E8540-37853	BASE ASY,MOTOR MOUNT	1	1						
6	1	1E8370-37951	ARM,MOTOR	1	1						
7	1	1E8230-43801	SEAT,OUTER BRACKET	1	1						
8	1	1C6360-61320	SPRING,ROLLING CORR.	1	1						
9	1	1E6310-63950	FITTINGS, WIRE	1	1						
10	1	1E8425-75880	SCREW, FIXING	2	2						
11	1	22117-060000	WASHER 6	1	1						
12	1	22117-080000	WASHER 8	2	2						
13	1	22217-080000	SPRING WASHER 8	1	1						
14	1	22242-000120	CIRCLIP 12	1	1						
15	1	22360-080000	SNAP PIN 8	2	2						
16	1	22417-160180	COTTER PIN 1.6X18	1	1						
17	1	22487-060220	PIN 6X 22	1	1						
18	1	24311-000100	O-RING 1A P-10.0	1	1						
19	1	26013-060122	BOLT M 6X 12	3	3						
20	1	26013-060162	BOLT M 6X 16	1	1						
21	1	26116-080354	BOLT M 8X 35 PLATED	1	1						
22	1	26717-060002	NUT M 6	1	1						

Fig.113. STRAW DISCHARGE DRIVE SHAFT



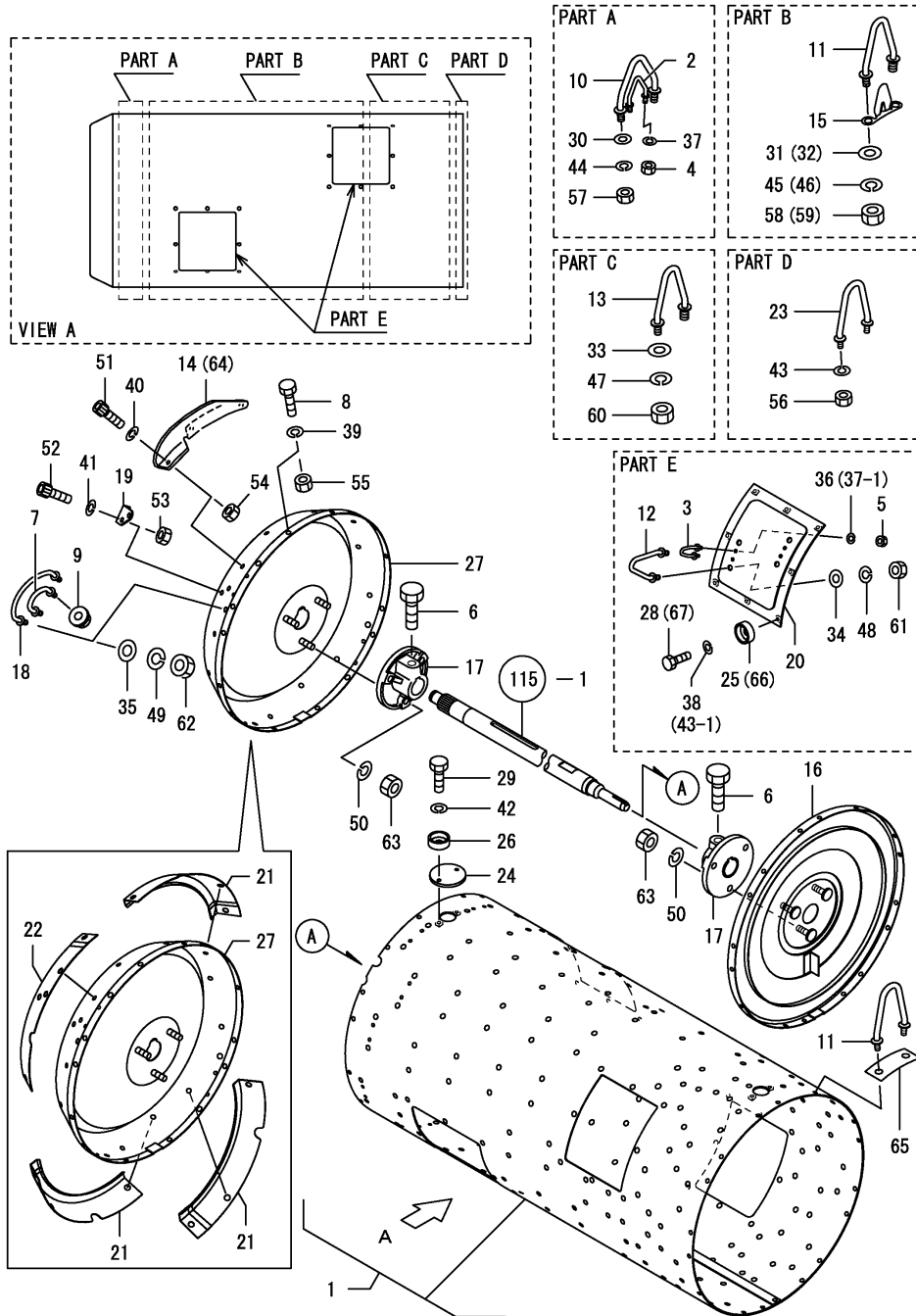
OCNP4-G07300 113. STRAW DISCHARGE DRIVE SHAFT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-37560	GEAR 19, SPUR	1	1						
2	1	1E8230-37750	V-PULLEY 170-BU1	1	1						
3	1	1E8540-37780	SHAFT,STRAW DIS.2ND	1	1						
4	1	1E8540-37811	SPROCKET 7	1	1						
4-1	1	1E8941-37810	SPROCKET 7A	1	1						R
		(A=FXXXXXXX) (B=FXXXXXXX)									
5	1	1E6480-38550	GEAR 15, BEVEL	1	1						
6	1	22242-000170	CIRCLIP 17	2	2						
7	1	22242-000170	CIRCLIP 17	1	1						
8	1	22550-050150	KEY 5X15	1	1						
9	1	22550-050150	KEY 5X15	1	1						
10	1	24104-062034	BALL BEARING	2	2						
11	1	24104-062034	BALL BEARING	2	2						

Fig.114. THRESHING DRUM



(A)=KGC80  
(B)=KGC80C  
(C)=

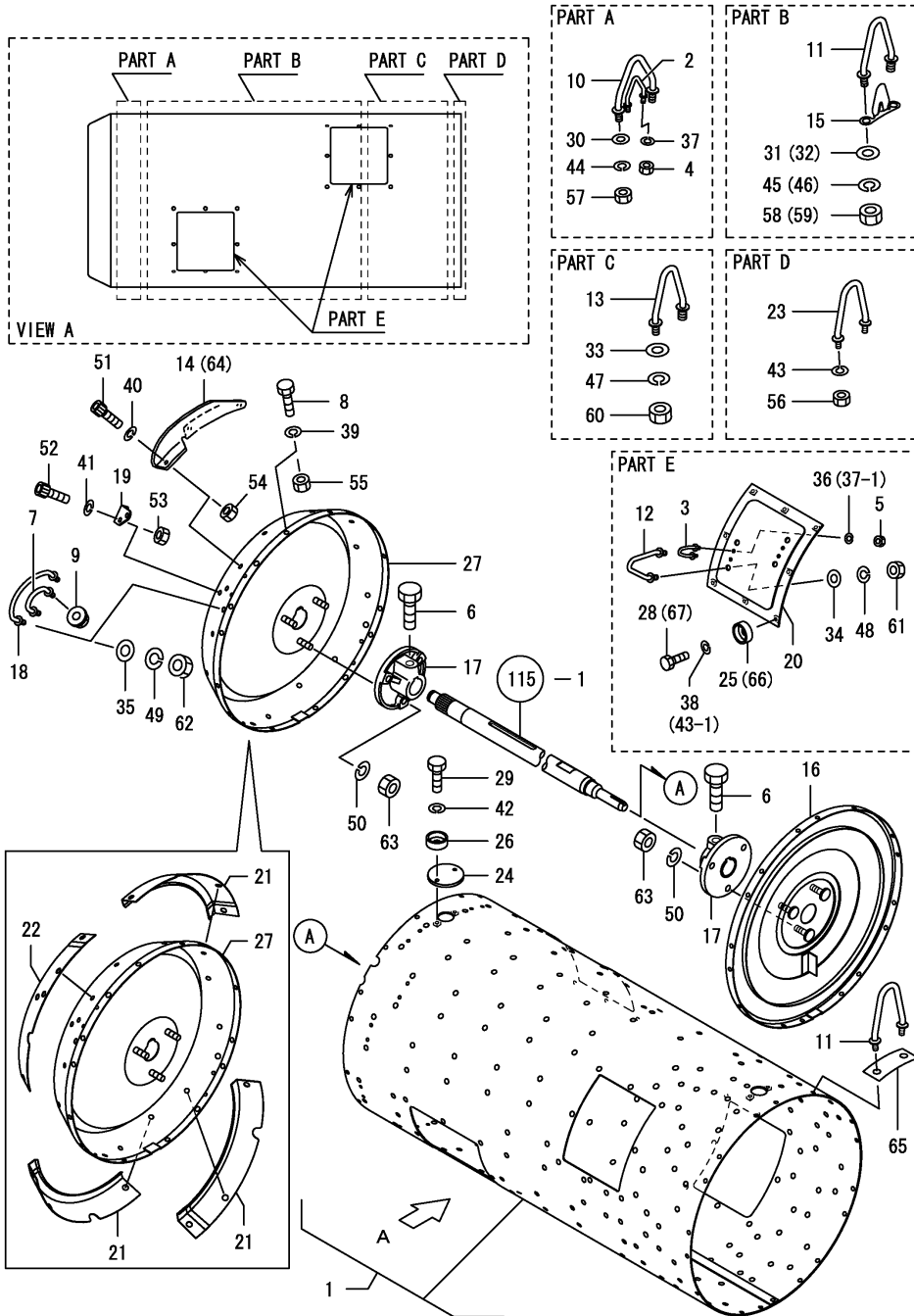
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	7E8549-39750	THRESHING DRUM ASSY.	1	1						
1-1	1	7E8549-39751	THRESHING DRUM ASSY.	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
2	2	144221-22140	TEETH O,THRESHER	12	12						
3	2	144221-22170	TEETH S,THRESHER	8	8						
4	2	144221-22250	NUT 5,SPECIAL	24	24						
5	2	144221-22250	NUT 5,SPECIAL	16	16						
6	2	1E6820-35280	BOLT 14X1.5	2	2						
7	2	1E6070-35320	TEETH,THRESHING	4	4						
8	2	1E6680-38670	BOLT 6X16	12	12						
9	2	1E8230-39001	NUT M6X16	8	8						
10	2	1E8080-39280	THEETH T7,THRESHING	12	12						
11	2	1E8369-39291	TEETH,THRESHING	56	56						
12	2	1E8369-39291	TEETH,THRESHING	8	8						
13	2	1E8369-39291	TEETH,THRESHING	44	44						
14	2	1E8389-39301	SPRING KL,EX LEAF	4	4						Z
		(A=FXXXXXX) (B=FXXXXXX)									
15	2	1E8389-39310	TEETH S,EX DBL.THRSH	56	56						
16	2	1E8380-39630	WHEEL, OUTLET	1	1						
17	2	1E8380-39720	BOSS, DRUM	2	2						
18	2	1E8540-39771	TEETH L7,THRESHING	4	4						
19	2	1E8540-39780	SCRAPER,THRSH.DRUM	1	1						
20	2	1E8252-39830	COVER,THRESHING DRUM	4	4						
21	2	1E8540-39860	PLATE A	3	3						
22	2	1E8540-39870	PLATE B	1	1						
23	2	1E6690-39900	TEETH R,THRESHING	9	9						
24	2	1E8252-39900	CAP L,SET HOLE	2	2						
25	2	1E8252-39920	GUARD,BOLT	32	32						
I 25-1	2	1E8252-39920	GUARD	8	8						K
		(A=F010154) (B=F010154)									
26	2	1E8252-39920	GUARD,BOLT	4	4						
27	2	1E8540-39980	WHEEL A,INLET	1	1						
28	2	1E6140-42280	BOLT 6X20	32	32						
I 28-1	2	1E6140-42280	BOLT, M6X20,SPECIAL	8	8						K
		(A=F010154) (B=F010154)									
29	2	1E6140-42280	BOLT 6X20	4	4						
30	2	22137-080000	WASHER 8, POLISHED	24	24						
31	2	22137-080000	WASHER 8, POLISHED	90	90						
32	2	22137-080000	WASHER 8, POLISHED	22	22						
33	2	22137-080000	WASHER 8, POLISHED	88	88						
34	2	22137-080000	WASHER 8, POLISHED	16	16						
35	2	22137-080000	WASHER 8, POLISHED	8	8						
I 36	2	22212-050000	WASHER 5	16	16						Z
		(A=F010154) (B=F010154)									
37	2	22212-050000	WASHER 5	24	24						
I 37-1	2	22212-050000	WASHER, 5	40	40						K
		(A=F010154) (B=F010154)									
38	2	22212-060000	WASHER 6	32	32						
I 38-1	2	22212-060000	WASHER, 6	8	8						K
		(A=F010154) (B=F010154)									
39	2	22212-060000	WASHER 6	12	12						

Fig.114. THRESHING DRUM

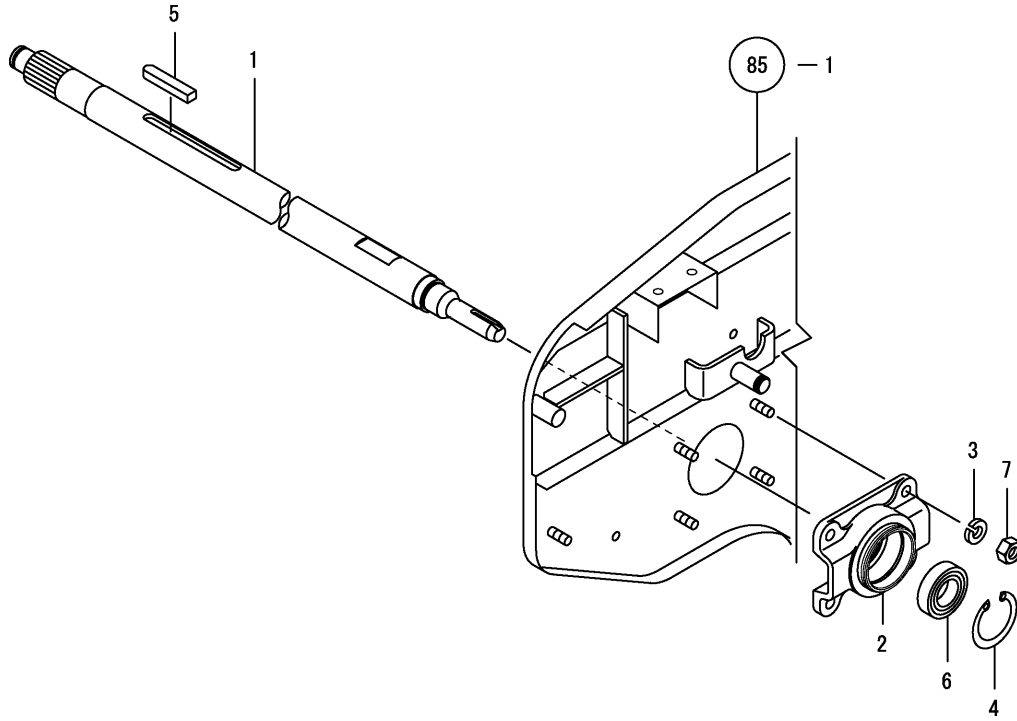
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
40	2	22212-060000	WASHER 6	12	12						
41	2	22212-060000	WASHER 6	2	2						
42	2	22212-060000	WASHER 6	4	4						
43	2	22212-060000	WASHER 6	18	18						
I 43-1	2	22212-060000 (A=F010154) (B=F010154)	WASHER, 6	42	42						K
44	2	22212-080000	WASHER 8	24	24						
45	2	22212-080000	WASHER 8	90	90						
46	2	22212-080000	WASHER 8	22	22						
47	2	22212-080000	WASHER 8	88	88						
48	2	22212-080000	WASHER 8	16	16						
49	2	22212-080000	WASHER 8	8	8						
50	2	22212-100000	SPRING WASHER 10	6	6						
51	2	26450-060162	BOLT M 6X 16	12	12						
52	2	26450-060162	BOLT M 6X 16	2	2						
53	2	26717-060002	NUT M 6	2	2						
54	2	26717-060002	NUT M 6	12	12						
55	2	26717-060002	NUT M 6	12	12						
56	2	26717-060002	NUT M 6	18	18						
57	2	26717-080002	NUT 8	24	24						
58	2	26717-080002	NUT 8	90	90						
59	2	26717-080002	NUT 8	22	22						
60	2	26717-080002	NUT 8	88	88						
61	2	26717-080002	NUT 8	16	16						
62	2	26717-080002	NUT 8	8	8						
63	2	26717-100002	NUT M10	6	6						
64	2	1E9050-39300	TEETH, KL(EX)	4	4						W
		(A=FXXXXXX) (B=FXXXXXX)									
65	2	1E8252-39111	SCRAPER, THRSH.DRM.RR	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
I 66	2	1E8252-39920	GUARD	24	24						W
		(A=F010154) (B=F010154)									
I 67	2	1E6140-42280	BOLT, M6X20,SPECIAL	24	24						W
		(A=F010154) (B=F010154)									

Fig.115. THRESHING DRUM SHAFT BEARING



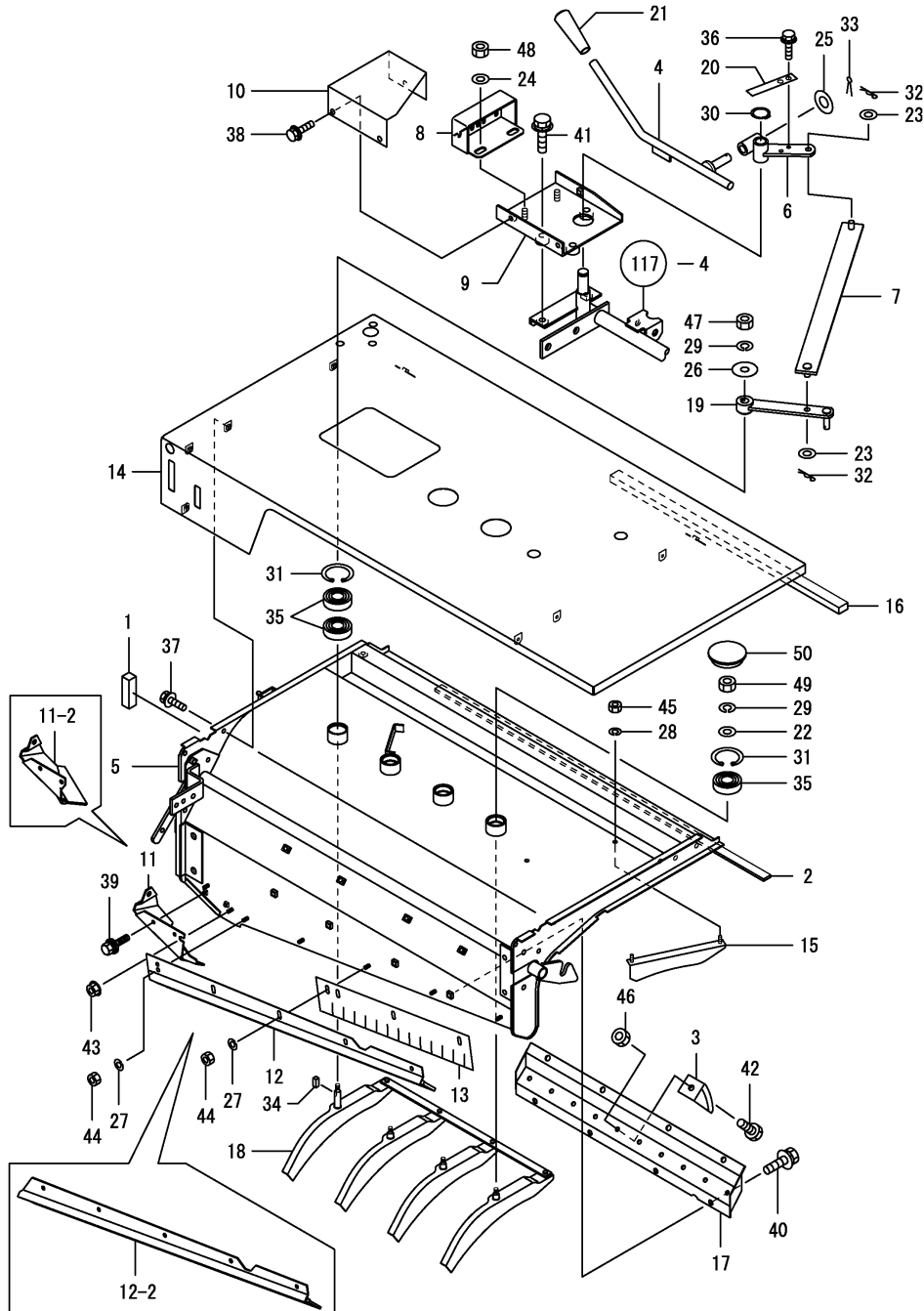
OCNP4-G07300 115. THRESHING DRUM SHAFT BEARING

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-37012	SHAFT,THRESHING DRUM	1	1						
2	1	1E8250-38350	OUTLET METAL,DRUM	1	1						
3	1	22217-080000	SPRING WASHER 8	4	4						
4	1	22252-000521	CIRCLIP 52	1	1						
5	1	22551-100551	KEY 10X55,PIN	1	1						
6	1	24104-062054	BALL BEARING	1	1						
7	1	26717-080002	NUT 8	4	4						

Fig.116. THRESHING CHAMBER COVER (1)

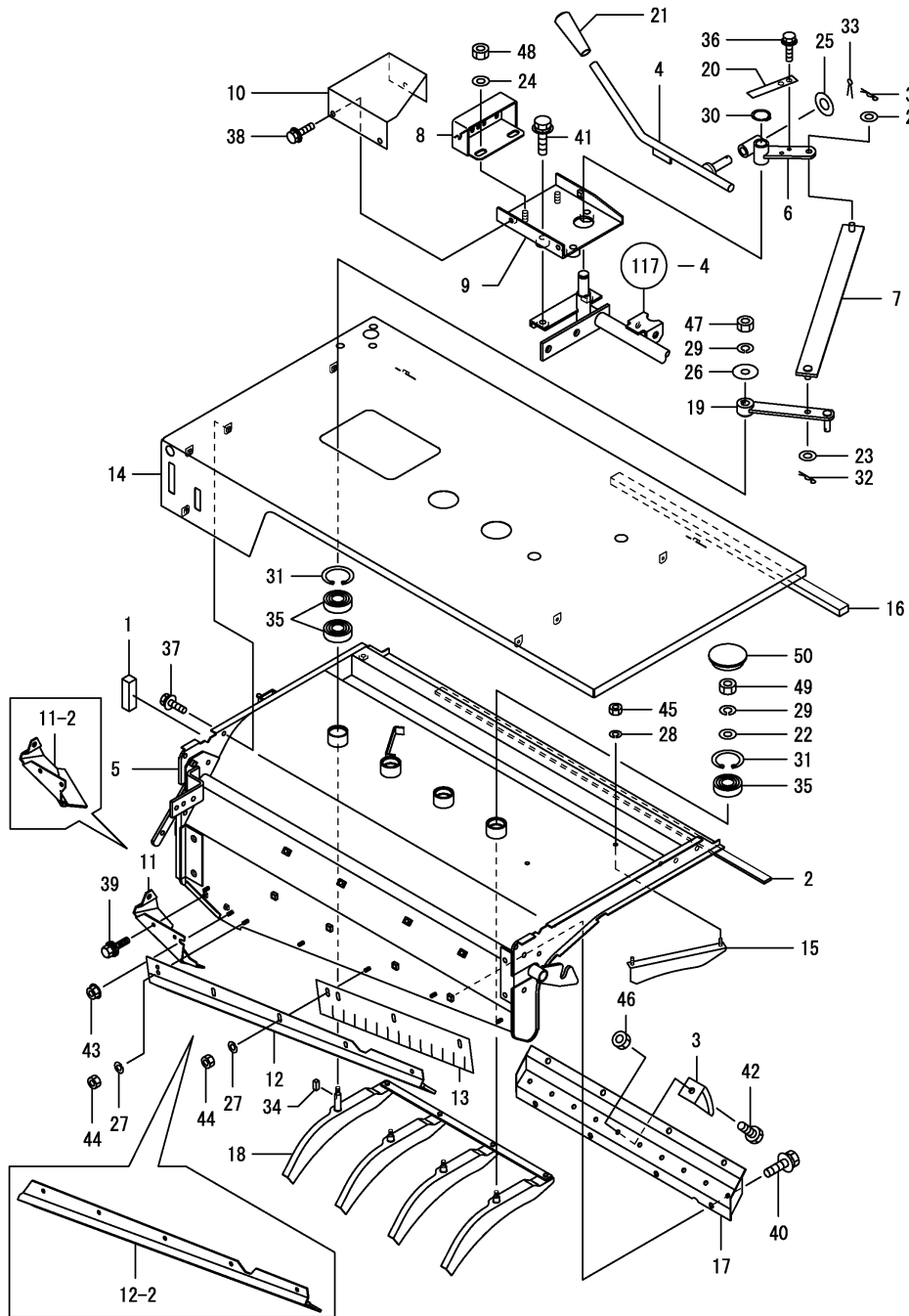


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8230-32740	SEAL 23X23X70	1	1						
2	1	1E8540-32740	SEAL 934,DUST	1	1						
3	1	1E6692-33240	KNIFE F,THRSHER SAW	10	10						
4	1	1E8530-39000	LEVER,DUSTING VALVE	1	1						
5	1	1E8540-39002	COVER CMP,THRSH.CVR.	1	1						
6	1	1E8950-39020	ARM A,DUSTING VALVE	1	1						
7	1	1E8530-39040	PLATE 32X368	1	1						
8	1	1E8950-39060	GUIDE,DUSTING LEVER	1	1						
9	1	1E8530-39100	PLATFORM,DUSTG LVR.	1	1						
10	1	1E8530-39120	COVER,DUSTING LEVER	1	1						
11	1	1E8549-39331	PLATE ASSY, COVER	1	1						
11-1	1	1E8549-39332	CONNECTION,COVER	1	1						R
(A=FXXXXXX) (B=FXXXXXX)											
I	11-2	1E8549-39333	CONNECTION,COVER	1	1						S
(A=F010154) (B=F010154)											
12	1	1E8540-39453	FLANGE,DUST	1	1						
12-1	1	1E8540-39454	FLANGE,DUST	1	1						R
(A=FXXXXXX) (B=FXXXXXX)											
I	12-2	1E8540-39455	BRUSH,PROTECT	1	1						S
(A=F010154) (B=F010154)											
13	1	1E8540-39480	SHEET A,DUST	1	1						
14	1	1E8950-39500	PL.,THRSH.CH.CVR.TOP	1	1						
15	1	1E8540-39540	VALVE A,LEAD	1	1						
16	1	1E8540-39570	SEAL 15X25X650	1	1						
17	1	1E8540-39600	BASE,THRSH.KNIFE	1	1						
18	1	1E8540-39652	VALVE,SCAVENGING	1	1						
19	1	1E8540-39701	ARM B,DUSTING VALVE	1	1						
20	1	1E8230-64600	SPRING,MN.CHG.LEAF	1	1						
21	1	1E6570-64760	GRIP 12,CHANGE LEVER	1	1						
22	1	22137-080000	WASHER 8, POLISHED	3	3						
23	1	22137-080000	WASHER 8, POLISHED	2	2						
24	1	22137-080000	WASHER 8, POLISHED	2	2						
25	1	22137-120000	WASHER 12,POLISHED	1	1						
26	1	22157-080000	WASHER 8	1	1						
27	1	22217-060000	SPRING WASHER 6	5	5						
28	1	22217-060000	SPRING WASHER 6	2	2						
29	1	22217-080000	SPRING WASHER 8	4	4						
30	1	22242-000150	CIRCLIP 15	1	1						
31	1	22252-000320	CIRCLIP 32	4	4						
32	1	22372-080000	SNAP PIN (JASO 8)	2	2						
33	1	22417-250200	COTTER PIN 2.5X20	1	1						
34	1	22550-040100	KEY	1	1						
35	1	24104-062014	BALL BEARING 6201UU	5	5						
36	1	26014-060122	BOLT M 6X 12	2	2						
37	1	26014-060162	BOLT M 6X 16	9	9						
38	1	26014-060162	BOLT M 6X 16	3	3						
39	1	26014-060162	BOLT M 6X 16	2	2						
40	1	26014-080162	BOLT M 8X 16	8	8						
41	1	26014-080252	BOLT M 8X 25	3	3						
42	1	26116-080202	BOLT M 8X 20 PLATED	10	10						
43	1	26367-060002	NUT M 6	3	3						

Fig.116. THRESHING CHAMBER COVER (1)



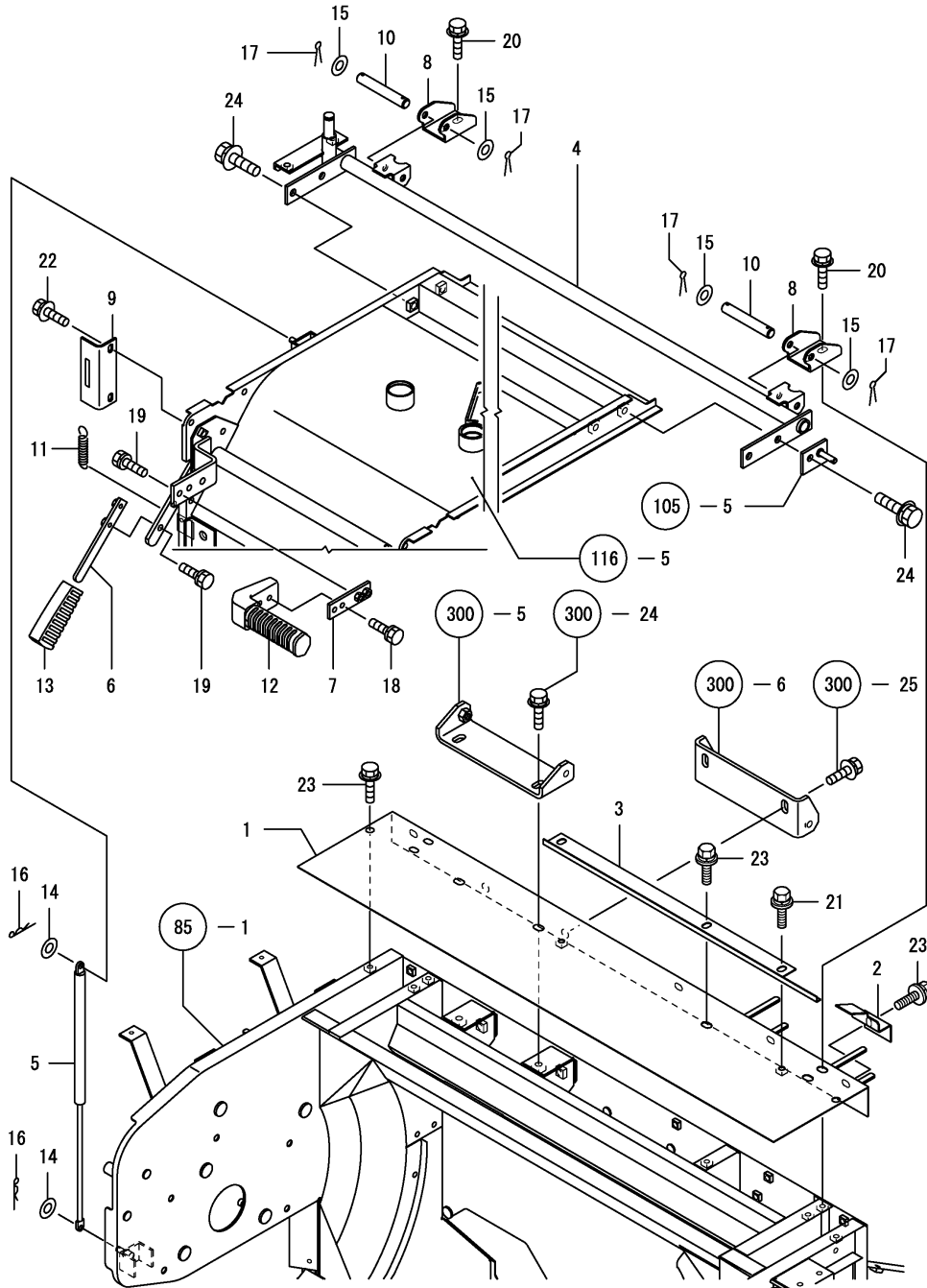
OCNP4-G07300 116. THRESHING CHAMBER COVER (1)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	43-1	1	26367-060002 NUT, 6 (A=F010154) (B=F010154)	2	2						K
	44	1	26717-060002 NUT M 6	5	5						
	45	1	26717-060002 NUT M 6	2	2						
	46	1	26717-080002 NUT 8	10	10						
	47	1	26717-080002 NUT 8	1	1						
	48	1	26717-080002 NUT 8	2	2						
	49	1	26717-080002 NUT 8	3	3						
	50	1	27260-320001 PLUG 32,COLLAR BORE	3	3						

Fig.117. THRESHING CHAMBER COVER (2)



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

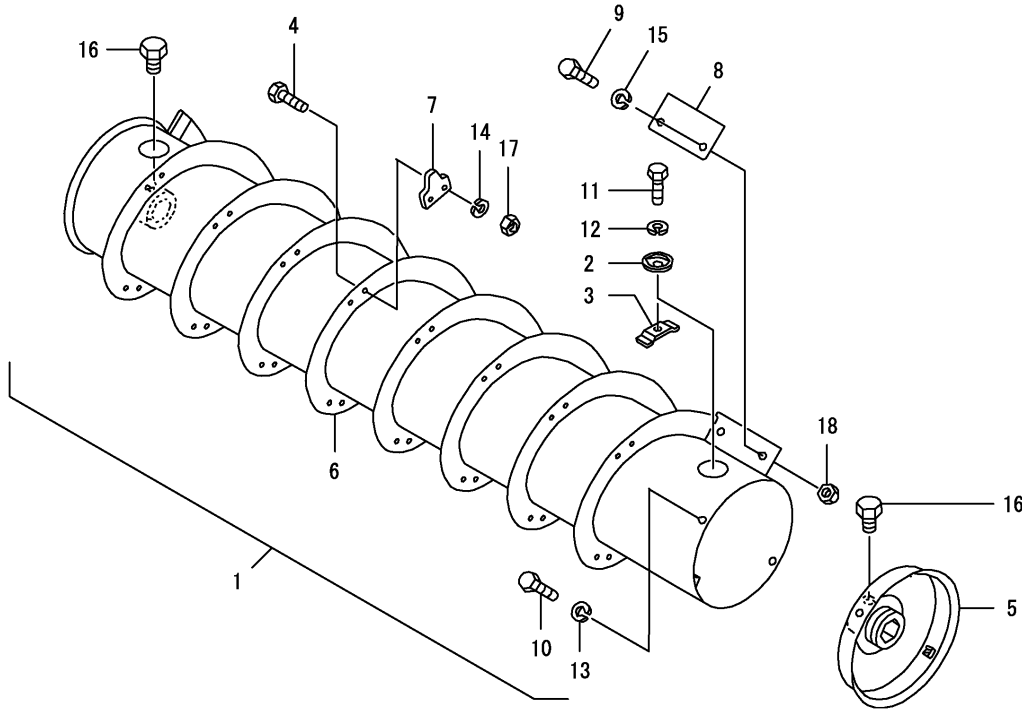
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-39261	BRACKET, COVER CMP	1	1						
2	1	1E8540-39280	PLATE A,THRSH.DURTP.	1	1						
3	1	1E8540-39290	PLATE B,THRSH.DURTP.	1	1						
4	1	1E8540-39401	FULCRUM,THRSH.CH.CVR	1	1						
5	1	1E8540-39490	SPRING	1	1						
6	1	1E8380-39540	PLATE A,GRIP	1	1						
7	1	1E8380-39560	PLATE B,GRIP	1	1						
8	1	1E8230-39720	PLATE C,CH.CVR.FLCRM	2	2						
9	1	1E8230-39752	STOPPER,LOCK HANDLE	1	1						
10	1	1E8080-39810	PIN,COVER FULCRUM	2	2						
11	1	1E8230-51700	SPRING 2.3X17.3X74	1	1						
12	1	1E8130-63300	BAR (L), ASSIST	1	1						
13	1	1E6490-63600	GRIP,SIDE CLUTCH	1	1						
14	1	22137-060000	WASHER 6, POLISHED	2	2						
15	1	22137-100000	WASHER 10,POLISHED	4	4						
16	1	22372-080000	SNAP PIN (JASO 8)	2	2						
17	1	22417-200200	COTTER PIN 2.0X20	4	4						
18	1	26013-080162	BOLT W/WASHER M8X16	2	2						
19	1	26013-080202	BOLT W/WASHER M8X20	4	4						
20	1	26014-080162	BOLT M 8X 16	4	4						
21	1	26014-080162	BOLT M 8X 16	2	2						
22	1	26014-080202	BOLT M 8X 20	2	2						
23	1	26014-080202	BOLT M 8X 20	7	7						
24	1	26014-100252	BOLT 10X25 W/PLW+SPW	4	4						



Fig.118. PROCESSING DRUM

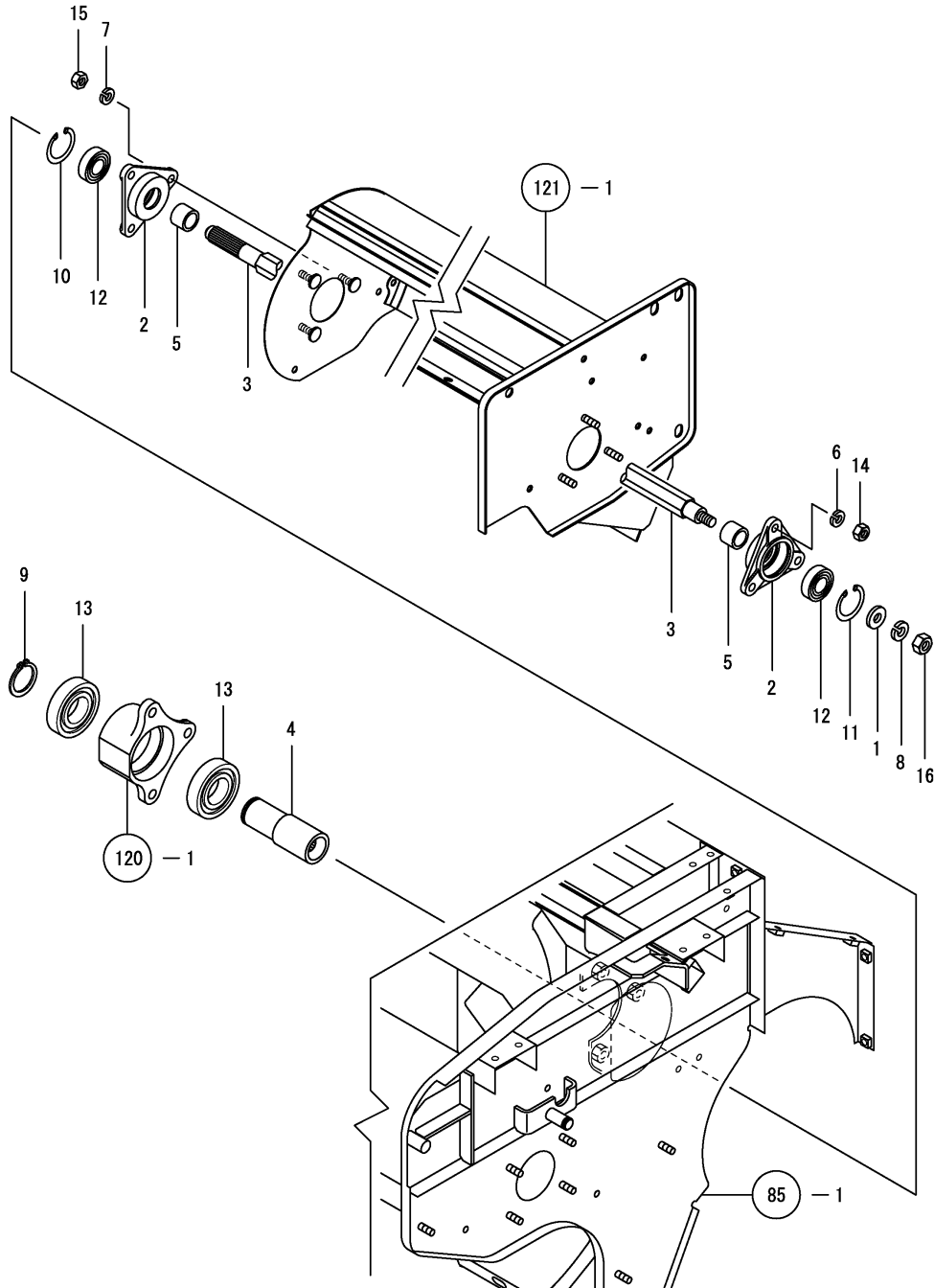
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	7E8369-41002	PROCESS.DRUM ASSY.	1	1						
2	2	1E6030-35130	COVER,DRUM HOLE	2	2						
3	2	1E6030-35140	FITTINGS,DRUM H.CVR.	2	2						
4	2	1E6680-38670	BOLT 6X16	48	48						
5	2	1E6690-41100	WHEEL,PROCESSG DRUM	1	1						
6	2	1E8369-41504	DRUM EX,PROCESSING	1	1						
7	2	1E8369-41550	TEETH EX	24	24						
8	2	1E8369-41561	VANE,PROCESS.DRUM	1	1						
9	2	1E6140-42280	BOLT 6X20	2	2						
10	2	1E6140-42280	BOLT 6X20	4	4						
11	2	1E6140-42280	BOLT 6X20	2	2						
12	2	22217-060000	SPRING WASHER 6	2	2						
13	2	22217-060000	SPRING WASHER 6	4	4						
14	2	22217-060000	SPRING WASHER 6	48	48						
15	2	22217-060000	SPRING WASHER 6	2	2						
16	2	26157-100162	BOLT M10X 16 PLATED	2	2						
17	2	26717-060002	NUT M 6	48	48						
18	2	26717-060002	NUT M 6	2	2						

Fig.119. PROCESSING DRUM SHAFT

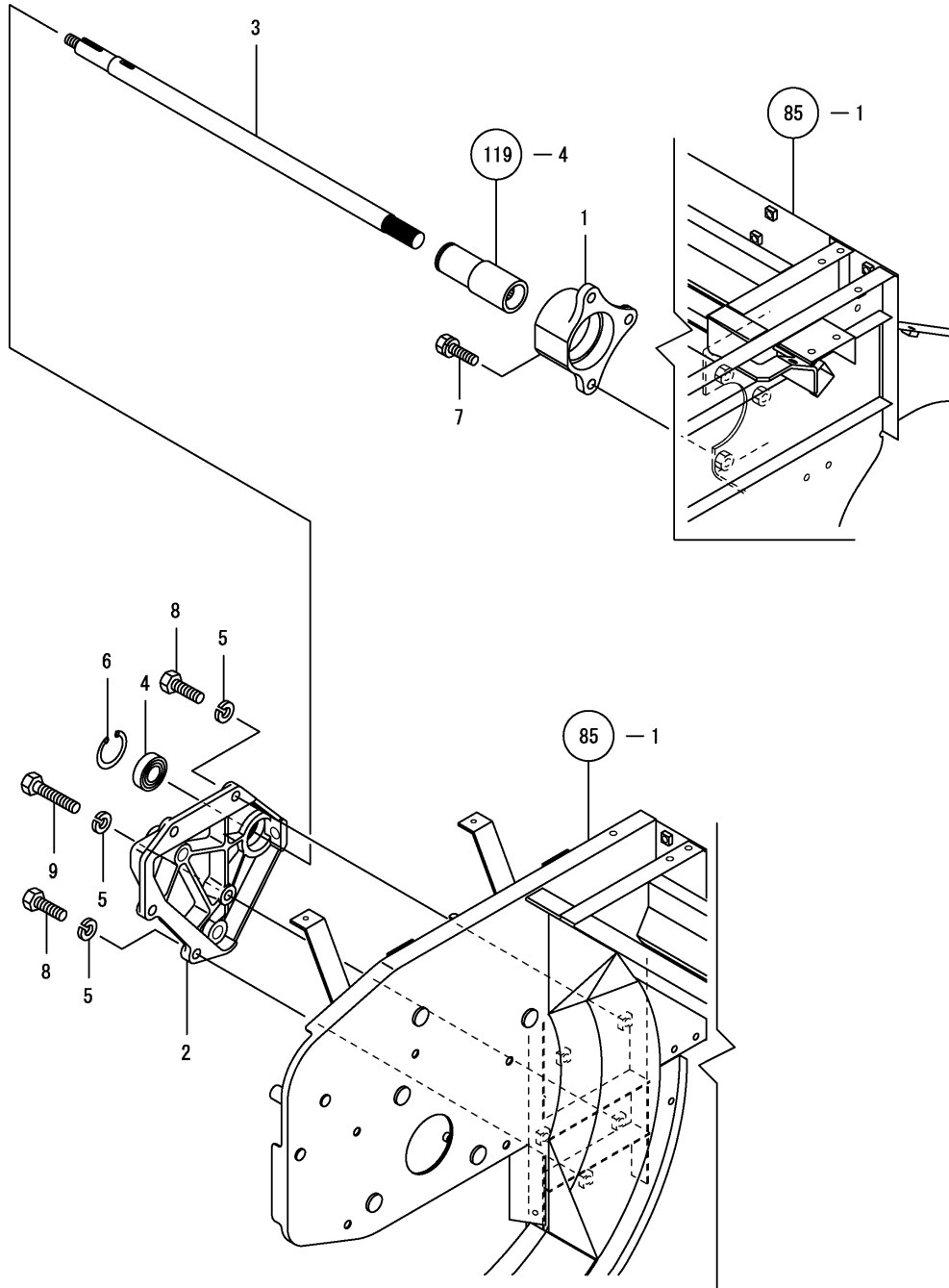


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-35500	WASHER 12X28X4.5	1	1						
2	1	1E8230-41250	METAL B,PROC.DRUM	2	2						
3	1	1E8230-41262	SHAFT,RETHRESH.CYL.	1	1						
4	1	1E8540-41271	BOSS,PROC.DRUM DRIVE	1	1						
5	1	1E8230-41451	COLLAR 20.2X27.2X8	2	2						
6	1	22217-080000	SPRING WASHER 8	3	3						
7	1	22217-080000	SPRING WASHER 8	3	3						
8	1	22217-120000	SPRING WASHER 12	1	1						
9	1	22242-000350	CIRCLIP 35	1	1						
10	1	22252-000471	CIRCLIP 47	1	1						
11	1	22252-000471	CIRCLIP 47	1	1						
12	1	24104-062044	BALL BEARING	2	2						
13	1	24104-062074	BALL BEARING	2	2						
14	1	26717-080002	NUT 8	3	3						
15	1	26717-080002	NUT 8	3	3						
16	1	26737-120002	NUT M12	1	1						

Fig.120. PROCESSING DRUM DRIVE SHAFT

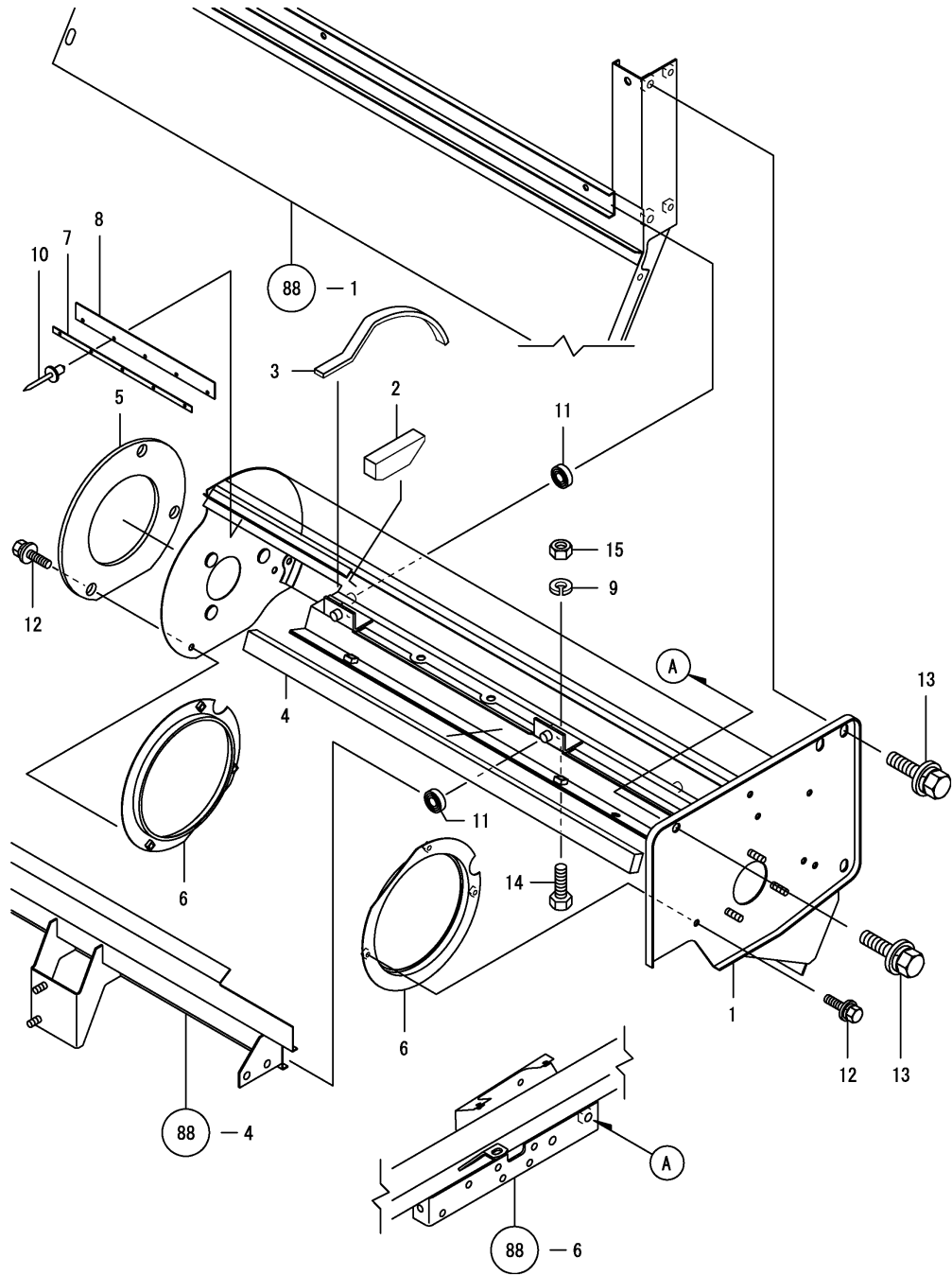


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-41450	METAL,PROC.DRUM INNR	1	1						
2	1	1E8361-41501	METAL,FRNT.PROC.DRUM	1	1						
3	1	1E8540-41510	SHAFT,RETHRESH.CYL.	1	1						
4	1	1E8230-41590	BEARING 6204DDU	1	1						
5	1	22217-100000	SPRING WASHER 10	5	5						
6	1	22252-000471	CIRCLIP 47	1	1						
7	1	26013-100302	BOLT M10X 30	3	3						
8	1	26116-100302	BOLT 10X30	4	4						
9	1	26116-100502	BOLT M10X 50 PLATED	1	1						

Fig.121. PROCESSING DRUM COVER



(A)=KGC80  
(B)=KGC80C  
(C)=

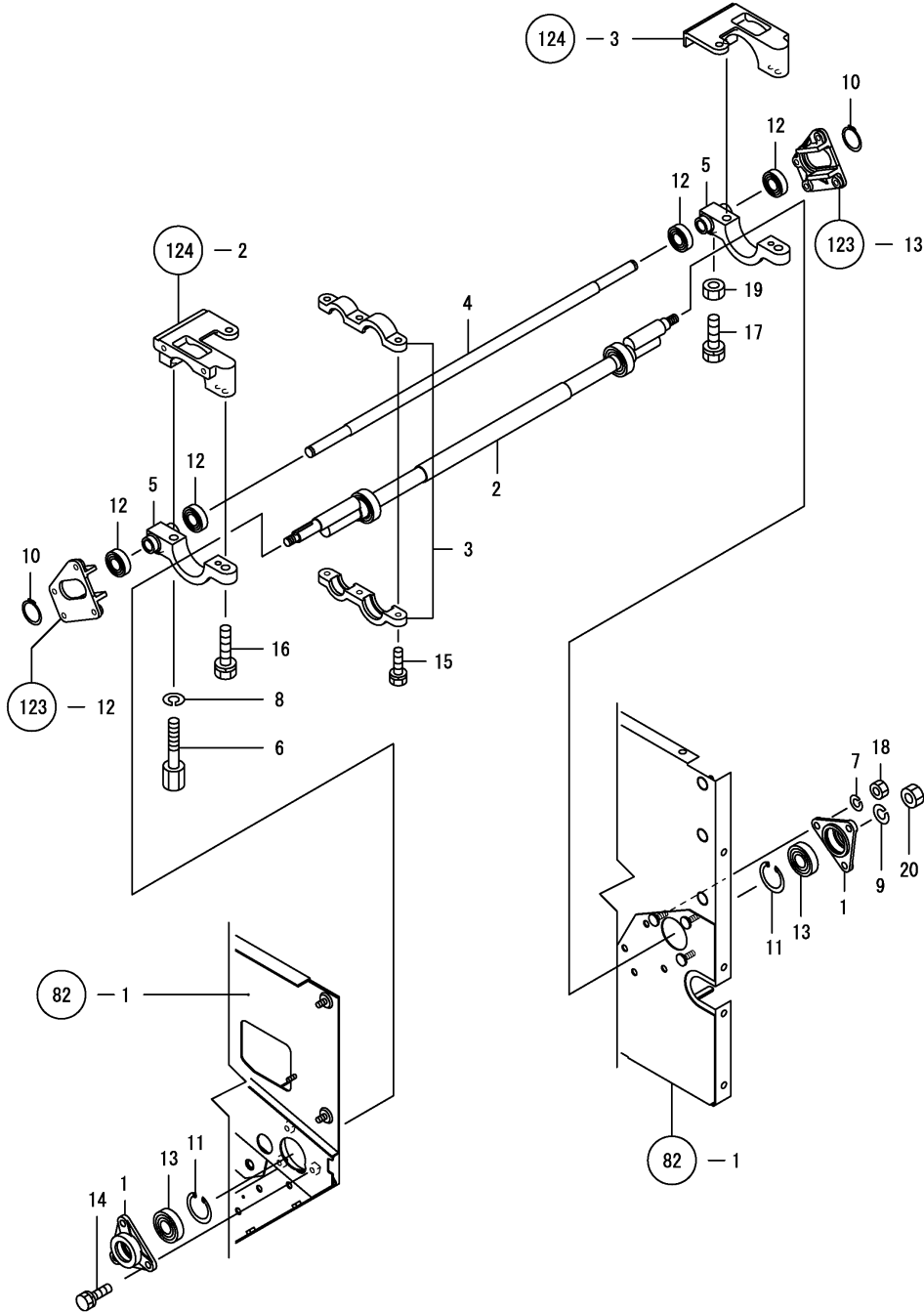
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-41002	CASE,PROCESSG DRUM	1	1						
2	1	1E8540-41070	SEAL, PUST	1	1						
3	1	1E8540-41080	SEAL 260,DUST	1	1						
4	1	1E8560-41200	SEAL 15X25X663	1	1						
5	1	1E8540-41240	SEAL 10X12X270	1	1						
6	1	1E8080-41360	CASE,PROC.DRUM WHEEL	2	2						
7	1	1E8230-41610	RETAINER 238,SEAL	1	1						
8	1	1E8230-41620	SEAL 238	1	1						
9	1	22217-080000	SPRING WASHER 8	4	4						
10	1	22695-320321	RIVET B 3.2X3.2	5	5						
11	1	24104-060014	BALL BEARING 6001UU	4	4						
12	1	26014-060122	BOLT M 6X 12	6	6						
13	1	26014-100202	BOLT M10X 20	3	3						
I 13-1	1	26014-100252	BOLT, 10 X 25	3	3						R
		(A=F010154)	(B=F010154)								
14	1	26116-080202	BOLT M 8X 20 PLATED	4	4						
15	1	26717-080002	NUT 8	4	4						

Fig.122. SWING SHAFT

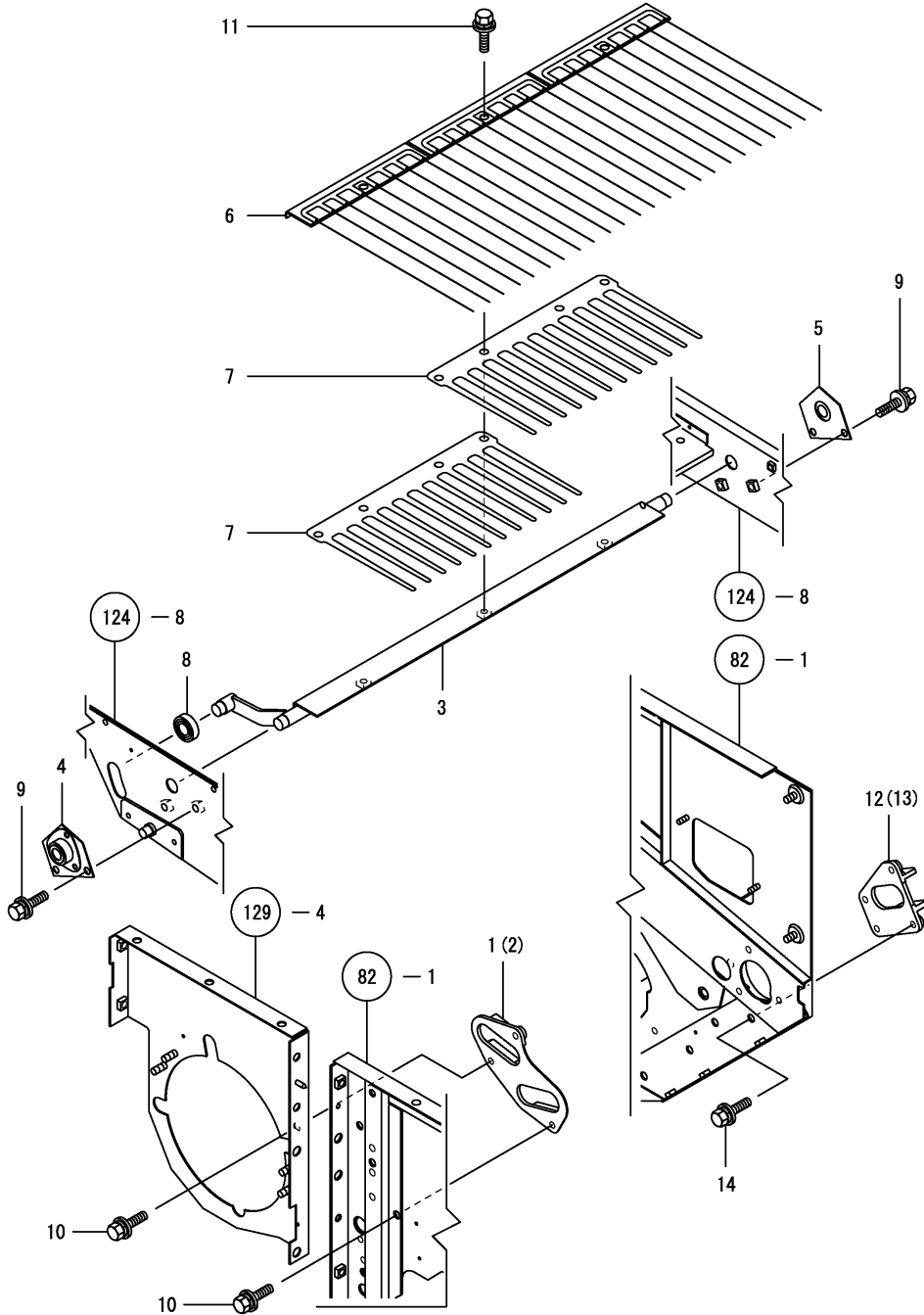
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6740-42020	BEARING,SWING	2	2						
2	1	1E8379-42100	SHAFT COMP.,SWING	1	1						
3	1	7E8379-42150	ARM ASSY,SWING DRIVE	1	1						
4	1	1E8379-42160	SHAFT,SWING SUPPORT.	1	1						
5	1	1E8379-42170	ARM,SWING SUPPORTING	2	2						
6	1	1E8379-42180	SCREW,ARM LOCK	2	2						
7	1	22217-080000	SPRING WASHER 8	3	3						
8	1	22217-100000	SPRING WASHER 10	2	2						
9	1	22217-120000	SPRING WASHER 12	1	1						
10	1	22242-000150	CIRCLIP 15	2	2						
11	1	22252-000401	CIRCLIP 40	2	2						
12	1	24104-062024	BALL BEARING	4	4						
13	1	24104-062034	BALL BEARING	2	2						
14	1	26013-080202	BOLT W/WASHER M8X20	3	3						
15	1	26013-080252	BOLT M 8X 25	6	6						
16	1	26013-100402	BOLT M10X 40	2	2						
17	1	26116-100302	BOLT 10X30	2	2						
18	1	26717-080002	NUT 8	3	3						
19	1	26717-100002	NUT M10	2	2						
20	1	26737-120002	NUT M12	1	1						

Fig.123. SWING ARM FRONT/REAR



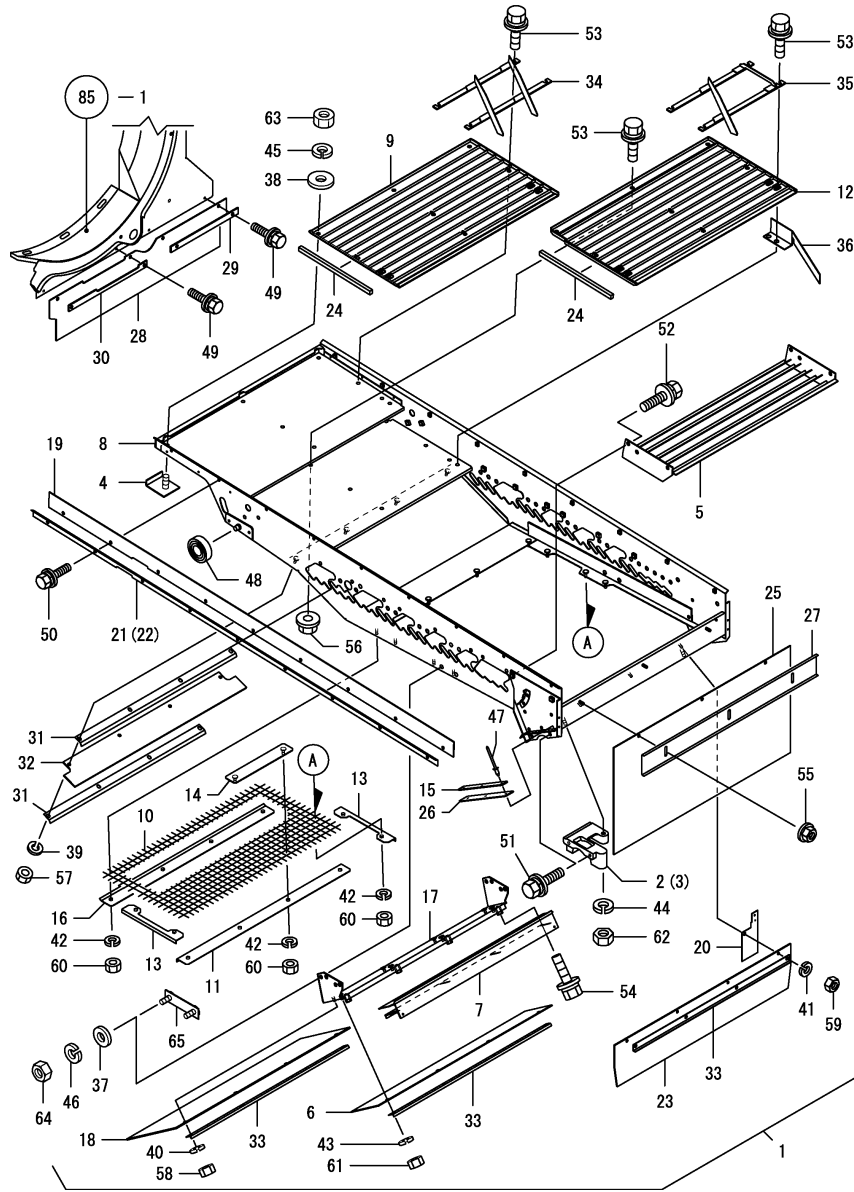
OCNP4-G07300 123. SWING ARM FRONT/REAR

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-42051	GUIDE L,FRNT.FULCRUM	1	1						
2	1	1E8540-42061	GUIDE R,FRNT.FULCRUM	1	1						
3	1	1E8530-42601	MOUNT,SLIEVE	1	1						
4	1	1E8530-42650	METAL L,SELECTOR	1	1						
5	1	1E8530-42670	METAL R,SELECTOR	1	1						
6	1	1E8540-42681	PLUG COMP.,SIEVE	1	1						
7	1	1E8540-42720	SUPPORT,SIEVE PLUG	2	2						
8	1	24104-060024	BALL BEARING 6002UU	1	1						
9	1	26014-080162	BOLT M 8X 16	4	4						
10	1	26014-080162	BOLT M 8X 16	6	6						
11	1	26014-080202	BOLT M 8X 20	3	3						
12	1	1E8379-42230	GUIDE L,REAR FULCRUM	1	1						
13	1	1E8379-42270	GUIDE R,REAR FULCRUM	1	1						
14	1	26014-080202	BOLT M 8X 20	8	8						

Fig.124. SWING SORTING BOARD(1)



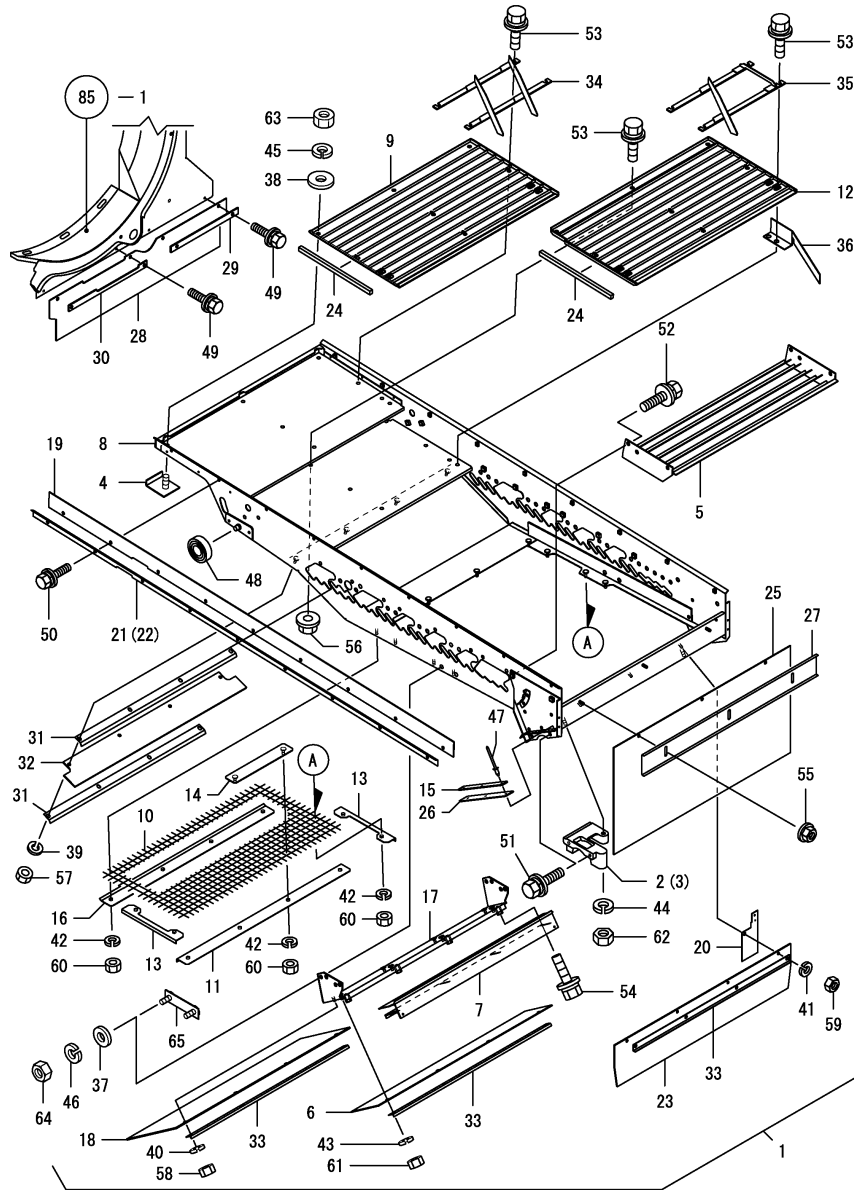
Remarks  
 (1) SWING ASSY INCLUDE GROUP NO.124  
 AND GROUP NO.125  
 \* FOR MACHINES M/C NO.FXXXXXX AND  
 ON REFER TO GROUP NO.328

(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	7E9050-42300	SWING ASSY	1	1						Z	1
		(A=FXXXXXX) (B=FXXXXXX)										
2	2	1E8379-42031	BEARING L,SWING REAR	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
3	2	1E8379-42041	BEARING R,SWING REAR	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
4	2	1E8530-42100	STAY,FEED PLATE MOU.	3	3							Z
		(A=FXXXXXX) (B=FXXXXXX)										
5	2	1E8530-42204	GUIDE,DUST DISCHARGE	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
6	2	1E8230-42240	SEAL,2ND FRONT	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
7	2	1E8530-42261	ADJUSTER,GRAIN FLOW	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
8	2	1E9050-42300	SWING COMPL.	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
9	2	1E8540-42511	BOARD A,FEED	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
10	2	1E8530-42540	SCREEN 16,SPRTING	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
11	2	1E9050-42550	SCREEN HOLDER A	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
12	2	1E8540-42561	BOARD B,FEED	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
13	2	1E9050-42570	SCREEN HOLDER B	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
14	2	1E9050-42600	SCREEN HOLDER F	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
15	2	1E8230-42650	SEAT B,SEAL	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
16	2	1E9050-42680	SCREEN HOLDER C	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
17	2	1E8530-42701	PLATE,GRAIN REAR	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
18	2	1E8530-42720	SEAL,1ST	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
19	2	1E8530-42850	SEAL,SWING SIDE	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
20	2	1E8230-42860	SEAL,2ND SIDE	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
21	2	1E8530-42860	RETAINER L,SIDE SEAL	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
22	2	1E8530-42870	RETAINER R,SIDE SEAL	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
23	2	1E8230-42880	SEAL,2ND	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
24	2	1E8530-42880	SEAL 10X12X270	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
25	2	1E8230-42890	SEAL,SWING REAR	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
26	2	1E8230-42900	SEAL,REAR SIDE	2	2							Z

Fig.124. SWING SORTING BOARD(1)



Remarks  
 (1) SWING ASSY INCLUDE GROUP NO.124  
 AND GROUP NO.125  
 \* FOR MACHINES M/C NO.FXXXXXX AND  
 ON REFER TO GROUP NO.328

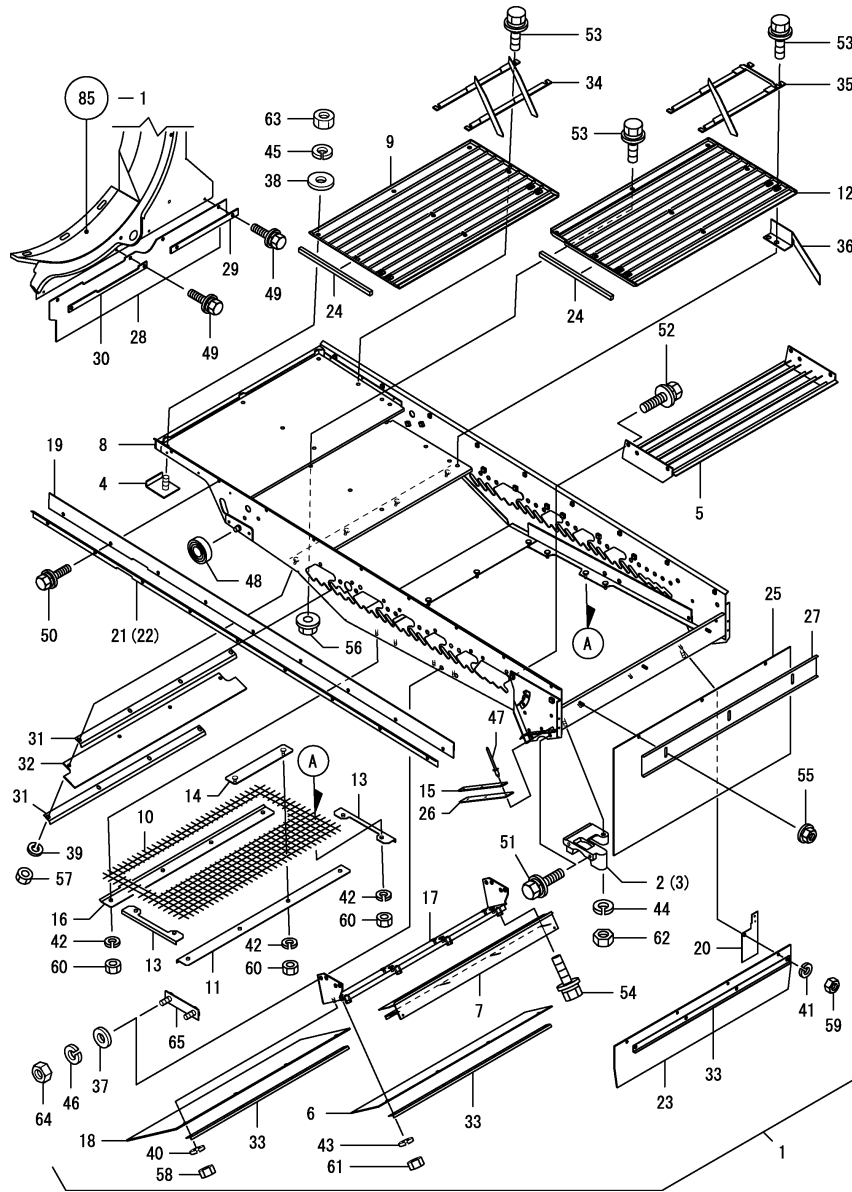
(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
27	2	1E9050-42910	RETAINER,REAR SEAL	1	1						Z
28	2	1E8540-42920	SEAL,SWING FRONT	1	1						Z
29	2	1E8230-42930	RETAINER A,FRNT.SEAL	1	1						Z
30	2	1E8230-42940	RETAINER B,FRNT.SEAL	1	1						Z
31	2	1E8380-42970	RETAINER,WND.GD.SEAL	2	2						Z
32	2	1E8380-42980	SEAL,SORTING WIND	1	1						Z
33	2	1E6820-43101	RETAINER,SW.LWR.SEAL	3	3						Z
34	2	1E8530-43802	PLATE A,LEAD FRONT	1	1						Z
35	2	1E8530-43812	PLATE B,LEAD FRONT	1	1						Z
36	2	1E8530-43861	PLATE,INNER LEAD	1	1						Z
37	2	22117-080000	WASHER 8	4	4						Z
38	2	22137-080000	WASHER 8, POLISHED	3	3						Z
39	2	22217-060000	SPRING WASHER 6	4	4						Z
40	2	22217-060000	SPRING WASHER 6	4	4						Z
41	2	22217-060000	SPRING WASHER 6	4	4						Z
42	2	22217-060000	SPRING WASHER 6	12	12						Z
43	2	22217-060000	SPRING WASHER 6	4	4						Z
44	2	22217-080000	SPRING WASHER 8	2	2						Z
45	2	22217-080000	SPRING WASHER 8	3	3						Z
46	2	22217-080000	SPRING WASHER 8	4	4						Z
47	2	22695-320321	RIVET B 3.2X3.2	6	6						Z
48	2	24104-062014	BALL BEARING 6201UU	2	2						Z
49	2	26014-060162	BOLT M 6X 16	4	4						Z
50	2	26014-060162	BOLT M 6X 16	18	18						Z
51	2	26014-080162	BOLT M 8X 16	4	4						Z



Fig.124. SWING SORTING BOARD(1)



(A)=KGC80  
(B)=KGC80C  
(C)=

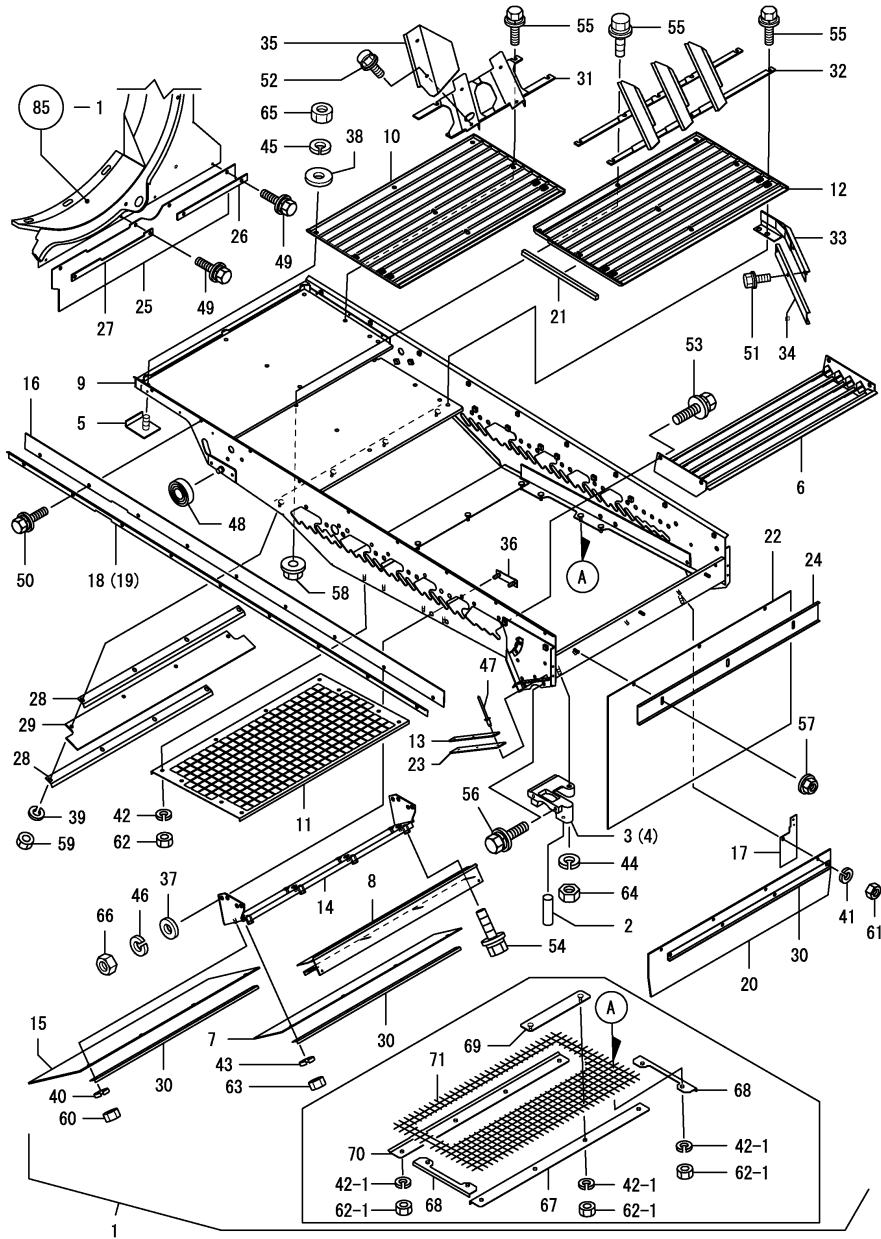
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
52	2	26014-080162	BOLT M 8X 16 (A=FXXXXXX) (B=FXXXXXX)	4	4						Z
53	2	26014-080202	BOLT M 8X 20 (A=FXXXXXX) (B=FXXXXXX)	19	19						Z
54	2	26014-080202	BOLT M 8X 20 (A=FXXXXXX) (B=FXXXXXX)	4	4						Z
55	2	26367-060002	NUT M 6 (A=FXXXXXX) (B=FXXXXXX)	3	3						Z
56	2	26367-080002	U-NUT M 8 (A=FXXXXXX) (B=FXXXXXX)	3	3						Z
57	2	26717-060002	NUT M 6 (A=FXXXXXX) (B=FXXXXXX)	4	4						Z
58	2	26717-060002	NUT M 6 (A=FXXXXXX) (B=FXXXXXX)	4	4						Z
59	2	26717-060002	NUT M 6 (A=FXXXXXX) (B=FXXXXXX)	4	4						Z
60	2	26717-060002	NUT M 6 (A=FXXXXXX) (B=FXXXXXX)	12	12						Z
61	2	26717-060002	NUT M 6 (A=FXXXXXX) (B=FXXXXXX)	4	4						Z
62	2	26717-080002	NUT 8 (A=FXXXXXX) (B=FXXXXXX)	2	2						Z
63	2	26717-080002	NUT 8 (A=FXXXXXX) (B=FXXXXXX)	3	3						Z
64	2	26717-080002	NUT 8 (A=FXXXXXX) (B=FXXXXXX)	4	4						Z
65	2	1E8530-43920	PLATE, GRAIN REAR (A=FXXXXXX) (B=FXXXXXX)	2	2						Z

Remarks

(1) SWING ASSY INCLUDE GROUP NO.124  
AND GROUP NO.125  
\* FOR MACHINES M/C NO.FXXXXXX AND  
ON REFER TO GROUP NO.328

Fig.328. SWING SORT.BOARD(1)(ADD.ITEM)



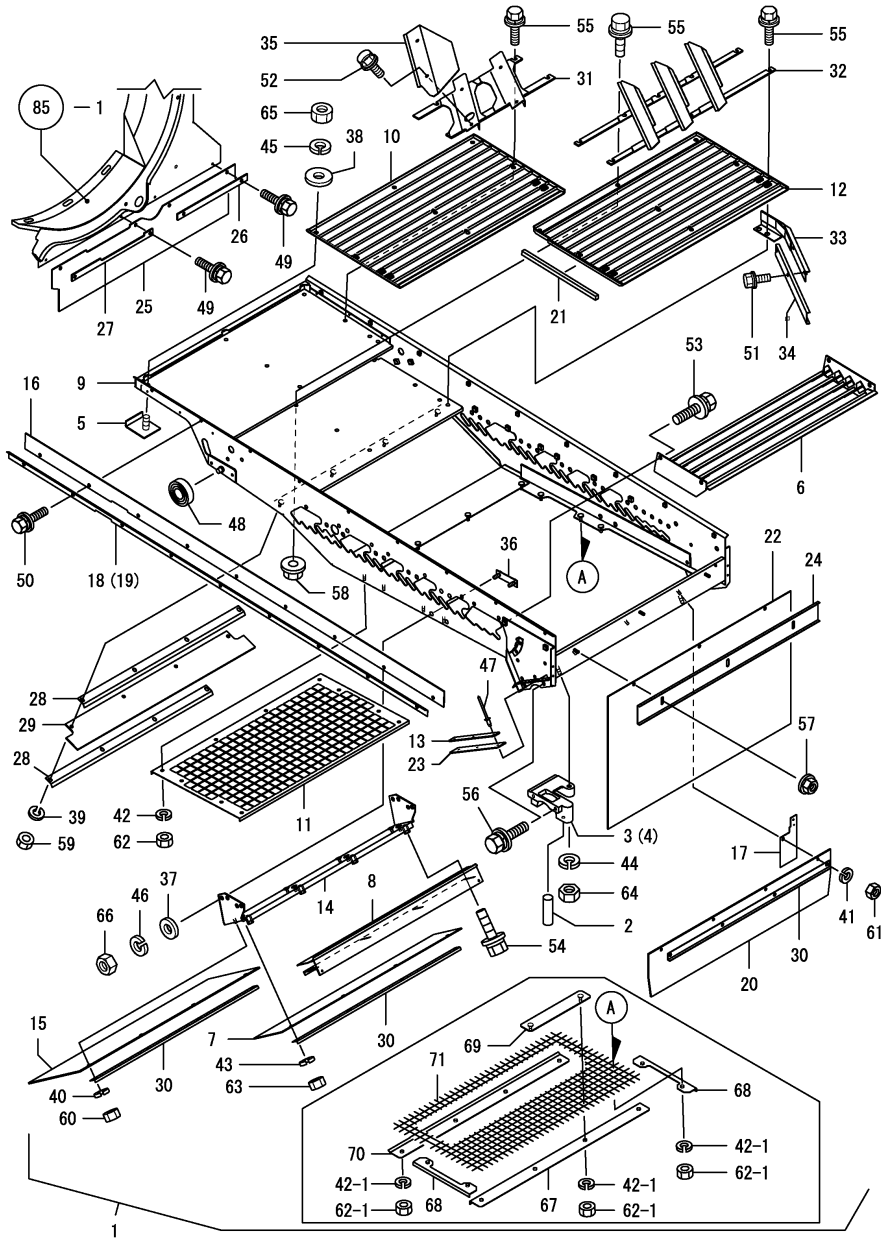
Remarks  
 (1) SWING ASSY INCLUDE GROUP NO.328  
 AND GROUP NO.329

(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	7E9050-42301	SWING ASSY	1	1						W	1
		(A=FXXXXXX) (B=FXXXXXX)										
1-1	1	7E9050-42302	SWING ASSY	1	1						N	1
		(A=FXXXXXX) (B=FXXXXXX)										
2	2	1A1040-26060	PIN 8X28, STRAIGHT	2	2						W	
		(A=FXXXXXX) (B=FXXXXXX)										
3	2	1E8379-42031	BEARING L,SWING REAR	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
4	2	1E8379-42041	BEARING R,SWING REAR	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
5	2	1E8530-42100	STAY,FEED PLATE MOU.	3	3						W	
		(A=FXXXXXX) (B=FXXXXXX)										
6	2	1E8530-42205	GUIDE,DUST DISCHARGE	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
7	2	1E8230-42240	SEAL,2ND FRONT	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
8	2	1E8530-42261	ADJUSTER,GRAIN FLOW	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
9	2	1E9050-42301	BODY,SWING	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
10	2	1E8540-42511	BOARD A,FEED	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
11	2	1E9060-42540	SCREEN, 23.5	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
11-1	2	1E9060-42540	SCREEN, 23.5	1	1						Z	
		(A=FXXXXXX) (B=FXXXXXX)										
12	2	1E8540-42561	BOARD B,FEED	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
13	2	1E8230-42650	SEAT B,SEAL	2	2						W	
		(A=FXXXXXX) (B=FXXXXXX)										
14	2	1E8530-42701	PLATE,GRAIN REAR	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
15	2	1E8530-42720	SEAL,1ST	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
I 15-1	2	1E8530-42721	SEAL, 1ST AUGER	1	1						N	
		(A=F010154) (B=F010154)										
16	2	1E8530-42850	SEAL,SWING SIDE	2	2						W	
		(A=FXXXXXX) (B=FXXXXXX)										
17	2	1E8230-42860	SEAL,2ND SIDE	2	2						W	
		(A=FXXXXXX) (B=FXXXXXX)										
18	2	1E8530-42860	RETAINER L,SIDE SEAL	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
19	2	1E8530-42870	RETAINER R,SIDE SEAL	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
20	2	1E8230-42880	SEAL,2ND	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
21	2	1E8530-42880	SEAL 10X12X270	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
22	2	1E9050-42890	SEAL,SWING REAR	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
23	2	1E8230-42900	SEAL,REAR SIDE	2	2						W	

Fig.328. SWING SORT.BOARD(1)(ADD.ITEM)



Remarks  
 (1) SWING ASSY INCLUDE GROUP NO.328  
 AND GROUP NO.329

(A)=KGC80  
 (B)=KGC80C  
 (C)=

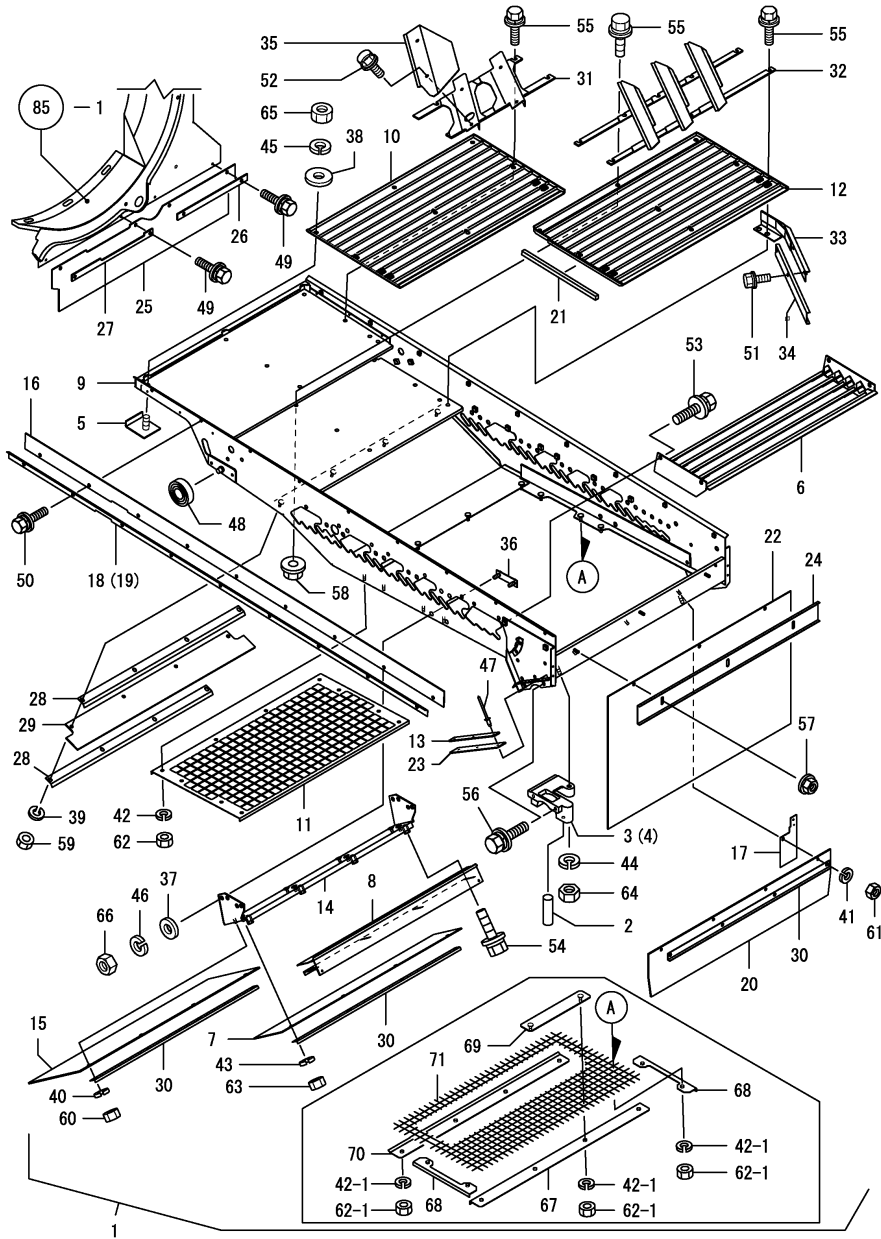
(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
24	2	1E9060-42900	RETAINER,REAR SEAL	1	1						W
25	2	1E9050-42920	SEAL,SWING FRONT	1	1						W
26	2	1E8230-42930	RETAINER A,FRNT.SEAL	1	1						W
27	2	1E8230-42940	RETAINER B,FRNT.SEAL	1	1						W
28	2	1E8380-42970	RETAINER,WND.GD.SEAL	2	2						W
29	2	1E8380-42980	SEAL,SORTING WIND	1	1						W
30	2	1E6820-43101	RETAINER,SW.LWR.SEAL	3	3						W
31	2	1E9050-43800	PLATE,FRONT LEAD A	1	1						W
32	2	1E9050-43860	PLATE,REAR CMP	1	1						W
33	2	1E9060-43860	PLATE,INNER LEAD A	1	1						W
33-1	2	1E9060-43861	PLATE,INNER LEAD A	1	1						N
34	2	1E9050-43900	PLATE,INNER READ B	1	1						W
35	2	1E9050-43910	PLATE,FRONT LEAD B	2	2						W
36	2	1E8530-43920	PLATE, GRAIN REAR	2	2						W
37	2	22117-080000	WASHER 8	4	4						W
38	2	22137-080000	WASHER 8, POLISHED	3	3						W
39	2	22217-060000	SPRING WASHER 6	4	4						W
40	2	22217-060000	SPRING WASHER 6	4	4						W
41	2	22217-060000	SPRING WASHER 6	4	4						W
42	2	22217-060000	SPRING WASHER 6	10	10						W
42-1	2	22217-060000	SPRING WASHER 6	12	12						K
43	2	22217-060000	SPRING WASHER 6	4	4						W
44	2	22217-080000	SPRING WASHER 8	2	2						W
45	2	22217-080000	SPRING WASHER 8	3	3						W
46	2	22217-080000	SPRING WASHER 8	4	4						W

Fig.328. SWING SORT.BOARD(1)(ADD.ITEM)

(A)=KGC80  
(B)=KGC80C  
(C)=

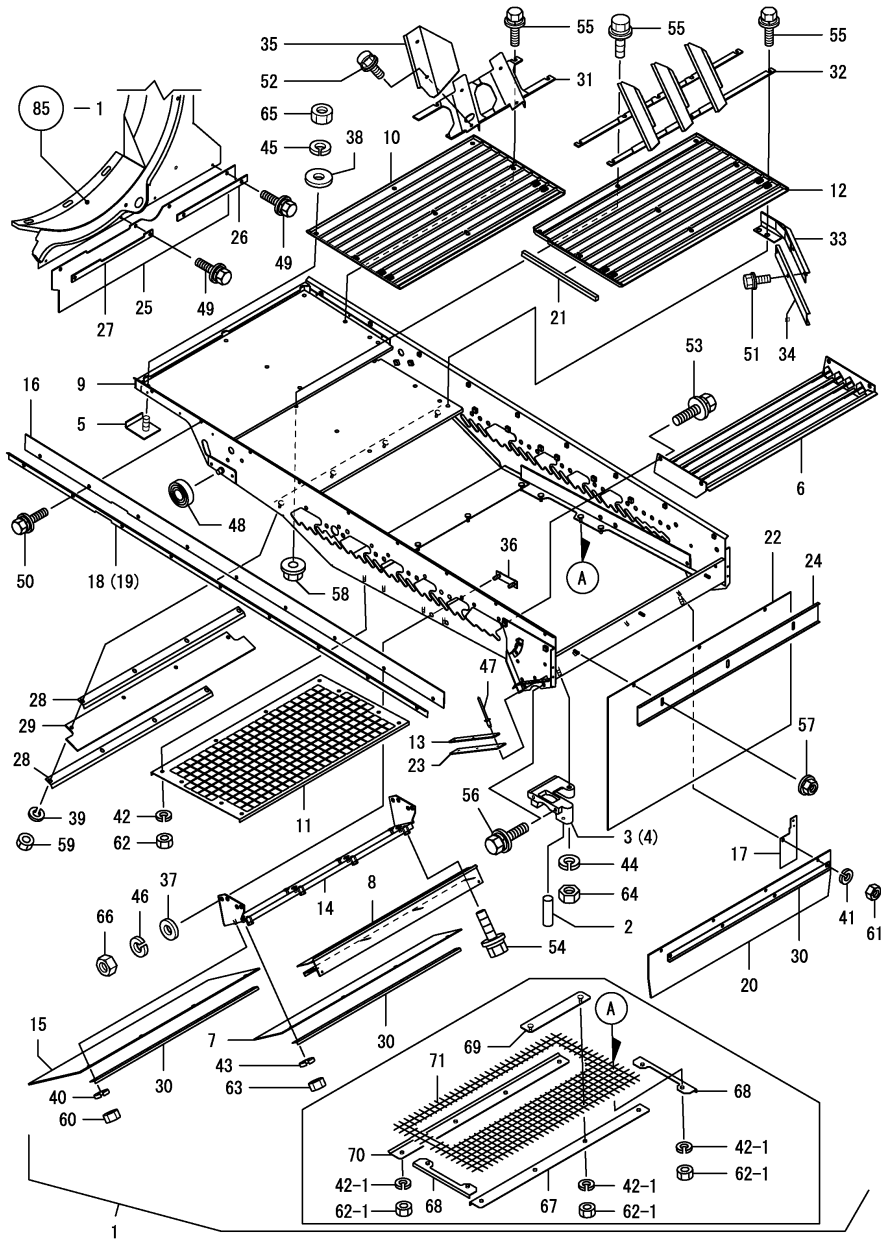
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
47	2	22695-320321 (A=FXXXXXX) (B=FXXXXXX)	RIVET B 3.2X3.2	6	6						W
48	2	24104-062014 (A=FXXXXXX) (B=FXXXXXX)	BALL BEARING 6201UU	2	2						W
49	2	26014-060162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 6X 16	4	4						W
50	2	26014-060162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 6X 16	18	18						W
51	2	26014-060162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 6X 16	2	2						W
52	2	26014-060162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 6X 16	4	4						W
53	2	26014-080162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 16	4	4						W
54	2	26014-080202 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 20	4	4						W
55	2	26014-080252 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 25	19	19						W
56	2	26014-080252 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 8X 25	4	4						W
57	2	26367-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	3	3						W
58	2	26367-080002 (A=FXXXXXX) (B=FXXXXXX)	U-NUT M 8	3	3						W
59	2	26717-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	4	4						W
60	2	26717-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	4	4						W
61	2	26717-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	4	4						W
62	2	26717-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	10	10						W
62-1	2	26717-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	12	12						K
63	2	26717-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	4	4						W
64	2	26717-080002 (A=FXXXXXX) (B=FXXXXXX)	NUT 8	2	2						W
65	2	26717-080002 (A=FXXXXXX) (B=FXXXXXX)	NUT 8	3	3						W
66	2	26717-080002 (A=FXXXXXX) (B=FXXXXXX)	NUT 8	4	4						W
67	2	1E9050-42550 (A=FXXXXXX) (B=FXXXXXX)	SCREEN HOLDER A	1	1						W
68	2	1E9050-42570 (A=FXXXXXX) (B=FXXXXXX)	SCREEN HOLDER B	2	2						W
69	2	1E9050-42600 (A=FXXXXXX) (B=FXXXXXX)	SCREEN HOLDER F	1	1						W
70	2	1E9050-42680 (A=FXXXXXX) (B=FXXXXXX)	SCREEN HOLDER C	1	1						W
71	2	1E9050-42700	SCREEN 23.2, SORTING	1	1						W

Remarks  
(1) SWING ASSY INCLUDE GROUP NO.328  
AND GROUP NO.329

Fig.328. SWING SORT.BOARD(1)(ADD.ITEM)



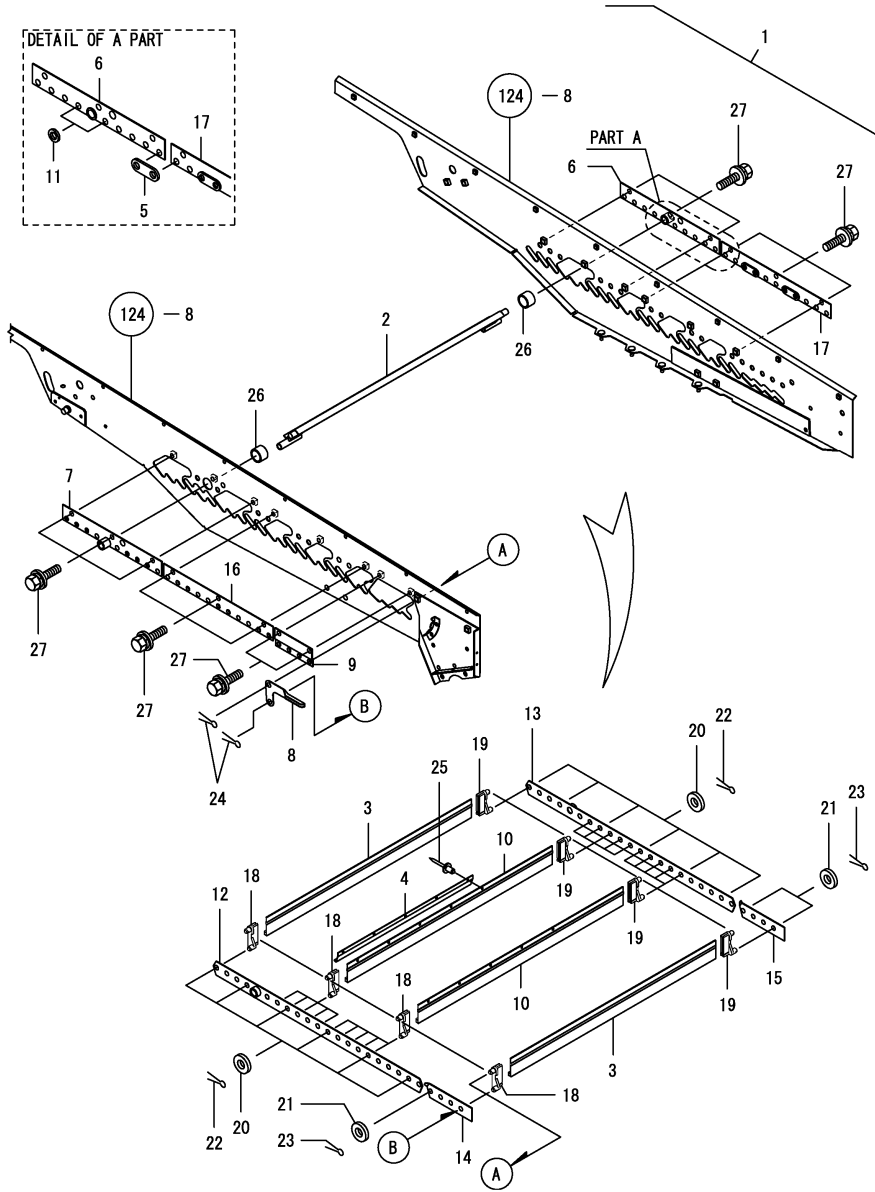
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
		(A=FXXXXXX) (B=FXXXXXX)									

Remarks  
(1) SWING ASSY INCLUDE GROUP NO.328  
AND GROUP NO.329

Fig.125. SWING SORTING BOARD(2)



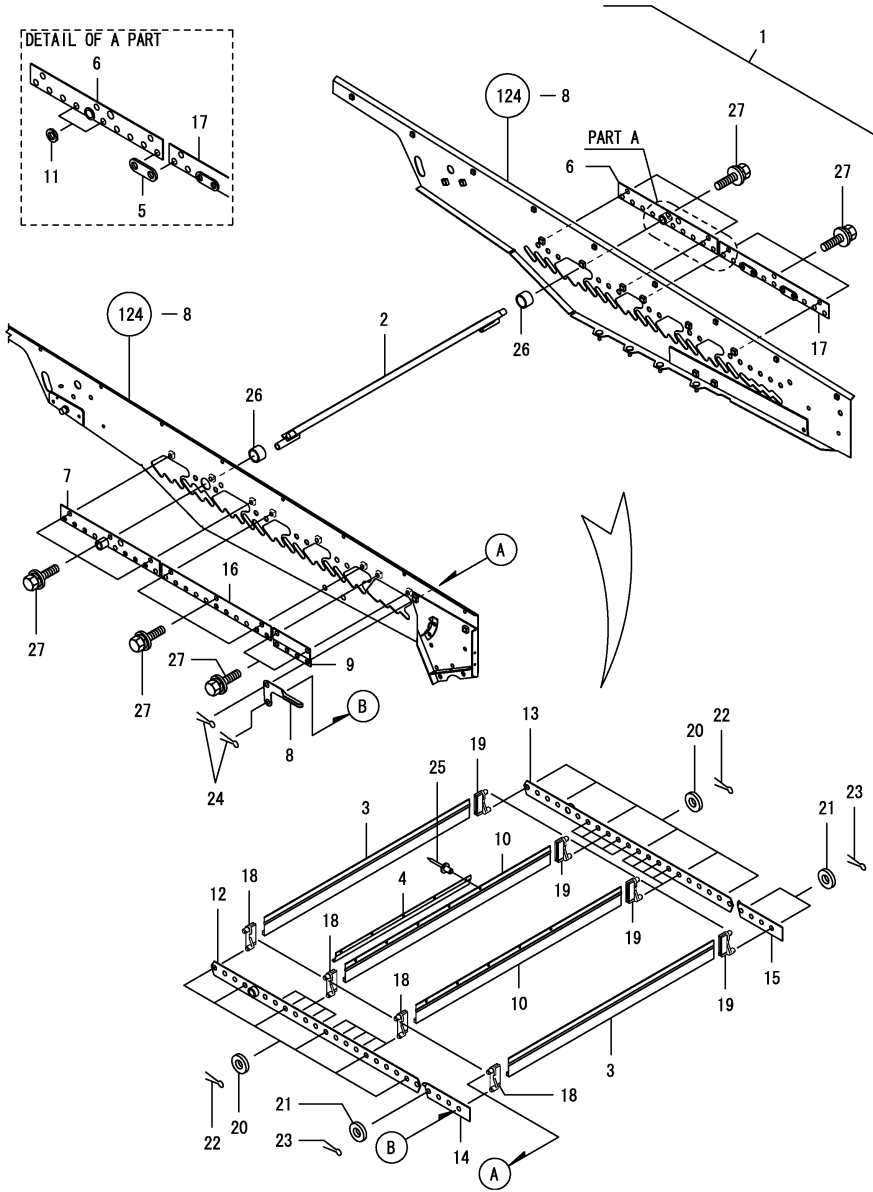
Remarks  
 (1) SWING ASSY INCLUDE GROUP NO.124  
 AND GROUP NO.125  
 \* FOR MACHINES M/C NO.FXXXXXX AND  
 ON REFER TO GROUP NO.329

(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	7E9050-42300	SWING ASSY	1	1						Z	1
		(A=FXXXXXX) (B=FXXXXXX)										
2	2	1E8530-42180	FIN,CHAFF FULCRUM	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
3	2	1E8530-42550	FIN 8X608	14	14							Z
		(A=FXXXXXX) (B=FXXXXXX)										
4	2	1E8530-42640	FIN, 400	5	5							Z
		(A=FXXXXXX) (B=FXXXXXX)										
5	2	1E8530-42730	SPACER 2,FIN	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
6	2	1E8530-42751	HOLDER, FIN	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
7	2	1E8530-42771	BRACKET B	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
8	2	1E8540-42800	LEVER,CHAFF ADJUSTG	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
9	2	1E8530-42841	BRACKET DL,FIN	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
10	2	1E8530-42890	FIN 8X607(HOLE	10	10							Z
		(A=FXXXXXX) (B=FXXXXXX)										
11	2	1E8530-42900	WASHER 10.5X18X3	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
12	2	1E8530-42910	ROD FL,CHFF.ADJ.CONN	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
13	2	1E8530-42920	ROD FR,CHFF.ADJ.CONN	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
14	2	1E8530-42930	ROD DL,CHFF.ADJ.CONN	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
15	2	1E8530-42940	ROD DR,CHFF.ADJ.CONN	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
16	2	1E8530-42950	BRACKET CL,FIN	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
17	2	1E8530-42960	BRACKET CR,FIN	1	1							Z
		(A=FXXXXXX) (B=FXXXXXX)										
18	2	1E8450-43000	BRACKET 10L,FIN	24	24							Z
		(A=FXXXXXX) (B=FXXXXXX)										
19	2	1E8450-43010	BRACKET 10R,FIN	24	24							Z
		(A=FXXXXXX) (B=FXXXXXX)										
20	2	22117-100000	WASHER 10	12	12							Z
		(A=FXXXXXX) (B=FXXXXXX)										
21	2	22117-100000	WASHER 10	3	3							Z
		(A=FXXXXXX) (B=FXXXXXX)										
22	2	22417-200150	COTTER PIN 2.0X15	12	12							Z
		(A=FXXXXXX) (B=FXXXXXX)										
23	2	22417-200150	COTTER PIN 2.0X15	3	3							Z
		(A=FXXXXXX) (B=FXXXXXX)										
24	2	22417-200150	COTTER PIN 2.0X15	2	2							Z
		(A=FXXXXXX) (B=FXXXXXX)										
25	2	22697-400321	RIVET, 4.0 X 3.2	25	25							Z
		(A=FXXXXXX) (B=FXXXXXX)										
26	2	24550-012100	BUSH 12X10	2	2							Z

Fig.125. SWING SORTING BOARD(2)



Remarks  
 (1) SWING ASSY INCLUDE GROUP NO.124  
 AND GROUP NO.125  
 \* FOR MACHINES M/C NO.FXXXXXX AND  
 ON REFER TO GROUP NO.329

(A)=KGC80  
 (B)=KGC80C  
 (C)=

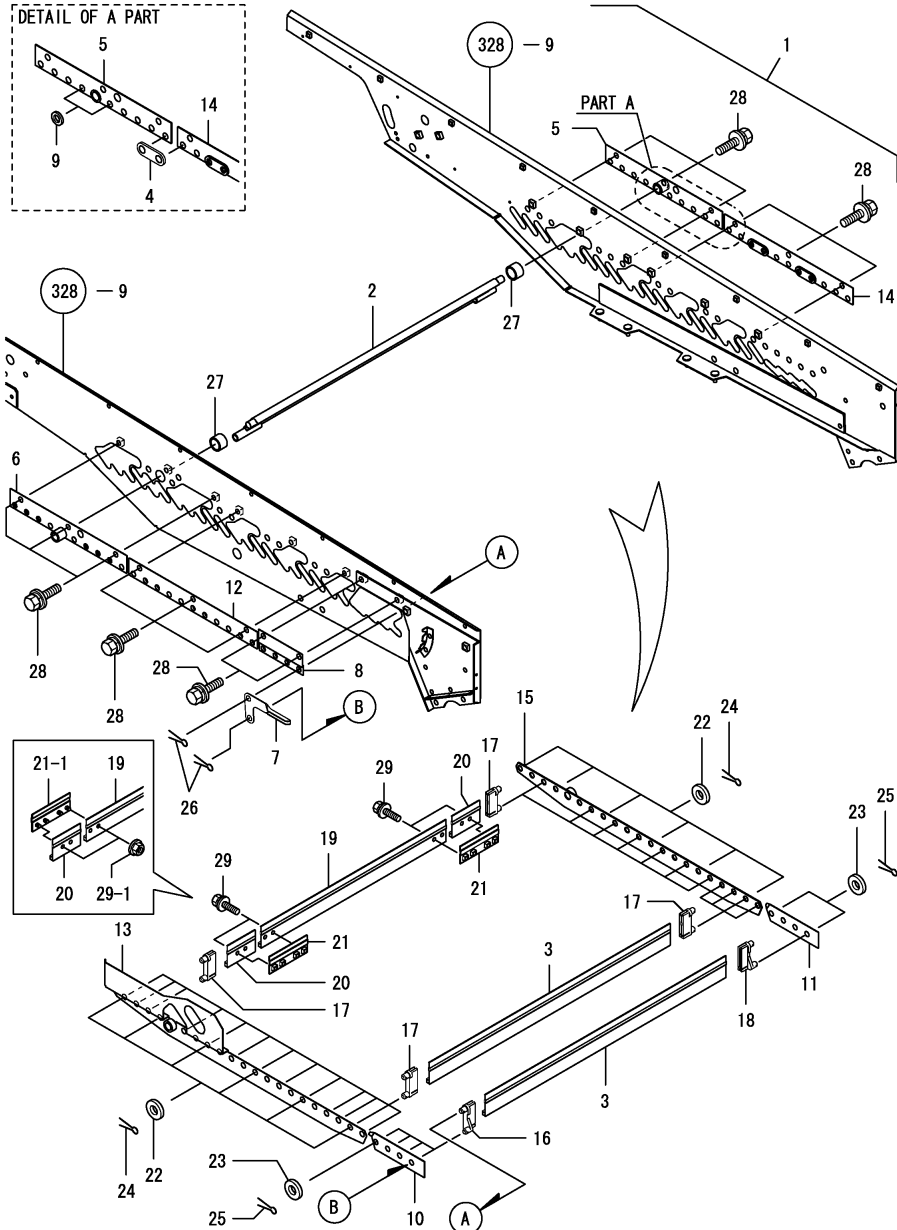
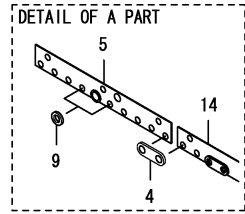
(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
		(A=FXXXXXX) (B=FXXXXXX)										
27	2	26014-080162	BOLT M 8X 16	14	14							Z
		(A=FXXXXXX) (B=FXXXXXX)										

Fig.329. SWING SORT.BOARD(2)(ADD.ITEM)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



Remarks  
(1) SWING ASSY INCLUDE GROUP NO.328  
AND GROUP NO.329

REF.	LEV.	PARTS NO.	DESCRIPTION	(A)	(B)	(C)	QTY	(D)	(E)	(F)	I	R
1	1	7E9050-42301	SWING ASSY	1	1						W	1
		(A=FXXXXXX) (B=FXXXXXX)										
1-1	1	7E9050-42302	SWING ASSY	1	1						N	1
		(A=FXXXXXX) (B=FXXXXXX)										
2	2	1E9060-42180	FIN,CHAFF FULCRUM	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
3	2	1E8530-42550	FIN 8X608	17	17						W	
		(A=FXXXXXX) (B=FXXXXXX)										
4	2	1E8530-42730	SPACER 2,FIN	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
5	2	1E8530-42751	HOLDER, FIN	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
6	2	1E8530-42771	BRACKET B	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
7	2	1E8540-42800	LEVER,CHAFF ADJUSTG	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
8	2	1E8530-42841	BRACKET DL,FIN	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
9	2	1E8530-42900	WASHER 10.5X18X3	2	2						W	
		(A=FXXXXXX) (B=FXXXXXX)										
10	2	1E9060-42930	ROD,CHAFF ADJUST DL	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
11	2	1E9060-42940	ROD,CHAFF ADJUST DR	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
12	2	1E8530-42950	BRACKET CL,FIN	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
13	2	1E9060-42950	ROD,CHAFF ADJUST FL	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
14	2	1E8530-42960	BRACKET CR,FIN	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
15	2	1E9060-42970	ROD,CHAFF ADJUST FR	1	1						W	
		(A=FXXXXXX) (B=FXXXXXX)										
16	2	1E8450-43000	BRACKET 10L,FIN	4	4						W	
		(A=FXXXXXX) (B=FXXXXXX)										
17	2	1E9060-43000	HOLDER, FIN	40	40						W	
		(A=FXXXXXX) (B=FXXXXXX)										
18	2	1E8450-43010	BRACKET 10R,FIN	4	4						W	
		(A=FXXXXXX) (B=FXXXXXX)										
19	2	1E9060-43010	FIN,8X467	7	7						W	
		(A=FXXXXXX) (B=FXXXXXX)										
20	2	1E9060-43020	FIN,8X70	14	14						W	
		(A=FXXXXXX) (B=FXXXXXX)										
21	2	1E9060-43030	PLATE, CONNECT	14	14						W	
		(A=FXXXXXX) (B=FXXXXXX)										
21-1	2	1E9050-43030	PLATE,CONNECT	14	14						N	
		(A=FXXXXXX) (B=FXXXXXX)										
22	2	22117-100000	WASHER 10	12	12						W	
		(A=FXXXXXX) (B=FXXXXXX)										
23	2	22117-100000	WASHER 10	3	3						W	
		(A=FXXXXXX) (B=FXXXXXX)										
24	2	22417-200150	COTTER PIN 2.0X15	12	12						W	

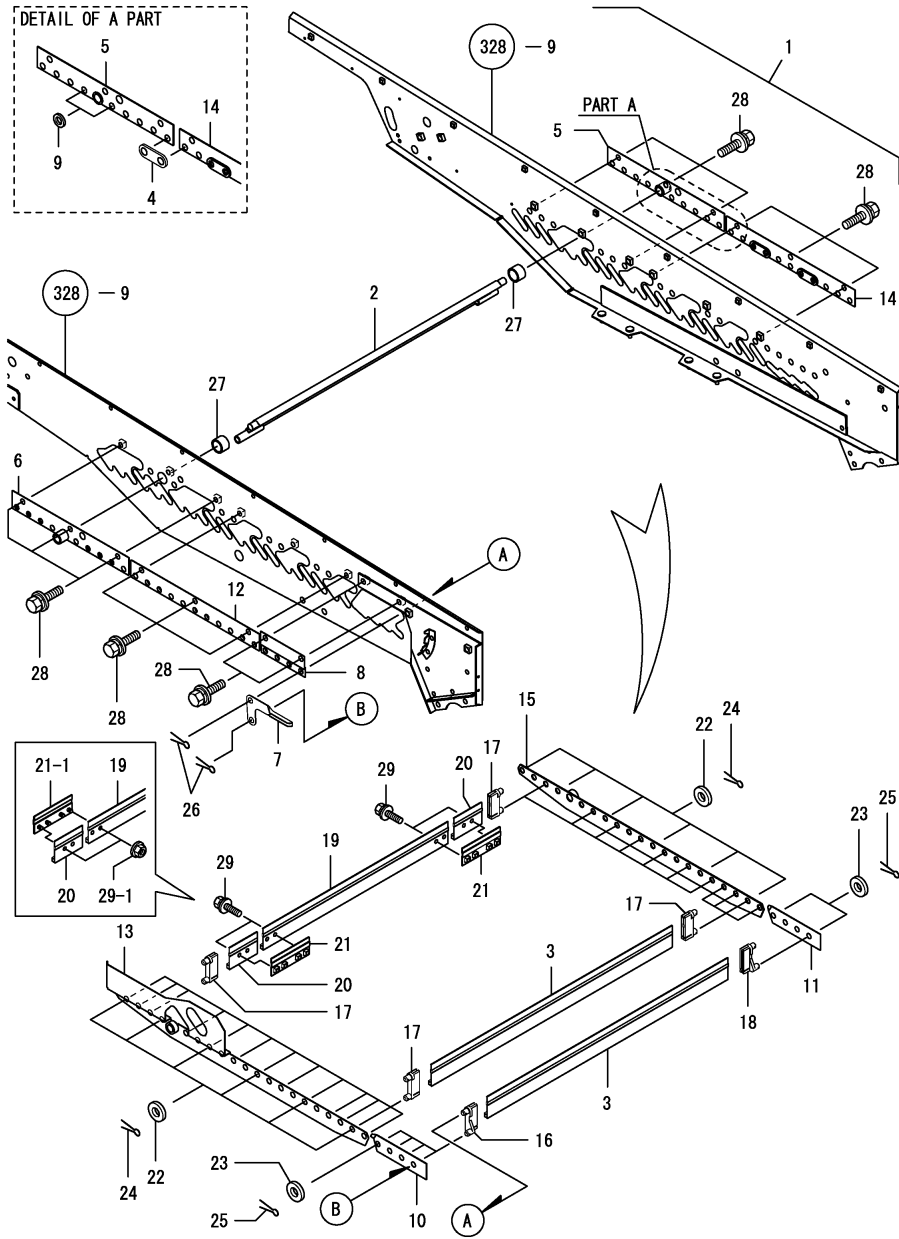


Fig.329. SWING SORT.BOARD(2)(ADD.ITEM)

(A)=KGC80  
(B)=KGC80C  
(C)=

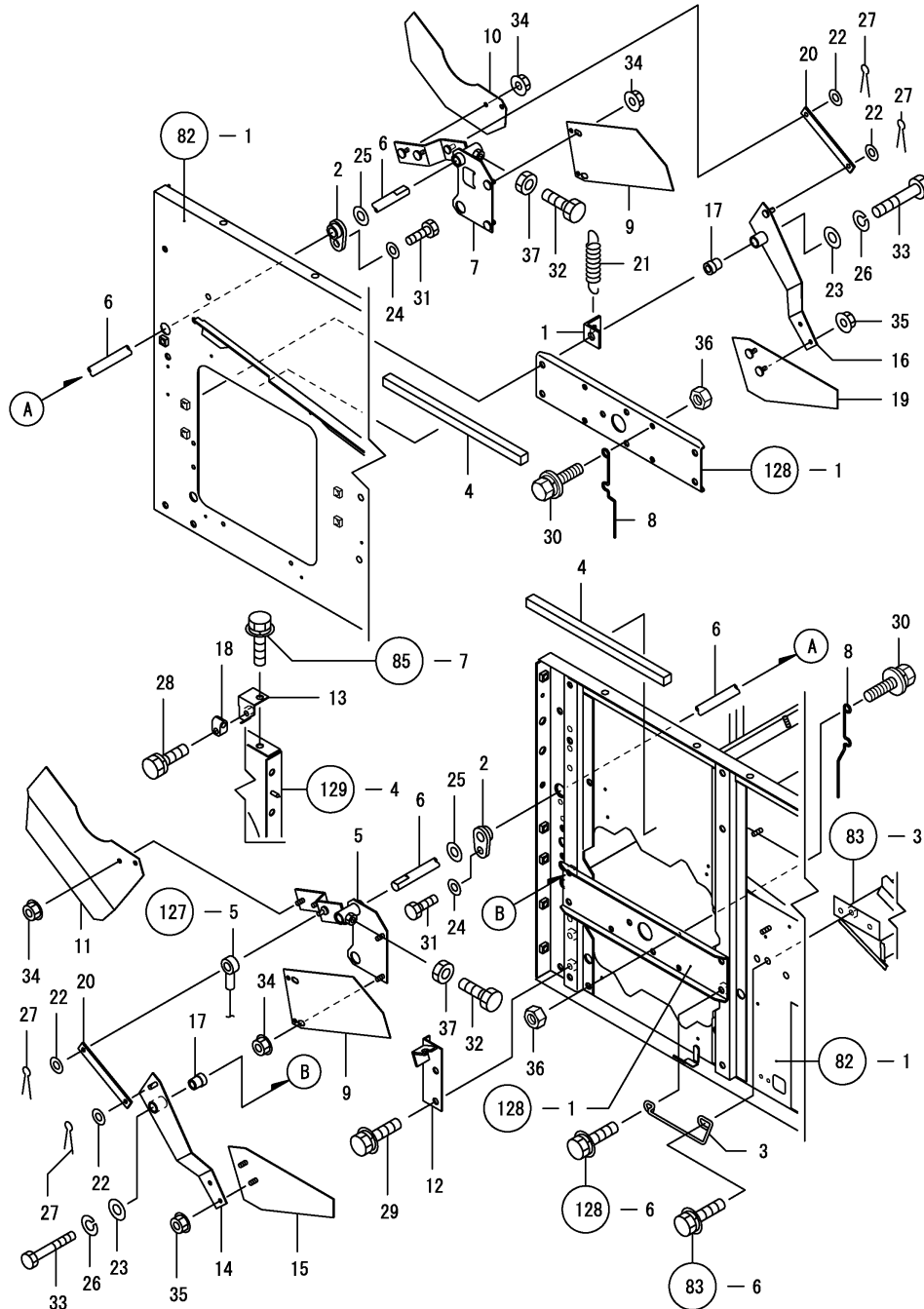
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
25	2	22417-200150	COTTER PIN 2.0X15	3	3						W
26	2	22417-200150	COTTER PIN 2.0X15	2	2						W
27	2	24550-012100	BUSH 12X10	2	2						W
28	2	26014-080162	BOLT M 8X 16	14	14						W
29	2	26014-060122	BOLT M 6X 12	56	56						W
29-1	2	26052-060002	NUT M 6	56	56						S



Remarks  
(1) SWING ASSY INCLUDE GROUP NO.328  
AND GROUP NO.329

Fig.126. SWING SORTING CONTROL(1)

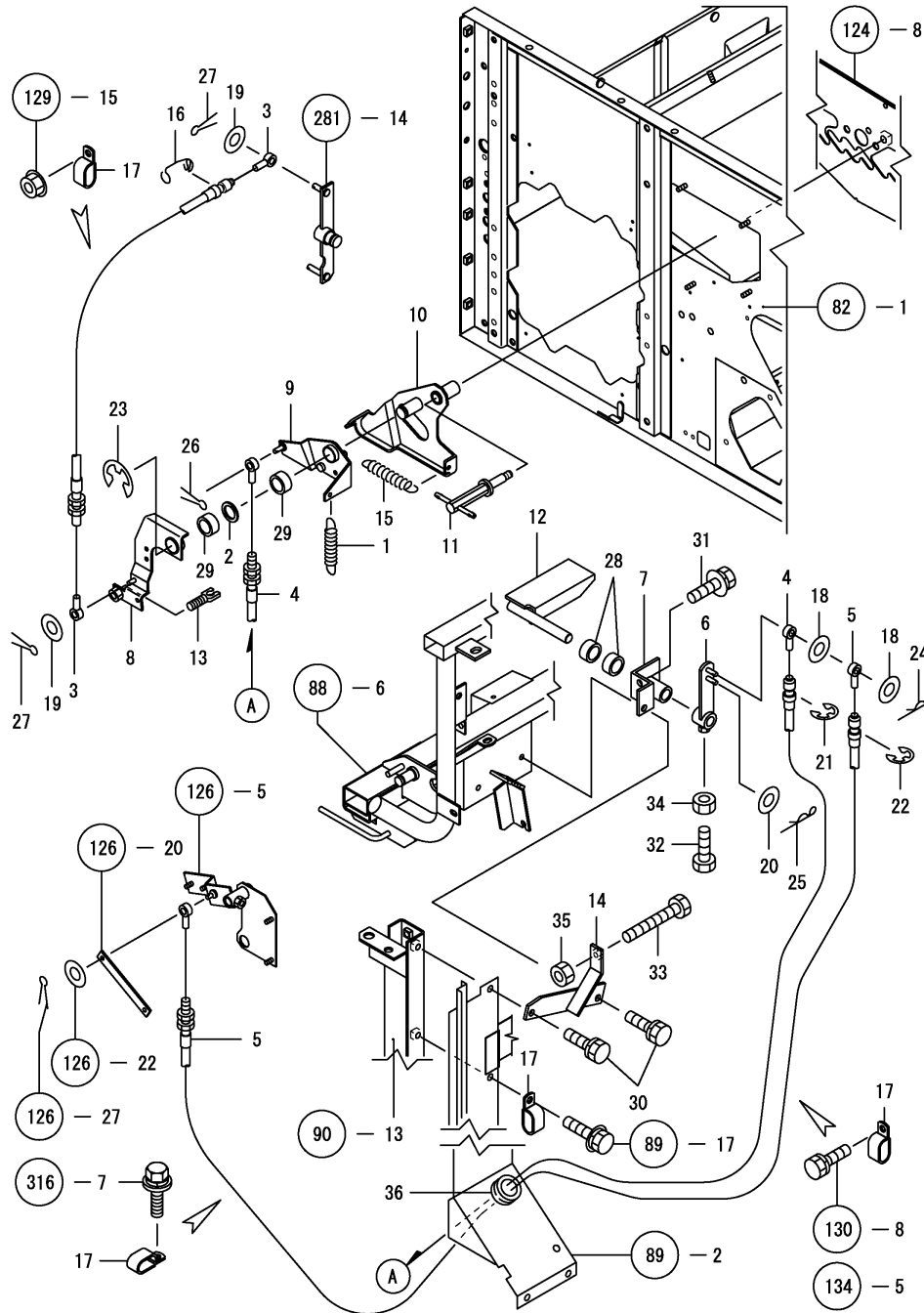


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6310-35200	REST,INPT.THREAD.ROD	1	1						
2	1	1E8100-43030	BEARING	2	2						
3	1	1E8530-43300	GUARD,WIRE	1	1						
4	1	1E8230-43460	SEAL 285,DUSTPROOF	2	2						
5	1	1E8540-43501	SHUTTER L	1	1						
6	1	1E8540-43540	SHAFT, SHUTTER	1	1						
7	1	1E8540-43551	SHUTTER R	1	1						
I 8	1	1E8540-43600	GUARD,SHUTTER	2	2						Z
		(A=F010154) (B=F010154)									
9	1	1E8380-43620	PLATR,SHUTTLE	2	2						
10	1	1E8540-43620	PLATR,SHUTTLE	1	1						
11	1	1E8540-43630	PLATE L,SHUTTER	1	1						
12	1	1E8540-43651	BRACKET,WNNWR.OUTER	1	1						
13	1	1E8230-43750	WIRE BRACKET	1	1						
14	1	1E8540-43751	LINK (L), TRACK	1	1						
15	1	1E8540-43780	SHUTTER L,AUX.	1	1						
I 15-1	1	1E8540-43781	SHUTTER L, AUX.	1	1						N
		(A=F010154) (B=F010154)									
16	1	1E8540-43801	LINK (R), TRACK	1	1						
17	1	1E8540-43841	BUSH,LINK	2	2						
18	1	1E8080-43850	CLAMP,CHAFF WIRE	1	1						
19	1	1E8540-43860	SHUTTER R,AUX.	1	1						
I 19-1	1	1E8540-43861	SHUTTER R, AUX.	1	1						N
		(A=F010154) (B=F010154)									
20	1	1E8540-43880	ROD 100	2	2						
21	1	1E7290-72930	SPRING 16X75	1	1						
22	1	22137-060000	WASHER 6, POLISHED	4	4						
23	1	22137-080000	WASHER 8, POLISHED	2	2						
24	1	22137-080000	WASHER 8, POLISHED	2	2						
25	1	22137-120000	WASHER 12,POLISHED	2	2						
26	1	22217-080000	SPRING WASHER 8	2	2						
27	1	22417-160180	COTTER PIN 1.6X18	4	4						
28	1	26013-080252	BOLT M 8X 25	1	1						
29	1	26014-080162	BOLT M 8X 16	2	2						
I 30	1	26014-080202	BOLT M 8X 20	4	4						Z
		(A=F010154) (B=F010154)									
31	1	26116-080202	BOLT M 8X 20 PLATED	2	2						
32	1	26116-080252	BOLT M 8X 25 PLATED	2	2						
33	1	26116-080452	BOLT M 8X 45 PLATED	2	2						
34	1	26367-060002	NUT M 6	8	8						
35	1	26367-060002	NUT M 6	4	4						
I 36	1	26717-080002	NUT 8	4	4						Z
		(A=F010154) (B=F010154)									
37	1	26757-080002	LOCK NUT M 8 PLATED	2	2						

Fig.127. SWING SORTING CONTROL(2)



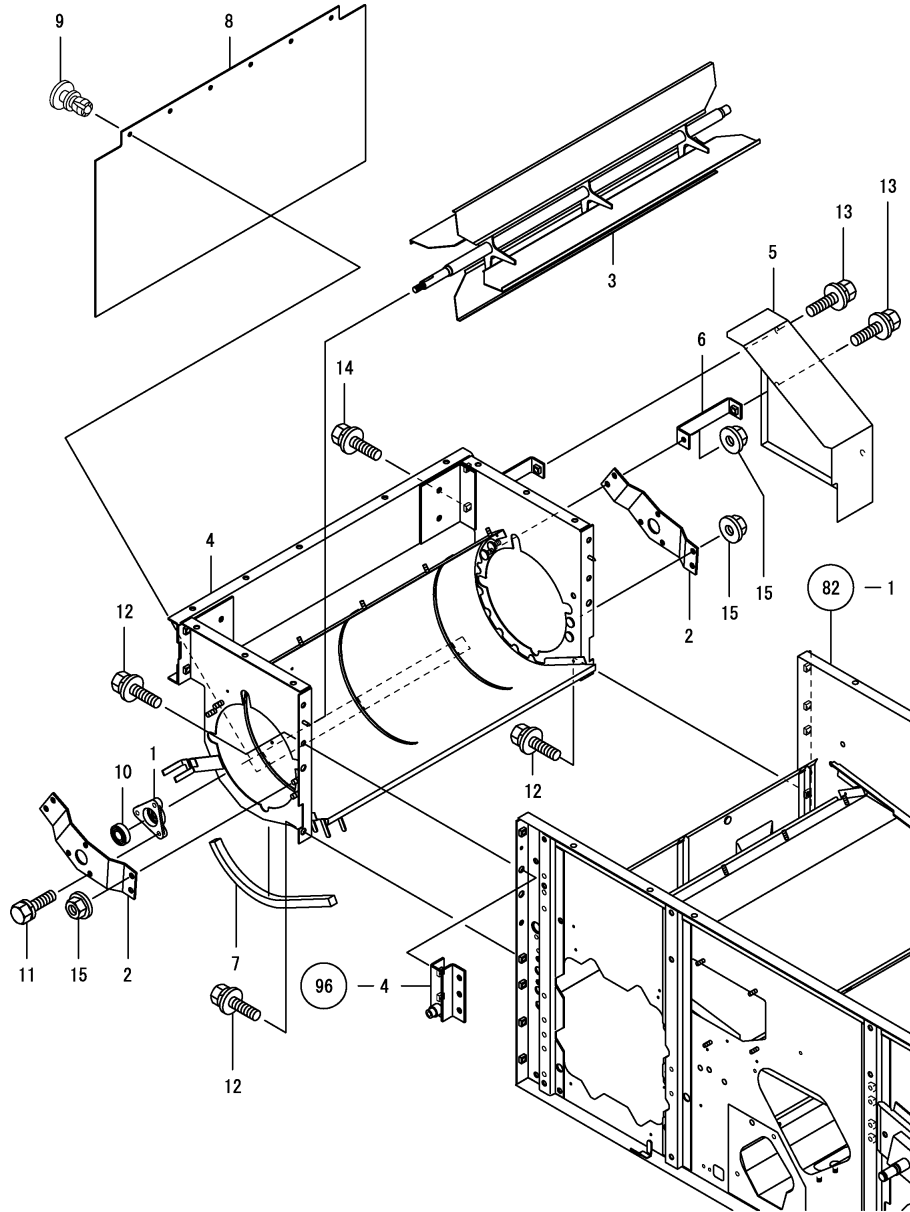
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6910-12301	SPRING 2.6X15X82	1	1						
2	1	1C6360-17550	WASHER 18X26X2	1	1						
3	1	1E8540-43012	WIRE,CHANG,(CHAFF)	1	1						
4	1	1E8540-43022	WIRE,SORTING	1	1						
5	1	1E8540-43031	WIRE,SHUTTER	1	1						
6	1	1E8230-43051	ARM,INTERLOCK	1	1						
7	1	1E8230-43100	SEAT,INTERLOCK.ARM	1	1						
8	1	1E8230-43152	ARM,SWITCHING	1	1						
9	1	1E8530-43201	LEVER,CHAFF	1	1						
10	1	1E8530-43251	SEAT,CHAFF LOCK	1	1						
11	1	1E8230-43301	HANDLE B,LOCK	1	1						
12	1	1E8540-43400	STAY,INTERLOCKING	1	1						
13	1	1E8230-43801	SEAT,OUTER BRACKET	1	1						
14	1	1E8230-43850	CLAMP,CHAFF WIRE	1	1						
15	1	1E8230-51700	SPRING 2.3X17.3X74	1	1						
16	1	1E6210-63410	SPRING,WIRE LOCK	1	1						
17	1	1E6212-82820	CLIP 173219	5	5						
18	1	22117-060000	WASHER 6	2	2						
19	1	22117-060000	WASHER 6	2	2						
20	1	22117-060000	WASHER 6	1	1						
21	1	22272-000060	CIRCLIP E- 6	1	1						
22	1	22272-000060	CIRCLIP E- 6	1	1						
23	1	22272-000150	CIRCLIP E-15	1	1						
24	1	22360-060000	SNAP PIN 6	1	1						
25	1	22360-060000	SNAP PIN 6	1	1						
26	1	22417-160180	COTTER PIN 1.6X18	1	1						
27	1	22417-160180	COTTER PIN 1.6X18	2	2						
28	1	24550-015200	BUSH 15X20	2	2						
29	1	24550-018120	BUSH 18X12	2	2						
30	1	26013-080202	BOLT W/WASHER M8X20	2	2						
31	1	26014-080162	BOLT M 8X 16	1	1						
32	1	26116-080252	BOLT M 8X 25 PLATED	1	1						
33	1	26116-080704	BOLT M 8X 70 PLATED	1	1						
34	1	26717-080002	NUT 8	1	1						
35	1	26717-080002	NUT 8	1	1						
36	1	29311-201000	GROMMET 20.0X1.0	1	1						



Fig.129. 2ND FAN



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8379-44100	METAL,WINNOWER FAN	2	2						
I	1-1	1E8940-44050-1	METAL,BEARING	2	2						F 1
		(A=F010154) (B=F010154)									
2	1	1E8540-44101	FAN,2ND METAL	2	2						
3	1	1E8540-44201	FAN, 2ND	1	1						
I	3-1	1E8540-44202	FAN, 2ND	1	1						F 1
		(A=F010154) (B=F010154)									
4	1	1E8540-44254	CASE ASSY, FAN	1	1						
4-1	1	1E8540-44255	CASE ASSY, FAN	1	1						N
		(A=FXXXXXXX) (B=FXXXXXXX)									
5	1	1E8540-44501	COVER,FAN SUCTION	1	1						
6	1	1E8540-44570	STAY B,COVER	2	2						
7	1	1E8540-44690	SEAL 15X15X320	1	1						
8	1	1E8540-44700	SEAL,FAN CASE,FRONT	1	1						
9	1	1E8540-68730	RIVET	6	6						
10	1	24104-062024	BALL BEARING	2	2						
I	10-1	24104-063034	BEARING, 6303UU	2	2						F 1
		(A=F010154) (B=F010154)									
11	1	26013-080162	BOLT W/WASHER M8X16	6	6						
12	1	26014-080162	BOLT M 8X 16	8	8						
13	1	26014-080162	BOLT M 8X 16	3	3						
14	1	26014-080202	BOLT M 8X 20	2	2						
15	1	26367-080002	U-NUT M 8	8	8						

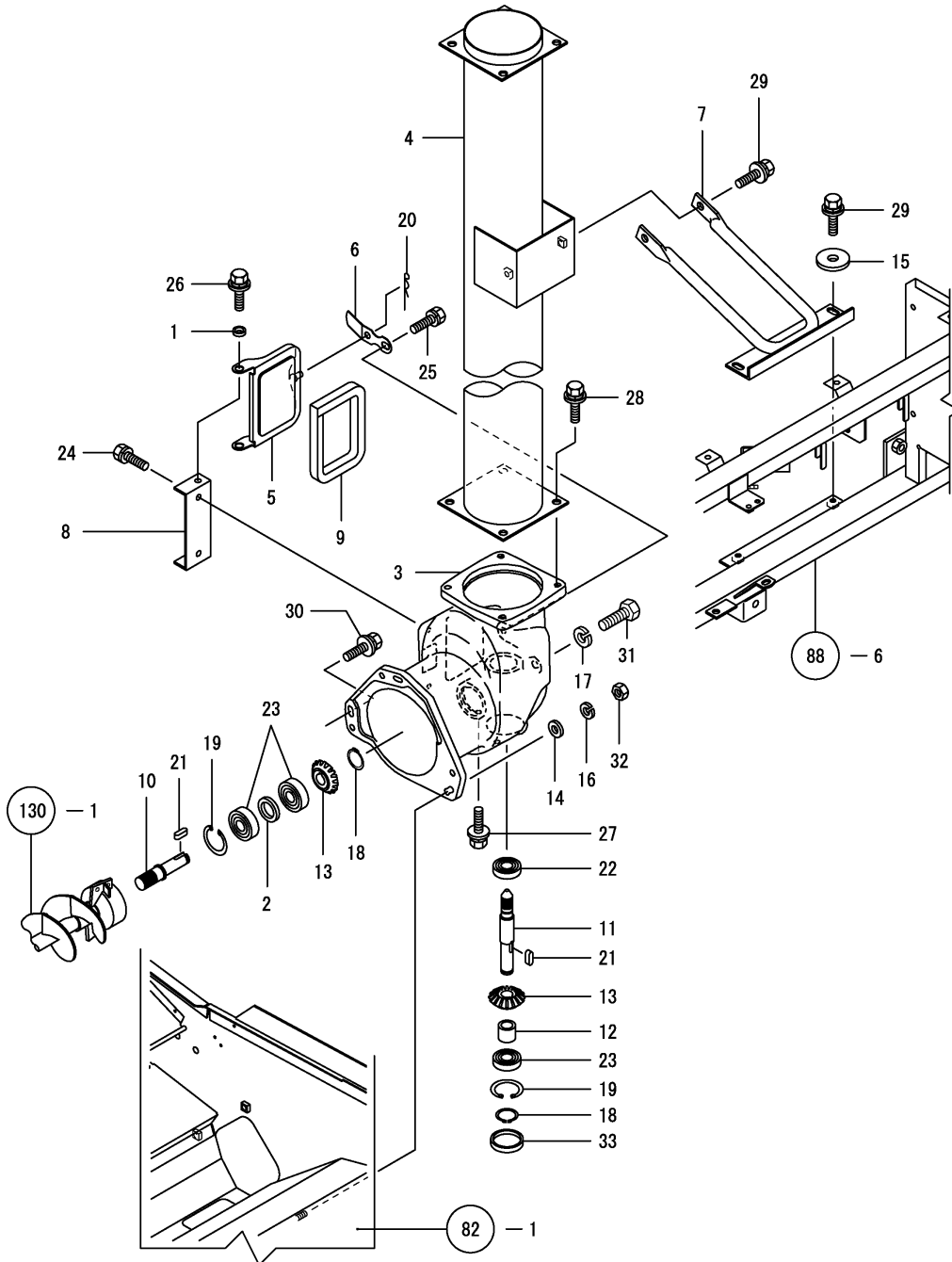
Remarks  
(1)INTERCHANGEABLE BY SIMULTANEOUS  
REPLACEMENT WITH REF.NO.1-1,3-1,  
10-1



Fig.131. GRAIN ELEVAT.AUGER CASE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

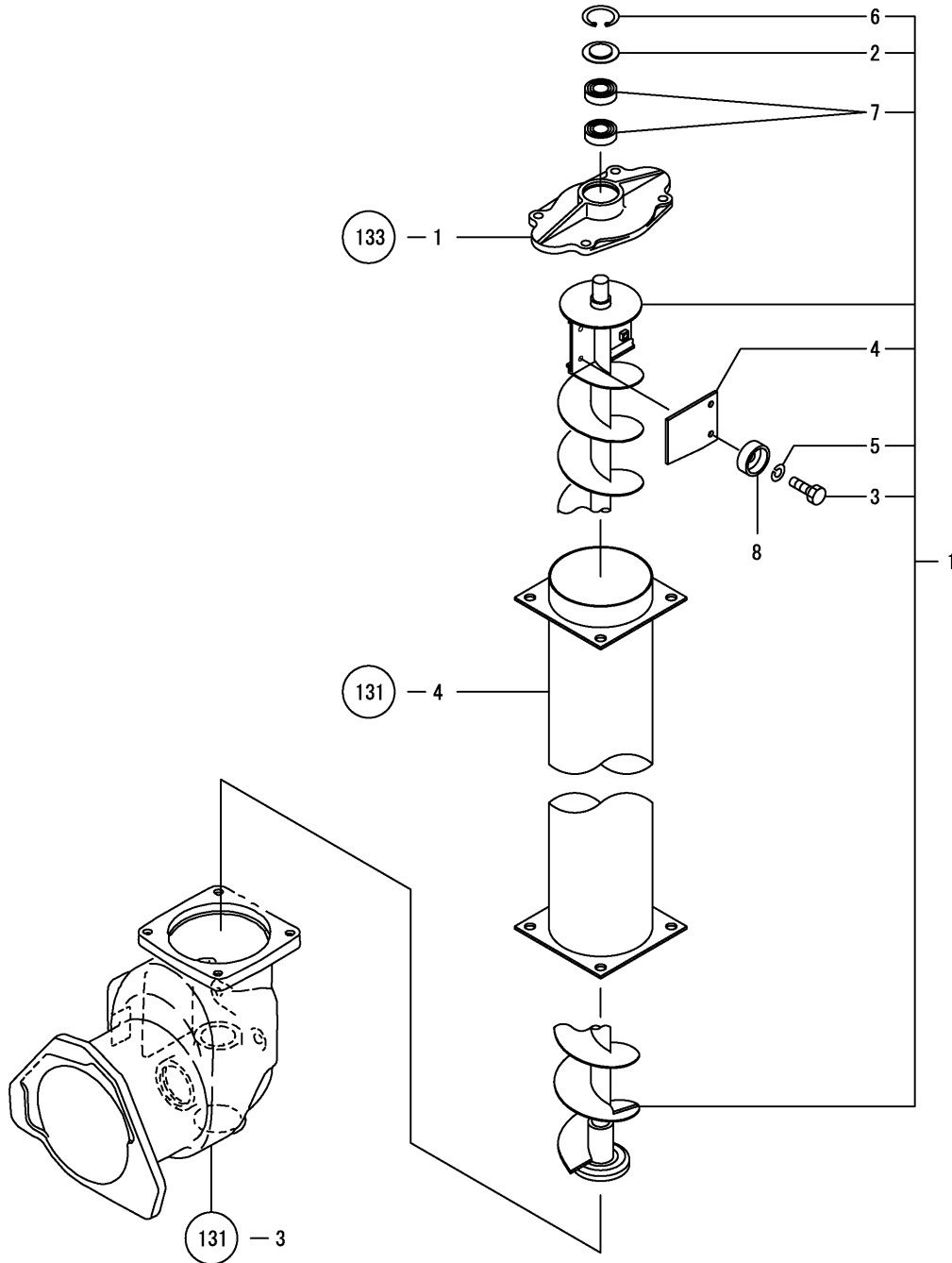


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6489-13800	COLLAR 12X8.1X3.5	2	2						
2	1	1E6480-42060	COLLAR 17X25X3.8	1	1						
3	1	1E8235-45001	CASE,1ST SUCCESSION	1	1						
4	1	1E8540-45501	PIPE,GRAIN ELEVATING	1	1						
5	1	1E8230-45570	COVER COMP.,CLEANING	1	1						
6	1	1E8230-45630	SPRING,CLEAN.CVR.LOC	1	1						
7	1	1E8540-45751	STAY,GRAIN ELEV.PIP	1	1						
8	1	1E8235-45800	STAY,SCAVENGG COVER	1	1						
9	1	1E6311-91370	TAPE C , SACKER DUST	1	1						
10	1	1E6722-92190	SHAFT,VERT.DRIVE 1ST	1	1						
11	1	1E6722-92200	SHAFT,VERT.DRIVE 2ND	1	1						
12	1	1E6722-92210	COLLAR 17X25X22	1	1						
13	1	1E6241-92751	GEAR 16,BEVEL	2	2						
14	1	22137-080000	WASHER 8, POLISHED	1	1						
15	1	22157-100000	WASHER 10	2	2						
16	1	22217-080000	SPRING WASHER 8	1	1						
17	1	22217-120000	SPRING WASHER 12	1	1						
18	1	22242-000170	CIRCLIP 17	2	2						
19	1	22252-000471	CIRCLIP 47	2	2						
20	1	22360-080000	SNAP PIN 8	1	1						
21	1	22550-050150	KEY 5X15	2	2						
22	1	24104-062034	BALL BEARING	1	1						
23	1	24104-063034	BALL BEARING	3	3						
24	1	26013-080162	BOLT W/WASHER M8X16	2	2						
25	1	26013-080252	BOLT M 8X 25	1	1						
26	1	26014-080122	BOLT M 8X 12	2	2						
27	1	26014-080122	BOLT M 8X 12	2	2						
28	1	26014-080202	BOLT M 8X 20	4	4						
29	1	26014-080202	BOLT M 8X 20	4	4						
30	1	26014-080252	BOLT M 8X 25	2	2						
31	1	26116-120202	BOLT M12X 20 PLATED	1	1						
32	1	26717-080002	NUT 8	1	1						
33	1	27260-470001	PLUG 47,COLLAR BORE	1	1						

Fig.132. GRAIN ELEVAT.AUGER

(A)=KGC80  
(B)=KGC80C  
(C)=

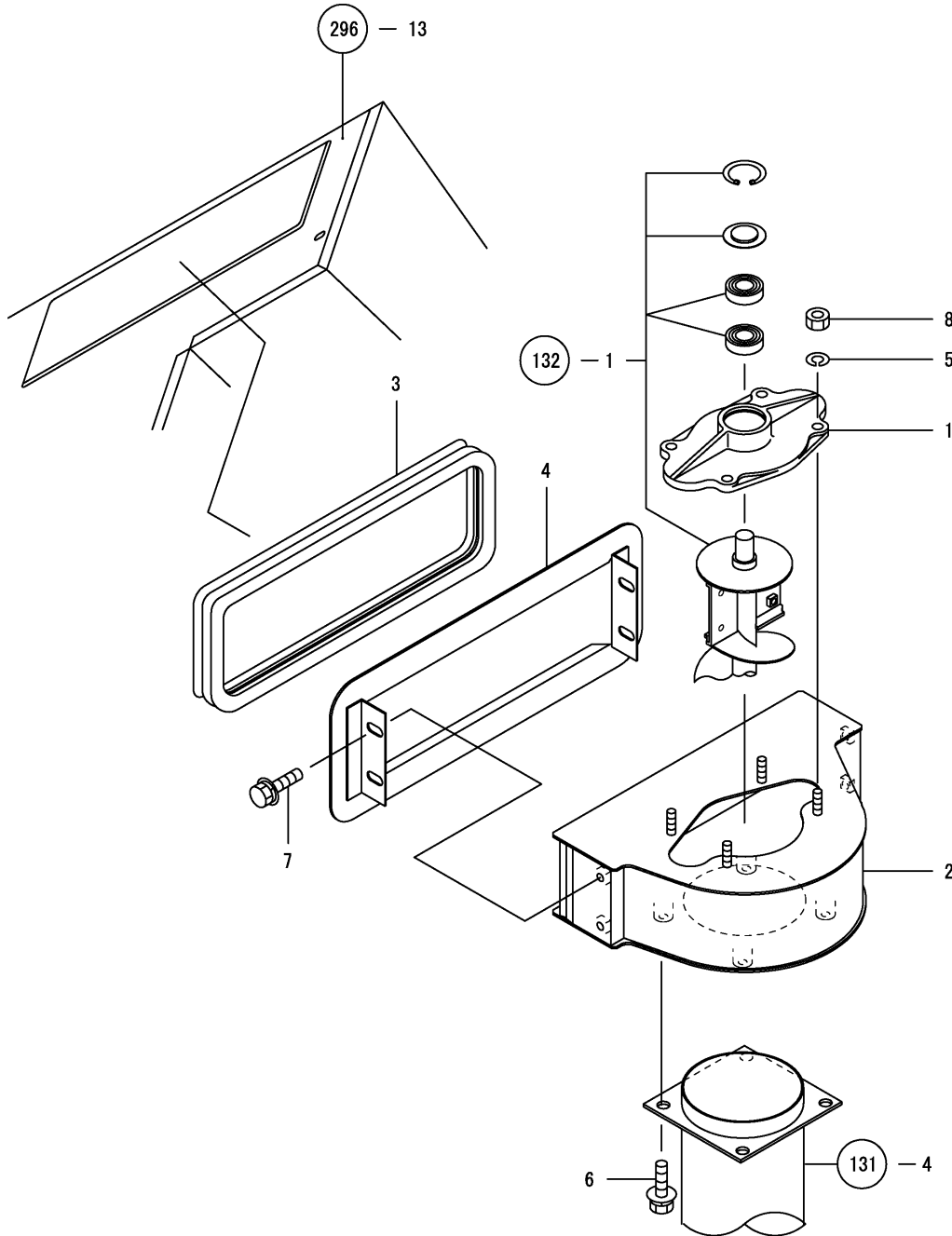
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	7E8540-45400	CONVEYOR KIT,GR.ELEV	1	1						
2	2	1E6140-41190	COVER,BEARING	1	1						
3	2	1E6140-42280	BOLT 6X20	4	4						
4	2	1E8540-45470	VANE,GRAIN ELEVAT.	2	2						
5	2	22217-060000	SPRING WASHER 6	4	4						
6	2	22252-000400	CIRCLIP 40(H)	1	1						
7	2	24104-062034	BALL BEARING	2	2						
8	1	1E8252-39920	GUARD,BOLT	4	4						



Fig.133. GRAIN ELEVAT.THROWER

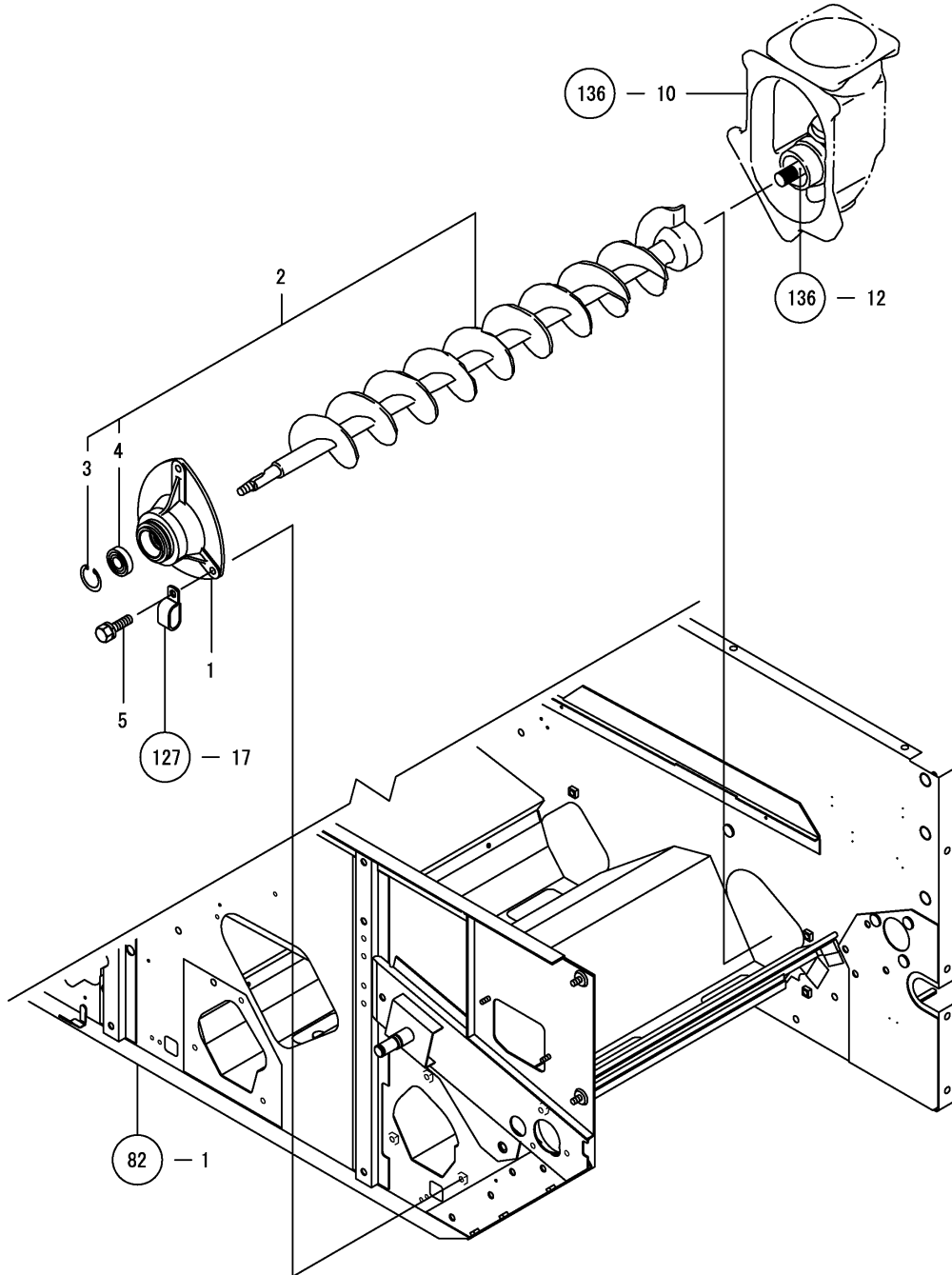


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8080-45570	THROWER,GRAIN ELEVAT	1	1						
2	1	1E8540-45601	OPENING,PADDY THROW	1	1						
3	1	1E8540-45700	SEAL, THROWER	1	1						
4	1	1E8540-45720	BRACKET,SEAL	1	1						
5	1	22217-080000	SPRING WASHER 8	4	4						
6	1	26014-080162	BOLT M 8X 16	4	4						
7	1	26014-080162	BOLT M 8X 16	4	4						
8	1	26717-080002	NUT 8	4	4						

Fig.134. 2ND GRAIN AUGER



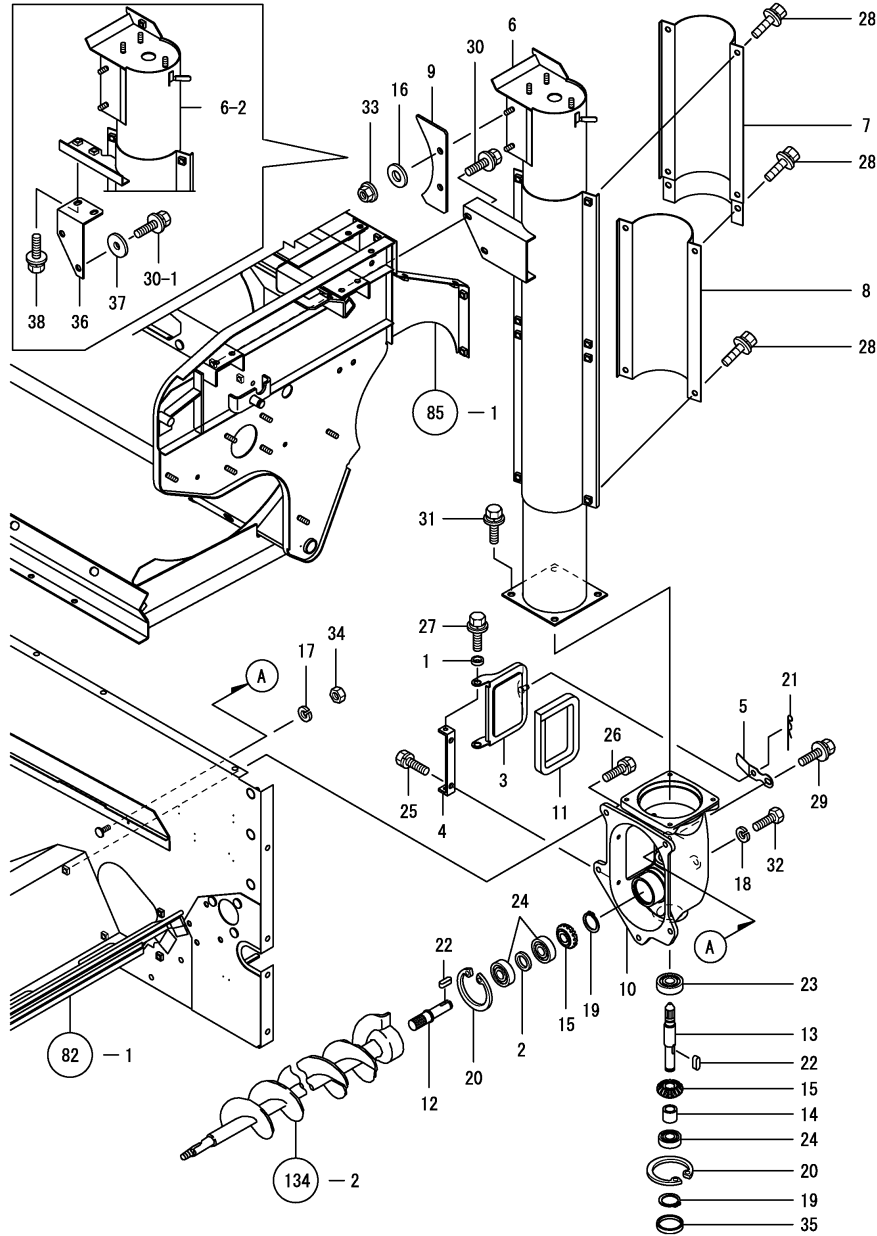
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8230-35260	METAL L,1ST/2ND	1	1						
2	1	7E8380-46201	AUGER,2ND	1	1						
3	2	22252-000401	CIRCLIP 40	1	1						
4	2	24104-062034	BALL BEARING	1	1						
5	1	26013-080202	BOLT W/WASHER M8X20	3	3						



Fig.136. 2ND AUGER CASE



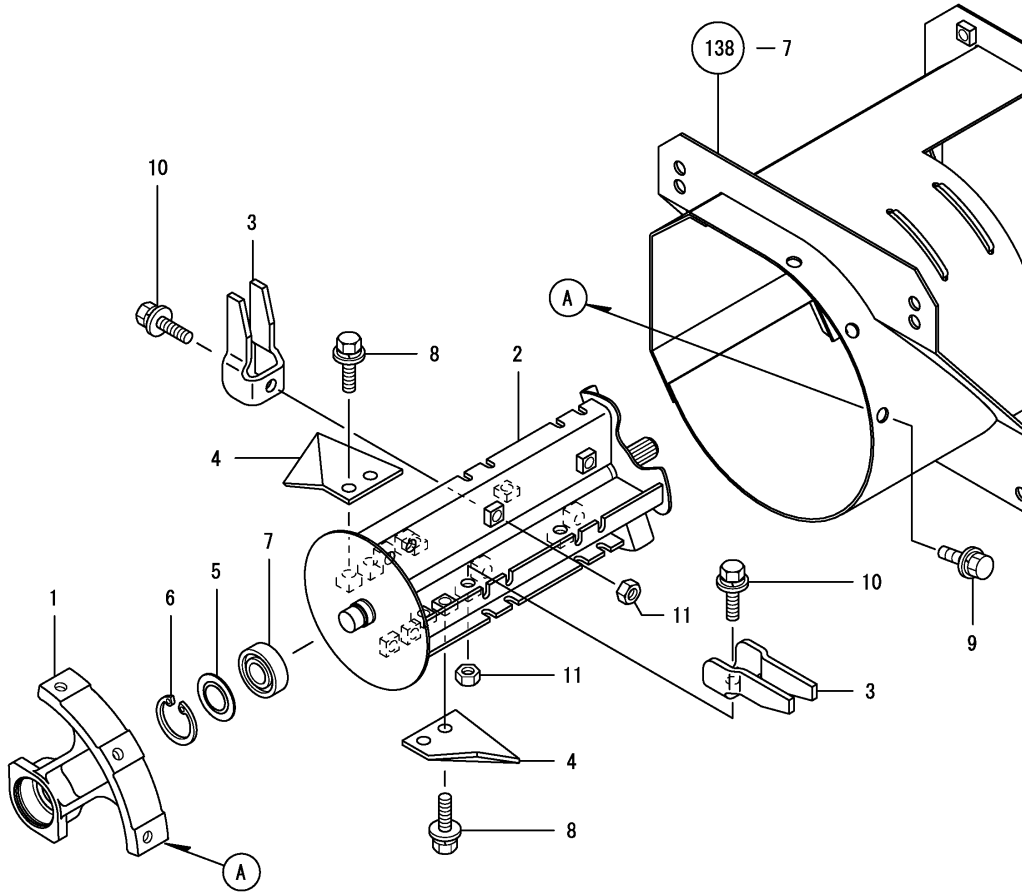
Remarks  
 (1) REF.NO.6-2 IS INTERCHANGEABLE WITH REF.NO.36 BY SET

(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6489-13800	COLLAR 12X8.1X3.5	2	2						
2	1	1E6480-42060	COLLAR 17X25X3.8	1	1						
3	1	1E8230-45570	COVER COMP.,CLEANING	1	1						
4	1	1E8230-45600	STAY,CLEANING COVER	1	1						
5	1	1E8230-45630	SPRING,CLEAN.CVR.LOC	1	1						
6	1	1E8950-46001	PIPE SECOND	1	1						
6-1	1	1E8950-46002	PIPE SECOND	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
6-2	1	1E8950-46003	PIPE,2ND VERTICAL	1	1						N 1
		(A=FXXXXXX) (B=FXXXXXX)									
7	1	1E8230-46030-1	PIPE, 2ND RA	1	1						
8	1	1E8230-46040-1	PIPE, 2ND RB	1	1						
9	1	1E8950-46091	PLATE,PAD.THR.GUIDE	1	1						
10	1	1E8950-46950	CASE,SUCCESSION	1	1						
11	1	1E6311-91370	TAPE C , SACKER DUST	1	1						
12	1	1E6722-92190	SHAFT,VERT.DRIVE 1ST	1	1						
13	1	1E6722-92200	SHAFT,VERT.DRIVE 2ND	1	1						
14	1	1E6722-92210	COLLAR 17X25X22	1	1						
15	1	1E6241-92751	GEAR 16,BEVEL	2	2						
16	1	22157-080000	WASHER 8	2	2						
17	1	22217-080000	SPRING WASHER 8	1	1						
18	1	22217-120000	SPRING WASHER 12	1	1						
19	1	22242-000170	CIRCLIP 17	2	2						
20	1	22252-000471	CIRCLIP 47	2	2						
21	1	22360-080000	SNAP PIN 8	1	1						
22	1	22550-050150	KEY 5X15	2	2						
23	1	24104-062034	BALL BEARING	1	1						
24	1	24104-063034	BALL BEARING	3	3						
25	1	26013-080162	BOLT W/WASHER M8X16	2	2						
26	1	26013-080202	BOLT W/WASHER M8X20	4	4						
27	1	26014-080122	BOLT M 8X 12	2	2						
28	1	26014-080122	BOLT M 8X 12	8	8						
29	1	26014-080162	BOLT M 8X 16	1	1						
30	1	26014-080162	BOLT M 8X 16	2	2						
30-1	1	26014-080202	BOLT M 8X 20	2	2						N
		(A=FXXXXXX) (B=FXXXXXX)									
31	1	26014-080202	BOLT M 8X 20	4	4						
31-1	1	26014-080202	BOLT M 8X 20	3	3						K
		(A=FXXXXXX) (B=FXXXXXX)									
32	1	26116-120202	BOLT M12X 20 PLATED	1	1						
33	1	26367-080002	U-NUT M 8	2	2						
34	1	26717-080002	NUT 8	1	1						
35	1	27260-470001	PLUG 47,COLLAR BORE	1	1						
36	1	1E9050-46080	STAY,2ND PIPE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
37	1	22157-080000	WASHER 8	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
38	1	26014-080202	BOLT M 8X 20	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									

Fig.137. 2ND PROCESSING DRUM



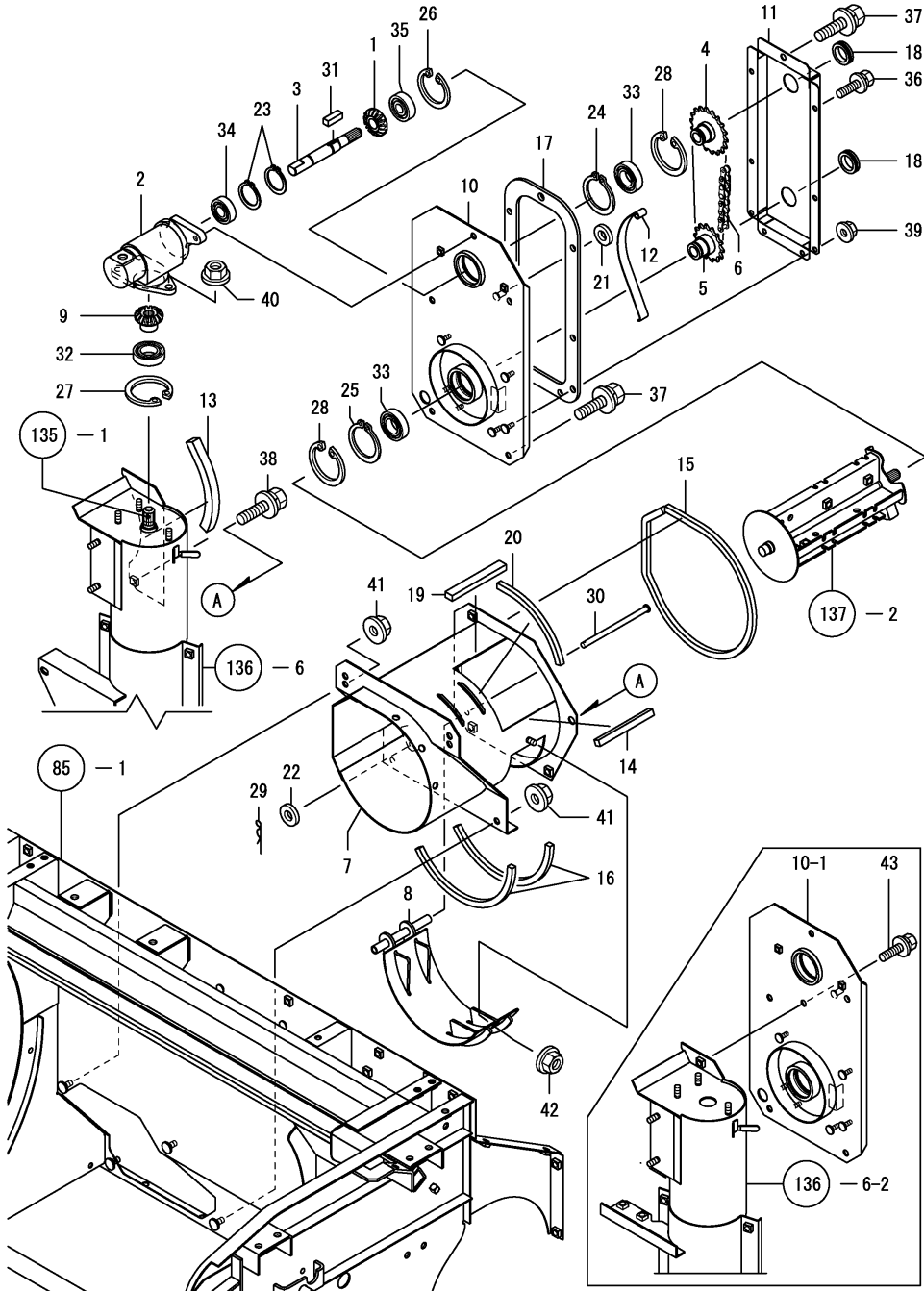
OCNP4-G07300 137. 2ND PROCESSING DRUM

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8950-46160	METAL	1	1						
I	1-1	1E8940-46160	METAL, PROC. DRUM	1	1						R
		(A=F010154)									
2	1	1E8950-46451	SHAFT SECOND	1	1						
I	2-1	1E8950-46452	SHAFT,2ND PROCESSING	1	1						N
		(A=F010154) (B=F010154)									
3	1	1E8950-46700	SPRING	8	8						
4	1	1E8950-46711	SPRING	4	4						
5	1	1E8950-46740	DUCT COVER	1	1						
6	1	22252-000350	CIRCLIP 35	1	1						
7	1	24104-062024	BALL BEARING	1	1						
8	1	26014-080202	BOLT M 8X 20	8	8						
9	1	26014-080202	BOLT M 8X 20	3	3						
10	1	26014-080252	BOLT M 8X 25	8	8						
11	1	26717-080002	NUT 8	8	8						

Fig.138. 2ND PROCESSING DRUM CASE



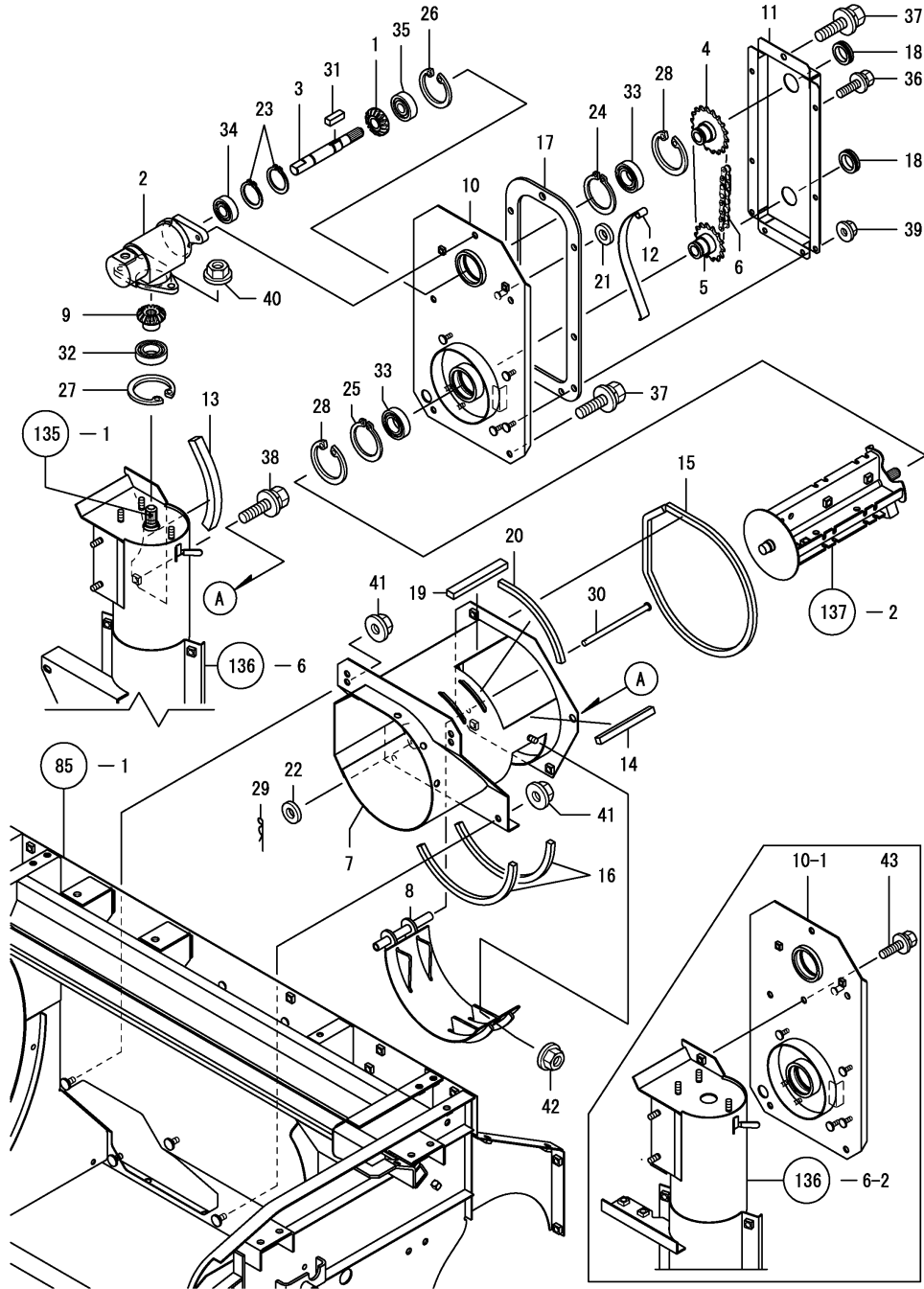
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8560-13430	GEAR 16,BEVEL	1	1						
2	1	1E8950-46151	CASE,PROCESSG DRUM	1	1						
I	2-1	1E8950-46152	CASE, PROC. DRUM	1	1						N
		(A=F010154) (B=F010154)									
3	1	1E8950-46171	SHAFT, PROC. DRUM	1	1						
4	1	1E8950-46190	SPROCKET 18	1	1						
4-1	1	1E8950-46191	SPROCKET 18	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
5	1	1E8950-46200	SPROCKET 14	1	1						
6	1	1E8950-46210	CHAIN 49	1	1						
6-1	1	1E8950-46211	CHAIN 49	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
7	1	1E8950-46251	DRUM,2ND PROCESSING	1	1						
I	7-1	1E8950-46252	DRUM,2ND PROCESSING	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
I	7-2	1E8950-46253	DRUM,2ND PROCESSING	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
8	1	1E8950-46351	COVER, 2ND	1	1						
9	1	1E8950-46540	GEAR 16,BEVEL	1	1						
10	1	1E8950-46601	COVER	1	1						
10-1	1	1E8950-46602	COVER,2ND DRUM	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
11	1	1E8950-46801	COVER, CHAIN	1	1						
11-1	1	1E8950-46802	COVER,CHAIN	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
12	1	1E8950-46841	CHAIN TENSION	1	1						
13	1	1E8950-46910	SEAL,15X160A	1	1						
14	1	1E8950-46920	SEAL,15X114A	1	1						
15	1	1E8950-46931	SEAL, 15X710	1	1						
16	1	1E8950-46941	SEAL, 15X275	2	2						
17	1	1E8950-46961	SEAL	1	1						
18	1	1E8950-46970	GROMET 30	2	2						
19	1	1E8950-46981	SEAL,15X114	1	1						
20	1	1E8950-46991	SEAL,15X160	1	1						
21	1	22137-080000	WASHER 8, POLISHED	1	1						
22	1	22137-080000	WASHER 8, POLISHED	1	1						
23	1	22242-000170	CIRCLIP 17	2	2						
24	1	22242-000250	CIRCLIP 25S	1	1						
25	1	22242-000250	CIRCLIP 25S	1	1						
26	1	22252-000420	CIRCLIP 42	1	1						
27	1	22252-000470	CIRCLIP 47(H)	1	1						
28	1	22252-000470	CIRCLIP 47(H)	2	2						
29	1	22360-080000	SNAP PIN 8	1	1						
30	1	22487-081300	PIN 8X130,FLAT HEAD	1	1						
31	1	22551-050150	KEY 5X15	1	1						
32	1	24104-060054	BALL BEARING	1	1						
33	1	24104-060054	BALL BEARING	2	2						
34	1	24104-062034	BALL BEARING	1	1						
35	1	24104-063024	BALL BEARING	1	1						
36	1	26014-060162	BOLT M 6X 16	2	2						
37	1	26014-080162	BOLT M 8X 16	4	4						

N:Old  $\frac{Yes}{No}$  New, Q:Old  $\frac{No}{Yes}$  New, R:Old  $\frac{Yes}{Yes}$  New, S:Old  $\frac{No}{No}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
 ++ CONTINUE ++  
 (C)Copy Rights YANMAR CO.,LTD.

Fig.138. 2ND PROCESSING DRUM CASE

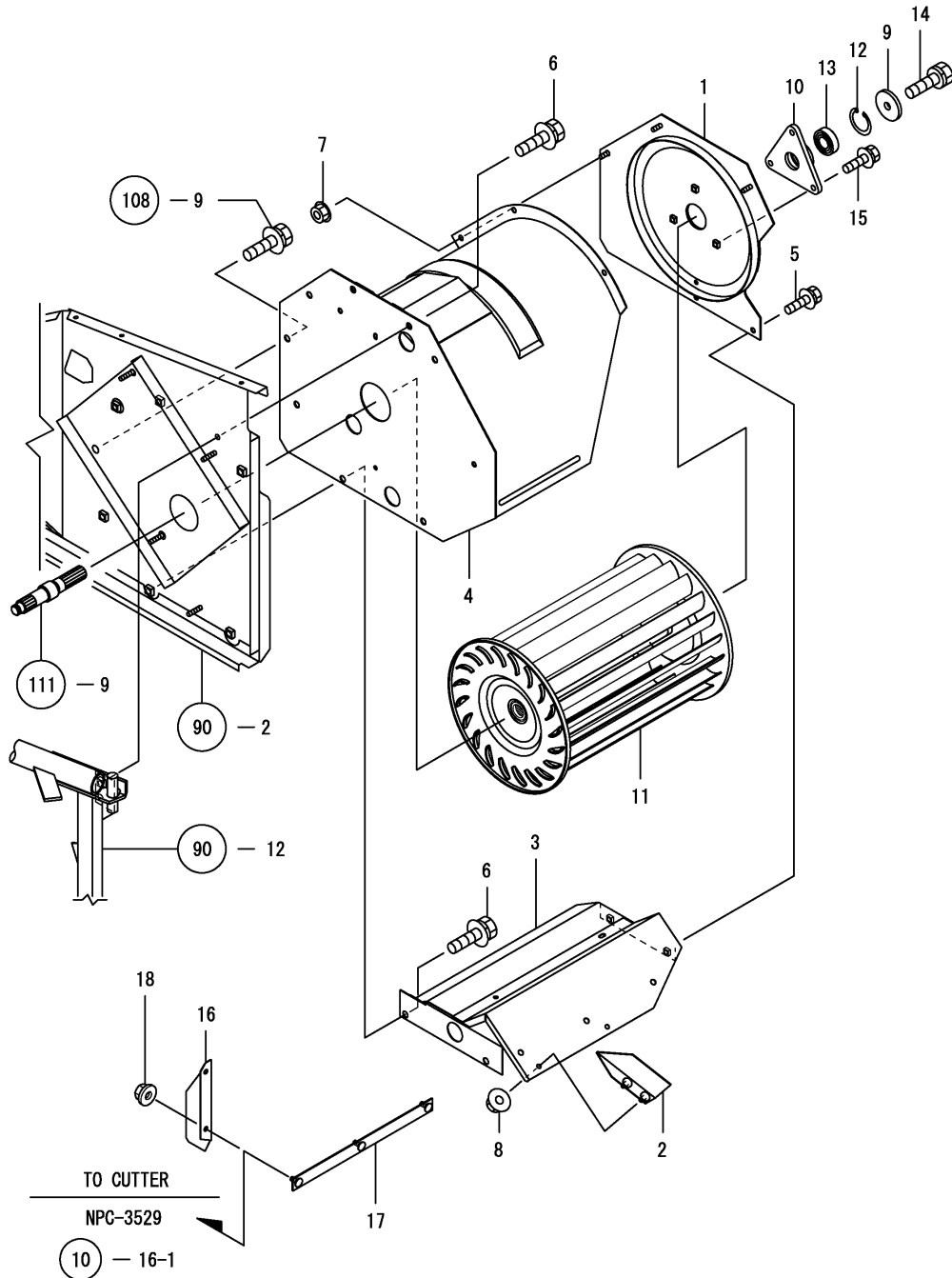


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
38	1	26014-080162	BOLT M 8X 16	1	1						
39	1	26367-060002	NUT M 6	6	6						
40	1	26367-080002	U-NUT M 8	3	3						
41	1	26367-080002	U-NUT M 8	4	4						
42	1	26367-080002	U-NUT M 8	1	1						
43	1	26014-080202	BOLT M 8X 20	1	1						W
(A)=FXXXXXX) (B)=FXXXXXX)											

Fig.139. SUCTION DRUM



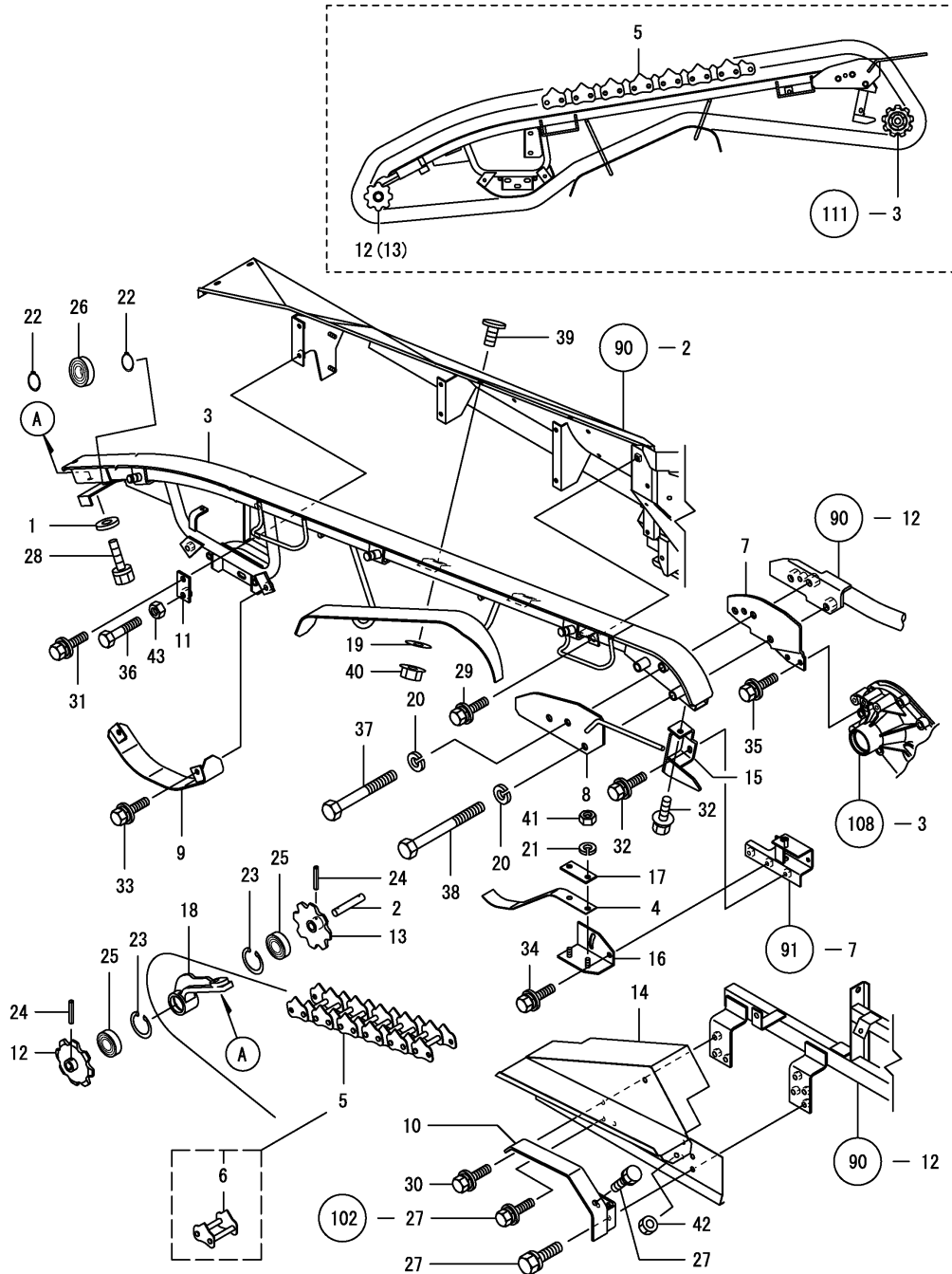
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8380-47052	PLATE R,SUC.DRUM SD.	1	1						
2	1	1E8380-47180	GUIDE CMP,DST.DSCHR	1	1						
3	1	1E8540-47201	PLATE,SUC.DRUM LOWER	1	1						
4	1	1E8540-47450	DRUM COMP.,SUCTION	1	1						
5	1	26014-060162	BOLT M 6X 16	2	2						
6	1	26014-080162	BOLT M 8X 16	7	7						
7	1	26367-060002	NUT M 6	3	3						
8	1	26367-060002	NUT M 6	2	2						
9	1	1D1140-11420	WASHER,PULLEY	1	1						
10	1	1E8380-47400	BEARING	1	1						
11	1	1E8540-47401	FAN, SUCTION	1	1						
12	1	22252-000350	CIRCLIP 35	1	1						
13	1	24104-062024	BALL BEARING	1	1						
14	1	26013-080202	BOLT W/WASHER M8X20	1	1						
15	1	26014-060162	BOLT M 6X 16	3	3						
16	1	1E9050-47100	PLATE,WIND DIRECTION	3	3						W
		(A=FXXXXXX) (B=FXXXXXX)									
17	1	1E9050-47110	STAY,WIND DIRECTION	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
18	1	26367-060002	NUT M 6	6	6						W
		(A=FXXXXXX) (B=FXXXXXX)									



Fig.140. FEED CHAIN



(A)=KGC80  
(B)=KGC80C  
(C)=

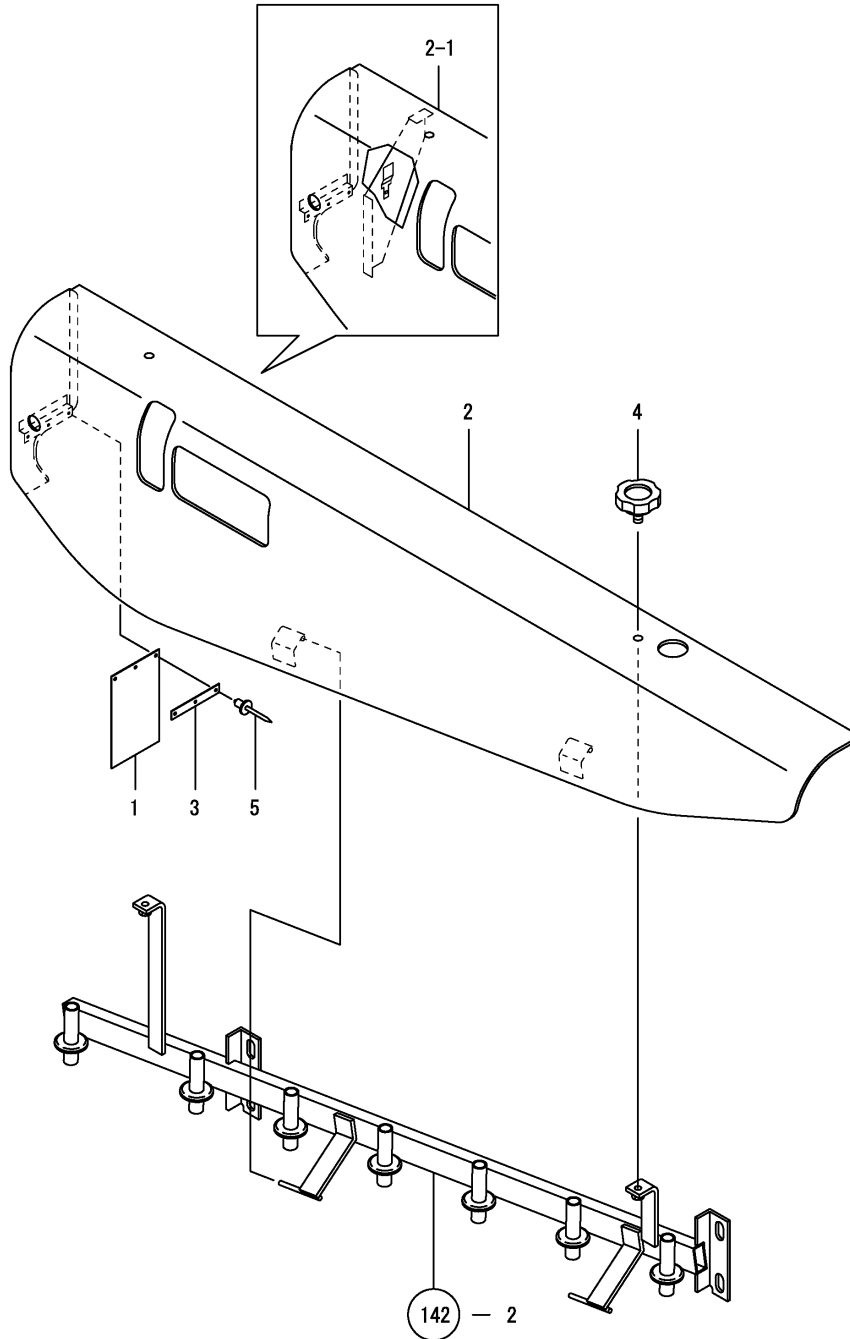
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-35500	WASHER 12X28X4.5	1	1						
2	1	1E6210-37080	SHAFT, SPROCKET 8	1	1						
3	1	1E8540-48006	BED COMP., CHAIN	1	1						
4	1	1E6690-48020	TENSION, FEED CHAIN	1	1						
5	1	1E8859-48180	CHAIN 58X117, FEED	1	1						
5-1	1	1E8859-48181	CHAIN 58X117, FEED	1	1						N
		(A)=FXXXXXX (B)=FXXXXXX									
6	2	1E8859-48190	LINK 35X58, JOINT	1	1						Z
		(A)=FXXXXXX (B)=FXXXXXX									
7	1	1E8540-48200	PLATE, STRAW GUIDE	1	1						
8	1	1E8540-48210	GUIDE L, STRAW	1	1						
9	1	1E8530-48300	PLATE, CHAIN SUPPORT	1	1						
10	1	1E8530-48401	GUIDE, FRONT CHAIN	1	1						
11	1	1E8530-48450	PL., FD. CHN. LOCK ADJ.	1	1						
12	1	1E8080-48480	IDLER L	1	1						
13	1	1E8080-48490	IDLER R	1	1						
14	1	1E8530-48501	GUARD, CHAIN	1	1						
15	1	1E8859-48710	SCRAPER	1	1						
16	1	1E8230-48952	PLATE, CHAIN TENSION	1	1						
17	1	1E8230-48970	WASHER 30X70	1	1						
18	1	1E8540-48971	METAL, INLET ROLLER	1	1						
19	1	22157-080000	WASHER 8	2	2						
20	1	22212-120000	SPRING WASHER 12	3	3						
21	1	22217-080000	SPRING WASHER 8	2	2						
22	1	22242-000170	CIRCLIP 17	6	6						
23	1	22252-000350	CIRCLIP 35	2	2						
24	1	22351-040025	PIN 4X25, SPRING	2	2						
25	1	24104-062024	BALL BEARING	2	2						
26	1	24104-062034	BALL BEARING	3	3						
27	1	26013-080202	BOLT W/WASHER M8X20	4	4						
28	1	26013-120252	BOLT M12X 25	1	1						
29	1	26014-080162	BOLT M 8X 16	1	1						
30	1	26014-080162	BOLT M 8X 16	4	4						
31	1	26014-080202	BOLT M 8X 20	2	2						
32	1	26014-080202	BOLT M 8X 20	2	2						
33	1	26014-080202	BOLT M 8X 20	2	2						
34	1	26014-080252	BOLT M 8X 25	2	2						
35	1	26014-080252	BOLT M 8X 25	3	3						
36	1	26116-100352	BOLT 10X35	1	1						
37	1	26116-121002	BOLT M12X100 PLATED	1	1						
38	1	26116-121202	BOLT M12X120 PLATED	2	2						
39	1	26161-080162	BOLT M 8X 16 PLATED	2	2						
40	1	26367-080002	U-NUT M 8	2	2						
41	1	26717-080002	NUT 8	2	2						
42	1	26717-080002	NUT 8	1	1						
43	1	26717-100002	NUT M10	1	1						

Fig.141. STRAW KEEP COVER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

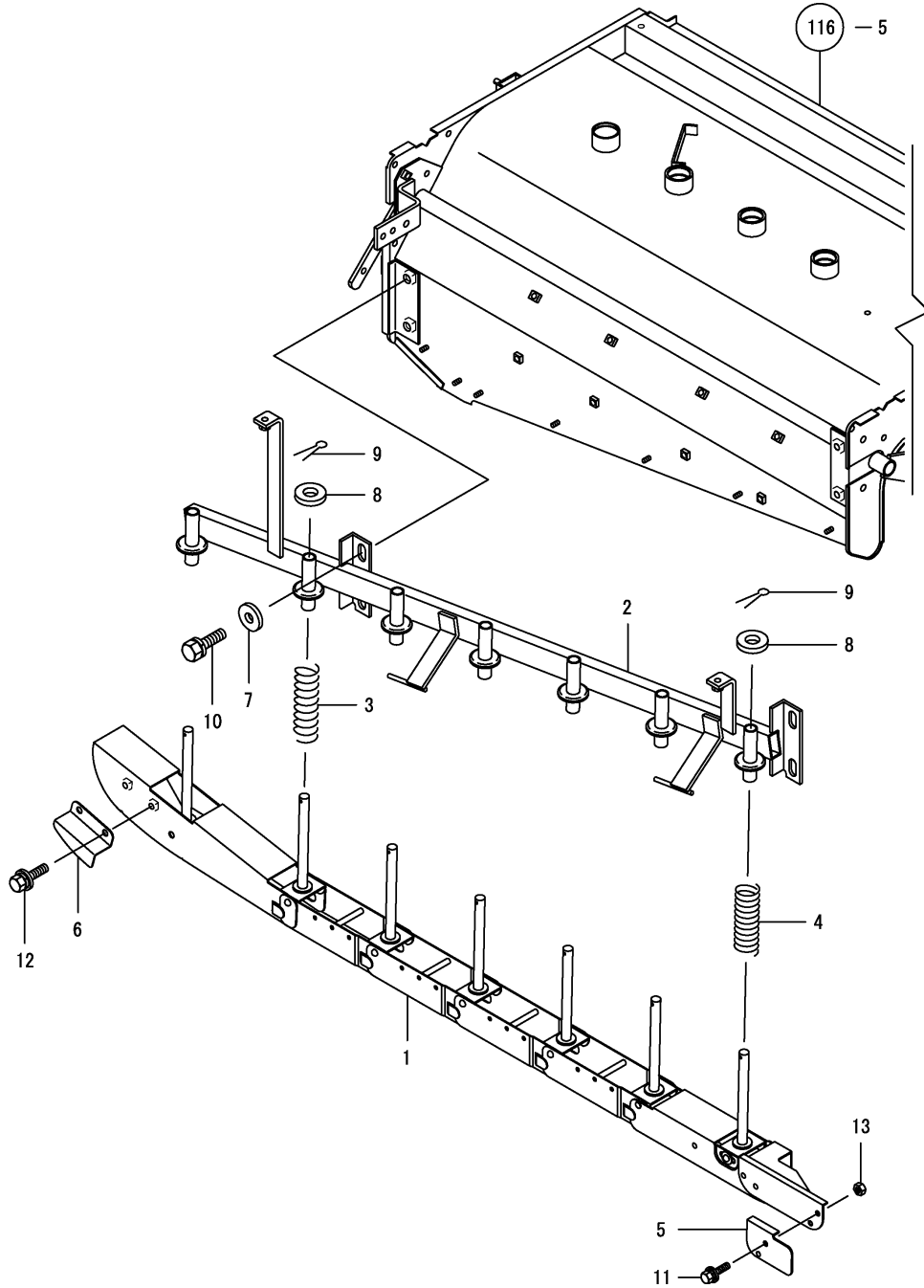


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8380-39790	SEAL,CHAIN COVER	1	1						
2	1	1E8950-39800	COVER, STRAW KEEP	1	1						
2-1	1	1E8950-39801	COVER,STRAW KEEP	1	1						S
		(A=FXXXXXX) (B=FXXXXXX)									
3	1	1E8380-39880	PLATE,SEAL KEEP	1	1						
4	1	1J3500-45150	BOLT 8X15,WING	2	2						
5	1	22695-320321	RIVET B 3.2X3.2	3	3						

Fig.142. STRAW KEEP PLATE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

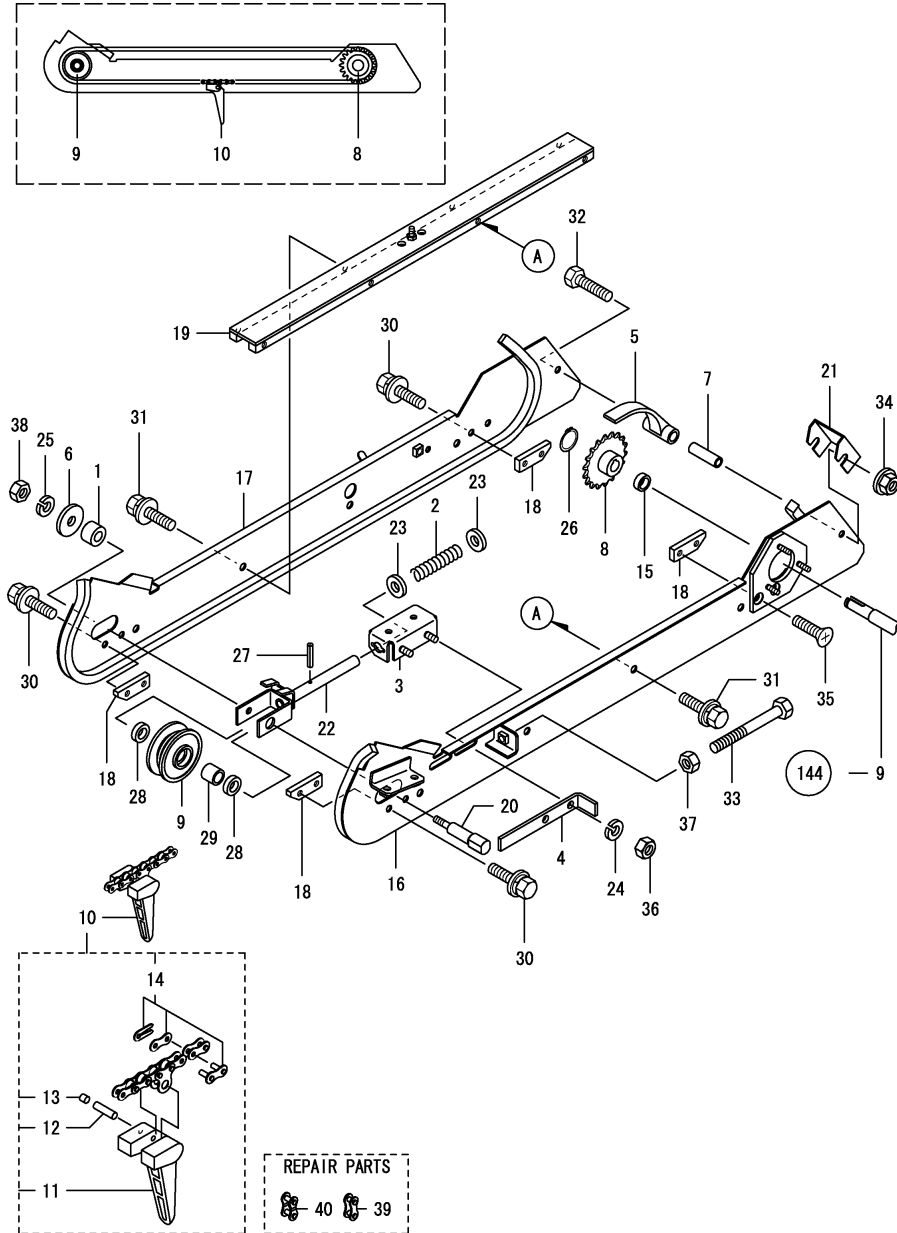


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-47011	PLATE,STRAW KEEP	1	1						
2	1	1E8540-47052	STAND,STRAW KEEP	1	1						
3	1	1E8540-47150	SPRING 34.5X120	1	1						
4	1	1E8380-48680	SPRING 35X110,RETNR.	6	6						
5	1	1E8380-48690	GUIDE,EXTENSION	1	1						
6	1	1E8380-48880	STOPPER,GUIDE	1	1						
7	1	1E6102-63110	COLLAR 10.5X28X4.5	4	4						
8	1	22117-140000	WASHER 14	7	7						
9	1	22417-400200	COTTER PIN 4.0X20	7	7						
10	1	26013-100252	BOLT W/WASHER M10X25	4	4						
11	1	26014-060162	BOLT M 6X 16	1	1						
12	1	26014-080162	BOLT M 8X 16	2	2						
13	1	26717-060002	NUT M 6	1	1						

Fig.143. STRAW DISCHARGE CONVEY(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

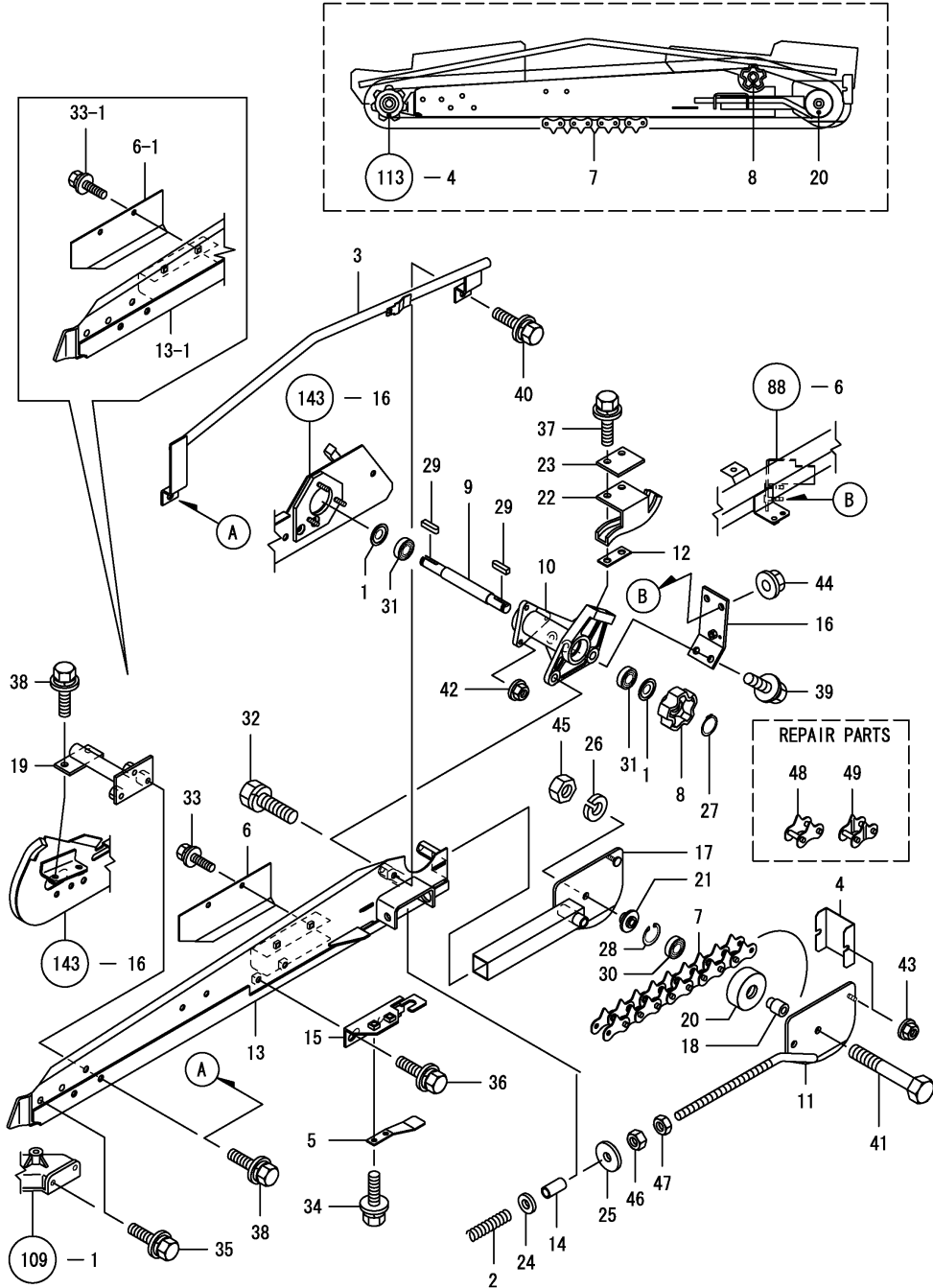
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-24410	COLLAR 8.3X16X10.5	1	1						
2	1	1E6030-25261	SPRING 2.6X17.3X75	1	1						
3	1	1E6470-25430	HOLDER, ROLLER	1	1						
4	1	1E8230-25540	STOPPER, TENSION	1	1						
5	1	1E6910-25601	RUBBER L, SHOCK ABSRB	1	1						
6	1	1E4070-46290	WASHER 9X30X3.2	1	1						
7	1	1E8540-49060	COLLAR 9X13.8X46.8	1	1						
8	1	1E8540-49290	SPROCKET 18	1	1						
I 9	1	1E8540-49490-X	ROLLER, STRAW DISCHRG	1	1						
10	1	1E8540-49500	CHAIN, PICK-UP ASSY	1	1						
10-1	1	1E8540-49501	CHAIN, PICK-UP ASSY	1	1						N
		(A)=FXXXXXX (B)=FXXXXXX									
11	2	1E6150-25530	TINE, UPPER SWATH	15	15						
11-1	2	1E9060-49520	TINE 80, CONVEY	15	15						S 1
		(A)=FXXXXXX (B)=FXXXXXX									
12	2	1E4150-46080	PIN, PICK-UP TINE	15	15						
12-1	2	1E9060-49530	PIN, 35	15	15						S 1
		(A)=FXXXXXX (B)=FXXXXXX									
13	2	1E4150-46090	LOCK, TINE PIN	15	15						Z
		(A)=FXXXXXX (B)=FXXXXXX									
14	2	7E6070-13260	JOINT, CHAIN	1	1						
15	1	1E8540-49541	COLLAR 15X21.7X8	1	1						
I 16	1	1E8540-49553	CASE A, HEAD	1	1						
I 17	1	1E8540-49754	CASE B, HEAD	1	1						
18	1	1E8540-49853	GUIDE A, STRW.DS.TINE	4	4						
18-1	1	1E8540-49854	GUIDE, STRW.TINE A	4	4						N
		(A)=FXXXXXX (B)=FXXXXXX									
19	1	1E8540-49873	GUIDE C, STRW.DS.TINE	1	1						
20	1	1E8540-49912	SHAFT A, DISCH.ROLLER	1	1						
21	1	1E8540-49922	COVER, HEAD	1	1						
22	1	1E8540-49971	BRG., STRW.DS.ROLLER	1	1						
23	1	22117-140000	WASHER 14	2	2						
24	1	22217-080000	SPRING WASHER 8	2	2						
25	1	22217-080000	SPRING WASHER 8	1	1						
26	1	22242-000150	CIRCLIP 15	1	1						
27	1	22351-040020	SPRING PIN 4X20	1	1						
28	1	24421-152507	SEAL TC15 25 07, OIL	2	2						
29	1	24550-015200	BUSH 15X20	1	1						
30	1	26014-080122	BOLT M 8X 12	6	6						
31	1	26014-080162	BOLT M 8X 16	8	8						
32	1	26116-080652	BOLT M 8X 65 PLATED	1	1						
33	1	26116-080702	BOLT M 8X 70 PLATED	1	1						
34	1	26367-080002	U-NUT M 8	1	1						
35	1	26577-080162	SCREW M 8X 16	2	2						
36	1	26717-080002	NUT 8	2	2						
37	1	26717-080002	NUT 8	1	1						
38	1	26717-080002	NUT 8	1	1						
39	1	7E6141-13610	JOINT, CHAIN	1	1						
40	1	1E6141-13619	JOINT, PICK-UP SM-RNG	1	1						

Remarks  
(1) REF.NO.11-1 AND 12-1 ARE INTERCHANGEABLE BY SET

Fig.144. STRAW DISCHARGE CONVEY(2)



(A)=KGC80  
(B)=KGC80C  
(C)=

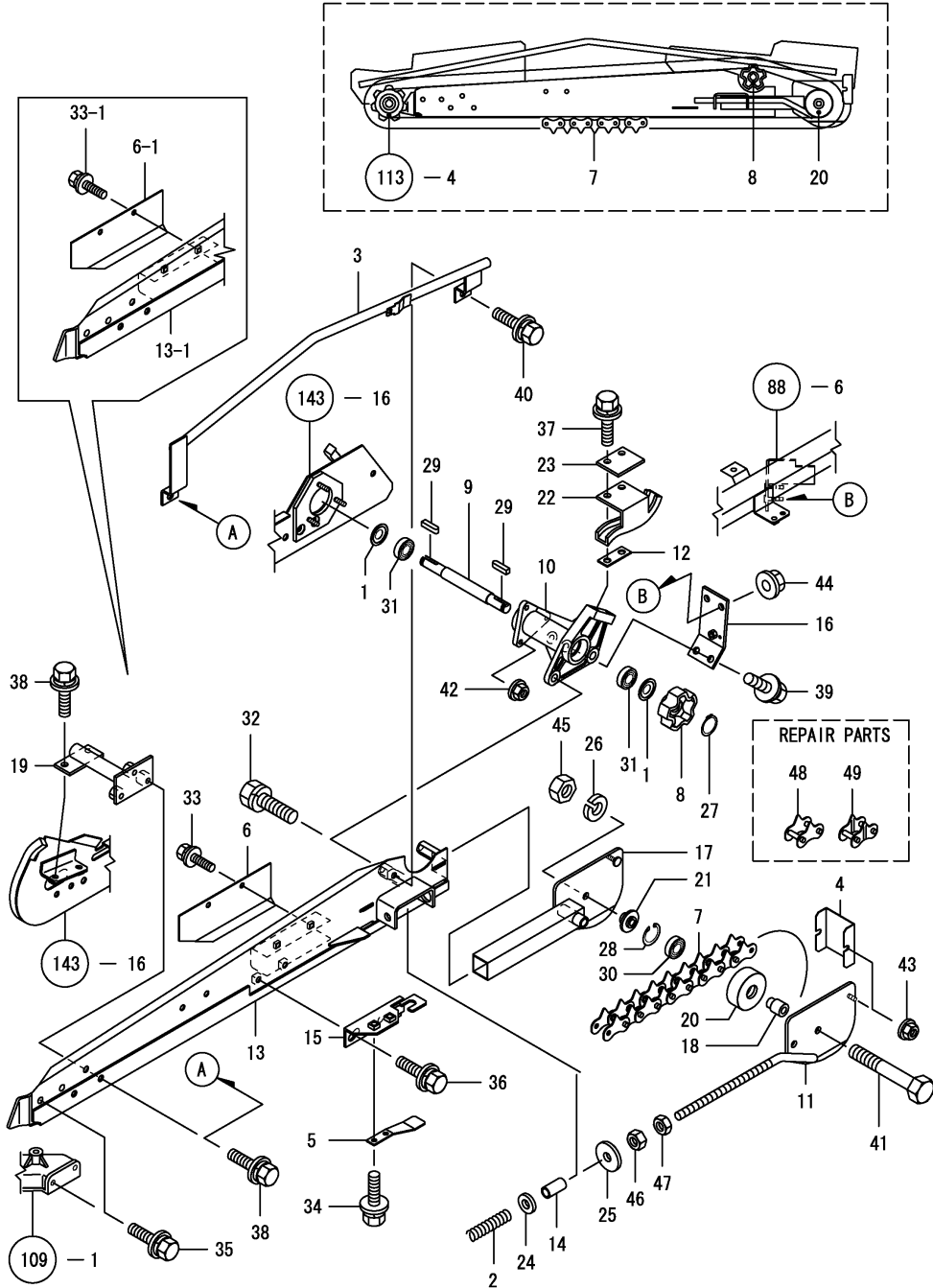
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6471-25090	COVER,BEARING	2	2						
2	1	1E6101-25260	SPRING 3X17.5X75	1	1						
3	1	1E8859-38650	STAY,CHAIN COVER INR	1	1						
4	1	1E8540-38720	COVER C,CHAIN	1	1						
5	1	1E4960-44180	SPRING,	1	1						
6	1	1E8420-48340	GUARD, CHAIN	1	1						
6-1	1	1E8420-48340	GUARD, CHAIN	2	2						K
		(A=FXXXXXX) (B=FXXXXXX)									
7	1	1E8540-49002	CHAIN 25X70 CONVEY	1	1						
8	1	1E8540-49022	SPROCKET 5,SWATH	1	1						
9	1	1E8540-49032	SHAFT,SWATH	1	1						
10	1	1E8540-49051	CASE, SWATH COUPLING	1	1						
11	1	1E8540-49071	PLATE L,TENSION ROD	1	1						
12	1	1E8540-49090	WASHER 20X50	1	1						
13	1	1E8540-49102	GUIDE,CHAIN	1	1						
13-1	1	1E8540-49103	GUIDE,CHAIN	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
14	1	1E8080-49140	COLLAR 32	1	1						
15	1	1E8540-49171	PLATE,SPRING RETAIN.	1	1						
16	1	1E8540-49202	PL.,STRW.DSCH.SUPPRT	1	1						
17	1	1E8540-49251	BRACKET,TENSION	1	1						
18	1	1E8230-49300	BUSH,ROLLER	1	1						
19	1	1E8540-49301	STAY,CONNECTING	1	1						
20	1	1E6690-49400	TENSION ROLLER 60	1	1						
21	1	1E8080-49420	COLLAR, TENSION	1	1						
22	1	1E6460-49450	SPRING,CHAIN RETAIN	1	1						
23	1	1E6790-49950-1	SEAT A,CHN.RETR.SPR.	1	1						
24	1	22117-120000	WASHER 12	1	1						
25	1	22157-120000	WASHER 12	1	1						
26	1	22217-100000	SPRING WASHER 10	2	2						
27	1	22242-000150	CIRCLIP 15	1	1						
28	1	22252-000350	CIRCLIP 35	1	1						
29	1	22550-050200	KEY 5X20	2	2						
30	1	24104-062024	BALL BEARING	1	1						
31	1	24104-062024	BALL BEARING	2	2						
32	1	26013-100252	BOLT W/WASHER M10X25	2	2						
33	1	26014-060162	BOLT M 6X 16	2	2						
33-1	1	26014-060162	BOLT M 6X 16	4	4						K
		(A=FXXXXXX) (B=FXXXXXX)									
34	1	26014-080162	BOLT M 8X 16	2	2						
35	1	26014-080202	BOLT M 8X 20	2	2						
36	1	26014-080202	BOLT M 8X 20	2	2						
37	1	26014-080202	BOLT M 8X 20	2	2						
38	1	26014-080202	BOLT M 8X 20	5	5						
39	1	26014-080202	BOLT M 8X 20	2	2						
40	1	26014-080252	BOLT M 8X 25	1	1						
41	1	26116-100652	BOLT M10X 65 PLATED	2	2						
42	1	26367-060002	NUT M 6	3	3						
43	1	26367-060002	NUT M 6	2	2						
44	1	26367-080002	U-NUT M 8	2	2						
45	1	26717-100002	NUT M10	2	2						

Fig.144. STRAW DISCHARGE CONVEY(2)

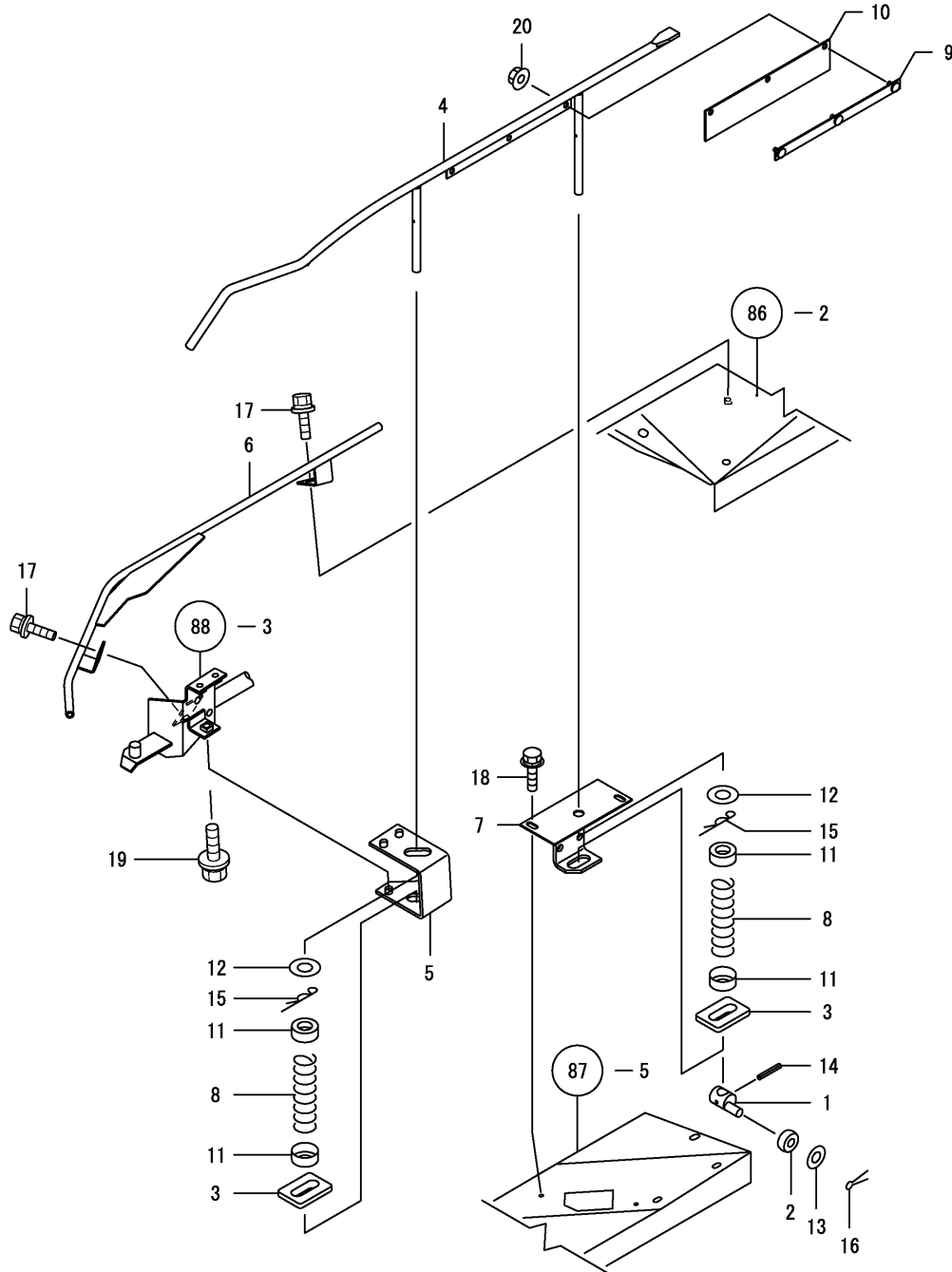
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
46	1	26717-120002	NUT M12	1	1						
47	1	26757-120002	LOCK NUT M12 PLATED	1	1						
48	1	1E8540-99050	LINK,JOINT 33X25	1	1						
49	1	1E8540-99060	LINK 33X25, OFFSET	1	1						

Fig.145. STRAW DISCHARGE CONJUGATE BAR

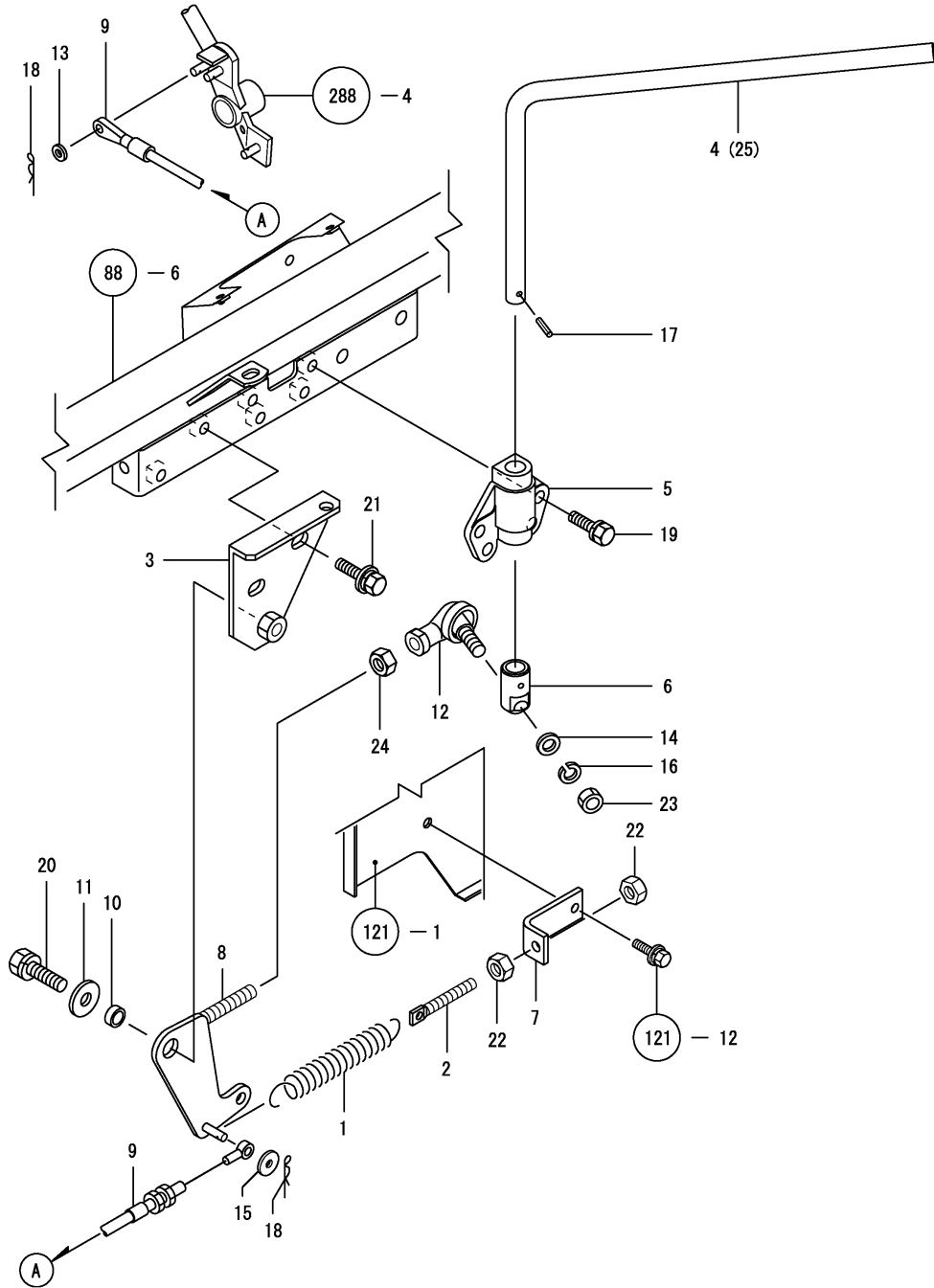


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8100-42800	BRACKET, GUIDE ROLLER	1	1						
2	1	1E8100-42820	GUIDE ROLLER	1	1						
3	1	1E8100-42960	BEARING A	2	2						
4	1	1E8540-49350	BAR, STRAW GUIDE	1	1						
5	1	1E8540-49391	HOLDER, FRONT SPRING	1	1						
6	1	1E8530-49401	GUIDE, AUXILIARY	1	1						
7	1	1E8540-49450	HOLDER, REAR SPRING	1	1						
8	1	1E8540-49480	SPRING 20X75	2	2						
9	1	1E8230-49800	PLATE	1	1						
10	1	1E8230-49820	SEAL, STRAW DISCHARGE	1	1						
11	1	1E4351-66400	SHOE, SPRING	4	4						
12	1	22117-100000	WASHER 10	2	2						
13	1	22137-080000	WASHER 8, POLISHED	1	1						
14	1	22351-030020	SPRING PIN 3X20	1	1						
15	1	22361-100000	SNAP PIN 10	2	2						
16	1	22417-200150	COTTER PIN 2.0X15	1	1						
17	1	26014-060162	BOLT M 6X 16	2	2						
18	1	26014-060162	BOLT M 6X 16	2	2						
19	1	26014-080202	BOLT M 8X 20	3	3						
20	1	26367-060002	NUT M 6	3	3						

Fig.146. STRAW DISCHARGE GUIDE



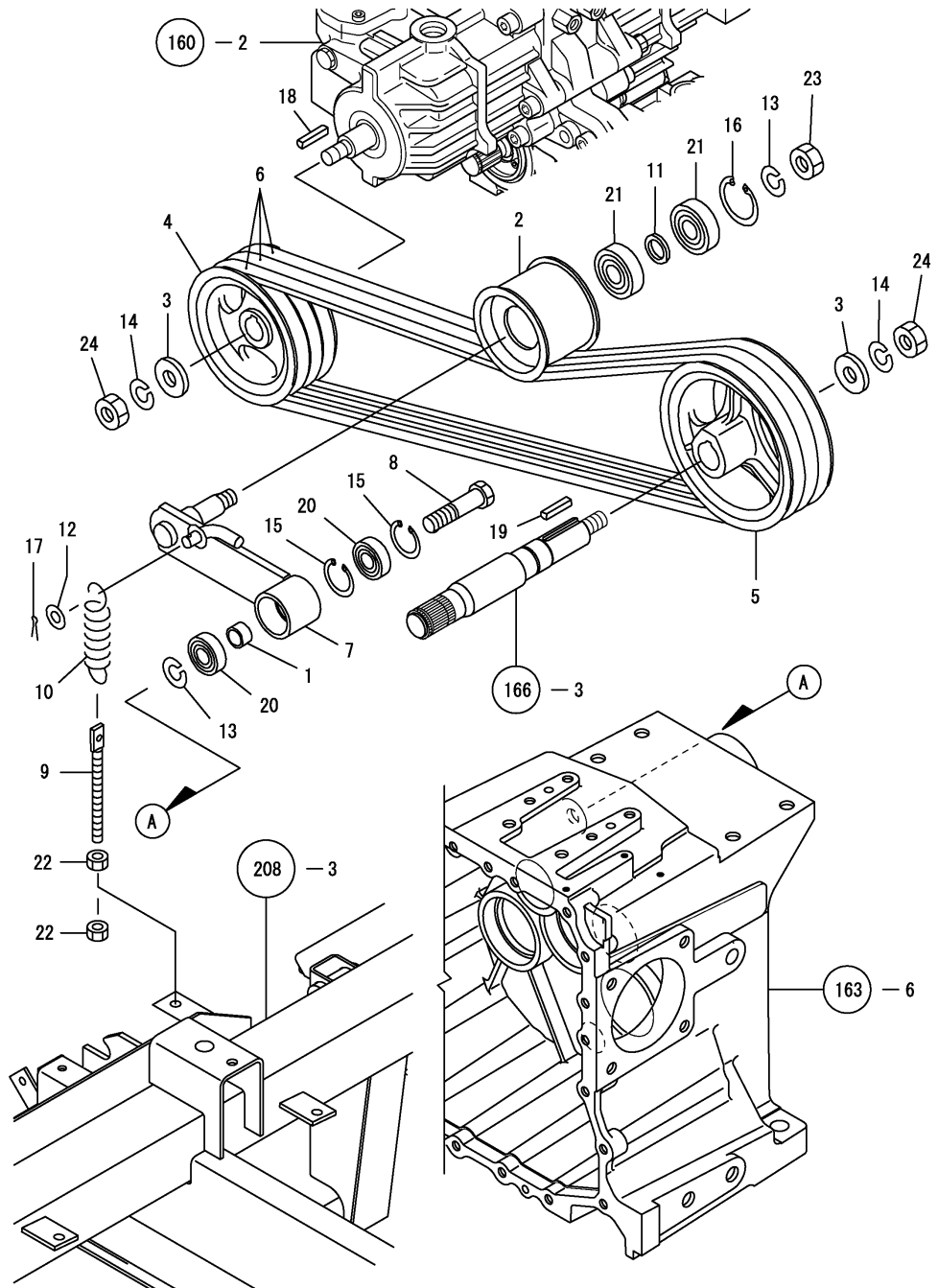
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6310-11410	SPRING 2.6X18.6X125	1	1						
2	1	1E6150-34281	BOLT, TENSION	1	1						
3	1	1E8540-47801	BRACKET, GUIDE ROD	1	1						
4	1	1E8540-47821	ROD, CHGOVR. GUIDE	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
5	1	1E8540-47841	METAL, SLIDE	1	1						
6	1	1E8540-47851	BRACKET, GUIDE	1	1						
7	1	1E8540-47880	HOOK, SPRING	1	1						
8	1	1E8540-47902	BRACKET, WIRE	1	1						
9	1	1E8540-47932	WIRE, SWITCHING	1	1						
10	1	1E8540-47950	COLLAR 10.4X15X6	1	1						
11	1	1E6050-63110	COLLAR 10.5X28X3.2	1	1						
12	1	1E6680-64370	BALL RBL10BD, LINK	1	1						
13	1	22137-060000	WASHER 6, POLISHED	1	1						
14	1	22137-100000	WASHER 10, POLISHED	1	1						
15	1	22157-060000	WASHER 6	1	1						
16	1	22217-100000	SPRING WASHER 10	1	1						
17	1	22351-040020	SPRING PIN 4X20	1	1						
18	1	22360-060000	SNAP PIN 6	2	2						
19	1	26013-080252	BOLT M 8X 25	4	4						
20	1	26013-100302	BOLT M10X 30	1	1						
21	1	26014-080162	BOLT M 8X 16	2	2						
22	1	26717-080002	NUT 8	2	2						
23	1	26717-100002	NUT M10	1	1						
24	1	26717-100002	NUT M10	1	1						
25	1	1E9050-47820	ROD, CHANGE GUIDE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									



Fig.147. TRAVELING DRIVE BELT



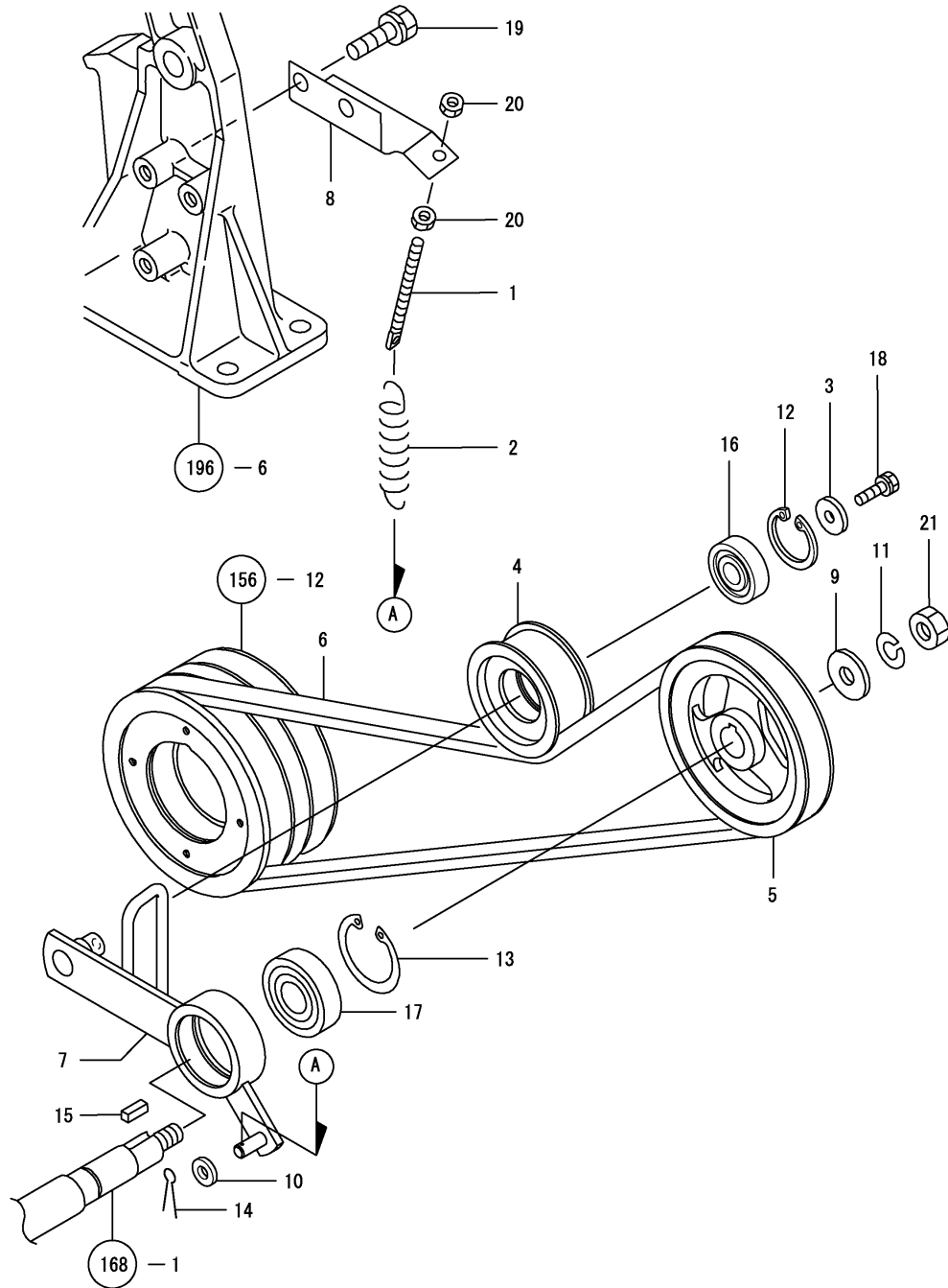
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8510-24100	COLLAR 17X22X12.5	1	1						
2	1	1E6681-51082	PULLEY 90,TENSION	1	1						
3	1	1E6820-51090	COLLAR 17X40X6	2	2						
4	1	1E9050-51100	V-PULLEY,146-B3	1	1						
5	1	1E8540-51111	V PULLEY179-B3	1	1						
6	1	1E8540-51150	V-BELT SB57	3	3						
7	1	1E8540-51250	ARM,TRAVEL TENSION	1	1						
8	1	1E8540-51300	BOLT M16,FULCRUM	1	1						
9	1	1E6140-51660	ROD,TENSION SCREW	1	1						
10	1	1E8252-65660	SPRING 4.5X31X112	1	1						
11	1	1E4760-73280	COLLAR 21X30X4	1	1						
12	1	22137-120000	WASHER 12,POLISHED	1	1						
13	1	22217-160000	SPRING WASHER 16	2	2						
14	1	22217-160000	SPRING WASHER 16	2	2						
15	1	22252-000401	CIRCLIP 40	2	2						
16	1	22252-000521	CIRCLIP 52	1	1						
17	1	22417-250220	COTTER PIN 2.5X22	1	1						
18	1	22551-070350	KEY 7X35	1	1						
19	1	22551-070450	KEY 7X45	1	1						
20	1	24104-062034	BALL BEARING	2	2						
21	1	24104-063044	BALL BEARING	2	2						
22	1	26717-100002	NUT M10	2	2						
23	1	26737-160002	NUT M16	1	1						
24	1	26737-160002	NUT M16	2	2						



Fig.149. POUR-IN BELT



(A)=KGC80  
(B)=KGC80C  
(C)=

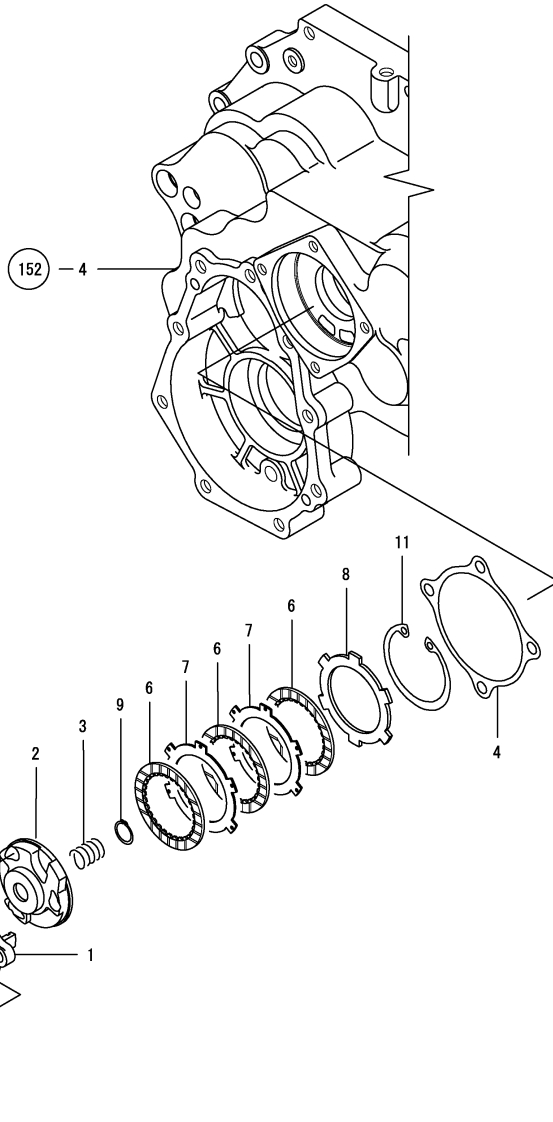
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6030-12840	ROD,TENSION SCREW	1	1						
2	1	1J3790-14471	SPRING A 205X110	1	1						
3	1	1E6020-25340	SPACER 9X28X4.5	1	1						
4	1	1E8510-51050	PULLEY, TENSION	1	1						
5	1	1E8540-51121	V-PULLEY 149-C1	1	1						
6	1	1E8540-51430	V-BELT LC56 AG-6	1	1						
7	1	1E8540-51450	ARM,TENSION	1	1						
8	1	1E8540-51490	SEAT,TENSION BOLT	1	1						
9	1	1E6680-59640	WASHER 14.5X38	1	1						
10	1	22137-100000	WASHER 10,POLISHED	1	1						
11	1	22217-140000	SPRING WASHER 14	1	1						
12	1	22252-000471	CIRCLIP 47	1	1						
13	1	22252-000621	CIRCRIP 62	1	1						
14	1	22417-200200	COTTER PIN 2.0X20	1	1						
15	1	22551-070200	KEY 7X20	1	1						
16	1	24104-063034	BALL BEARING	1	1						
17	1	24104-063054	BALL BEARING	1	1						
18	1	26013-080202	BOLT W/WASHER M8X20	1	1						
19	1	26013-120252	BOLT M12X 25	2	2						
20	1	26717-080002	NUT 8	2	2						
21	1	26737-140002	NUT M14	1	1						

Fig.150. PARKING BRAKE

(A)=KGC80  
(B)=KGC80C  
(C)=

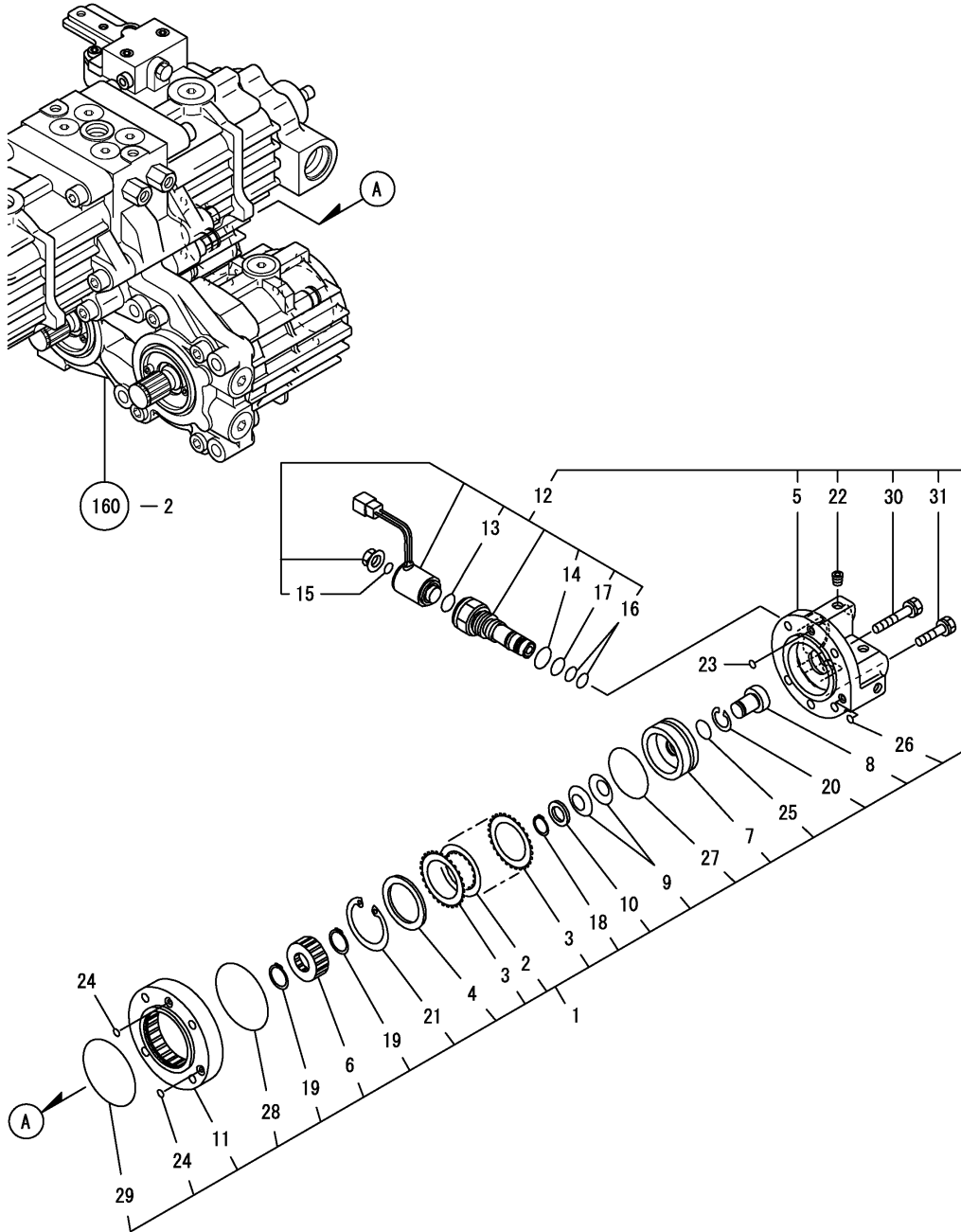
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-52220	BRAKE CASE,PARKING	1	1						
2	1	1E6680-52230	ACTUATER 80	1	1						
3	1	1E6680-52240	SPRING,BRAKE RETURN	1	1						
4	1	1E6680-52250	PACKING,PARKG BRAKE	1	1						
4-1	1	1E6680-52251	PACKING,PARKG BRAKE	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
5	1	1E8540-52261	LEVER COMPL.,CAM	1	1						
6	1	1E6330-54340	PLATE 80,FRICITION	3	3						
7	1	1E6330-54390	PLATE 1.6, STEEL	2	2						
8	1	1E6330-54490	PLATE 3.2, STEEL	1	1						
9	1	22242-000150	CIRCLIP 15	1	1						
10	1	22242-000200	CIRCLIP 20	1	1						
11	1	22252-000800	CIRCLIP 80	1	1						
12	1	24190-160001	BALL 1/2	3	3						
13	1	24421-203208	SEAL TC20 32 08, OIL	1	1						
14	1	1E8540-52320	RETAINER, SPRING	1	1						
15	1	1E8540-52341	BRACKET,WIRE	1	1						
16	1	1E6192-53710	SPRING,LEVER RETURN	1	1						
17	1	26013-100302	BOLT M10X 30	4	4						

Remarks  
 \* PARKING BRAKE CMP(P/# 1E8540-52210)  
 IS REFERRED TO BY REF.NO.1 THRU  
 REF.NO.13  
 \* PARKING BRAKE CMP(P/# 1E8540-52211)  
 IS REFERRED TO BY REF.NO.1 THRU  
 REF.NO.3 AND REF.NO.4-1, BY REF.NO.  
 5 THRU REF.NO.13

Fig.151. STEERING BRAKE



(A)=KGC80  
(B)=KGC80C  
(C)=

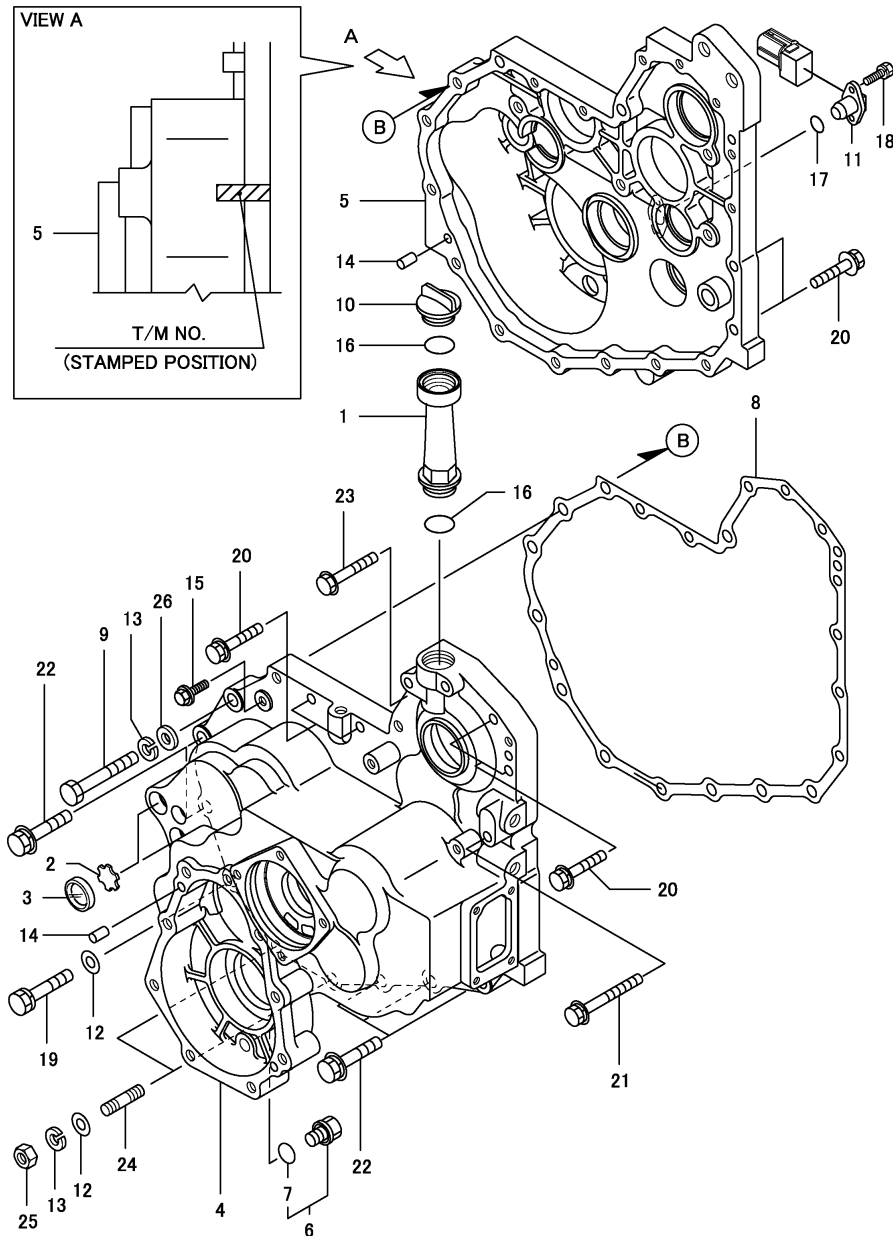
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-52401	BRAKE ASSY.,STEERING	1	1						
2	2	177073-03050	PL.A,TORQUE LIMITER	2	2						
3	2	177073-03070	PL.B,TORQUE LIMITER	3	3						
4	2	177073-03100	PLATE	1	1						
5	2	1E8540-52411	CASE,HST BRAKE	1	1						
6	2	1E8540-52440	CUPRING	1	1						
7	2	1E8540-52450	PISTON	1	1						
8	2	1E8540-52460	ROD,PISTON SUPPORTG	1	1						
9	2	1E8540-52470	SPRING	2	2						
10	2	1E8540-52480	SPACER	1	1						
11	2	1E8540-52491	FLANGE,HST BRAKE	1	1						
12	2	1E8730-52500	SOLENOID,BREAKING	1	1						
13	3	24311-000180	O-RING 1A P-18.0	1	1						
14	3	24311-000220	O-RING 1A P-22.0	1	1						
15	3	24341-000112	O-RING 1A S-11.2	1	1						
16	3	24341-000150	O-RING 1A S-15.0	2	2						
17	3	24341-000180	O-RING 1A S-18.0	1	1						
18	2	22242-000160	CIRCLIP 16	1	1						
19	2	22242-000200	CIRCLIP 20	2	2						Z
		(A)=FXXXXXX (B)=FXXXXXX									
20	2	22252-000250	CIRCLIP 25	1	1						
21	2	22252-000560	CIRCLIP 56	1	1						
22	2	23871-010000	PLUG PT1/8,SCREW	4	4						
23	2	24311-000070	O-RING 1A P-7.0	1	1						
24	2	24311-000070	O-RING 1A P-7.0	2	2						Z
		(A)=FXXXXXX (B)=FXXXXXX									
25	2	24311-000160	O-RING 1A P-16.0	1	1						
26	2	24311-240100	O-RING 1A P-10A	1	1						
27	2	24321-000500	O-RING 1A G-50.0	1	1						
28	2	24341-000670	O-RING 1A S-67.0	1	1						
29	2	24341-000670	O-RING 1A S-67.0	1	1						Z
		(A)=FXXXXXX (B)=FXXXXXX									
30	2	26013-080452	BOLT M 8X 45	4	4						Z
		(A)=FXXXXXX (B)=FXXXXXX									
31	2	26016-080302	BOLT M 8X 30	1	1						

Fig.152. TRANSMISSION CASE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



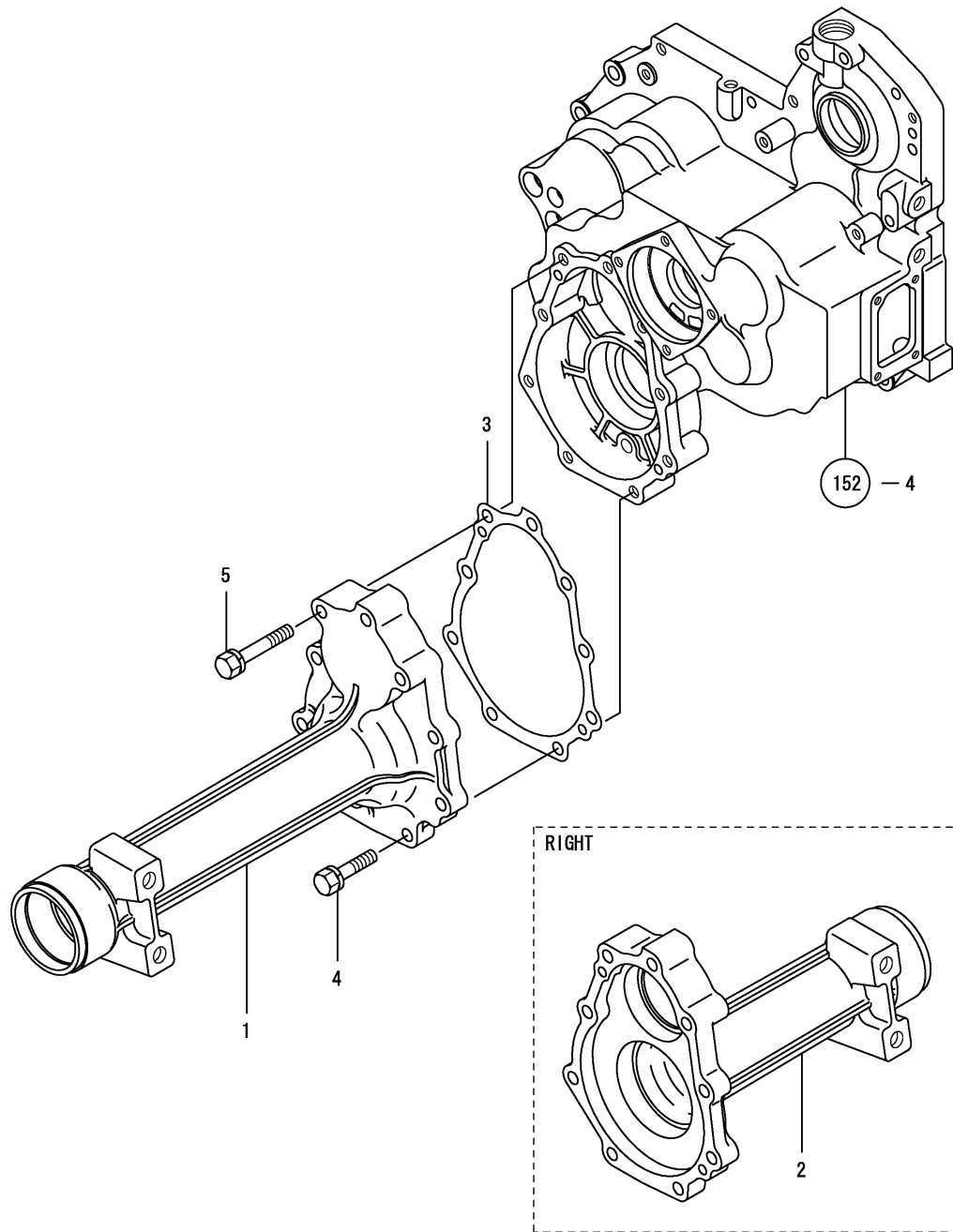
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	121027-11742	PIPE	1	1						
2	1	198071-24350	PLATE,OL.INSP.WINDOW	2	2						
2-1	1	198071-24350	PLATE,OL.INSP.WINDOW	1	1						K
(A=FXXXXXX) (B=FXXXXXX)											
3	1	1A1040-28470	WINDOW 25,OIL CHECK	2	2						
3-1	1	1A1040-28470	WINDOW 25,OIL CHECK	1	1						K
(A=FXXXXXX) (B=FXXXXXX)											
4	1	1E8540-53014	CASE, TRANSMISSION L	1	1						
4-1	1	1E8540-53015	CASE, TRANSMISSION L	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											
5	1	1E8540-53043	CASE R,TRANSMISSION	1	1						
6	1	1E8605-53060	BOLT, DRAIN W/MAGNET	2	2						
7	2	24311-000160	O-RING 1A P-16.0	2	2						
8	1	1E8540-53073	GASKET	1	1						
9	1	1E8540-53130	BOLT M12X 85	1	1						
10	1	1E8540-53950	PLUG,OIL FILLER	1	1						
10-1	1	1E8730-53950	PLUG ASSY, OIL	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											
11	1	1E8540-86550	SENSOR,ROTATION	1	1						
12	1	22117-120000	WASHER 12	3	3						
13	1	22287-120000	WASHER 12	3	3						
14	1	22312-100180	PARALLEL PIN 10X 18	6	6						
15	1	23490-100002	PLUG 10	1	1						
16	1	24321-000300	O-RING G30	2	2						
17	1	24341-000180	O-RING 1A S-18.0	1	1						
18	1	26016-060162	BOLT M 6X 16	2	2						
19	1	26016-120602	BOLT M12X60	1	1						
20	1	26018-100552	BOLT M10X55	6	6						
21	1	26018-100852	BOLT M10X85	1	1						
22	1	26018-120602	BOLT M12X60	5	5						
23	1	26106-100652	BOLT M10X 65 PLATED	2	2						
24	1	26226-120402	STUD	2	2						
25	1	26716-120002	NUT 12	2	2						
26	1	22137-120000	WASHER 12,POLISHED	1	1						

Remarks  
\* TRANSMISSION ASSY  
(P/# 7E8540-53004)

Fig.153. AXLE CASE

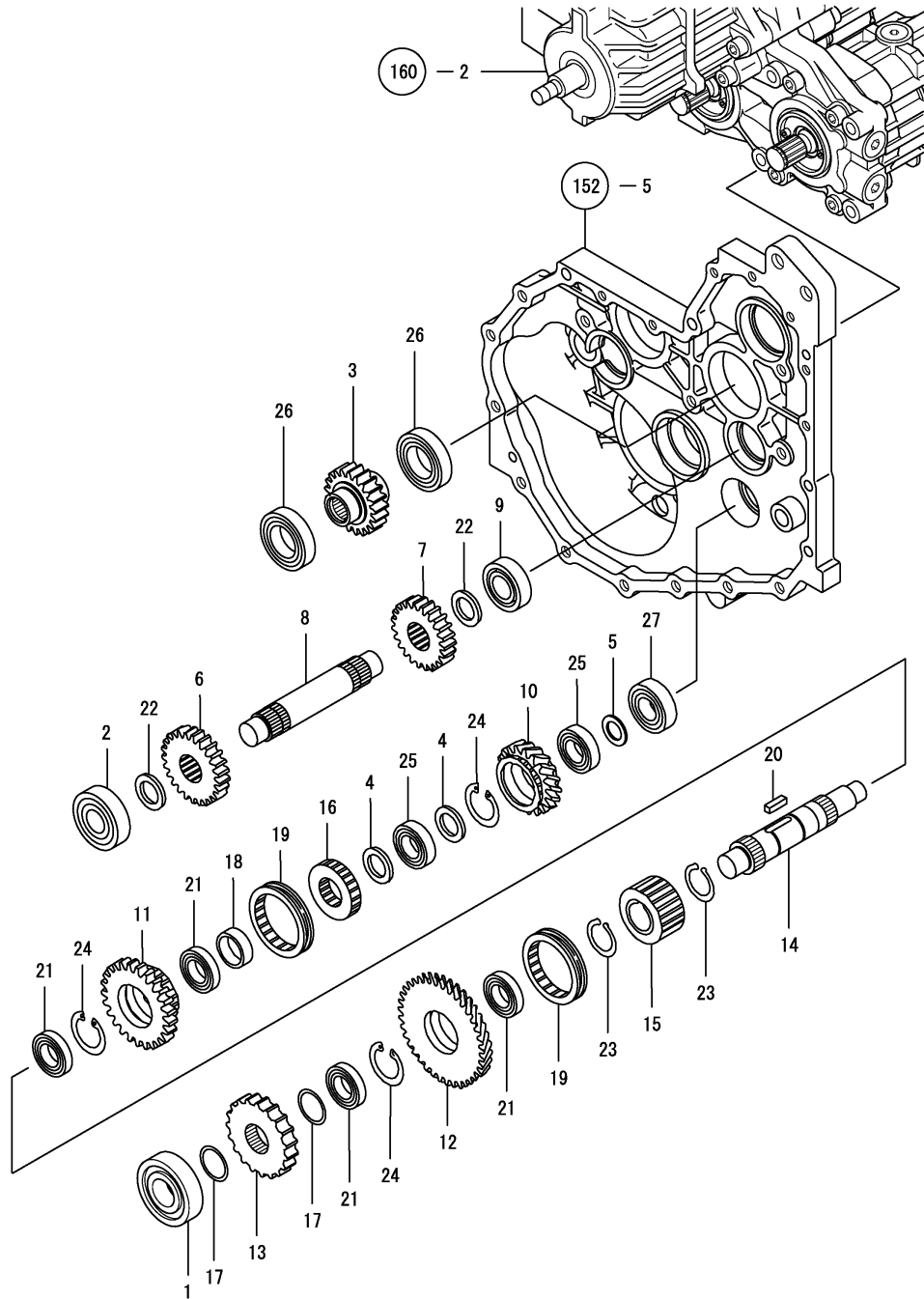
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-53453	CASE L,AXLE	1	1						
2	1	1E8540-53463	CASE R,AXLE	1	1						
3	1	1E8540-53471	PACKING,AXLE CASE	2	2						
4	1	26013-120502	BOLT M12X 50	12	12						
5	1	26013-120702	BOLT 12X70 W/SP.WSHR	6	6						

Fig.154. MAIN SHAFT



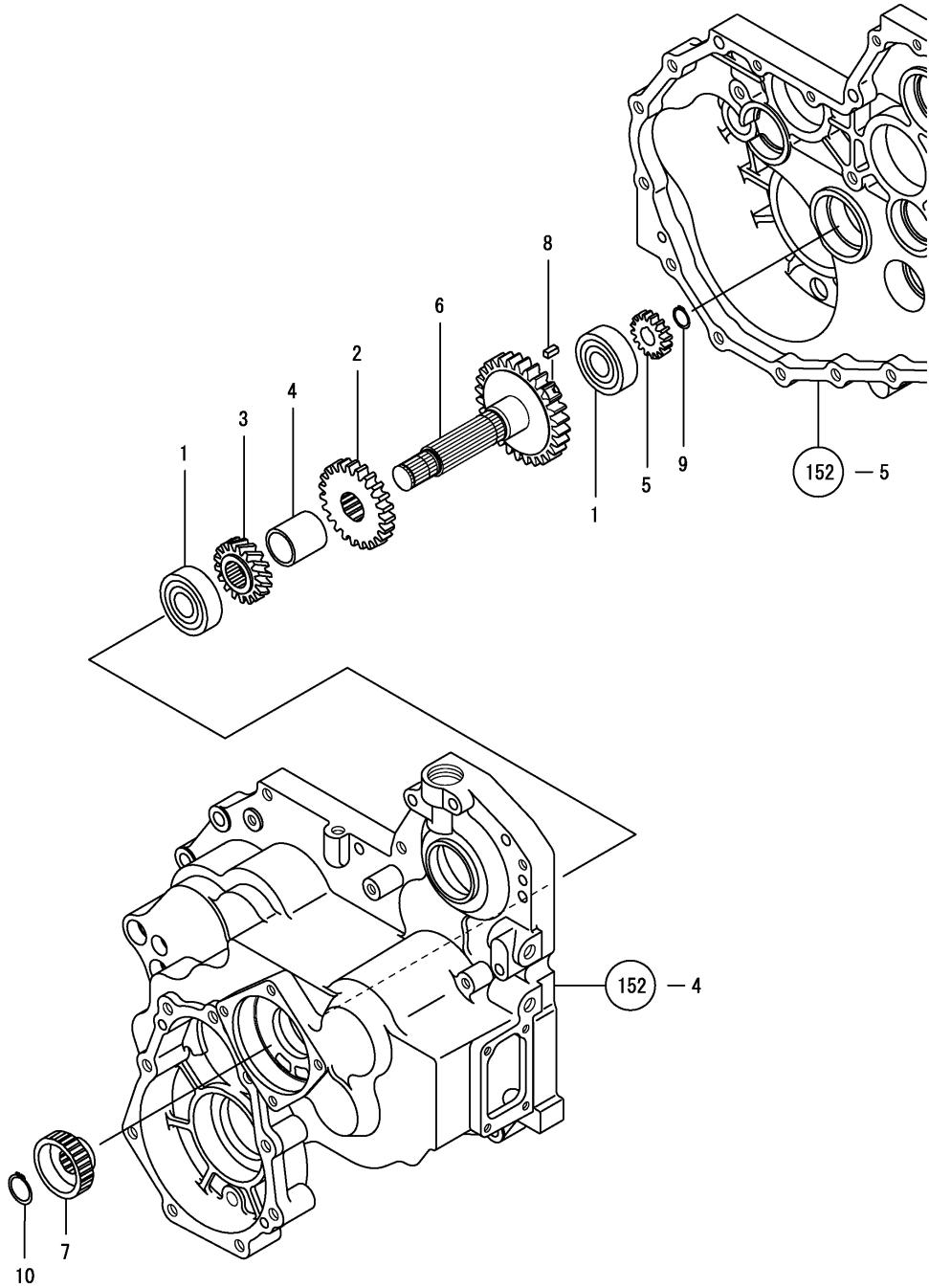
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A6650-25470	BALL BEARING	1	1						
2	1	1E8361-35410	BEARING 6305RSH2	1	1						
3	1	1E8680-54110	DRIVE PINION,21T	1	1						
4	1	1E8540-54130	COLLAR 25X33X1.75	2	2						
5	1	1E8680-54130	COLLAR, 20X32X1.75	1	1						
6	1	1E8540-54140	GEAR,SING1E	1	1						
7	1	1E8680-54150	GEAR 22T,DRIVE	1	1						
8	1	1E8540-54171	SHAFT, 1ST	1	1						
9	1	1E8540-54190	BEARING NJ205E	1	1						
10	1	1E8540-54210	PINION L	1	1						
11	1	1E8540-54221	PINION M 25	1	1						
12	1	1E8540-54231	GEAR, H Z=33	1	1						
13	1	1E8540-54241	GEAR (Z=38)	1	1						
14	1	1E8540-54252	SHAFT,SLIDER	1	1						
15	1	1E8680-54260	COLLAR 34,SLIDER	1	1						
16	1	1E8540-54271	COLLAR 22,SLIDER	1	1						
17	1	1E8540-54280	COLLAR 31X38X2	2	2						
18	1	1E8540-54290	COLLAR 31X38X12	1	1						
19	1	1E8540-54361	BLACK SLIDER	2	2						
20	1	1E8540-54370	KEY 7X24,FEATHER	1	1						
21	1	1E8540-54420	BEARING 6906	4	4						
22	1	1E6190-54430	THRUST WASHER (C)	2	2						
23	1	22242-000300	CIRCLIP 30	2	2						
24	1	22252-000470	CIRCLIP 47(H)	3	3						
25	1	24101-060054	BALL BEARING 6005	2	2						
26	1	24101-062074	BALL BEARING	2	2						
27	1	24101-063044	BALL BEARING	1	1						



Fig.155. BRAKE SHAFT



OCNP4-G07300 155. BRAKE SHAFT

(A)=KGC80  
(B)=KGC80C  
(C)=

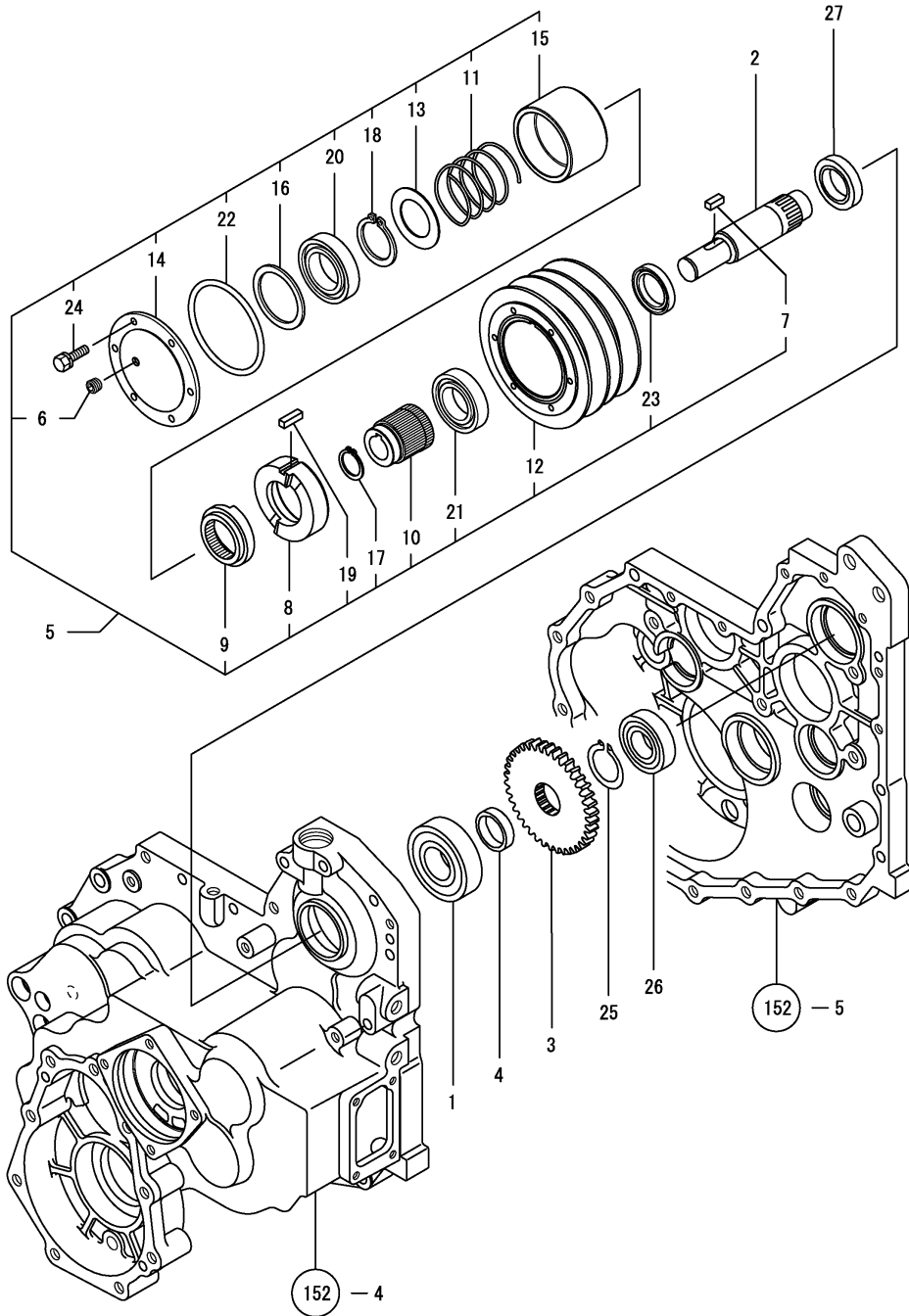
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8361-35410	BEARING 6305RSH2	2	2						
2	1	1E8540-54320	GEAR M 23	1	1						
3	1	1E8540-54332	GEAR, H Z=15	1	1						
4	1	1E8540-54350	COLLAR 32X38X41.2	1	1						
5	1	1E8540-54390	GEAR 13,SENSOR	1	1						
6	1	1E8540-54450	SHAFT,BREAK	1	1						
7	1	1E6680-54580	BOSS,SPLINE	1	1						
8	1	1C6560-66450	KEY 4X6,FEATHER	1	1						
9	1	22242-000170	CIRCLIP 17	1	1						
10	1	22242-000240	CIRCLIP 24	1	1						

Fig.156. P.T.O.SHAFT

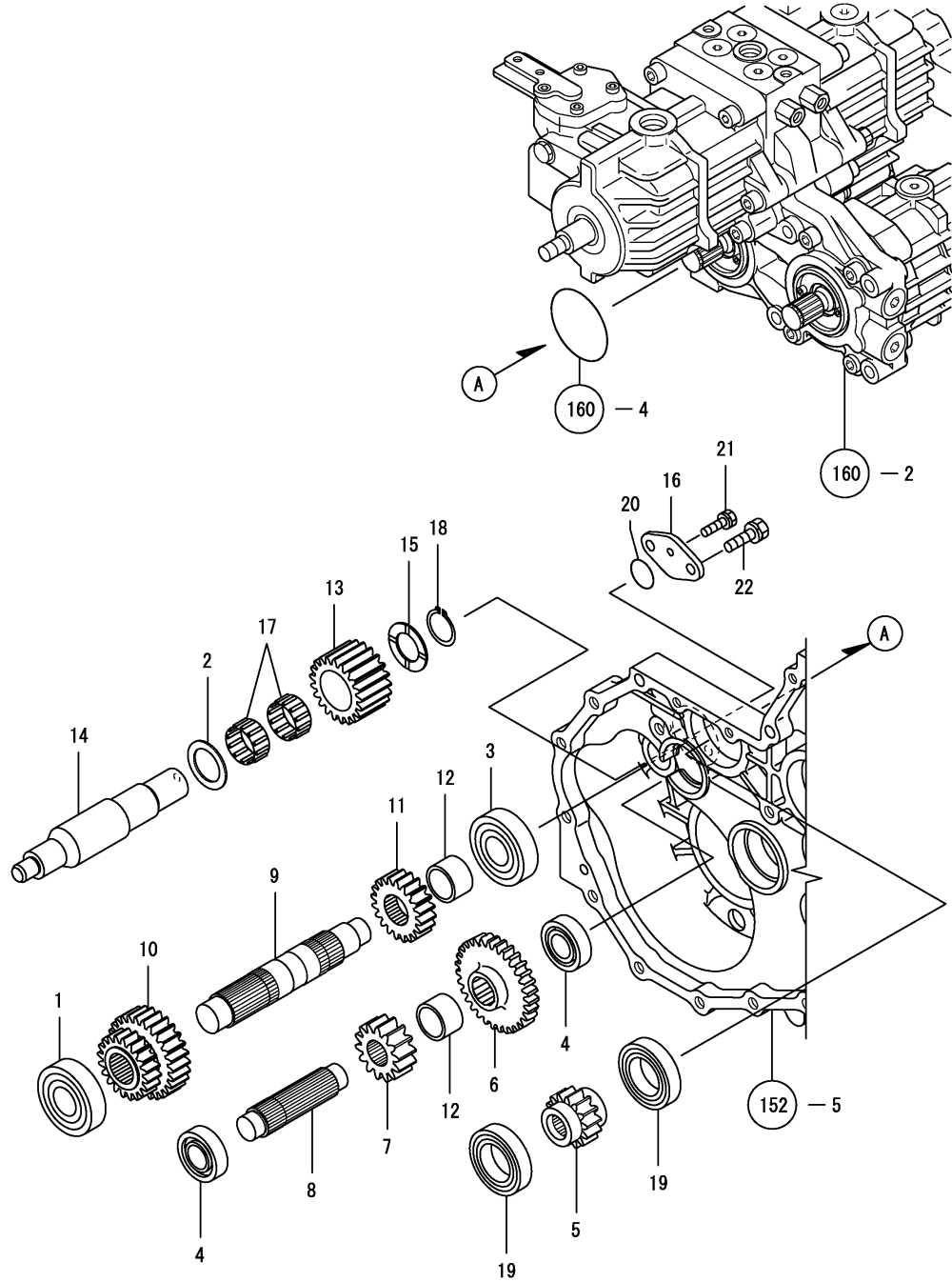
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	198390-25790	BEARING 6307R SH2	1	1						
2	1	1E8540-54510	PTO SHAFT	1	1						
3	1	1E8540-54521	GEAR 38T-A,PTO	1	1						
4	1	1E8540-54530	COLLAR 31X38X41.2	1	1						
5	1	1E8540-54641	PULLEY ASSY	1	1						
6	2	1E6710-53040	PLUG 1/8,TAPER SCREW	1	1						
7	2	1E8540-54580	KEY 7X18	1	1						
8	2	1E8540-54651	CLUTCH	1	1						
9	2	1E8540-54662	CLUTCH	1	1						
10	2	1E8540-54671	BOSS, SPLINE	1	1						
11	2	1E8540-54682	SPRING, CLUTCH	1	1						
12	2	1E8540-54690	PULLEY, PTO	1	1						
13	2	1E8540-54711	COLLAR, 40X64X1.6	1	1						
14	2	1E8540-54751	COVER	1	1						
15	2	1E8540-54760	COLLAR, 63X80X49.6	1	1						
16	2	1E8540-54770	COLLAR, 54X67X3	1	1						
17	2	22242-000250	CIRCLIP 25S	1	1						
18	2	22242-000401	CIRCLIP 40-S	1	1						
19	2	22550-070250	KEY 7X25	1	1						
20	2	24101-060084	BALL BEARING	1	1						
21	2	24104-060074	BALL BEARING	1	1						
22	2	24341-000900	O-RING 1A S-90.0	1	1						
23	2	24421-355008	SEAL TC35 50 08, OIL	1	1						
24	2	26016-060162	BOLT M 6X 16	6	6						
25	1	22242-000350	CIRCLIP 35	1	1						
26	1	24101-062064	BALL BEARING 6206	1	1						
27	1	24421-355511	SEAL TC 355511, OIL	1	1						

Fig.157. STEERING SHAFT

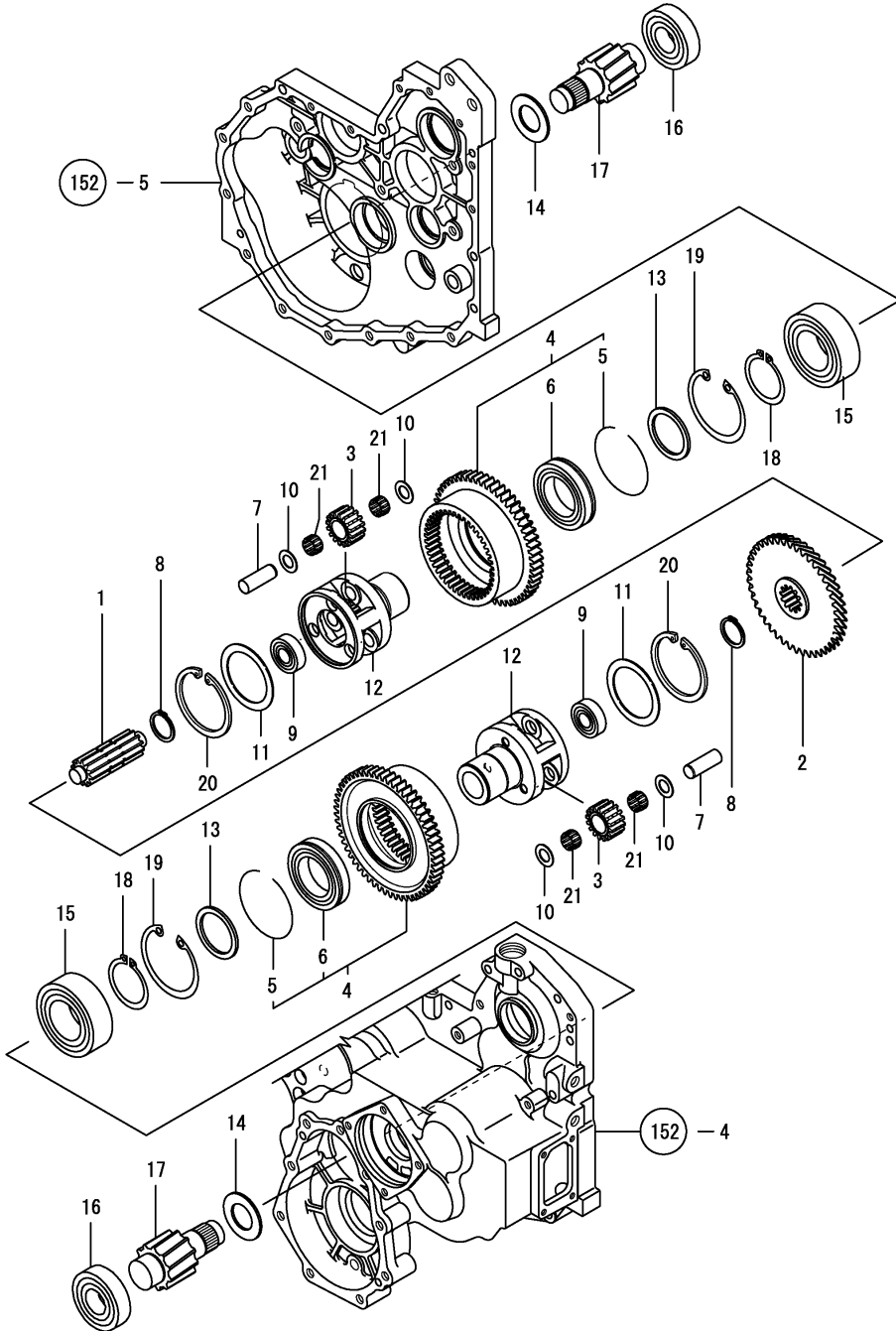


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A6260-25150	BEARING 6306R	1	1						
2	1	198072-25580	WASHER, 35X50X2	1	1						
3	1	1E8361-35410	BEARING 6305RSH2	1	1						
4	1	1E8540-54190	BEARING NJ205E	2	2						
5	1	1E8680-55010	DRIVE PINION,S16	1	1						
6	1	1E8680-55020	S GEAR 31	1	1						
7	1	1E8680-55030	S GEAR 14	1	1						
8	1	1E8680-55050	SHAFT, S8	1	1						
9	1	1E8680-55060	SHAFT, LOCK S9	1	1						
10	1	1E8680-55071	S GEAR 20-23	1	1						
11	1	1E8680-55080	S GEAR 20	1	1						
12	1	1E8680-55090	COLLAR, 31X38X23.7	2	2						
13	1	1E8680-55111	S IDLEGEAR 21	1	1						
14	1	1E8680-55121	IDLE SHAFT S	1	1						
15	1	1E8680-55130	THRUST W30X50X2	1	1						
16	1	1E8540-55140	PLATE (A), KEEP	1	1						
17	1	1E8680-55140	NEEDLE B 354220	2	2						
18	1	22242-000300	CIRCLIP 30	1	1						
19	1	24101-060084	BALL BEARING	2	2						
20	1	24321-000300	O-RING G30	1	1						
21	1	26013-080162	BOLT W/WASHER M8X16	1	1						
22	1	26013-100202	BOLT W/WASHER M10X20	2	2						

Fig.158. REDUCTION



(A)=KGC80  
(B)=KGC80C  
(C)=

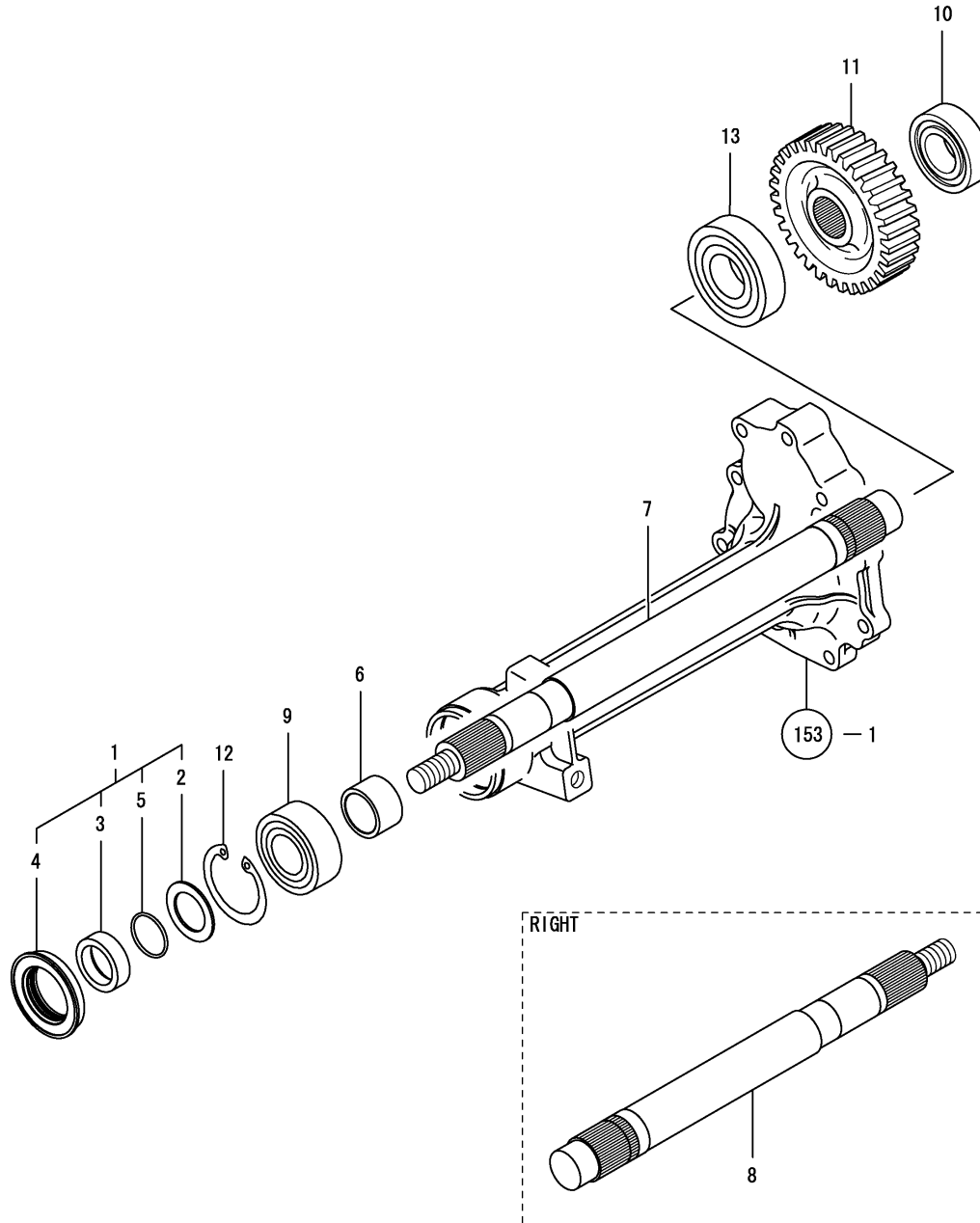
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-55171	GEAR, SUN	1	1						
1-1	1	1E8680-55170	GEAR, SUN	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
2	1	1E8540-55181	GEAR,CENTER	1	1						
3	1	1E8730-55190	PINION,PLANETARY	6	6						
4	1	1E8680-55200	GEAR CMP, INTERNAL	2	2						
5	2	1E8730-55620	CIRCLIP	2	2						
6	2	24111-060114	BALL BEARING	2	2						
7	1	1E8540-55242	SHAFT	6	6						
8	1	1E8540-55270	CIRCLIP 36-S	2	2						
9	1	1E8540-55330	BEARING, TMB204JR2	2	2						
9-1	1	1E8680-55330	BEARING 6303-9T	2	2						N
		(A=FXXXXXX) (B=FXXXXXX)									
10	1	1E8680-55360	WASHER	12	12						
11	1	1E8540-55400	COLLAR, 70X94X1	2	2						
12	1	1E8680-55400	PLANETARY CARRIER	2	2						
13	1	1E8680-55420	COLLAR 56X70X3.7	2	2						
14	1	1E8680-55430	COLLAR, 36.5X64X3	2	2						
15	1	1E8680-55480	BEARING, 5211	2	2						
15-1	1	24512-052114	BEARING,5211	2	2						N
		(A=FXXXXXX) (B=FXXXXXX)									
16	1	1E8540-55600	BEARING, 6308RSH2C3	2	2						
17	1	1E8540-55651	SHAFT 11T,REDUCTION	2	2						
18	1	22242-000550	CIRCLIP 55	2	2						
19	1	22252-000950	CIRCLIP 95	2	2						
20	1	22252-001000	CIRCLIP 100(H)	2	2						
21	1	24161-182412	NEEDLE BEARING	12	12						

Fig.159. SPROCKET SHAFT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

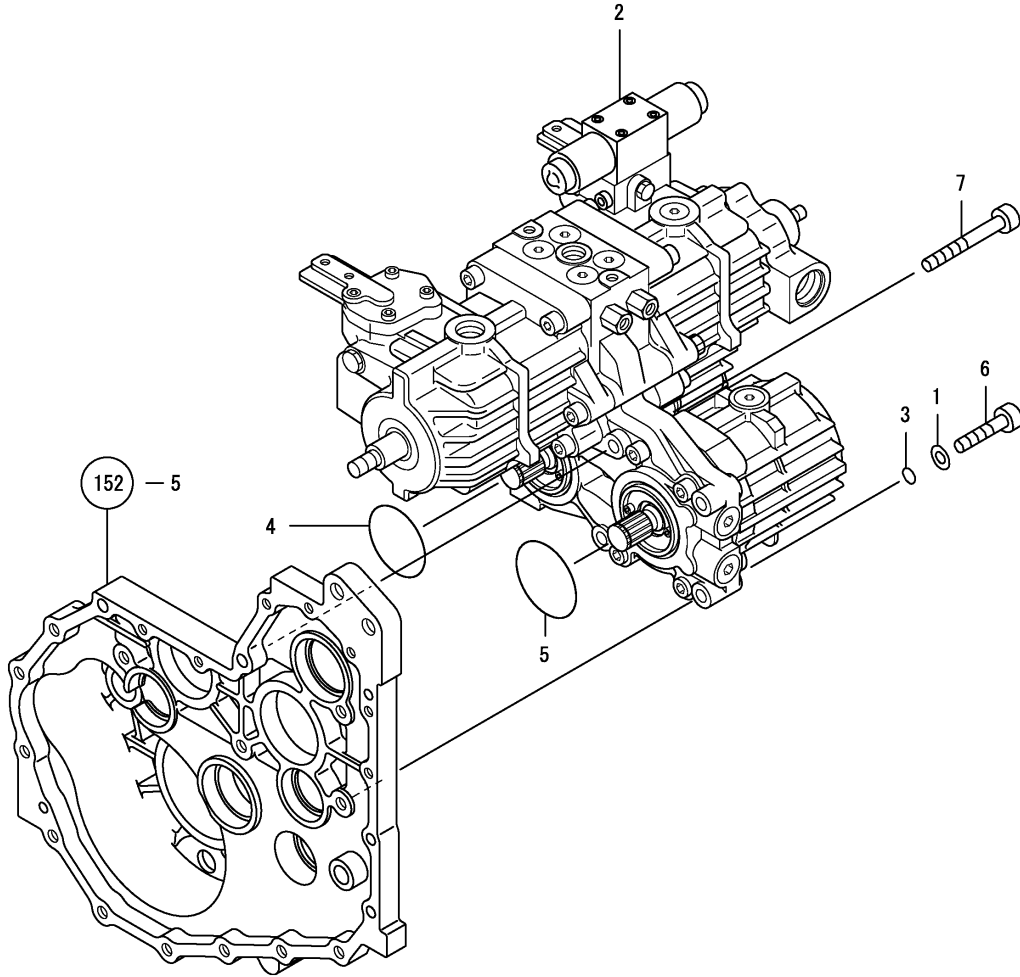


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-55440	SET OF OIL SEALS	2	2						
2	2	1E8540-55380	WASHER, 40X60X2.3	2	2						
3	2	1E8540-55451	COLLAR 40,SEAL	2	2						
4	2	1E8540-55460	SEAL, QLFY548016	2	2						
5	2	24321-000400	O-RING 1A G-40.0	2	2						
6	1	1E6740-55480	COLLAR 40X50X30	2	2						
7	1	1E8540-55512	SHAFT L, AXLE	1	1						
8	1	1E8540-55522	SHAFT(R, AXLE	1	1						
9	1	1E8361-55560	BEARING TM5208	2	2						
10	1	1E8540-55600	BEARING, 6308RSH2C3	2	2						
11	1	1E8540-55661	GEAR 32T,FINAL	2	2						
12	1	22252-000800	CIRCLIP 80	2	2						
13	1	24101-063094	BALL BEARING(6309)	2	2						

Fig.160. MAIN CHANGE

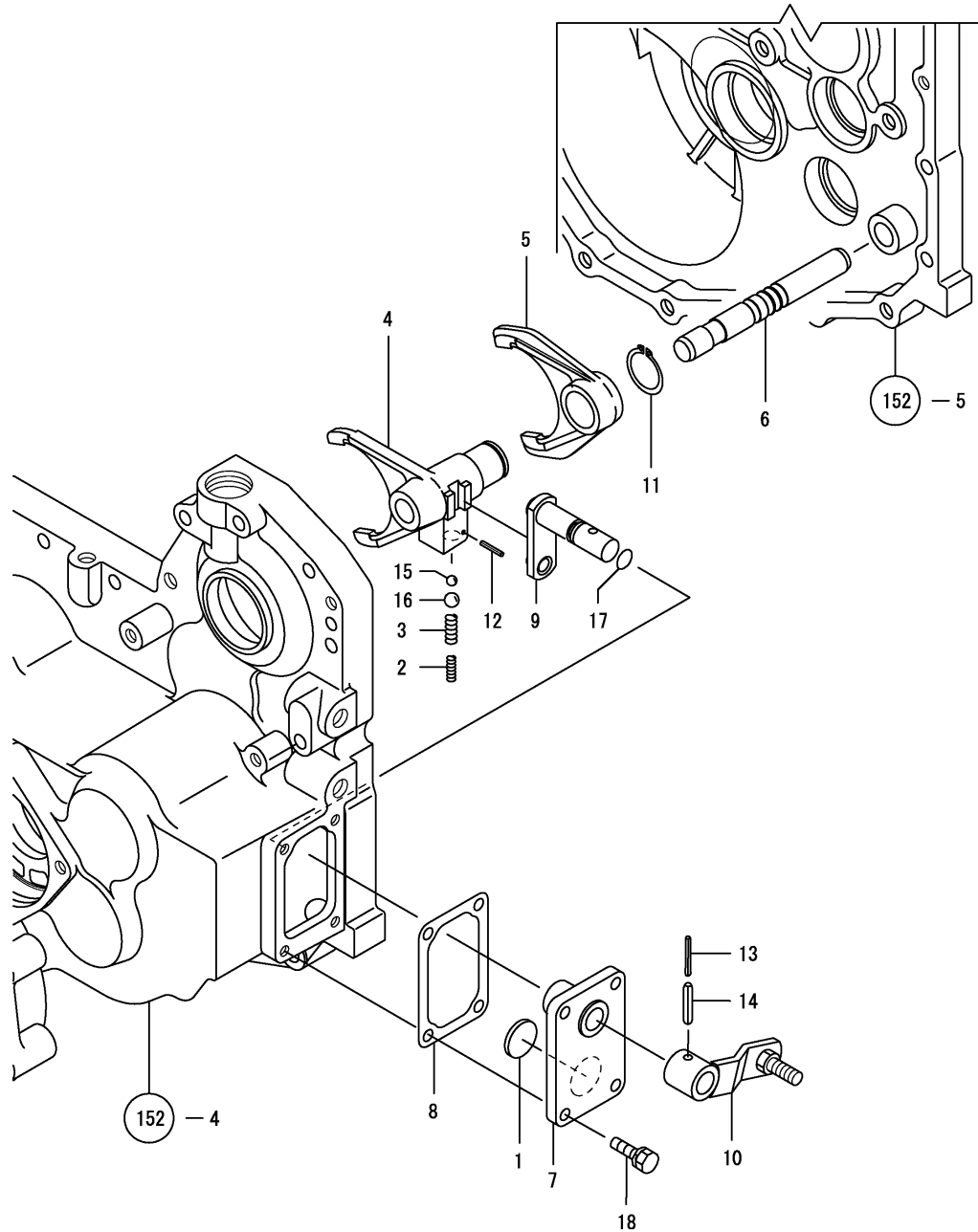
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172520-25880	SEAL WASHER	4	4						
2	1	1E8540-56010	HST ASSY.	1	1						
3	1	24311-000140	O-RING 1A P-14.0	4	4						
4	1	24321-000700	O-RING 1A G70.0,NBR	1	1						
5	1	24321-000750	O-RING 1A G-75.0	1	1						
6	1	26450-120602	BOLT M12X 60	4	4						
7	1	26450-121002	BOLT M10X100	2	2						

Fig.161. SUB CHANGE

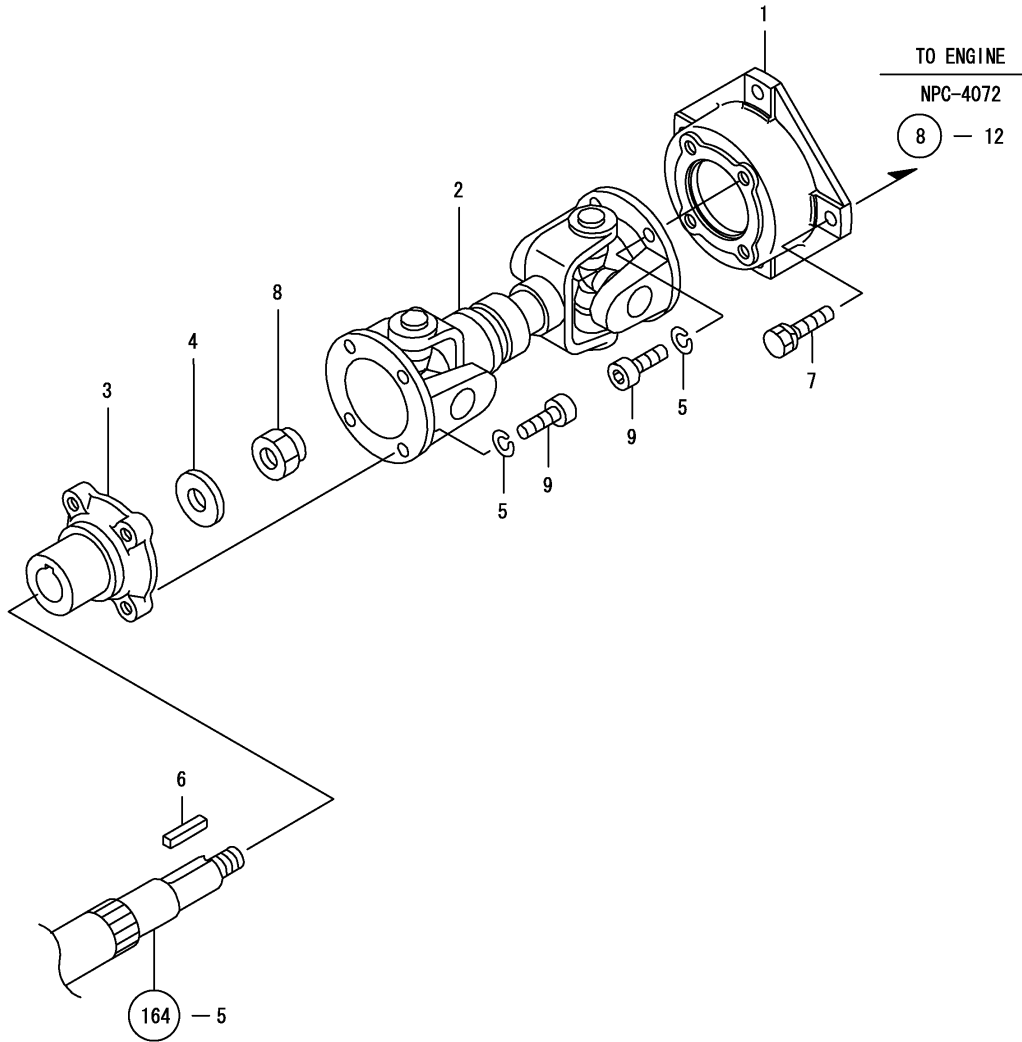


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	192163-24360	MAGNET 28X3.5	1	1						
2	1	1E8350-54900	SPRING,FORK INNER	1	1						
3	1	1E6210-54920	SPRING 23	1	1						
4	1	1E8680-56101	FORK A,SUB-CHANGE	1	1						
5	1	1E8680-56110	FORK B,SUB-CHANGE	1	1						
6	1	1E8540-56122	SHAFT,SUB-CHG.FORK	1	1						
7	1	1E8680-56130	HOLDER	1	1						
8	1	1E8680-56140	PACKING,ARM HOLDER	1	1						
9	1	1E8680-56160	ARM COMPL.,CHANGE	1	1						
10	1	1E8540-56221	LEVER CMP,S.CHANGE	1	1						
10-1	1	1E8540-56222	LEVER ASSY, R-SHIFT	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											
11	1	22242-000280	CIRCLIP 28	1	1						
12	1	22351-030025	SPRING PIN 3X25	1	1						
13	1	22351-035032	SPRING PIN 3.5X32	1	1						
14	1	22351-060032	SPRING PIN 6X32	1	1						
15	1	24190-070001	BALL 7/32	1	1						
16	1	24190-100001	BALL 5/16, STEEL	1	1						
17	1	24311-000125	O-RING 1A P-12.5	1	1						
18	1	26013-080252	BOLT M 8X 25	4	4						

Fig.162. DRIVE SHAFT



0CNP4-G07300 162. DRIVE SHAFT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

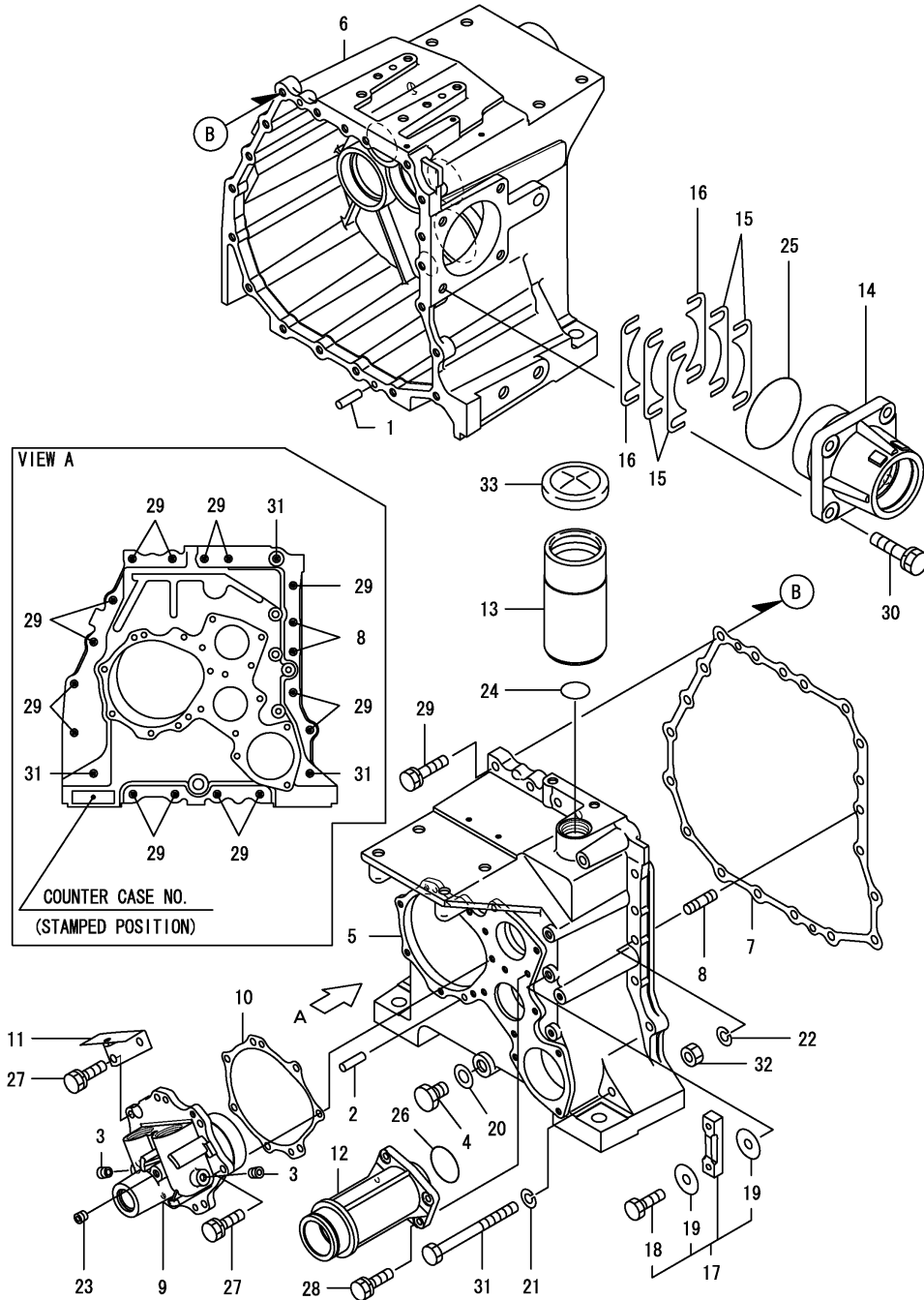
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-51001	METAL, FLYWHEEL	1	1						
2	1	1E8540-51011	SHAFT, DRIVE	1	1						
3	1	1E8540-51020	METAL, COUNTER	1	1						
4	1	1E6820-51090	COLLAR 17X40X6	1	1						
5	1	22217-100000	SPRING WASHER 10	8	8						
6	1	22551-070350	KEY 7X35	1	1						
7	1	26013-100302	BOLT M10X 30	4	4						
8	1	26356-160002	U-NUT M16	1	1						
9	1	26450-100252	BOLT M10X 25	8	8						



Fig.163. COUNTER CASE

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

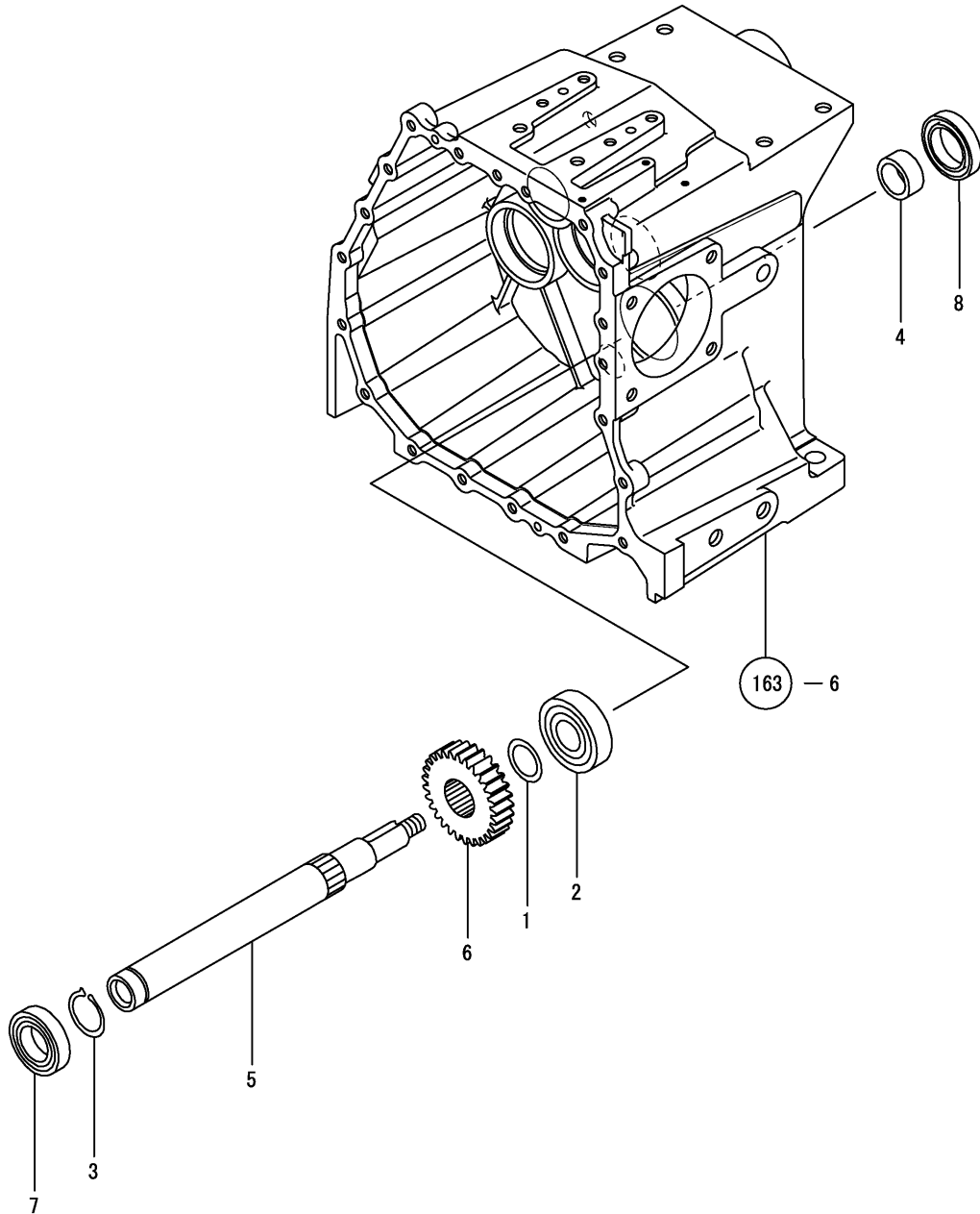


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A1040-26060	PIN 8X28, STRAIGHT	2	2						
2	1	1A1040-26060	PIN 8X28, STRAIGHT	2	2						
3	1	1E6710-53040	PLUG 1/8,TAPER SCREW	3	3						
4	1	1E8080-53080	M-PLUG M16X17	1	1						
5	1	1E8540-59012	CASE L,COUNTER	1	1						
6	1	1E8540-59023	CASE 1/2,2/2 R,CUNTR	1	1						
7	1	1E8540-59031	PACKING,COUNTER CASE	1	1						
8	1	1E8540-59040	STUD M10X35	2	2						
9	1	1E8540-59060	COVER, SIDE	1	1						
10	1	1E8540-59070	PACKING,SIDE COVER	1	1						
11	1	1E8540-59080	SEAT COMP.,TAP BOLT	1	1						
12	1	1E8540-59112	CASE,SORTER DRIVE	1	1						
13	1	1E8540-59121	FILLER,OIL	1	1						
14	1	1E8540-59161	CASE,THRESH.DRUM DRV	1	1						
15	1	1E8540-59171	SHIM (T=0.1)	4	4						
16	1	1E8540-59181	SHIM (T=0.3)	2	2						
17	1	172122-75600	GAUGE, OIL LEVEL	1	1						
17-1	1	1E8540-59190	GUEGE,OIL	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											
18	2	172122-75620	BOLT	2	2						
19	2	172122-75630	GASKET	4	4						
19-1	2	1E8540-59200	GASKET,T/M	4	4						N
(A=FXXXXXX) (B=FXXXXXX)											
20	1	22190-160003	SEAL WASER 16	1	1						
21	1	22217-100000	SPRING WASHER 10	3	3						
22	1	22217-100000	SPRING WASHER 10	2	2						
23	1	23871-010000	PLUG PT1/8,SCREW	1	1						
24	1	24321-000350	O-RING 1A G-35.0	1	1						
25	1	24321-000950	O-RING 1A G-95.0	1	1						
26	1	24341-000480	O-RING 1A S-48.0	1	1						
27	1	26013-080302	BOLT M 8X 30	7	7						
28	1	26013-080302	BOLT M 8X 30	4	4						
29	1	26013-100452	BOLT M10X 45	15	15						
30	1	26013-120452	BOLT M12X 45	4	4						
31	1	26116-101102	BOLT M10X110 PLATED	3	3						
32	1	26716-100002	NUT 10	2	2						
33	1	933110-91500	CAP, FUEL TANK	1	1						

Fig.164. INPUT SHAFT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

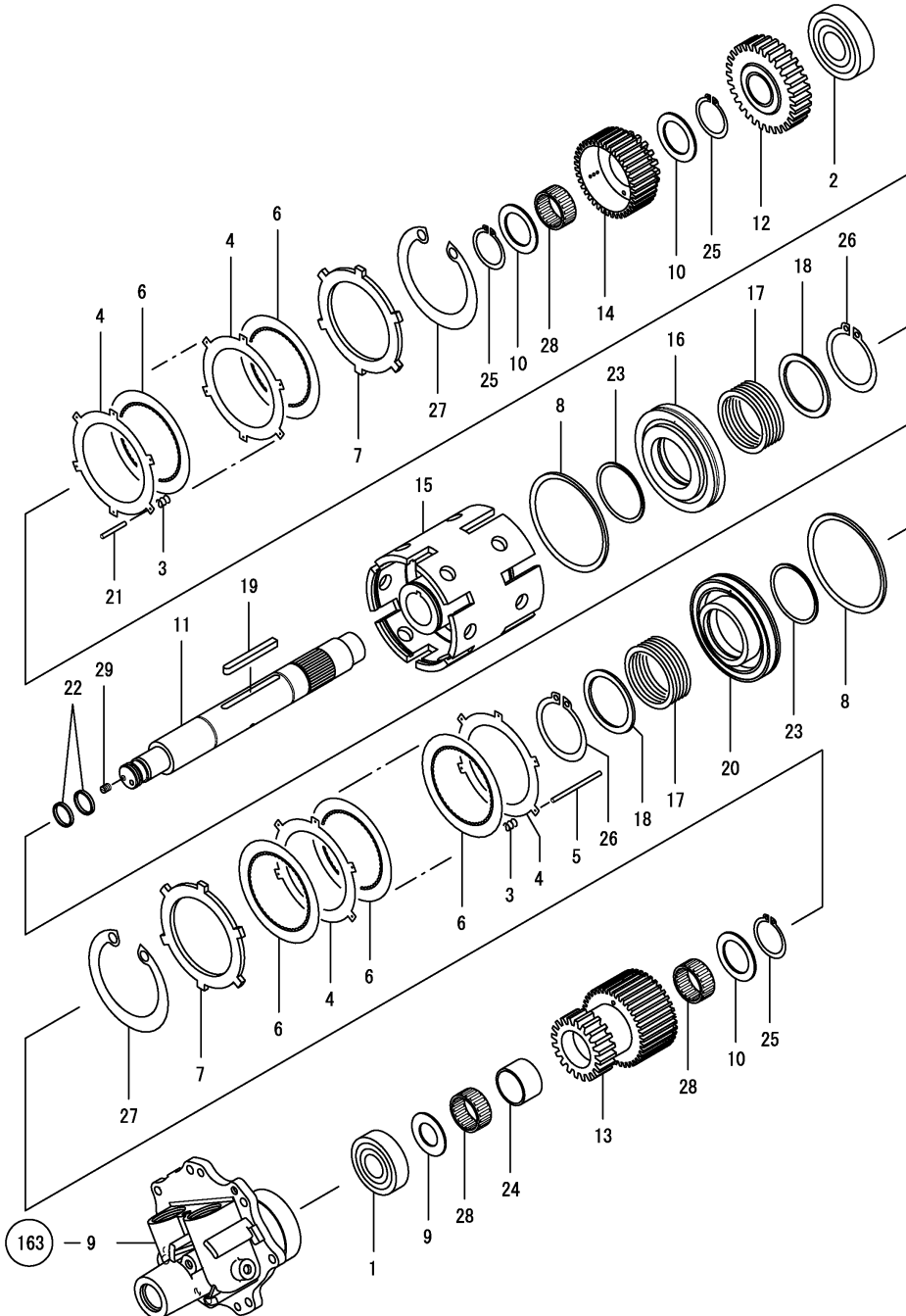


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A1380-23700	LINER 30.5X42X1.6	1	1						
2	1	1A6260-25150	BEARING 6306R	1	1						
3	1	172131-29410	CIRCLIP	1	1						
4	1	1E6310-53480	SLEEVE S1304018	1	1						
5	1	1E8540-59211	INPUT SHAFT	1	1						
6	1	1E8540-59221	GEAR 29	1	1						
7	1	24101-060074	BALL BEARING	1	1						
8	1	24421-406212	SEAL TC 406212, OIL	1	1						

Fig.165. CLUTCH SHAFT

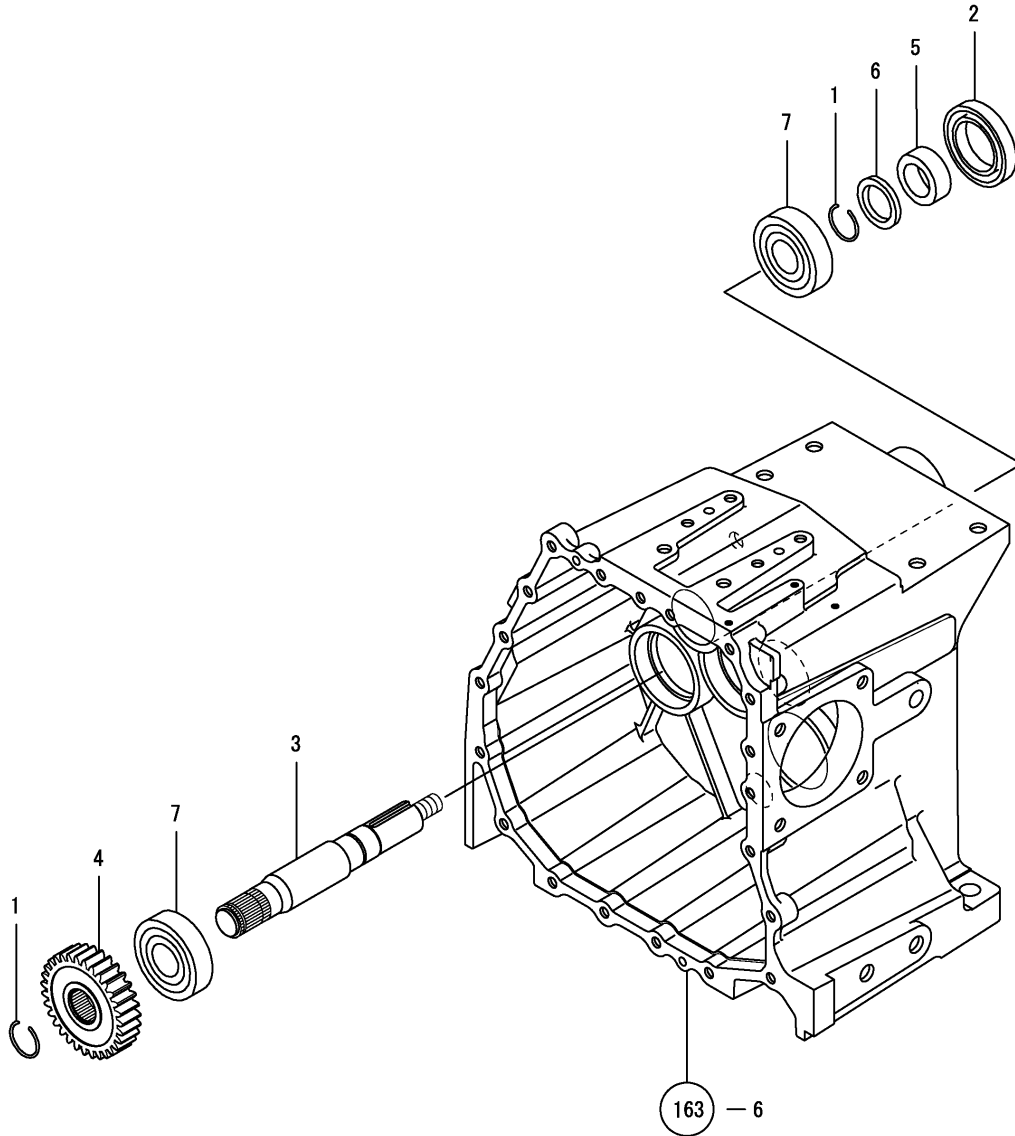
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172725-21420	BEARING	1	1						
2	1	1A6260-25150	BEARING 6306R	1	1						
3	1	194310-25630	SPRING, CLUTCH	36	36						
4	1	194335-25640	PLATE 1.2, STEEL	12	12						
5	1	194065-26250	PIN 2X33	3	3						
6	1	194065-26260	PLATE, FRICTION	12	12						
7	1	194065-26270	PLATE (5.5), STEEL	2	2						
8	1	194066-28260	D-RING	2	2						
9	1	1E6710-54470	WASHER 25X46X1.6,THR	1	1						
10	1	1E8130-55110	LINER 35.5X52X2	3	3						
11	1	1E8540-59261	SHAFT, THRESH. CLUTCH	1	1						
12	1	1E8540-59271	GEAR 30	1	1						
13	1	1E8540-59281	GEAR 20, PWR. STEERING	1	1						
14	1	1E8540-59290	GEAR 19, PWR. STEERING	1	1						
15	1	1E8540-59301	CYLINDER, PWR. STEERG	1	1						
16	1	1E8540-59311	PISTON A, PWR. STEERG	1	1						
17	1	1E8540-59321	SPRING, CLUTCH RETURN	2	2						
18	1	1E8540-59330	LINER 54X68X2.6	2	2						
19	1	1E8540-59340	KEY 7X70	1	1						
20	1	1E8540-59351	PISTON B, PWR. STEERG	1	1						
21	1	1E8540-59360	PIN 2X16	3	3						
22	1	1E8540-59370	RING 25, SEAL	2	2						
23	1	1E8540-59380	D-RING 55	2	2						
24	1	1E8540-59391	COLLAR 35X39.5X24	1	1						
25	1	22242-000350	CIRCLIP 35	3	3						
26	1	22242-000550	CIRCLIP 55	2	2						
27	1	22252-001100	CIRCLIP 110	2	2						
28	1	24161-354017	NEEDLE BEARING	3	3						
29	1	26911-050062	SCREW M 5X 6	1	1						

Fig.166. TRANSMISSION DRIVE SHAFT

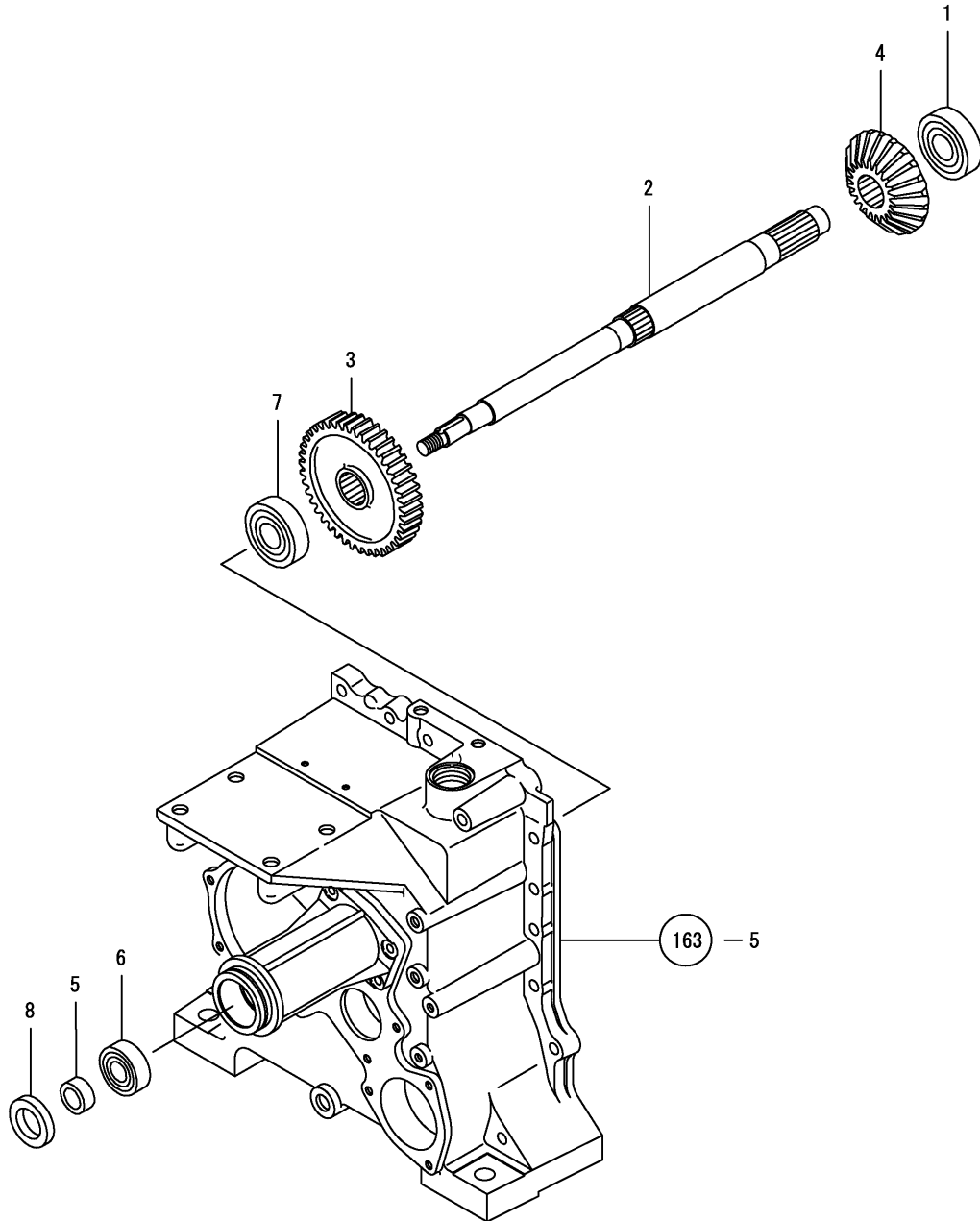


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A1040-26320	CIRCLIP 30-H	2	2						
2	1	194190-32370	SEAL TC45 72 12, OIL	1	1						
3	1	1E8540-59412	SHAFT, TRANSM.DRIVE	1	1						
4	1	1E8540-59422	GEAR 31	1	1						
5	1	1E8540-59430	SLEEVE 30X45X16, SI	1	1						
6	1	1E8540-59440	COLLAR 30X45X5	1	1						
7	1	24101-063064	BALL BEARING	2	2						

Fig.167. SORTING DRIVE SHAFT



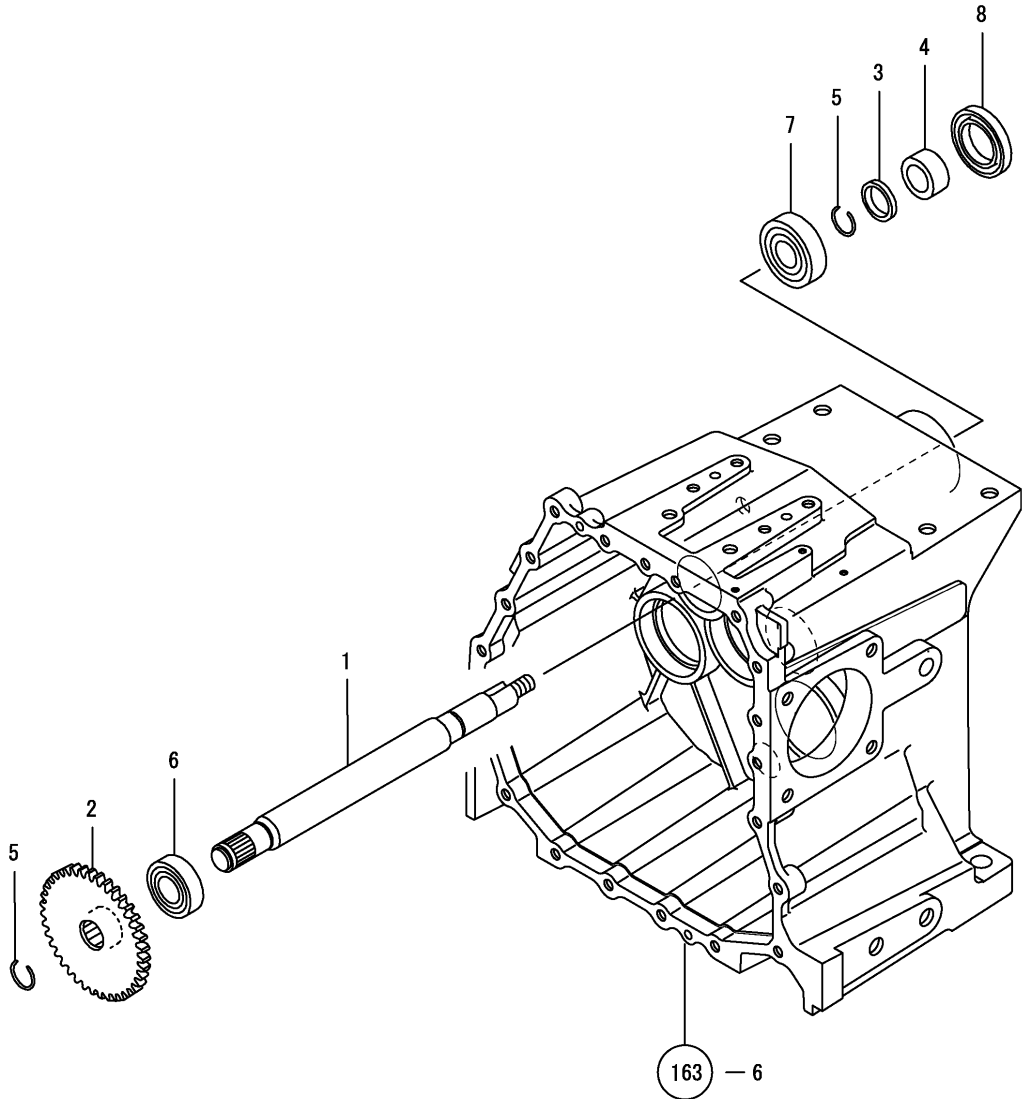
OCNP4-G07300 167. SORTING DRIVE SHAFT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172725-21420	BEARING	1	1						
2	1	1E8540-59461	SHAFT,SORTER DRIVE	1	1						
3	1	1E8540-59471	GEAR 42	1	1						
4	1	1E8540-59481	GEAR 22,BEVEL	1	1						
5	1	1E6910-73160	SLEEVE 20X30X13	1	1						
6	1	24101-062044	BALL BEARING #6204	1	1						
7	1	24101-063054	BEARING #6305	1	1						
8	1	24421-304708	SEAL TC30 47 08, OIL	1	1						

Fig.168. REAPING DRIVE SHAFT



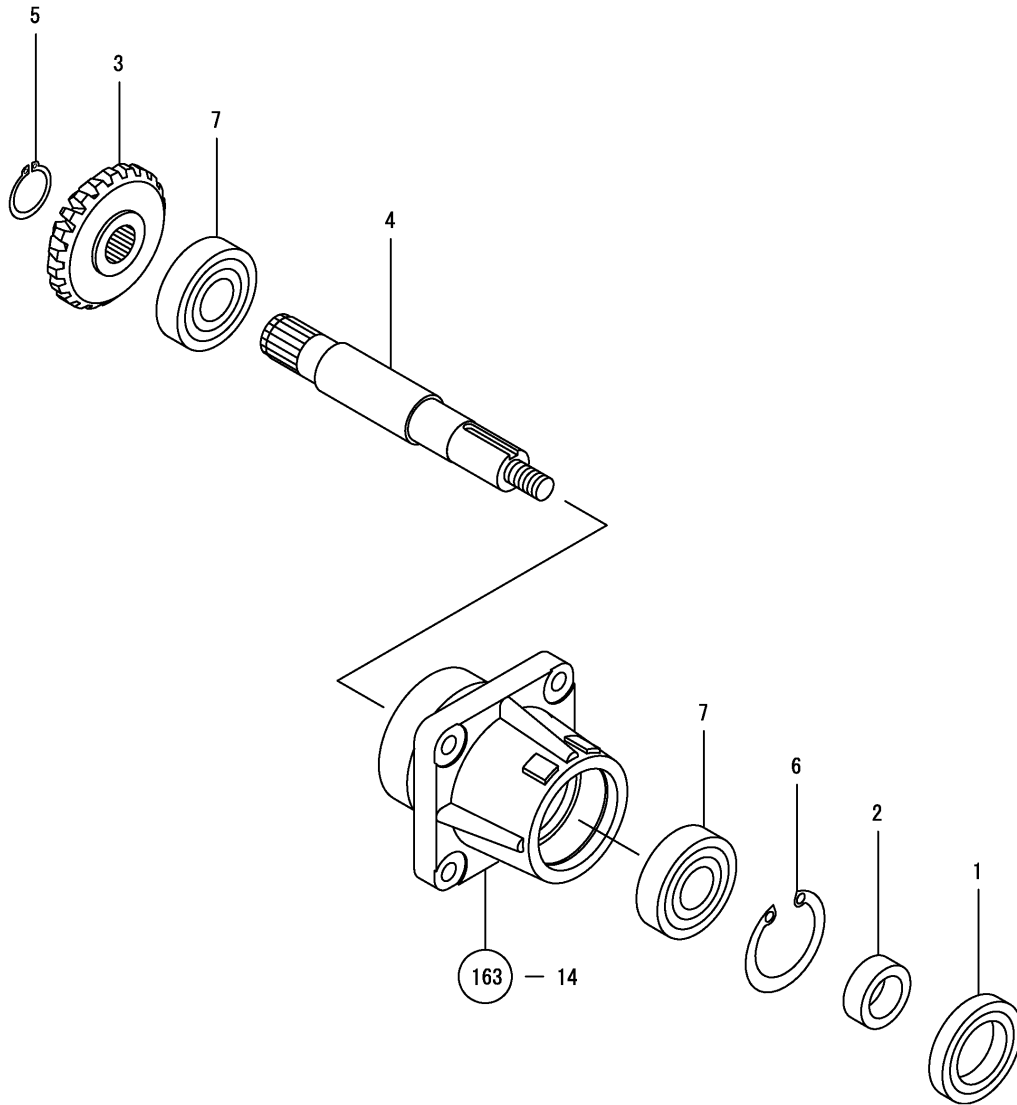
OCNP4-G07300 168. REAPING DRIVE SHAFT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-59510	SHAFT,REAPING DRIVE	1	1						
2	1	1E8540-59520	GEAR 39	1	1						
3	1	1E8540-59530	COLLAR 25X36X5	1	1						
4	1	194990-59630	COLLAR 25X38X18,SEAL	1	1						
5	1	22207-025230	CIRCLIP 25X2.3	2	2						
6	1	24101-062054	BEARING #6205	1	1						
7	1	24104-063054	BALL BEARING	1	1						
8	1	24421-386209	SEAL TC38 62 09, OIL	1	1						

Fig.169. THRESHING DRUM DRIVE SHAFT



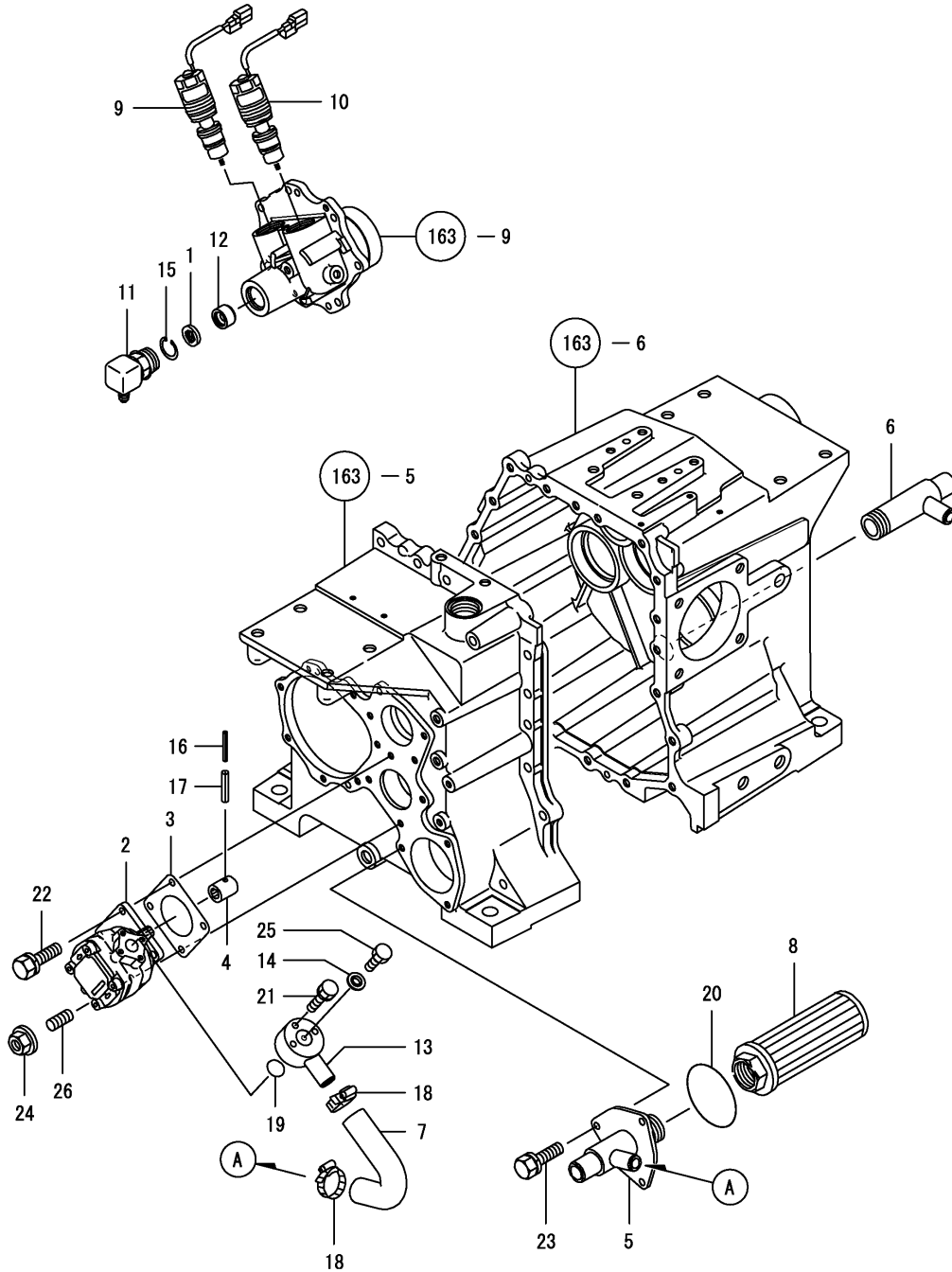
0CNP4-G07300 169. THRESHING DRUM DRIVE SHAFT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194190-32370	SEAL TC45 72 12, OIL	1	1						
2	1	1E8540-59430	SLEEVE 30X45X16,SI	1	1						
3	1	1E8540-59481	GEAR 22,BEVEL	1	1						
4	1	1E8540-59561	SHAFT,THRSH.DRUM DRV	1	1						
5	1	22242-000300	CIRCLIP 30	1	1						
6	1	22252-000721	CIRCLIP	1	1						
7	1	24101-063064	BALL BEARING	2	2						

Fig.170. HYDRAULIC(1)



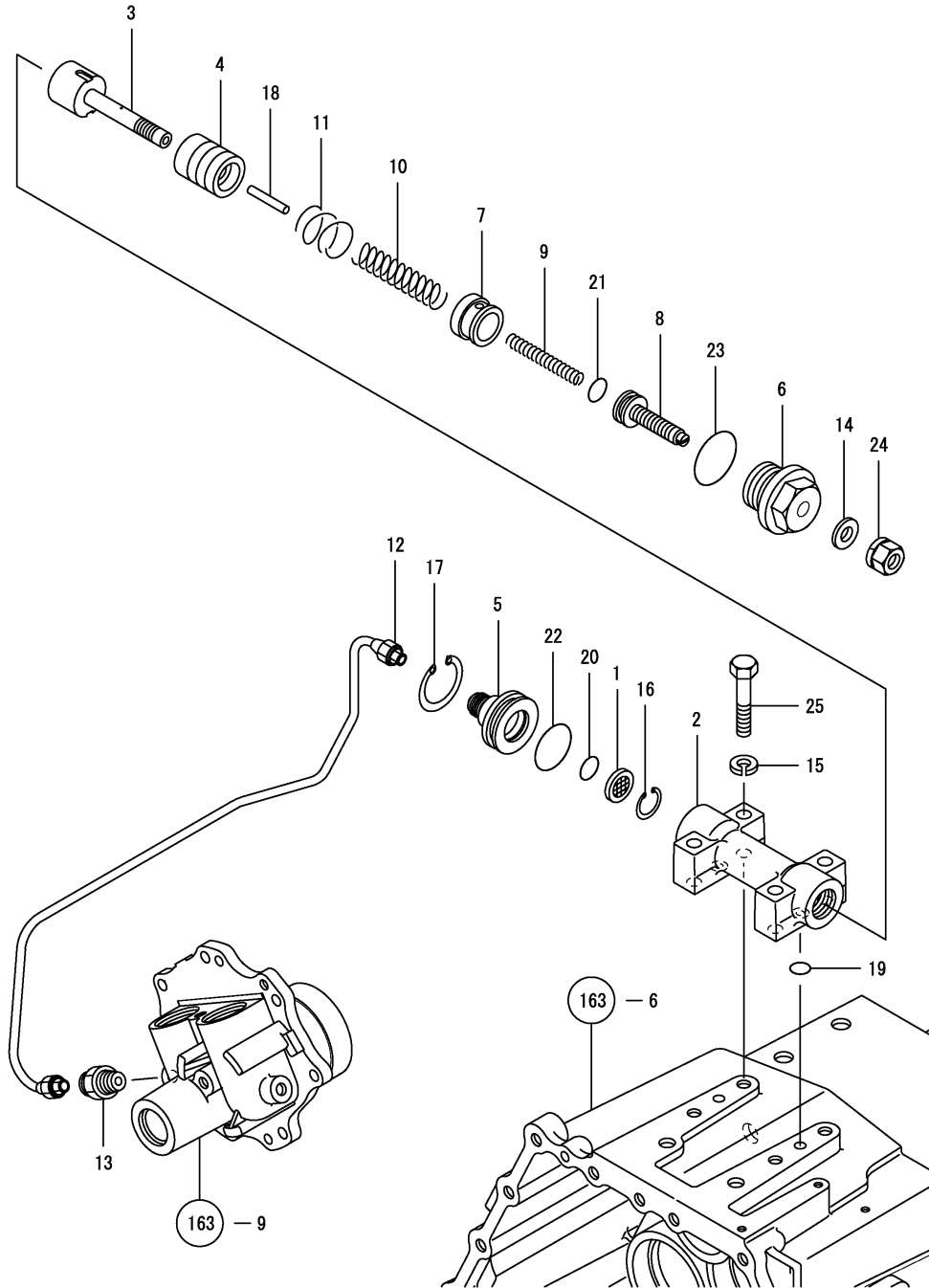
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194630-43220	STRAINER	1	1						
2	1	1E8540-59601	PUMP ASSY, GEAR	1	1						
3	1	1E8540-59610	PACKING,GEAR PUMP	1	1						
4	1	1E8540-59630	JOINT	1	1						
5	1	1E8540-59651	COVER COMP.,STRAINER	1	1						
6	1	1E8540-59700	JOINT COMP.,RETURN	1	1						
7	1	1E8540-59741	PIPE, SUCTION	1	1						
8	1	1E8540-59750	STRAINER	1	1						
9	1	1E8540-59770	VALVE BL,SOLENOID	1	1						
10	1	1E8540-59780	VALVE GR,SOLENOID	1	1						
11	1	1E8540-59800	ELBOW,ADJUSTABLE	1	1						
12	1	1E8540-59811	THROTTLE	1	1						
13	1	1E8540-59851	FLANGE, SUCTION	1	1						
14	1	22190-060000	SEAL WASHER 6(BOLT)	1	1						
15	1	22252-000170	CIRCLIP 17	1	1						
16	1	22351-035032	SPRING PIN 3.5X32	1	1						
17	1	22351-060032	SPRING PIN 6X32	1	1						
18	1	23000-035000	CLAMP 35	2	2						
19	1	24311-000200	O-RING 1A P-20.0	1	1						
20	1	24341-000800	O-RING 1A S-80.0	1	1						
21	1	26013-060402	BOLT M 6X 40	3	3						
22	1	26013-080252	BOLT M 8X 25	2	2						
23	1	26013-080252	BOLT M 8X 25	3	3						
24	1	26051-080002	NUT M 8	2	2						
25	1	26116-060102	BOLT M 6X 10 PLATED	1	1						
26	1	26226-080182	STUD M 8X 18 PLATED	2	2						



Fig.171. HYDRAULIC(2)



(A)=KGC80  
(B)=KGC80C  
(C)=

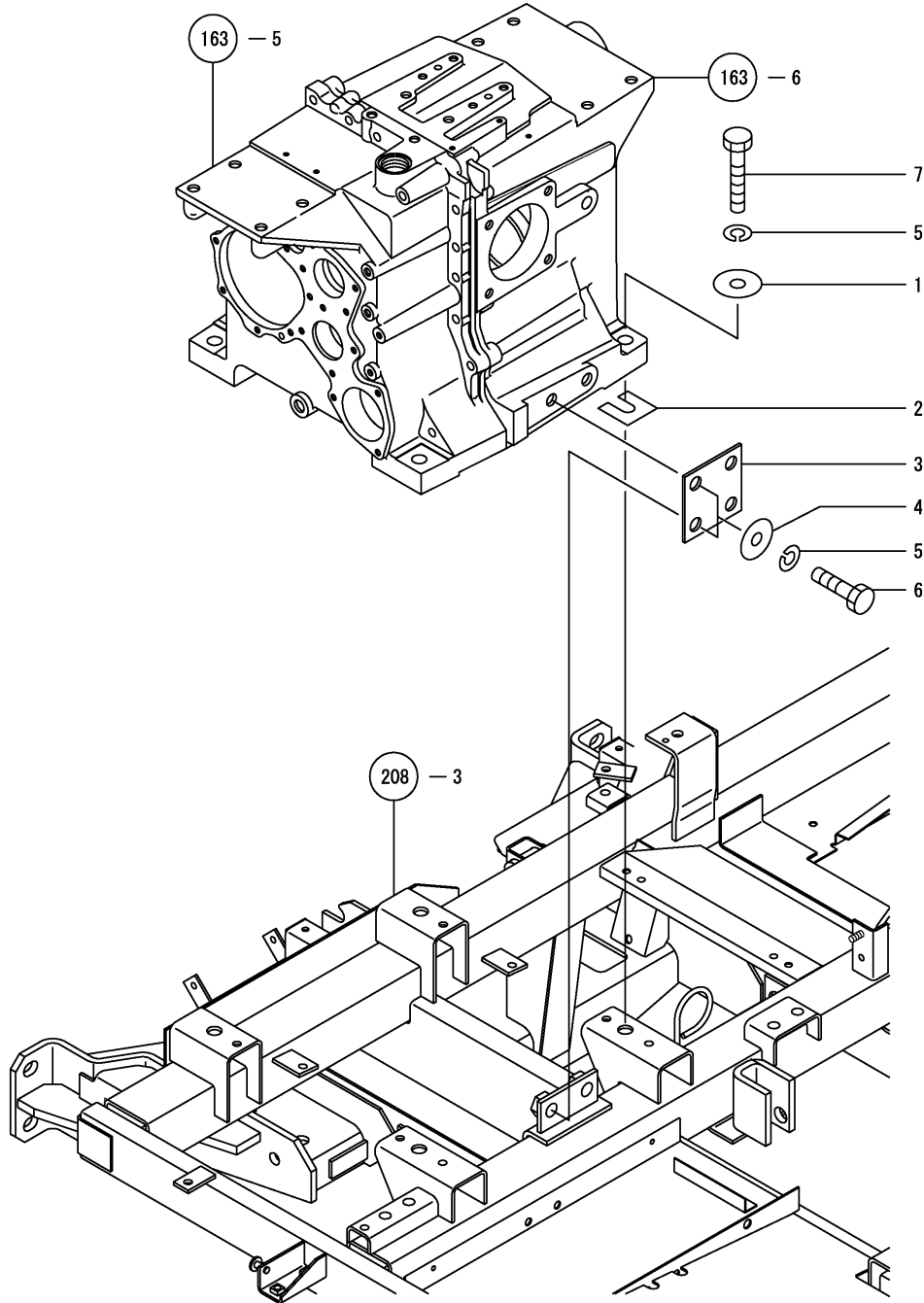
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194630-43220	STRAINER	1	1						
2	1	1E8540-58800	CASE, RELIEF VALVE	1	1						
3	1	1E8540-58810	RELIFE VALVE	1	1						
4	1	1E8540-58820	PISTON	1	1						
5	1	1E8540-58830	HEAD, VALVE	1	1						
6	1	1E8540-58840	END, RELIEF VALVE	1	1						
7	1	1E8540-58850	RETAINER	1	1						
8	1	1E8540-58860	RETAINER	1	1						
9	1	1E8540-58870	SPRING A, RELIEF VLV.	1	1						
10	1	1E8540-58880	SPRING B, RELIEF VLV.	1	1						
11	1	1E8540-58890	SPRING C, RELIEF VLV.	1	1						
12	1	1E8540-58910	PIPING COMP., RELIEF	1	1						
13	1	1E8540-58940	CONNECTOR, FLARE STR.	1	1						
14	1	22190-080001	SEAL WASHER 8(NUT)	1	1						
15	1	22217-100000	SPRING WASHER 10	4	4						
16	1	22252-000170	CIRCLIP 17	1	1						
17	1	22252-000300	CIRCLIP 30	1	1						
18	1	22351-040025	PIN 4X25, SPRING	1	1						
19	1	24311-000100	O-RING 1A P-10.0	2	2						
20	1	24311-000125	O-RING 1A P-12.5	1	1						
21	1	24311-000125	O-RING 1A P-12.5	1	1						
22	1	24321-000250	O-RING 1A G-25.0	1	1						
23	1	24341-000290	O-RING 1A S-29.0	1	1						
24	1	26051-080002	NUT M 8	1	1						
25	1	26116-100552	BOLT M10X 55 PLATED	4	4						

Fig.172. COUNTER CASE MOUNT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

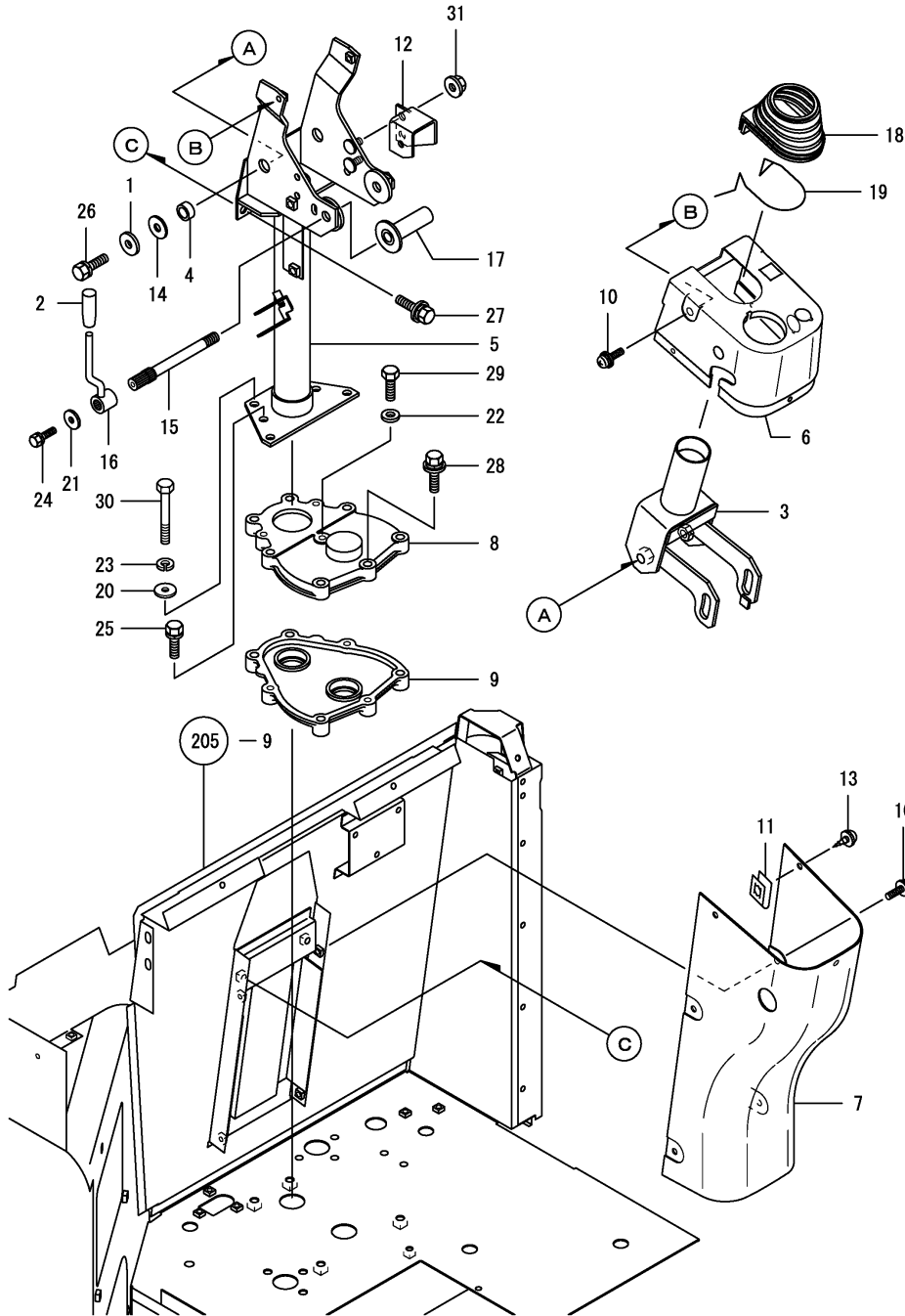


REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8300-51290	WASHER 16.5X37X8	4	4						
2	1	1E8540-59980	SHIM,COUNTER CASE	2	2						
3	1	1E8540-59990	PLATE,COUNTER MTG.	1	1						
4	1	22137-160000	WASHER 16,POLISHED	4	4						
5	1	22217-160000	SPRING WASHER 16	8	8						
6	1	26156-160402	BOLT M16X 40 PLATED	4	4						
7	1	26156-160652	BOLT M16X 65 PLATED	4	4						

Fig.173. STEERING COLUMN(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

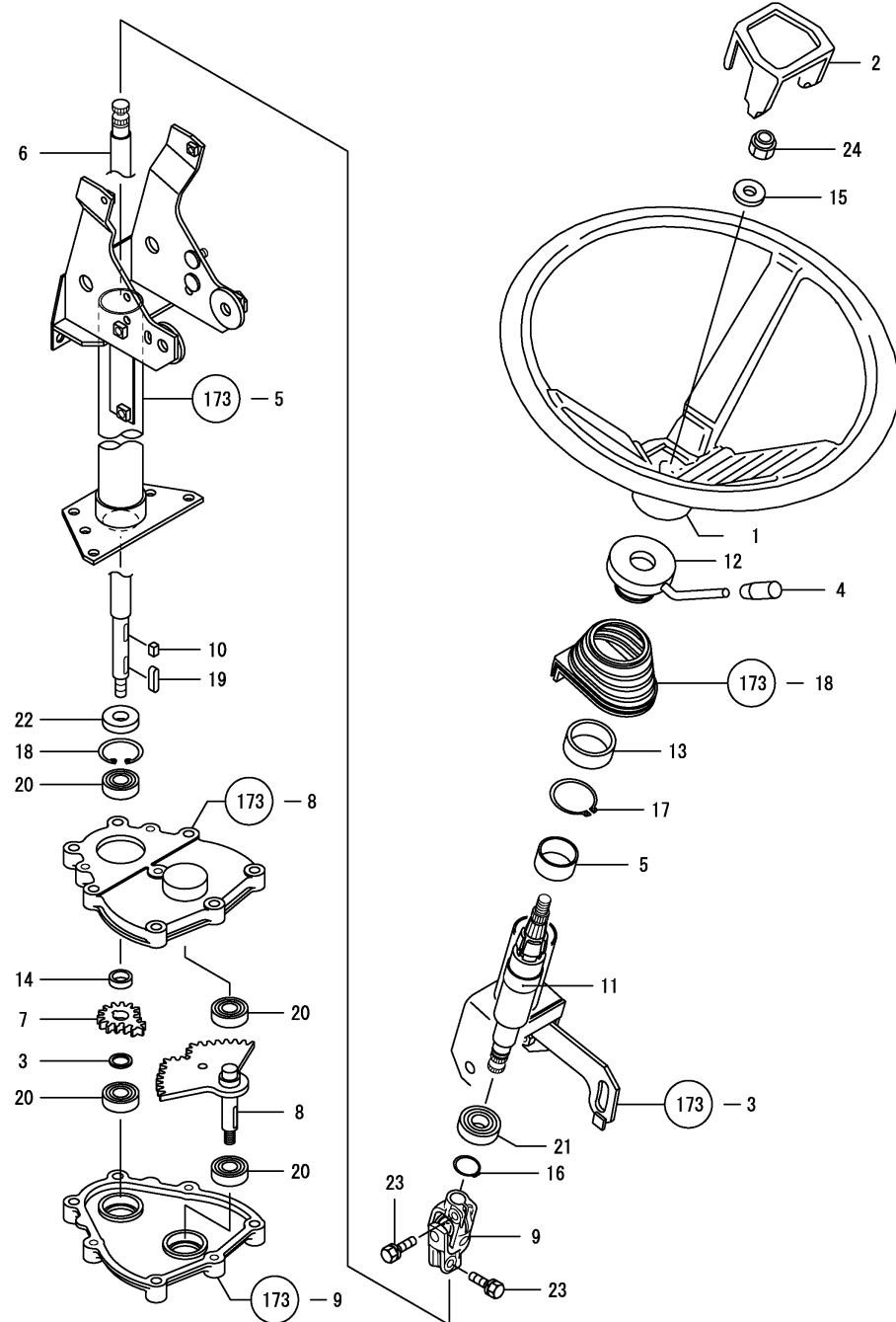


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6140-36160	WASHER 11X32X4.5	2							
2	1	1A1140-58050	GRIP, STAND	1							
3	1	1E8540-61001	COLUMN,STEERING UPPR	1							
4	1	1E8540-61090	COLLAR 11X16X7.5	2							
5	1	1E8540-61102	COLUMN,STEERING LOWR	1							
6	1	1E8540-61201	PANEL A,STEERING	1							
7	1	1E8540-61211	PANEL B,STEERING	1							
8	1	1E8540-61241	CASE A, GEAR	1							
9	1	1E8540-61251	CASE B, GEAR	1							
10	1	1E6690-61470	SCREW 6X16,BIND.HD.	6							
11	1	194167-61650	NUT 5008	3							
12	1	1E8540-61782	SEAT,ACCEL.LEVER	1							
13	1	194940-61790	SCREW 5X16	3							
14	1	1E8490-61950	SEAT 17X32X3,RUBBER	2							
15	1	1E8540-62050	SHAFT,TILT LEVER	1							
16	1	1E8540-62060	LEVER,HAND TILT	1							
17	1	1E8540-62080	COLLAR,TILT	1							
18	1	1E8540-62560	BOOT,STEERING	1							
19	1	1E8540-62590	SPRING,BOOT REINF.	1							
20	1	22137-080000	WASHER 8, POLISHED	4							
21	1	22157-060000	WASHER 6	1							
22	1	22190-080000	SEAL WASHER 8(BOLT)	1							
23	1	22217-080000	SPRING WASHER 8	4							
24	1	26013-060162	BOLT M 6X 16	1							
25	1	26013-080202	BOLT W/WASHER M8X20	2							
26	1	26013-100302	BOLT M10X 30	2							
27	1	26014-080162	BOLT M 8X 16	2							
28	1	26014-080352	BOLT M 8X 35	3							
29	1	26116-080122	BOLT M 8X 12 PLATED	1							
30	1	26116-080552	BOLT 8X55	4							
31	1	26367-080002	U-NUT M 8	2							

Fig.174. STEERING COLUMN(2)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

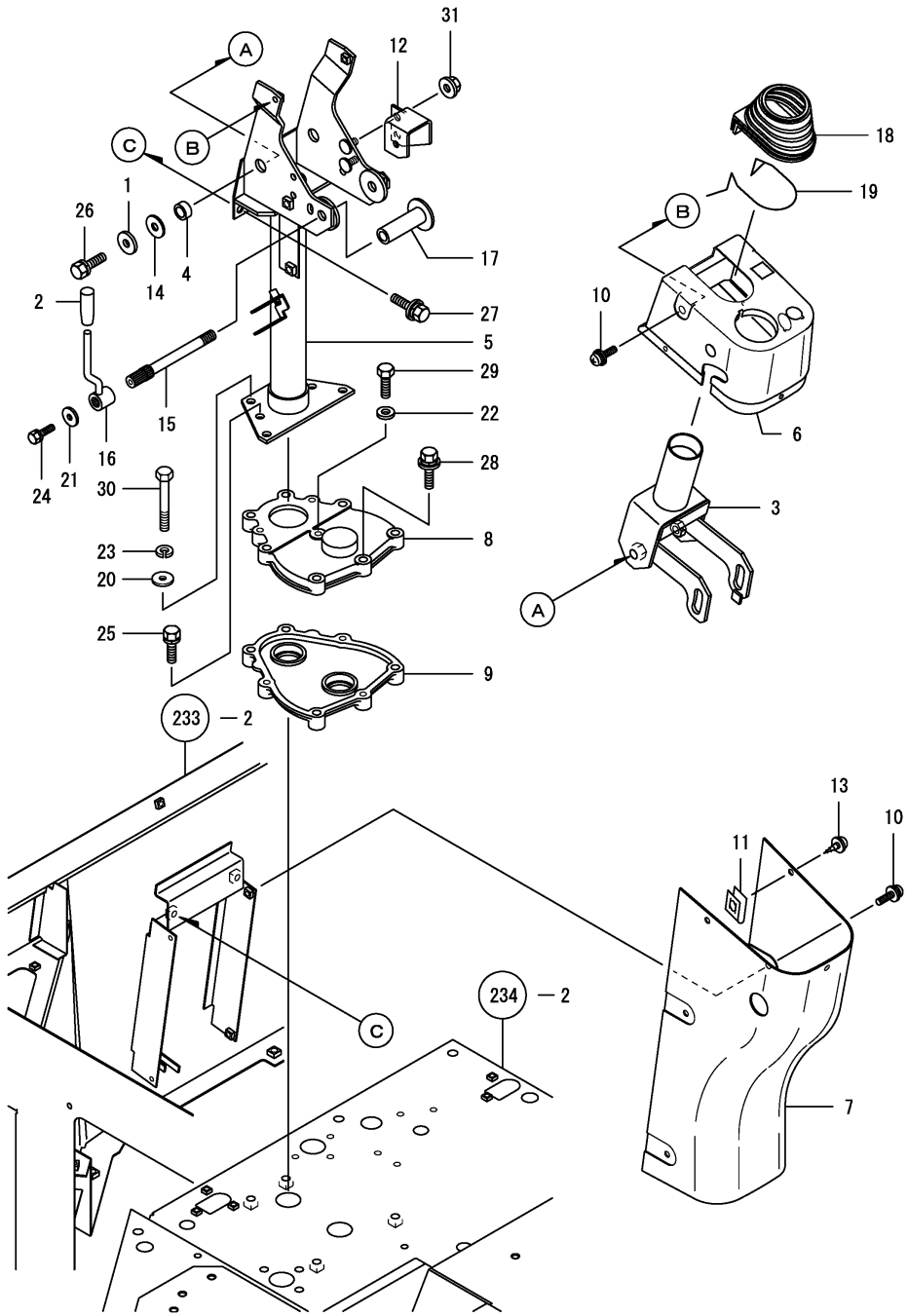


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1W4473-10020	WHEEL, STEERING	1							
2	1	1W4473-20030	CAP	1							
3	1	1E8190-26100	COLLAR 16.1X21.7X2	1							
4	1	1A1140-58050	GRIP, STAND	1							
5	1	1E8540-61080	BUSH 35X39X20	1							
6	1	1E8540-61230	SHAFT,STEERING LOWER	1							
7	1	1E8540-61261	GEAR.DEFORMED(DRV	1							
8	1	1E8540-61271	GEAR COMP,DEFORMED	1							
9	1	1E8540-61300	JOINT, HANDLE	1							
10	1	1E8540-61310	KEY 5X8	1							
11	1	1E8540-62500	SHAFT COMP.,TELESCO.	1							
12	1	1E8540-62540	NUT COMPL.,LOCK	1							
13	1	1E8540-62570	COLLAR 40X50X18	1							
14	1	1E4790-63080	COLLAR 16X22X7	1							
15	1	22137-120000	WASHER 12,POLISHED	1							
16	1	22242-000170	CIRCLIP 17	1							
17	1	22242-000401	CIRCLIP 40-S	1							
18	1	22252-000350	CIRCLIP 35	1							
19	1	22550-050150	KEY 5X15	1							
20	1	24104-062024	BALL BEARING	4							
21	1	24104-062034	BALL BEARING	1							
22	1	24421-173508	SEAL TC17 35 08, OIL	1							
23	1	26013-080252	BOLT M 8X 25	2							
24	1	26356-120002	U-NUT M12	1							

Fig.175. STEERING COLUMN(CABIN(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

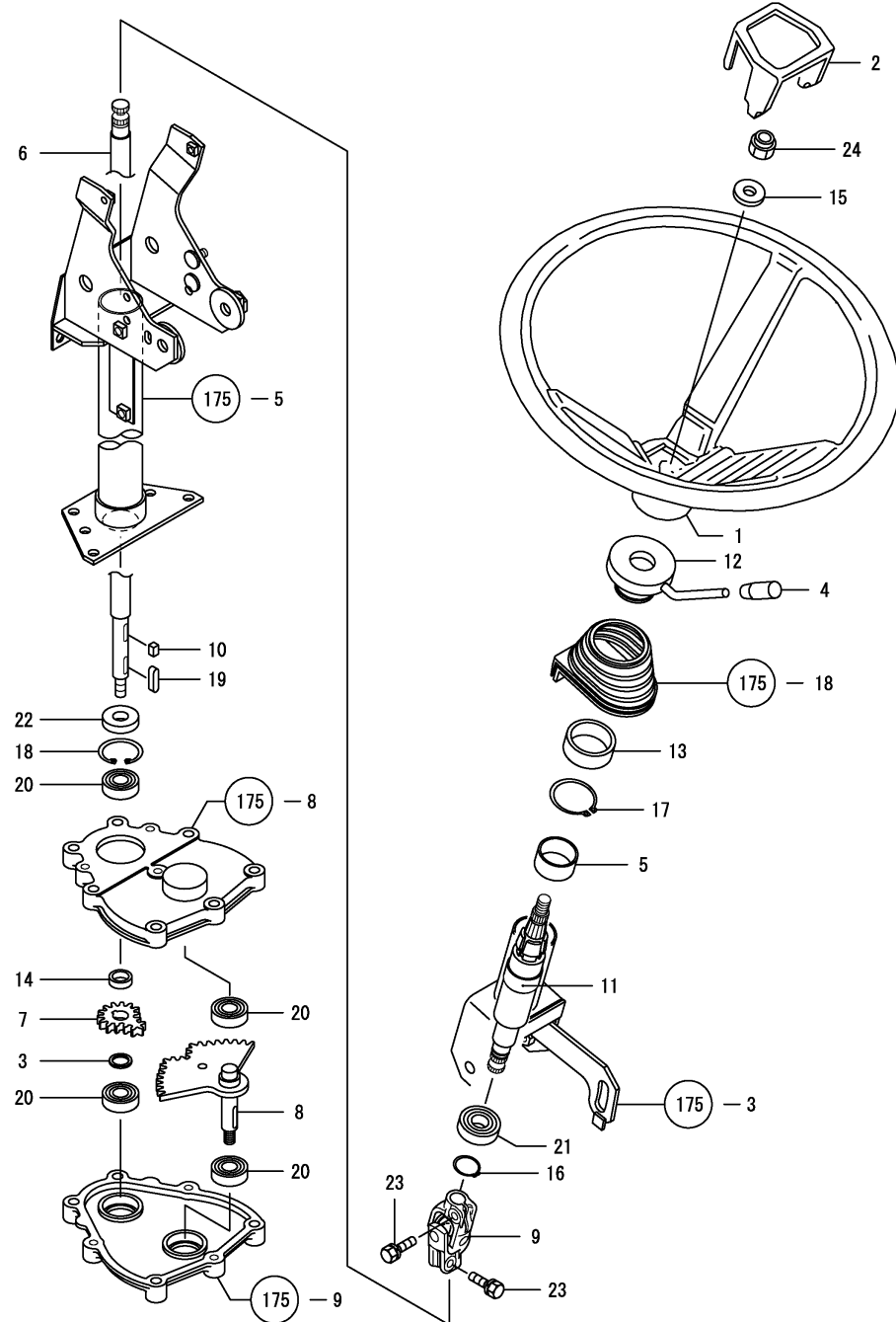


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6140-36160	WASHER 11X32X4.5		2						
2	1	1A1140-58050	GRIP, STAND		1						
3	1	1E8540-61001	COLUMN,STEERING UPPR		1						
4	1	1E8540-61090	COLLAR 11X16X7.5		2						
5	1	1E8540-61102	COLUMN,STEERING LOWR		1						
6	1	1E8545-61200	PANEL A,STEERING		1						
7	1	1E8545-61210	PANEL B,STEERING		1						
8	1	1E8540-61241	CASE A, GEAR		1						
9	1	1E8540-61251	CASE B, GEAR		1						
10	1	1E6690-61470	SCREW 6X16,BIND.HD.		6						
11	1	194167-61650	NUT 5008		3						
12	1	1E8540-61782	SEAT,ACCEL.LEVER		1						
13	1	194940-61790	SCREW 5X16		3						
14	1	1E8490-61950	SEAT 17X32X3,RUBBER		2						
15	1	1E8540-62050	SHAFT,TILT LEVER		1						
16	1	1E8540-62060	LEVER,HAND TILT		1						
17	1	1E8540-62080	COLLAR,TILT		1						
18	1	1E8540-62560	BOOT,STEERING		1						
19	1	1E8540-62590	SPRING,BOOT REINF.		1						
20	1	22137-080000	WASHER 8, POLISHED		4						
21	1	22157-060000	WASHER 6		1						
22	1	22190-080000	SEAL WASHER 8(BOLT)		1						
23	1	22217-080000	SPRING WASHER 8		4						
24	1	26013-060162	BOLT M 6X 16		1						
25	1	26013-080202	BOLT W/WASHER M8X20		2						
26	1	26013-100302	BOLT M10X 30		2						
27	1	26014-080162	BOLT M 8X 16		2						
28	1	26014-080352	BOLT M 8X 35		3						
29	1	26116-080122	BOLT M 8X 12 PLATED		1						
30	1	26116-080552	BOLT 8X55		4						
31	1	26367-080002	U-NUT M 8		2						

Fig.176. STEERING COLUMN(CABIN(2)

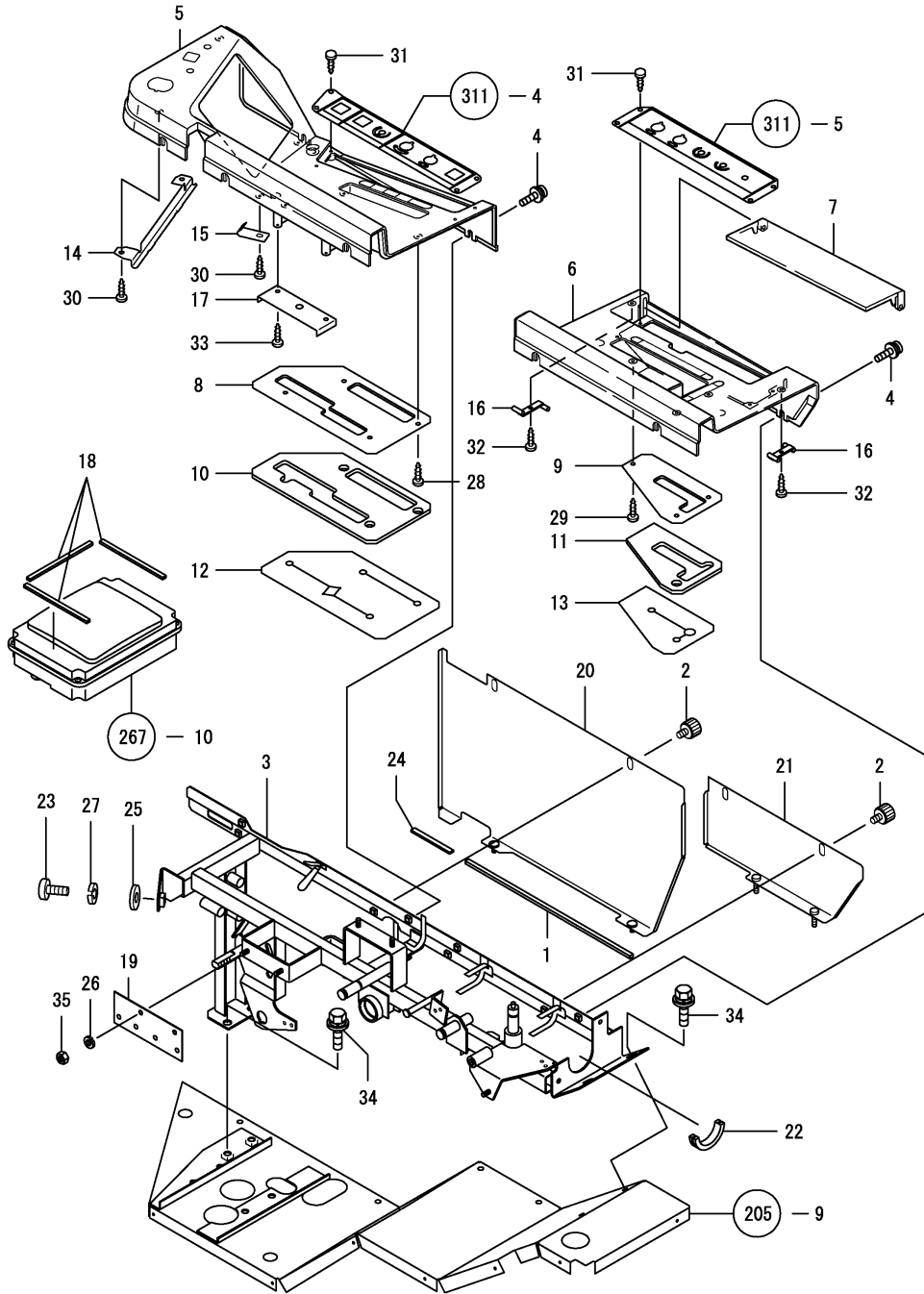
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1W4473-10020	WHEEL, STEERING		1						
2	1	1W4473-20030	CAP		1						
3	1	1E8190-26100	COLLAR 16.1X21.7X2		1						
4	1	1A1140-58050	GRIP, STAND		1						
5	1	1E8540-61080	BUSH 35X39X20		1						
6	1	1E8540-61230	SHAFT,STEERING LOWER		1						
7	1	1E8540-61261	GEAR.DEFORMED(DRV		1						
8	1	1E8540-61271	GEAR COMP,DEFORMED		1						
9	1	1E8540-61300	JOINT, HANDLE		1						
10	1	1E8540-61310	KEY 5X8		1						
11	1	1E8540-62500	SHAFT COMP.,TELESCO.		1						
12	1	1E8540-62540	NUT COMPL.,LOCK		1						
13	1	1E8540-62570	COLLAR 40X50X18		1						
14	1	1E4790-63080	COLLAR 16X22X7		1						
15	1	22137-120000	WASHER 12,POLISHED		1						
16	1	22242-000170	CIRCLIP 17		1						
17	1	22242-000401	CIRCLIP 40-S		1						
18	1	22252-000350	CIRCLIP 35		1						
19	1	22550-050150	KEY 5X15		1						
20	1	24104-062024	BALL BEARING		4						
21	1	24104-062034	BALL BEARING		1						
22	1	24421-173508	SEAL TC17 35 08, OIL		1						
23	1	26013-080252	BOLT M 8X 25		2						
24	1	26356-120002	U-NUT M12		1						

Fig.177. SIDE COLUMN

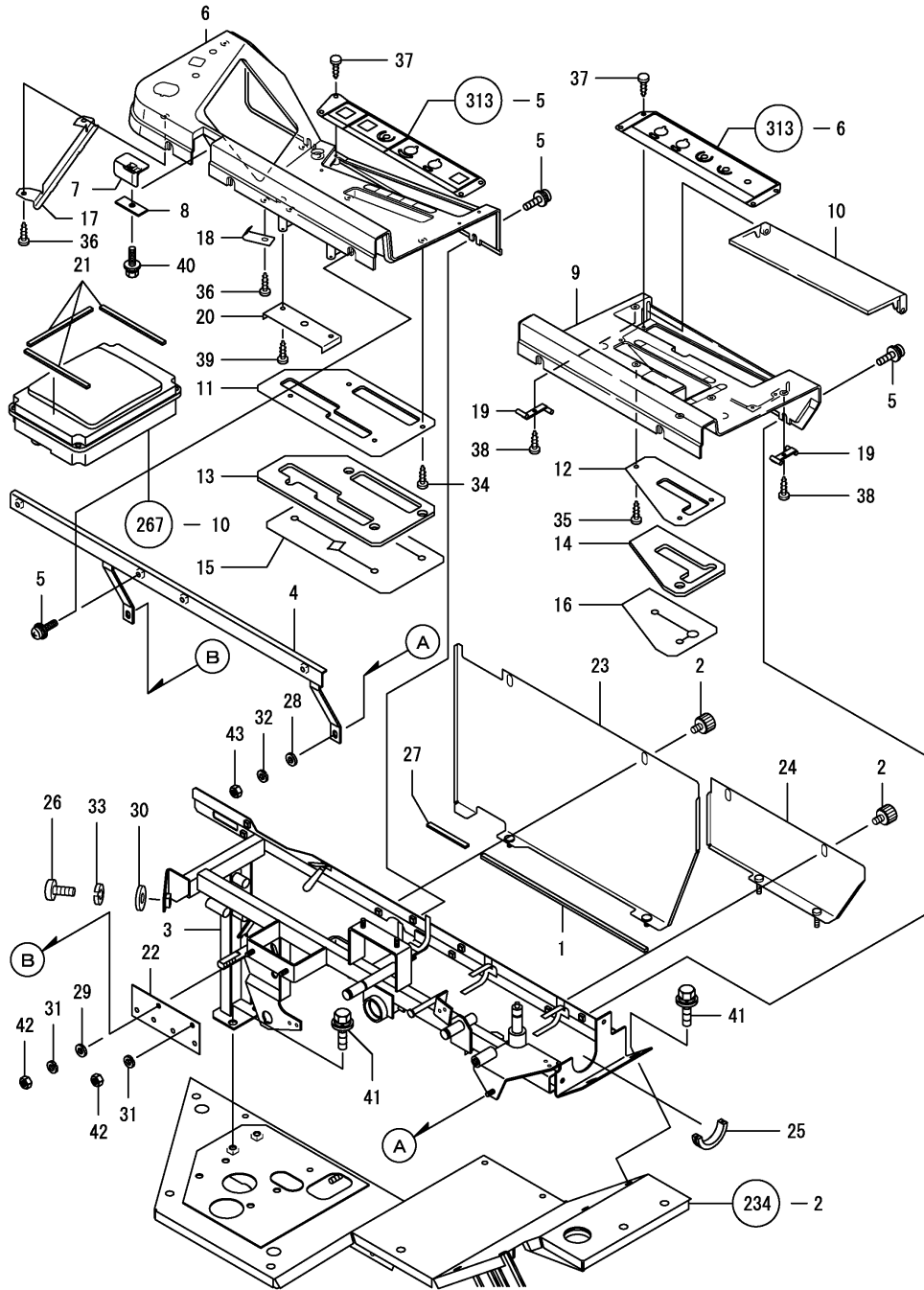


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1F4200-32490	TAPE 7X5X340,SOFT	1							
2	1	1F4124-44410	BOLT 6X10,WING	4							
3	1	1E8540-61401	FRAME,SIDE COLUMN	1							
4	1	1E6690-61470	SCREW 6X16,BIND.HD.	8							
5	1	1E8540-61701	STAND,PANEL FRONT	1							
6	1	1E8540-61770	STAND,PANEL REAR	1							
7	1	1E8540-61790	COVER,PANEL MOUNT	1							
8	1	1E8540-61800	GUIDE,LEVER FRONT	1							
9	1	1E8540-61810	GUIDE,LEVER REAR	1							
10	1	1E8540-61820	SEAL,FRONT FIXED	1							
11	1	1E8540-61830	SEAL,REAR FIXED	1							
12	1	1E8540-61840	SEAL,PANEL	1							
13	1	1E8540-61850	SEAL,PANEL REAR	1							
14	1	1E8540-61880	PLATE A,METER MTG.	1							
15	1	1E8540-61890	PLATE B,METER MTG.	2							
16	1	1E8540-61901	PLATE CMP.,COVER MTG	2							
17	1	1E8540-61910	GUIDE,HARNES	1							
18	1	1E8540-61920	RUBBER,METER GUARD	3							
19	1	1E8540-61930	BRACKET	1							
20	1	1E8540-61961	COVER,SD.COLUMN INNR	1							
21	1	1E8540-61980	COVER,REAR SD.COLUMN	1							
22	1	1E6310-68450	MOLDINGS 100,HOSE	1							
23	1	172137-69840	SCREW	1							
24	1	1E6403-94990	SOFT TAPE 8X600	1							
25	1	22137-080000	WASHER 8, POLISHED	1							
26	1	22217-060000	SPRING WASHER 6	2							
27	1	22217-080000	SPRING WASHER 8	1							
28	1	22857-500120	SCREW 5X12	4							
29	1	22857-500120	SCREW 5X12	3							
30	1	22857-500120	SCREW 5X12	4							
31	1	22857-500120	SCREW 5X12	8							
32	1	22857-500120	SCREW 5X12	2							
33	1	22857-500120	SCREW 5X12	2							
34	1	26014-080202	BOLT M 8X 20	4							
35	1	26717-060002	NUT M 6	2							

Fig.178. SIDE COLUMN(CABIN



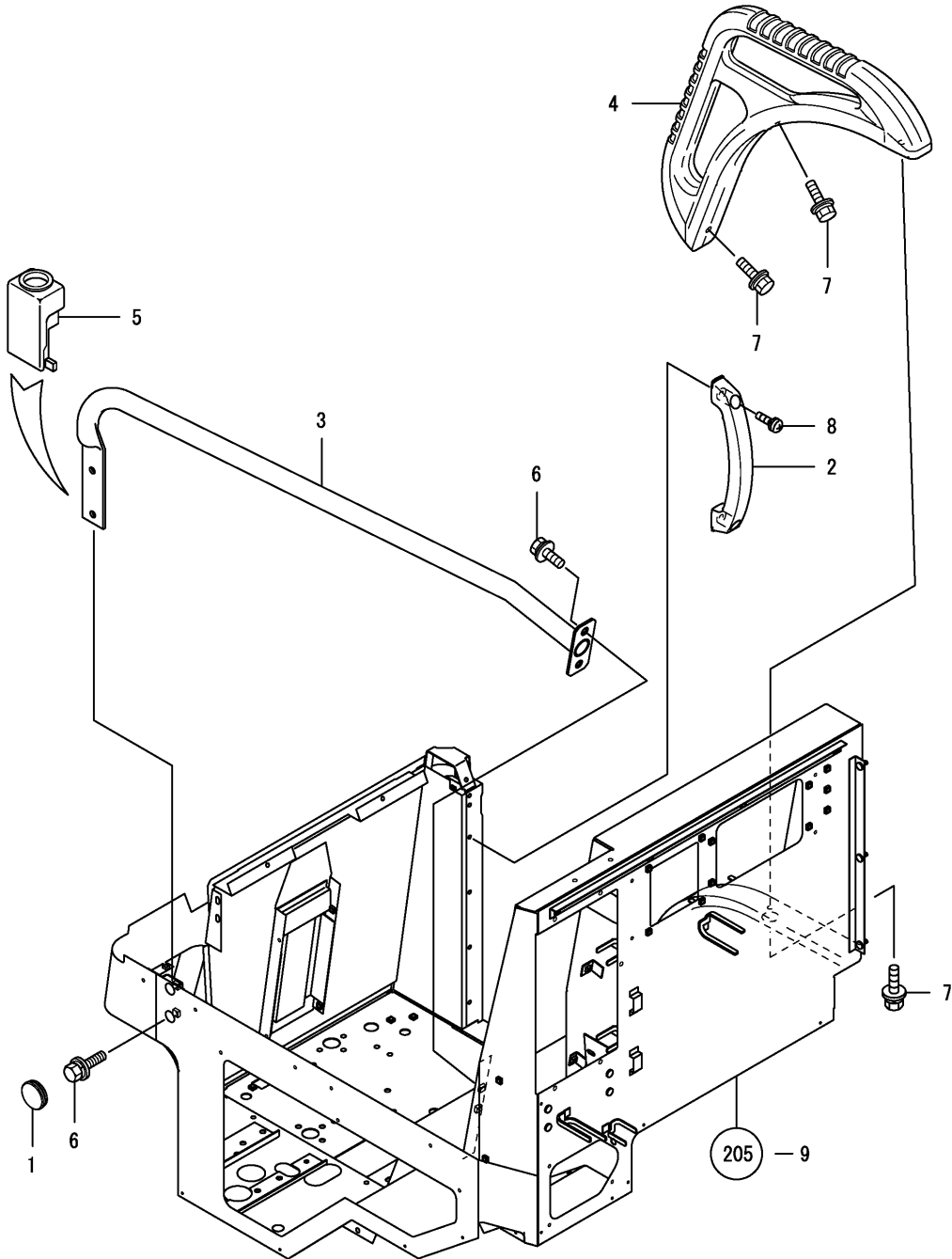
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1F4200-32490	TAPE 7X5X340,SOFT		1						
2	1	1F4124-44410	BOLT 6X10,WING		4						
3	1	1E8540-61401	FRAME,SIDE COLUMN		1						
4	1	1E8545-61400	SUPPORT COMP.,PANEL		1						
5	1	1E6690-61470	SCREW 6X16,BIND.HD.		7						
6	1	1E8540-61701	STAND,PANEL FRONT		1						
7	1	1E8545-61711	COVER,PNL.STND.FRONT		1						
8	1	1E8545-61750	STAY 19X48		1						
9	1	1E8540-61770	STAND,PANEL REAR		1						
10	1	1E8540-61790	COVER,PANEL MOUNT		1						
11	1	1E8540-61800	GUIDE,LEVER FRONT		1						
12	1	1E8540-61810	GUIDE,LEVER REAR		1						
13	1	1E8540-61820	SEAL,FRONT FIXED		1						
14	1	1E8540-61830	SEAL,REAR FIXED		1						
15	1	1E8540-61840	SEAL,PANEL		1						
16	1	1E8540-61850	SEAL,PANEL REAR		1						
17	1	1E8540-61880	PLATE A,METER MTG.		1						
18	1	1E8540-61890	PLATE B,METER MTG.		2						
19	1	1E8540-61901	PLATE CMP.,COVER MTG		2						
20	1	1E8540-61910	GUIDE,HARNESS		1						
21	1	1E8540-61920	RUBBER,METER GUARD		3						
22	1	1E8540-61930	BRACKET		1						
23	1	1E8540-61961	COVER,SD.COLUMN INNR		1						
24	1	1E8540-61980	COVER,REAR SD.COLUMN		1						
25	1	1E6310-68450	MOLDINGS 100,HOSE		1						
26	1	172137-69840	SCREW		1						
27	1	1E6403-94990	SOFT TAPE 8X600		1						
28	1	22137-060000	WASHER 6, POLISHED		1						
29	1	22137-060000	WASHER 6, POLISHED		1						
30	1	22137-080000	WASHER 8, POLISHED		1						
31	1	22217-060000	SPRING WASHER 6		2						
32	1	22217-060000	SPRING WASHER 6		1						
33	1	22217-080000	SPRING WASHER 8		1						
34	1	22857-500120	SCREW 5X12		4						
35	1	22857-500120	SCREW 5X12		3						
36	1	22857-500120	SCREW 5X12		4						
37	1	22857-500120	SCREW 5X12		8						
38	1	22857-500120	SCREW 5X12		2						
39	1	22857-500120	SCREW 5X12		2						
40	1	26014-060162	BOLT M 6X 16		1						
41	1	26014-080202	BOLT M 8X 20		4						
42	1	26717-060002	NUT M 6		2						
43	1	26717-060002	NUT M 6		1						



Fig.179. SIDE ASSIST

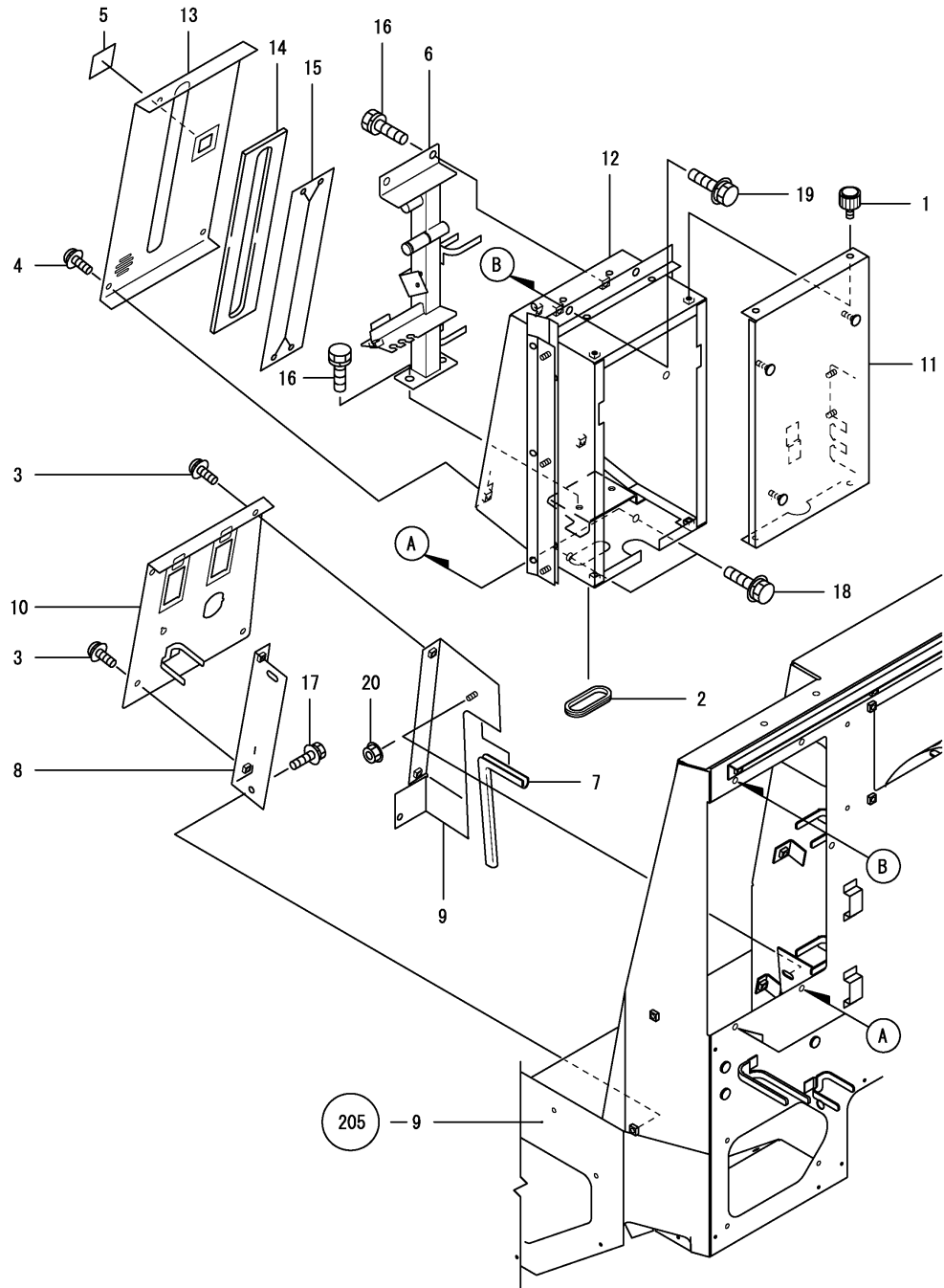


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-06450	GROMMET 22	1							
2	1	1N1470-62080	REST,ARM	1							
3	1	1E8540-62400	BAR,SIDE ASSIST	1							
4	1	1E8540-62430	BAR	1							
5	1	1E8540-62461	COVER,ASSIST BAR	1							
6	1	26014-080162	BOLT M 8X 16	4							
7	1	26014-080202	BOLT M 8X 20	3							
8	1	26022-060162	SCREW M 6X 16	2							

Fig.180. GT COLUMN



(A)=KGC80  
(B)=KGC80C  
(C)=

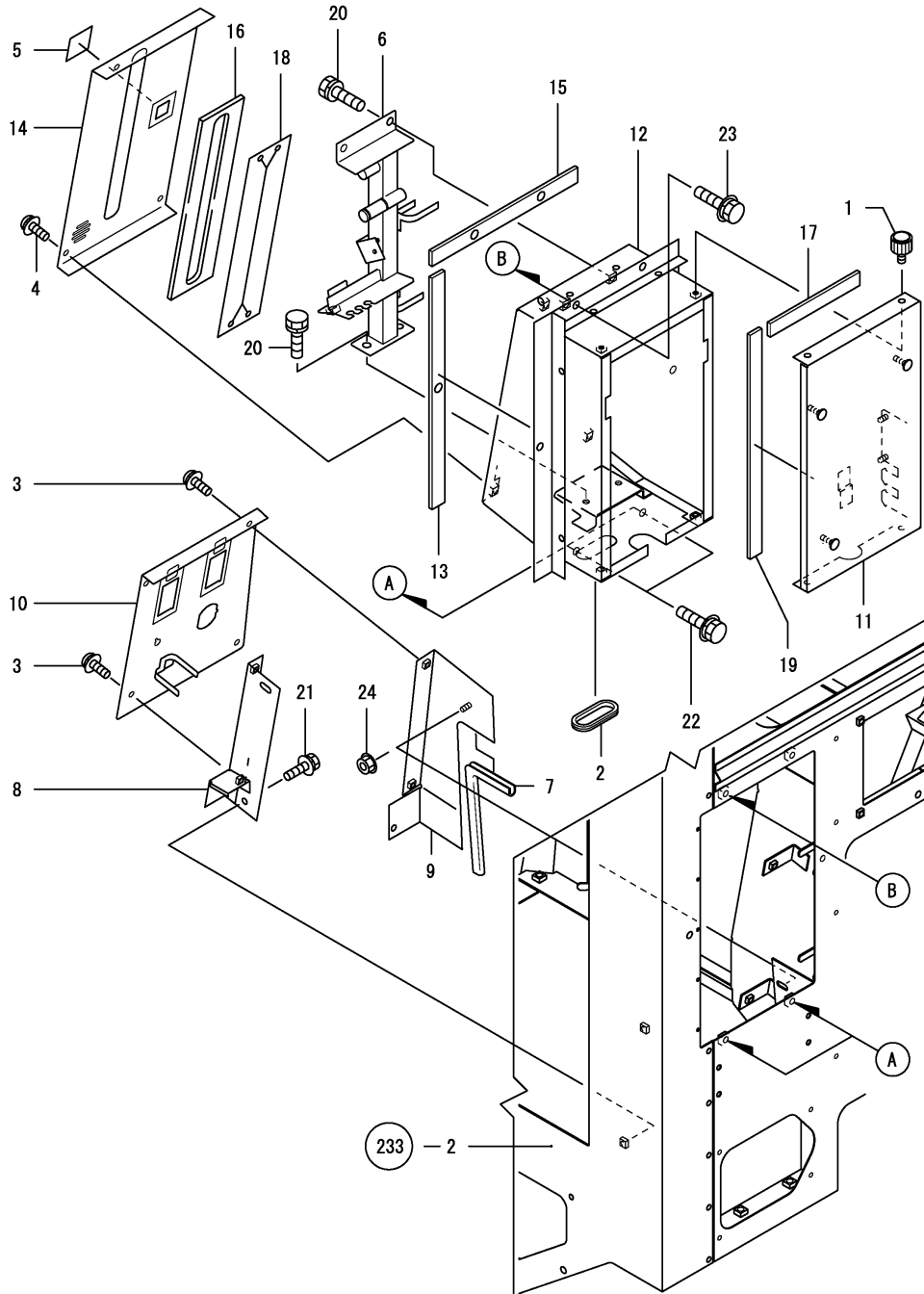
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1F4124-44410	BOLT 6X10,WING	4							
2	1	1A1270-58000	GROMMET	1							
3	1	1E6690-61470	SCREW 6X16,BIND.HD.	4							
4	1	1E6690-61470	SCREW 6X16,BIND.HD.	3							
5	1	1E8080-61640	PLATE,HOLE HIDING	1							
6	1	1E8540-62101	FRAME,GR.TK.COLUMN	1							
7	1	1E8540-62240	MOLD, 200	1							
8	1	1E8540-62251	PANEL L,GRAIN TANK	1							
9	1	1E8540-62281	PANEL R,GRAIN TANK	1							
10	1	1E8540-62300	PANEL,GR.TK.FRONT	1							
11	1	1E8540-62750	PLATE,GRN.TANK REAR	1							
12	1	1E8540-62823	COLUMN,GRAIN TANK	1							
13	1	1E8540-62950	COVER,GR.TK.COLUMN	1							
14	1	1E8540-62960	SEAT,GR.TANK FIXING	1							
15	1	1E8540-62970	SEAT,GR.TK.COLUMN	1							
16	1	26013-080162	BOLT W/WASHER M8X16	4							
17	1	26014-060122	BOLT M 6X 12	2							
18	1	26014-080122	BOLT M 8X 12	2							
19	1	26014-080162	BOLT M 8X 16	3							
20	1	26367-060002	NUT M 6	1							

Fig.181. GT COLUMN(CABIN

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

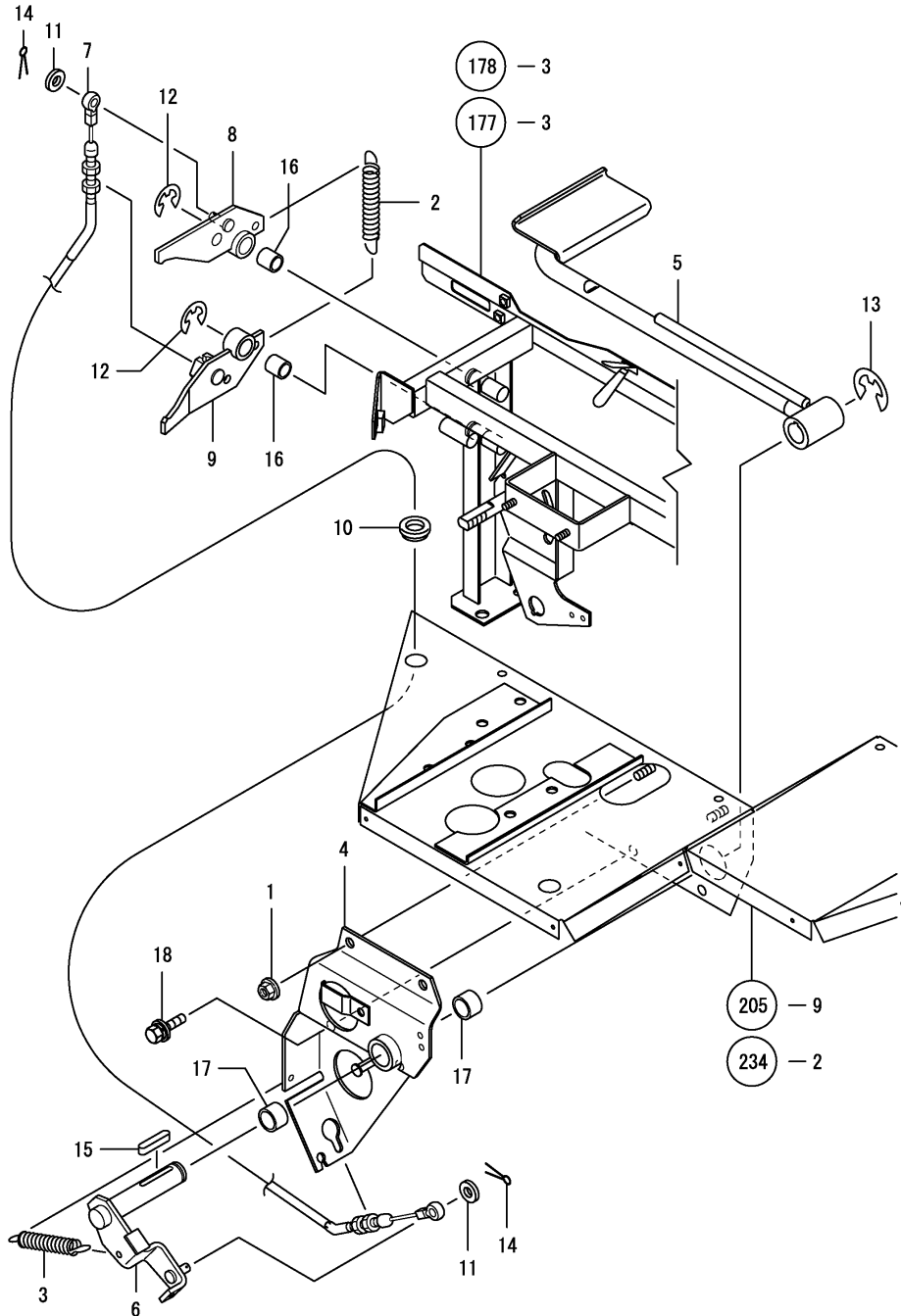


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1F4124-44410	BOLT 6X10,WING		4						
2	1	1A1270-58000	GROMMET		1						
3	1	1E6690-61470	SCREW 6X16,BIND.HD.		4						
4	1	1E6690-61470	SCREW 6X16,BIND.HD.		3						
5	1	1E8080-61640	PLATE,HOLE HIDING		1						
6	1	1E8540-62101	FRAME,GR.TK.COLUMN		1						
7	1	1E8540-62240	MOLD, 200		1						
8	1	1E8545-62250	PANEL L,GRAIN TANK		1						
9	1	1E8540-62281	PANEL R,GRAIN TANK		1						
10	1	1E8540-62300	PANEL,GR.TK.FRONT		1						
11	1	1E8540-62750	PLATE,GRN.TANK REAR		1						
12	1	1E8545-62821	COLUMN,GRAIN TANK		1						
13	1	1E8545-62940	SEAL 5X22X346		2						
14	1	1E8540-62950	COVER,GR.TK.COLUMN		1						
15	1	1E8545-62950	SEAL 5X22X252		2						
16	1	1E8540-62960	SEAT,GR.TANK FIXING		1						
17	1	1E8545-62960	SEAL 5X20X155		2						
18	1	1E8540-62970	SEAT,GR.TK.COLUMN		1						
19	1	1E8545-62970	SEAL 5X20X335		2						
20	1	26013-080162	BOLT W/WASHER M8X16		4						
21	1	26014-060122	BOLT M 6X 12		2						
22	1	26014-080122	BOLT M 8X 12		2						
23	1	26014-080162	BOLT M 8X 16		4						
24	1	26367-060002	NUT M 6		1						

Fig.182. TRAVELING BRAKE CONTROL

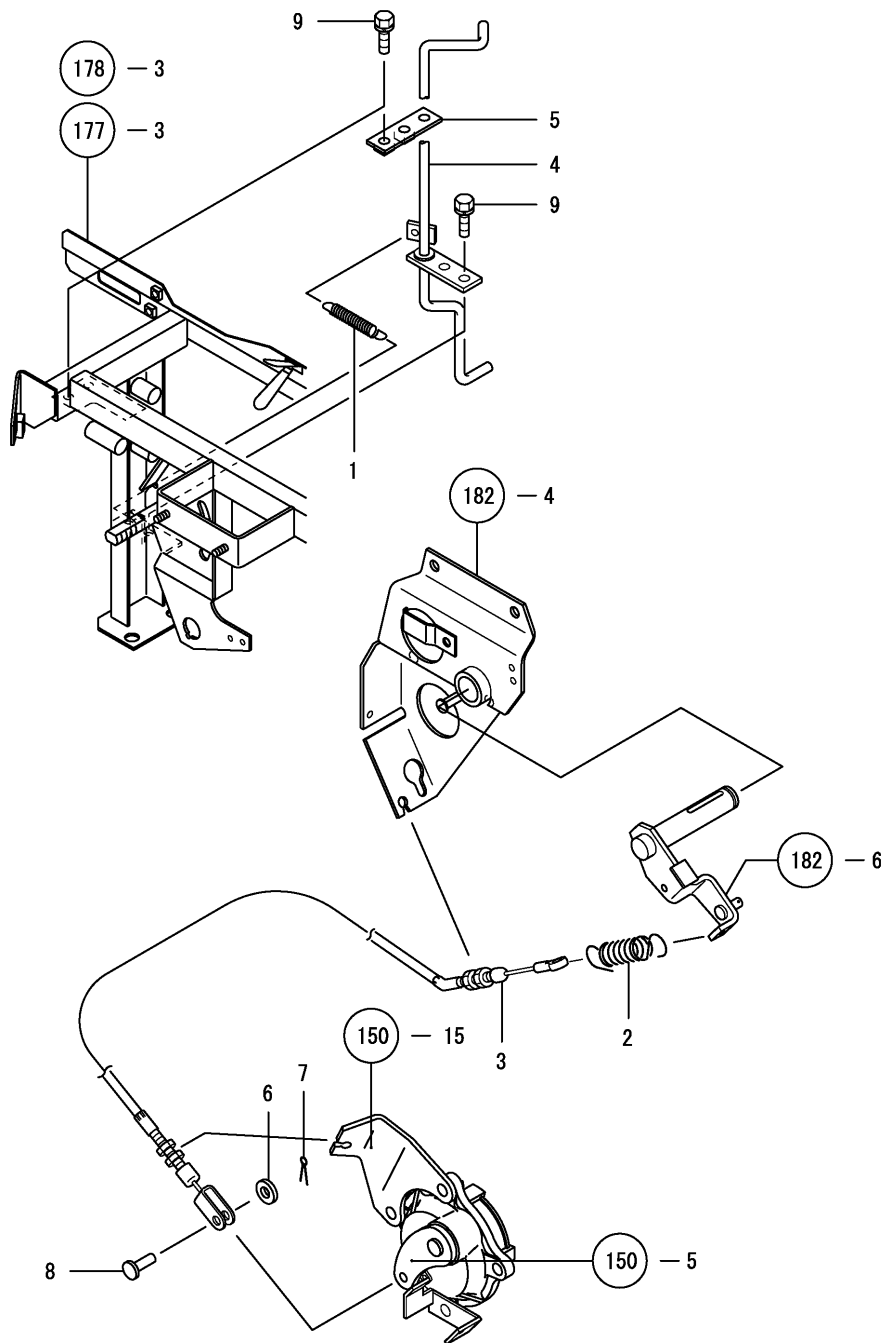
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22140	NUT W/WASHER 8	2	2						
2	1	1E6460-39730	SPRING 10X60	1	1						
3	1	1E8380-63600	SPRING 2.3X15.8X105	1	1						
4	1	1E8540-63701	FULCRUM,MAIN CLUTCH	1	1						
5	1	1E8540-63753	PEDAL,MAIN CLUTCH	1	1						
6	1	1E8540-63780	ARM,MAIN CLUTCH	1	1						
7	1	1E8540-63831	WIRE.TRAVEL.CLVTCH	1	1						
8	1	1E8540-63880	ARM A,TRAVEL CLUTCH	1	1						
9	1	1E8540-63890	ARM B,TRAVEL CLUTCH	1	1						
10	1	1E6331-81250	GROMMET 17	1	1						
11	1	22117-080000	WASHER 8	2	2						
12	1	22272-000120	CIRCLIP E-12	2	2						
13	1	22272-000150	CIRCLIP E-15	1	1						
14	1	22417-200160	COTTER PIN 2.0X16	2	2						
15	1	22550-050300	KEY 5X30	1	1						
16	1	24550-015150	BUSH 15X15	2	2						
17	1	24550-020200	BUSH 20X20,DRY	2	2						
18	1	26014-080162	BOLT M 8X 16	2	2						

Fig.183. PARKING BRAKE CONTROL



(A)=KGC80  
(B)=KGC80C  
(C)=

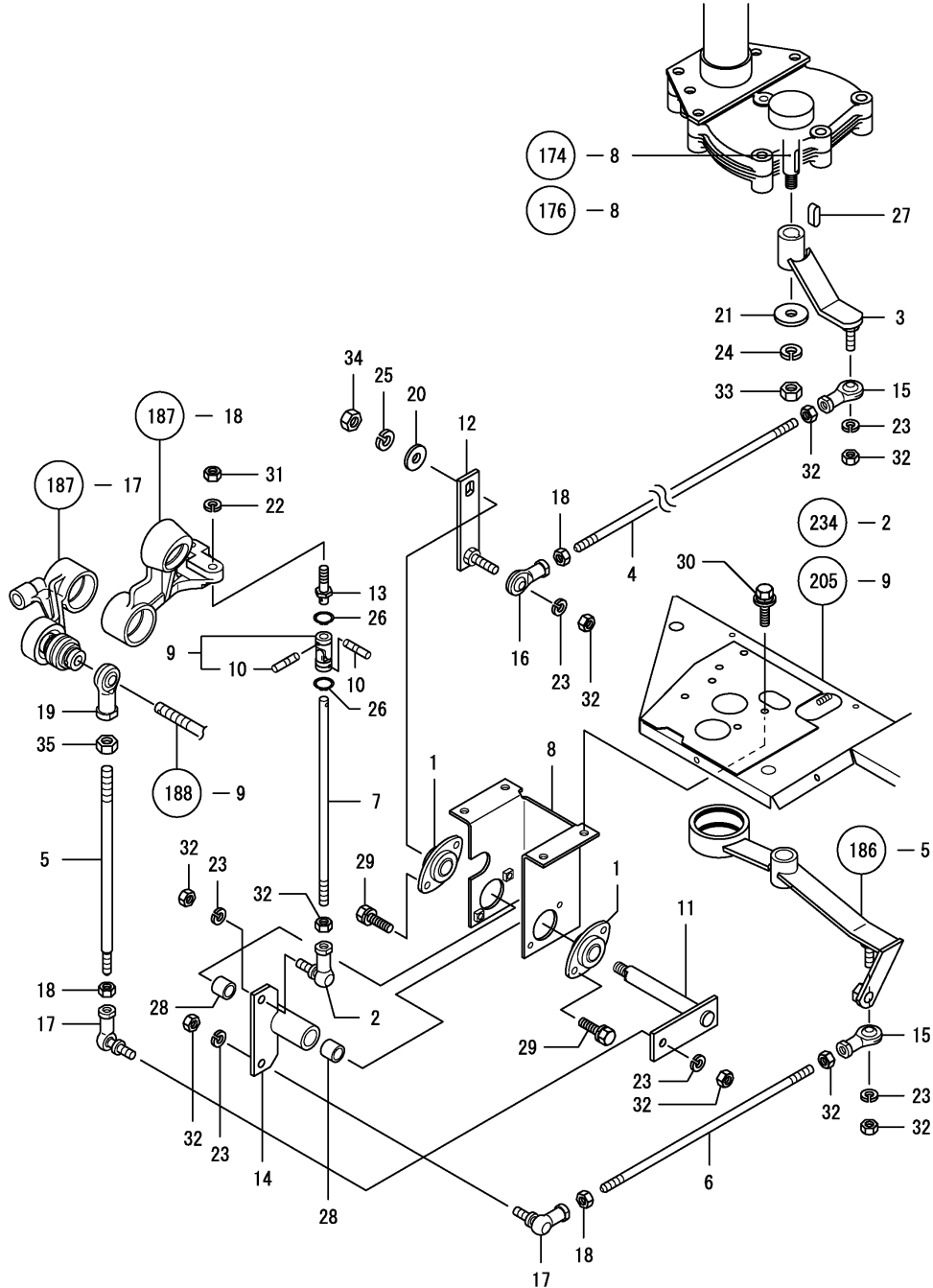
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E4890-13210	SPRING 1.2X53X11.2	1	1						
2	1	1E6741-63660	SPRING 20X86.5	1	1						
3	1	1E8540-63841	PARKING BRAKE WIRE	1	1						
4	1	1E8540-63950	LEVER, BRAKE LOCK	1	1						
5	1	1E8540-63970	FULCRUM, LEVER	1	1						
6	1	22137-080000	WASHER 8, POLISHED	1	1						
7	1	22417-200160	COTTER PIN 2.0X16	1	1						
8	1	22486-080160	PIN 8X 16	1	1						
I 8-1	1	22487-080140	PIN, 8 X 14	1	1						R
		(A=F010154) (B=F010154)									
9	1	26013-080162	BOLT W/WASHER M8X16	4	4						

Fig.184. STEERING(1)

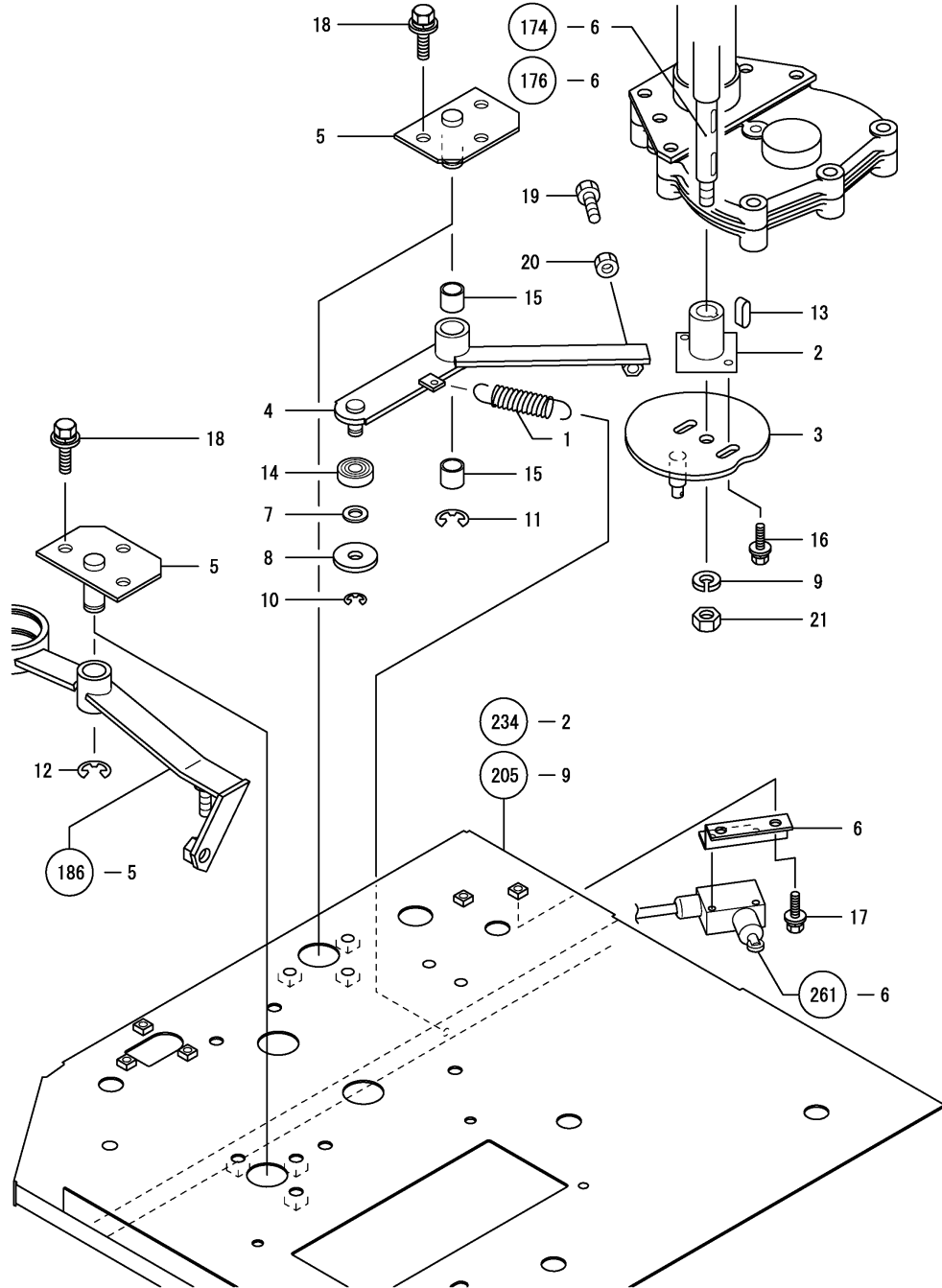
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8450-06320	BEARING,FLANGE	2	2						
2	1	1E4760-43090	BALL RBL8,LINK	1	1						
3	1	1E8540-61320	SHAFT,STEERING LOWER	1	1						
4	1	1E8540-63200	ROD A,STEERING	1	1						
5	1	1E8540-63210	ROD B,STEERING	1	1						
6	1	1E8540-63220	ROD A,DECELERATE	1	1						
7	1	1E8540-63230	ROD B,DECELERATE	1	1						
8	1	1E8540-63240	SEAT,INTERMED.LINK	1	1						
9	1	1E8540-63270	JOINT NC68	1	1						
10	2	1E8540-63280	PIN,SHEAR SET	2	2						
11	1	1E8540-63290	LINK A,INTERMEDIATE	1	1						
12	1	1E8540-63320	ARM B,LINK	1	1						
13	1	1E8540-63341	PIN 8,STEPPED	1	1						
14	1	1E8540-63350	LINK,DECELERATE	1	1						
15	1	1E8540-63450	END 8R,ROD	2	2						
16	1	1E8540-63460	END 8L,ROD	1	1						
17	1	1E6740-64200	BALL BL8DL, LINK	2	2						
18	1	1E6310-64260	SCREW,ROD	3	3						
19	1	1E8230-64630	END NHS 10,ROD	1	1						
20	1	22137-100000	WASHER 10,POLISHED	1	1						
21	1	22157-100000	WASHER 10	1	1						
22	1	22217-080000	SPRING WASHER 8	1	1						
23	1	22217-080000	SPRING WASHER 8	6	6						
24	1	22217-100000	SPRING WASHER 10	1	1						
25	1	22217-100000	SPRING WASHER 10	1	1						
26	1	22242-000150	CIRCLIP 15	2	2						
27	1	22550-050150	KEY 5X15	1	1						
28	1	24550-015150	BUSH 15X15	2	2						
29	1	26013-060162	BOLT M 6X 16	4	4						
30	1	26014-080202	BOLT M 8X 20	4	4						
31	1	26717-080002	NUT 8	1	1						
32	1	26717-080002	NUT 8	9	9						
33	1	26717-100002	NUT M10	1	1						
34	1	26717-100002	NUT M10	1	1						
35	1	26717-100002	NUT M10	1	1						

Fig.185. STEERING(2)



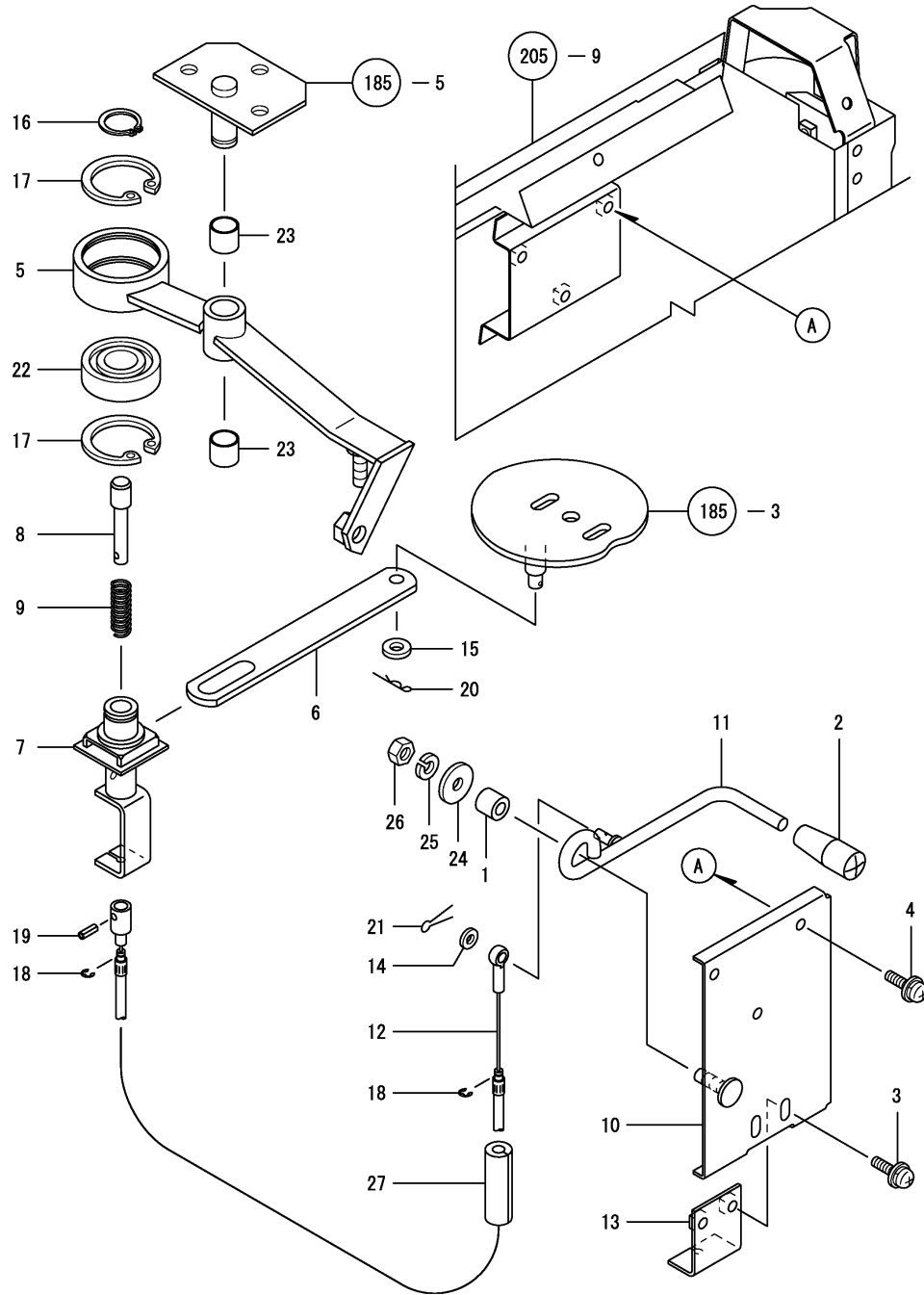
OCNP4-G07300 185. STEERING(2)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8230-51700	SPRING 2.3X17.3X74	1	1						
2	1	1E8540-61060	SEAT,DETENT	1	1						
3	1	1E8540-61350	CAM COMP.,DETENT	1	1						
4	1	1E8540-63100	ARM COMP.,NEUTRAL	1	1						
5	1	1E8540-63150	WASHER 8	2	2						
6	1	1E8540-63180	PLATE,SWITCH	1	1						
7	1	22117-100000	WASHER 10	1	1						
8	1	22157-100000	WASHER 10	1	1						
9	1	22217-100000	SPRING WASHER 10	1	1						
10	1	22272-000080	CIRCLIP E- 8	1	1						
11	1	22272-000120	CIRCLIP E-12	1	1						
12	1	22272-000120	CIRCLIP E-12	1	1						
13	1	22550-050150	KEY 5X15	1	1						
14	1	24104-060004	BALL BEARING	1	1						
15	1	24550-015150	BUSH 15X15	2	2						
16	1	26014-060162	BOLT M 6X 16	2	2						
17	1	26014-060162	BOLT M 6X 16	2	2						
18	1	26014-080202	BOLT M 8X 20	6	6						
19	1	26116-080252	BOLT M 8X 25 PLATED	1	1						
19-1	1	1E8490-11740	BOLT, REAMER 2 5 8 X	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
20	1	26717-080002	NUT 8	1	1						
21	1	26717-100002	NUT M10	1	1						

Fig.186. STEERING(3)



(A)=KGC80  
(B)=KGC80C  
(C)=

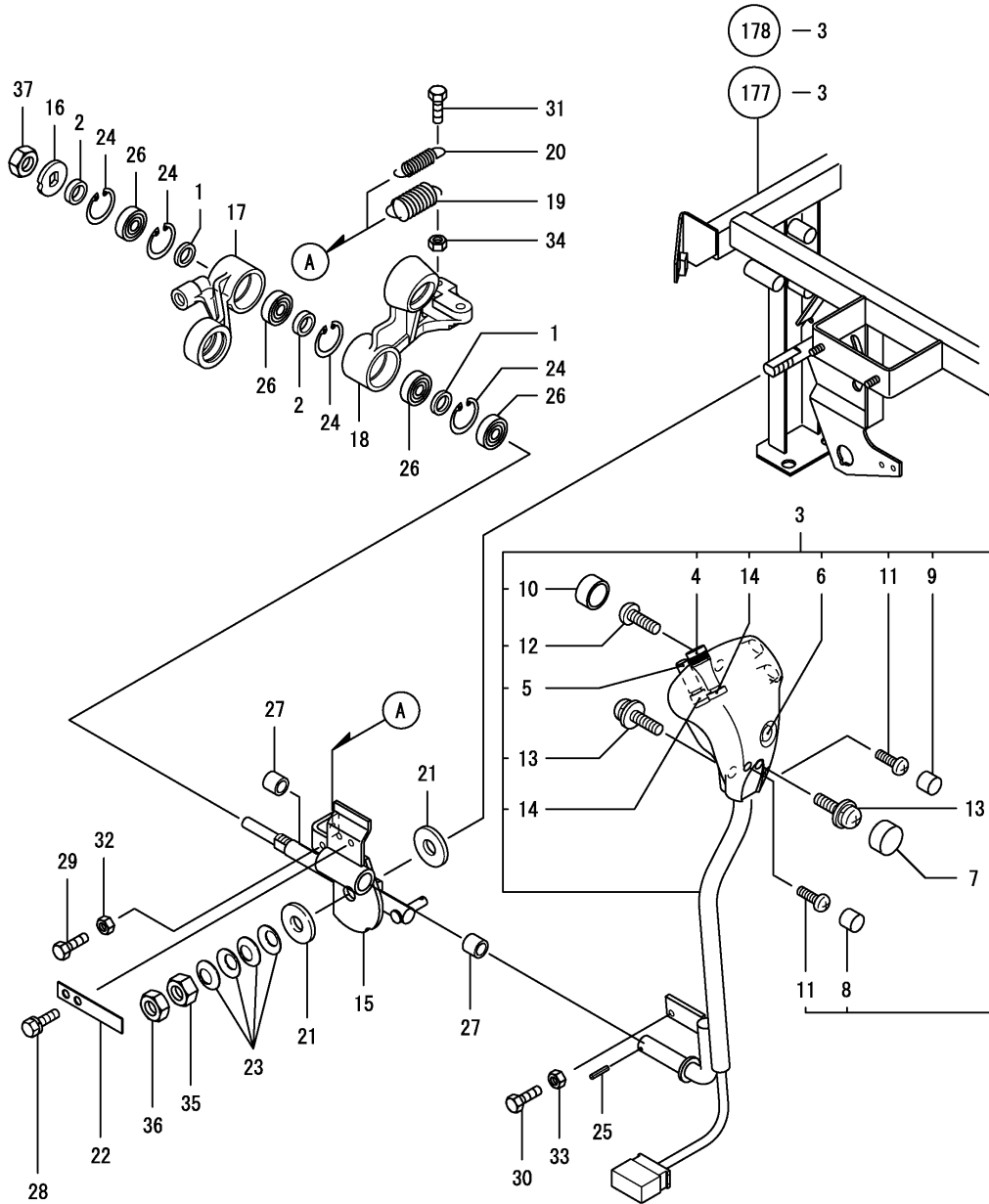
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8100-42650	COLLAR 8X15X12.5	1	1						
2	1	1A1140-58050	GRIP, STAND	1	1						
3	1	1E6690-61470	SCREW 6X16,BIND.HD.		2	2					
4	1	1E6690-61470	SCREW 6X16,BIND.HD.		3						
5	1	1E9050-63000	LINK B,DECELERATION	1	1						
6	1	1E9050-63050	ROD C,DECELERATION	1	1						
7	1	1E9050-63100	OUTER.SWITCHING WIRE	1	1						
8	1	1E9050-63170	PIN	1	1						
9	1	1E9050-63190	SPRING	1	1						
10	1	1E9050-63200	STAY,LEVER	1	1						
11	1	1E9050-63250	LEVER,SWITCHING	1	1						
12	1	1E9050-63300	WIRE,SWITCHING	1	1						
13	1	1E9050-63310	BRACKET,OUTER WIRE	1	1						
14	1	22137-060000	WASHER 6, POLISHED	1	1						
15	1	22137-080000	WASHER 8, POLISHED	1	1						
16	1	22242-000200	CIRCLIP 20	1	1						
17	1	22252-000471	CIRCLIP 47	2	2						
18	1	22272-000040	CIRCLIP E- 4	2	2						
19	1	22351-040012	SPRING PIN 4X12	1	1						
20	1	22360-080000	SNAP PIN 8	1	1						
21	1	22417-160160	COTTER PIN 1.6X16	1	1						
22	1	24104-062044	BALL BEARING	1	1						
23	1	24550-015150	BUSH 15X15	2	2						
24	1	22157-080000	WASHER 8	1	1						
25	1	22217-080000	SPRING WASHER 8	1	1						
26	1	26717-080000	NUT M 8	1	1						
27	1	1E9050-63350	TAPE 50X50,SOFT	1	1						W

(A)=FXXXXXX (B)=FXXXXXX



Fig.187. MAIN CHANGE CONTROL(1)

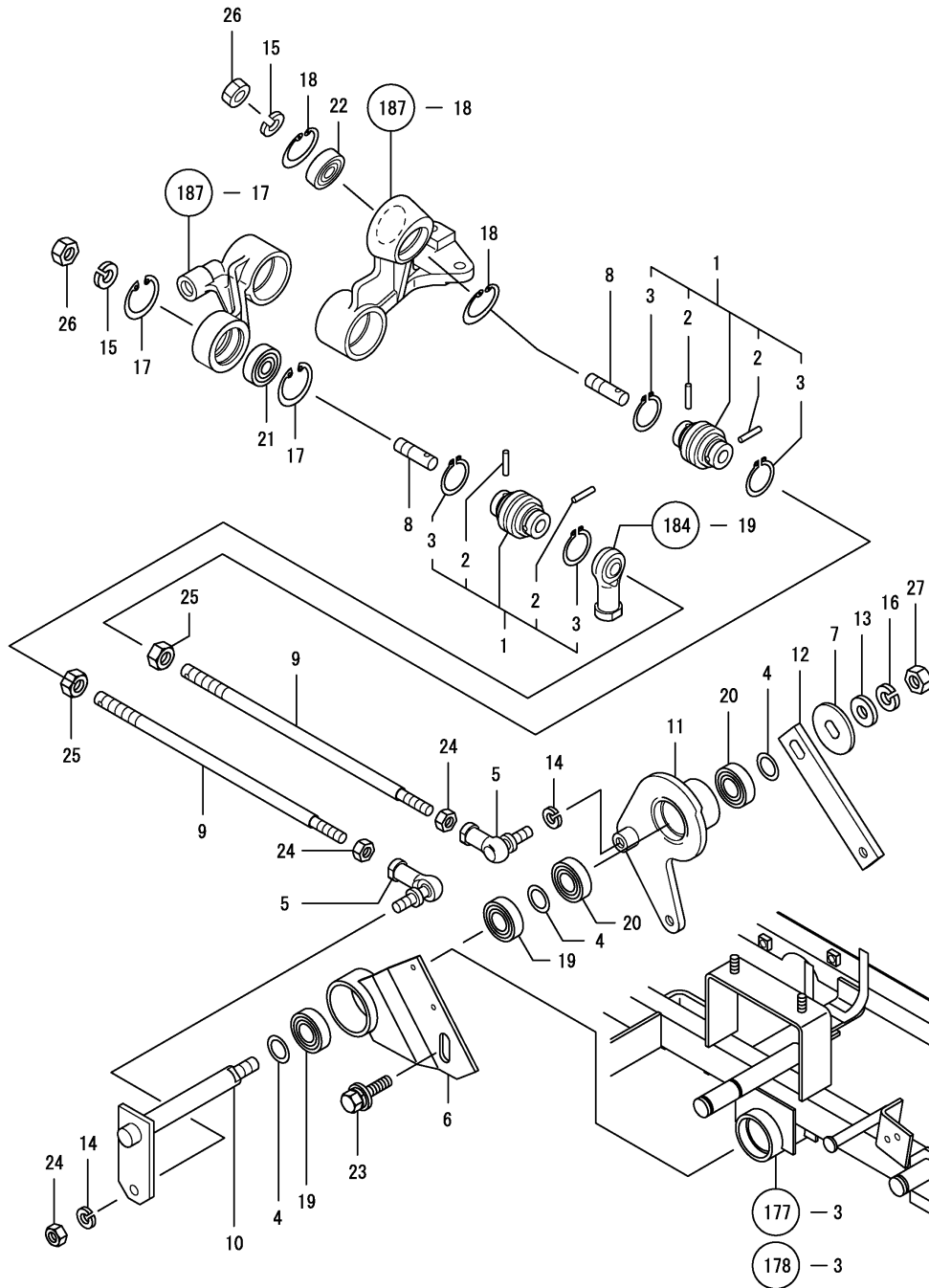


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6300-12130	COLLAR 15X22X4	2	2						
2	1	1E6830-37490	COLLAR 16.1X21.7X6	2	2						
3	1	1E8540-64002	LEVER COMP.,MN.CHG.	1	1						
4	2	1E8540-64050	BOOT,RUBBER (RED)	1	1						
5	2	1E8540-64130	BOOT,RUBBER (BLACK)	1	1						
6	2	1E8540-81160	CAP, RUBBER	1	1						
7	2	1E8730-88150	SCREW CAP A	1	1						
8	2	1E8730-88160	SCREW CAP B	1	1						
9	2	1E8730-88170	SCREW CAP C	1	1						
10	2	1E8730-88180	SCREW CAP D	1	1						
11	2	22857-400161	SCREW M4X16,TAPPING	2	2						
12	2	22857-500201	SCREW 5.0* 20	1	1						
13	2	26023-050102	SCREW M 5X 10	2	2						
14	2	1E8730-88121	SWITCH	2	2						
15	1	1E8540-64090	FULCRUM,MN.CHG.LVR.	1	1						
16	1	1E8540-64140	CAM,DETENT	1	1						
17	1	1E8540-64160	ARM,SWING	1	1						
18	1	1E8540-64171	ARM,FRWAD./REVRSE.DR	1	1						
19	1	1E8540-64180	SPRING, RETURN	1	1						
20	1	1E8540-64210	SPRING	1	1						
21	1	1E6680-64240	PLATE,FRICTION	2	2						
21-1	1	1E6680-64241	PLATE 15X40	2	2						N
		(A=FXXXXXX) (B=FXXXXXX)									
22	1	1E8230-64600	SPRING,MN.CHG.LEAF	1	1						
23	1	1C6320-64680	SPRING 14,BELLEVILLE	4	4						
24	1	22252-000350	CIRCLIP 35	4	4						
25	1	22351-030020	SPRING PIN 3X20	1	1						
26	1	24104-062024	BALL BEARING	4	4						
27	1	24550-015150	BUSH 15X15	2	2						
28	1	26013-060122	BOLT M 6X 12	2	2						
29	1	26116-060202	BOLT M 6X 20	1	1						
30	1	26116-060202	BOLT M 6X 20	1	1						
31	1	26116-080252	BOLT M 8X 25 PLATED	1	1						
32	1	26717-060002	NUT M 6	1	1						
33	1	26717-060002	NUT M 6	1	1						
34	1	26717-080002	NUT 8	1	1						
35	1	26737-140002	NUT M14	1	1						
36	1	26777-140002	LOCK NUT M14	1	1						
37	1	26777-140002	LOCK NUT M14	1	1						

Fig.188. MAIN CHANGE CONTROL(2)

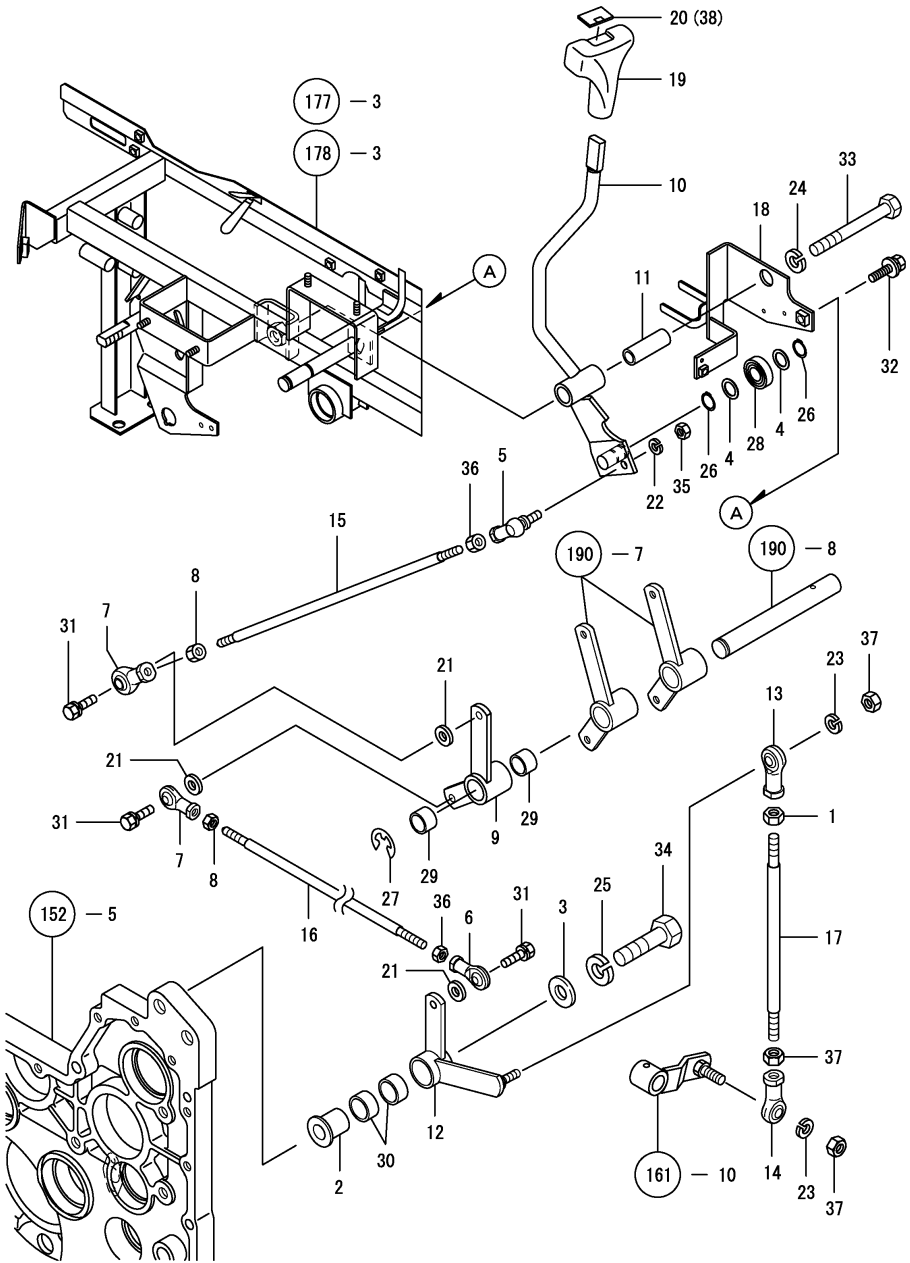


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1C6700-33010	M-JOINT 10	2	2						
2	2	1C6700-33030	PIN	4	4						
3	2	22242-000200	CIRCLIP 20	4	4						
4	1	1E6480-37570	COLLAR 15.5X22X1	3	3						
5	1	1E4760-43090	BALL RBL8,LINK	2	2						
6	1	1E8540-64061	ARM COMP.,ADJUSTING	1	1						
7	1	1E8130-64120	WASHER	1	1						
8	1	1E8540-64190	PIN 10X32	2	2						
9	1	1E8540-64200	ROD,MAIN	2	2						
10	1	1E8540-64221	LINK A,SWING	1	1						
11	1	1E8540-64250	LINK A,FWD.& REV.	1	1						
11-1	1	1E8540-64251	LINK A,FWD REV	1	1						N
(A=FXXXXXX) (B=FXXXXXX)											
12	1	1E8540-64310	LINK B,SWING	1	1						
13	1	22137-100000	WASHER 10,POLISHED	1	1						
14	1	22217-080000	SPRING WASHER 8	2	2						
15	1	22217-100000	SPRING WASHER 10	2	2						
16	1	22217-100000	SPRING WASHER 10	1	1						
17	1	22252-000300	CIRCLIP 30	2	2						
18	1	22252-000300	CIRCLIP 30	2	2						
19	1	24104-060024	BALL BEARING 6002UU	2	2						
20	1	24104-060024	BALL BEARING 6002UU	2	2						
21	1	24104-062004	BALL BEARING	1	1						
22	1	24104-062004	BALL BEARING	1	1						
23	1	26014-080202	BOLT M 8X 20	1	1						
24	1	26717-080002	NUT 8	3	3						
25	1	26717-100002	NUT M10	2	2						
26	1	26717-100002	NUT M10	2	2						
27	1	26717-100002	NUT M10	1	1						

Fig.189. SUB-CHANGE CONTROL



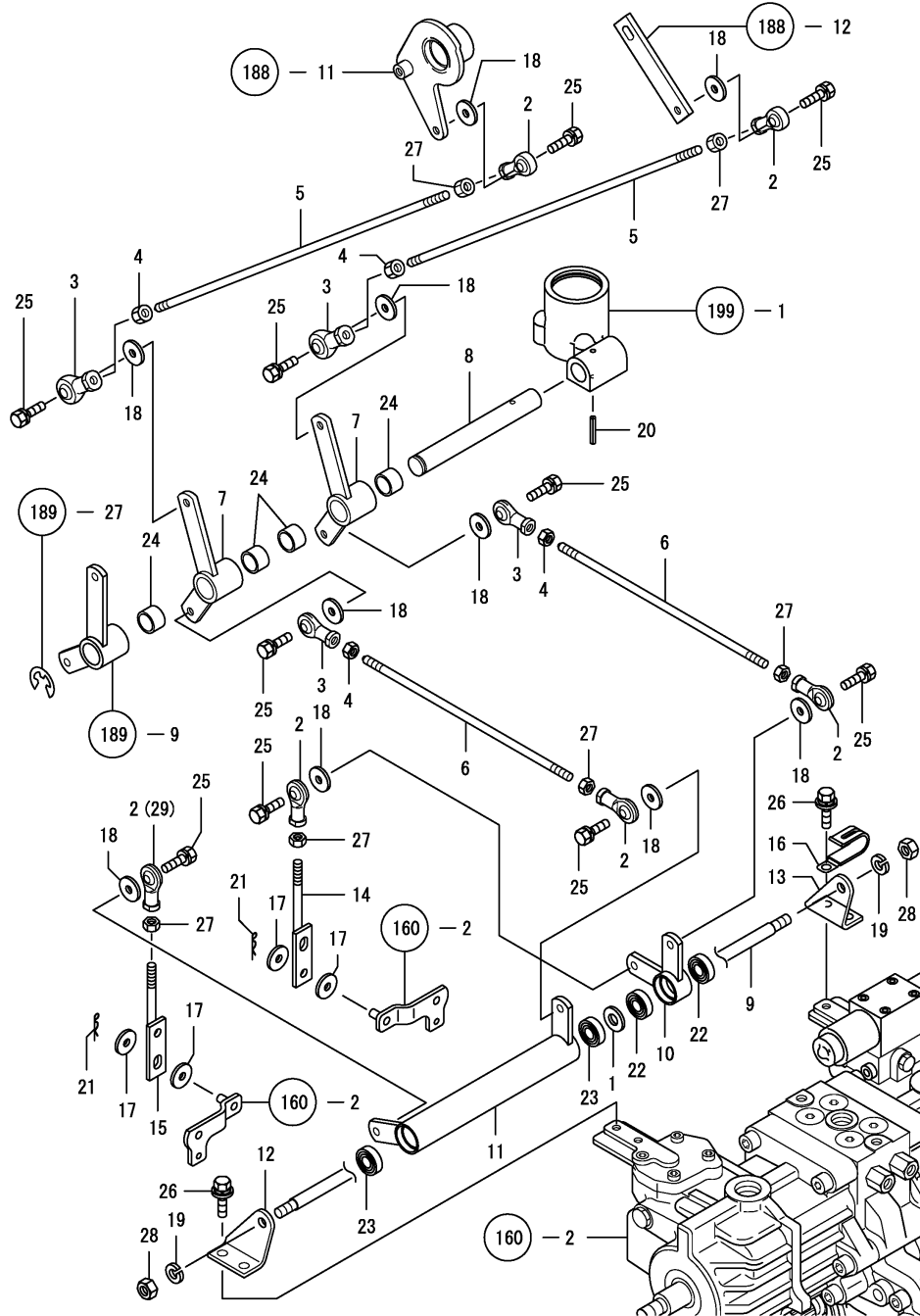
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194150-22480	NUT M10	1	1						
2	1	1E8230-35460	SHAFT, TENSION	1	1						
3	1	1E8230-35761	COLLAR 16X33X4.5	1	1						
I 3-1	1	1E6820-51090 (A=F010154) (B=F010154)	COLLAR 17X40X6	1	1						R
4	1	1E6480-37570	COLLAR 15.5X22X1	2	2						
5	1	1E4760-43090	BALL RBL8, LINK	1	1						
6	1	1E8540-63450	END 8R, ROD	1	1						
7	1	1E8540-63460	END 8L, ROD	2	2						
8	1	1E6310-64260	SCREW, ROD	2	2						
9	1	1E8540-64380	LINK, SUB-	1	1						
10	1	1E8540-64501	ARM COMP., SUB-CHANGE	1	1						
11	1	1E8540-64540	COLLAR 12X17X50	1	1						
12	1	1E8540-64600	LINK COMP., REAR	1	1						
13	1	1E8230-64620	END NHS 10L, ROD	1	1						
14	1	1E8230-64630	END NHS 10, ROD	1	1						
15	1	1E8540-64640	ROD 10X451	1	1						
16	1	1E8540-64650	ROD 10X613	1	1						
17	1	1E8540-64663	ROD 12X235	1	1						
18	1	1E9050-64670	PLATE, CHANGE SW. CONT	1	1						
19	1	1E8060-64750	GRIP 13, CHANGE LEVER	1	1						
I 20	1	1E8793-97141	MARK	1	1						1
21	1	22137-080000	WASHER 8, POLISHED	3	3						
22	1	22217-080000	SPRING WASHER 8	1	1						
23	1	22217-100000	SPRING WASHER 10	2	2						
24	1	22217-120000	SPRING WASHER 12	1	1						
25	1	22217-160000	SPRING WASHER 16	1	1						
26	1	22242-000150	CIRCLIP 15	2	2						
27	1	22272-000150	CIRCLIP E-15	1	1						
28	1	24104-060024	BALL BEARING 6002UU	1	1						
29	1	24550-020150	BUSH 20X15	2	2						
30	1	24550-025120	BUSH 25X12	2	2						
31	1	26013-080252	BOLT M 8X 25	3	3						
32	1	26014-080162	BOLT M 8X 16	1	1						
33	1	26116-120702	BOLT M12X 70 PLATED	1	1						
34	1	26116-160602	BOLT M16X 60 PLATED	1	1						
35	1	26717-080002	NUT 8	1	1						
36	1	26717-080002	NUT 8	2	2						
37	1	26717-100002	NUT M10	3	3						
I 38	1	1E8570-97200	LABEL Y, LEVER GRIP	1	1						

Remarks  
(1)KGC80D,KGC80DC

Fig.190. CONTROL ROD



(A)=KGC80  
(B)=KGC80C  
(C)=

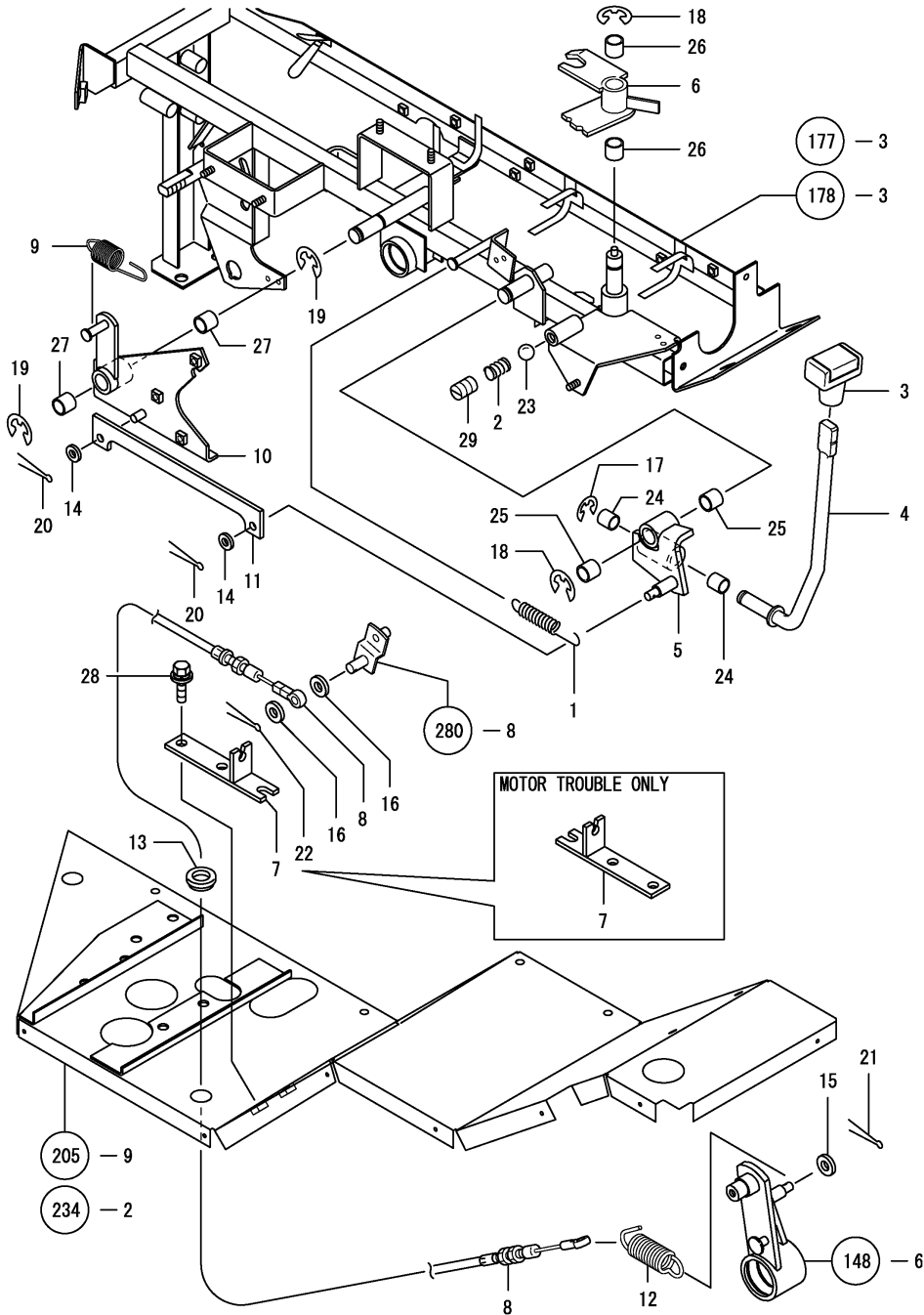
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6141-41220	SPACER 20	1	1						
2	1	1E8540-63450	END 8R,ROD	6	6						
I 2-1	1	1E8540-63450	END 8R,ROD	5	5						K
		(A=F010154)	(B=F010154)								
3	1	1E8540-63460	END 8L,ROD	4	4						
4	1	1E6310-64260	SCREW,ROD	4	4						
5	1	1E8540-64350	ROD 8X525	2	2						
6	1	1E8540-64360	ROD 8X285	2	2						
7	1	1E8540-64380	LINK,SUB-	2	2						
8	1	1E8540-64400	SHAFT,SUB-LINK	1	1						
9	1	1E8540-64411	SHAFT, FULCRUM LINK	1	1						
10	1	1E8540-64422	LINK C,SWING	1	1						
11	1	1E8540-64451	LINK B,AHEAD-BACKING	1	1						
12	1	1E8540-64470	BRACKET L,LINK	1	1						
13	1	1E8540-64480	BRACKET R,LINK	1	1						
14	1	1E8540-64701	ROD T,FINAL	1	1						
15	1	1E8540-64731	ROD FR,FINAL	1	1						
16	1	1E6102-83230	CLAMP,BATTERY CABLE	1	1						
17	1	22137-080000	WASHER 8, POLISHED	4	4						
18	1	22137-080000	WASHER 8, POLISHED	10	10						
19	1	22217-100000	SPRING WASHER 10	2	2						
20	1	22351-050032	SPRING PIN 5X32	1	1						
21	1	22360-080000	SNAP PIN 8	2	2						
22	1	24104-060014	BALL BEARING 6001UU	2	2						
23	1	24104-060014	BALL BEARING 6001UU	2	2						
24	1	24550-020150	BUSH 20X15	4	4						
25	1	26013-080252	BOLT M 8X 25	10	10						
26	1	26014-080202	BOLT M 8X 20	4	4						
27	1	26717-080002	NUT 8	6	6						
28	1	26717-100002	NUT M10	2	2						
I 29	1	1E8540-63450	END 8R,ROD	1	1						W
		(A=F010154)	(B=F010154)								

Fig.191. D.K.CLUTCH CONTROL

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

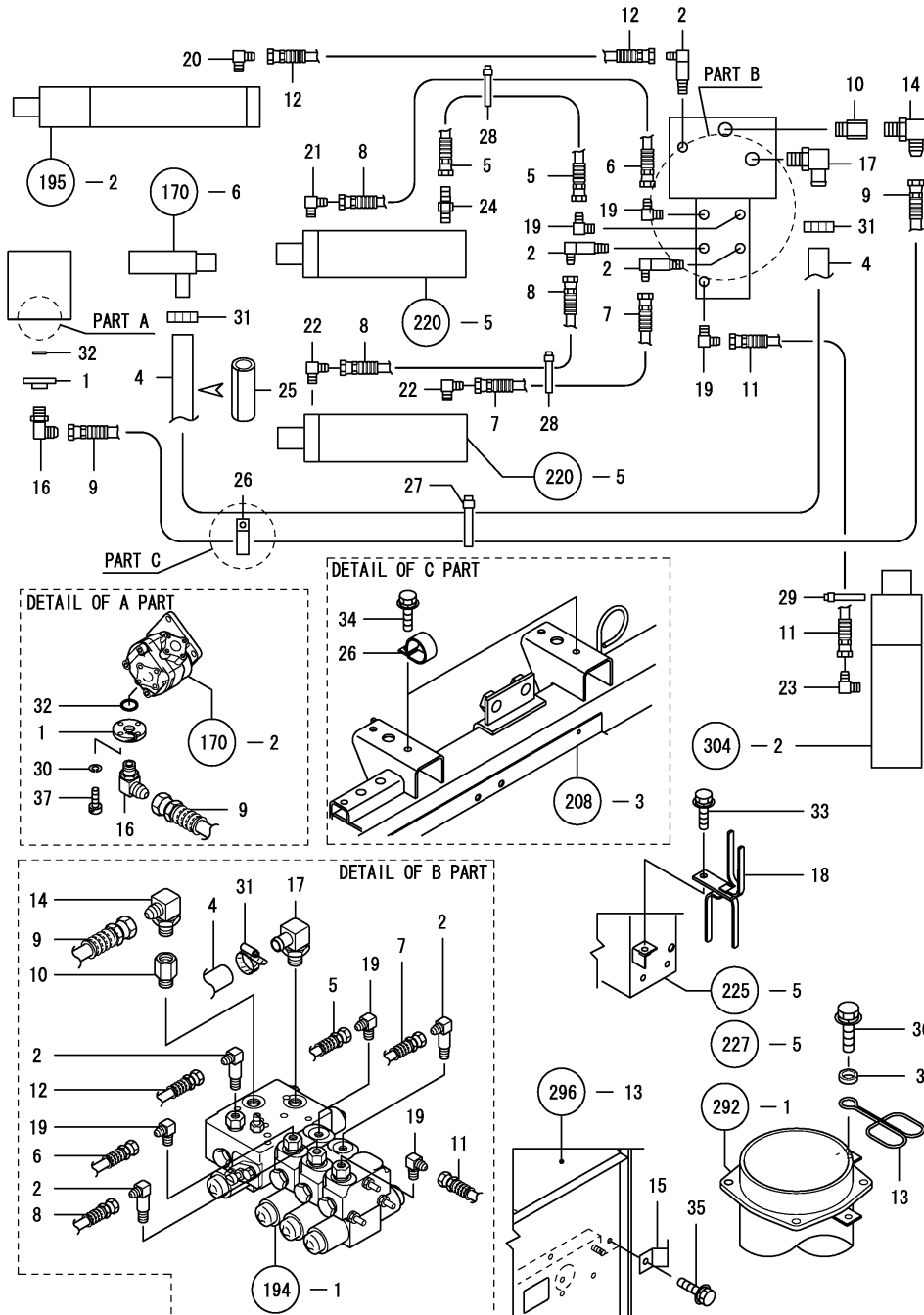


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172725-25851	SPRING, CAM RETURN	1	1						
2	1	1E8050-63130	SPRING 1.6X9.4X25	1	1						
3	1	1E6570-64751	GRIP 13,CHANGE LEVER	1	1						
4	1	1E8540-65000	LEVER, CLUTCH	1	1						
5	1	1E8540-65041	FULCRUM,REAP.CLUTCH	1	1						
6	1	1E8540-65090	FULCRUM,THRSH.CLUTCH	1	1						
7	1	1E8540-65131	STAY,OUTER	1	1						
8	1	1E8540-65143	WIRE,REAPING CLUTCH	1	1						
9	1	1E8540-65170	SPRING,BALANCE	1	1						
10	1	1E8540-65200	BRACKET,MOTOR MTG.	1	1						
11	1	1E8540-65240	ROD,REAPING CLUTCH	1	1						
12	1	1E8540-65250	SPRING 20X77.3	1	1						
13	1	1E6331-81250	GROMMET 17	1	1						
14	1	22137-080000	WASHER 8, POLISHED	2	2						
15	1	22137-080000	WASHER 8, POLISHED	1	1						
16	1	22137-100000	WASHER 10,POLISHED	2	2						
17	1	22272-000100	CIRCLIP E-10	1	1						
18	1	22272-000120	CIRCLIP E-12	2	2						
19	1	22272-000120	CIRCLIP E-12	2	2						
20	1	22417-200200	COTTER PIN 2.0X20	2	2						
21	1	22417-200200	COTTER PIN 2.0X20	1	1						
22	1	22417-250250	COTTER PIN 2.5X25	1	1						
23	1	24190-120001	BALL 3/8,STEEL	1	1						
24	1	24550-013150	BUSHING 13X15	2	2						
25	1	24550-015150	BUSH 15X15	2	2						
26	1	24550-015150	BUSH 15X15	2	2						
27	1	24550-015150	BUSH 15X15	2	2						
28	1	26014-080202	BOLT M 8X 20	2	2						
29	1	26911-120122	SCREW M12X12	1	1						

Fig.192. PIPING

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



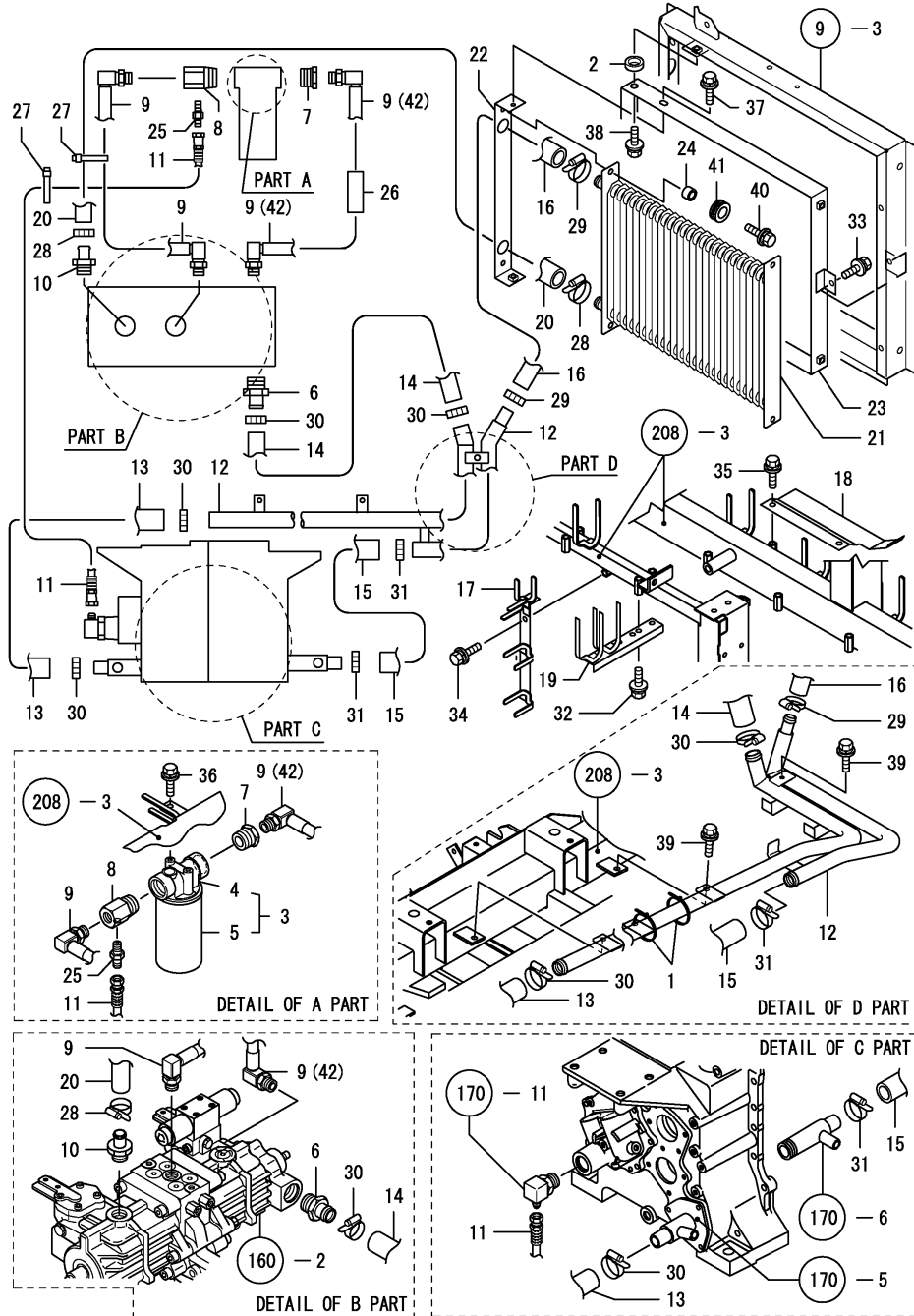
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-66070	FLANGE 3/8	1	1						
2	1	1E8540-66150	ELBOW 1/4,90 LONG	3	3						
3	1	1E8540-66240	COLLAR 10.4X15X4	1	1						
4	1	1E8540-66300	HOSE 6X100,DRAIN	1	1						
5	1	1E8540-66310	HOSE 4X500,HYDRAULIC	1	1						
6	1	1E8540-66320	HOSE 4X610,HYDRAULIC	1	1						
7	1	1E8540-66330	HOSE 4X650,HYDRAULIC	1	1						
8	1	1E8540-66340	HOSE 4X760,HYDRAULIC	1	1						
9	1	1E8540-66361	HOSE 6X1350,HYDR.LC.	1	1						
10	1	1E6681-66370	BRACKET,VALVE	1	1						
11	1	1E8540-66380	HOSE 4X4350S,HYDR.LC.	1	1						
12	1	1E8540-66390	HOSE 04-1170S,HYDRO	1	1						
13	1	1E8540-66440	SPRING,GUIDE	1	1						
14	1	1E8230-66460	ELBOW 1/2-3/8 W/SEAT	1	1						
15	1	1E8540-66460	CLAMP G,HOSE	1	1						
16	1	1E6680-66470	ELBOW 3/8 W/SEAT	1	1						
17	1	1E8130-66770	ELBOW 1/2-20 W/SEAT	1	1						
18	1	1E8540-66780	HOLDER 90,HOSE	1	1						
19	1	1E6030-67030	ELBOW 90	3	3						
20	1	1E6030-67030	ELBOW 90	1	1						
21	1	1E6030-67030	ELBOW 90	1	1						
22	1	1E6030-67030	ELBOW 90	2	2						
23	1	1E6030-67030	ELBOW 90	1	1						
24	1	1E6090-67810	ADAPTER	1	1						
25	1	1E6680-79750	RUBBER 19,CLAMP	1	1						
26	1	1E6681-83090	CLIP COT-35	2	2						
27	1	1E6102-84960	BAND 250,WIRE LOCK	2	2						
28	1	1E6102-84970	BAND 140,WIRE LOCK	4	4						
29	1	1E6102-84980	BAND, WIRE LOCK	1	1						
30	1	22217-060000	SPRING WASHER 6	4	4						
31	1	23000-035000	CLAMP 35	2	2						
32	1	24311-000200	O-RING 1A P-20.0	1	1						
33	1	26014-080202	BOLT M 8X 20	1	1						
34	1	26014-080202	BOLT M 8X 20	2	2						
35	1	26014-080202	BOLT M 8X 20	1	1						
36	1	26014-100252	BOLT 10X25 W/PLW+SPW	1	1						
37	1	26450-060202	BOLT M 6X 20	4	4						

N:Old  $\begin{matrix} \leftarrow \text{Yes} \\ \text{No} \end{matrix}$  New, Q:Old  $\begin{matrix} \leftarrow \text{No} \\ \text{Yes} \end{matrix}$  New, R:Old  $\begin{matrix} \leftarrow \text{Yes} \\ \text{Yes} \end{matrix}$  New, S:Old  $\begin{matrix} \leftarrow \text{No} \\ \text{No} \end{matrix}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
(C)Copy Rights YANMAR CO.,LTD.

Fig.193. H.S.T.PIPING

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

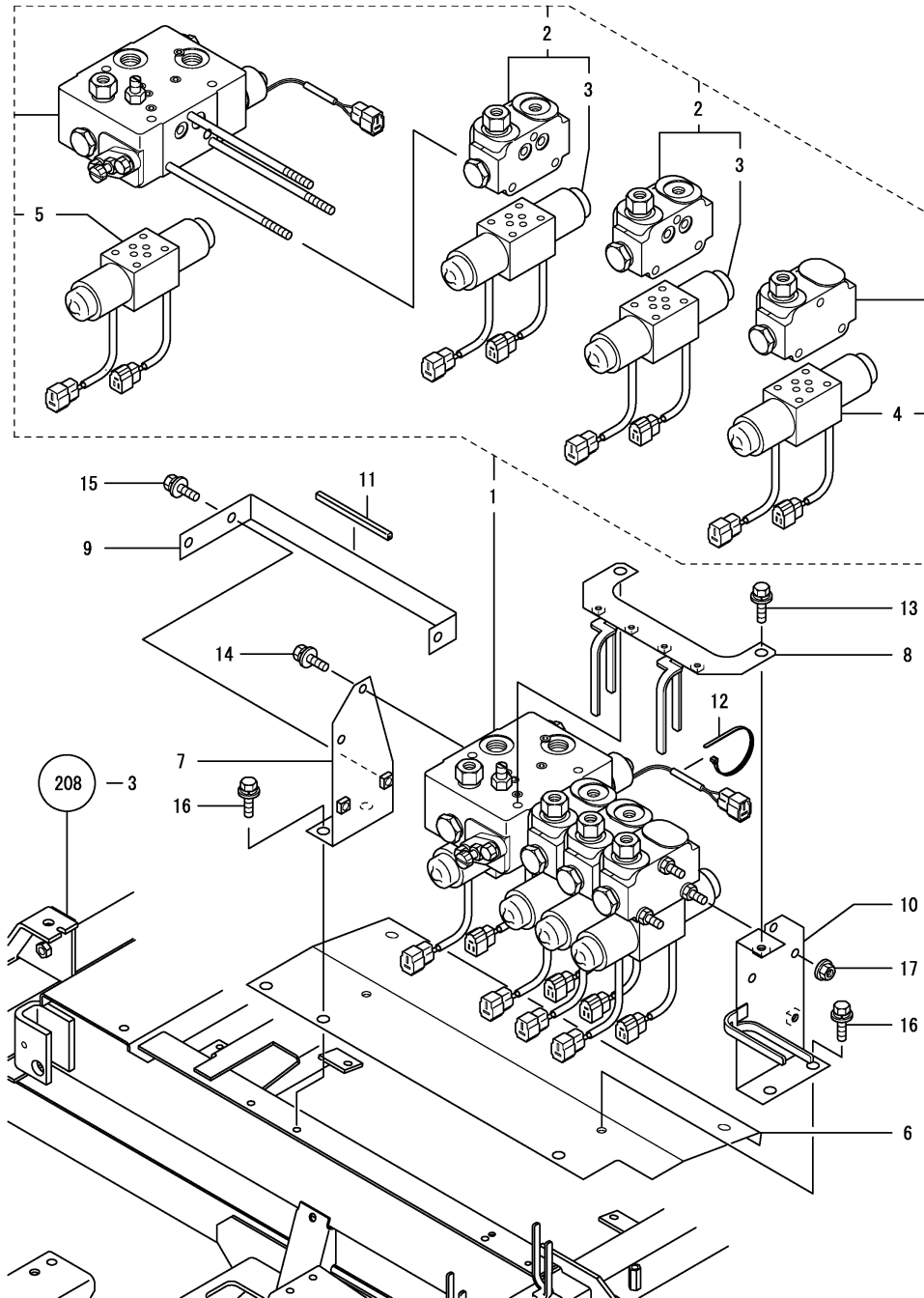


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-03140	BAND 300,WIRE LOCK	4	4						
2	1	1E6489-13800	COLLAR 12X8.1X3.5	2	2						
3	1	1E8450-57300	FILTER ASSY	1	1						
4	2	1E8450-57310	COVER-ASSY	1	1						
5	2	1E8450-57320	ELEMENT ASSY.	1	1						
6	1	1E8450-57520	CONNECTOR PF1-25	1	1						
7	1	1E8540-66100	BUSH R1-G1/2	1	1						
8	1	1E8540-66110	T-JOINT,CHARGE	1	1						
9	1	1E8540-66121	HOSE L, CHARGE	2	2						
I	9-1	1E8540-66121	HOSE,CHARGE L	1	1						K
		(A=F010154) (B=F010154)									
10	1	1E8540-66130	NIPPLE G3/4-20	1	1						
11	1	1E8540-66160	HOSE,CLUTCH	1	1						
12	1	1E8540-66200	PIPE	1	1						
13	1	1E8540-66250	HOSE A	1	1						
14	1	1E8540-66260	HOSE (B), SUCTION	1	1						
15	1	1E8540-66270	HOSE,DRAIN	1	1						
16	1	1E8540-66280	HOSE 6X155,DRAIN	1	1						
17	1	1E8540-66470	HOLDER B,HOSE	1	1						
18	1	1E8540-66490	GUARD,PIPE	1	1						
19	1	1E8540-66600	HOLDER,HOSE	1	1						
20	1	1E8255-66610	HOSE 6X143,DRAIN	1	1						
21	1	1E8540-66701	OIL COOLER	1	1						
22	1	1E8540-66711	HOLDER A,COOLER	1	1						
23	1	1E8540-66731	HOLDER B,COOLER	1	1						
24	1	1E8540-66770	COLLAR 8X12X8	4	4						
25	1	1E6090-67810	ADAPTER	1	1						
26	1	1E6680-79750	RUBBER 19,CLAMP	1	1						
27	1	1E6102-84960	BAND 250,WIRE LOCK	4	4						
28	1	23000-028000	CLAMP 28	2	2						
29	1	23000-035000	CLAMP 35	2	2						
30	1	23000-035000	CLAMP 35	4	4						
31	1	23000-035000	CLAMP 35	2	2						
32	1	26014-080162	BOLT M 8X 16	2	2						
33	1	26014-080162	BOLT M 8X 16	1	1						
34	1	26014-080162	BOLT M 8X 16	1	1						
35	1	26014-080162	BOLT M 8X 16	2	2						
36	1	26014-080202	BOLT M 8X 20	2	2						
37	1	26014-080202	BOLT M 8X 20	2	2						
38	1	26014-080202	BOLT M 8X 20	2	2						
39	1	26014-080202	BOLT M 8X 20	3	3						
40	1	26014-080252	BOLT M 8X 25	4	4						
41	1	29311-124000	GROMMET, 12.0X4	4	4						
I	42	1E8540-66121	HOSE,CHARGE L	1	1						W
		(A=F010154) (B=F010154)									

Fig.194. HYDRAULIC VALVE

(A)=KGC80  
(B)=KGC80C  
(C)=

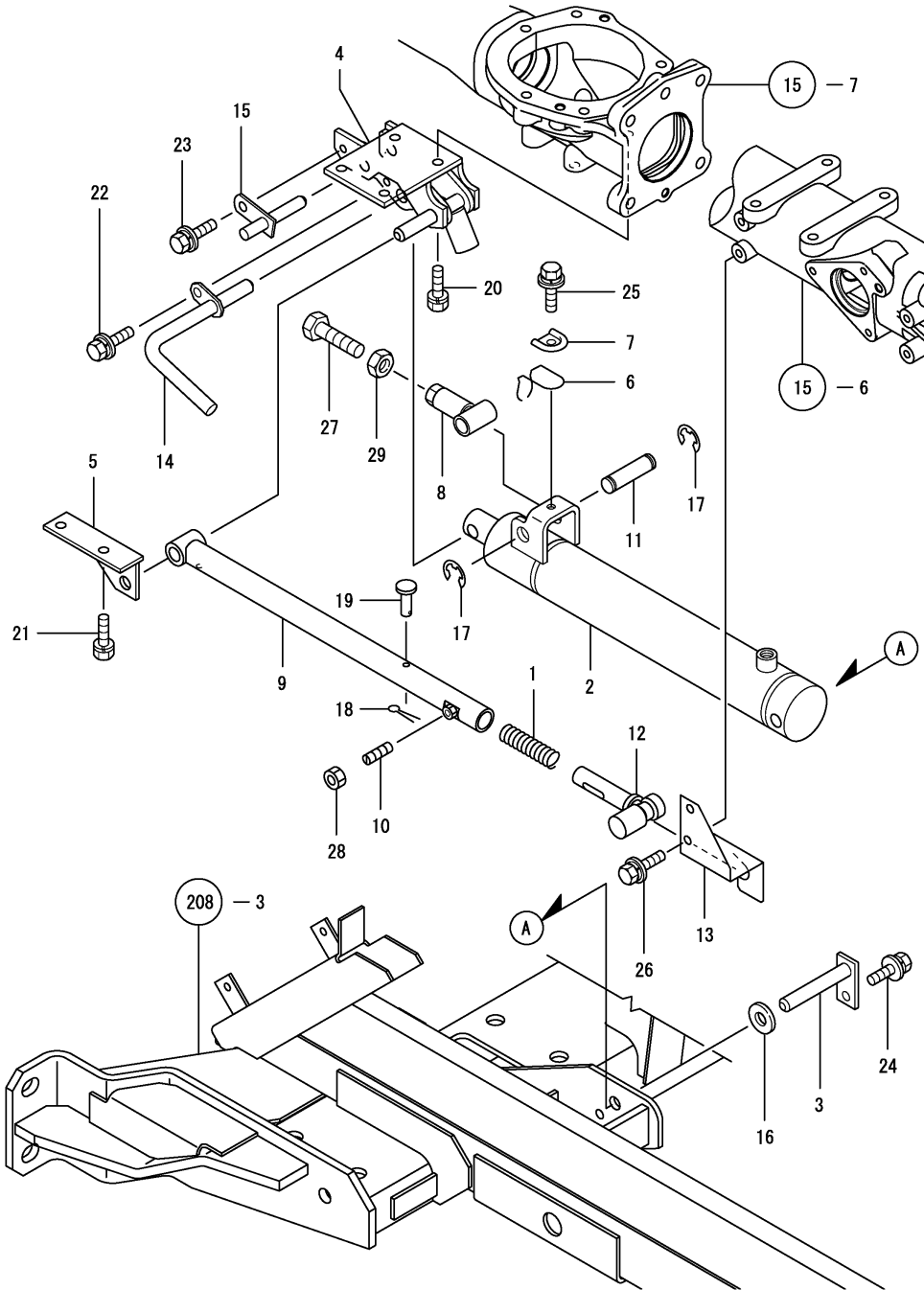
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-66400	VALVE ASSY.	1	1						
2	2	1E8540-66410	VALVE ASSY.,UFO	2	2						
3	3	1E8540-66420	VALVE 09-3,SOLENOID	2	2						
4	2	1E8540-66420	VALVE 09-3,SOLENOID	1	1						
5	2	1E8540-66430	VALVE 03-3,SOLENOID	1	1						
6	1	1E8540-66530	GUARD,VALVE	1	1						
7	1	1E8540-66551	PLAVE,VLV.SIDE FRONT	1	1						
8	1	1E8540-66581	STAY,SURGE ABSORBER	1	1						
9	1	1E8540-66640	GUIDE, HOSE	1	1						
10	1	1E8540-66660	PLATE,VLV.SIDE REAR	1	1						
11	1	1E6310-68450	MOLDINGS 100,HOSE	1	1						
12	1	1E6102-84960	BAND 250,WIRE LOCK	1	1						
13	1	26014-080162	BOLT M 8X 16	2	2						
14	1	26014-080162	BOLT M 8X 16	2	2						
15	1	26014-080162	BOLT M 8X 16	3	3						
16	1	26014-080202	BOLT M 8X 20	7	7						
17	1	26367-080002	U-NUT M 8	3	3						



Fig.195. UP-&-DOWN CYLINDER



(A)=KGC80  
(B)=KGC80C  
(C)=

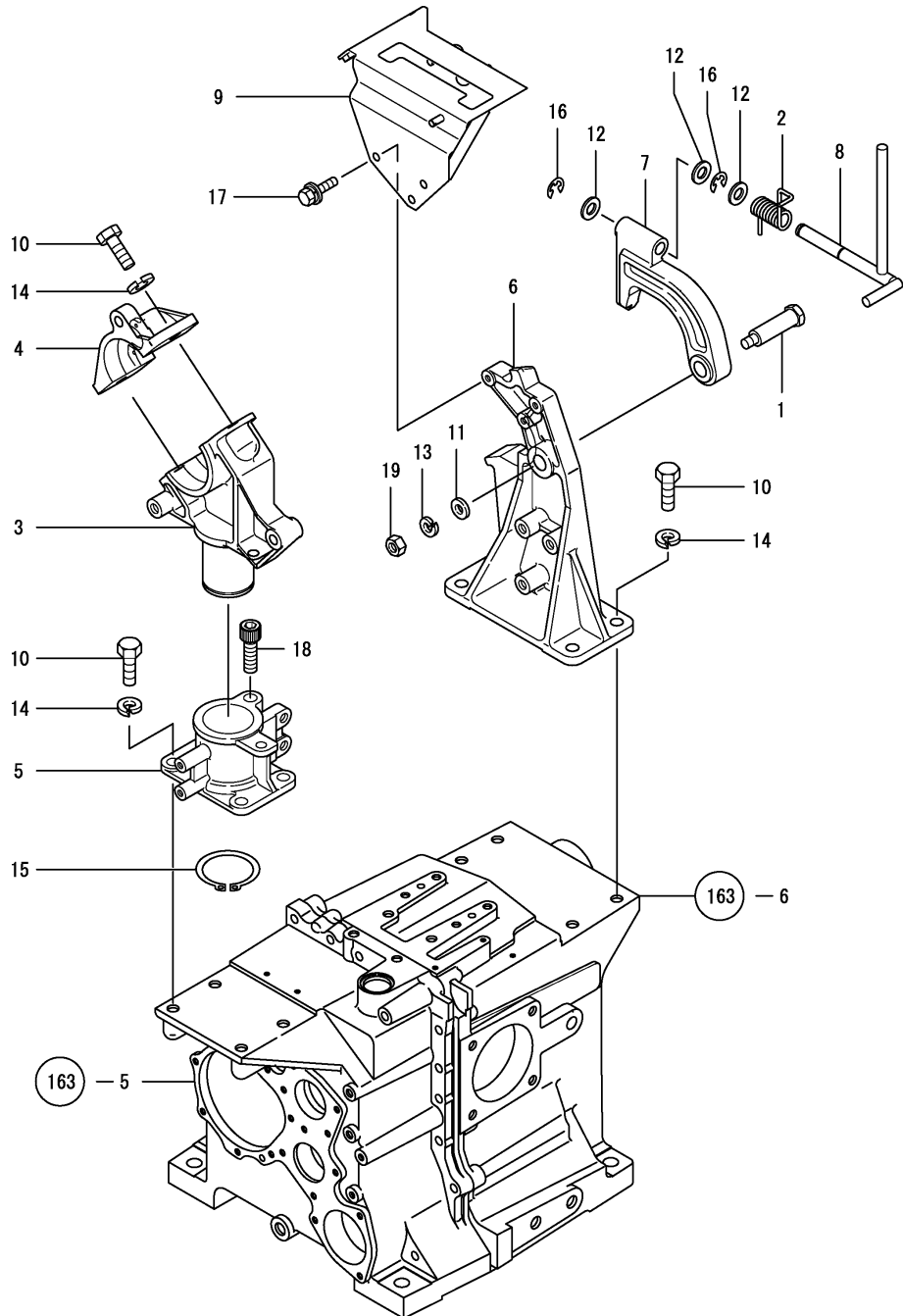
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6070-23520	SPRING, GUIDE	1	1						
2	1	1E8540-67000	CYLINDER 40X315	1	1						
3	1	1E8230-67100	PIN,CYLINDER LOWER	1	1						
4	1	1E8540-67101	BRACKET,CYLINDER	1	1						
5	1	1E8540-67150	BRACKET,STOPPER	1	1						
6	1	1E8230-67181	SPRING,STOPPER TENS.	1	1						
7	1	1E8230-67190	RETAINER,SPRING	1	1						
8	1	1E8230-67201	STOPPER,CYLINDER	1	1						
9	1	1E8540-67200	STOPPER A,CYLINDER	1	1						
10	1	1E8540-67230	SCREW	1	1						
11	1	1E8230-67240	PIN,STOPPER FULCRUM	1	1						
12	1	1E8540-67250	STOPPER B,CYLINDER	1	1						
13	1	1E8540-67290	HOOK A,STOPPER	1	1						
14	1	1E8380-67400	PIN,CYLINDER	1	1						
15	1	1E8230-67451	PIN,LOCK	1	1						
I 15-1	1	1E8230-67452	PIN,LOCK	1	1						N
		(A=F010154) (B=F010154)									
16	1	1E6030-73130	COLLAR 14.5X32X3.2	1	1						
17	1	22272-000120	CIRCLIP E-12	2	2						
18	1	22417-160180	COTTER PIN 1.6X18	1	1						
19	1	22487-060300	PIN 6X 30	1	1						
20	1	26013-080202	BOLT W/WASHER M8X20	2	2						
21	1	26013-080252	BOLT M 8X 25	2	2						
22	1	26014-080162	BOLT M 8X 16	1	1						
23	1	26014-080162	BOLT M 8X 16	1	1						
24	1	26014-080162	BOLT M 8X 16	1	1						
25	1	26014-080162	BOLT M 8X 16	1	1						
26	1	26014-080202	BOLT M 8X 20	2	2						
27	1	26116-140754	BOLT M14X 75	1	1						
28	1	26717-100002	NUT M10	1	1						
29	1	26757-140002	LOCK NUT M14 PLATED	1	1						

Fig.196. MOVE-ROUND FULCRUM

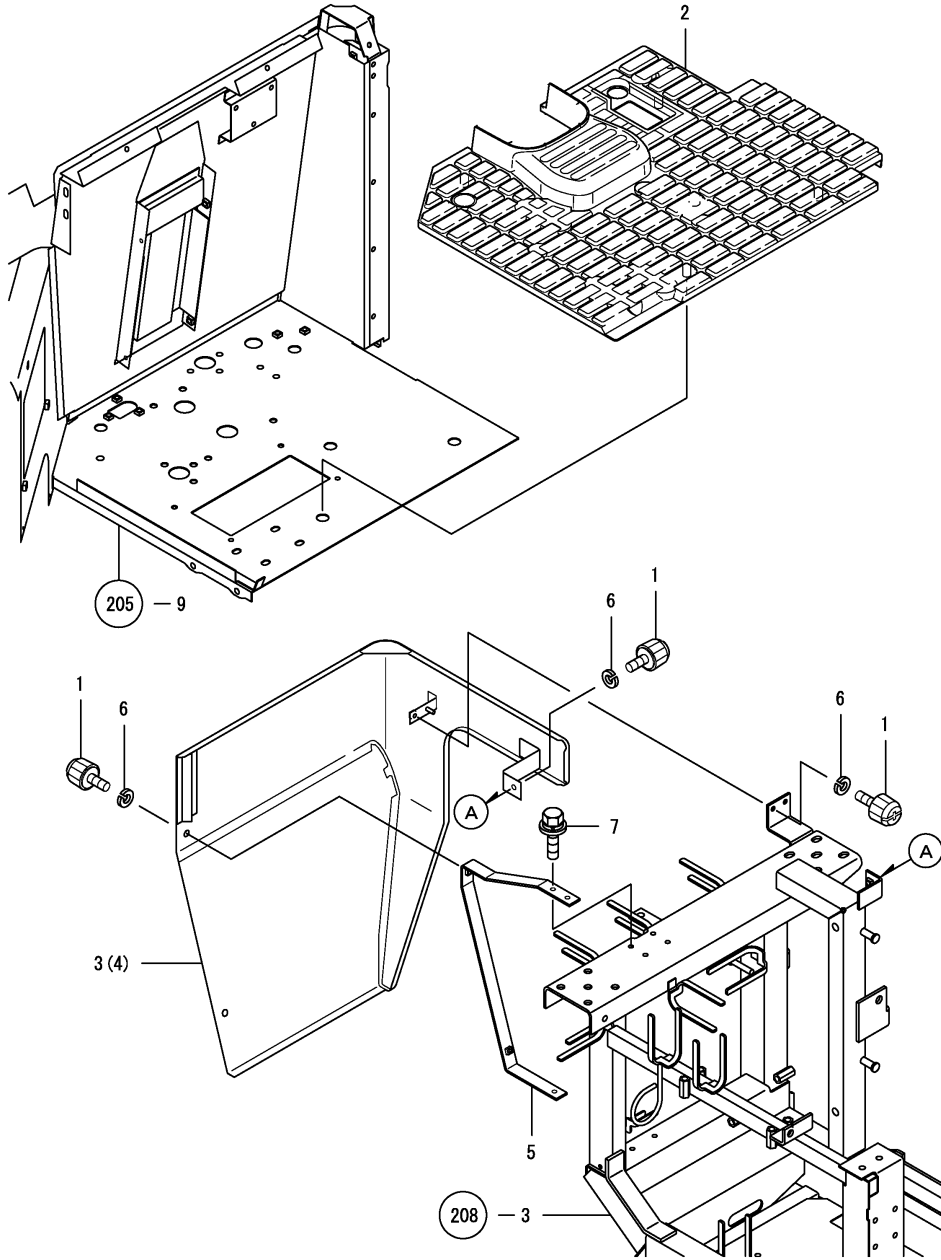
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8190-16680	SHAFT,L.C.LVR.FULCRUM	1	1						
2	1	1E8190-16740	SPRING,LOCK LEVER	1	1						
3	1	1E8540-67501	METAL LA,MV-RD.FLCRM	1	1						
4	1	1E8540-67511	METAL LB,MV-RD.FLCRM	1	1						
5	1	1E8540-67531	SEAT L,MV-RD.METAL	1	1						
6	1	1E8540-67550	METAL, FULCRUM	1	1						
7	1	1E8540-67560	LEVER,LOCK	1	1						
8	1	1E8230-67600	BOSS Z,CAM	1	1						
9	1	1E8540-67601	GUIDE,LOCK LEVER	1	1						
10	1	1E8080-67910	BOLT M14X40	10	10						
11	1	22137-120000	WASHER 12,POLISHED	1	1						
12	1	22137-140000	WASHER 14,POLISHED	3	3						
13	1	22217-120000	SPRING WASHER 12	1	1						
14	1	22217-140000	SPRING WASHER 14	10	10						
15	1	22242-000601	CIRCLIP 60-S	1	1						
16	1	22272-000120	CIRCLIP E-12	2	2						
17	1	26014-080162	BOLT M 8X 16	3	3						
18	1	26450-120252	BOLT M12X 25	1	1						
19	1	26717-120002	NUT M12	1	1						

Fig.197. STEP



OCNP4-G07300 197. STEP

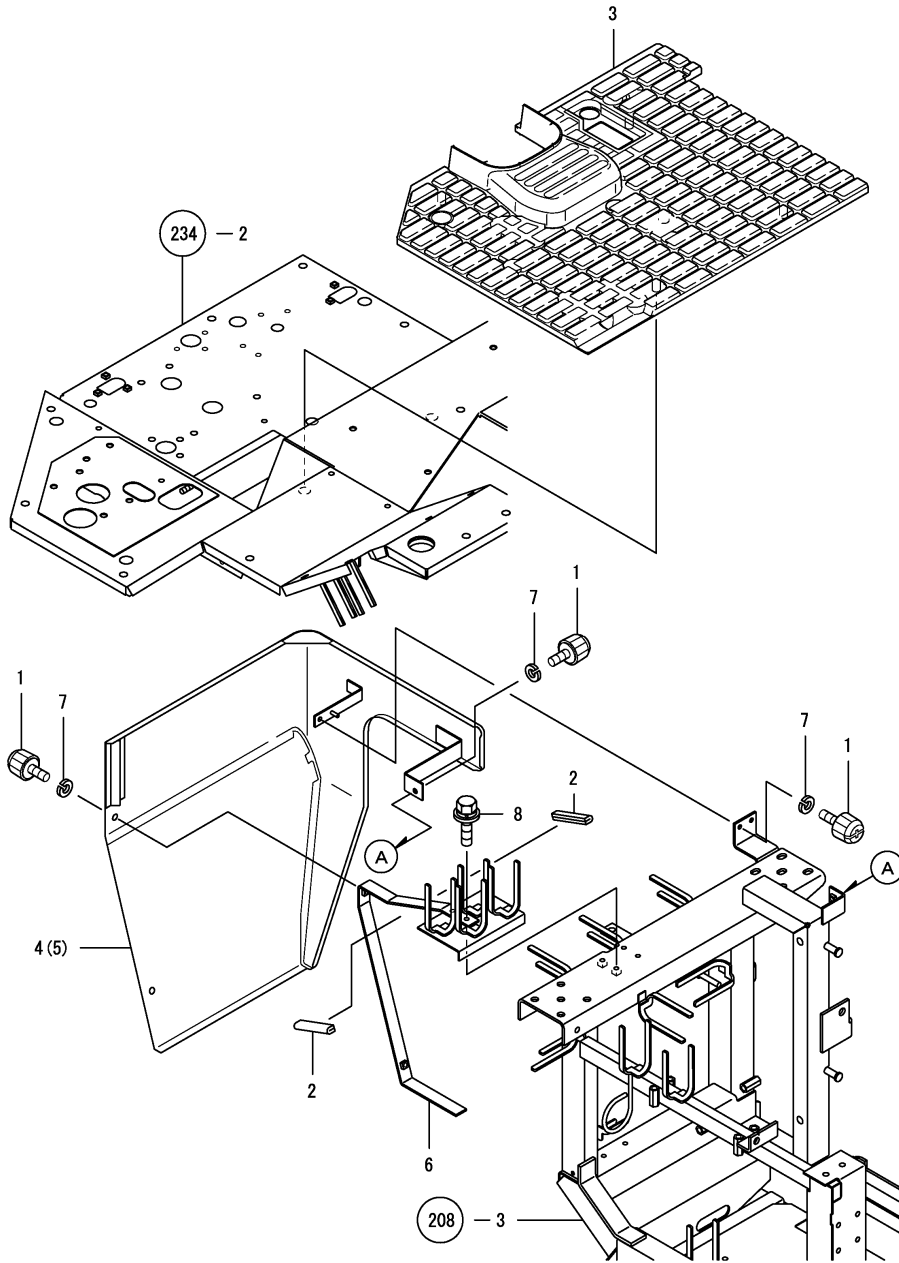
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8060-39950	BOLT 6X15	4							
2	1	1E8540-68751	MAT,STEP	1							
2-1	1	1E8540-68752	MAT,STEP	1							N
(A=FXXXXXX)											
3	1	1E8540-68800	COVER,STEP	1							
I 4	1	1E8540-68800-2	COVER,STEP	1							1
5	1	1E8540-68870	STAY A,STEP COVER	1							
6	1	22217-060000	SPRING WASHER 6	4							
7	1	26014-060162	BOLT M 6X 16	3							

Remarks  
(1) KGC80D

Fig.198. STEP(CABIN)



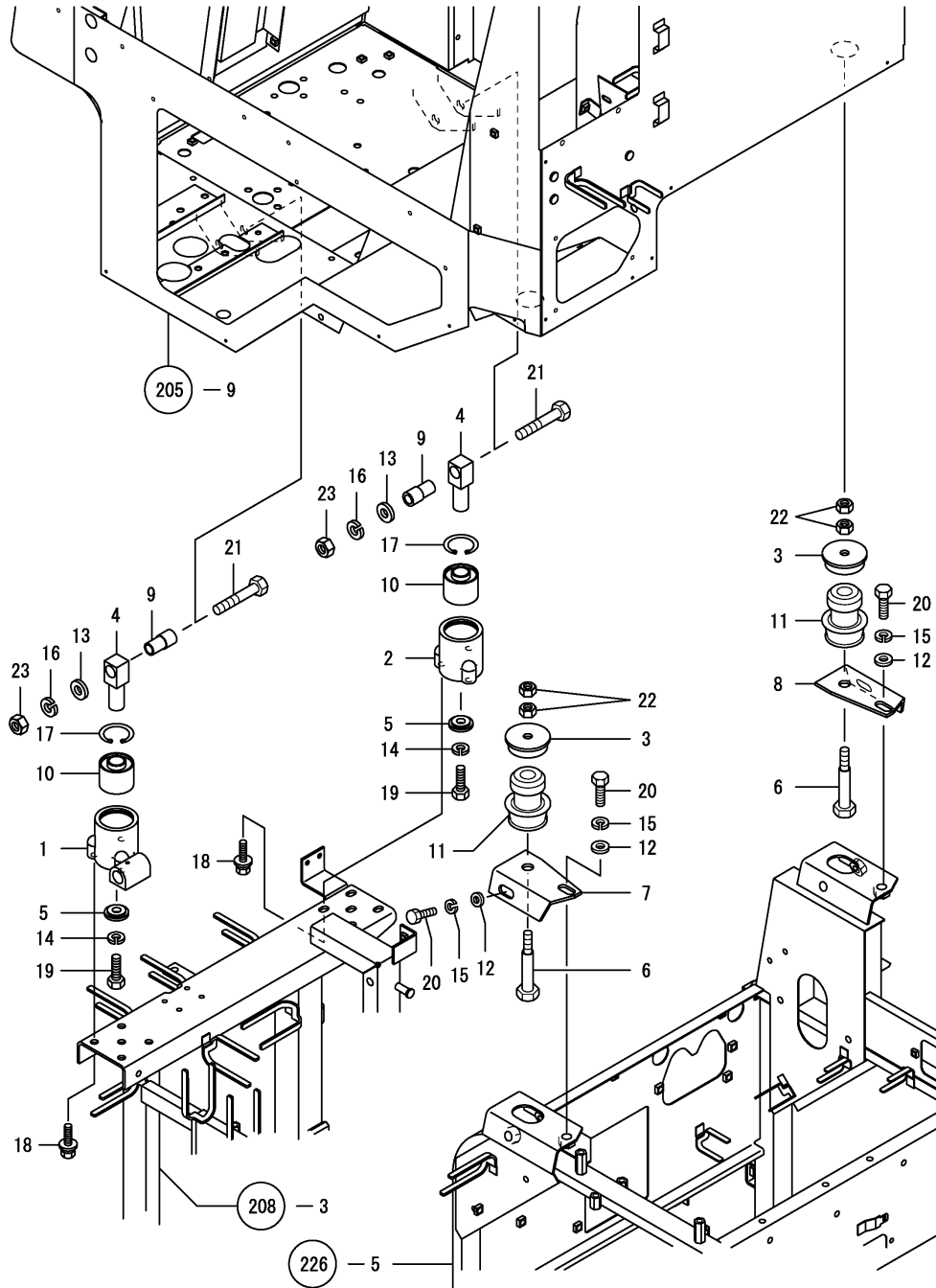
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8060-39950	BOLT 6X15		4						
2	1	1E8540-62270	MOLDINGS 75		2						
3	1	1E8545-68751	MAT,STEP		1						
3-1	1	1E8545-68752 (B=FXXXXXX)	MAT,STEP		1						N
4	1	1E8545-68800	COVER,STEP		1						
I 5	1	1E8545-68800-2	COVER,STEP		1						1
6	1	1E9050-68870	STAY,STEP COVER		1						
7	1	22217-060000	SPRING WASHER 6		4						
8	1	26014-060162	BOLT M 6X 16		3						

Remarks  
(1) KGC80DC

Fig.199. FLOOR ANTIVIBRATION



(A)=KGC80  
(B)=KGC80C  
(C)=

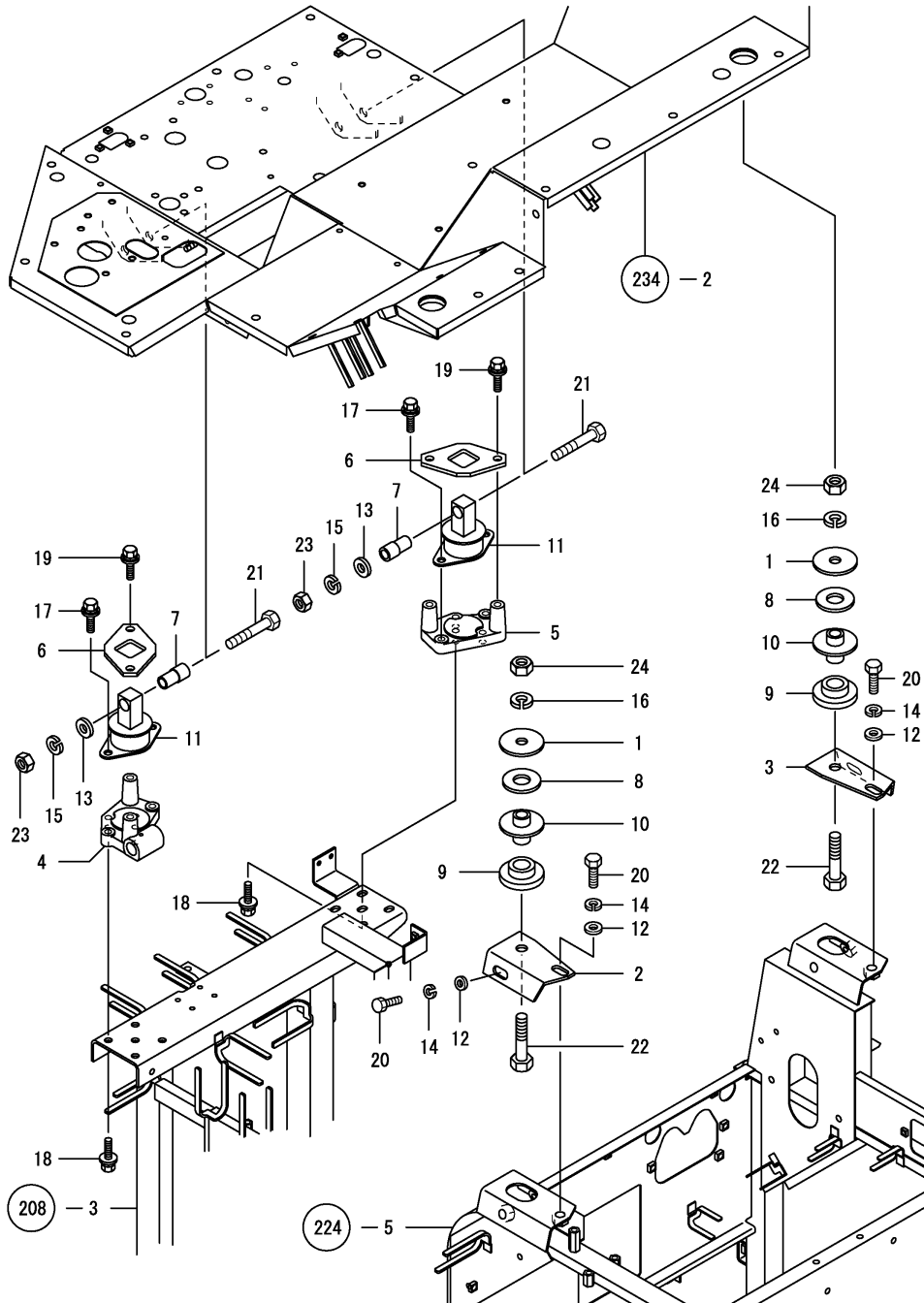
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-68260	STAY L,VIBPF.RUBBER	1							
2	1	1E8540-68270	STAY R,VIBPF.RUBBER	1							
3	1	1E8385-68280	RETAINER,DUST RUBBER	2							
4	1	1E8540-68280	FULCRUM,FLOOR FRONT	2							
5	1	1E8540-68290	COLLAR 12X37X7	2							
6	1	1E8540-68310	BOLT M12X93.5	2							
7	1	1E8540-68331	BRACKET L,VIBRATNPF	1							
8	1	1E8540-68340	BRACKET R,VIBRATNPF	1							
9	1	1E8540-68380	PIPE 22X15X46	2							
10	1	1E8385-68550	RUBBER,CYL.SHDR.VBPF	2							
11	1	1E8385-68561	RUBBER,SUSP.SHDR.VBP	2							
12	1	22137-120000	WASHER 12,POLISHED	4							
13	1	22137-140000	WASHER 14,POLISHED	2							
14	1	22217-120000	SPRING WASHER 12	2							
15	1	22217-120000	SPRING WASHER 12	4							
16	1	22217-140000	SPRING WASHER 14	2							
17	1	22252-000501	CIRCLIP 50	2							
17-1	1	22252-000500	RING, 50	2							R
(A=F010154)											
18	1	26014-100202	BOLT M10X 20	6							
19	1	26116-120252	BOLT M12X 25 PLATED	2							
20	1	26116-120252	BOLT M12X 25 PLATED	4							
21	1	26116-140802	BOLT M14X 80 PLATED	2							
22	1	26717-120002	NUT M12	4							
23	1	26717-140002	NUT M14	2							

Fig.200. CABIN ANTIVIBRATION

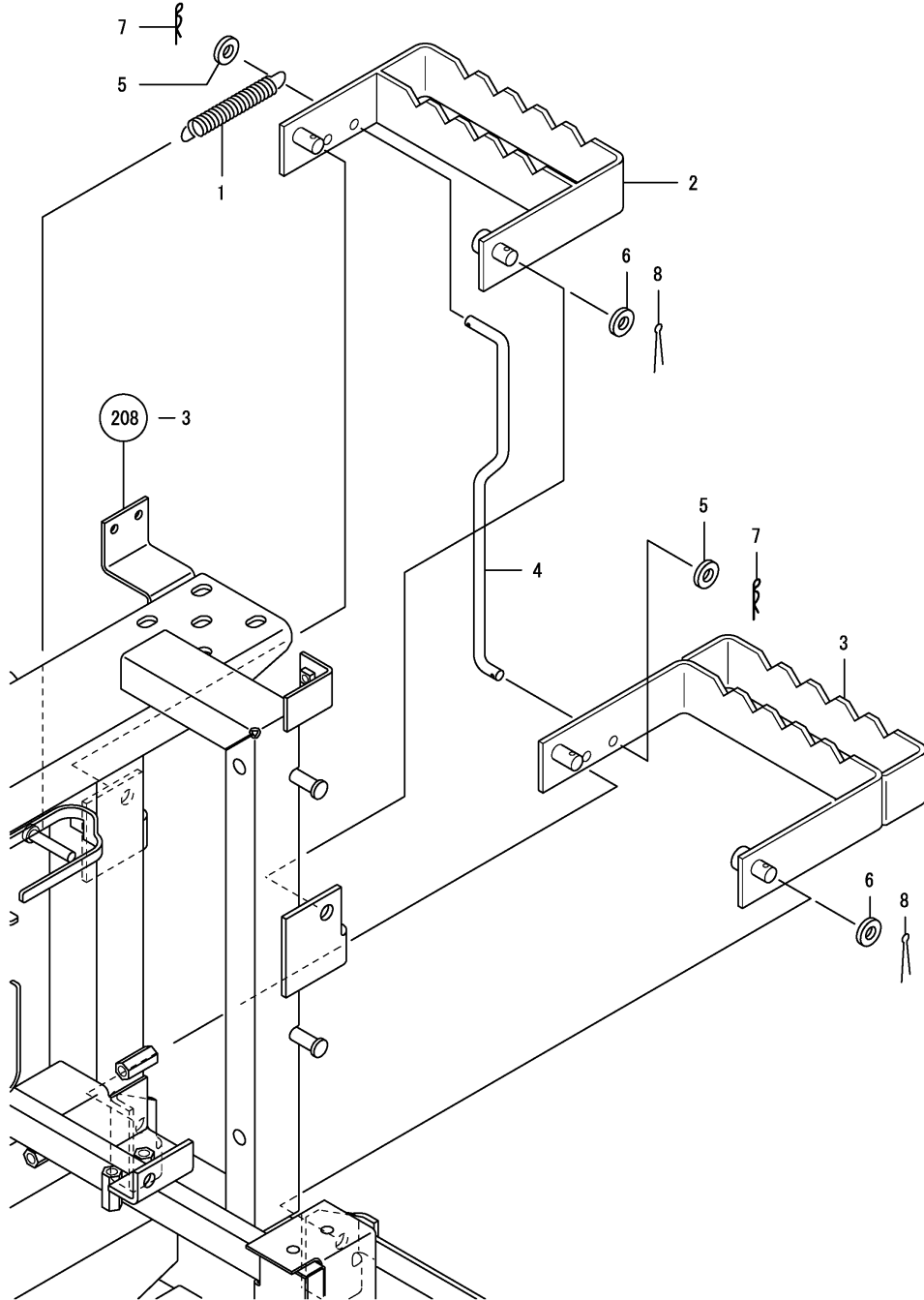
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8385-68270	WASHER 16.5X65		2						
2	1	1E8540-68331	BRACKET L,VIBRATNPF		1						
3	1	1E8540-68340	BRACKET R,VIBRATNPF		1						
4	1	1E8540-68351	STAY L,VIBPF.RUBBER		1						
5	1	1E8540-68361	STAY R,VIBPF.RUBBER		1						
6	1	1E8540-68370	STOPPER		2						
7	1	1E8540-68380	PIPE 22X15X46		2						
8	1	1E8545-68500	PAD		2						
9	1	1E8545-68510	RUBBER,VIBRATIONPRF.		2						
10	1	1E8545-68550	COLLAR,VIBRATIONPRF.		2						
11	1	1E8540-68711	RUBBER 720,VIBPROOF		2						
12	1	22137-120000	WASHER 12,POLISHED		4						
13	1	22137-140000	WASHER 14,POLISHED		2						
14	1	22217-120000	SPRING WASHER 12		4						
15	1	22217-140000	SPRING WASHER 14		2						
16	1	22217-160000	SPRING WASHER 16		2						
17	1	26014-100252	BOLT 10X25 W/PLW+SPW		4						
18	1	26014-100252	BOLT 10X25 W/PLW+SPW		6						
19	1	26014-100252	BOLT 10X25 W/PLW+SPW		4						
20	1	26116-120252	BOLT M12X 25 PLATED		4						
21	1	26116-140802	BOLT M14X 80 PLATED		2						
22	1	26116-160752	BOLT M16X 75 PLATED		2						
23	1	26717-140002	NUT M14		2						
24	1	26717-160002	NUT M16		2						

Fig.201. ELEVAT.STEP



(A)=KGC80  
(B)=KGC80C  
(C)=

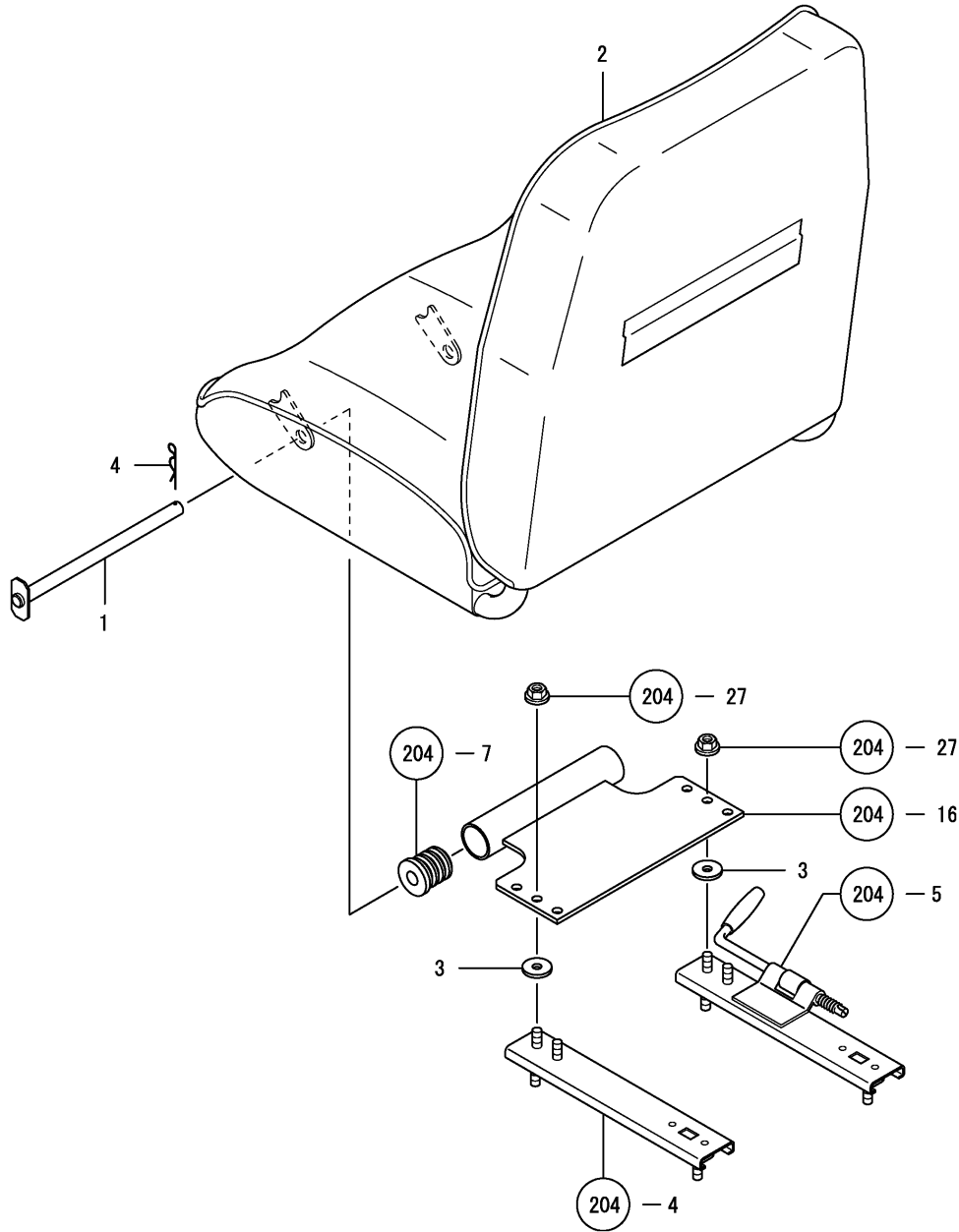
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8380-63600	SPRING 2.3X15.8X105	1	1						
2	1	1E8540-68000	STEP,AUX.UPPER	1	1						
3	1	1E8540-68050	STEP,AUX.LOWER	1	1						
4	1	1E8540-68100	ROD	1	1						
5	1	22137-080000	WASHER 8, POLISHED	2	2						
6	1	22137-120000	WASHER 12,POLISHED	2	2						
7	1	22360-080000	SNAP PIN 8	2	2						
8	1	22417-250220	COTTER PIN 2.5X22	2	2						

Fig.202. OPERATOR SEAT

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-68391	PIN,OPR.SEAT HINGE	1	1						
2	1	1E8540-69121	OPERATOR SEAT	1	1						
3	1	22157-080000	WASHER 8	4	4						1
4	1	22372-120000	SNAP PIN 12	1	1						

Remarks  
(1) KGC80, KGC80D, KGC80DC

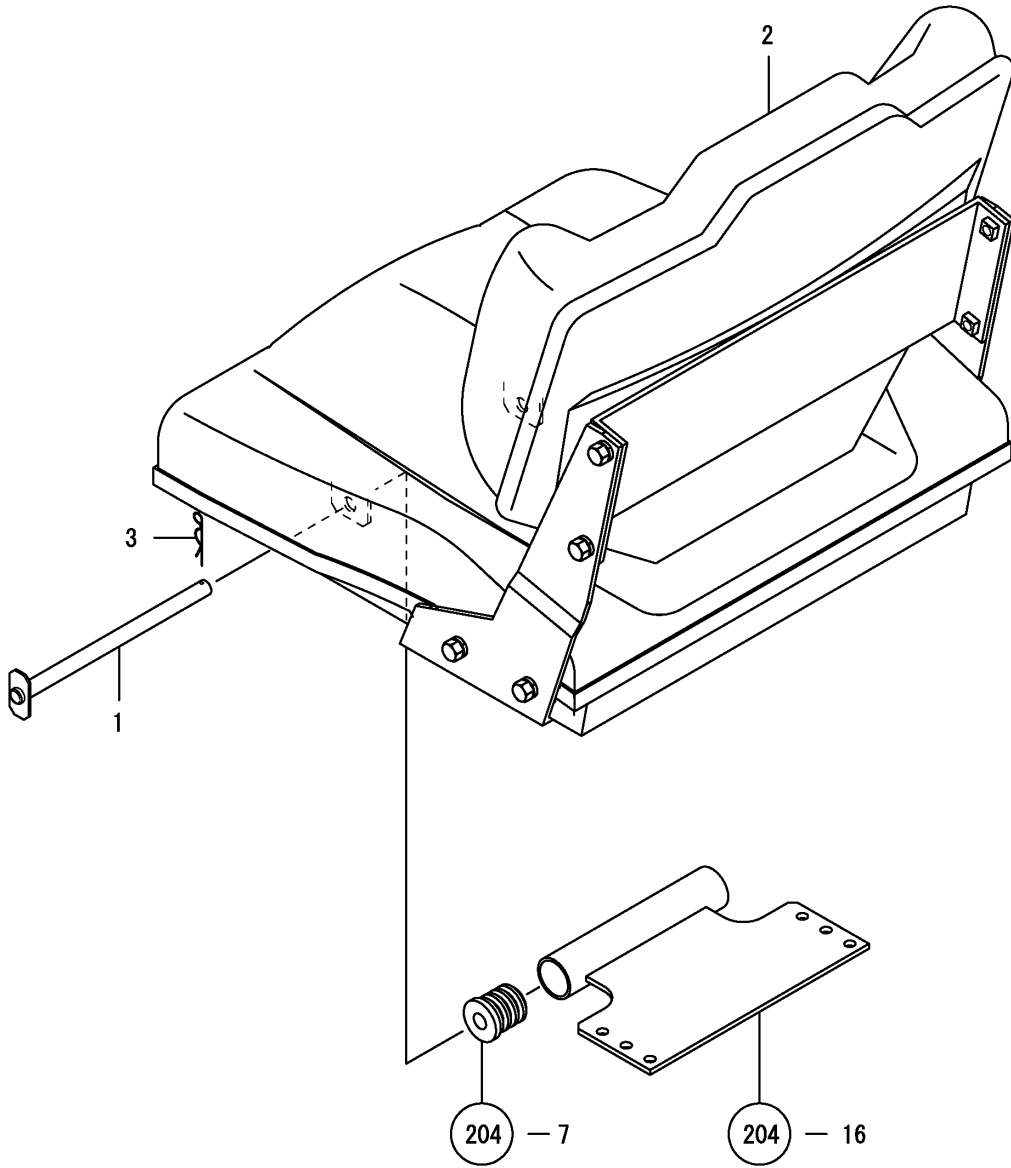


Fig.203. OPERATOR SEAT(SEAT

0CNP4-G07300 203. OPERATOR SEAT(SEAT

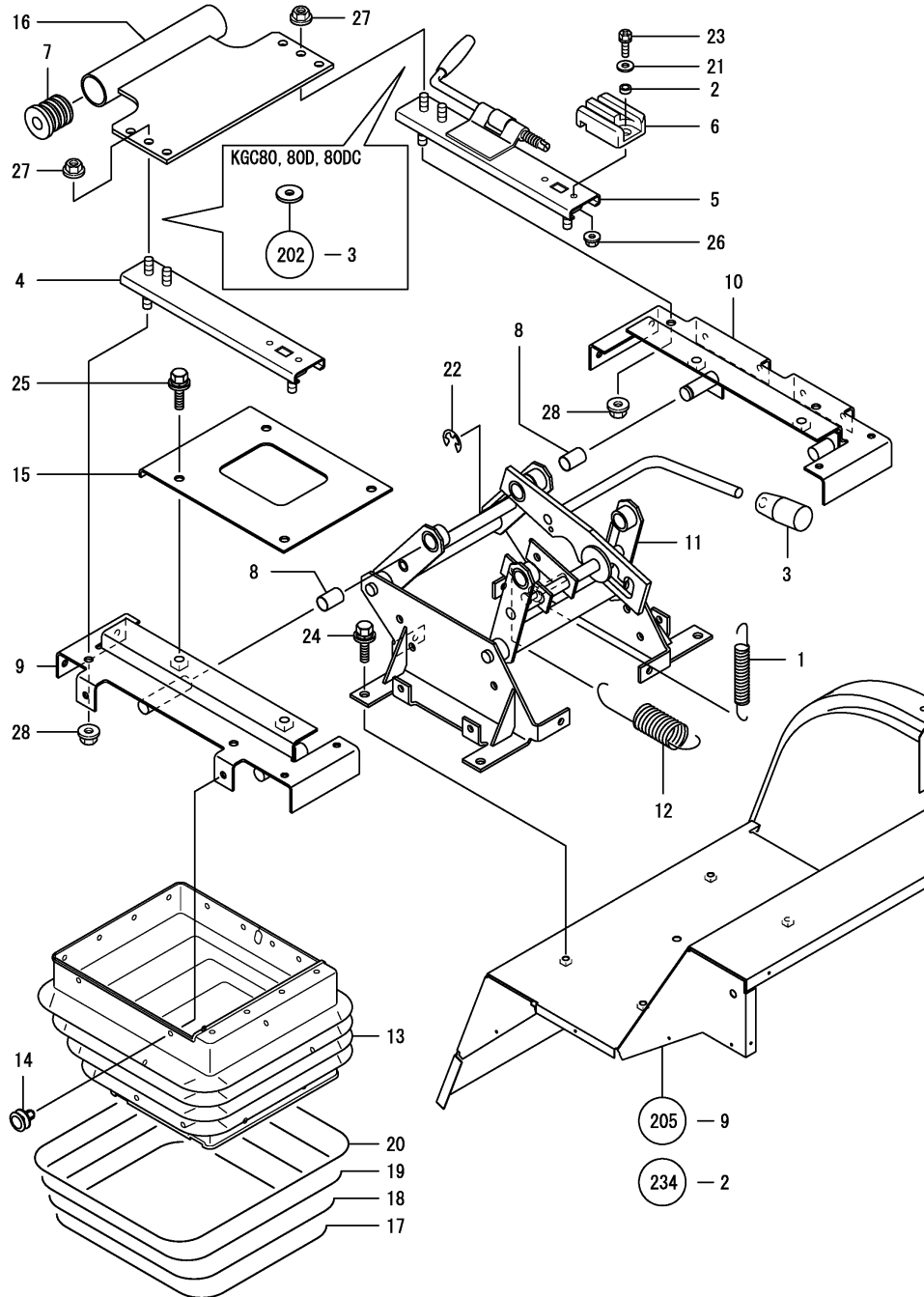
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	1E8540-68391	PIN,OPR.SEAT HINGE		1							
2	1	1E8545-69120	DRIVER SEAT		1							
3	1	22372-120000	SNAP PIN 12		1							

Fig.204. SEAT TILT

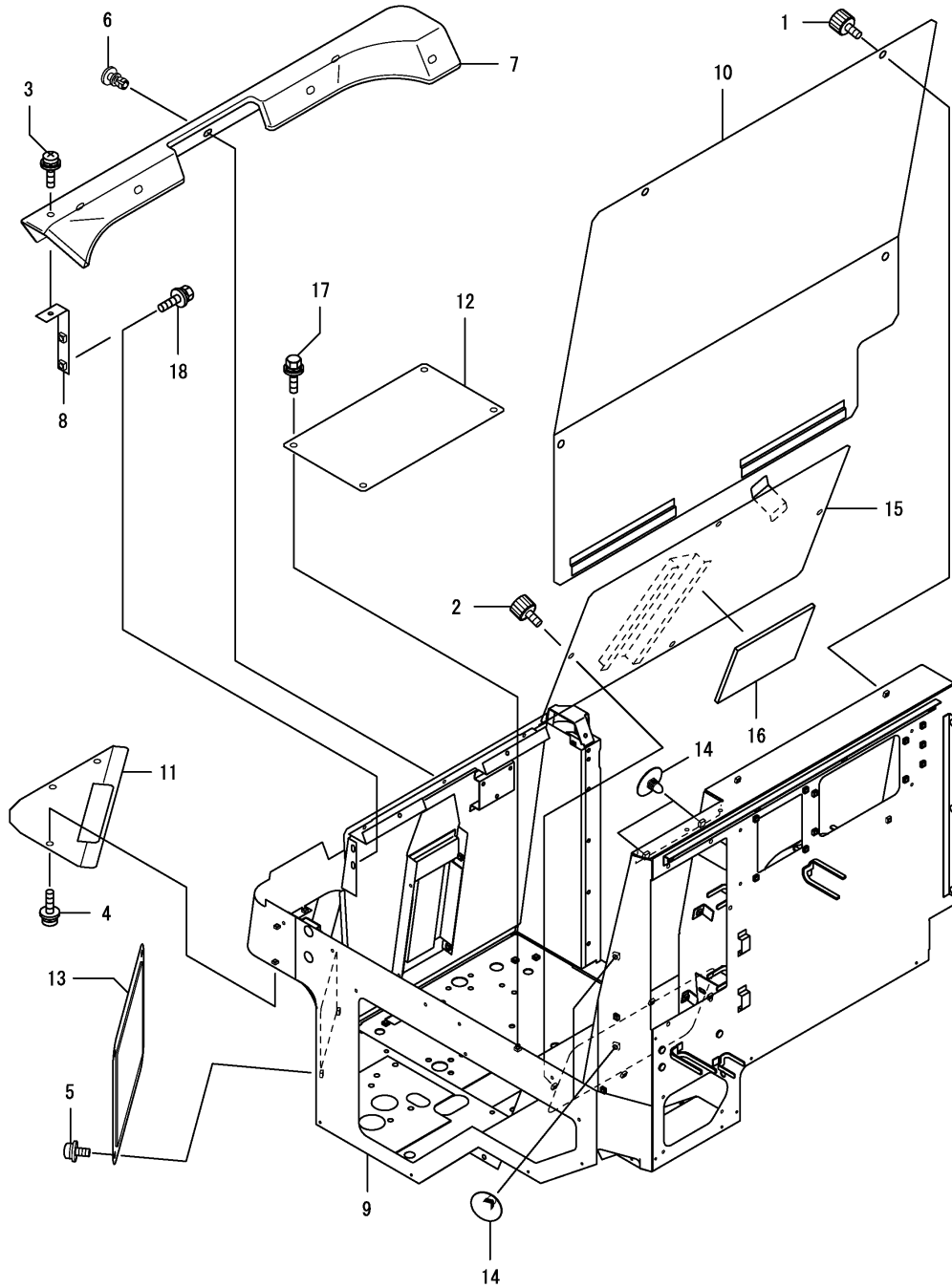


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6460-42771	SPRING, SWING FIN	1	1						
2	1	1C6215-48870	COLLAR 6.5X10.5X4.2	2	2						
3	1	1E4130-51400	GRIP, LEVER	1	1						
4	1	198071-63150	RAIL L	1	1						
5	1	198071-63160	RAIL R	1	1						
6	1	198010-63210	RUBBER, SEAT CUSHION	2	2						
7	1	198220-63240	RUBBER	2	2						
8	1	198240-63880	BUSH 14X15X22	5	5						
9	1	1E8540-68401	BASE L, OPR. SEAT MTG.	1	1						
10	1	1E8540-68451	BASE R, OPR. SEAT MTG.	1	1						
11	1	1E8540-68501	TILT COMP., SEAT LOWR	1	1						
12	1	1E8540-68690	SPRING, BALANCE	2	2						
13	1	1E8540-68701	BOOT, OPR. SEAT TILT	1	1						
14	1	1E8540-68730	RIVET	20	20						
15	1	1E8540-68760	COVER, OPR. SEAT TILT	1	1						
16	1	1E8540-68770	BRACKET, SEAT	1	1						
17	1	1E8540-68890	WIRE A, OPR. SEAT BOOT	1	1						
18	1	1E8540-68900	WIRE B, OPR. SEAT BOOT	1	1						
19	1	1E8540-68980	WIRE C, OPR. SEAT BOOT	1	1						
20	1	1E8540-68990	WIRE D, OPR. SEAT BOOT	1	1						
21	1	22157-060000	WASHER 6	2	2						
22	1	22272-000120	CIRCLIP E-12	1	1						
23	1	26013-060162	BOLT M 6X 16	2	2						
24	1	26014-080162	BOLT M 8X 16	4	4						
25	1	26014-080162	BOLT M 8X 16	4	4						
26	1	26052-060002	NUT M 6	2	2						
27	1	26052-080002	NUT M8	4	4						
28	1	26052-080002	NUT M8	4	4						

Fig.205. FLOOR



(A)=KGC80  
(B)=KGC80C  
(C)=

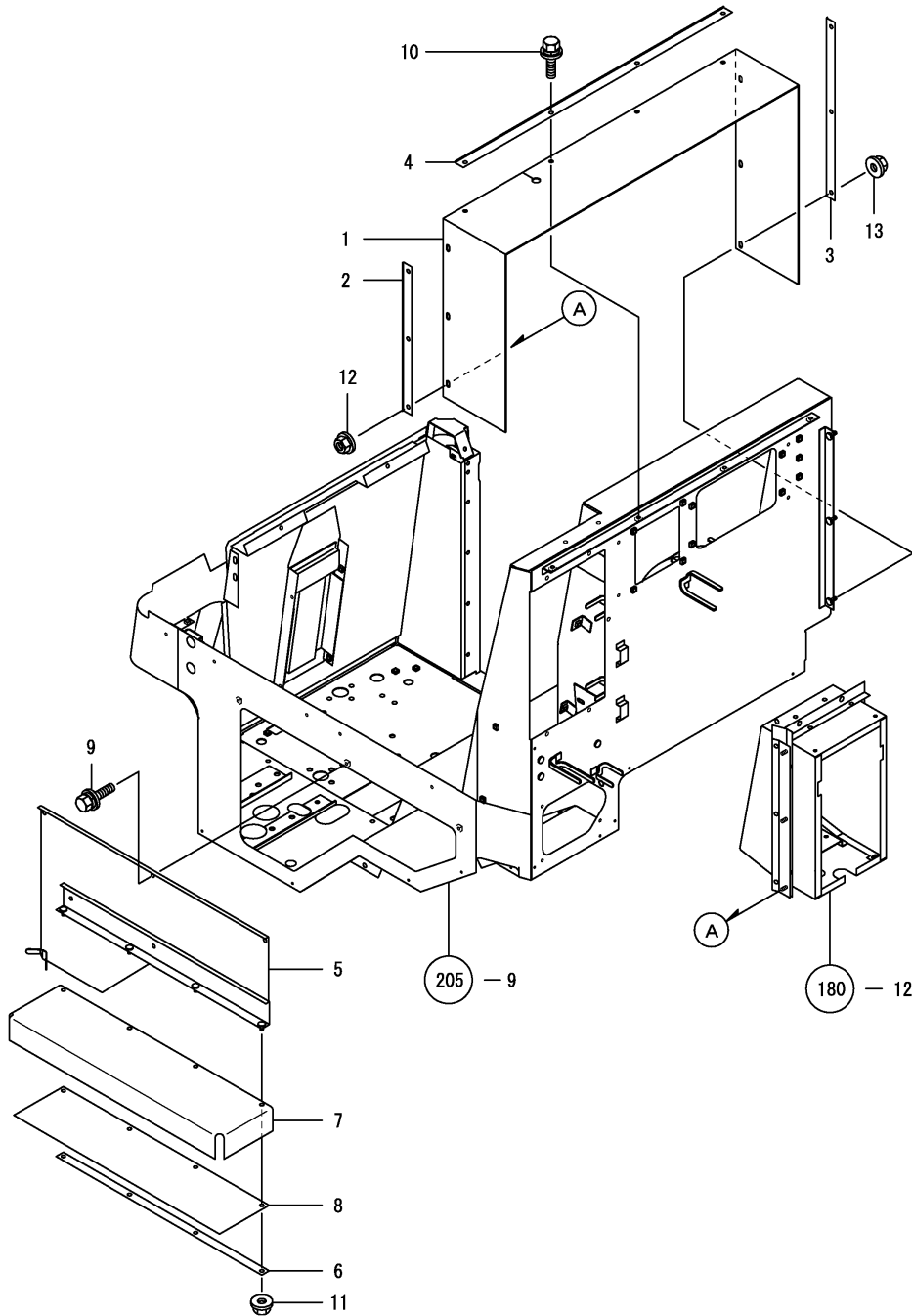
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1F4124-44410	BOLT 6X10,WING	4							
2	1	1F4124-44410	BOLT 6X10,WING	4							
3	1	1E6690-61470	SCREW 6X16,BIND.HD.	1							
4	1	1E6690-61470	SCREW 6X16,BIND.HD.	3							
5	1	1E6690-61470	SCREW 6X16,BIND.HD.	2							
6	1	1E8540-68730	RIVET	5							
7	1	1E8540-69010	COVER, FRONT COLUMN	1							
8	1	1E8540-69020	STAY,FRNT.COLUMN CVR	1							
9	1	1E9050-69050	FLOOR CMP	1							
10	1	1E8540-69911	COVER,BATTERY JAR	1							
11	1	1E8540-69931	COVER (PANEL)	1							
12	1	1E8540-69960	PLATE, FLOOR	1							
13	1	1E8540-70110	COVER,SD.COLUUN FRNT	1							
14	1	1E8540-70250	CLIP, X-MAS TREE M8	1							
15	1	1E8385-79051	COVER COMP,SEAT COL.	1							
16	1	1E8255-79840	SHEET,CAB PROTECTIVE	1							
17	1	26014-060122	BOLT M 6X 12	4							
18	1	26014-060122	BOLT M 6X 12	2							

Fig.206. FLOOR SEAL

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



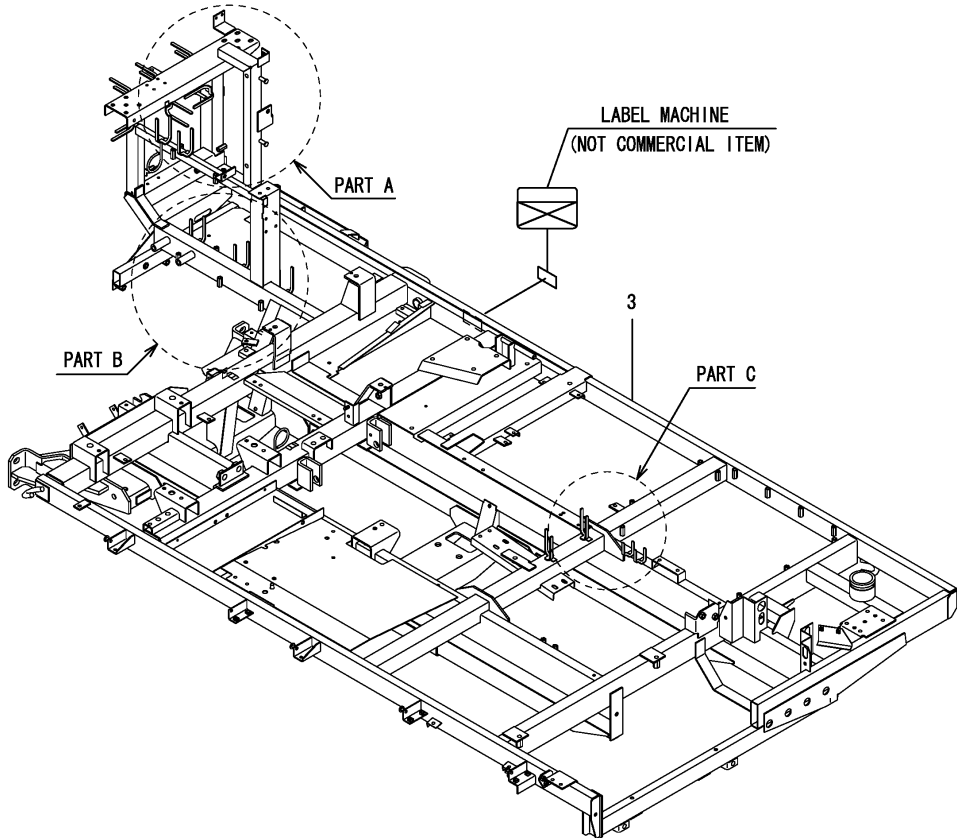
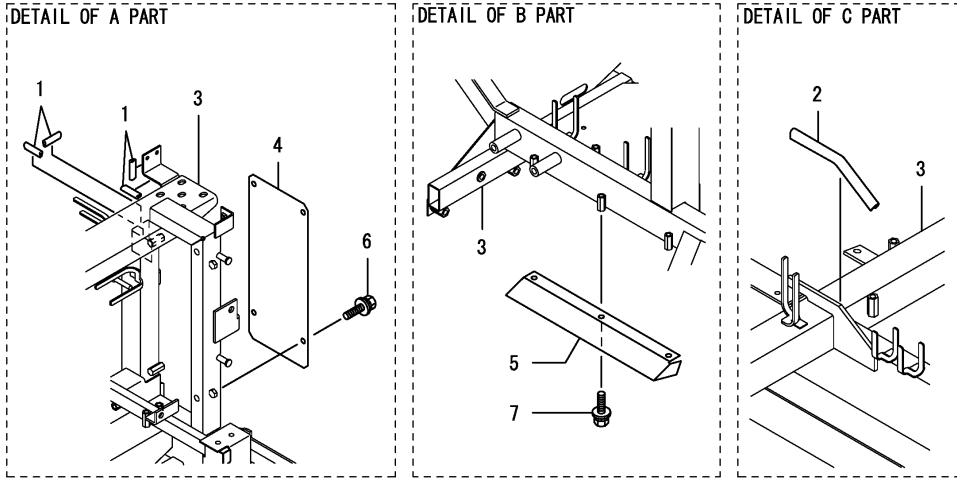
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-62361	SEAL,FLOOR REAR	1							
2	1	1E8540-62370	RETNR.L,FL.REAR SEAL	1							
3	1	1E8540-62381	RETNR.R,FL.REAR SEAL	1							
4	1	1E8540-62390	RETNR.,FL.RR.SEAL UP	1							
5	1	1E8540-68911	COVER,SIDE COLUMN	1							
6	1	1E8540-68950	RETAINER 20X560,SEAT	1							
7	1	1E8540-68960	SHEET A,PANEL L LOWR	1							
8	1	1E8540-68970	SHEET B,PANEL L LOWR	1							
9	1	26014-060162	BOLT M 6X 16	3							
10	1	26014-060162	BOLT M 6X 16	4							
11	1	26052-060002	NUT M 6	4							
12	1	26052-060002	NUT M 6	3							
13	1	26052-060002	NUT M 6	3							



Fig.208. CHASSIS FRAME

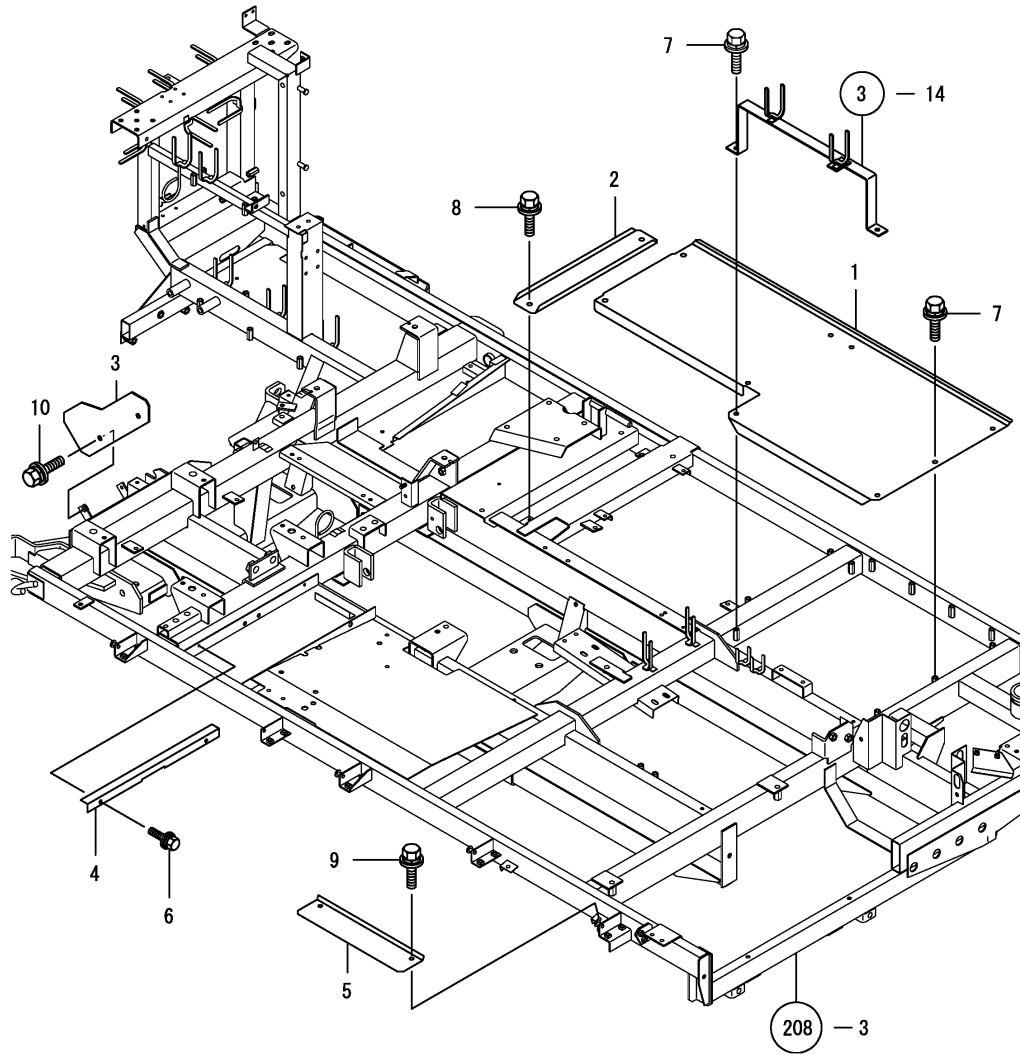
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6740-32400	MOLDINGS 30	4	4						
2	1	1E8540-64820	SEAL175,PROTECTIVE	1	1						
3	1	1E8540-71005	FRAME,UFO CHASSIS	1	1						
3-1	1	1E8540-71006	FRAME,UFO CHASSIS	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
4	1	1E8545-71350	GUARD,LEG	1	1						
5	1	1E8545-71370	GAURD	1	1						
6	1	26014-080162	BOLT M 8X 16	4	4						
7	1	26014-080162	BOLT M 8X 16	3	3						

Fig.209. MUD GUARD



(A)=KGC80  
(B)=KGC80C  
(C)=

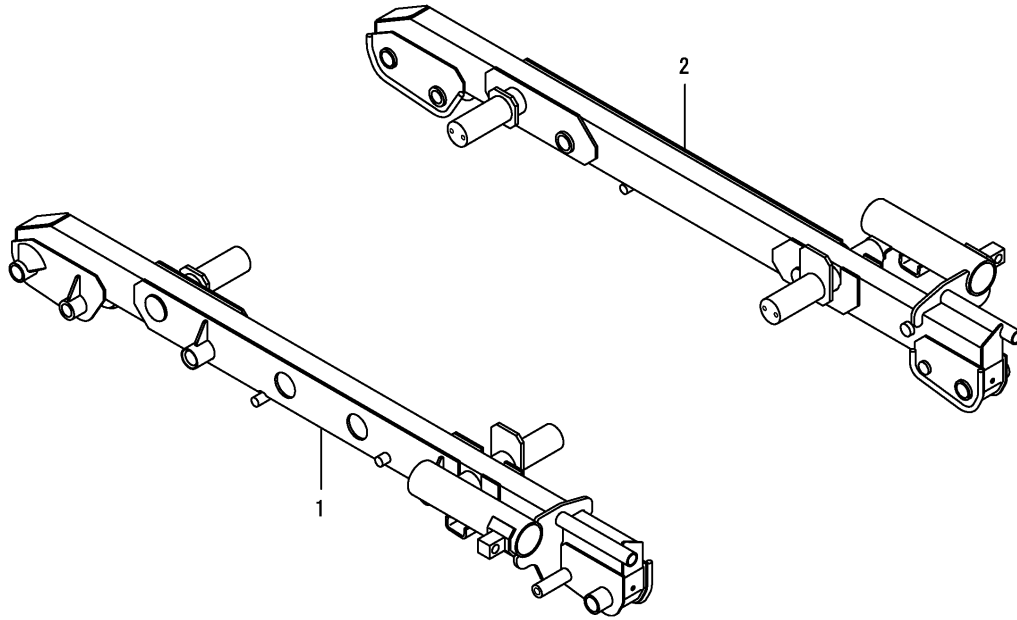
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8545-71700	GUARD G,REAR	1	1						
2	1	1E8545-71710	GUARD G,FRONT	1	1						
3	1	1E8545-71720	GUARD,CYLINDER	1	1						
4	1	1E8545-71730	GUARD,BATTERY	1	1						
5	1	1E8545-71741	GUARD L,REAR	1	1						
5-1	1	1E8545-71680	MUD-GURDE	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
6	1	26014-060122	BOLT M 6X 12	2	2						
7	1	26014-080162	BOLT M 8X 16	9	9						
8	1	26014-080162	BOLT M 8X 16	2	2						
9	1	26014-080162	BOLT M 8X 16	2	2						
10	1	26014-080202	BOLT M 8X 20	2	2						





Fig.211. TRACK FRAME



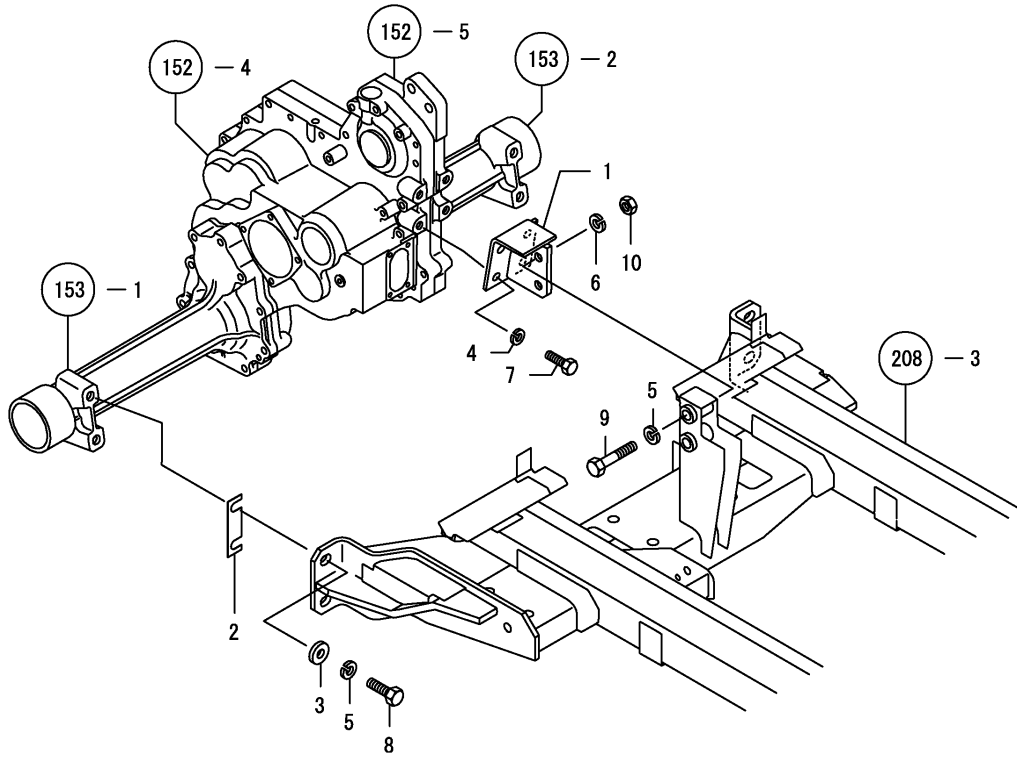
0CNP4-G07300 211. TRACK FRAME

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-72501	FRAME L,TRACK	1	1						
2	1	1E8540-72851	FRAME R,TRACK	1	1						

Fig.212. TRANSMISSION MOUNTING

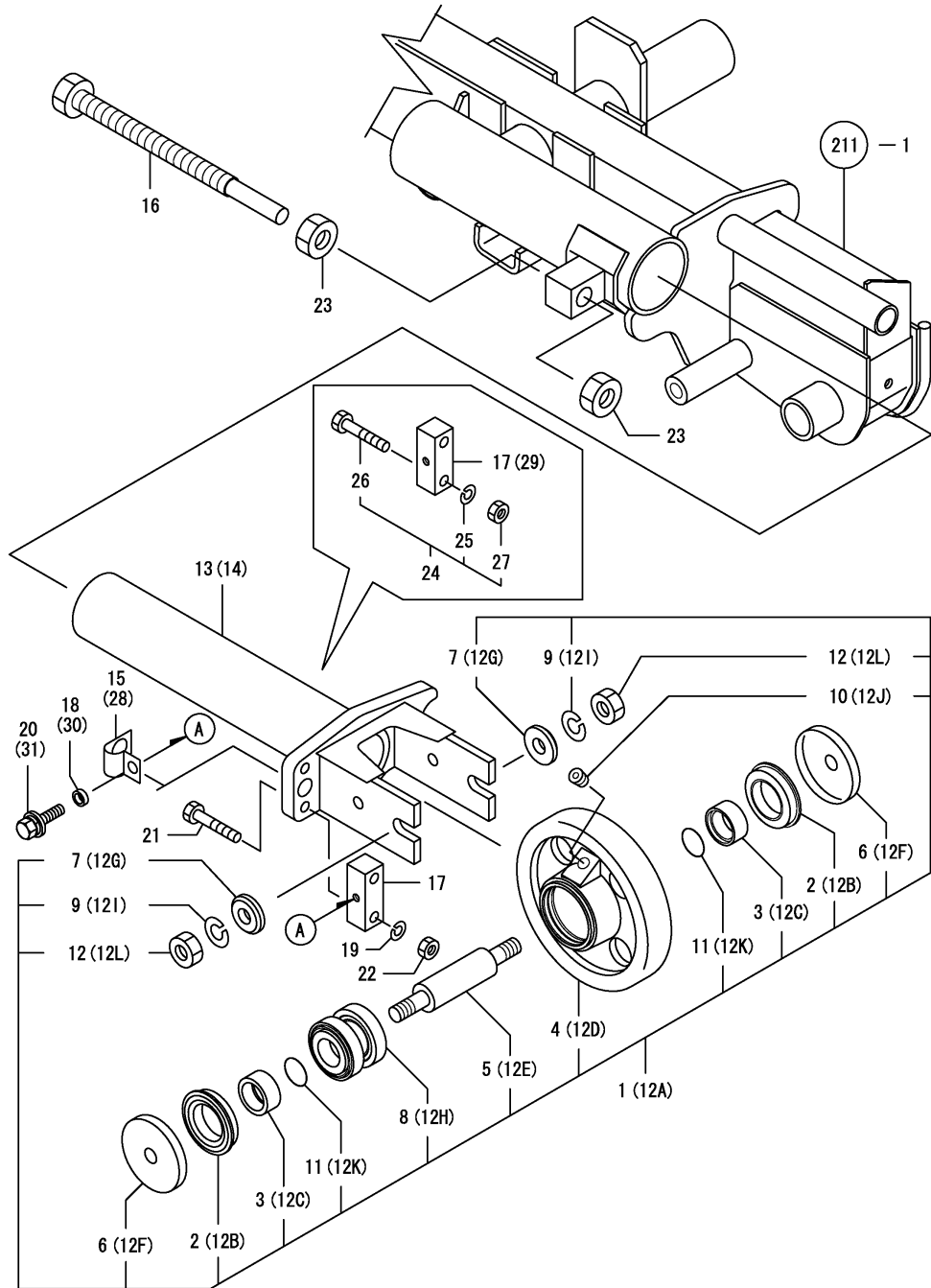


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-72463	HOLDER, TRANSMISSION	1	1						
2	1	1E8540-72620	SHIM, AXLE CASE	2	2						
3	1	1E8255-73040	WASHER 16.5X40X8	4	4						
4	1	22217-140000	SPRING WASHER 14	4	4						
5	1	22217-160000	SPRING WASHER 16	6	6						
6	1	22217-160000	SPRING WASHER 16	2	2						
7	1	26156-140352	BOLT M14X 35 PLATED	4	4						
8	1	26156-160452	BOLT M16X 45 PLATED	4	4						
9	1	26156-160852	BOLT M16 X 85 PLATED	2	2						
10	1	26737-160002	NUT M16	2	2						

Fig.213. IDLER



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

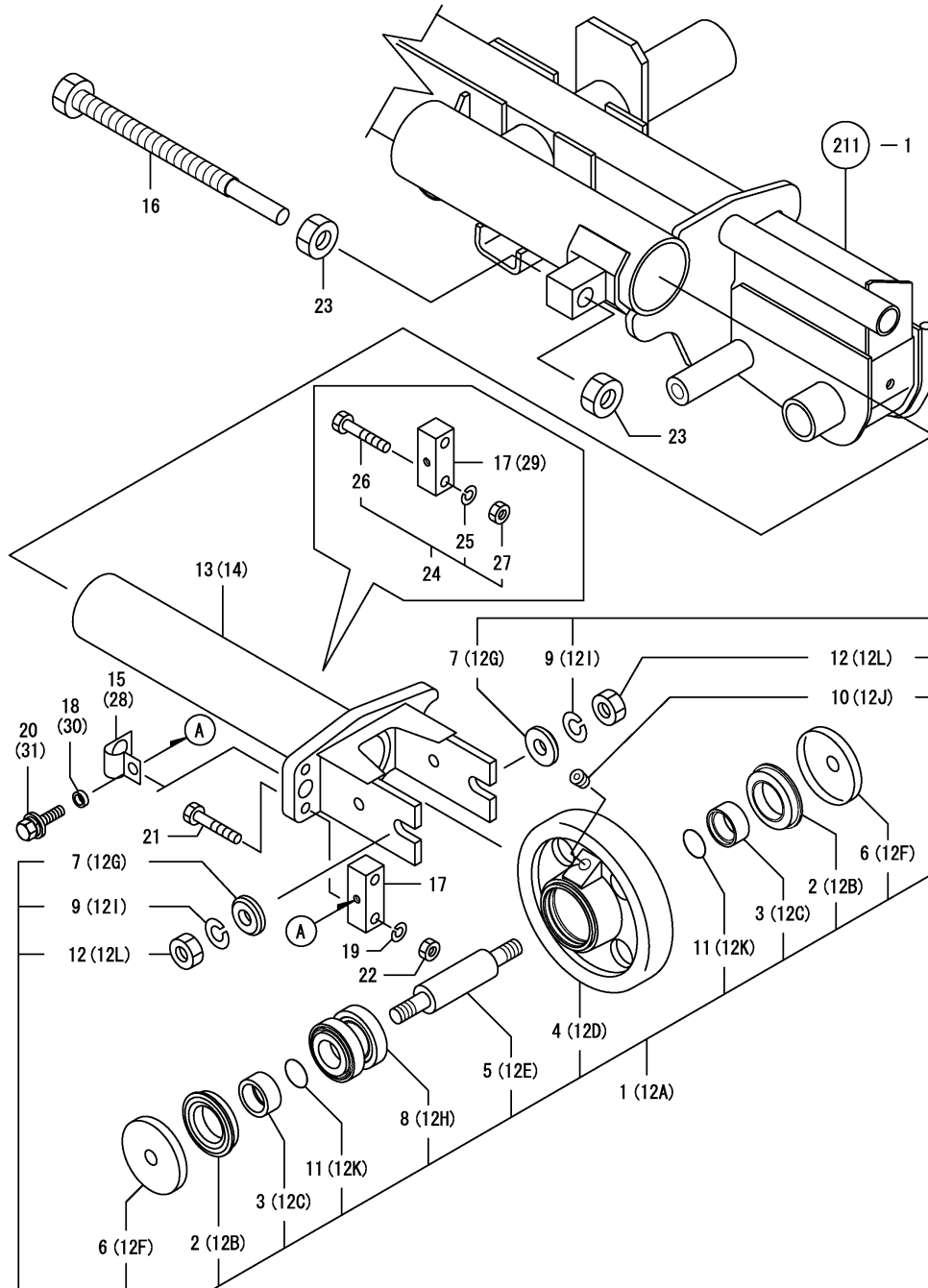
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	7E8540-73002	IDLER ASY	2	2							
I	1-1	1 7E8540-73002	IDLER ASY	1	1							K
		(A=F010154) (B=F010154)										
2	2	1E8420-55430	SEAL 40X62X14,OIL	4	4							
I	2-1	2 1E8420-55430	SEAL, QLFY40X62X14	2	2							K
		(A=F010154) (B=F010154)										
3	2	1E8420-55460	COLLAR 30X40X18,SEAL	4	4							
I	3-1	2 1E8420-55460	COLLAR 30X40X18	2	2							K
		(A=F010154) (B=F010154)										
4	2	1E8540-73002	IDLER 183	2	2							
I	4-1	2 1E8540-73002	IDLER 183	1	1							K
		(A=F010154) (B=F010154)										
5	2	1E8540-73012	SHAFT, IDLER	2	2							
I	5-1	2 1E8540-73012	SHAFT, IDLER	1	1							K
		(A=F010154) (B=F010154)										
6	2	1E8540-73020	RETAINER	4	4							
I	6-1	2 1E8540-73020	RETAINER	2	2							K
		(A=F010154) (B=F010154)										
7	2	1E8255-73040	WASHER 16.5X40X8	4	4							
I	7-1	2 1E8255-73040	WASHER 16.5X40X8	2	2							K
		(A=F010154) (B=F010154)										
8	2	1E8540-73080	BEARING 30206,SET	2	2							
I	8-1	2 1E8540-73080	BEARING, 30206 SET	1	1							K
		(A=F010154) (B=F010154)										
9	2	22217-160000	SPRING WASHER 16	4	4							
I	9-1	2 22217-160000	WASHER, 16	2	2							K
		(A=F010154) (B=F010154)										
10	2	23871-020000	PLUG PT1/4,SCREW	2	2							
I	10-1	2 23871-020000	PLUG, R02	1	1							K
		(A=F010154) (B=F010154)										
11	2	24321-000300	O-RING G30	4	4							
I	11-1	2 24321-000300	PACKING, G 30.0	2	2							K
		(A=F010154) (B=F010154)										
12	2	26737-160002	NUT M16	4	4							
I	12-1	2 26737-160002	NUT, 16	2	2							K
		(A=F010154) (B=F010154)										
I	12A	1 7E8540-73002	IDLER ASY	1	1							W
		(A=F010154) (B=F010154)										
I	12B	2 1E8420-55430	SEAL, QLFY40X62X14	2	2							W
		(A=F010154) (B=F010154)										
I	12C	2 1E8420-55460	COLLAR 30X40X18	2	2							W
		(A=F010154) (B=F010154)										
I	12D	2 1E8540-73002	IDLER 183	1	1							W
		(A=F010154) (B=F010154)										
I	12E	2 1E8540-73012	SHAFT, IDLER	1	1							W
		(A=F010154) (B=F010154)										
I	12F	2 1E8540-73020	RETAINER	2	2							W
		(A=F010154) (B=F010154)										
I	12G	2 1E8255-73040	WASHER 16.5X40X8	2	2							W
		(A=F010154) (B=F010154)										
I	12H	2 1E8540-73080	BEARING, 30206 SET	1	1							W

N:Old  $\xrightarrow{\text{Yes}}$  New, Q:Old  $\xrightarrow{\text{No}}$  New, R:Old  $\xrightarrow{\text{Yes}}$  New, S:Old  $\xrightarrow{\text{No}}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
 ++ CONTINUE ++  
 (C)Copy Rights YANMAR CO.,LTD.

Fig.213. IDLER

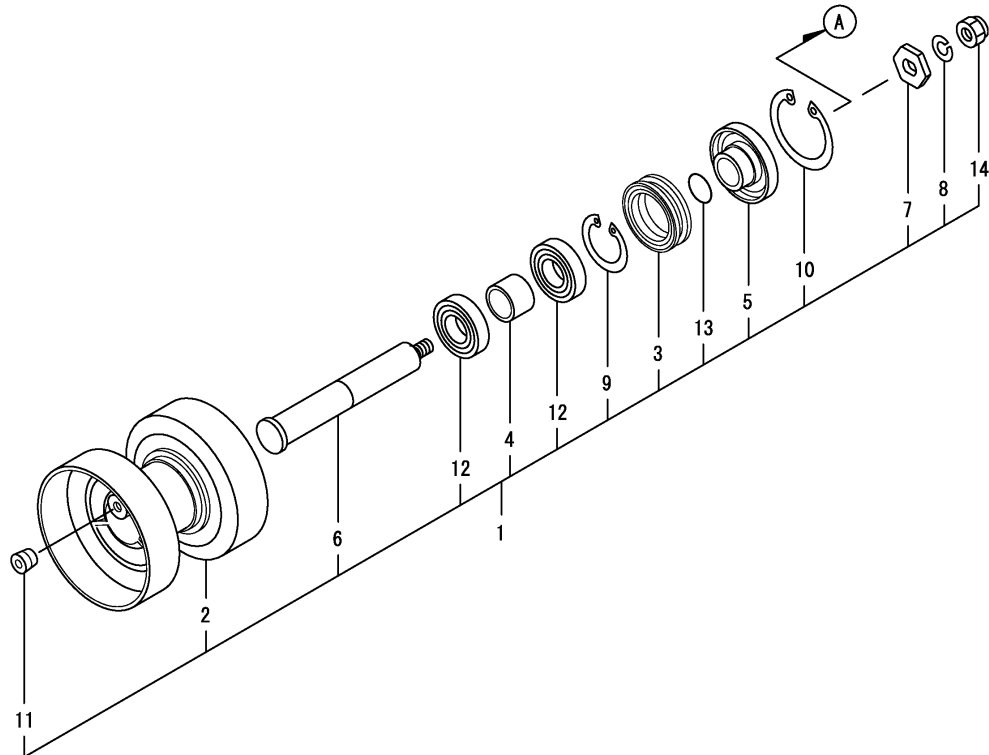
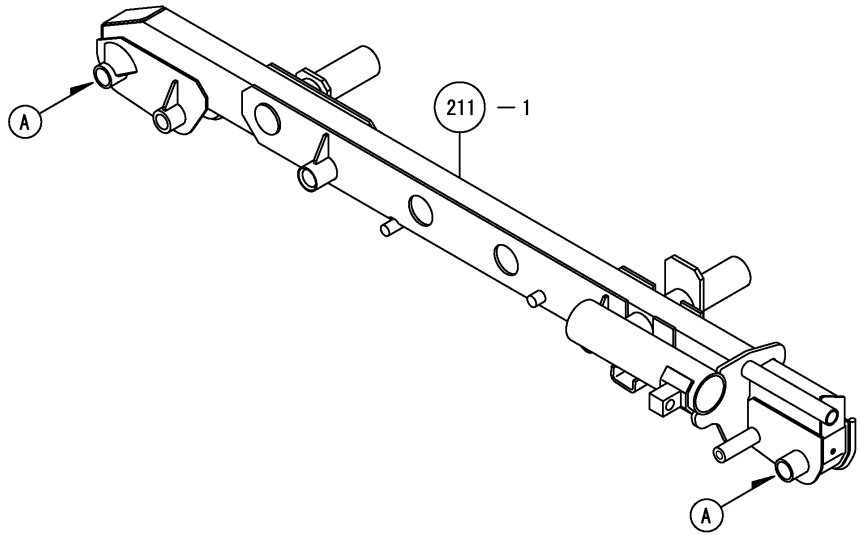
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	12I	(A=F010154) 2 22217-160000 (B=F010154)	WASHER, 16	2	2						W
I	12J	(A=F010154) 2 23871-020000 (B=F010154)	PLUG, R02	1	1						W
I	12K	(A=F010154) 2 24321-000300 (B=F010154)	PACKING, G 30.0	2	2						W
I	12L	(A=F010154) 2 26737-160002 (B=F010154)	NUT, 16	2	2						W
	13	1 1E8540-73032	METAL (L) IDLER	1	1						
	14	1 1E8540-73102	METAL R, IDLER	1	1						
	15	1 1E8540-73111	STAY, BOLT BRACKET	2	2						
I	15-1	(A=F010154) 1 1E8540-73111 (B=F010154)	STAY, BOLT BRACKET	1	1						K
	16	1 1E8540-73120	BOLT, TENSION	2	2						
	17	1 1E8540-73140	BRACKET, TENSION BOLT	2	2						
I	17-1	(A=F010154) 1 1E8540-73140 (B=F010154)	BRACKET, TENSION BOLT	1	1						K
	18	1 1E8235-73330	COLLAR 12X8X4	2	2						
I	18-1	(A=F010154) 1 1E8235-73330 (B=F010154)	COLLAR 12X8X4	1	1						K
	19	1 22212-100000	SPRING WASHER 10	4	4						Z
	20	(A=FXXXXXX) 1 26014-080202 (B=FXXXXXX)	BOLT M 8 X 20	2	2						
I	20-1	(A=F010154) 1 26014-080202 (B=F010154)	BOLT, 8 X 20	1	1						K
	21	(A=FXXXXXX) 1 26117-100552 (B=FXXXXXX)	BOLT M10X 55 PLATED	4	4						Z
	22	(A=FXXXXXX) 1 26717-100002 (B=FXXXXXX)	NUT M10	4	4						Z
	23	1 26717-200002	NUT M20	4	4						
	24	(A=FXXXXXX) 1 7E9050-73150 (B=FXXXXXX)	BOLT KIT, CRAWLER	2	2						W
	25	(A=FXXXXXX) 2 22217-100000 (B=FXXXXXX)	SPRING WASHER 10	4	4						W
	26	(A=FXXXXXX) 2 26117-100552 (B=FXXXXXX)	BOLT M10X 55 PLATED	4	4						W
	27	(A=FXXXXXX) 2 26717-100002 (B=FXXXXXX)	NUT M10	4	4						W
I	28	(A=F010154) 1 1E8540-73111 (B=F010154)	STAY, BOLT BRACKET	1	1						W
I	29	(A=F010154) 1 1E8540-73140 (B=F010154)	BRACKET, TENSION BOLT	1	1						W
I	30	(A=F010154) 1 1E8235-73330 (B=F010154)	COLLAR 12X8X4	1	1						W
I	31	(A=F010154) 1 26014-080202 (B=F010154)	BOLT, 8 X 20	1	1						W

Fig.214. TRACK ROLLER



(A)=KGC80  
(B)=KGC80C  
(C)=

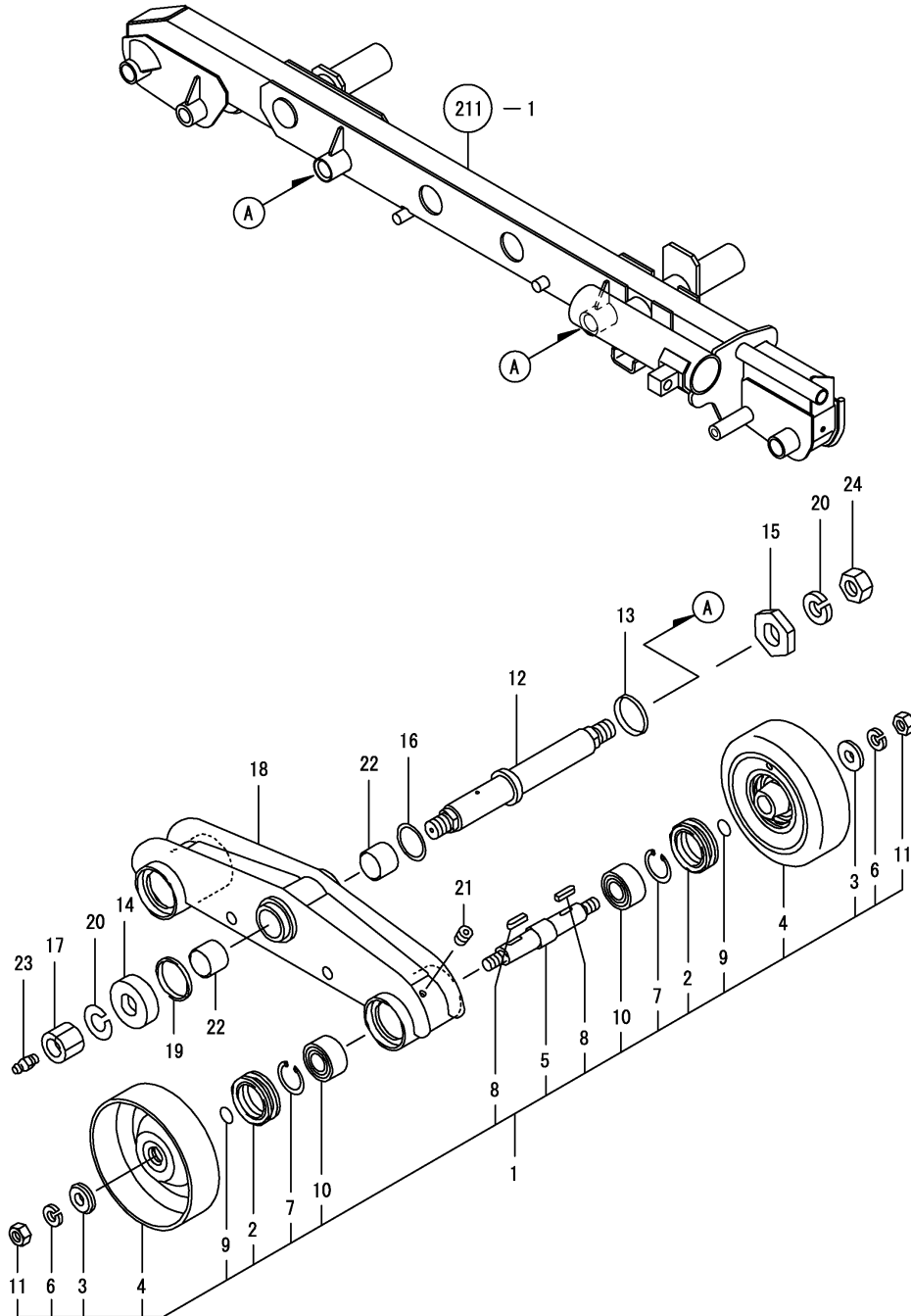
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY							
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	7E8050-73210	TRACK,ROLLER ASSY	4	4						
2	2	1E8050-73211	TRACK ROLLER	4	4						
3	2	1E8050-73260	SEAL 60X86X20	4	4						
4	2	1E6680-73270	COLLAR 36X45X32	4	4						
5	2	1E8050-73281	RETAINER 86,SEAL	4	4						
6	2	1E8540-73451	SHAFT,TRACK ROLLER	4	4						
7	2	1E8540-73460	WASHER 16,LOCKING	4	4						
8	2	22217-160000	SPRING WASHER 16	4	4						
9	2	22252-000720	CIRCLIP 72	4	4						
10	2	22252-001001	CIRCLIP 100	4	4						
11	2	23871-020000	PLUG PT1/4,SCREW	4	4						
12	2	24101-062074	BALL BEARING	8	8						
13	2	24321-000350	O-RING 1A G-35.0	4	4						
14	2	26356-160002	U-NUT M16	4	4						

Fig.215. ICORADER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

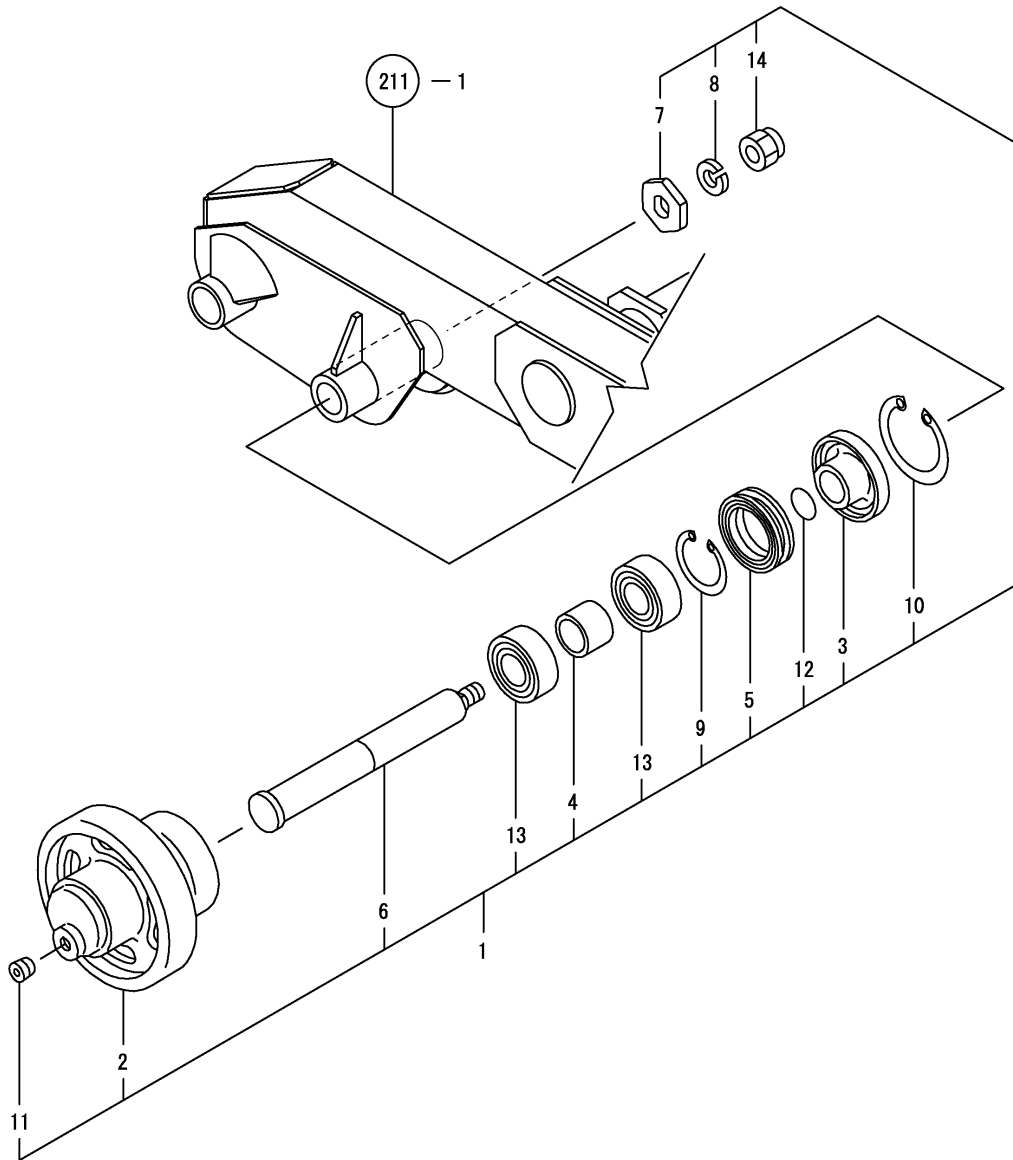


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	7E8540-73150	EQUALIZER ASSY.	8	8						
2	2	172637-37400	SEAL	16	16						
I	2-1	1E8940-73660	SEAL 46X66X20	16	16						R
		(A=F010154)	(B=F010154)								
3	2	1E8255-73040	WASHER 16.5X40X8	16	16						
4	2	1E8540-73150	ROLLER 180,TRACK	16	16						
5	2	1E8540-73160	SHAFT, COLLAR	8	8						
6	2	22217-160000	SPRING WASHER 16	16	16						
7	2	22252-000520	CIRCLIP 52	16	16						
8	2	22550-050201	KEY 5X20	16	16						
9	2	24311-000250	O-RING 1A P-25.0	16	16						
10	2	24512-052054	BALL BEARING	16	16						
11	2	26737-160002	NUT M16	16	16						
12	1	1E8540-73170	SHAFT,EQMALZR.FULCRM	4	4						
13	1	1E8540-73180	SEAL 47.3,DUST	4	4						
14	1	1E8540-73190	COVER,SEAL	4	4						
15	1	1E8540-73200	WASHER 24,LOCKING	4	4						
16	1	1E8540-73220	LINER 40.8X2.3	4	4						
17	1	1E8450-73230	NUT,HEX.HD.S/L M24	4	4						
18	1	1E8540-73250	FRAME, EOUALIZER	4	4						
19	1	1E8080-73780	SEAL 50,DUST	4	4						
20	1	22217-240000	SPRING WASHER 24	8	8						
21	1	23871-010000	PLUG PT1/8,SCREW	8	8						
22	1	24550-035300	BUSH 35X30	8	8						
23	1	24761-060000	NIPPLE MT6X1, GREASE	4	4						
24	1	26737-240002	NUT M24	4	4						

Fig.216. SECOND ROLLER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

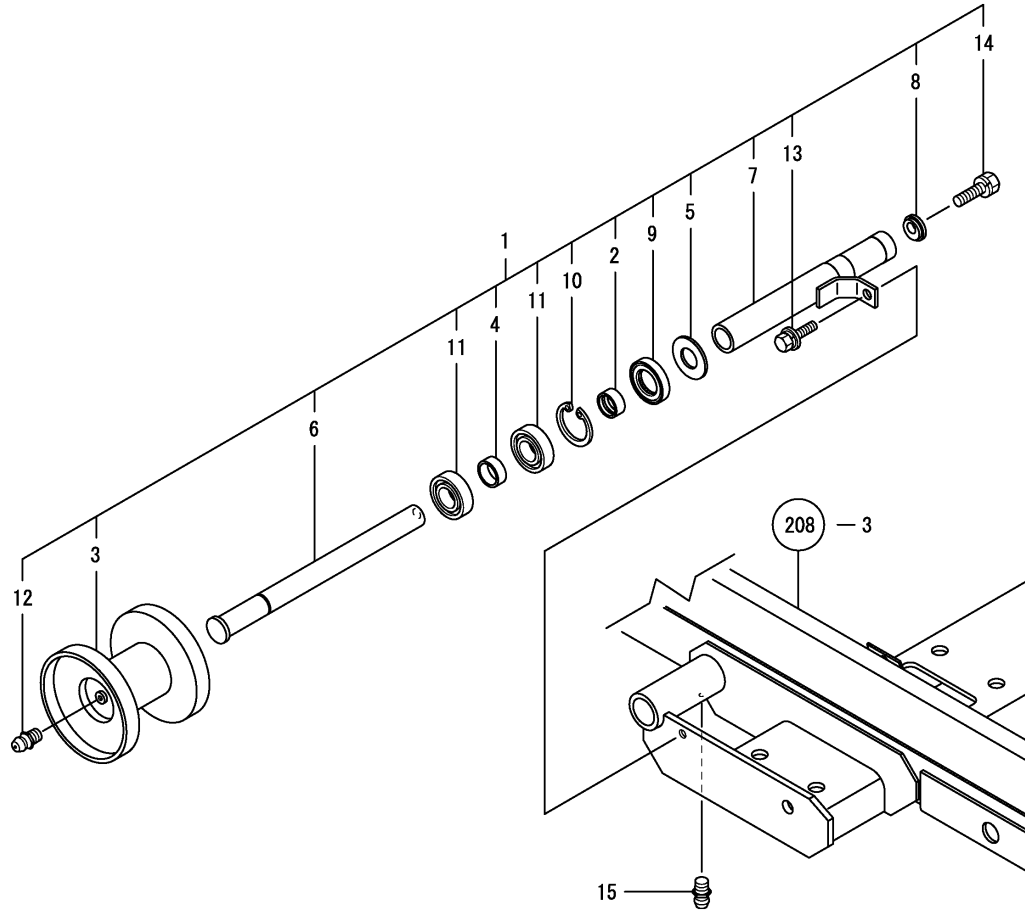


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	7E8540-73440	ROLLER,2ND	2	2						
2	2	1E8080-72640	RILLER,2ND	2	2						
3	2	1E8080-73410	RETAINER 72,SEAL	2	2						
4	2	1E8080-73420	COLLAR 31X40X29.9	2	2						
5	2	1E8080-73430	SEAL 50X72X15	2	2						
6	2	1E8540-73440	SHAFT,2ND ROLLER	2	2						
7	2	1E8540-73460	WASHER 16,LOCKING	2	2						
8	2	22217-160000	SPRING WASHER 16	2	2						
9	2	22252-000620	CIRCLIP 62(H)	2	2						
10	2	22252-000850	CIRCLIP 85	2	2						
11	2	23871-020000	PLUG PT1/4,SCREW	2	2						
12	2	24321-000300	O-RING G30	2	2						
13	2	24512-052064	BALL BEARING	4	4						
14	2	26356-160002	U-NUT M16	2	2						





Fig.218. CARRIER ROLLER



(A)=KGC80  
(B)=KGC80C  
(C)=

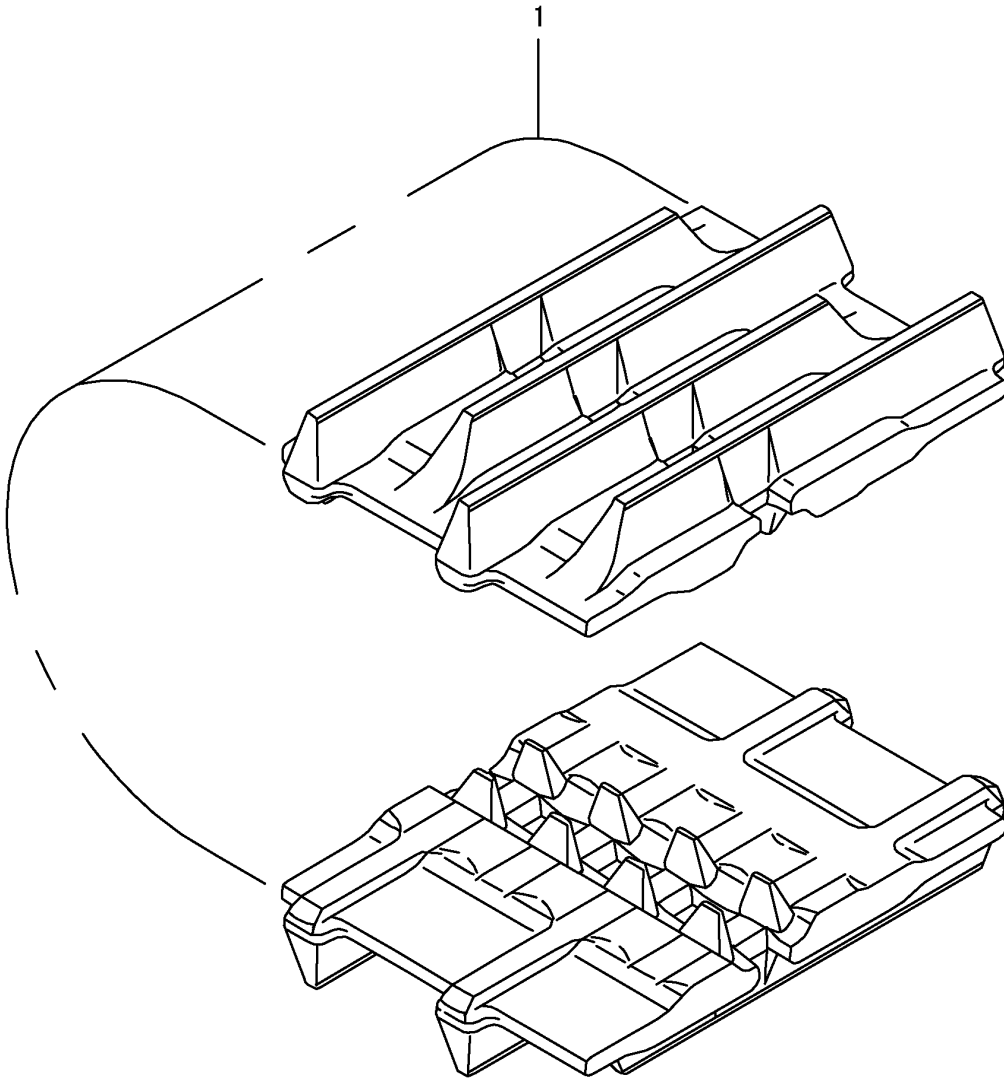
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	7E8540-73500	ROLLER,CARRIER	2	2						
2	2	1E6460-73160	SLEEVE SI 25X30X13	2	2						
3	2	1E8080-73340	ROLLER,CARRIER	2	2						
4	2	1E8080-73360	COLLAR 26432412.3	2	2						
5	2	1E8080-73370	COLLAR 25X51X3.2	2	2						
6	2	1E8540-73500	SHAFT, ROLLER	2	2						
7	2	1E8540-73510	PIPE,CARRIER ROLLER	2	2						
8	2	1E8540-73540	LOCK	2	2						
9	2	1E6710-73890	SEAL KCY305210,OIL	2	2						
10	2	22252-000520	CIRCLIP 52	2	2						
11	2	24101-062054	BEARING #6205	4	4						
12	2	24761-060000	NIPPLE MT6X1, GREASE	2	2						
13	2	26014-100202	BOLT M10X 20	2	2						
14	2	26043-120302	BOLT M12X30	2	2						
15	1	24761-060000	NIPPLE MT6X1, GREASE	2	2						

Fig.219. CRAWLER

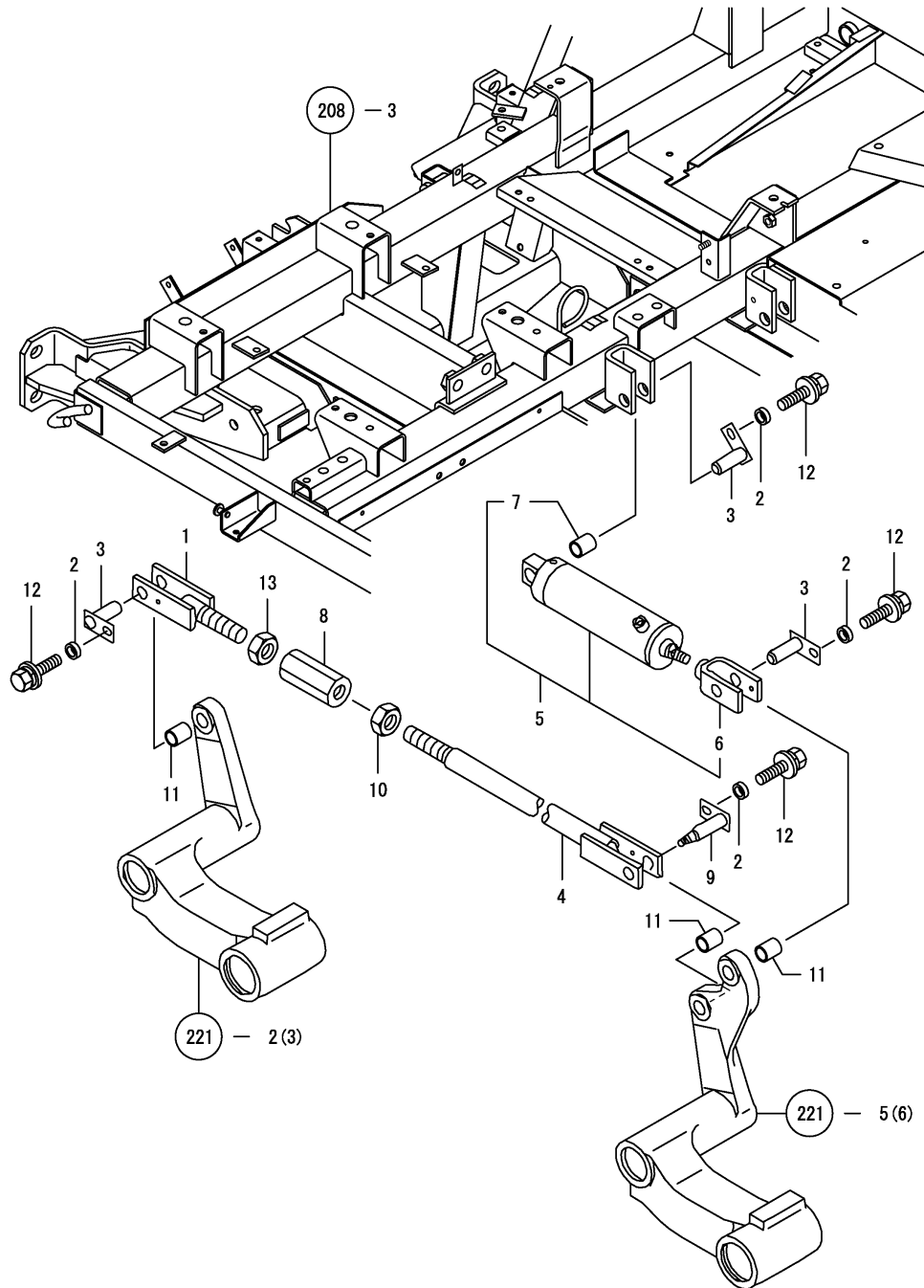
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E9050-73500	CRAWLER 550*90*56JW	2	2						
1-1	1	1E9050-73501	CRAWLER,550X90X56	2	2						N
		(A=FXXXXXX)	(B=FXXXXXX)								

Fig.220. SWING(1)

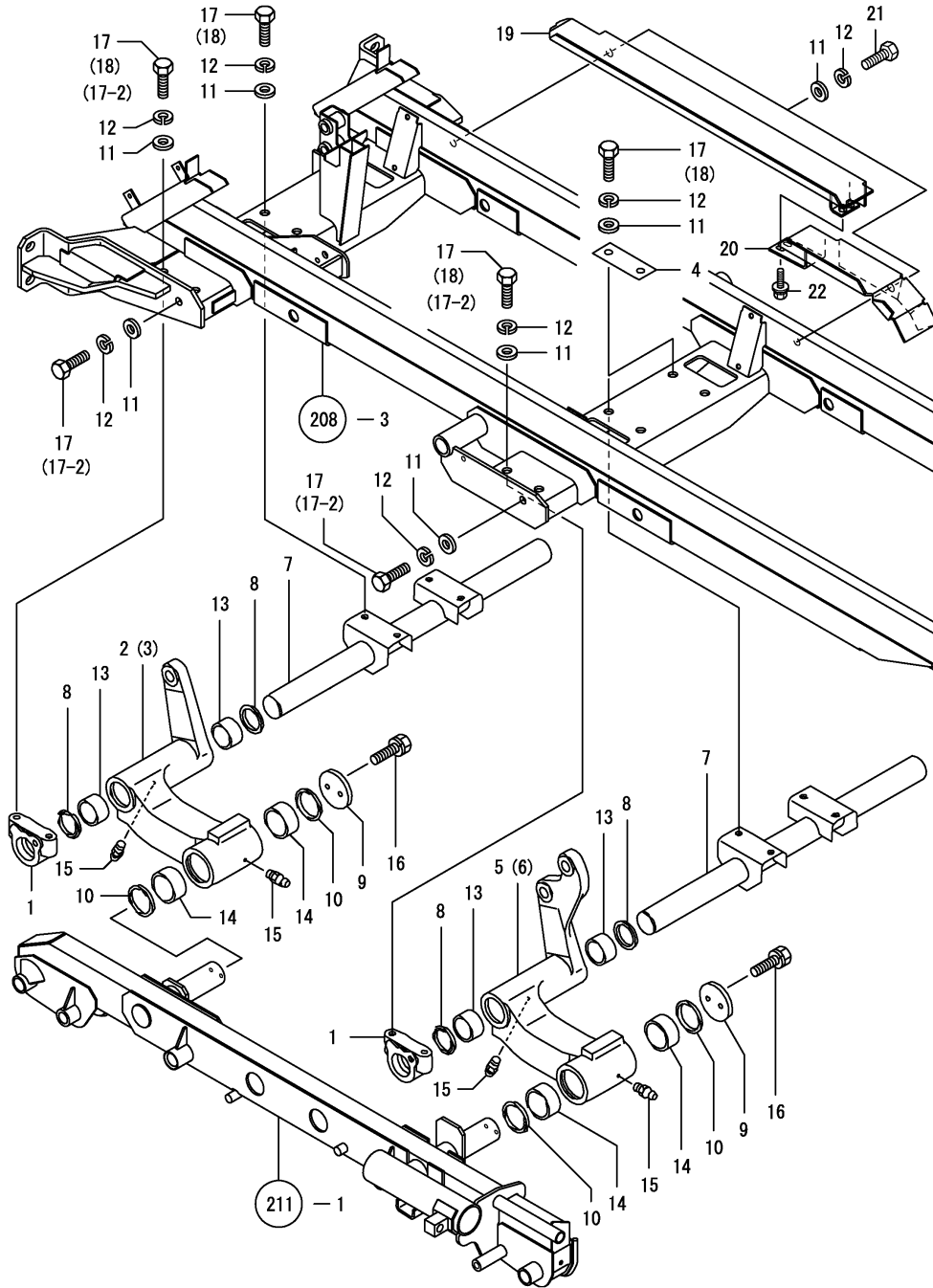


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8380-73260	ROD,FRONT CONNECTING	2	2						
2	1	1E8235-73330	COLLAR 12X8X4	8	8						
3	1	1E8235-73351	PIN	6	6						
4	1	1E8540-73631	PIPE, CONNECTING	2	2						
4-1	1	1E8540-73632	PIPE, CONNECTING	2	2						N
		(A=FXXXXXX) (B=FXXXXXX)									
5	1	1E8540-73651	CYLINDER,UFO	2	2						
6	2	1E8230-73600	U-FITTINGS L-C	2	2						
7	2	24550-020250	BEARING 20X25	2	2						
8	1	1E8380-73740	ADJUST NUT	2	2						
9	1	1E8540-73780	PIN,SCREW FULCRUM	2	2						
10	1	1E8380-73910	NUT M24L	2	2						
11	1	24550-020300	BUSH 20X30	6	6						
12	1	26019-080162	BOLT M 8X 16	8	8						
13	1	26737-240002	NUT M24	2	2						

Fig.221. SWING(2)

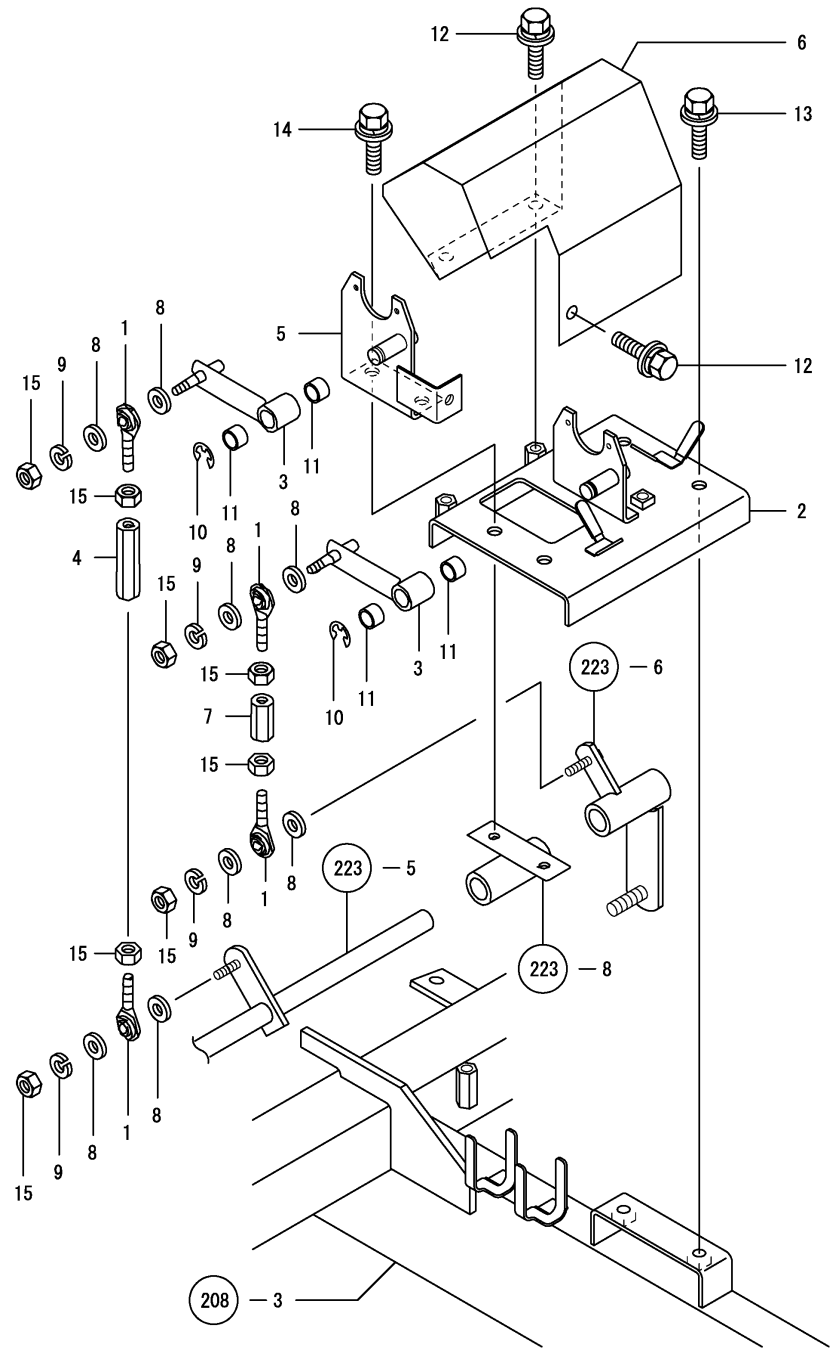


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8380-73551	METAL,SWING FULCRUM	4	4						
1-1	1	1E8380-73552	METAL,SWING FULCRUM	4	4						N
		(A=FXXXXXXX) (B=FXXXXXXX)									
2	1	1E8540-73550	ARM L,SWING FRONT	1	1						
3	1	1E8540-73560	ARM R,SWING FRONT	1	1						
4	1	1E8380-73570	WASHER 14	2	2						
5	1	1E8540-73570	ARM L,SWING REAR	1	1						
6	1	1E8540-73580	ARM R,SWING REAR	1	1						
7	1	1E8540-73600	PIPE,FULCRUM	2	2						
7-1	1	1E8540-73601	PIPE,FULCRUM	2	2						N
		(A=FXXXXXXX) (B=FXXXXXXX)									
8	1	1E8080-73780	SEAL 50,DUST	8	8						
9	1	1E8255-73870	WASHER A,ARM RETAIN.	4	4						
10	1	1E8322-73880	SEAL 60,DUST	8	8						
11	1	22137-140000	WASHER 14,POLISHED	20	20						
12	1	22217-140000	SPRING WASHER 14	20	20						
13	1	24550-050300	BUSH 50X30	8	8						
14	1	24550-060300	BUSH	8	8						
15	1	24761-060000	NIPPLE MT6X1, GREASE	8	8						
16	1	26013-100302	BOLT M10X 30	8	8						
17	1	26156-140402	BOLT M14X 40 PLATED	20	20						
17-1	1	26156-140402	BOLT M14X 40 PLATED	4	4						K
		(A=FXXXXXXX) (B=FXXXXXXX)									
17-2	1	26156-140402	BOLT M14X 40 PLATED	10	10						K
		(A=FXXXXXXX) (B=FXXXXXXX)									
18	1	26156-140502	BOLT M14X 50 PLATED	16	16						W
		(A=FXXXXXXX) (B=FXXXXXXX)									
18-1	1	26156-140502	BOLT M14X 50 PLATED	8	8						K
		(A=FXXXXXXX) (B=FXXXXXXX)									
19	1	1E9050-73510	GUARD FR,CRAWLER	1	1						W
		(A=FXXXXXXX) (B=FXXXXXXX)									
20	1	1E9050-73540	GUARD RR,CRAWLER	1	1						W
		(A=FXXXXXXX) (B=FXXXXXXX)									
21	1	26156-140452	BOLT M14X 45 PLATED	2	2						W
		(A=FXXXXXXX) (B=FXXXXXXX)									
22	1	26014-080202	BOLT M 8X 20	2	2						W
		(A=FXXXXXXX) (B=FXXXXXXX)									

Fig.222. UFO POTENTIOMETER(1)

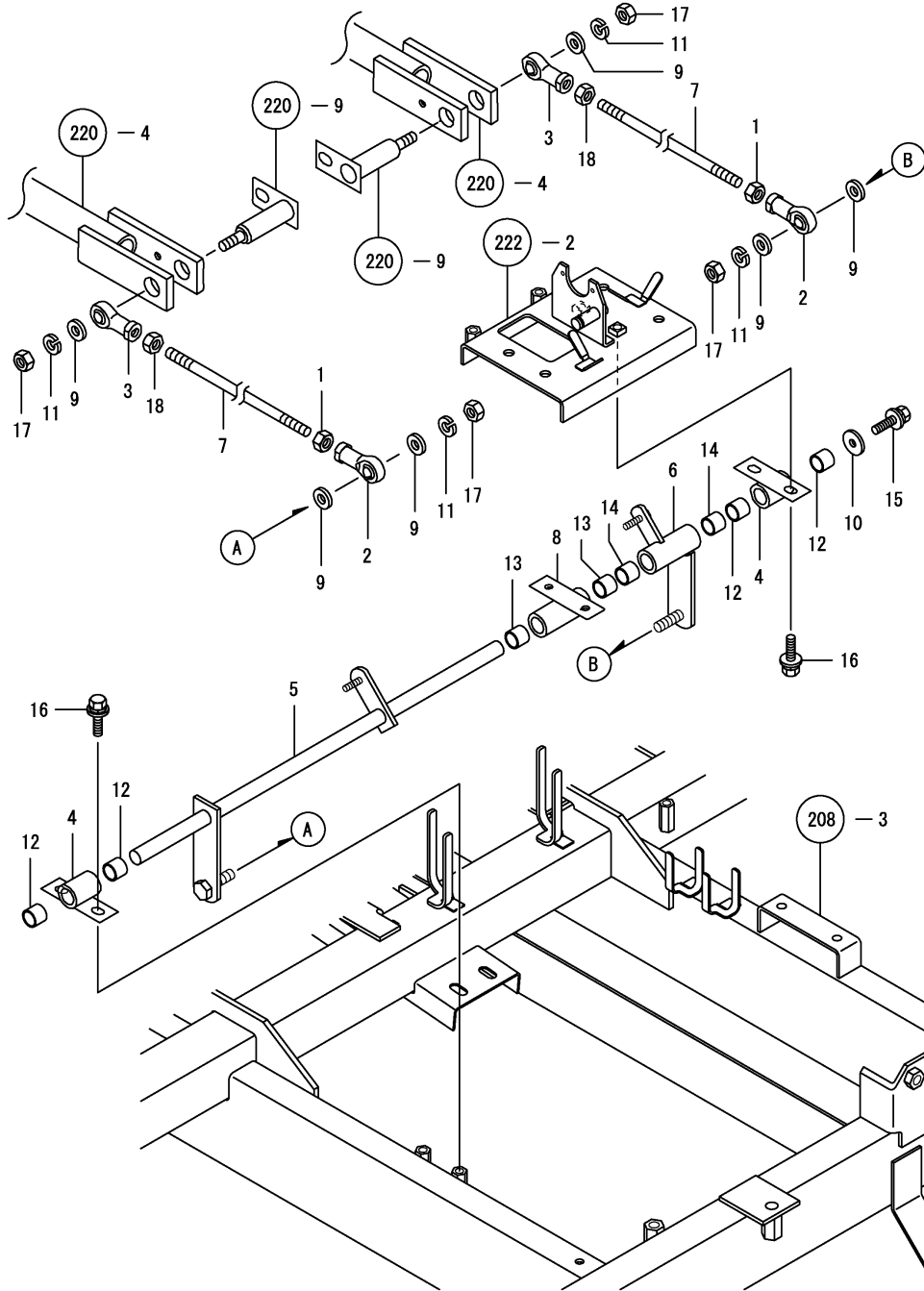


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8450-63830	END NOS6T,ROD	4	4						
2	1	1E8540-74041	SEAT,UFO POTENTIOMTR	1	1						
3	1	1E8540-74080	ARM,POTENTIOMETER	2	2						
4	1	1E8540-74120	ROD M6X60	1	1						
5	1	1E8540-74130	SEAT L,POTENTIOMETER	1	1						
6	1	1E8540-74301	COVER,UFO SENSOR	1	1						
7	1	1E8235-85050	NUT M6X30,LOCK	1	1						
8	1	22117-060000	WASHER 6	8	8						
9	1	22217-060000	SPRING WASHER 6	4	4						
10	1	22272-000100	CIRCLIP E-10	2	2						
11	1	24550-012100	BUSH 12X10	4	4						
12	1	26014-080162	BOLT M 8X 16	3	3						
13	1	26014-080202	BOLT M 8X 20	2	2						
14	1	26014-080252	BOLT M 8X 25	2	2						
15	1	26717-060002	NUT M 6	8	8						

Fig.223. UFO POTENTIOMETER(2)



(A)=KGC80  
(B)=KGC80C  
(C)=

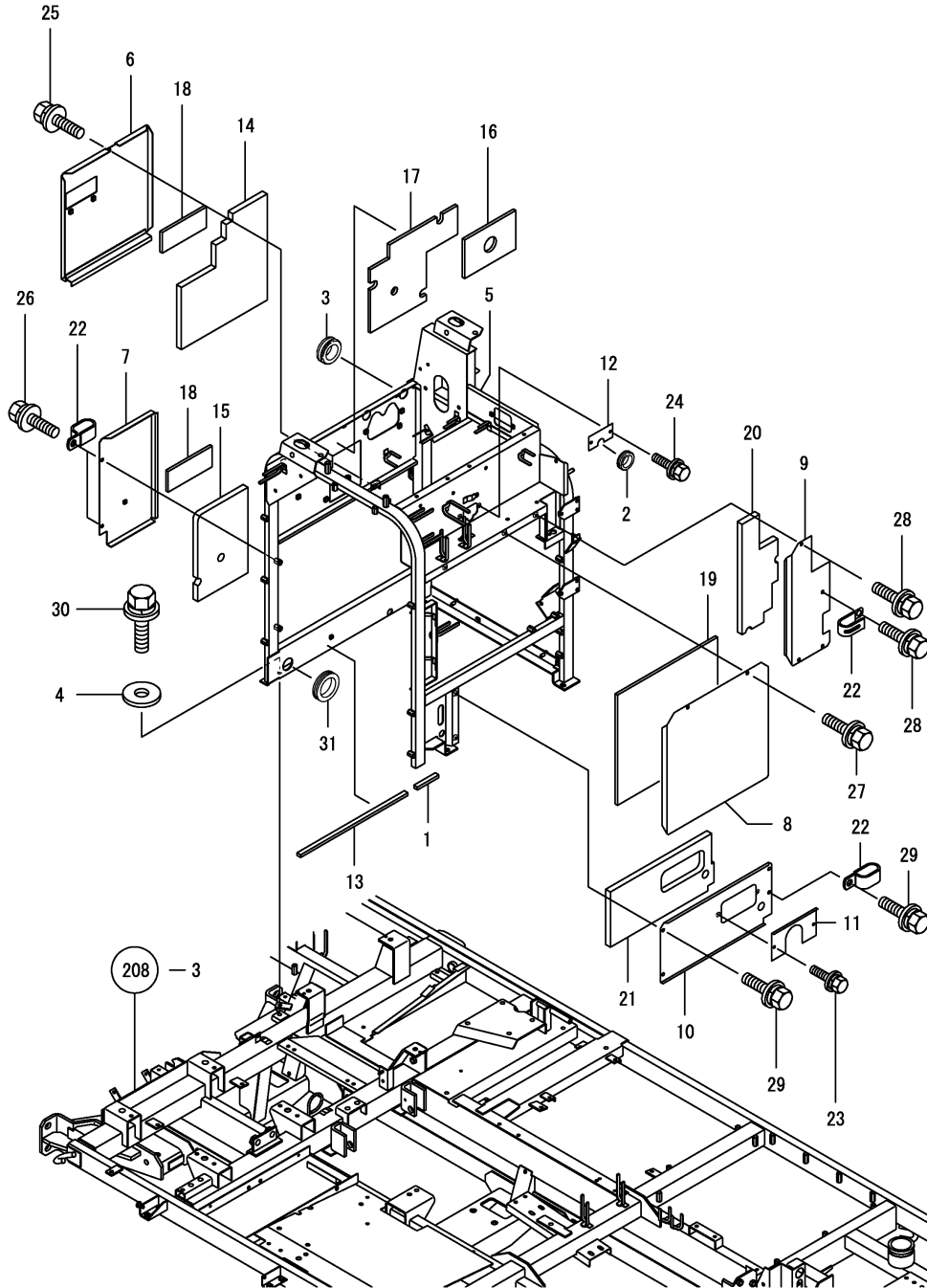
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194150-22480	NUT M10	2	2						
2	1	1E8230-64620	END NHS 10L,ROD	2	2						
3	1	1E8230-64630	END NHS 10,ROD	2	2						
4	1	1E8540-74150	BEARING,UFO FULCRUM	2	2						
5	1	1E8540-74170	SHAFT,UFO FULCRUM	1	1						
6	1	1E8540-74230	ARM,UFO FULCRUM	1	1						
7	1	1E8540-74261	ROD M10X720	2	2						
8	1	1E8540-74350	BRACKET L,POTNT.SEAT	1	1						
9	1	22117-100000	WASHER 10	6	6						
10	1	22157-080000	WASHER 8	1	1						
11	1	22217-100000	SPRING WASHER 10	4	4						
12	1	24550-015150	BUSH 15X15	4	4						
13	1	24550-015150	BUSH 15X15	2	2						
14	1	24550-015150	BUSH 15X15	2	2						
15	1	26014-080162	BOLT M 8X 16	1	1						
16	1	26014-080202	BOLT M 8X 20	4	4						
17	1	26717-100002	NUT M10	4	4						
18	1	26717-100002	NUT M10	2	2						

Fig.224. ENGINE ROOM FRAME(CAB(1)

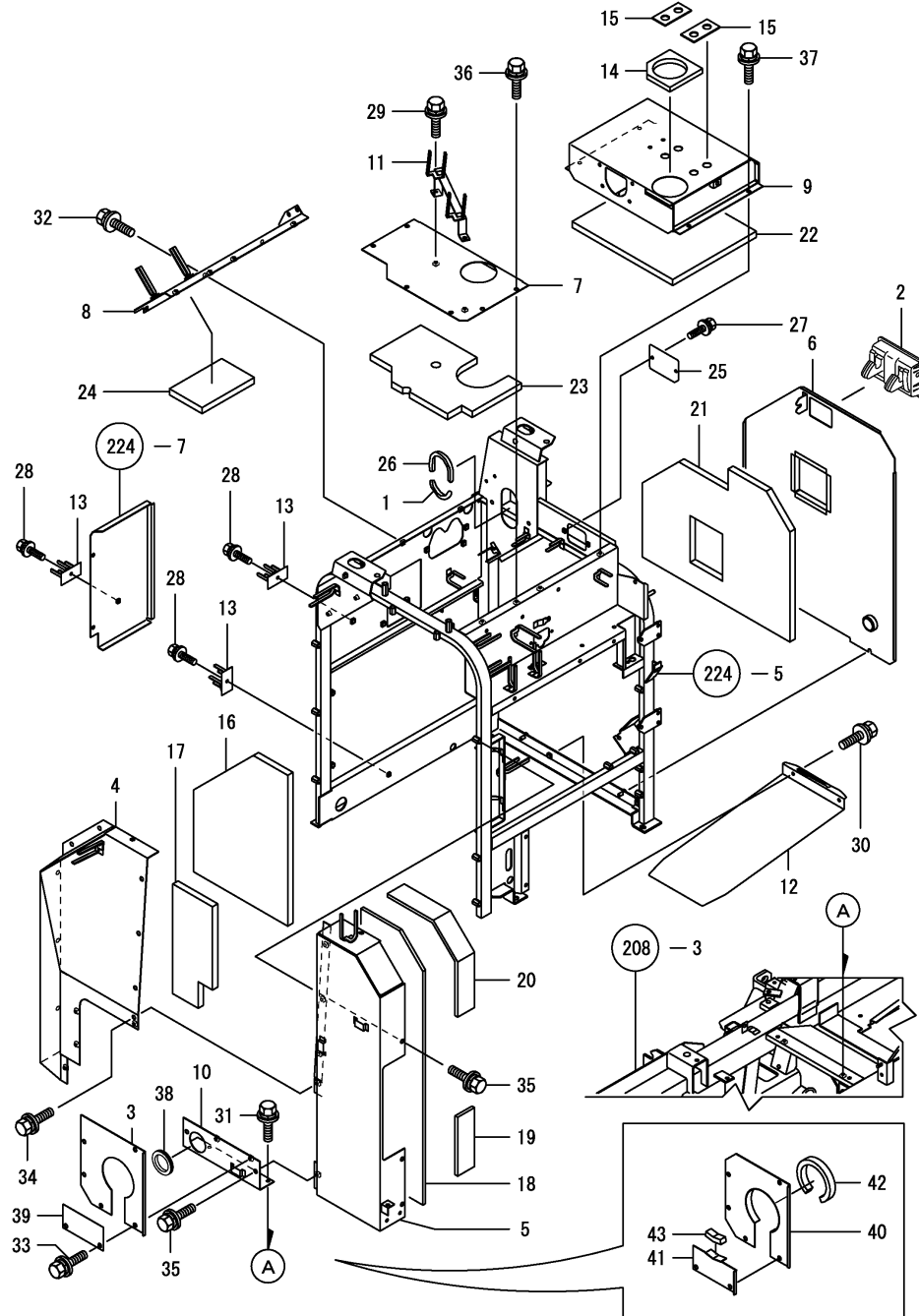
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-04790	SEAL 10X15X90		1						
2	1	1E6682-61230	GROMMET 20		1						
3	1	194180-61990	GROMMET 32		1						
4	1	1E6050-63110	COLLAR 10.5X28X3.2		4						
5	1	1E8540-75003	FRAME,ENGINE CABIN		1						
6	1	1E8540-75551	COVER L,CABIN FRONT		1						
7	1	1E8540-75602	COVER R,CABIN FRONT		1						
8	1	1E8540-75630	COVER L,CABIN RR.UPR		1						
9	1	1E8540-75640	COVER R,CABIN RR.UPR		1						
10	1	1E8540-75660	COVER,CABIN REAR LWR		1						
11	1	1E8540-75690	COVER (A)		1						
12	1	1E8540-75700	COVER (B)		1						
13	1	1E8230-75760	SEAL 450,DUSTPROOF		1						
14	1	1E8540-76801	SHEET A,SOUNDPF.FRNT		1						
15	1	1E8540-76811	SHEET B,SOUNDPF.FRNT		1						
16	1	1E8540-76821	SHEET C,SOUNDPF.FRNT		1						
17	1	1E8540-76832	SHEET A,INSULANT FR.		1						Z
				(A=FXXXXXX)	(B=FXXXXXX)						
18	1	1E8540-76840	SHEET B,INSULANT FR.		2						Z
				(A=FXXXXXX)	(B=FXXXXXX)						
19	1	1E8540-76851	SHEET A,SOUNDPF.REAR		1						
20	1	1E8540-76861	SHEET B,SOUNDPF.REAR		1						
21	1	1E8540-76871	SHEET C,SOUNDPF.REAR		1						
22	1	1E6212-82820	CLIP 173219		4						
23	1	26014-060162	BOLT M 6X 16		2						
24	1	26014-060162	BOLT M 6X 16		2						
25	1	26014-080162	BOLT M 8X 16		1						
26	1	26014-080162	BOLT M 8X 16		2						
27	1	26014-080162	BOLT M 8X 16		2						
28	1	26014-080162	BOLT M 8X 16		4						
29	1	26014-080162	BOLT M 8X 16		4						
30	1	26014-100252	BOLT 10X25 W/PLW+SPW		4						
31	1	29311-324000	GROMMET		1						

Fig.225. ENGINE ROOM FRAME(CAB(2)



(A)=KGC80  
(B)=KGC80C  
(C)=

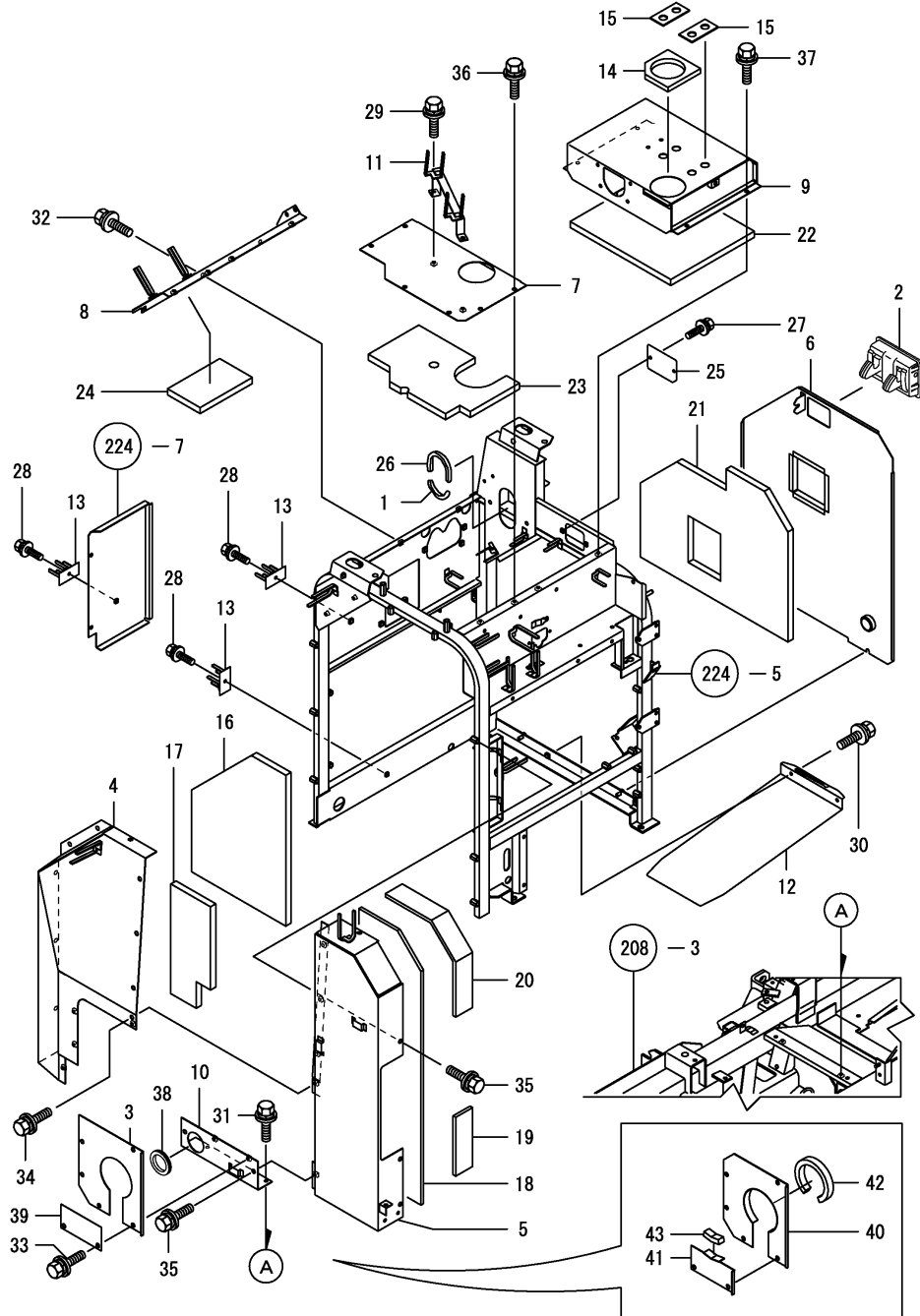
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6300-26690	MOLDINGS,EAR	1							
2	1	1E8130-35551	HANDLE B,LOCK	1							
I 3	1	1E8540-75710	COVER C	1							Z
(B=F010154)											
4	1	1E8540-75721	COVER L,CABIN FRONT	1							
5	1	1E8540-75752	COVER L,CABIN REAR	1							
6	1	1E8540-75792	COVER R,CABIN	1							
7	1	1E8540-75821	COVER L,CABIN UPPER	1							
8	1	1E8545-75850	COVER,CABIN UPPR.FR.	1							
9	1	1E8549-75851	COVER,ROOM UPPER R	1							
10	1	1E8545-75900	COVER L,CABIN LOWER	1							
10-1	1	1E8545-75901	COVER L,CABIN LOWER	1							N
(B=FXXXXXX)											
11	1	1E8545-75940	GUIDE,HARNESS	1							
12	1	1E8540-75950	COVER,CABIN LOWER	1							
13	1	1E8545-75960	CLAMP 45	3							
14	1	1E8540-76770	SEAL 15X125X125	1							
15	1	1E8540-76780	SEAL 3X50X100	2							
16	1	1E8540-76881	SHEET LD,INSULANT	1							Z
(B=FXXXXXX)											
17	1	1E8540-76891	SHEET L,SOUNDPROOF	1							
18	1	1E8540-76902	SHEET LA,INSULANT	1							
19	1	1E8540-76911	SHEET LB,INSULANT	1							
20	1	1E8540-76921	SHEET LC,INSULANT	1							
21	1	1E8540-76941	SHEET R,SOUNDPROOF	1							
22	1	1E8540-76951	SHEET A,SOUNDPF.UPPR	1							
23	1	1E8540-76961	SHEET B,SOUNDPF.UPPR	1							
24	1	1E8540-76971	SHEET C,SOUNDPF.UPPR	1							
25	1	1E8255-78240	COVER,FRAME R INNER	1							
26	1	1E8450-93240	MOLDINGS 164	1							
27	1	26014-060162	BOLT M 6X 16	2							
28	1	26014-060162	BOLT M 6X 16	3							
29	1	26014-080162	BOLT M 8X 16	2							
30	1	26014-080162	BOLT M 8X 16	2							
31	1	26014-080162	BOLT M 8X 16	2							
32	1	26014-080162	BOLT M 8X 16	7							
33	1	26014-080162	BOLT M 8X 16	5							
34	1	26014-080162	BOLT M 8X 16	11							
35	1	26014-080162	BOLT M 8X 16	5							
36	1	26014-080162	BOLT M 8X 16	6							
37	1	26014-080162	BOLT M 8X 16	4							
38	1	933110-58500	GROMMET 50	1							
39	1	1E8540-75940	COVER D	1							W
(B=FXXXXXX)											
I 39-1	1	1E8540-75940	COVER D	1							Z
(B=F010154)											
I 40	1	1E9050-75700	COVER,C	1							W
(B=F010154)											
I 41	1	1E9050-75750	COVER,D	1							W
(B=F010154)											
I 42	1	1E9050-75780	SEAL,338	1							W

N:Old  $\begin{matrix} \text{Yes} \\ \text{No} \end{matrix}$  New, Q:Old  $\begin{matrix} \text{No} \\ \text{Yes} \end{matrix}$  New, R:Old  $\begin{matrix} \text{Yes} \\ \text{No} \end{matrix}$  New, S:Old  $\begin{matrix} \text{No} \\ \text{Yes} \end{matrix}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
 ++ CONTINUE ++  
 (C)Copy Rights YANMAR CO.,LTD.



Fig.225. ENGINE ROOM FRAME(CAB(2)



(A)=KGC80  
(B)=KGC80C  
(C)=

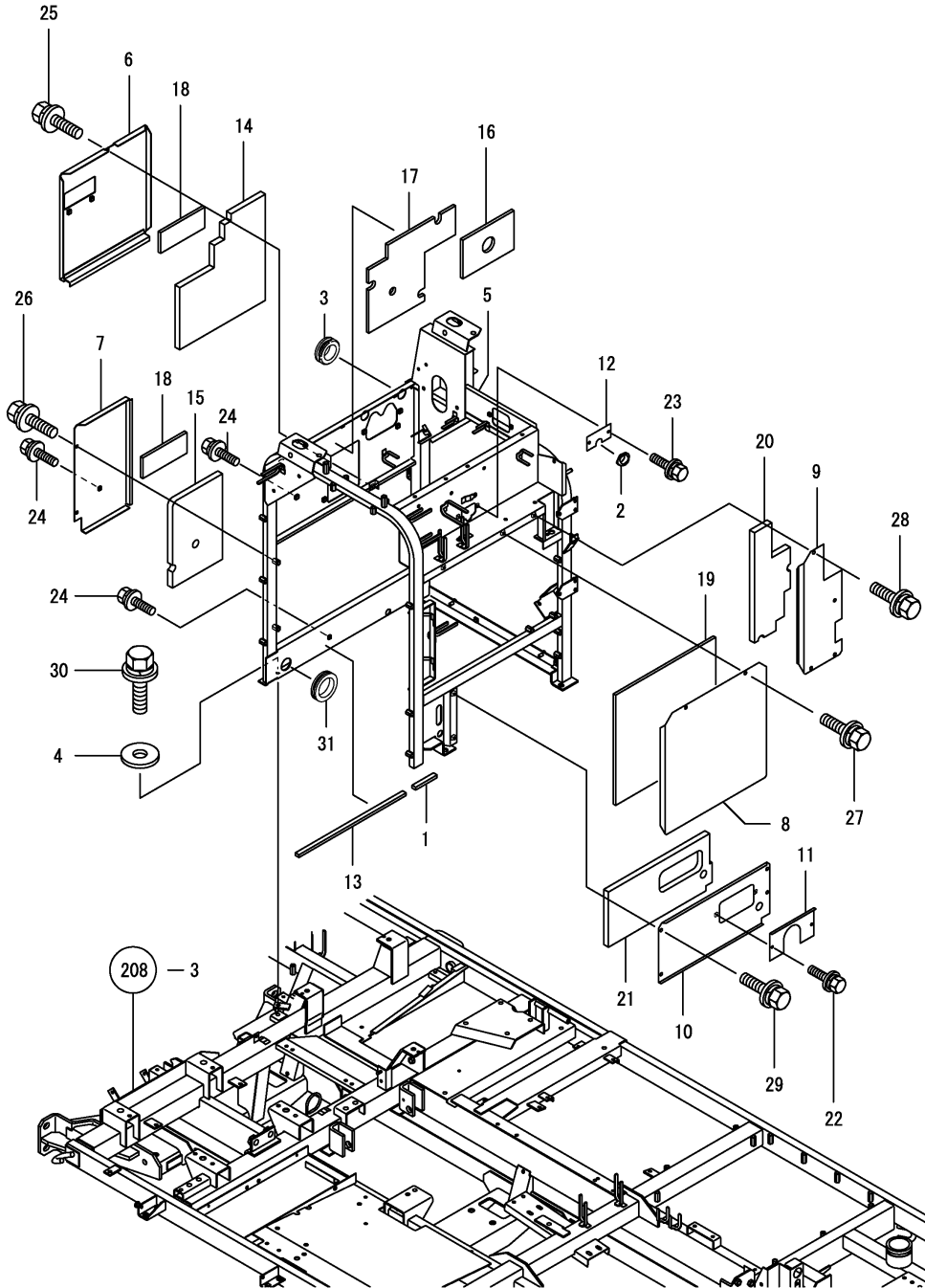
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	43	1	(B=F010154) 1E9050-75790 SEAL,60 (B=F010154)		1						W

Fig.226. ENGINE ROOM FRAME(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

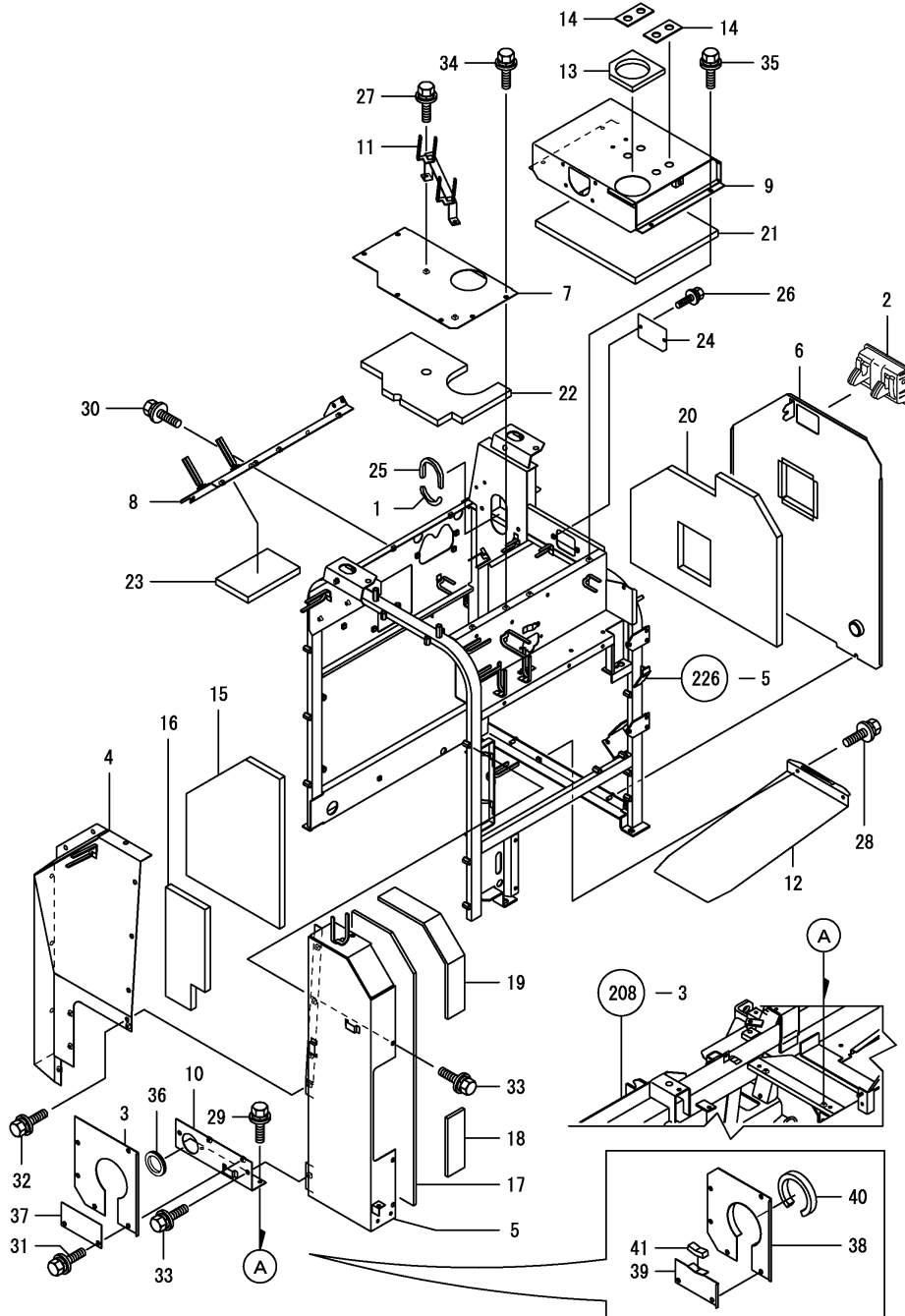


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-04790	SEAL 10X15X90	1							
2	1	1E6682-61230	GROMMET 20	1							
3	1	194180-61990	GROMMET 32	3							
4	1	1E6050-63110	COLLAR 10.5X28X3.2	4							
5	1	1E8540-75003	FRAME,ENGINE CABIN	1							
6	1	1E8540-75551	COVER L,CABIN FRONT	1							
7	1	1E8540-75602	COVER R,CABIN FRONT	1							
8	1	1E8540-75630	COVER L,CABIN RR.UPR	1							
9	1	1E8540-75640	COVER R,CABIN RR.UPR	1							
10	1	1E8540-75660	COVER,CABIN REAR LWR	1							
11	1	1E8540-75690	COVER (A)	1							
12	1	1E8540-75700	COVER (B)	1							
13	1	1E8230-75760	SEAL 450,DUSTPROOF	1							
14	1	1E8540-76801	SHEET A,SOUNDPF.FRNT	1							
15	1	1E8540-76811	SHEET B,SOUNDPF.FRNT	1							
16	1	1E8540-76821	SHEET C,SOUNDPF.FRNT	1							
17	1	1E8540-76832	SHEET A,INSULANT FR.	1							Z
(A=FXXXXXX)											
18	1	1E8540-76840	SHEET B,INSULANT FR.	2							Z
(A=FXXXXXX)											
19	1	1E8540-76851	SHEET A,SOUNDPF.REAR	1							
20	1	1E8540-76861	SHEET B,SOUNDPF.REAR	1							
21	1	1E8540-76871	SHEET C,SOUNDPF.REAR	1							
22	1	26014-060162	BOLT M 6X 16	2							
23	1	26014-060162	BOLT M 6X 16	2							
24	1	26014-060162	BOLT M 6X 16	3							
25	1	26014-080162	BOLT M 8X 16	1							
26	1	26014-080162	BOLT M 8X 16	2							
27	1	26014-080162	BOLT M 8X 16	2							
28	1	26014-080162	BOLT M 8X 16	4							
29	1	26014-080162	BOLT M 8X 16	4							
30	1	26014-100252	BOLT 10X25 W/PLW+SPW	4							
31	1	29311-324000	GROMMET	1							

Fig.227. ENGINE ROOM FRAME(2)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6300-26690	MOLDINGS,EAR	1							
2	1	1E8130-35551	HANDLE B,LOCK	1							
3	1	1E8540-75710	COVER C	1							Z
(A=F010154)											
4	1	1E8540-75721	COVER L,CABIN FRONT	1							
5	1	1E8540-75752	COVER L,CABIN REAR	1							
6	1	1E8540-75792	COVER R,CABIN	1							
7	1	1E8540-75821	COVER L,CABIN UPPER	1							
8	1	1E8545-75850	COVER,CABIN UPPR.FR.	1							
9	1	1E8549-75851	COVER,ROOM UPPER R	1							
10	1	1E8545-75900	COVER L,CABIN LOWER	1							
10-1	1	1E8545-75901	COVER L,CABIN LOWER	1							N
(A=FXXXXXX)											
11	1	1E8545-75940	GUIDE,HARNESS	1							
12	1	1E8540-75950	COVER,CABIN LOWER	1							
13	1	1E8540-76770	SEAL 15X125X125	1							
14	1	1E8540-76780	SEAL 3X50X100	2							
15	1	1E8540-76881	SHEET LD,INSULANT	1							Z
(A=FXXXXXX)											
16	1	1E8540-76891	SHEET L,SOUNDPROOF	1							
17	1	1E8540-76902	SHEET LA,INSULANT	1							
18	1	1E8540-76911	SHEET LB,INSULANT	1							
19	1	1E8540-76921	SHEET LC,INSULANT	1							
20	1	1E8540-76941	SHEET R,SOUNDPROOF	1							
21	1	1E8540-76951	SHEET A,SOUNDPF.UPPR	1							
22	1	1E8540-76961	SHEET B,SOUNDPF.UPPR	1							
23	1	1E8540-76971	SHEET C,SOUNDPF.UPPR	1							
24	1	1E8255-78240	COVER,FRAME R INNER	1							
25	1	1E8450-93240	MOLDINGS 164	1							
26	1	26014-060162	BOLT M 6X 16	2							
27	1	26014-080162	BOLT M 8X 16	2							
28	1	26014-080162	BOLT M 8X 16	2							
29	1	26014-080162	BOLT M 8X 16	2							
30	1	26014-080162	BOLT M 8X 16	7							
31	1	26014-080162	BOLT M 8X 16	5							
32	1	26014-080162	BOLT M 8X 16	11							
33	1	26014-080162	BOLT M 8X 16	5							
34	1	26014-080162	BOLT M 8X 16	6							
35	1	26014-080162	BOLT M 8X 16	4							
36	1	933110-58500	GROMMET 50	1							
37	1	1E8540-75940	COVER D	1							W
(A=FXXXXXX)											
I 37-1	1	1E8540-75940	COVER D	1							Z
(A=F010154)											
I 38	1	1E9050-75700	COVER,C	1							W
(A=F010154)											
I 39	1	1E9050-75750	COVER,D	1							W
(A=F010154)											
I 40	1	1E9050-75780	SEAL,338	1							W
(A=F010154)											
I 41	1	1E9050-75790	SEAL,60	1							W

Fig.227. ENGINE ROOM FRAME(2)

(A)=KGC80  
 (B)=KGC80C  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		

(A=F010154)

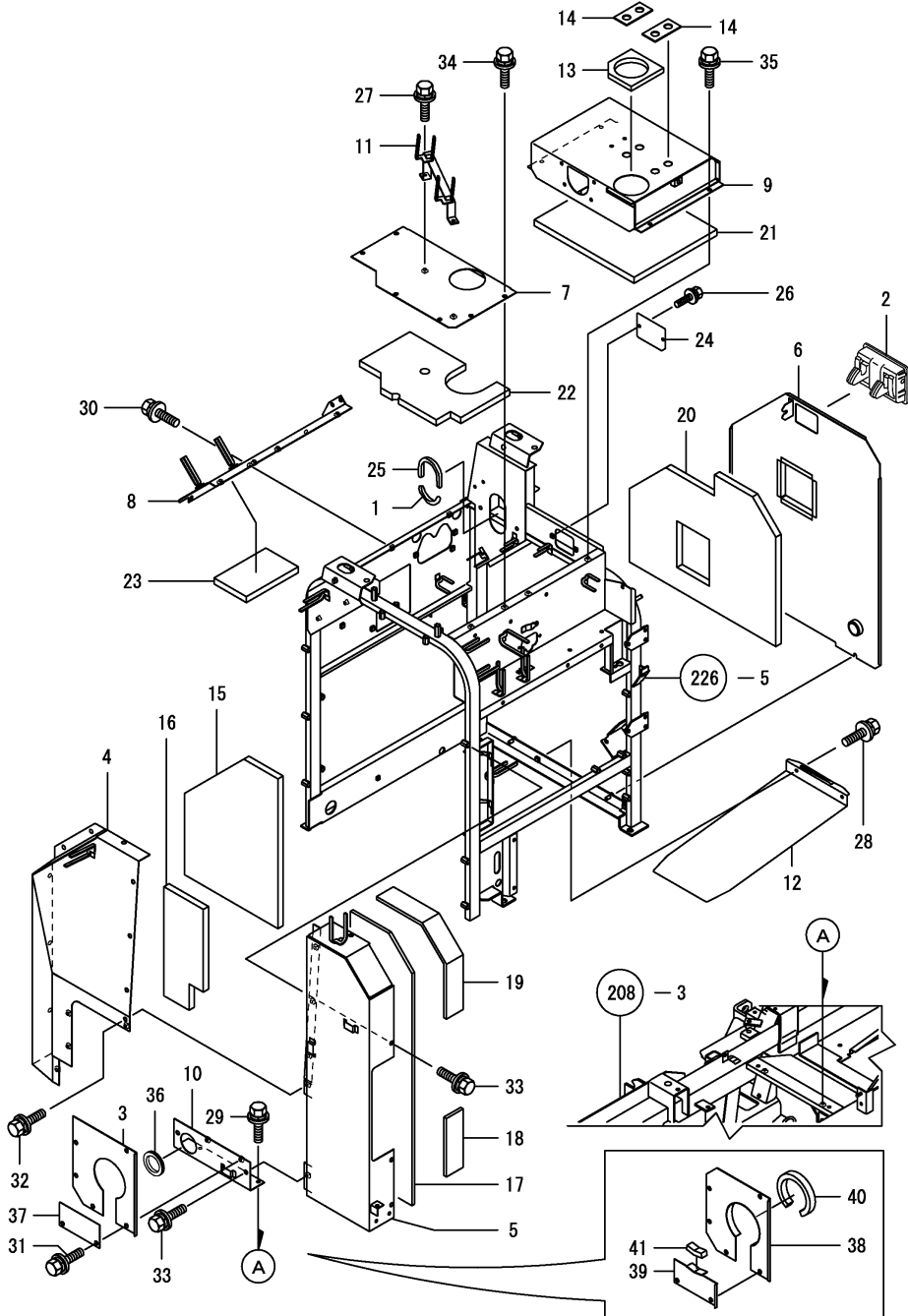
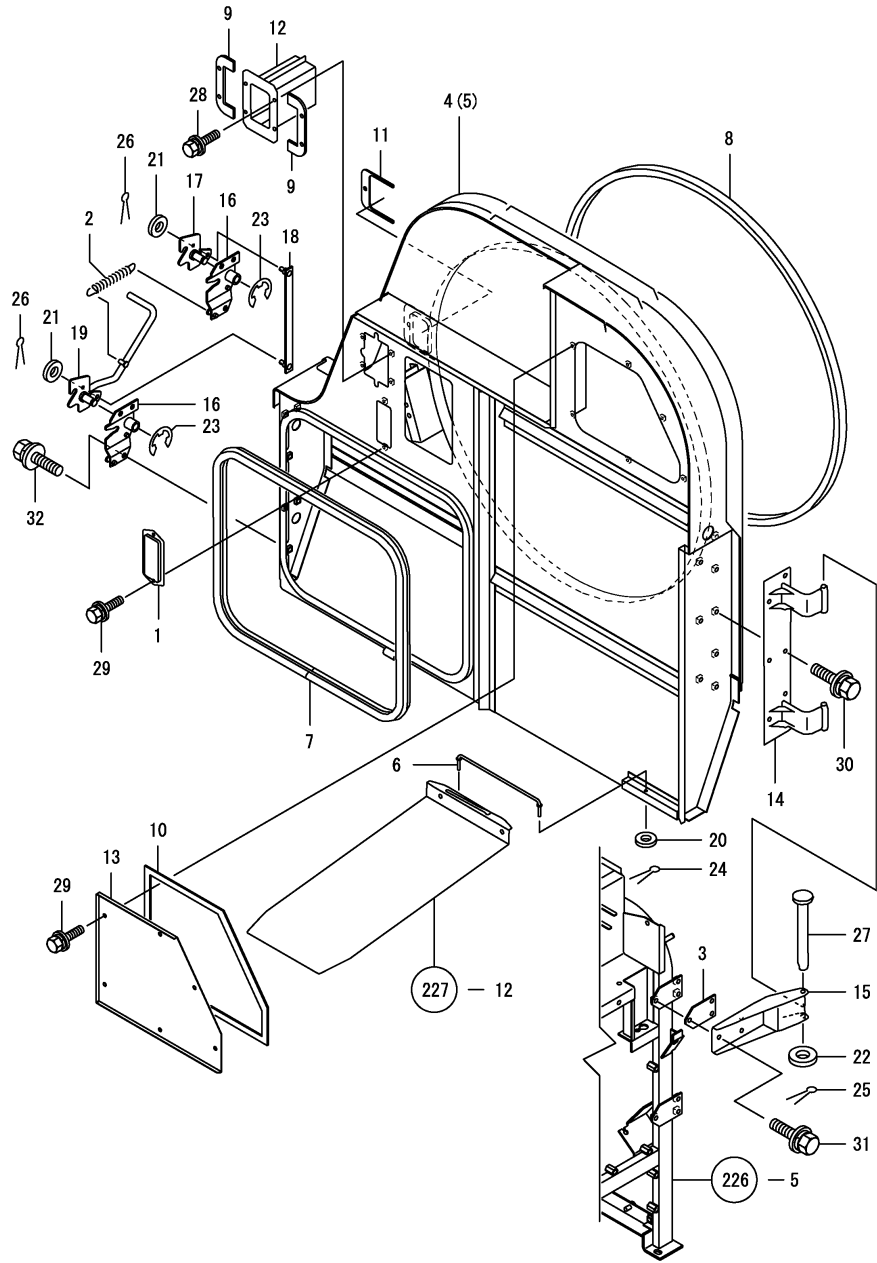


Fig.228. ENGINE ROOM COVER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



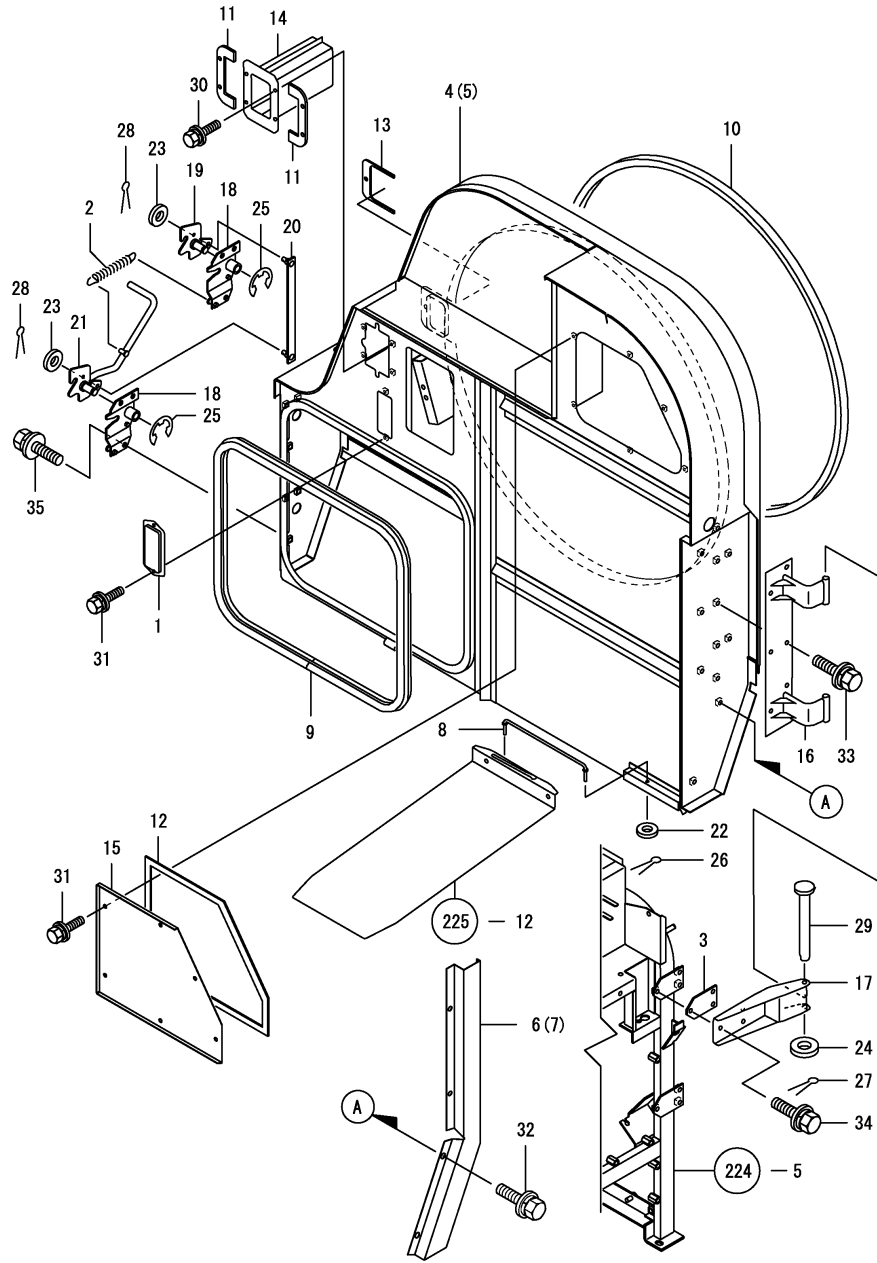
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6101-35410	COVER,OUTLET WHEEL	1							
2	1	1F4211-43720	SPRING 11.5X85	1							
3	1	1E8540-75370	BRACKET DZ	2							
I 4	1	1E8540-76002-2	COVER,ENGINE ROOM	1							1
5	1	1E8540-76002	COVER,ENGINE ROOM	1							
6	1	1E8540-76401	STOPPER	1							
6-1	1	1E8540-76402	STOPPER	1							N
		(A=FXXXXXX)									
7	1	1E8540-76450	SEAL, PUST	1							
8	1	1E8540-76460	SEAL,SCREEN	1							
9	1	1E8540-76470	SEAL,CABIN DUCT	2							
10	1	1E8540-76481	SEAL 3X15X1050	1							
11	1	1E8540-76490	SEAL,DUCT	1							
12	1	1E8540-76500	DUCT A,ENGINE CABIN	1							
13	1	1E8549-76540	COVER	1							
14	1	1E8540-76550	HINGE,ENGINE CABIN	1							
15	1	1E8540-76600	SEAT,CABIN CVR.FLCRM	2							
16	1	1E8540-76651	SEAT,HOOK FULCRUM	2							
17	1	1E8540-76681	HOOK (A)	1							
18	1	1E8540-76701	ROD	1							
19	1	1E8540-76752	HOOK (B)	1							
20	1	22137-050000	WASHER 5, POLISHED	1							
21	1	22137-080000	WASHER 8, POLISHED	2							
22	1	22137-100000	WASHER 10,POLISHED	2							
23	1	22272-000120	CIRCLIP E-12	2							
24	1	22417-200100	COTTER PIN 2.0X10	1							
25	1	22417-200160	COTTER PIN 2.0X16	2							
26	1	22417-200160	COTTER PIN 2.0X16	2							
27	1	22487-100800	PIN 10X80,FLAT HEAD	2							
28	1	26014-060162	BOLT M 6X 16	4							
29	1	26014-060162	BOLT M 6X 16	8							
30	1	26014-080202	BOLT M 8X 20	8							
31	1	26014-080202	BOLT M 8X 20	6							
32	1	26014-080252	BOLT M 8X 25	6							

Remarks  
(1) KGC80D

Fig.229. ENGINE ROOM COVER(CABIN

(A)=KGC80  
(B)=KGC80C  
(C)=

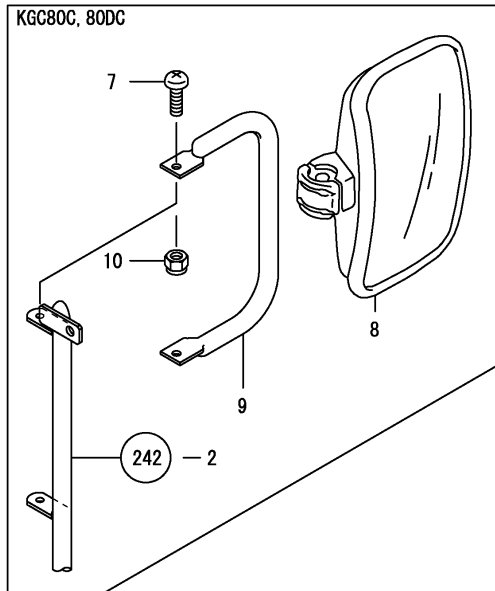
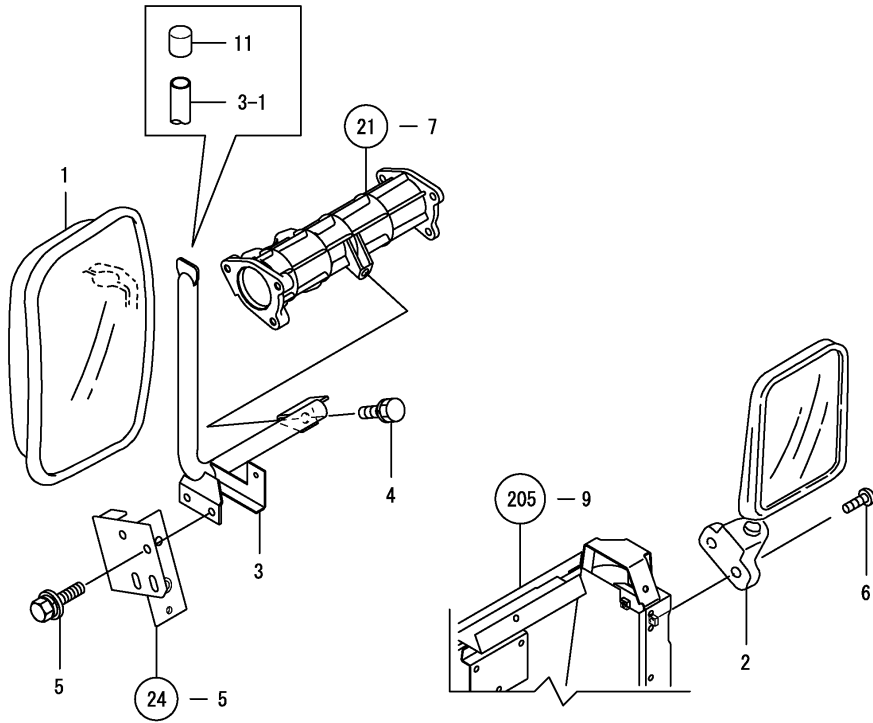
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6101-35410	COVER,OUTLET WHEEL		1						
2	1	1F4211-43720	SPRING 11.5X85		1						
3	1	1E8540-75370	BRACKET DZ		2						
4	1	1E8545-76001	COVER,(E)CABIN		1						
I 5	1	1E8545-76001-2	COVER,(E)CABIN		1						1
6	1	1E8545-76350	COVER,(E)ROOM REAR		1						
I 7	1	1E8545-76350-2	COVER,(E)ROOM REAR		1						1
8	1	1E8540-76401	STOPPER		1						
8-1	1	1E8540-76402	STOPPER		1						N
(B=FXXXXXX)											
9	1	1E8540-76450	SEAL, PUST		1						
10	1	1E8540-76460	SEAL,SCREEN		1						
11	1	1E8540-76470	SEAL,CABIN DUCT		2						
12	1	1E8540-76481	SEAL 3X15X1050		1						
13	1	1E8540-76490	SEAL,DUCT		1						
14	1	1E8545-76500	DUCT A,ENGINE CABIN		1						
15	1	1E8549-76540	COVER		1						
16	1	1E8540-76550	HINGE,ENGINE CABIN		1						
17	1	1E8540-76600	SEAT,CABIN CVR.FLCRM		2						
18	1	1E8540-76651	SEAT,HOOK FULCRUM		2						
19	1	1E8540-76681	HOOK (A)		1						
20	1	1E8540-76701	ROD		1						
21	1	1E8540-76752	HOOK (B)		1						
22	1	22137-050000	WASHER 5, POLISHED		1						
23	1	22137-080000	WASHER 8, POLISHED		2						
24	1	22137-100000	WASHER 10,POLISHED		2						
25	1	22272-000120	CIRCLIP E-12		2						
26	1	22417-200100	COTTER PIN 2.0X10		1						
27	1	22417-200160	COTTER PIN 2.0X16		2						
28	1	22417-200160	COTTER PIN 2.0X16		2						
29	1	22487-100800	PIN 10X80,FLAT HEAD		2						
30	1	26014-060162	BOLT M 6X 16		4						
31	1	26014-060162	BOLT M 6X 16		8						
32	1	26014-080162	BOLT M 8X 16		4						
33	1	26014-080202	BOLT M 8X 20		8						
34	1	26014-080202	BOLT M 8X 20		6						
35	1	26014-080252	BOLT M 8X 25		6						

Remarks  
(1) KGC80DC

Fig.230. MIRROR REFLECTOR



(A)=KGC80  
(B)=KGC80C  
(C)=

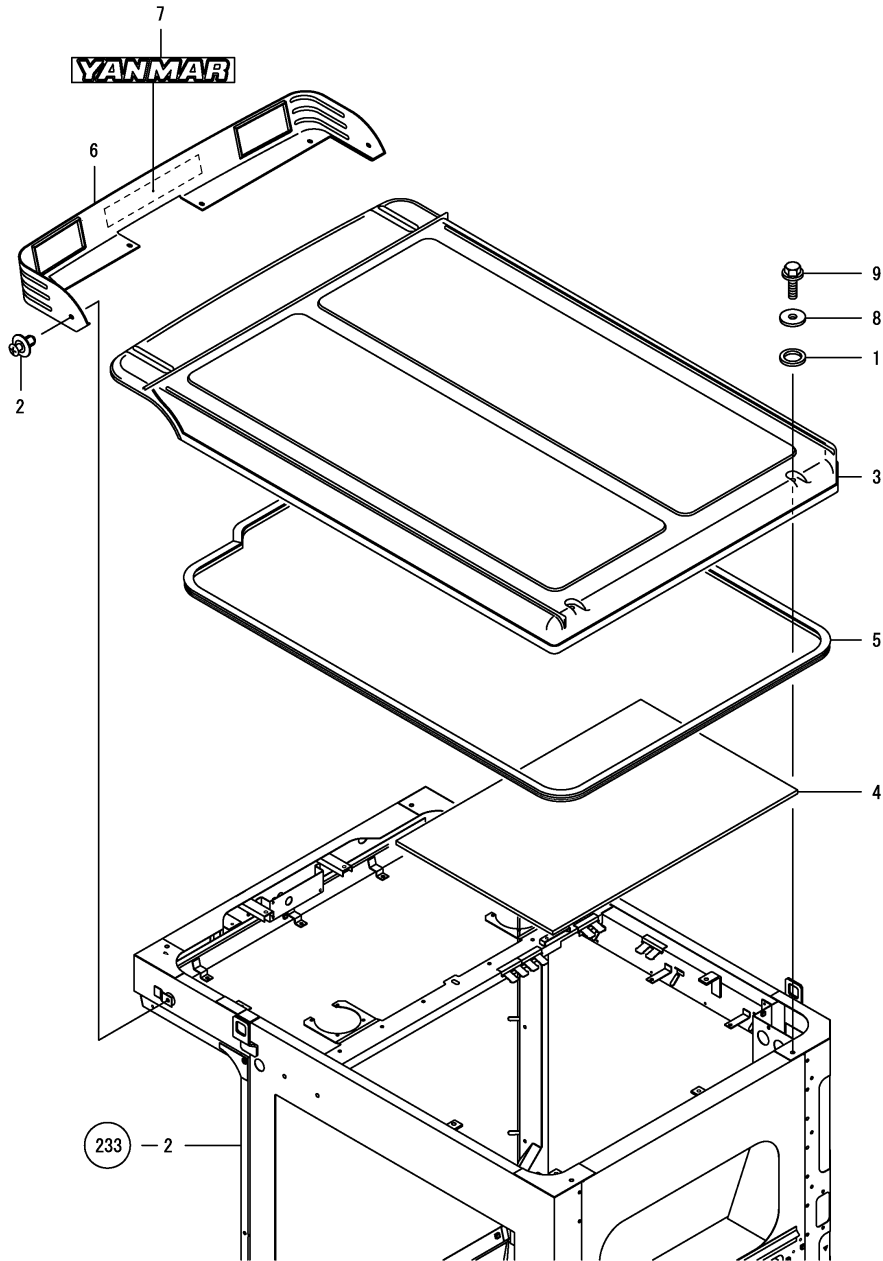
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8080-77060	BACK MIRROR	1	1						
2	1	1E8730-77150	MIRROR ASY		1						
3	1	1E8530-77501	ARM 5,SIDE MIRROR		1	1					
3-1	1	1E8530-77502	MIRROR ARM5 SIDE		1	1					Q
		(A=FXXXXXX) (B=FXXXXXX)									
4	1	26013-100252	BOLT W/WASHER M10X25		1	1					
5	1	26014-080202	BOLT M 8X 20		2	2					
6	1	26557-060162	SCREW M 6X 16		2						
7	1	172137-69840	SCREW			2					
8	1	1E8080-77060	BACK MIRROR			1					
9	1	1E8545-79690	PIPE,BACK MIRROR			1					
10	1	26347-080002	U-NUT M 8			2					
11	1	1E8940-15240	CAP 22		1	1					W
		(A=FXXXXXX) (B=FXXXXXX)									

Fig.231. CABIN ROOF

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	194205-61250	GASKET		4							
2	1	172187-63160	CLIP		6							
3	1	1E8545-77000	ROOF,CABIN		1							
4	1	1E8545-77010	SHEET,CABIN ROOF		1							
5	1	1E8385-77020	SEAL,ROOF/DOOR		1							
6	1	1E8545-77020	GRILLE,LAMP		1							
7	1	1E8950-97300	MARK(YANMAR 280		1							1
8	1	22157-080000	WASHER 8		4							
9	1	26106-080252	BOLT M 8X 25 PLATED		4							

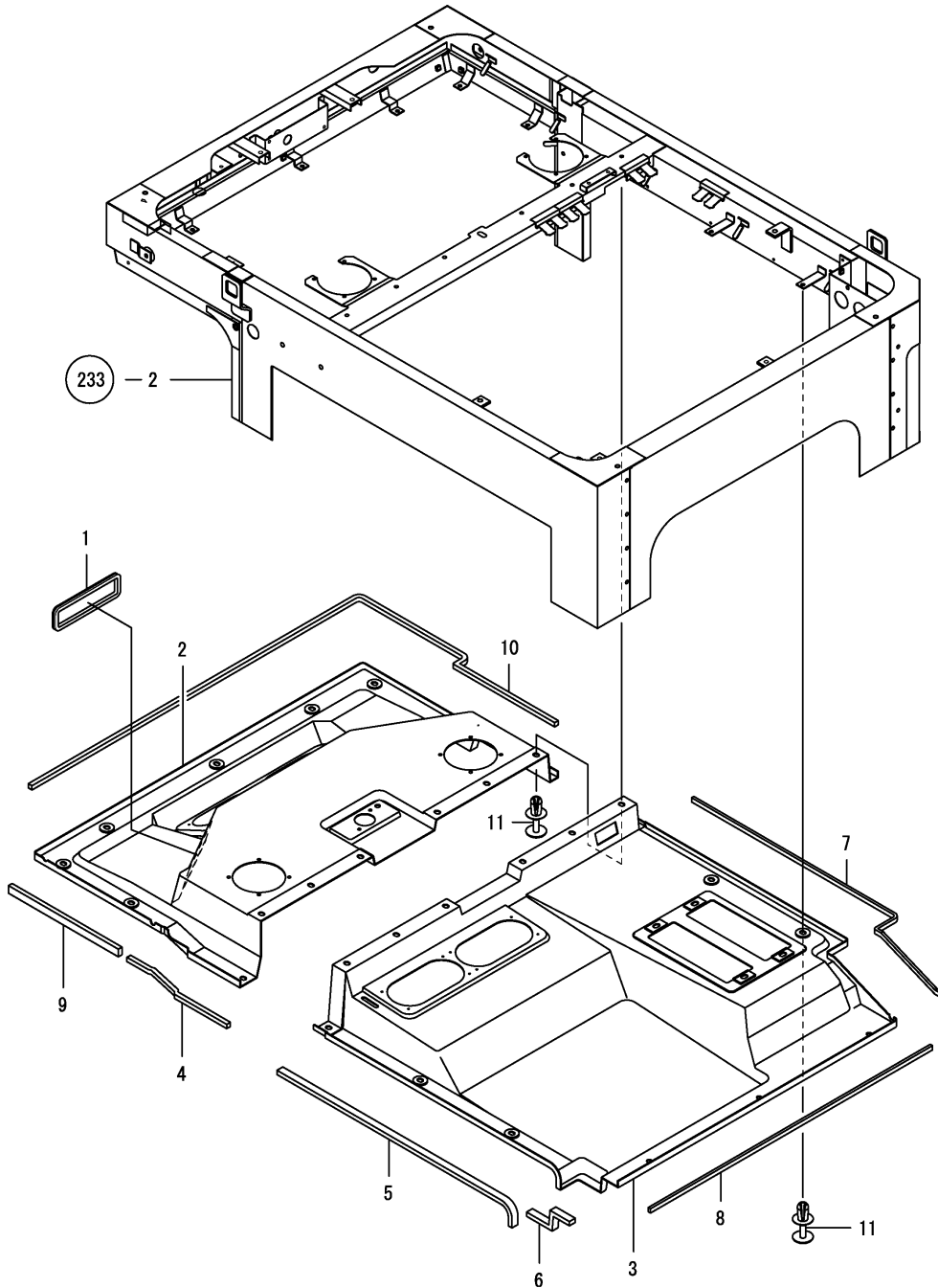
Remarks  
(1) KGC80C



Fig.232. CABIN CEILING

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

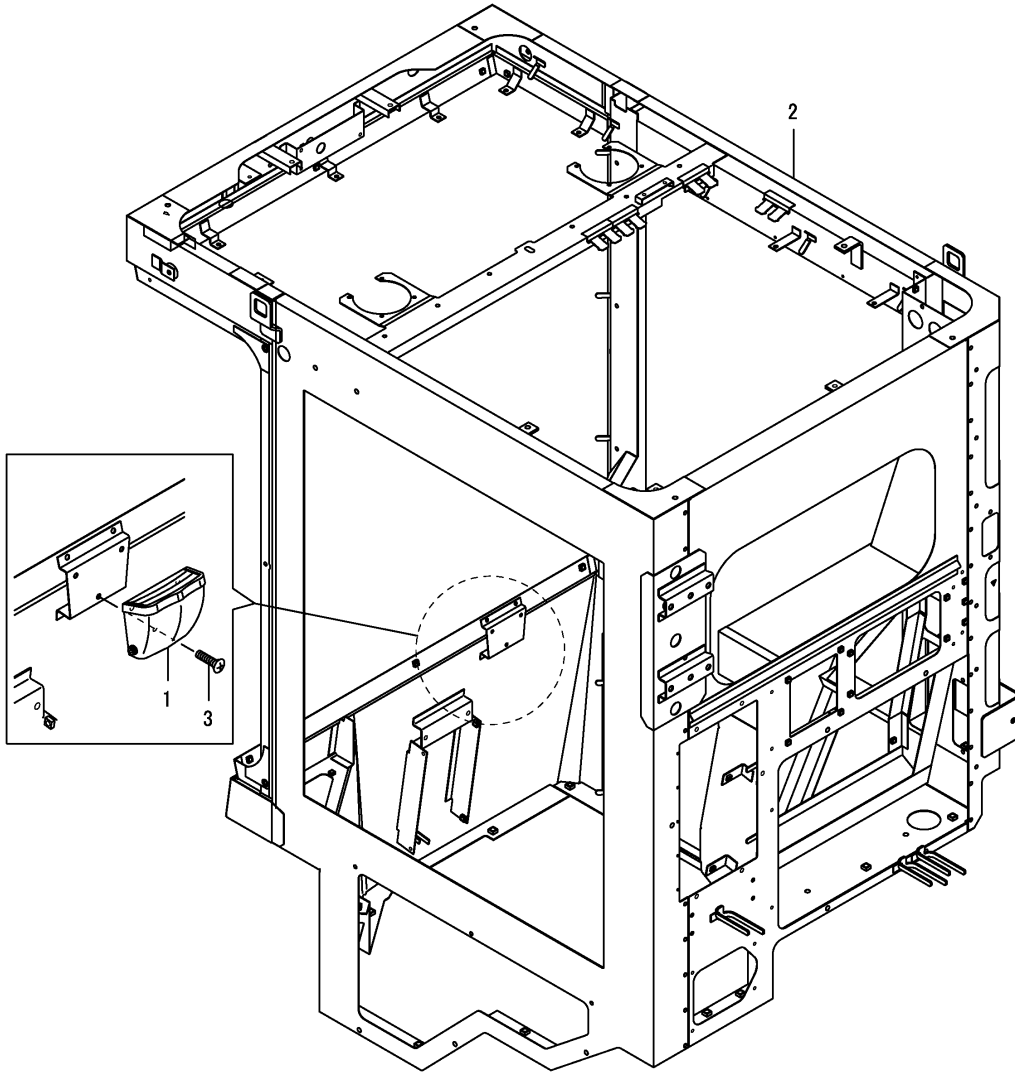


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	172162-62540	SEAL,STEP L		1							
2	1	1E8545-77040	COVER F,INNER		1							
3	1	1E8545-77051	COVER R,INNER		1							
4	1	1E8545-77060	SEAL,CEILG FL.REAR		1							
5	1	1E8545-77070	CEILING LF,SEAL		1							
6	1	1E8545-77080	CEILING LR,SEAL		1							
7	1	1E8545-77090	CEILING R,SEAL		1							
8	1	1E8545-77100	CEILING,SEAL REAR		1							
9	1	1E8545-77110	SEAL,CEILG FL.FRONT		1							
10	1	1E8545-77120	SEAL,CEILING FR.		1							
11	1	198010-85810	RIVET		21							

Fig.233. CABIN BODY

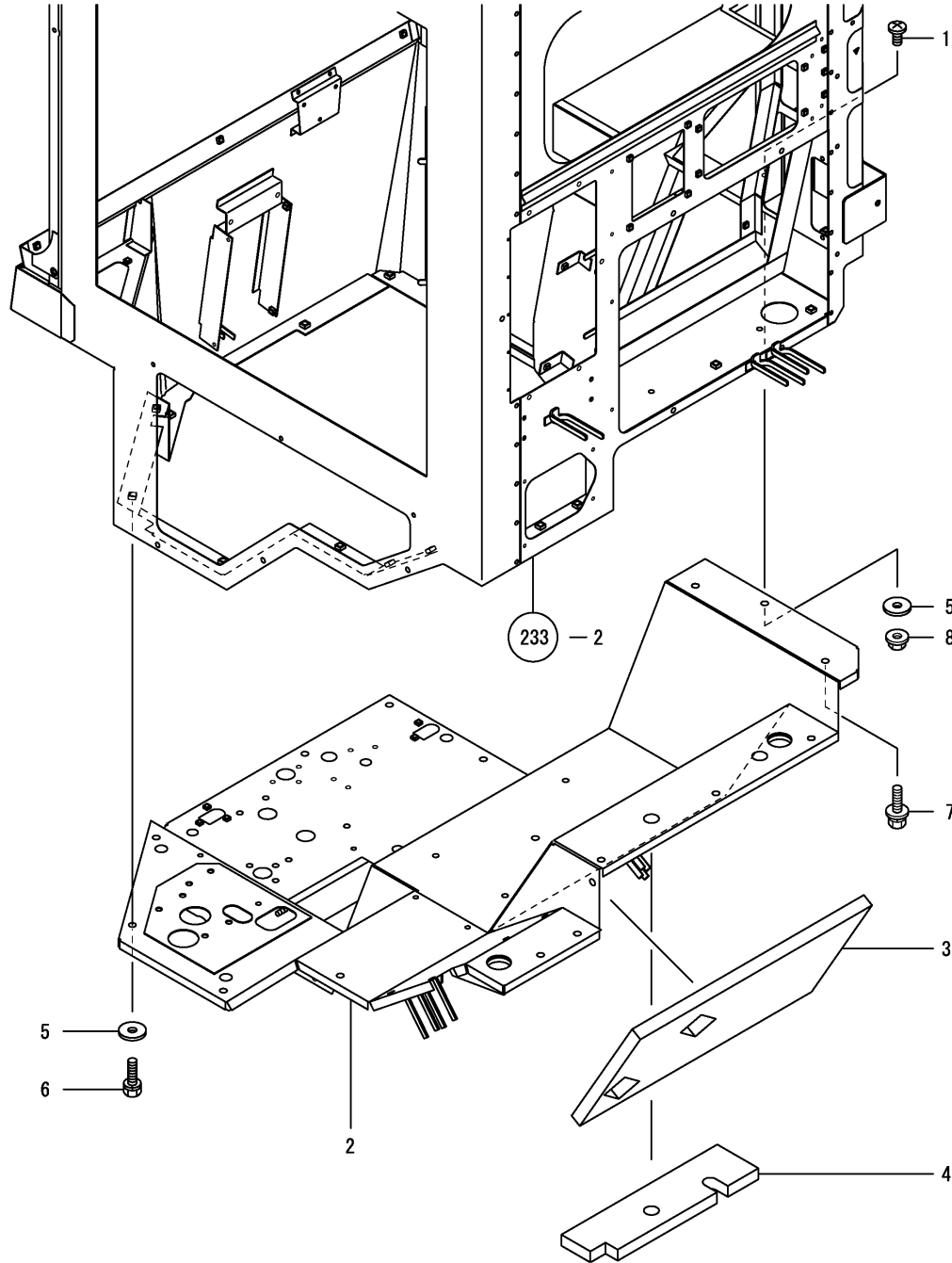
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	172312-17250	ASHTRAY		1							
2	1	1E8548-77132	CABIN EX COMP		1							
3	1	26577-050122	SCREW M 5X 12		3							

Fig.234. CABIN FLOOR



0CNP4-G07300 234. CABIN FLOOR

(A)=KGC80  
(B)=KGC80C  
(C)=

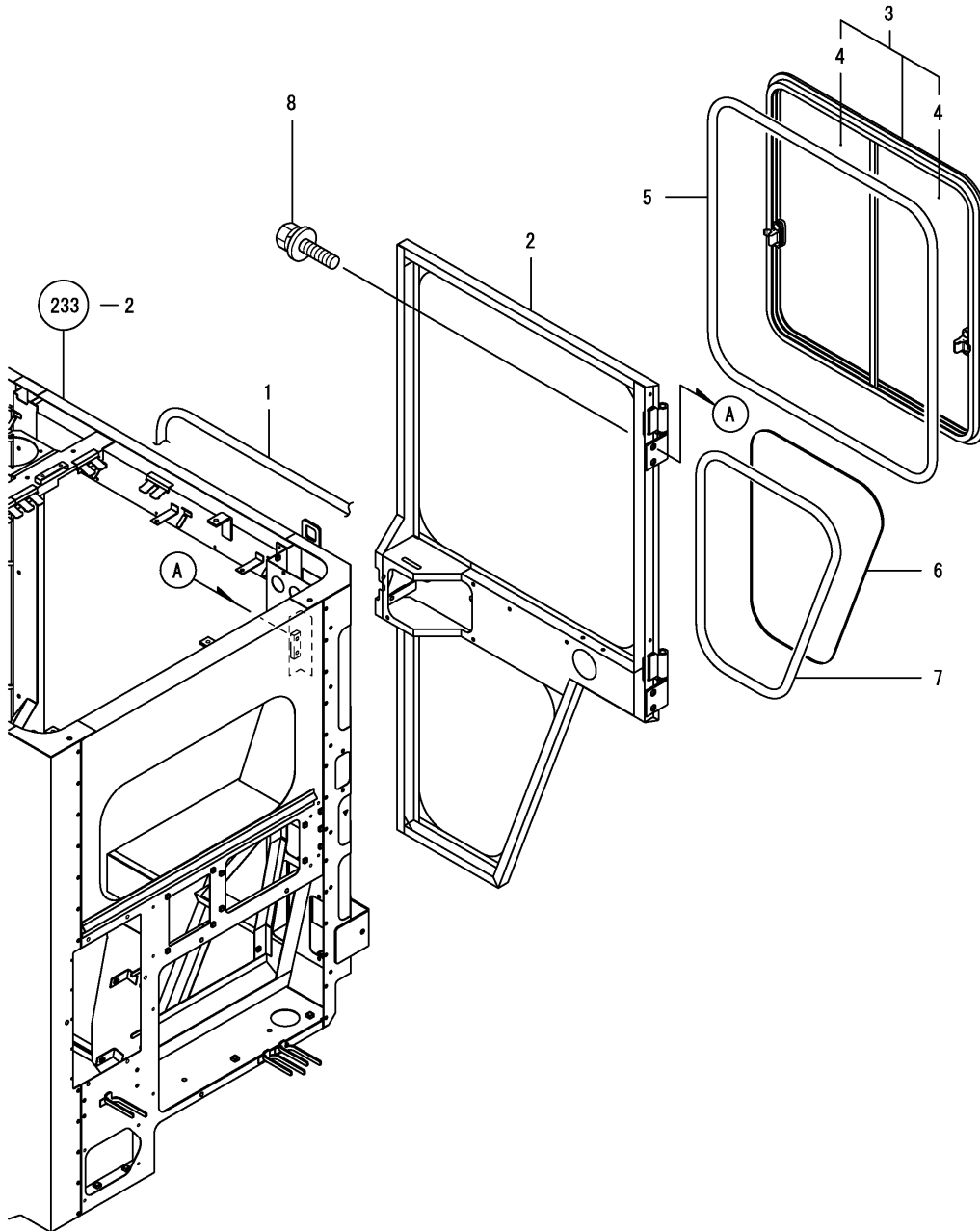
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172137-69850	SCREW		5						
2	1	1E8545-78551	CABIN ASSY, FLOOR		1						
3	1	1E8545-79030	SHEET A,CABIN FLOOR		1						
4	1	1E8545-79040	SHEET B,CABIN FLOOR		1						
5	1	22157-080000	WASHER 8		20						
6	1	26013-080162	BOLT W/WASHER M8X16		15						
7	1	26014-080162	BOLT M 8X 16		2						
8	1	26367-080002	U-NUT M 8		5						

Fig.235. CABIN DOOR

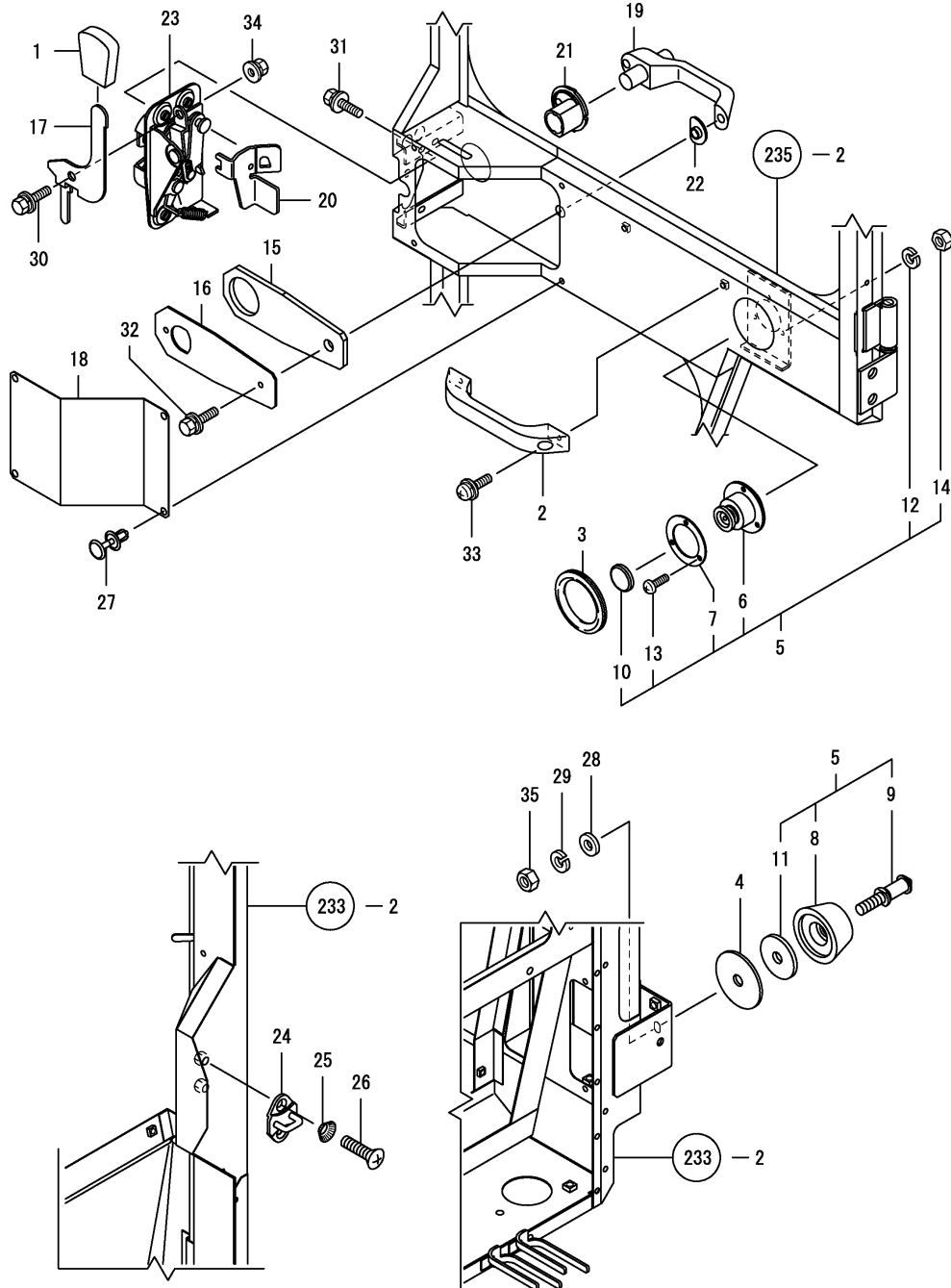
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	1E8385-77020	SEAL,ROOF/DOOR		1							
2	1	1E8545-79052	DOOR ASSY, SIDE		1							
3	1	1E8545-79330	WINDOW R COMPL.		1							
4	2	1E8545-79340	WINDOW R, GLASS		2							
5	1	1E8545-79350	RUBBER, WNDW. R RETAIN		1							
6	1	1E8545-79371	GLASS, DOOR		1							
7	1	1E8545-79380	RUBBER, DOOR/RR. RETNR		1							
8	1	26014-100252	BOLT 10X25 W/PLW+SPW		4							

Fig.236. CABIN DOOR LOCK

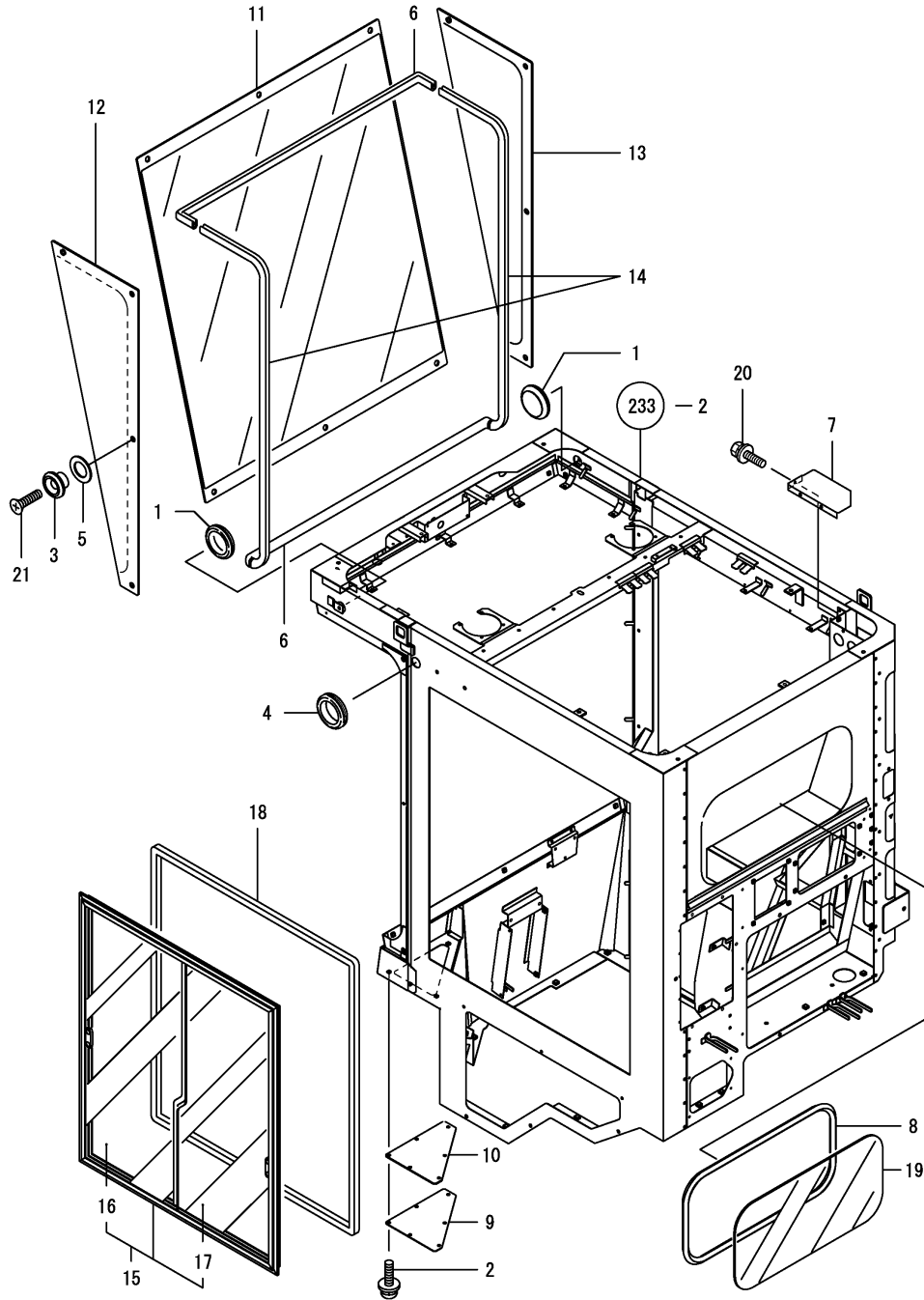


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194273-47910	KNOB		1						
2	1	172162-69750	HANDLE		1						
3	1	1E8385-79020	RUBBER,CATCH EDGE		1						
4	1	1E8545-79220	SPACER(MOTOR JOINT		1						
5	1	1E8545-79251	CATCH, DOOR		1						
6	2	172117-69640	CATCH-FEMALE		1						
7	2	172117-69650	GASKET		1						
8	2	172117-69660	CUSHION		1						
9	2	172117-69670	CATCH-MALE		1						
10	2	172117-69690	CAP, KNOB		1						
11	2	1E8545-79260	WASHER		1						
12	2	22217-050000	SPRING WASHER 5		3						
13	2	26557-050202	SCREW M 5X 20		3						
14	2	26717-050002	NUT 5		3						
15	1	1E8545-79270	RUBBER,HANDLE		1						
16	1	1E8545-79280	PLATE,HANDLE		1						
17	1	1E8545-79290	LOCK LEVER		1						
18	1	1E8545-79310	COVER,LOCK		1						
19	1	198153-82400	OUTTER HANDLE		1						
20	1	198153-82461	LEVER R,RELEASE		1						
21	1	198153-82470	PACKING A,HANDLE		1						
22	1	198153-82480	PACKING B,HANDLE		1						
23	1	198255-82510	LOCK R COMP.,DOOR		1						
24	1	198255-82680	STRIKER,DOOR LOCK		1						
25	1	198255-82700	WASHER 8		2						
I 25-1	1	198255-82701	WASHER, 8		2						N
		(B=F010154)									
26	1	198255-82750	SCREW M8X25,BC,FLAT		2						
27	1	198010-85810	RIVET		4						
28	1	22137-080000	WASHER 8, POLISHED		1						
29	1	22217-080000	SPRING WASHER 8		1						
30	1	26014-060162	BOLT M 6X 16		1						
31	1	26014-060162	BOLT M 6X 16		3						
32	1	26014-060162	BOLT M 6X 16		2						
33	1	26023-060162	SCREW M 6X 16		2						
34	1	26052-060002	NUT M 6		1						
35	1	26716-080002	NUT M 8		1						

Fig.237. CABIN RIGGING(1)

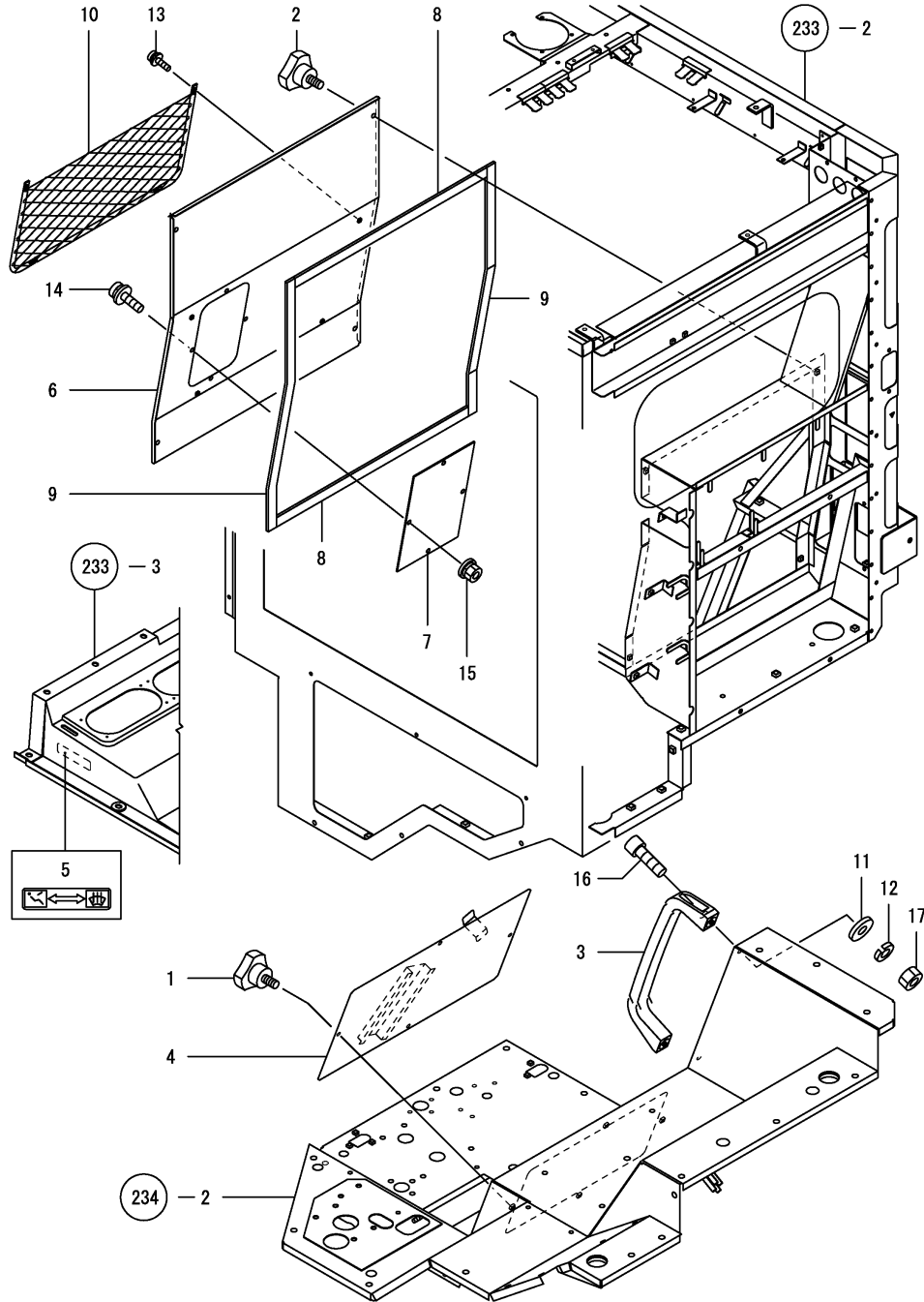


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	172732-61420	GROMMET,30		2						
2	1	1E6690-61470	SCREW 6X16,BIND.HD.		6						
3	1	172176-69820	COLLAR, GLASS		14						
4	1	1A6150-76740	GROMMET 31		1						
5	1	1E8385-79100	PACKING,COLLAR		14						
6	1	1E8385-79110	TRIM,FRONT GLASS UD		2						
7	1	1E8385-79360	PLATE, BLIND		1						
8	1	1E8545-79360	RUBBER,RR.RETNR		1						
9	1	1E8545-79420	COVER,PANEL		1						
10	1	1E8545-79430	SEAL,PANEL COVER		1						
11	1	1E8545-79441	GLASS F,FRONT		1						
12	1	1E8545-79451	GLASS L,FRONT		1						
13	1	1E8545-79461	GLASS R,FRONT		1						
14	1	1E8545-79470	TRIM,FRONT GLASS S		2						
15	1	1E8545-79492	WINDOW L COMPL.		1						
16	2	1E8545-79501	GLASS LF WINDOW		1						
17	2	1E8545-79511	GLASS LR WINDOW		1						
18	1	1E8545-79520	RUBBER,WINDOW L.REVN		1						
19	1	1E8545-79531	GLASS,REAR		1						
20	1	26014-060122	BOLT M 6X 12		3						
21	1	26579-060202	SCREW 6X 20		14						

Fig.238. CABIN RIGGING(2)

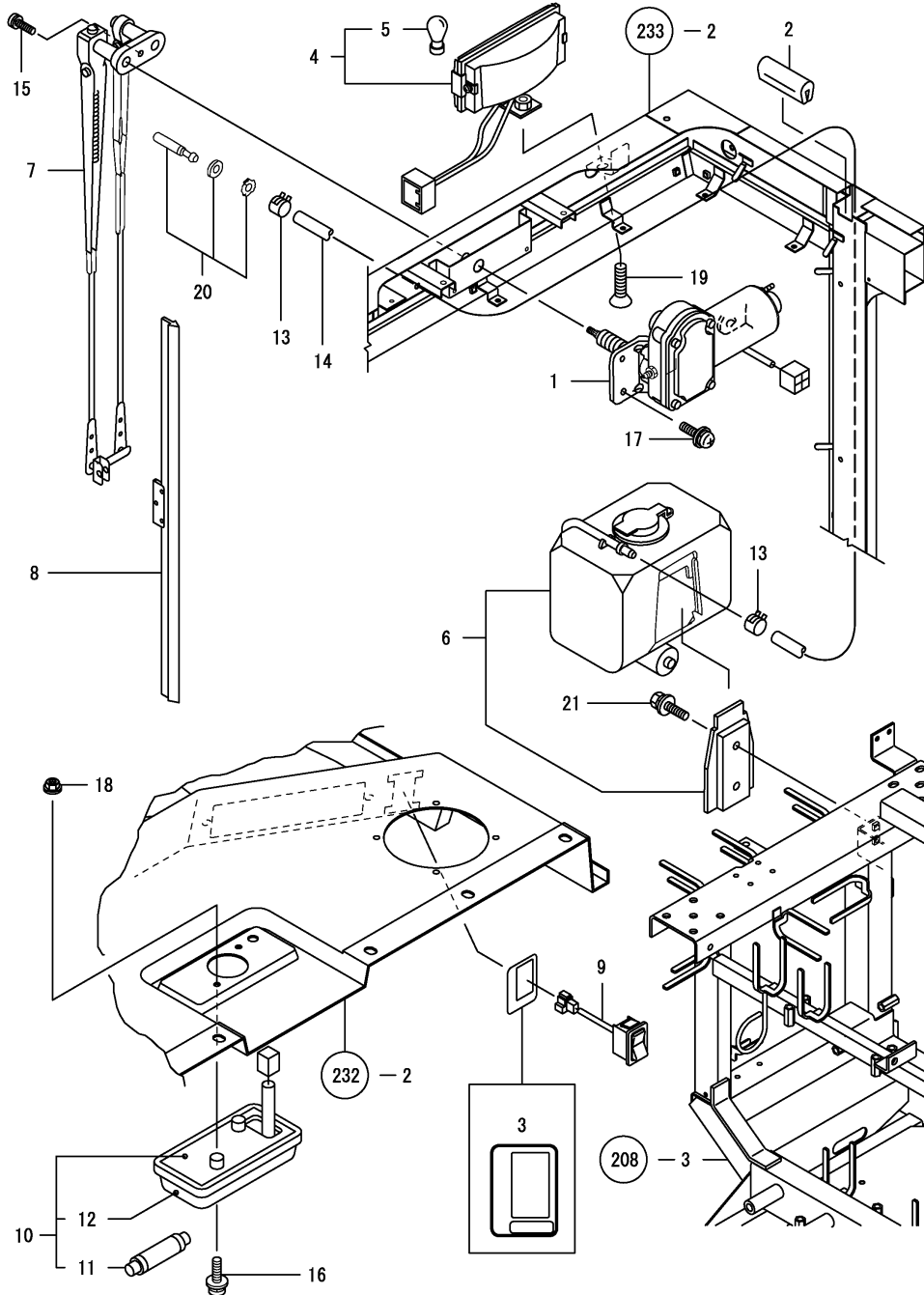


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A1380-51700	KNOB,TOOL COMPARTMT		4						
2	1	1A1380-51700	KNOB,TOOL COMPARTMT		4						
3	1	172176-67181	GRIP		1						
4	1	1E8385-79051	COVER COMP,SEAT COL.		1						
5	1	1E8545-79410	MARK,DUCT CHANGEOVER		1						
6	1	1E8545-79550	COVER COMP.,CONDNR.		1						
7	1	1E8545-79570	WINDOW,AIR-CONDNR.		1						
8	1	1E8385-79580	SEAL,CONDENSER COVER		2						
9	1	1E8545-79580	SEAL S,CONDNR.COVER		2						
10	1	1E8545-79590	POCKET,SCREEN		1						
11	1	22137-080000	WASHER 8, POLISHED		2						
12	1	22217-080000	SPRING WASHER 8		2						
13	1	26023-040162	SCREW M 4X 16		4						
14	1	26023-060162	SCREW M 6X 16		4						
15	1	26052-060002	NUT M 6		4						
16	1	26450-080202	BOLT M 8X 20		2						
17	1	26716-080002	NUT M 8		2						

Fig.239. CABIN ELECTRICAL(1)



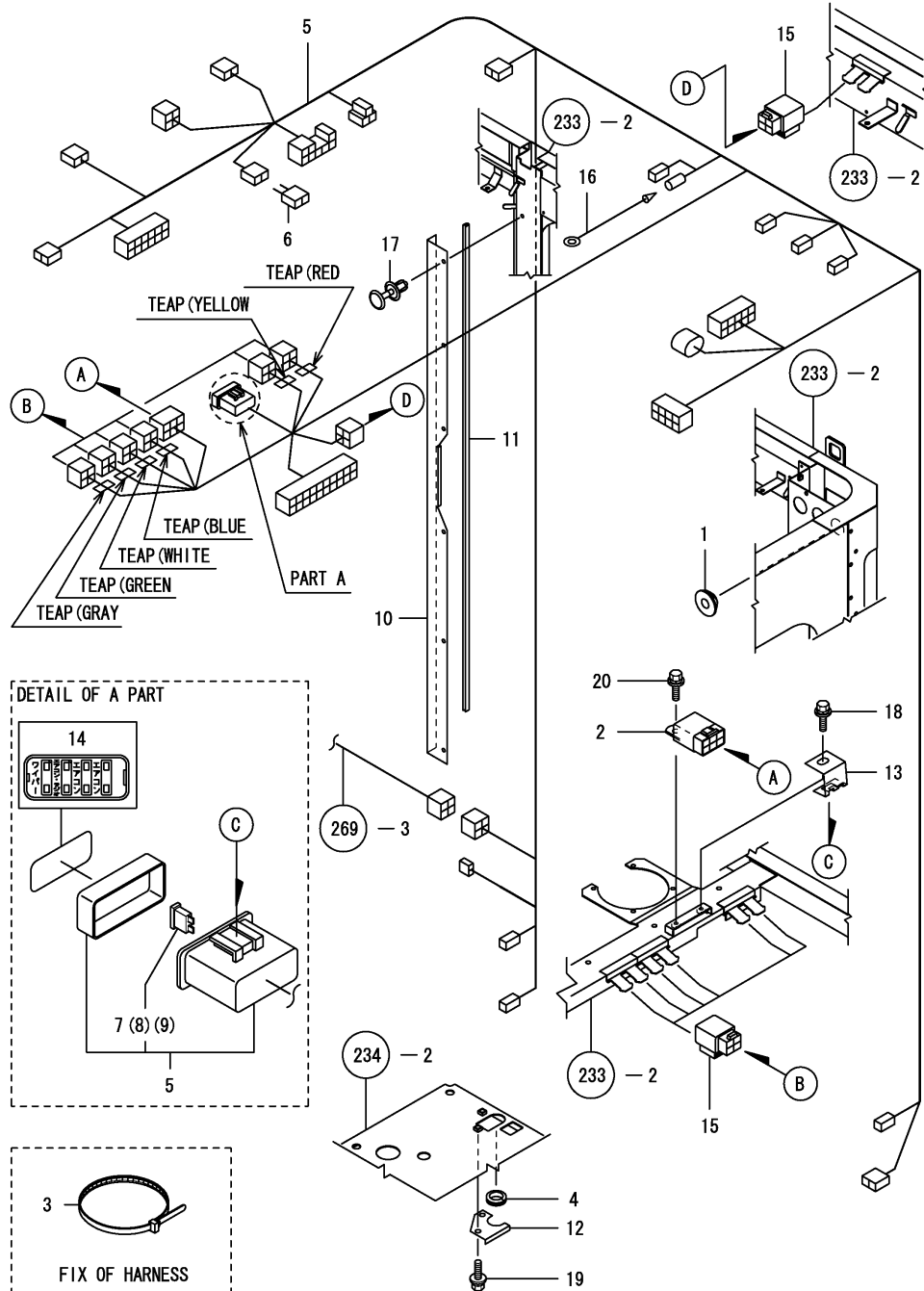
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	172164-17200	MOTOR, WIPER		1							
2	1	1E8385-79530	RUBBER,NOZ.VLV.EDGE		1							
3	1	1E8545-79680	MARK,WIPER SWITCH		1							
4	1	1E6750-81802	HEADLIGHT 20W		2							
4-1	1	1E6750-81803	HEADLIGHT 20W		2						R	
(B=FXXXXXX)												
5	2	194081-55820	BULB 12V-20W		2							
6	1	1E6680-84710	TANK COMPL.,WASHER		1							
7	1	1E8450-84760	ARM,WIPER		1							
8	1	1E8450-84770	TOOL		1							
9	1	197821-85430	SWITCH,WIPER		1							
10	1	197820-88750	LAMP, ROOM		1							
11	2	197820-88770	BULB 12V-8W		1							
12	2	197820-88780	LENS		1							
13	1	1E6300-96270	CLIP 6,HOSE		2							
14	1	23061-043000	PIPE4,VINYL		1							
15	1	26022-050162	SCREW M 5X 16		1							
16	1	26023-050202	SCREW M 5X 20		2							
17	1	26023-060162	SCREW M 6X 16		3							
18	1	26367-050002	NUT M 5		2							
19	1	26577-080162	SCREW M 8X 16		2							
20	1	933113-15800	NOZZLE, WASHER		1							
21	1	26014-060162	BOLT M 6X 16		2							



Fig.240. CABIN ELECTRICAL(2)



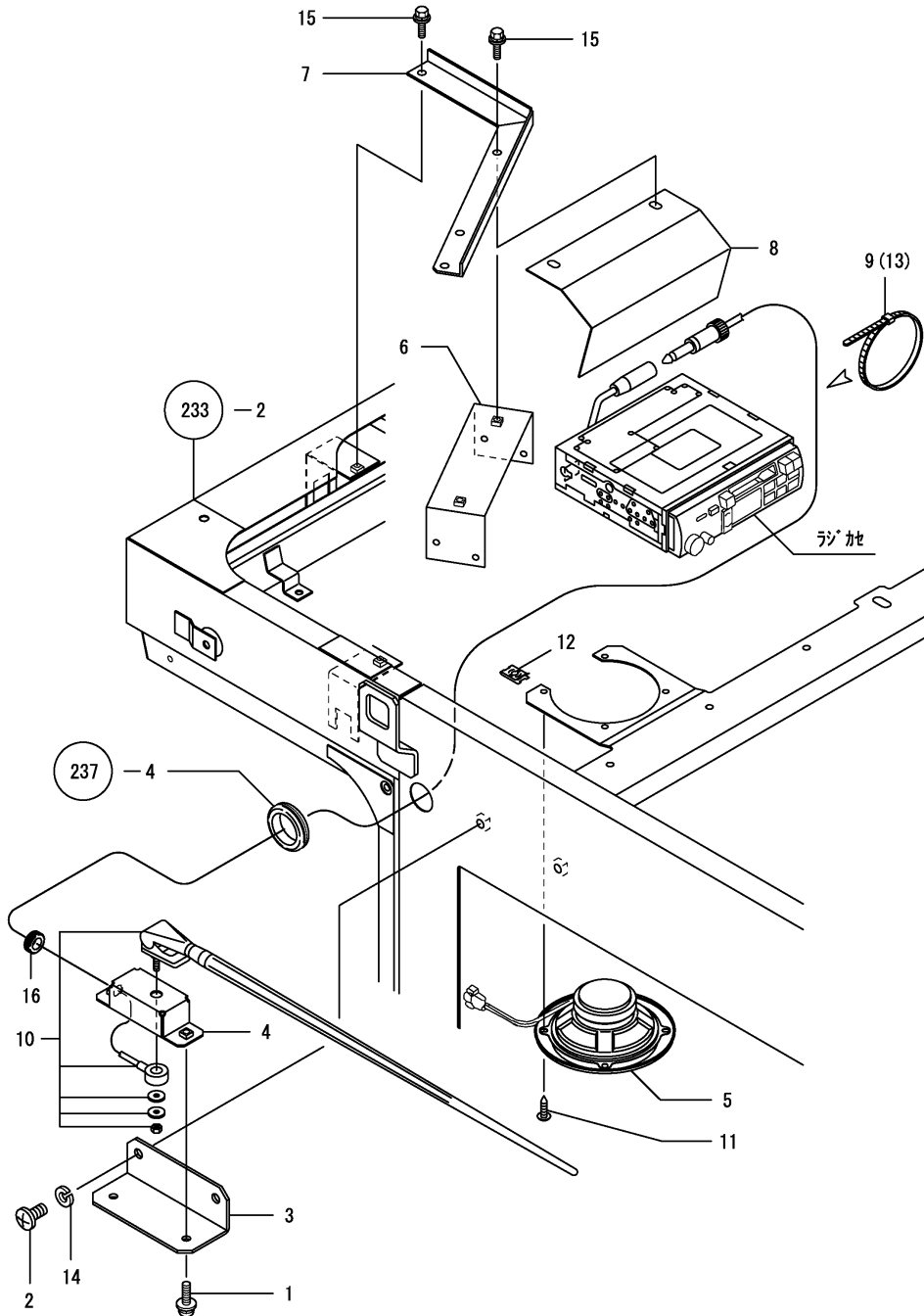
OCNP4-G07300 240. CABIN ELECTRICAL(2)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194555-51210	GROMMET 35		2						
2	1	198461-52950	RELAY CA,TYPE C		1						
3	1	1A1380-55310	CLAMP, WIRE		8						
4	1	1E6682-61230	GROMMET 20		1						
5	1	1E8545-79603	HARNESS, CABIN		1						
5-1	1	1E8545-79604	HARNESS,CABIN		1						N
(B=FXXXXXX)											
6	2	1E8235-84910	DIODE 090,31		1						
7	2	29420-050000	FUSE, 5A		1						
8	2	29420-150000	FUSE, 15A		1						
9	2	29420-200000	FUSE, 20A		2						
10	1	1E8545-79610	COVER,CABIN HARNESS		1						
11	1	1E8545-79620	MOLDINGS,CAB.COVER		1						
12	1	1E8545-79630	RETAINER,CAB.GROMMET		1						
13	1	1E8545-79660	STAY,FUSE BOX		1						
14	1	1E8545-79670	LABEL,CAB.FUSE		1						
15	1	1E6910-82500	RELAY CA-1A		7						
16	1	1E6480-84260	HARNESS I		1						
17	1	198010-85810	RIVET		6						
18	1	26014-060122	BOLT M 6X 12		1						
19	1	26014-060122	BOLT M 6X 12		2						
20	1	26014-060122	BOLT M 6X 12		1						

Fig.241. RADIO CASSETTE PLAYER



OCNP4-G07300 241. RADIO CASSETTE PLAYER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

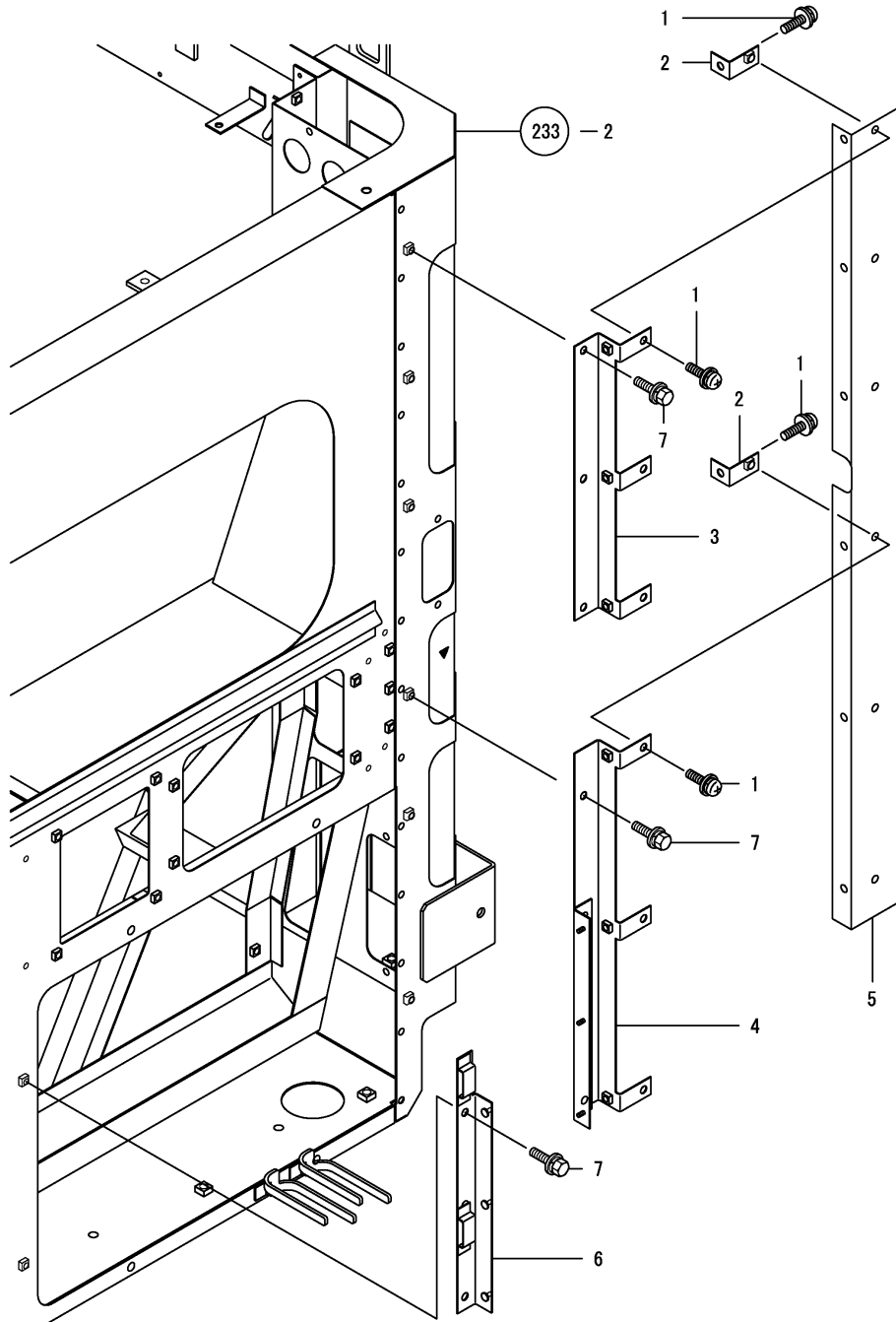
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-61470	SCREW 6X16,BIND.HD.		2						
2	1	172137-69850	SCREW		2						
3	1	1E8545-79320	BK,ANTENNA		1						
4	1	1E8545-79400	STAY,ANTENNA		1						
5	1	1E8385-79431	SPEAKER		2						
6	1	1E8385-79450	STAY COMP.,BK.RADIO		1						
7	1	1E8545-79640	BRACKET		1						
8	1	1E8539-79650	COVER, R/C HOLE		1						
9	1	1E6460-83400	BAND 100		2						
10	1	198463-86771	ANTENNA CMP		1						
11	1	198255-86920	SCREW M4X16,TAPPING		8						
12	1	198255-86930	NUT,U-SHAPE SPEED		8						
13	1	1E6102-86970	BAND 140,WIRE LOCK		1						
13-1	1	1E6102-84970	BAND 140,WIRE LOCK		1						N
(B=FXXXXXX)											
14	1	22217-080000	SPRING WASHER 8		2						
15	1	26014-060162	BOLT M 6X 16		4						
16	1	933168-56000	GROMMET 17X 9		1						



Fig.243. CABIN SEAL(SF)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

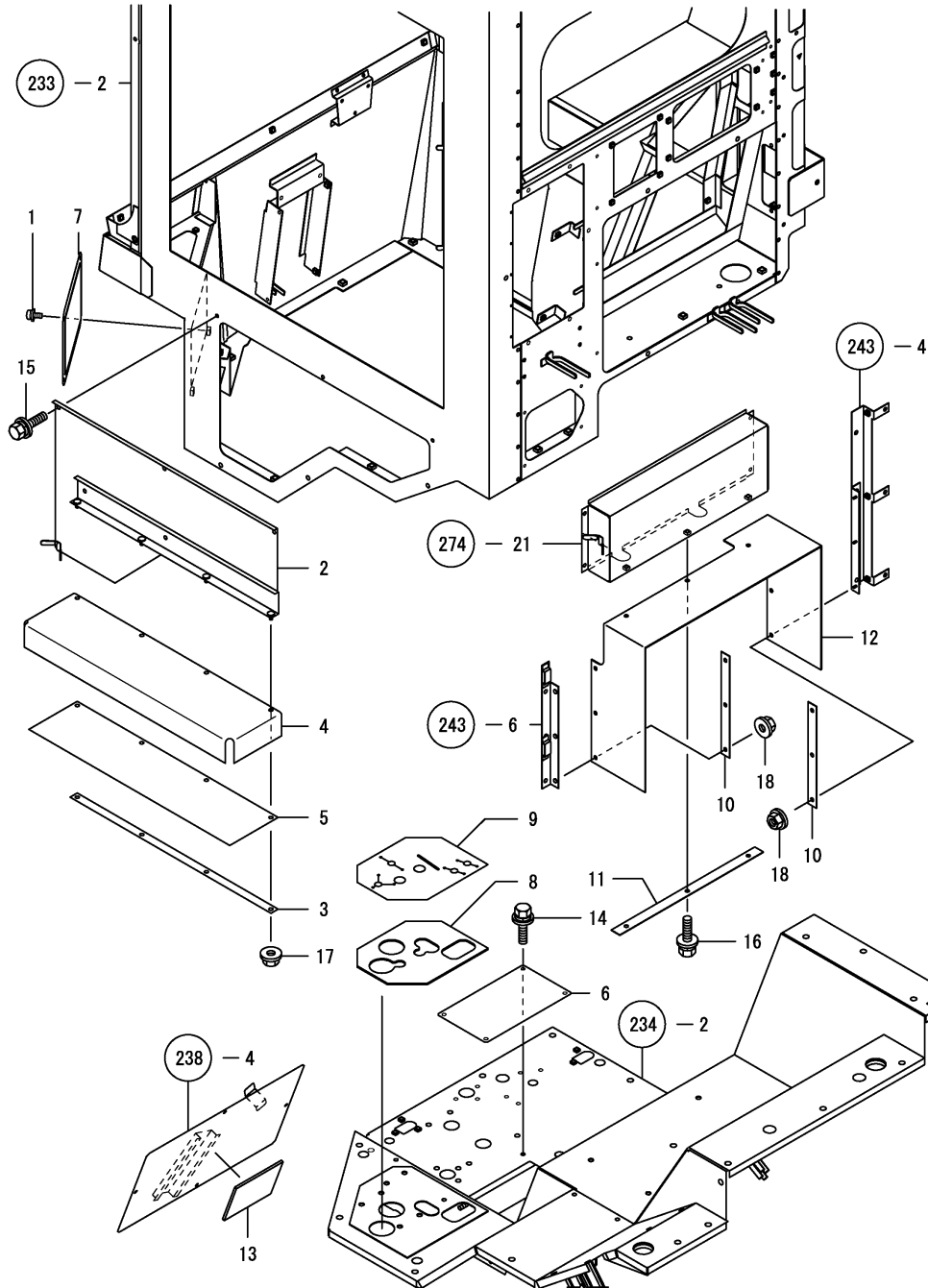


REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-61470	SCREW 6X16,BIND.HD.		12						
2	1	1E8545-79700	SUPPORT CMP.,TK.SEAL		6						
3	1	1E8545-79710	STAY,GR.TK.SEAL UPPR		1						
4	1	1E8545-79731	STAY,GR.TK.SEAL LOWR		1						
5	1	1E8545-79780	SEAL,GRAIN TANK		1						
6	1	1E8545-79800	STAY L,CONDNR.SEAL		1						
7	1	26014-060122	BOLT M 6X 12		8						

Fig.244. CABIN SEAL(SK)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

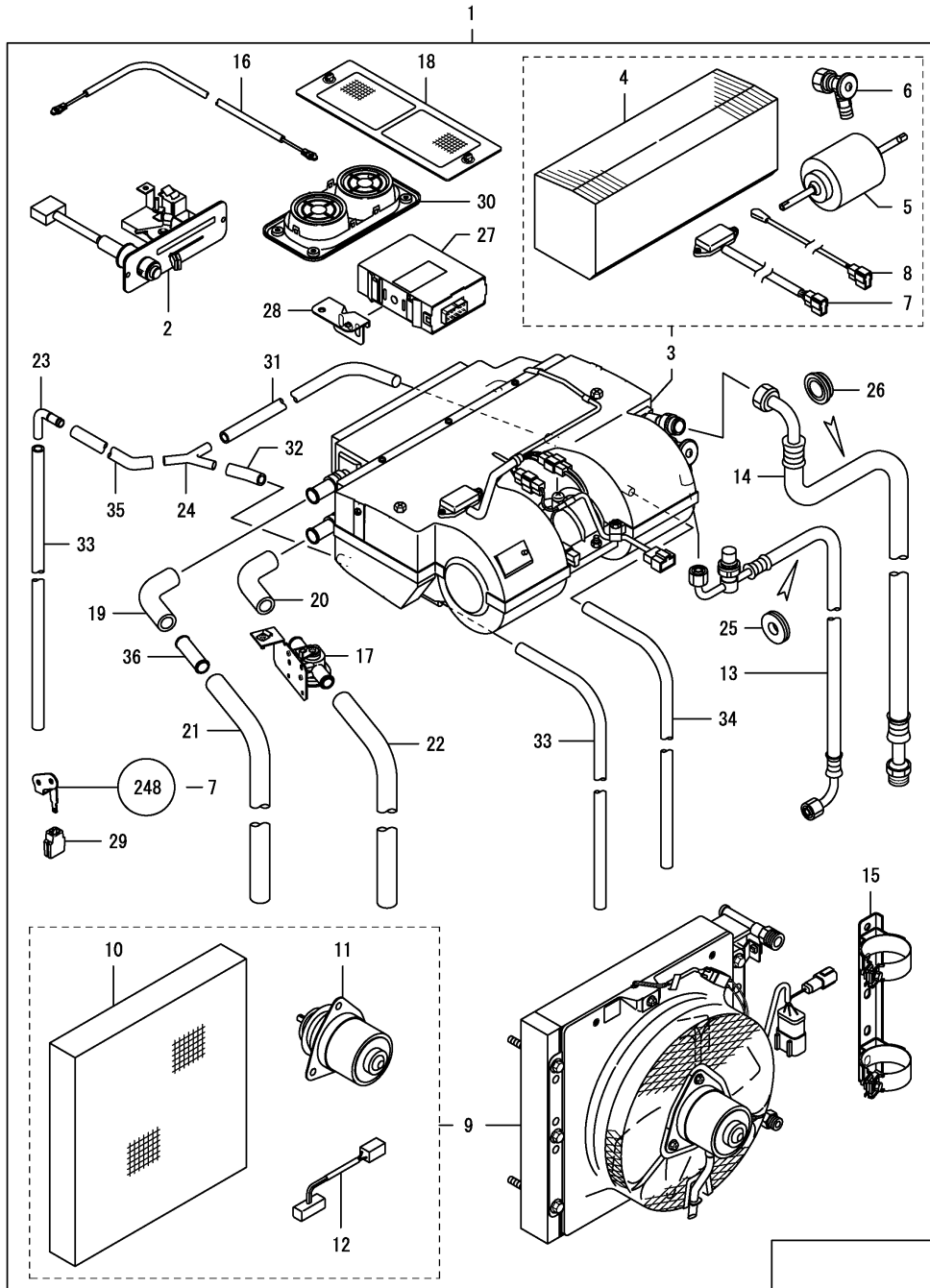


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-61470	SCREW 6X16,BIND.HD.		2						
2	1	1E8540-68911	COVER,SIDE COLUMN		1						
3	1	1E8540-68950	RETAINER 20X560,SEAT		1						
4	1	1E8540-68960	SHEET A,PANEL L LOWR		1						
5	1	1E8540-68970	SHEET B,PANEL L LOWR		1						
6	1	1E8540-69960	PLATE, FLOOR		1						
7	1	1E8540-70110	COVER,SD.COLUUN FRNT		1						
8	1	1E8545-78980	SEAL,SIDE COLUMN		1						
9	1	1E8545-78990	SEAL,SD.COLUMN FIX.		1						
10	1	1E8545-79820	SUPPORT A,COND.SEAL		2						
11	1	1E8545-79830	SUPPORT B,COND.SEAL		1						
12	1	1E8255-79840	SHEET,CAB PROTECTIVE		1						
13	1	1E8545-79840	SEAL,AIR-CONDITIONER		1						
14	1	26014-060122	BOLT M 6X 12		4						
15	1	26014-060162	BOLT M 6X 16		3						
16	1	26014-060162	BOLT M 6X 16		3						
17	1	26052-060002	NUT M 6		4						
18	1	26052-060002	NUT M 6		6						

Fig.245. AIR CONDITIONER(1)

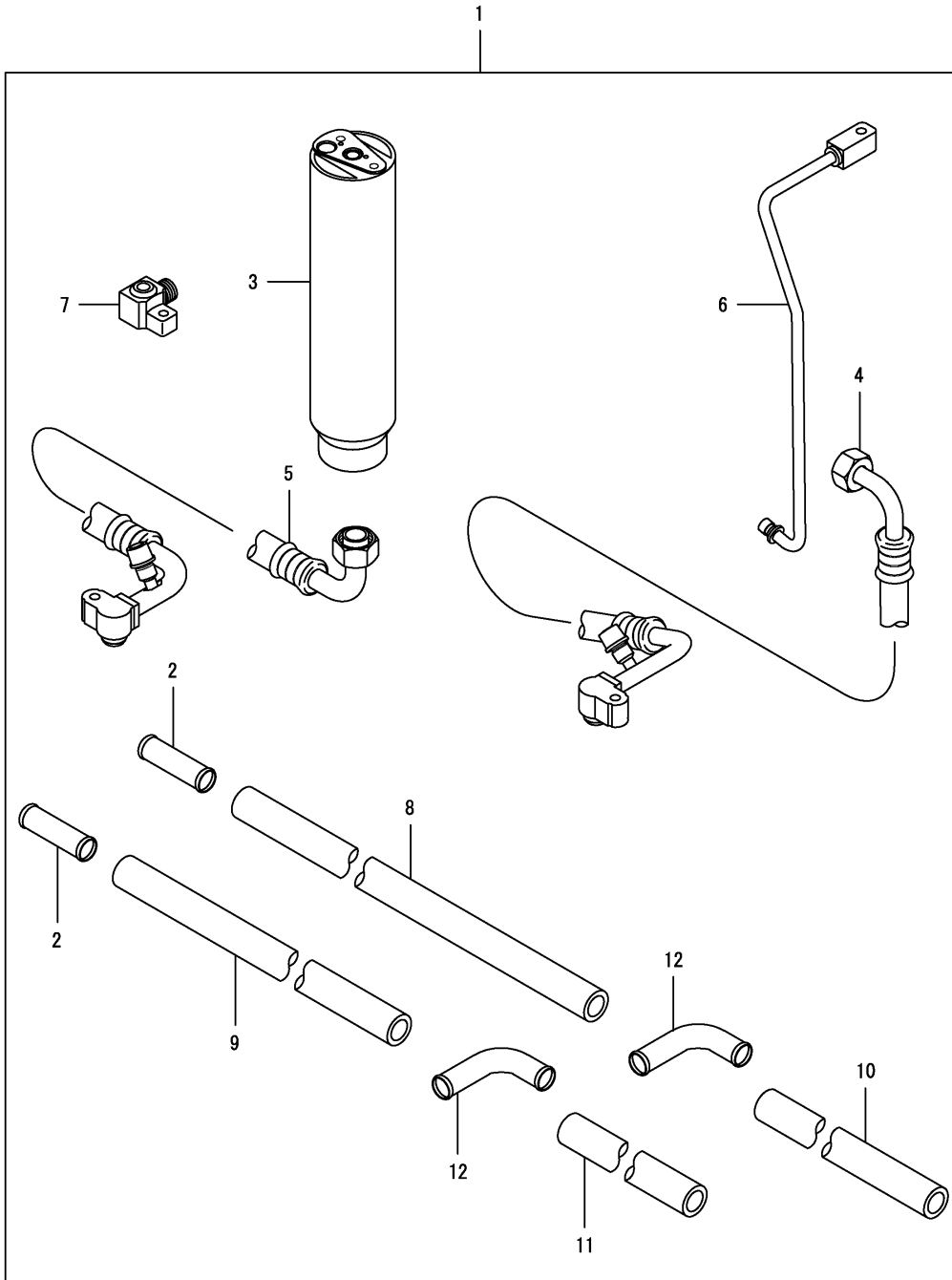
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8545-79863	AIR-CONDNR.NO.1 KIT	1							
2	2	1D4220-58150	PANEL(AC CONTROL		1						
3	2	1E8545-79870	AIR CONDITIONER COMP		1						
4	3	1E8535-79850	EVAPOLATOR		1						
5	3	1E8535-79860	MOTOR		1						
6	3	1E8535-79870	VALVE(EXPANTION		1						
7	3	1E8535-79880	REGISTER(BLOWER		1						
8	3	1E8535-79890	THERMISTOR		1						
9	2	1E8545-79880	CONDENSOR COMP.		1						
10	3	1E8535-79950	CORE(CONDENSER		1						
11	3	1E8535-80010	MOTOR(COOLING FAN		1						
12	3	1E8535-80060	REGISTER(BLOWER		1						
13	2	1E8545-79890	HOSE(LIQUID R-U		1						
14	2	1E8545-79910	HOSE U,SUCTION		1						
15	2	1E8545-79920	HOLDER,RECEIVER		1						
16	2	1E8545-79940	CABLE(AC CONTROL		1						
17	2	1E8545-79950	WATER VALVE		1						
18	2	1E8545-79960	FILTER		2						
19	2	1E8545-79970	HOSE		1						
20	2	1E8545-79980	HOSE		1						
21	2	1E8545-79991	HOSE		1						
22	2	1E8545-80010	HOSE		1						
23	2	1E8545-80020	JOINT L,DRAIN		1						
24	2	1E8545-80030	JOINT Y,DRAIN		1						
25	2	1E8545-80040	GROMMET,LIQUID HOSE		1						
26	2	1E8545-80050	GROMMET,SUCTION HOSE		2						
27	2	1E8545-80060	AMP(AIR CONDITIONER		1						
28	2	1E8545-80070	BRACKET,AIR-CON.AMP.		1						
29	2	1E8545-80080	KNOB,CONTROL		1						
30	2	1E8545-80090	GRILLE,ROUND		2						
31	2	1E8545-80110	HOSE		1						
32	2	1E8545-80120	HOSE		1						
33	2	1E8545-80141	HOSE		2						
34	2	1E8545-80151	HOSE		1						
35	2	1E8545-80160	HOSE		1						
36	2	1E8545-80170	PIPE,HOSE JOINT		1						

Fig.246. AIR CONDITIONER(2)

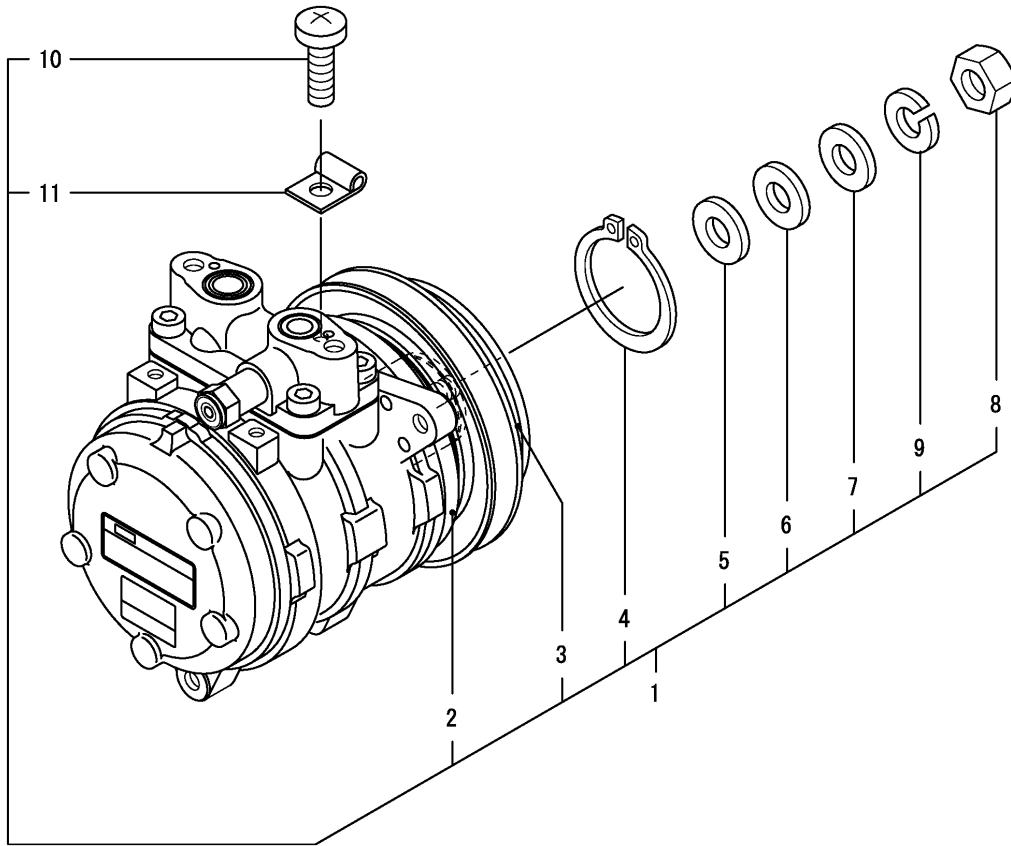


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	1E8545-80202	AIR-CONDNR.NO.2 KIT		1							
2	2	1E8545-80170	PIPE,HOSE JOINT		2							
3	2	1E8545-80210	RECEIVER DRYER		1							
4	2	1E8545-80220	HOSE(DART WATER CHAR		1							
5	2	1E8545-80230	HOSE, SUCTION		1							
6	2	1E8545-80241	PIPE, SUCTION		1							
7	2	1E8545-80250	JOINT (RECEIVER		1							
8	2	1E8545-80261	HOSE,OUTLT		1							
9	2	1E8545-80271	HOSE,INLET		1							
10	2	1E8545-80280	HOSE, OUTLT		1							
11	2	1E8545-80290	HOSE, INLET		1							
12	2	1E8545-80310	PIPE L,JOINT		2							

Fig.247. COMPRESSOR



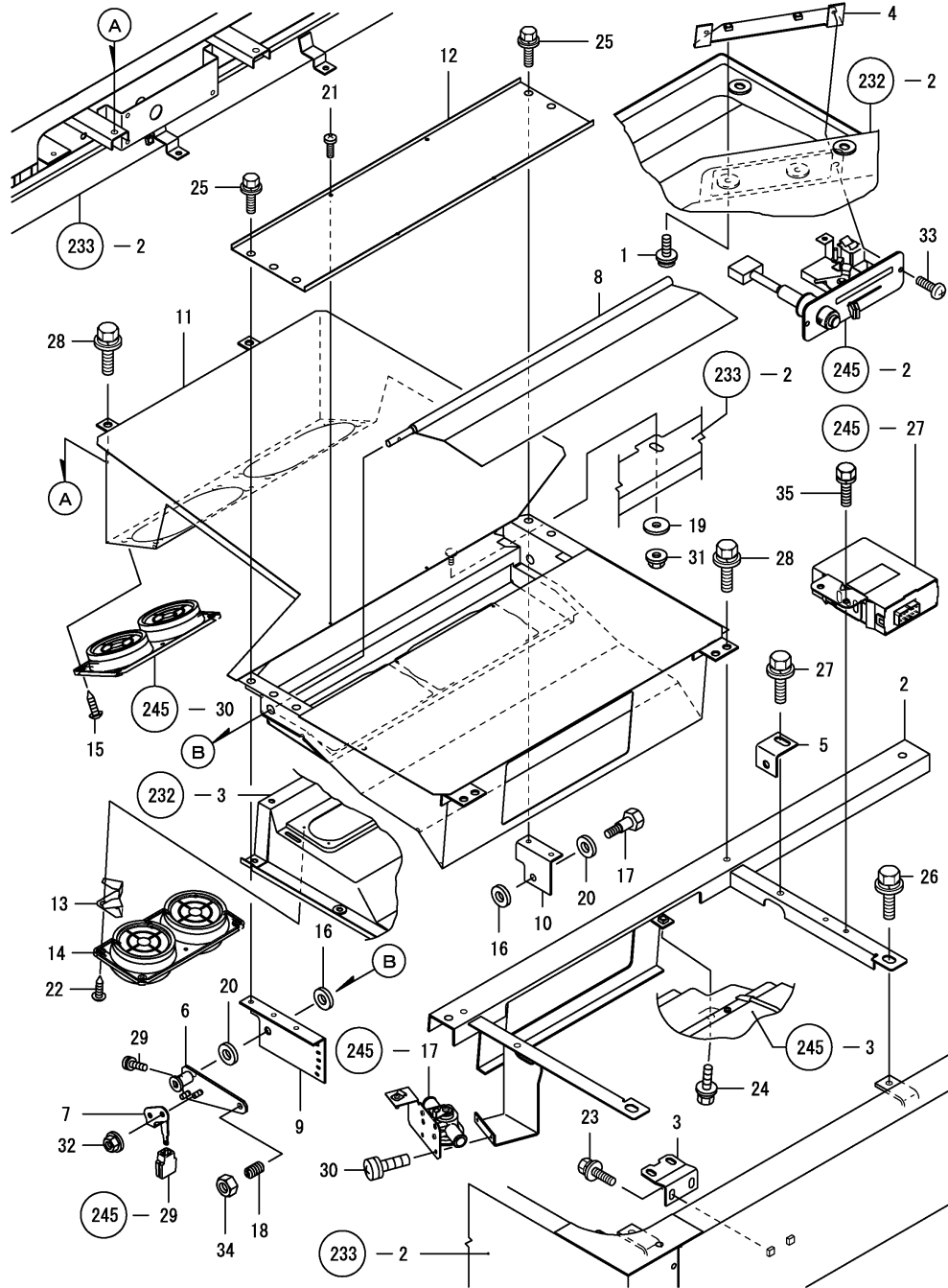
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
I	1	1E8545-80330	COMPRESSOR COMP		1							
I	2	1E8545-81400 (B=F010154)	COMPRESSOR ASSY		1							W
I	3	1E8545-81410 (B=F010154)	MAGNET CLUTCH ASSY		1							W
I	4	1E8545-81420 (B=F010154)	CIRCLIP		1							W
I	5	1E8545-81430 (B=F010154)	WASHER		1							W
I	6	1E8545-81440 (B=F010154)	WASHER		1							W
I	7	1E8545-81450 (B=F010154)	WASHER		1							W
I	8	1E8545-81460 (B=F010154)	NUT		1							W
I	9	1E8545-81470 (B=F010154)	WASHER, SPRING		1							W
I	10	1E8545-81480 (B=F010154)	BOLT		1							W
I	11	1E8545-81490 (B=F010154)	CLIP, HARNESS		1							W



Fig.248. AIR CONDITIONER MOUNT(1)

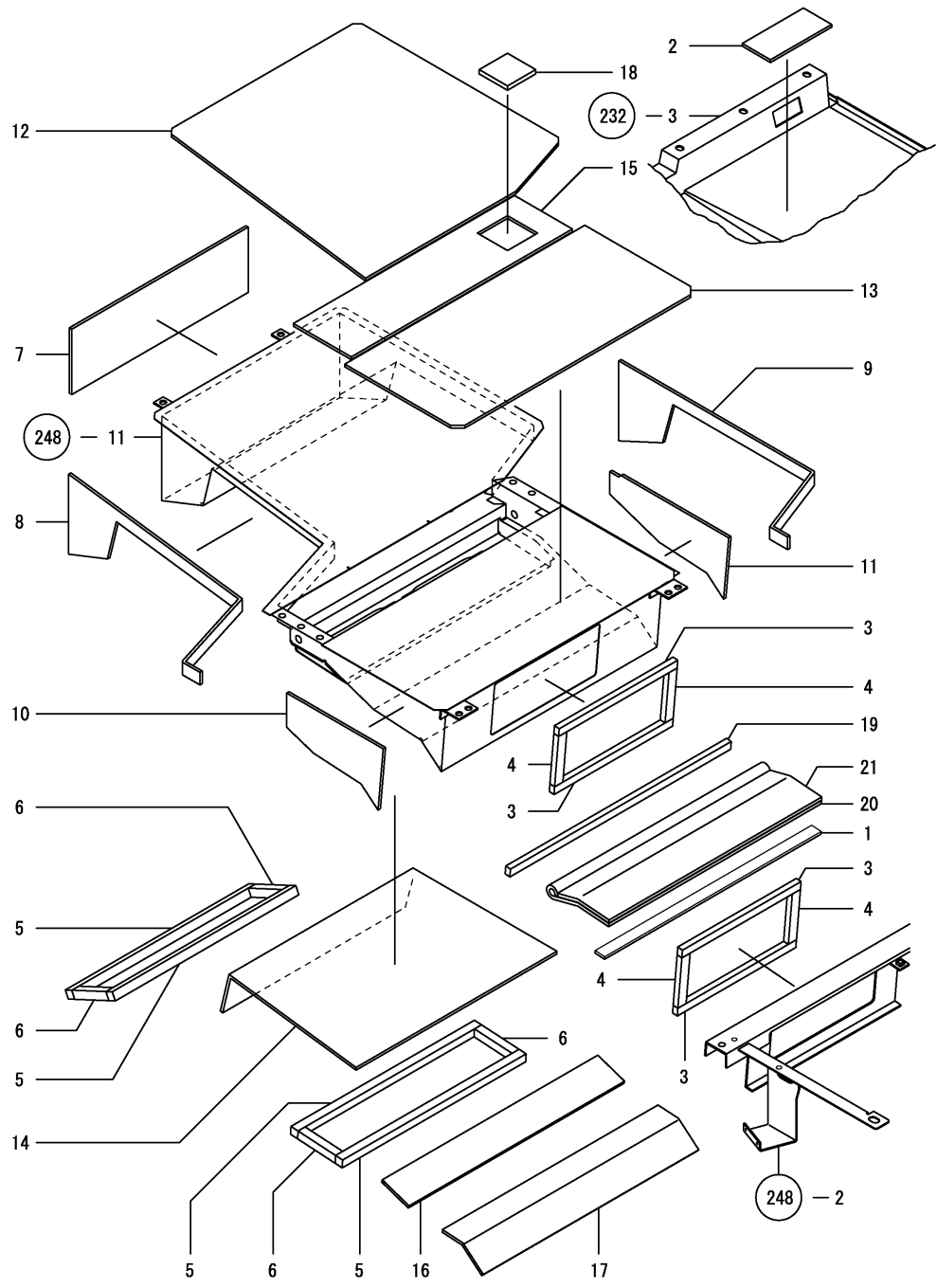


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-61470	SCREW 6X16,BIND.HD.		2						
2	1	1E8545-80350	BRACKET.A CMP,A/C SET		1						
3	1	1E8545-80460	BRACKET,A/C SET REAR		1						
4	1	1E8545-80470	STAY COMP.,A/C CNT.		1						
5	1	1E8545-80490	BRACKET,A/C SET UPPR		2						
6	1	1E8545-80500	GUIDE COMP.,CHGOVR.		1						
7	1	1E8545-80540	LEVER,SWITCHING		1						
8	1	1E8545-80550	SHUTTER COMPL.		1						
9	1	1E8545-80580	BRCKT.L CMP.,SHUTTER		1						
10	1	1E8545-80600	BRCKT.R CMP.,SHUTTER		1						
11	1	1E8545-80661	DUCT ASSY		1						
12	1	1E8545-80800	COVER,DUCT		1						
13	1	1E8545-80810	HOOK,DUCT GRILLE		1						
14	1	1E8545-80940	GRILLE		2						
15	1	198255-86920	SCREW M4X16,TAPPING		8						
16	1	198141-87540	RUBBER, SEAT		2						
17	1	198141-87600	FULCRUM,SHUTTER		1						
18	1	198460-87620	PLUNGER,BALL		1						
19	1	22137-060000	WASHER 6, POLISHED		1						
20	1	22137-080000	WASHER 8, POLISHED		2						
21	1	22857-300061	SCREW M3X6,TAPPING		4						
22	1	22869-400160	SCREW		8						
23	1	26014-060162	BOLT M 6X 16		2						
24	1	26014-060162	BOLT M 6X 16		1						
25	1	26014-060162	BOLT M 6X 16		5						
26	1	26014-080202	BOLT M 8X 20		4						
27	1	26014-080202	BOLT M 8X 20		2						
28	1	26014-080202	BOLT M 8X 20		4						
29	1	26022-040122	SCREW M 4X 12		1						
30	1	26022-040122	SCREW M 4X 12		2						
31	1	26052-060002	NUT M 6		1						
32	1	26052-060002	NUT M 6		2						
33	1	26559-050162	SCREW		2						
34	1	26756-080002	LOCK NUT M 8 PLATED		1						
35	1	26013-060162	BOLT M 6X 16		2						

Fig.249. AIR CONDITIONER MOUNT(2)

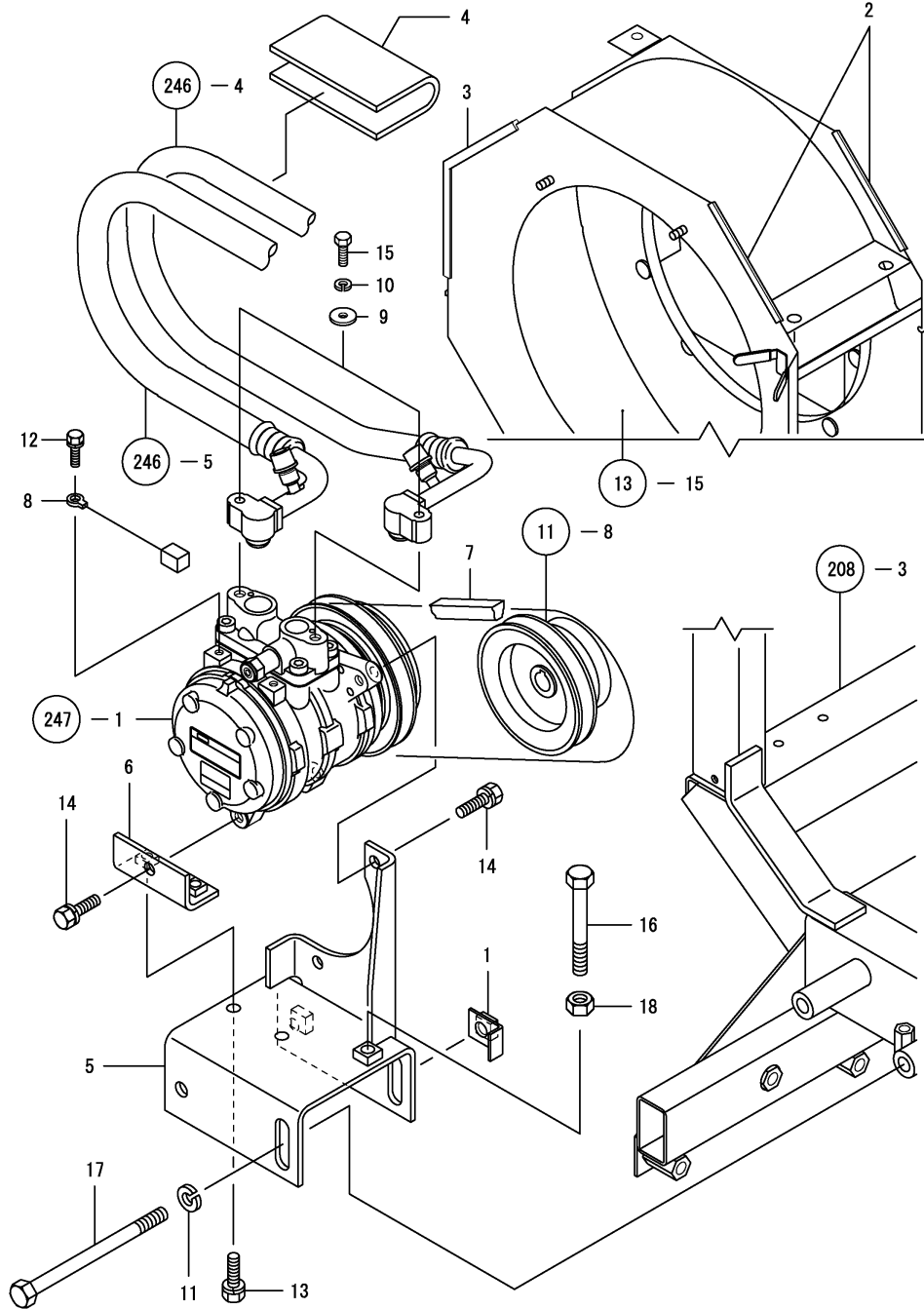


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8385-79580	SEAL,CONDENSER COVER		1						
2	1	1E8385-80270	SEAL,SHROUD		1						
3	1	1E8545-80620	FOAM A,DUCT INLET			4					
4	1	1E8545-80630	FOAM B,DUCT INLET		4						
5	1	1E8545-80640	FOAM A,DUCT OUTLET			4					
6	1	1E8545-80650	FOAM B,DUCT OUTLET			4					
7	1	1E8545-80821	SEAL A,DUCT			1					
8	1	1E8545-80831	SEAL B,DUCT			1					
9	1	1E8545-80841	SEAL			1					
10	1	1E8545-80851	SEAL			1					
11	1	1E8545-80861	SEAL			1					
12	1	1E8545-80871	SEAL			1					
13	1	1E8545-80881	SEAL			1					
14	1	1E8545-80891	SEAL H,DUCT			1					
15	1	1E8545-80900	SEAL			1					
16	1	1E8545-80911	SEAL			1					
17	1	1E8545-80921	SEAL			1					
18	1	1E8545-80930	STOPPER, ROOF			1					
19	1	198141-87700	FOAM,A/C DUCT			1					
20	1	198141-87710	FOAM 1,SHUTTER			1					
21	1	198141-87720	FOAM 2,SHUTTER			1					

Fig.250. COMPRESSOR MOUNT

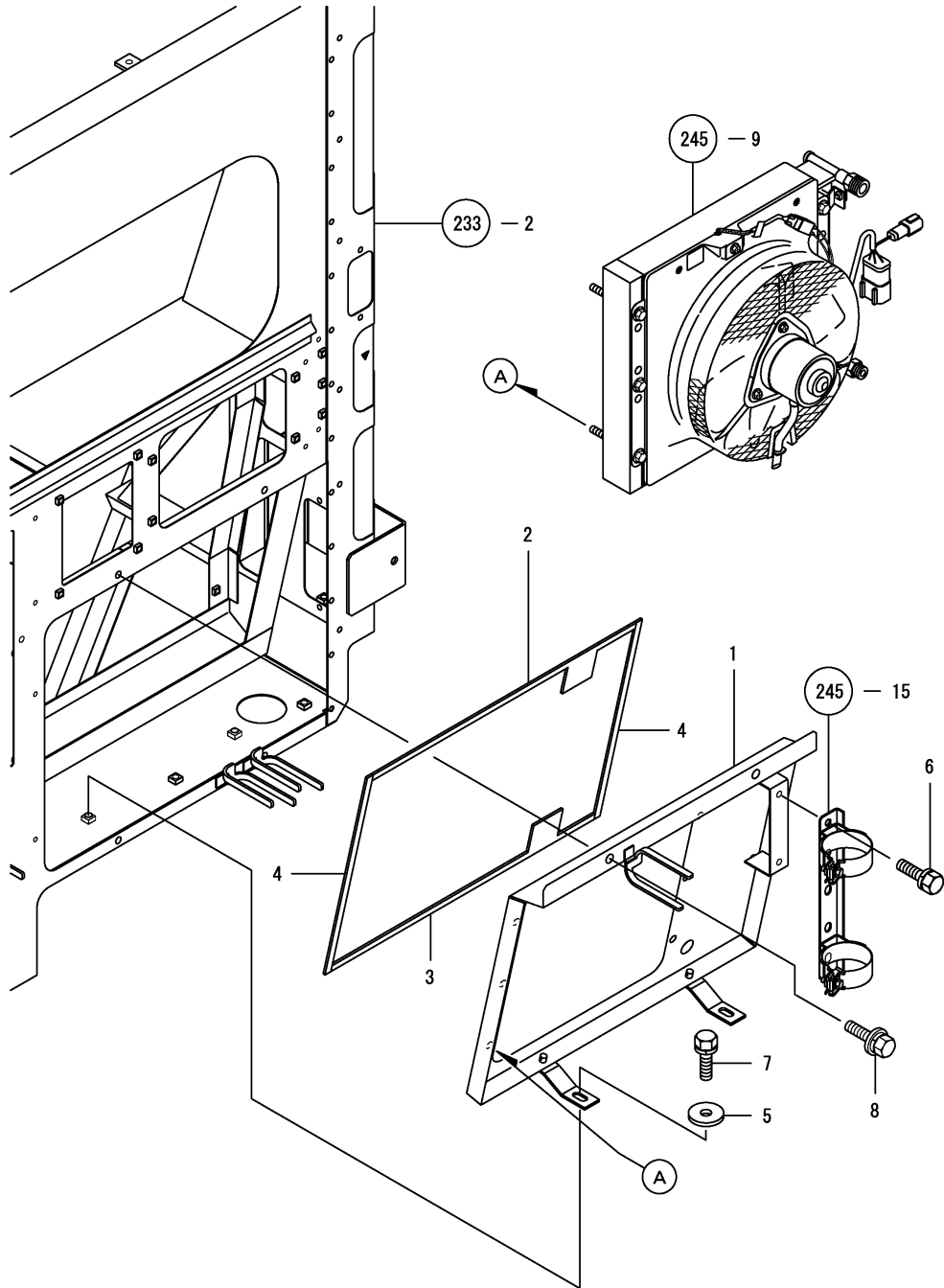


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E3050-57360	LOCKINGS		1						
2	1	1E7170-62660	MOLD 100		2						
3	1	1E6331-75580	MOLD A,HOSE		1						
4	1	1E8545-80320	SEAL 5X110X150		1						
5	1	1E8545-80950	BASE,COMPRESSOR		1						
6	1	1E8545-81010	PLATE,COMPRES.MOUNT		1						
7	1	1E8545-81030	V-BELT MVLTIPLY A36		1						
8	1	1E6691-84300	HARNESS I		1						
9	1	22137-060000	WASHER 6, POLISHED		2						
10	1	22217-060000	SPRING WASHER 6		2						
11	1	22217-100000	SPRING WASHER 10		2						
12	1	26013-060122	BOLT M 6X 12		1						
13	1	26013-080202	BOLT W/WASHER M8X20		2						
14	1	26013-080252	BOLT M 8X 25		3						
15	1	26116-060302	BOLT M 6X 30 PLATED		2						
16	1	26116-100804	BOLT M10X 80 PLATED		1						
17	1	26206-101402	BOLT M10X140 PLATED		2						
18	1	26717-100002	NUT M10		1						

Fig.251. CONDENSER



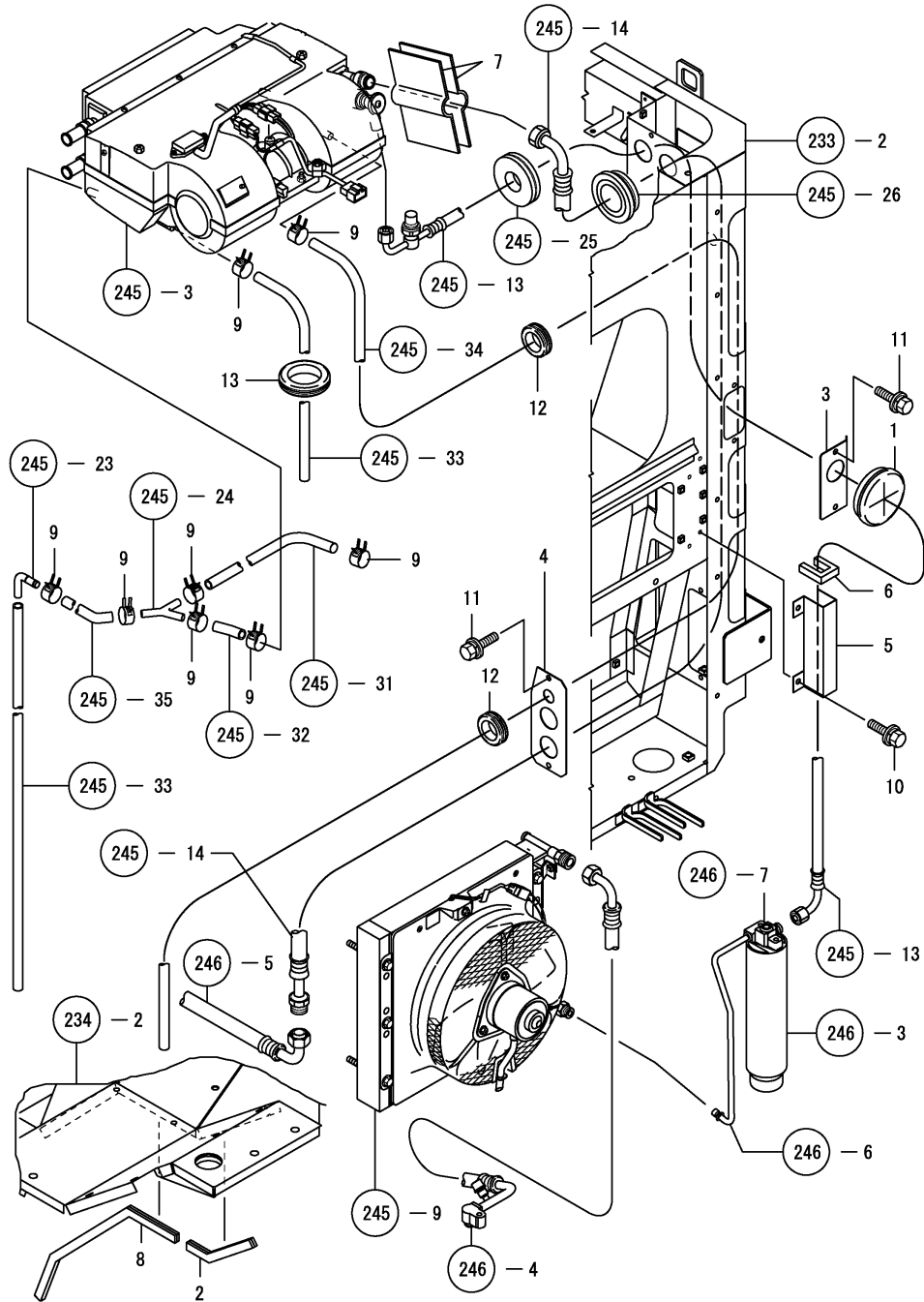
OCNP4-G07300 251. CONDENSER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	1E8545-81053	BK ASSY,CONDENSER		1							
2	1	1E8545-81110	SEAL U,CONDENSER		1							
3	1	1E8545-81120	SEAL D,CONDENSER		1							
4	1	1E8545-81130	SEAL S,CONDENSER		2							
5	1	22157-080000	WASHER 8		2							
6	1	26013-080162	BOLT W/WASHER M8X16		2							
7	1	26013-080202	BOLT W/WASHER M8X20		2							
8	1	26014-080202	BOLT M 8 X 20		2							

Fig.252. PIPING(AIR CONDITIONER



(A)=KGC80  
(B)=KGC80C  
(C)=

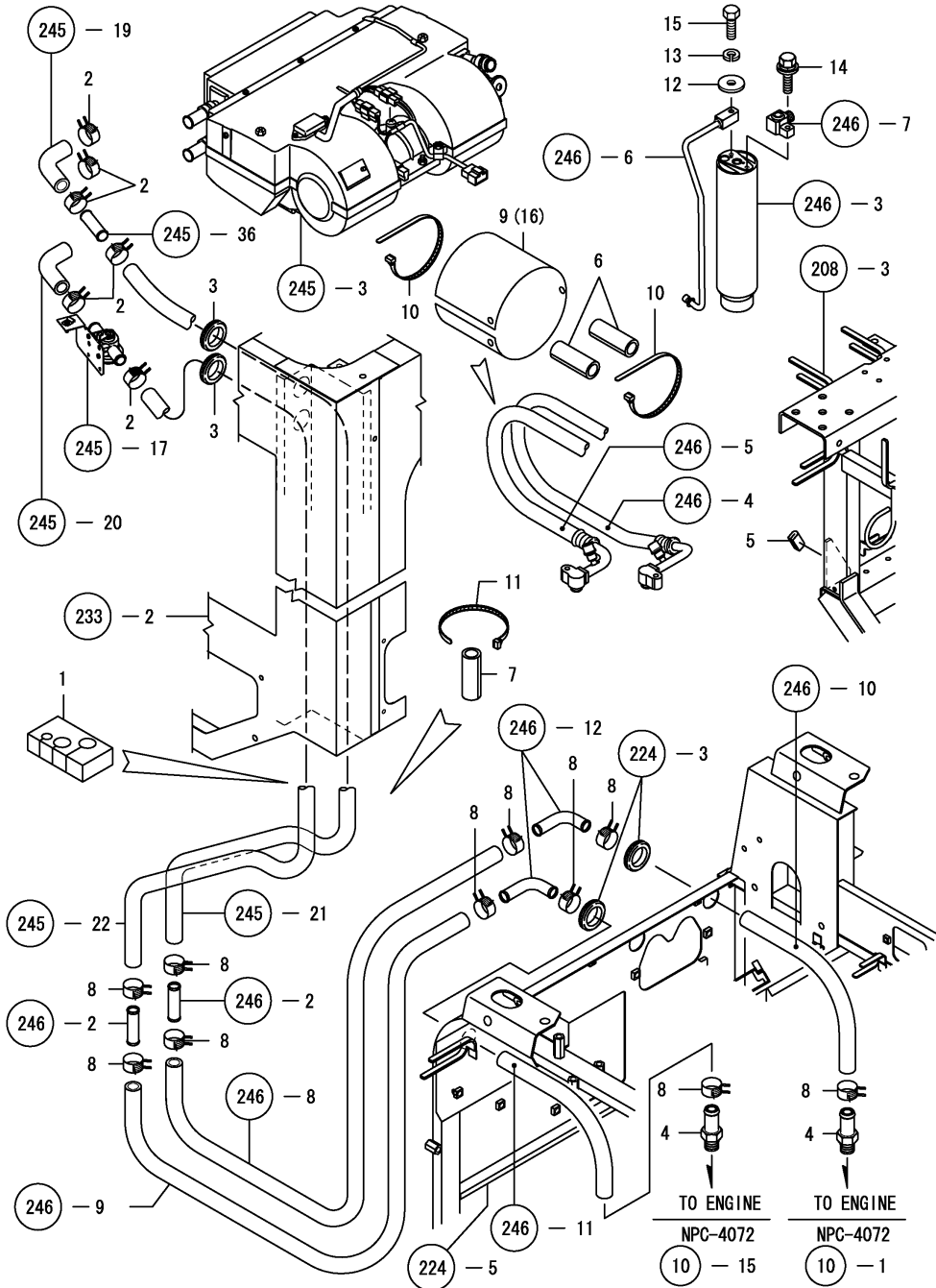
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A6260-27270	GROMMET 35		1						
2	1	172165-79800	RUBBER 150		1						
3	1	1E8385-80300	BASE A,GROMMET		1						
4	1	1E8545-81150	BASE,GROMMET		1						
5	1	1E8545-81160	PROTECTOR,HOSE		1						
6	1	1E8545-81170	MOLDINGS,HOSE PROTEC		1						
7	1	1E8545-81180	FOAM(SUCTION HOSE		2						
8	1	1E8545-81190	MOLDINGS,FLOOR		1						
9	1	23080-013000	CLAMP 13,HOSE		8						
10	1	26014-060122	BOLT M 6X 12		2						
11	1	26014-060122	BOLT M 6X 12		4						
12	1	29311-163000	GROMMET 16.0X3.0		2						
13	1	29311-252000	GROMMET 25.0X2.0		1						

Fig.253. PIPING(HEATER)

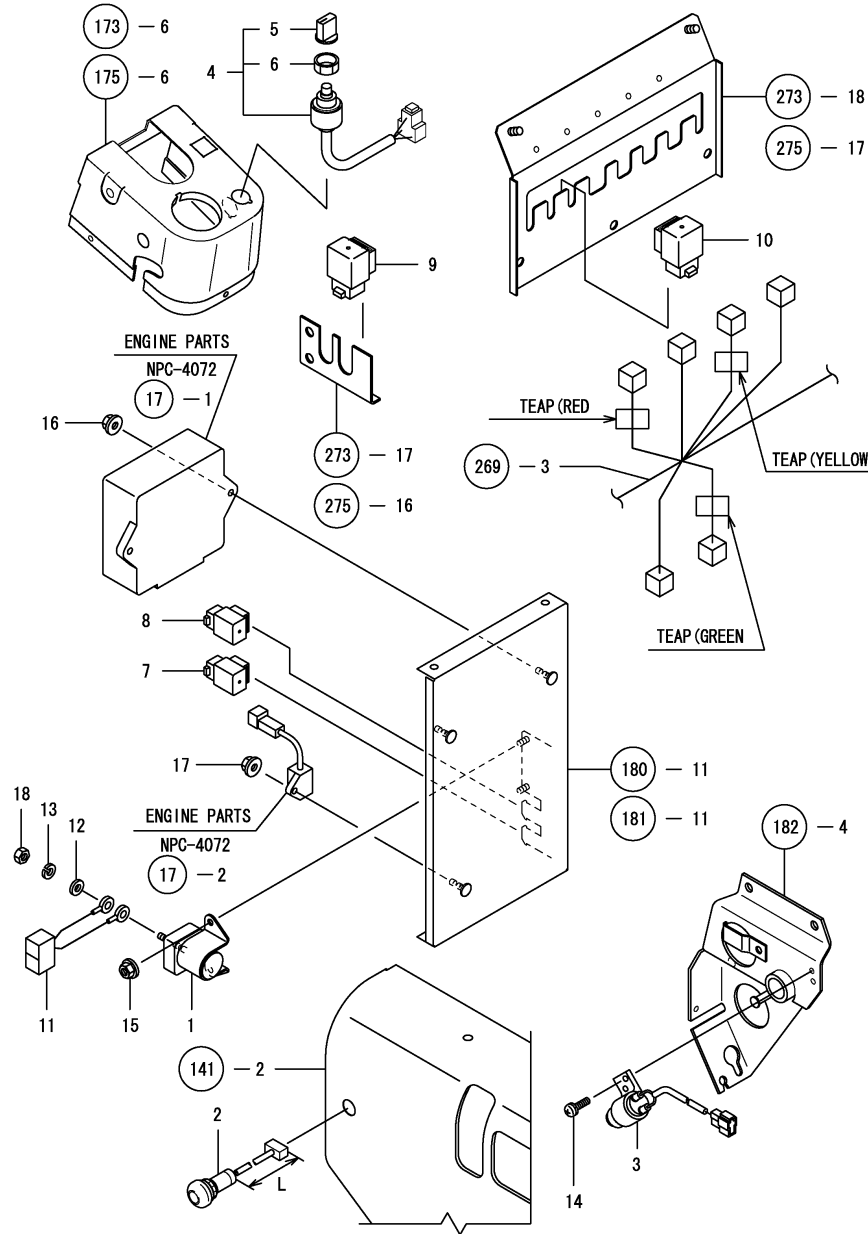
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8545-81250	SEAL,HEATER HOSE		1						
2	1	1E8545-81260	CLIP 22,HOSE		6						
3	1	29331-252000	GROMMET 25.0*2		2						
4	1	1N3040-14010	NIPPLE PT3/8-16		2						
5	1	1E6740-32400	MOLDINGS 30		1						
6	1	1E6680-79750	RUBBER 19,CLAMP		2						
7	1	1E6680-79750	RUBBER 19,CLAMP		1						
8	1	1E8545-81260	CLIP 22,HOSE		10						
9	1	1E8385-84271	SEAT,SHROUD		2						
I	9-1	1	1E8385-84271	SEAT,SHROUD		1					K
			(B=F010154)								
10	1	1E6102-84960	BAND 250,WIRE LOCK		4						
11	1	1E6102-84970	BAND 140,WIRE LOCK		1						
12	1	22137-060000	WASHER 6, POLISHED		1						
13	1	22217-060000	SPRING WASHER 6		1						
14	1	26014-060252	BOLT M 6X 25		1						
15	1	26116-060302	BOLT M 6X 30 PLATED		1						
I	16	1	1E8385-84271	SEAT,SHROUD		1					W
			(B=F010154)								

Fig.254. ENGINE ELECTRICAL



Remarks  
 (1) REF.NO.2 L=100MM  
 REF.NO.2-1 L=200MM

(A)=KGC80  
 (B)=KGC80C  
 (C)=

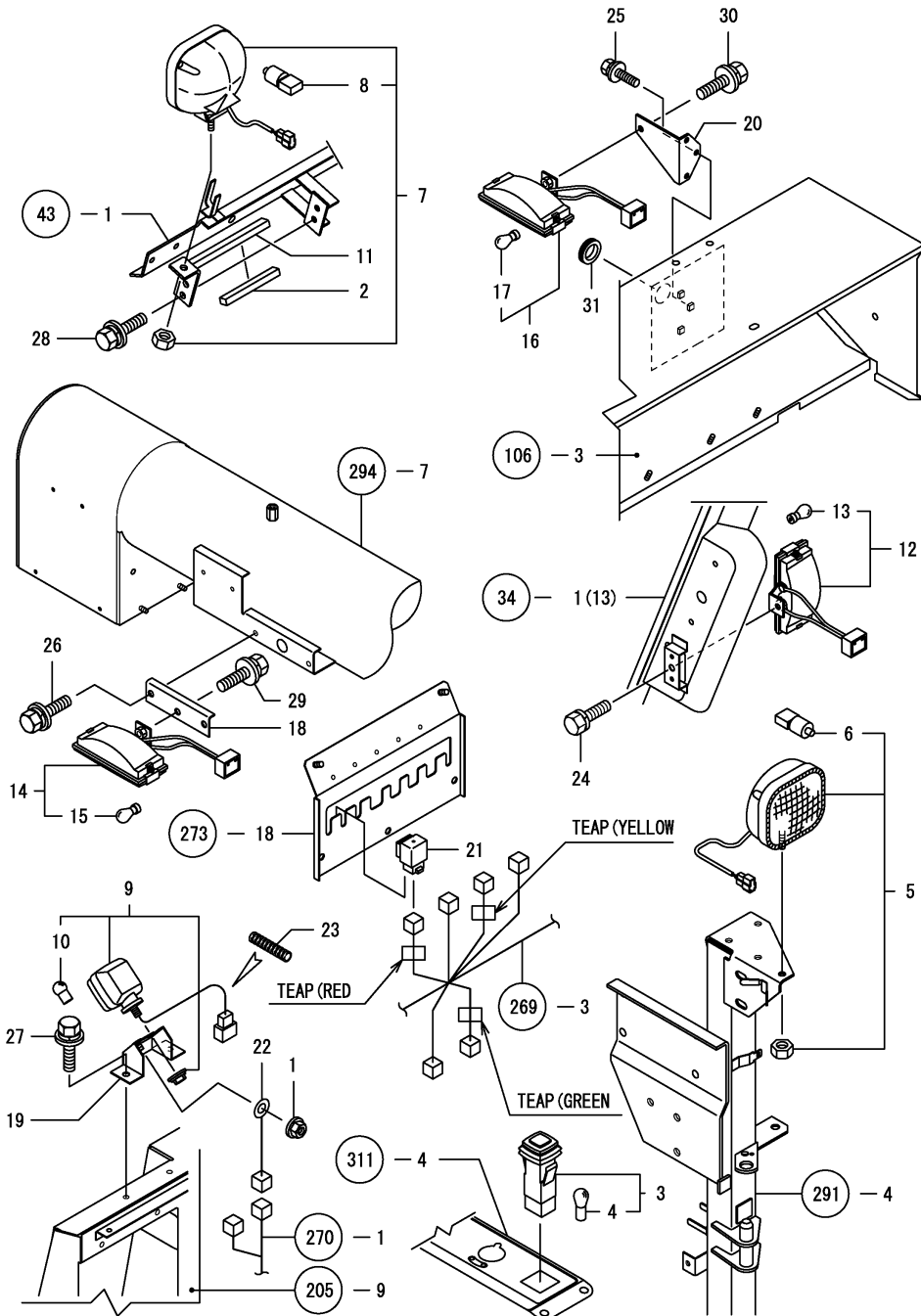
(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6681-05050	RELAY,MAGNETIC	1	1						
2	1	1E8606-81350	SWITCH,ENGINE STOP	1	1						
2-1	1	1E8990-81351	SWITCH, ENGINE STOP	1	1						S 1
				(A)=FXXXXXX	(B)=FXXXXXX						
3	1	1E6690-81650	SWITCH,BOOT PUSH	1	1						
4	1	1E8540-82100	SWITCH 2S,CHANGEOVER	1	1						
5	2	1E8540-82200	KNOB,CHANGEOVER SW.	1	1						
6	2	1E8540-82210	NUT MOUNTING	1	1						
7	1	1E6910-82500	RELAY CA-1A	1	1						
8	1	1E6910-82500	RELAY CA-1A	1	1						
9	1	1E6910-82500	RELAY CA-1A	1	1						
10	1	1E6910-82500	RELAY CA-1A	1	1						
11	1	1E8450-84321	HARNES,PWR.SOURCE	1	1						
12	1	22117-060000	WASHER 6	2	2						
13	1	22217-060000	SPRING WASHER 6	2	2						
14	1	26022-050122	SCREW M 5X 12	2	2						
15	1	26367-060002	NUT M 6	2	2						
16	1	26367-060002	NUT M 6	2	2						
17	1	26367-060002	NUT M 6	1	1						
18	1	26717-060002	NUT M 6	2	2						

Fig.255. LAMPS

(A)=KGC80  
(B)=KGC80C  
(C)=

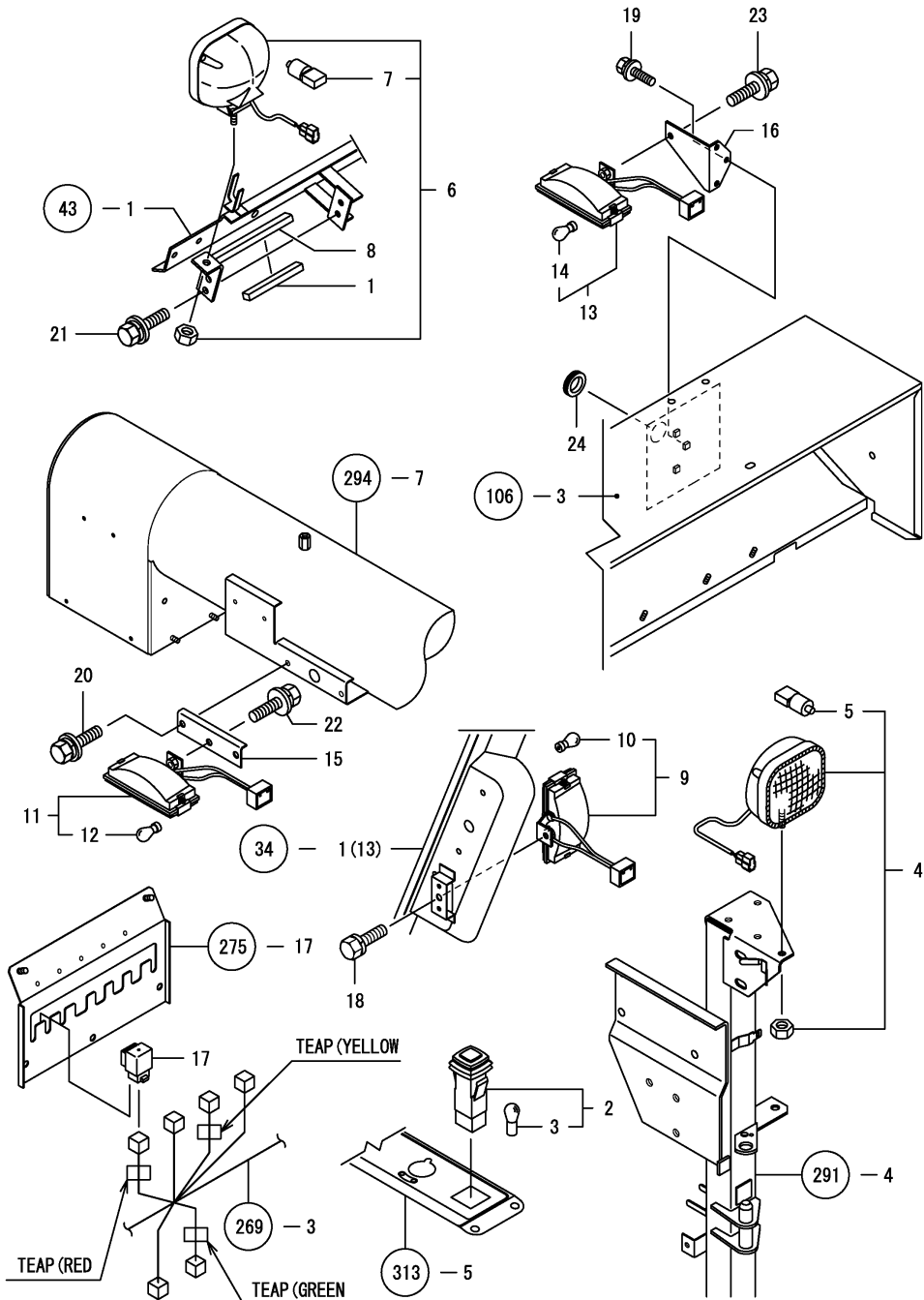
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22130	NUT W/WASHER 6	1							
2	1	1E6820-46670	SEAL 110,DUSTPROOF	1							
3	1	198121-52110	SWITCH	1							
4	2	198121-52150	LAMP W/SOCKET	1							
5	1	1E8450-81500	LAMP 55W COMP.,WORK.	1							
6	2	1E8450-81520	BULB 55W,HALOGEN	1							
7	1	1E8450-81500	LAMP 55W COMP.,WORK.	1							
8	2	1E8450-81520	BULB 55W,HALOGEN	1							
9	1	1E8540-81500	LAMP 10W,SPOT	1							
10	2	29220-185300	BULB 12V-10W,LIGHT	1							
11	1	1E8540-81570	STAY,LIGHT REAPING	1							
12	1	1E6750-81802	HEADLIGHT 20W	1							
12-1	1	1E6750-81803	HEADLIGHT 20W	1							N
(A=FXXXXXX)											
13	2	194081-55820	BULB 12V-20W	1							
14	1	1E6750-81802	HEADLIGHT 20W	1							
14-1	1	1E6750-81803	HEADLIGHT 20W	1							N
(A=FXXXXXX)											
15	2	194081-55820	BULB 12V-20W	1							
16	1	1E6750-81802	HEADLIGHT 20W	1							
16-1	1	1E6750-81803	HEADLIGHT 20W	1							N
(A=FXXXXXX)											
17	2	194081-55820	BULB 12V-20W	1							
18	1	1E8540-81850	BRACKET,AUGER LAMP	1							
19	1	1E8540-81880	STAY,SPOT COLMN.LAMP	1							
20	1	1E8540-81901	STAY,THRSH.PORT LITE	1							
21	1	1E6910-82500	RELAY CA-1A	1							
22	1	1E6691-84300	HARNES I	1							
23	1	1E8420-84920	CORRUGATE 7X50	1							
24	1	26013-080122	BOLT M 8X 12	1							
25	1	26014-060162	BOLT M 6X 16	3							
26	1	26014-080162	BOLT M 8X 16	2							
27	1	26014-080162	BOLT M 8X 16	2							
28	1	26014-080162	BOLT M 8X 16	2							
29	1	26014-080162	BOLT M 8X 16	1							
30	1	26014-080202	BOLT M 8X 20	1							
31	1	29311-252000	GROMMET 25.0X2.0	1							



Fig.256. LAMPS(CABIN)

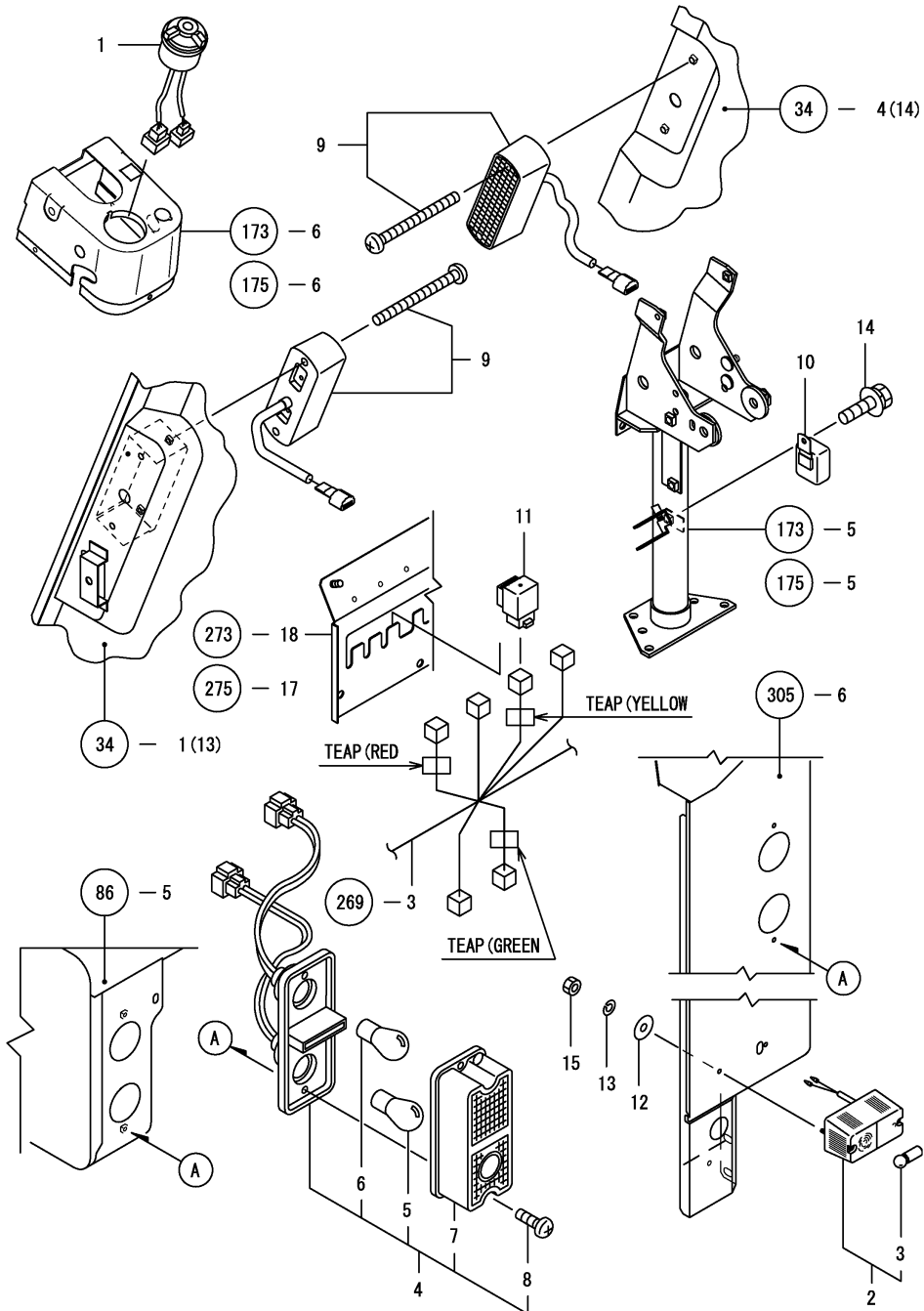


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6820-46670	SEAL 110,DUSTPROOF	1							
2	1	198121-52110	SWITCH		1						
3	2	198121-52150	LAMP W/SOCKET		1						
4	1	1E8450-81500	LAMP 55W COMP.,WORK.		1						
5	2	1E8450-81520	BULB 55W,HALOGEN		1						
6	1	1E8450-81500	LAMP 55W COMP.,WORK.		1						
7	2	1E8450-81520	BULB 55W,HALOGEN		1						
8	1	1E8540-81570	STAY,LIGHT REAPING		1						
9	1	1E6750-81802	HEADLIGHT 20W		1						
9-1	1	1E6750-81803	HEADLIGHT 20W (B=FXXXXXX)		1						N
10	2	194081-55820	BULB 12V-20W		1						
11	1	1E6750-81802	HEADLIGHT 20W		1						
11-1	1	1E6750-81803	HEADLIGHT 20W (B=FXXXXXX)		1						N
12	2	194081-55820	BULB 12V-20W		1						
13	1	1E6750-81802	HEADLIGHT 20W		1						
13-1	1	1E6750-81803	HEADLIGHT 20W (B=FXXXXXX)		1						N
14	2	194081-55820	BULB 12V-20W		1						
15	1	1E8540-81850	BRACKET,AUGER LAMP		1						
16	1	1E8540-81901	STAY,THRSH.PORT LITE		1						
17	1	1E6910-82500	RELAY CA-1A		1						
18	1	26013-080122	BOLT M 8X 12		1						
19	1	26014-060162	BOLT M 6X 16		3						
20	1	26014-080162	BOLT M 8X 16		2						
21	1	26014-080162	BOLT M 8X 16		2						
22	1	26014-080162	BOLT M 8X 16		1						
23	1	26014-080202	BOLT M 8X 20		1						
24	1	29311-252000	GROMMET 25.0X2.0		1						

Fig.257. FLASHER

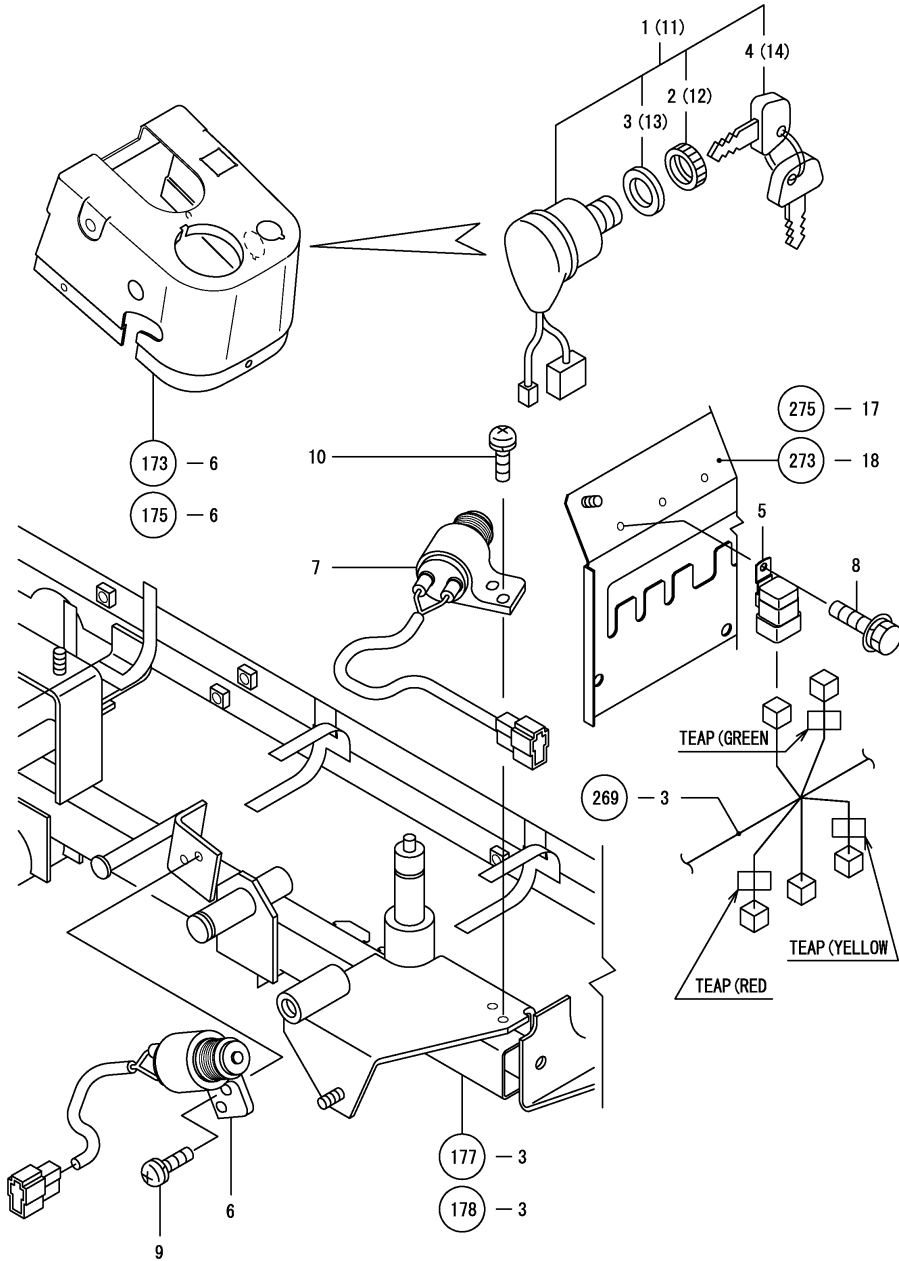


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1W3852-00940	SWITCH	1	1						
2	1	1S7101-02080	LAMP,BACK	1	1						
3	2	1S7101-02250	BULB 12V/75W	1	1						
4	1	194065-53600	LAMP	2	2						
5	2	194450-53410	BULB 12V-23W	2	2						
6	2	194450-53610	BULB 12V-23/8W	2	2						
7	2	194065-53620	PLATE TAIL	2	2						
8	2	26557-050202	SCREW M 5X 20	4	4						
9	1	1E8080-81391	LAMP F.COMBINATION	2	2						
10	1	1E6650-82400	FLASHER COMPL.	1	1						
11	1	1E6910-82500	RELAY CA-1A	1	1						
12	1	22137-040000	WASHER 4, POLISHED	2	2						
13	1	22217-040000	SPRING WASHER 4	2	2						
14	1	26014-060122	BOLT M 6X 12	1	1						
15	1	26717-040002	NUT 4	2	2						

Fig.258. SWITCH



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

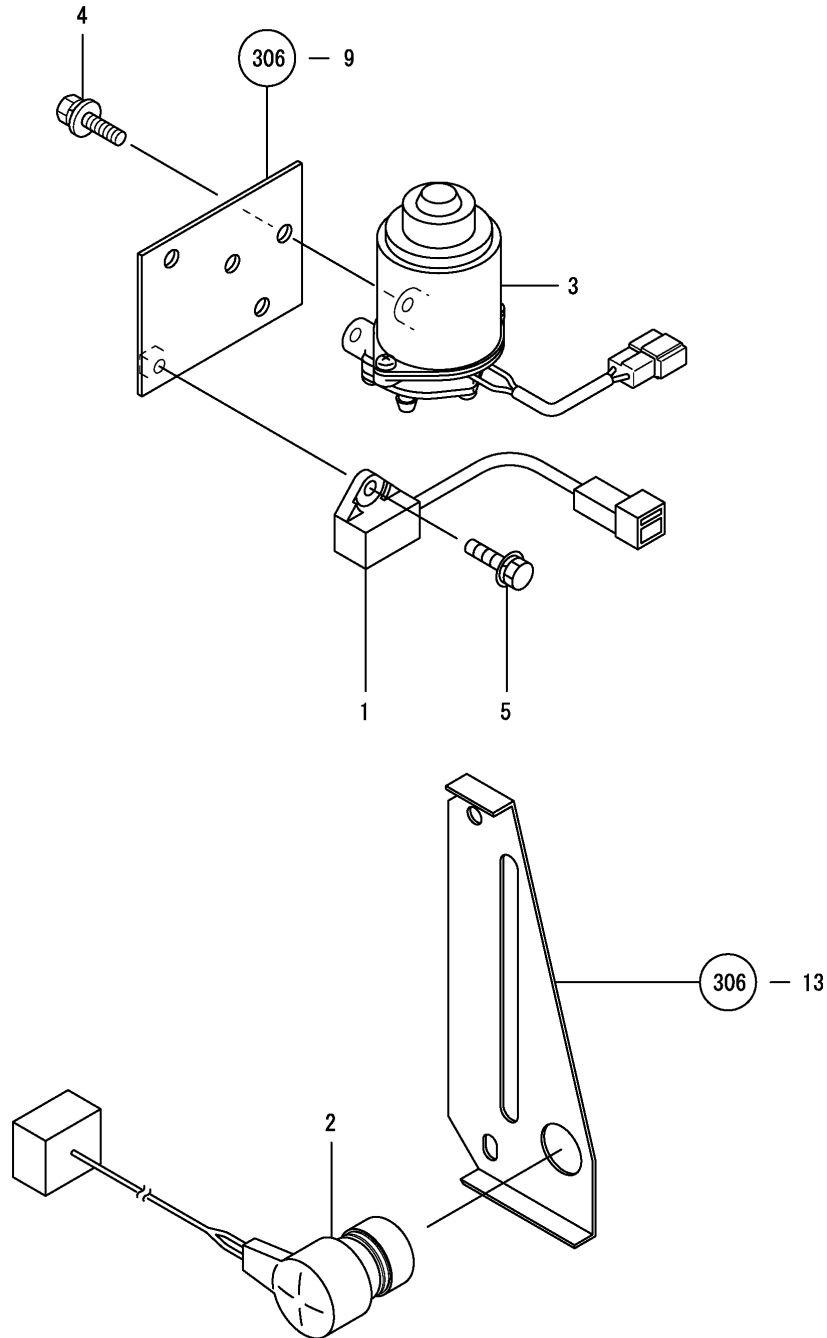
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	198162-52110	SWITCH, STARTING	1	1						1
2	2	198360-52320	NUT,RING	1	1						1
3	2	198360-52330	WASHER	1	1						1
4	2	198162-52150	KEY ASSY	1	1						1
5	1	198461-52950	RELAY CA,TYPE C	1	1						
6	1	1E6690-81650	SWITCH,BOOT PUSH	1	1						
7	1	1E6690-81650	SWITCH,BOOT PUSH	1	1						
8	1	26014-060162	BOLT M 6X 16	1	1						
9	1	26022-050122	SCREW M 5X 12	2	2						
10	1	26022-050122	SCREW M 5X 12	2	2						
11	1	194940-52110	SWITCH,STARTER	1	1						
12	2	198360-52320	NUT,RING	1	1						
13	2	198360-52330	WASHER	1	1						
14	2	198360-52160	KEY COMPL.	1	1						

Remarks  
(1) KGC80D, KGC80DC

Fig.259. OIL SUPPLY MOTOR

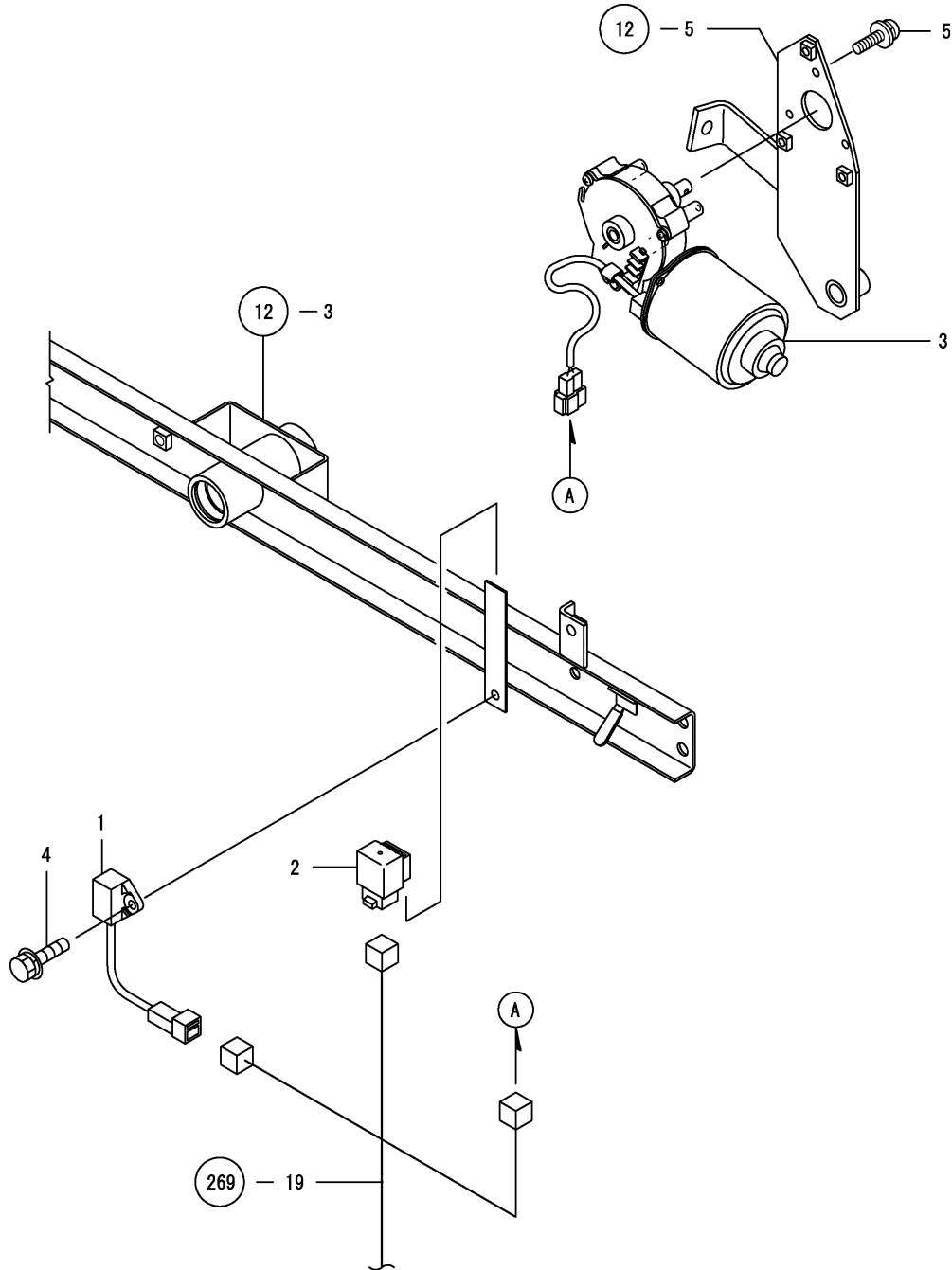
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6681-05010	ABSORBER,SURGE	1	1						
2	1	1E6580-81301	SWITCH	1	1						
3	1	1E8080-81621	MOTOR,OIL FEED	1	1						
4	1	26014-060122	BOLT M 6X 12	2	2						
5	1	26014-060202	BOLT M 6X 20	1	1						

Fig.260. ROTARY SCREEN ELECTRICAL



(A)=KGC80  
(B)=KGC80C  
(C)=

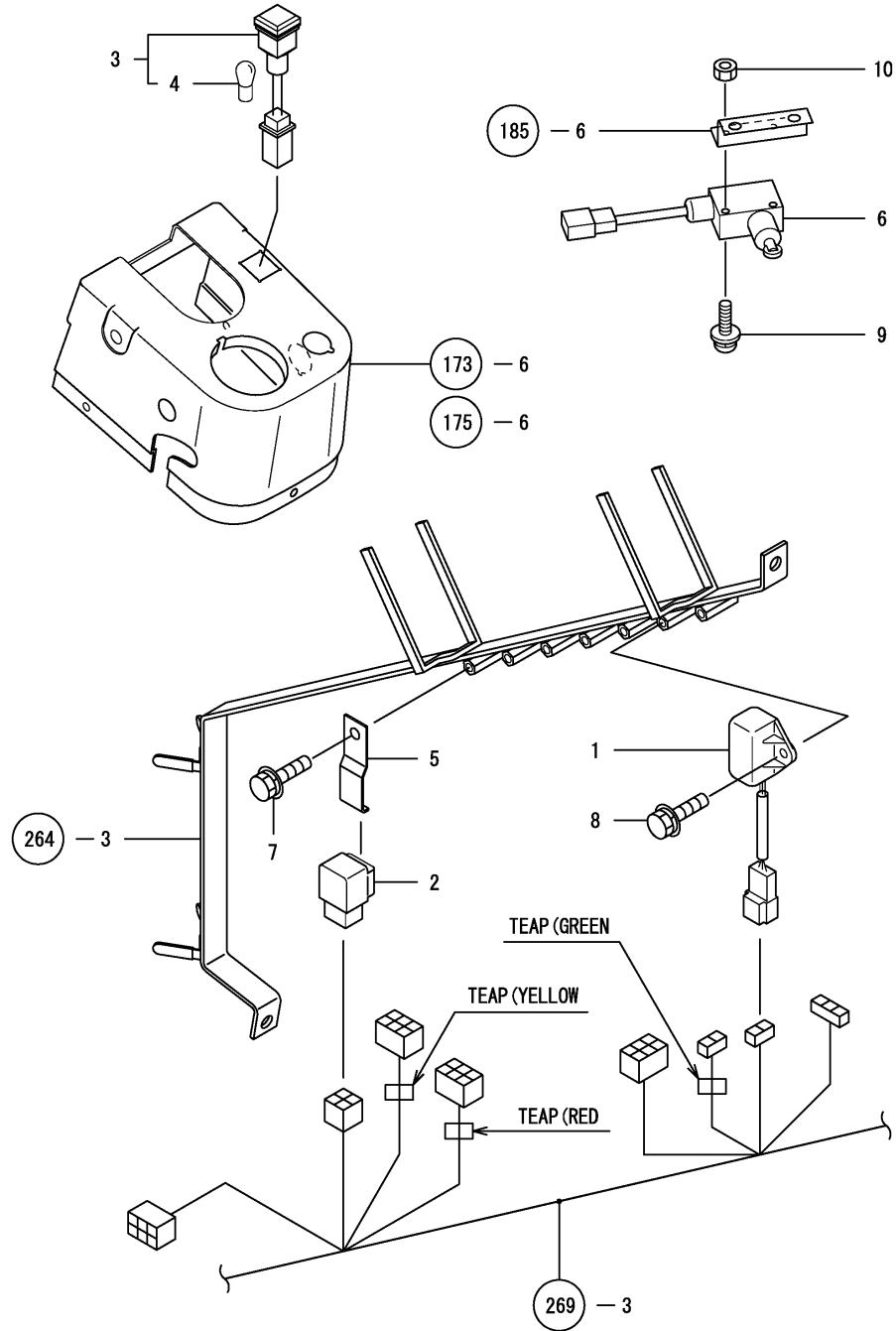
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6681-05010	ABSORBER,SURGE	1	1						
2	1	1E6910-82500	RELAY CA-1A	1	1						
3	1	1E8450-86300	MOTOR 70S,DC	1	1						
4	1	26014-060202	BOLT M 6X 20	1	1						
5	1	26023-050122	SCREW M 5X 12	3	3						

Fig.261. H.S.T.BRAKE ELECTRICAL

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

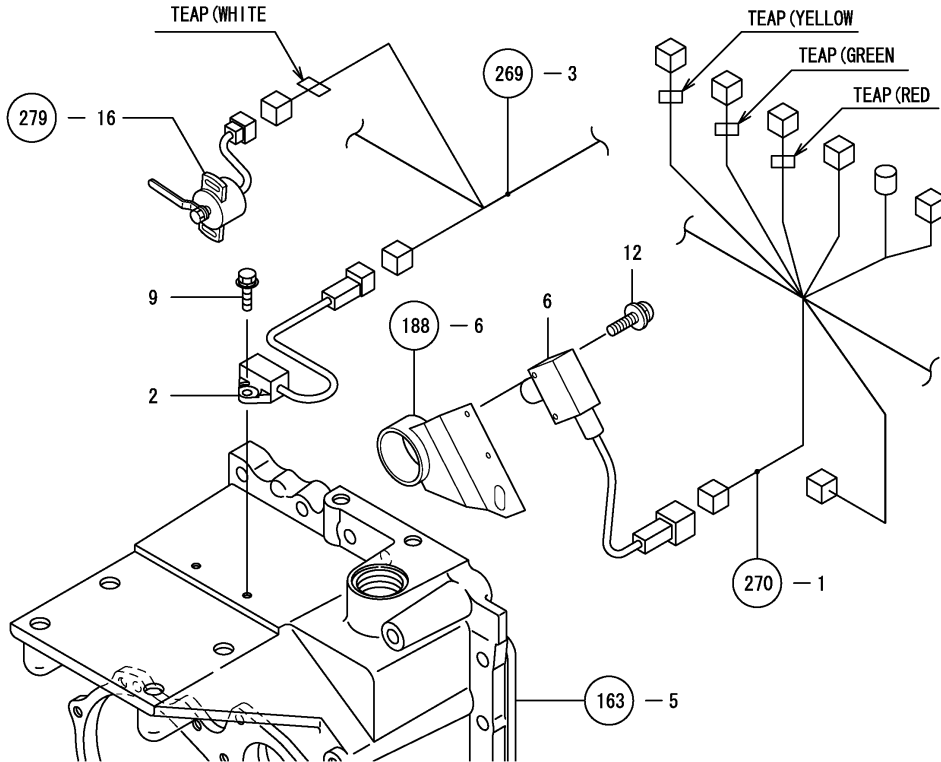
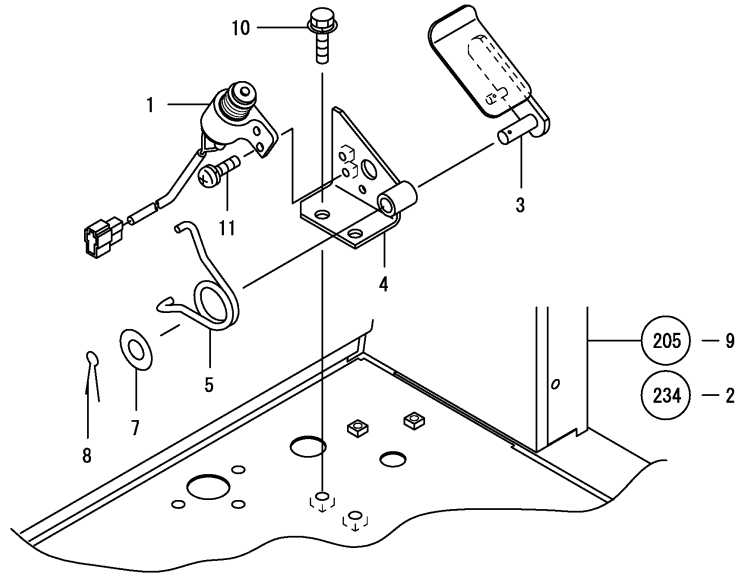


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6681-05010	ABSORBER,SURGE	1	1						
2	1	1C6660-08170	RELAY CA-1B	1	1						
3	1	1E8055-81250	LAMP, GREEN PILOT	1	1						
4	2	1E6480-82280	BULB, 12V-34W	1	1						
5	1	1E6690-82070	BRACKET, RELAY MTG.	1	1						
6	1	1E6680-87500	SWITCH SL1	1	1						
I	6-1	1	1E6680-87501 SWITCH, SL1	1	1						N
		(A=F010154)	(B=F010154)								
7	1	26014-060162	BOLT M 6X 16	1	1						
8	1	26014-060202	BOLT M 6X 20	1	1						
9	1	26023-040252	SCREW 4X25	2	2						
10	1	26717-040002	NUT 4	2	2						

Fig.262. POUR-IN

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

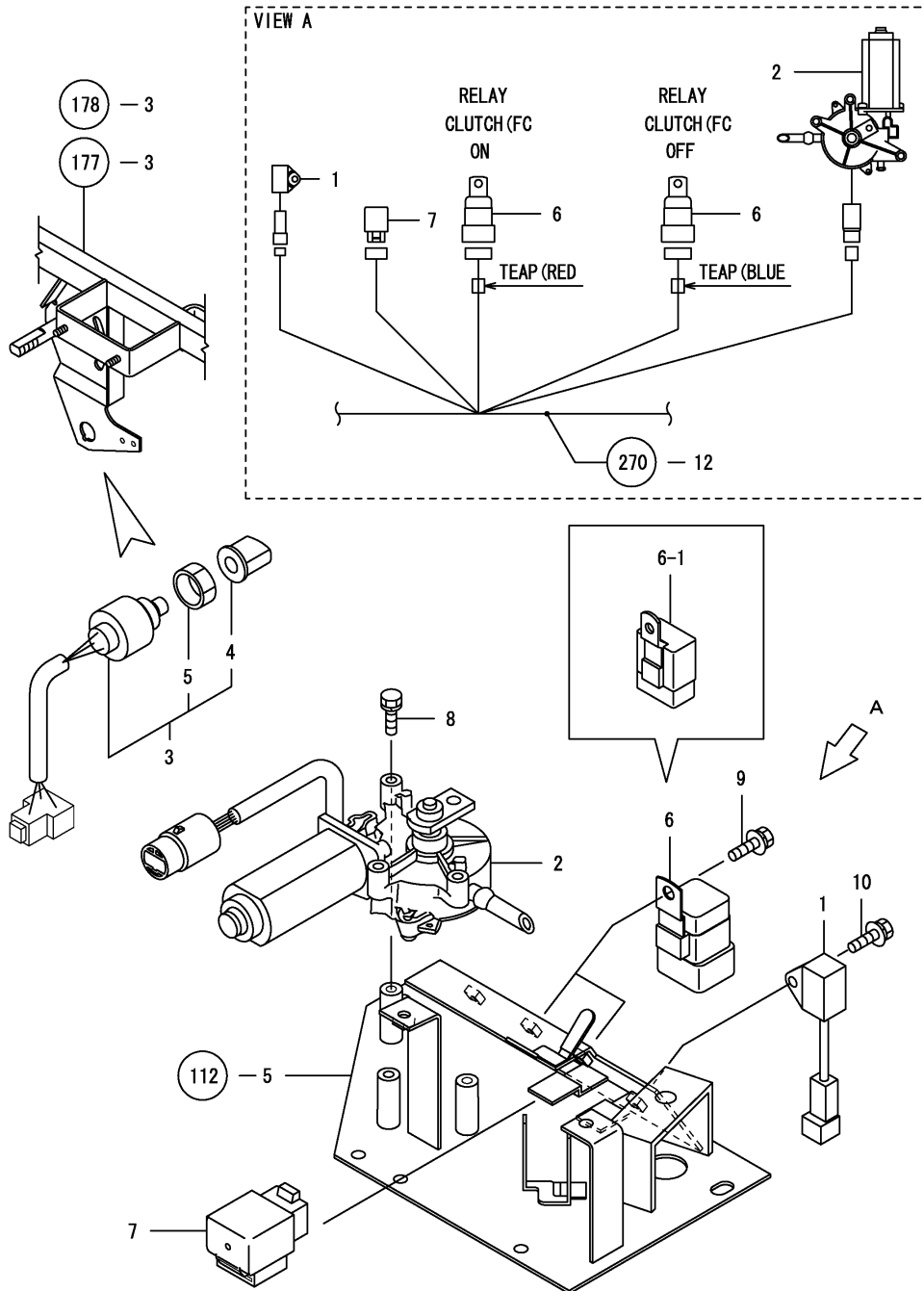


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-81650	SWITCH,BOOT PUSH	1	1						
2	1	1E6820-81700	ABSORBER,SURGE	1	1						
3	1	1E8540-82530	PEDAL,POUR-IN	1	1						
4	1	1E8540-82550	REST,PEDAL	1	1						
5	1	1E8540-82570	SPRING	1	1						
6	1	1E6680-87500	SWITCH,SL1	1	1						
I	6-1	1E6680-87501	SWITCH,SL1	1	1						N
		(A=F010154) (B=F010154)									
7	1	22137-100000	WASHER 10,POLISHED	1	1						
8	1	22417-200200	COTTER PIN 2.0X20	1	1						
9	1	26014-060202	BOLT M 6X 20	1	1						
10	1	26014-080202	BOLT M 8X 20	2	2						
11	1	26022-050162	SCREW M 5X 16	2	2						
12	1	26023-040252	SCREW 4X25	2	2						

Fig.263. FEED CHAIN AUTO CLUTCH

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

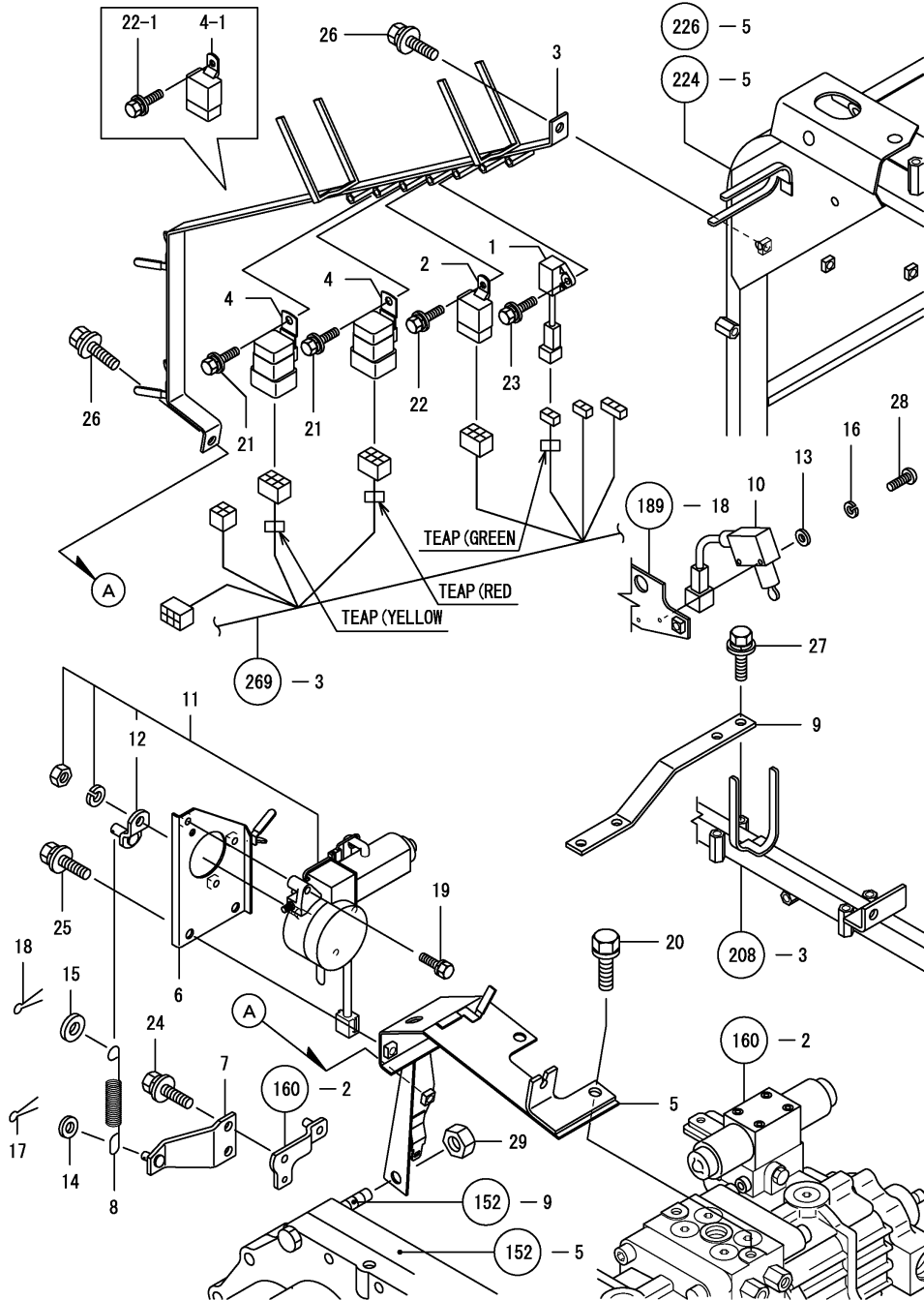


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6681-05010	ABSORBER,SURGE	1	1						
2	1	198360-55310	MOTOR,BACKUP	1	1						
3	1	1E8540-82100	SWITCH 2S,CHANGEOVER	1	1						
4	2	1E8540-82200	KNOB,CHANGEOVER SW.	1	1						
5	2	1E8540-82210	NUT MOUNTING	1	1						
6	1	1E6650-82300	RELAY A-2	2	2						
6-1	1	198461-52950	RELAY CA,TYPE C	2	2						S
		(A=FXXXXXX) (B=FXXXXXX)									
7	1	1E6910-82500	RELAY CA-1A	1	1						
8	1	26013-060302	BOLT M 6X 30	3	3						
9	1	26014-060122	BOLT M 6X 12	2	2						
10	1	26014-060202	BOLT M 6X 20	1	1						

N:Old  $\begin{matrix} \leftarrow \text{Yes} \\ \text{No} \end{matrix}$  New, Q:Old  $\begin{matrix} \leftarrow \text{No} \\ \text{Yes} \end{matrix}$  New, R:Old  $\begin{matrix} \leftarrow \text{Yes} \\ \text{Yes} \end{matrix}$  New, S:Old  $\begin{matrix} \leftarrow \text{No} \\ \text{No} \end{matrix}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change  
(C)Copy Rights YANMAR CO.,LTD.



Fig.264. SWING PREVENTIVE

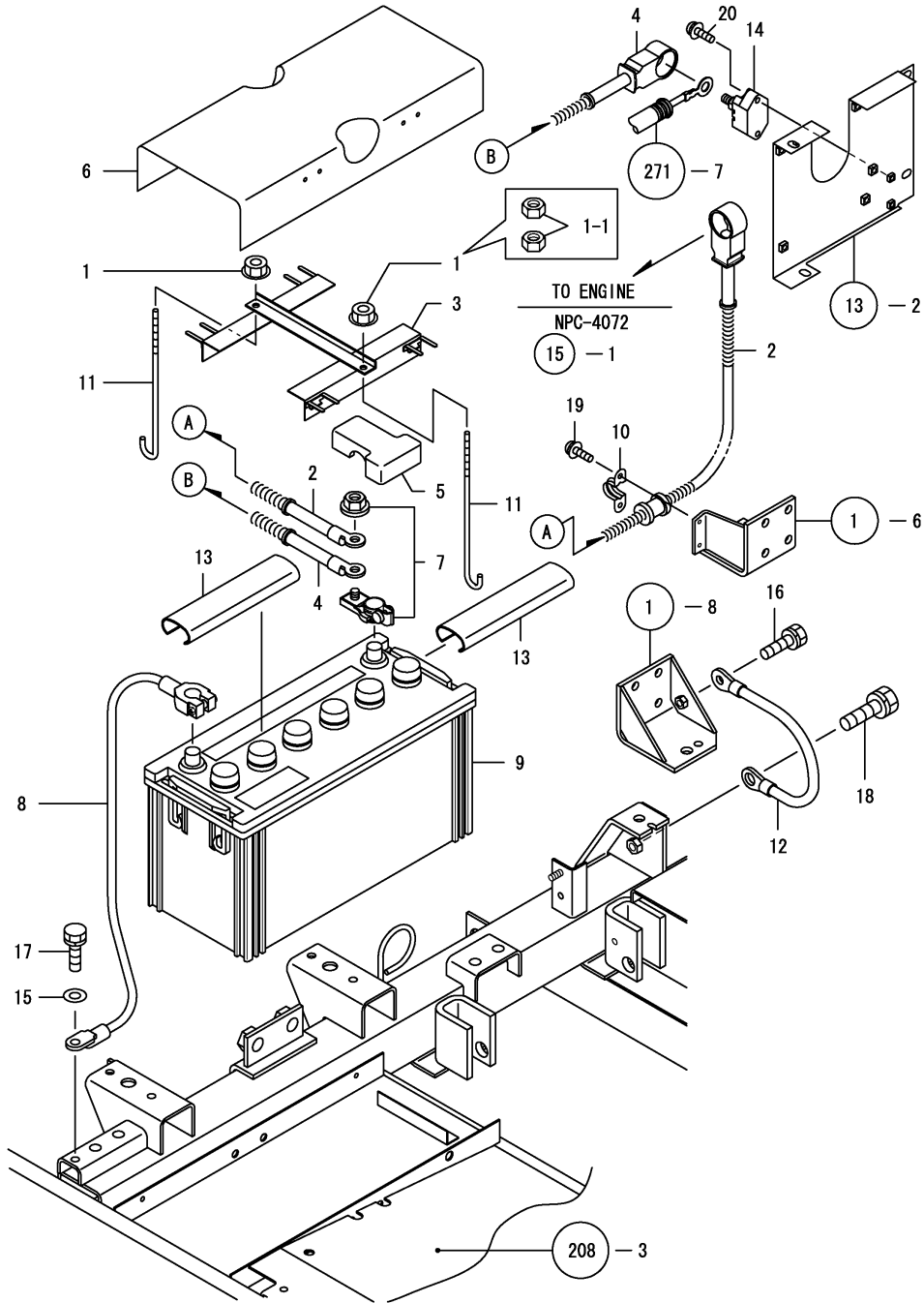


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6681-05010	ABSORBER,SURGE	1	1						
2	1	198461-52950	RELAY CA,TYPE C	1	1						
3	1	1E8540-75522	GUIDE,HARNESS	1	1						
4	1	1E6650-82300	RELAY A-2	2	2						
4-1	1	198461-52950	RELAY CA,TYPE C	2	2						S
				(A=FXXXXXX)	(B=FXXXXXX)						
5	1	1E8540-84512	CLAMP COMP.,HOSE	1	1						
6	1	1E8540-84731	PLATE CMP,MOTOR MTG.	1	1						
7	1	1E8540-84750	ARM,SWING PREVENTING	1	1						
8	1	1E8540-84770	SPRING 2.3X15X127	1	1						
9	1	1E8540-84780	STAY,HARNESS	1	1						
10	1	1E6680-87500	SWITCH SL1	1	1						
10-1	1	1E6680-87501	SWITCH,SL1	1	1						N
				(A=F010154)	(B=F010154)						
11	1	1E8540-87750	MOTOR,CLUTCH	1	1						
12	2	1E8540-87760	ARM,CLUTCH VALVE	1	1						
13	1	22117-040000	WASHER 4	2	2						
14	1	22157-080000	WASHER 8	1	1						
15	1	22157-100000	WASHER 10	1	1						
16	1	22217-040000	SPRING WASHER 4	2	2						
17	1	22417-200200	COTTER PIN 2.0X20	1	1						
18	1	22417-250250	COTTER PIN 2.5X25	1	1						
19	1	26013-060302	BOLT M 6X 30	3	3						
20	1	26013-100252	BOLT W/WASHER M10X25	2	2						
21	1	26014-060162	BOLT M 6X 16	2	2						Z
				(A=FXXXXXX)	(B=FXXXXXX)						
22	1	26014-060162	BOLT M 6X 16	1	1						
22-1	1	26014-060162	BOLT M 6X 16	3	3						K
				(A=FXXXXXX)	(B=FXXXXXX)						
23	1	26014-060162	BOLT M 6X 16	1	1						
24	1	26014-080162	BOLT M 8X 16	2	2						
25	1	26014-080202	BOLT M 8X 20	2	2						
26	1	26014-080202	BOLT M 8X 20	2	2						
27	1	26014-080202	BOLT M 8X 20	2	2						
28	1	26557-040252	SCREW M 4X 25	2	2						
29	1	26717-120002	NUT M12	1	1						

Fig.265. BATTERY

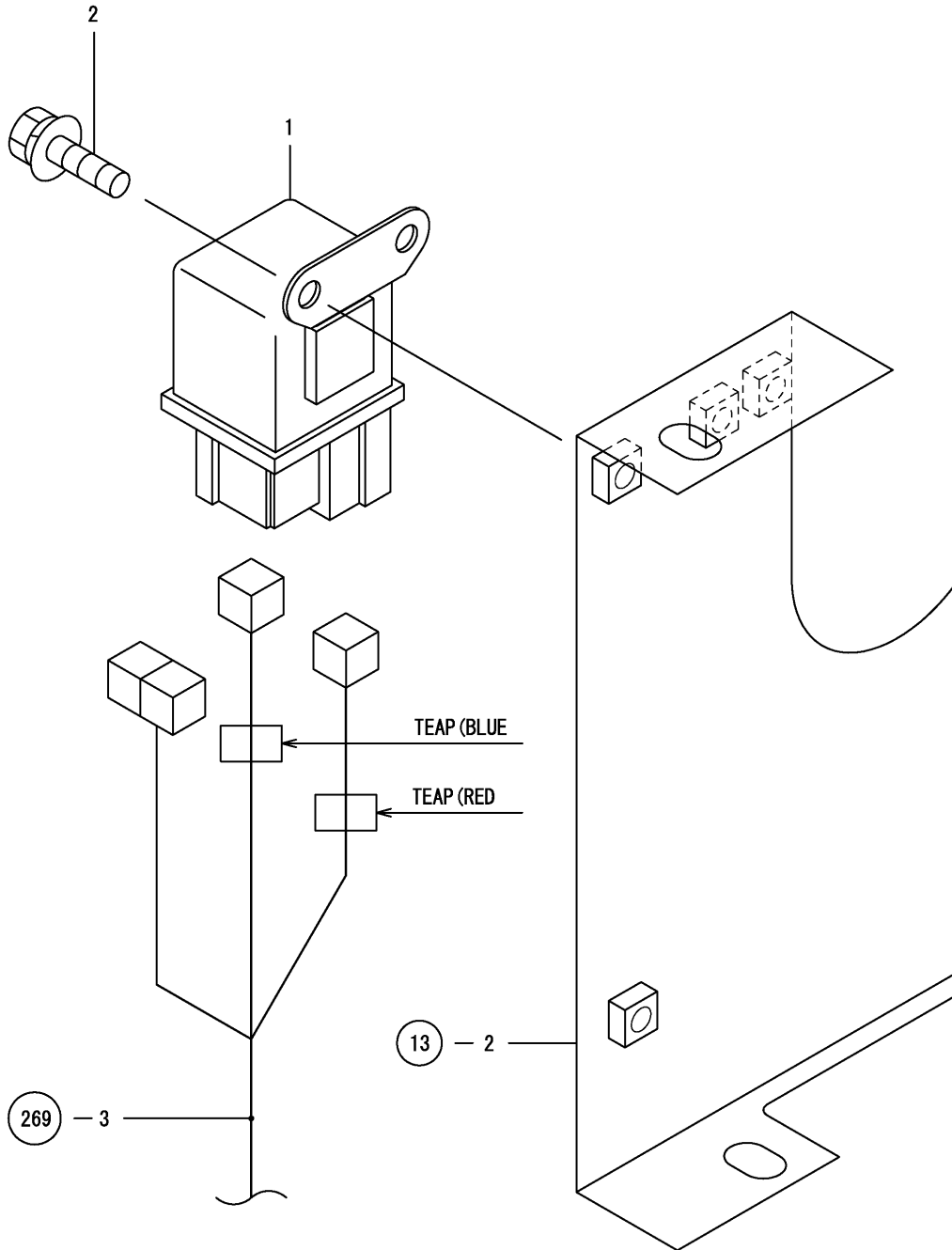


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22130	NUT W/WASHER 6	2	2						
1-1	1	26717-060002	NUT M 6	4	4						R
		(A)=FXXXXXX (B)=FXXXXXX									
2	1	1E8540-83001	CABLE, BATTERY POS.	1	1						
3	1	1E8540-83010	RETAINER	1	1						
4	1	1E8540-83051	CABLE, BOOSTER	1	1						
5	1	1E8450-83060	COVER, BATTERY TERM.	1	1						
6	1	1E8540-83100	COVER, BATTERY RUBBER	1	1						
7	1	1E8540-83150	TERMINAL, BATTERY POS.	1	1						
8	1	1E8560-83220	CABLE (-), BATTERY	1	1						
9	1	1E8080-83320	BATTERY 130E41R-MF	1	1						
10	1	1E6681-83430	HOLDER, CABLE	1	1						
11	1	1E6030-83880	ROD, BATTERY CLAMP	2	2						
12	1	1E6680-84150	CONDUCTOR 12X350, GND	1	1						
13	1	1E8540-84460	COVER, BATTERY CAP	2	2						
14	1	1E8230-84490	BLOCK ST8-1B30Z, TERM	1	1						
15	1	22157-080000	WASHER 8	1	1						
16	1	26013-080162	BOLT W/WASHER M8X16	1	1						
17	1	26013-080202	BOLT W/WASHER M8X20	1	1						
18	1	26013-100202	BOLT W/WASHER M10X20	1	1						
19	1	26023-050122	SCREW M 5X 12	2	2						
20	1	26023-050202	SCREW M 5X 20	2	2						

Fig.266. POWER & RELAY



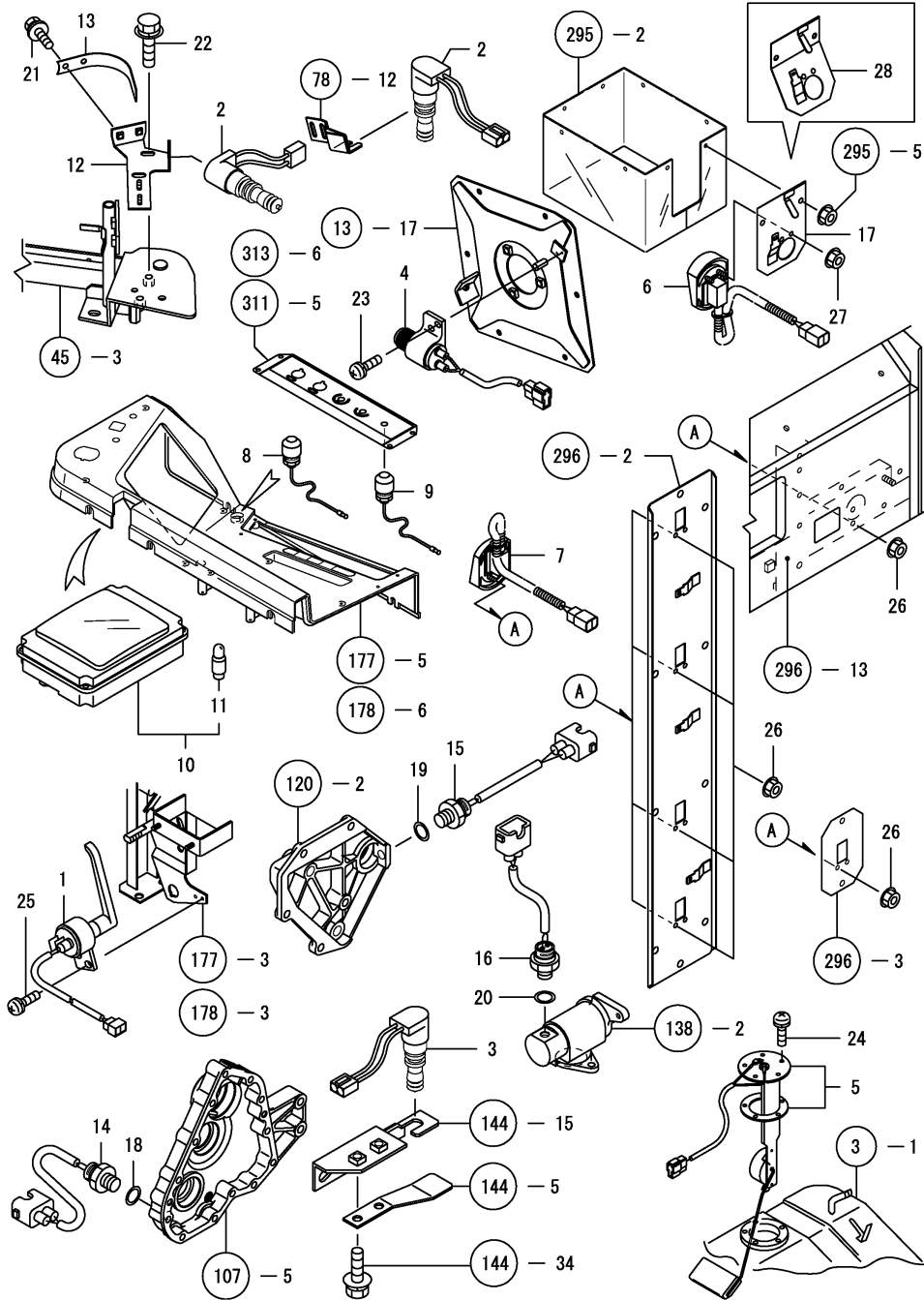
0CNP4-G07300 266. POWER & RELAY

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8450-81280	RELAY 1A	1	1						
2	1	26014-060122	BOLT M 6X 12	2	2						

Fig.267. ALARM



(A)=KGC80  
(B)=KGC80C  
(C)=

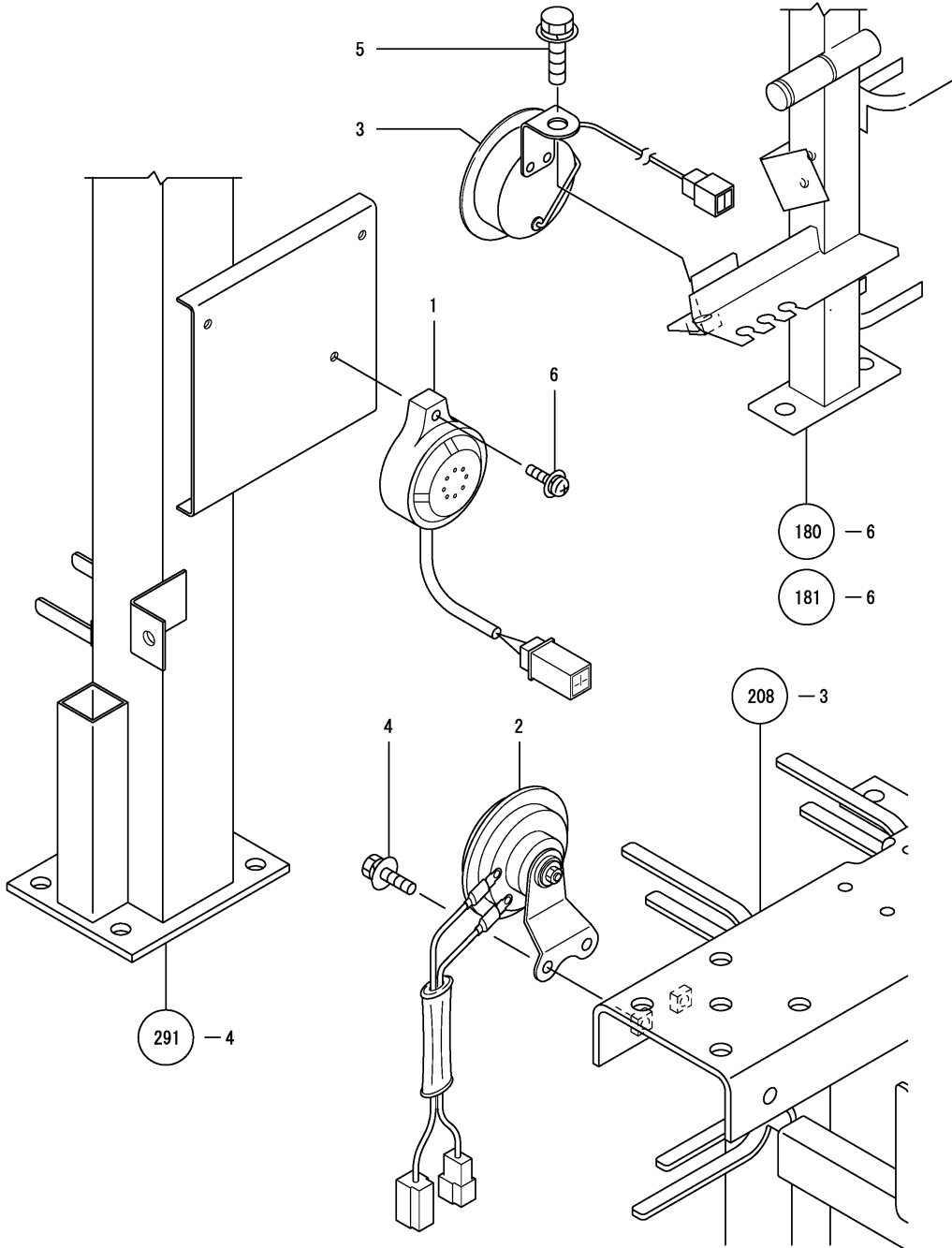
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6710-81020	SWITCH,LEVER	1	1						
2	1	1E8322-81050	SWITCH,NEUTR.SAFETY	2	2						
3	1	1E8322-81050	SWITCH,NEUTR.SAFETY	1	1						
4	1	1E6690-81650	SWITCH,BOOT PUSH	1	1						
5	1	1E8080-81651	SENSOR,FUEL	1	1						
6	1	1E8540-81740	SENSOR,GRAIN	1	1						
7	1	1E8540-81740	SENSOR,GRAIN	6	6						
8	1	1E6820-81800	SWITCH,BUZZER STOP	1	1						
9	1	1E6820-81800	SWITCH,BUZZER STOP	1	1						
10	1	1E8540-82354	METER,COMBINATION	1	1						
10-1	1	1E9050-82350	METER,COMBINATION	1	1						N
		(A=FXXXXXXX) (B=FXXXXXXX)									
11	2	1E8665-05530	BULB	4	4						
12	1	1E8540-82751	SEAT,CLOG SENSOR	1	1						
13	1	1E8540-82770	SPRING,RAKE-IN SENSR	1	1						
14	1	1E8100-88450	PICK-UP, MAGNET	1	1						
15	1	1E8100-88450	PICK-UP, MAGNET	1	1						
16	1	1E8100-88450	PICK-UP, MAGNET	1	1						
17	1	1E8540-92780	PLATE,SENSOR MOUNTG	1	1						Z
		(A=FXXXXXXX) (B=FXXXXXXX)									
18	1	23414-140000	GASKET 14, ROUND	1	1						
19	1	23414-140000	GASKET 14, ROUND	1	1						
20	1	23414-140000	GASKET 14, ROUND	1	1						
21	1	26014-060162	BOLT M 6X 16	2	2						
22	1	26014-080202	BOLT M 8X 20	2	2						
23	1	26022-050102	SCREW M 5X 10	2	2						
24	1	26022-050122	SCREW M 5X 12	5	5						
25	1	26022-050122	SCREW M 5X 12	2	2						
26	1	26367-050002	NUT M 5	12	12						
27	1	26367-050002	NUT M 5	2	2						
28	1	1E9050-92750	PLATE,SENSOR MTG	1	1						W
		(A=FXXXXXXX) (B=FXXXXXXX)									
I 28-1	1	1E8540-92780	PLATE,SENSOR MOUNTG	1	1						N
		(A=F010129) (B=F010146)									

Fig.268. BUZZER & HORN

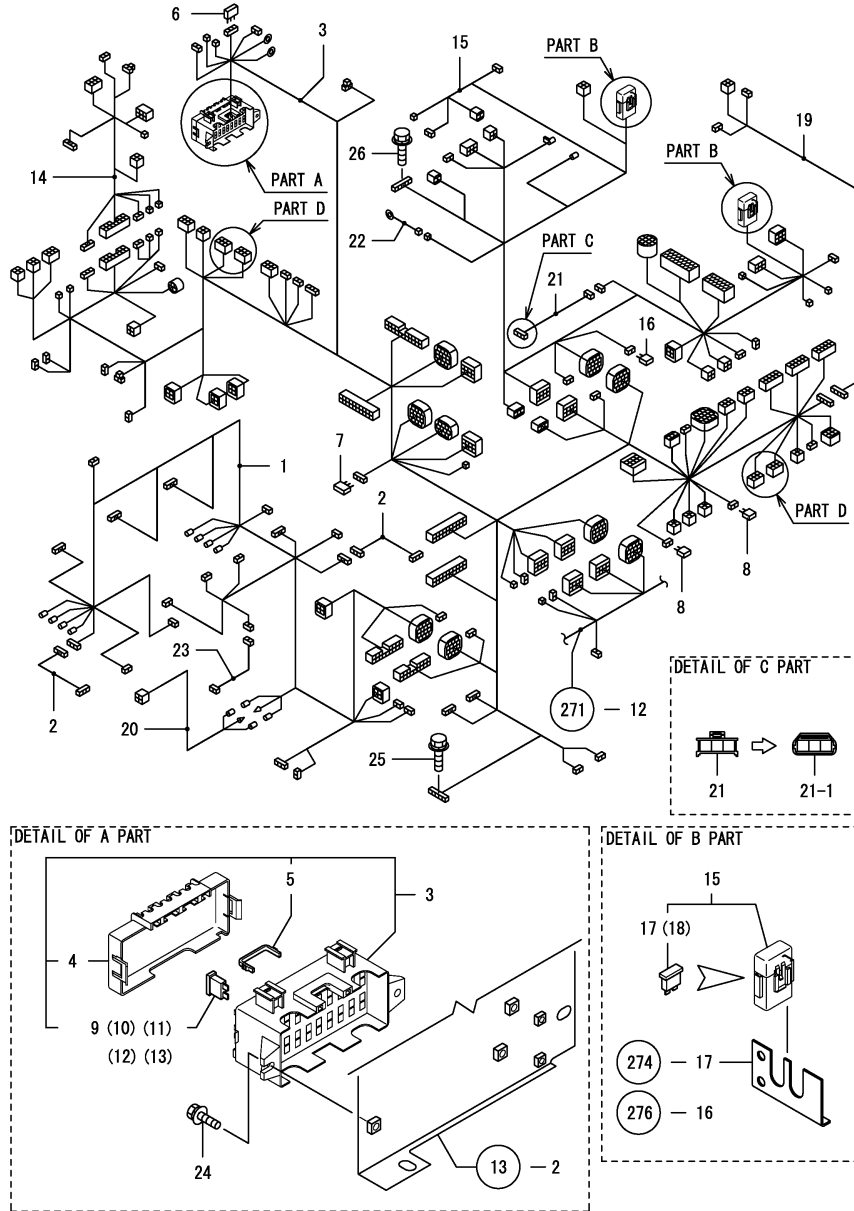
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6820-81300	BUZZER,BACK	1	1						
2	1	1E6690-81600	HORN COMPL.	1	1						
3	1	1E6691-81620	BUZZER A,ALARM	1	1						
4	1	26014-060122	BOLT M 6X 12	2	2						
5	1	26014-080162	BOLT M 8X 16	1	1						
6	1	26023-050252	SCREW M 5X 25	1	1						

Fig.269. WIRE HARNESS(A(1))



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

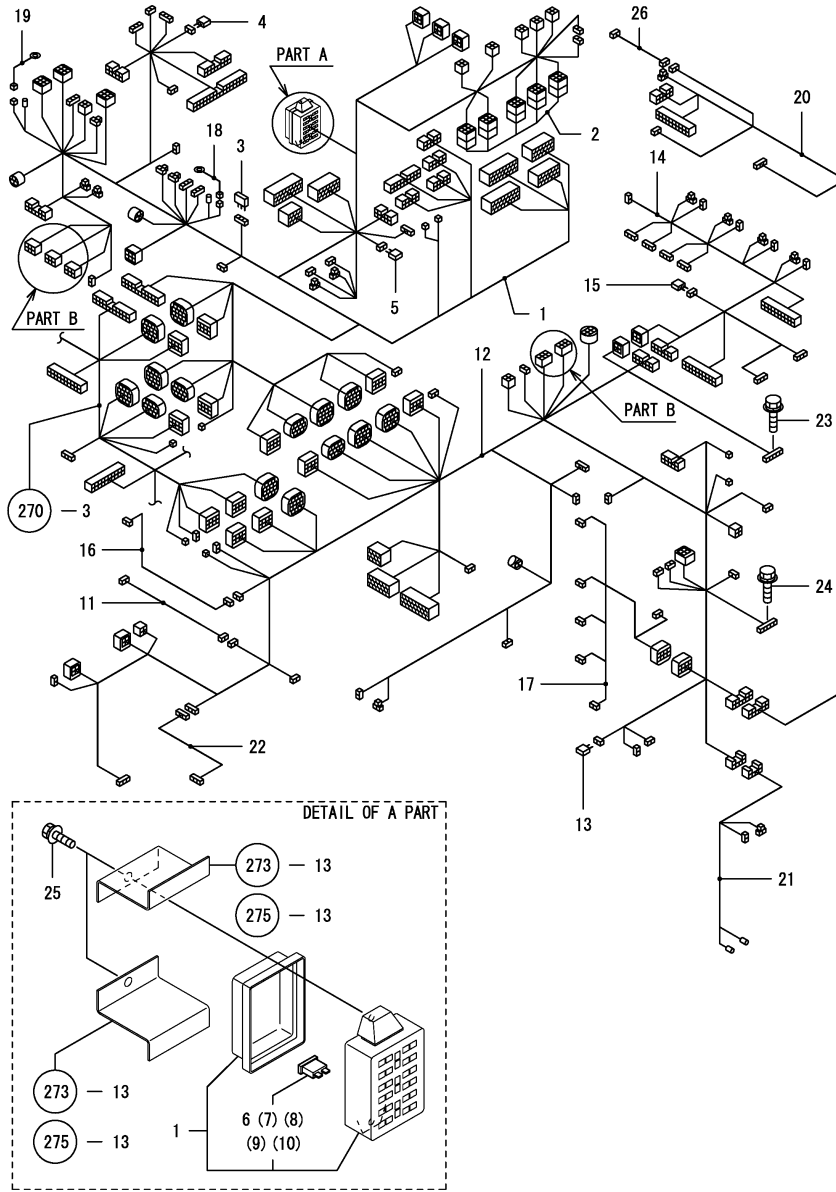
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8530-84002	HARNESS, REAPING	1	1						
2	1	1E8540-84030	HARNESS, FLASHER	2	2						
3	1	1E8540-84052	HARNESS, STEP	1	1						
3-1	1	1E9050-84050	HARNESS, STEP	1	1						S 1
		(A=FXXXXXX) (B=FXXXXXX)									
4	2	1E8230-84800	COVER, 20P, FUSE	1	1						
5	2	1E8230-84820	CLIP	1	1						
6	2	1E8450-84900	DIODE 1.5AX2	1	1						
7	2	1E8540-84900	DIODE 1.5AX2	1	1						
8	2	1E8235-84910	DIODE 090,31	2	2						
9	2	29420-050000	FUSE, 5A	4	4						
10	2	29420-100000	FUSE, 10A	3	3						
11	2	29420-150000	FUSE, 15A	9	9						
12	2	29420-200000	FUSE, 20A	5	5						
13	2	29420-300000	FUSE B30	2	2						
14	1	1E8540-84074	HARNESS, STEER.COLUMN	1	1						
15	1	1E8540-84094	HARNESS, ENGINE	1	1						
16	2	1E8235-84910	DIODE 090,31	1	1						
17	2	29420-050000	FUSE, 5A	1	1						
18	2	29420-300000	FUSE B30	1	1						
19	1	1E8540-84112	HARNESS, ROTRY.SCREEN	1	1						
20	1	1E8250-84131	HARNESS, MH.SENSOR	1	1						
21	1	1E8950-84160	HARNESS, ENGINE STOP	1	1						
21-1	1	1E8950-84161	HARNESS, ENGINE STOP	1	1						S
		(A=FXXXXXX) (B=FXXXXXX)									
22	1	1E6820-84200	HARNESS H	1	1						
22-1	1	1E6820-84201	HARNESS, H	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
23	1	1E8730-84800	HARNESS	1	1						
24	1	26014-060122	BOLT M 6X 12	2	2						
25	1	26014-060122	BOLT M 6X 12	1	1						
26	1	26014-060122	BOLT M 6X 12	1	1						

Remarks  
(1) D AREA COUPLER CODE  
REF.NO.3 7223-5160  
REF.NO.3-1 6020-6161

Fig.270. WIRE HARNESS(A(2))

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



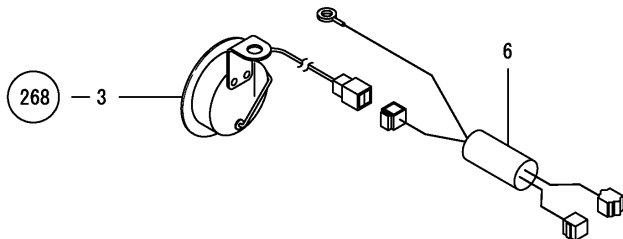
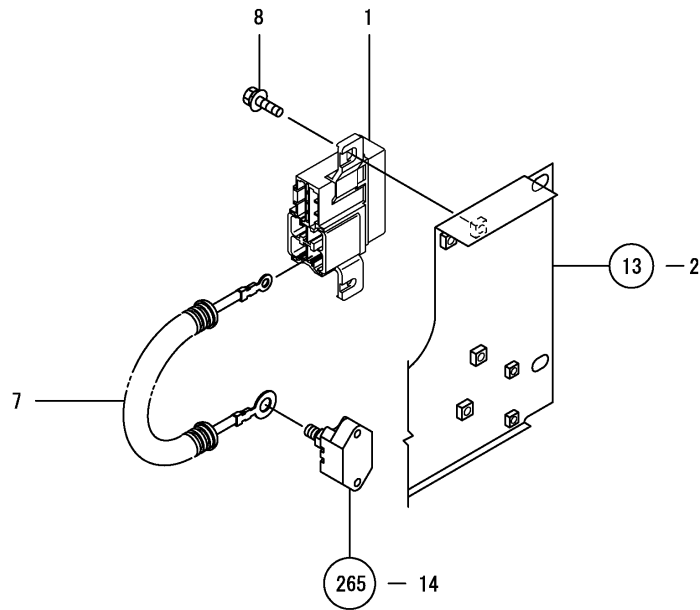
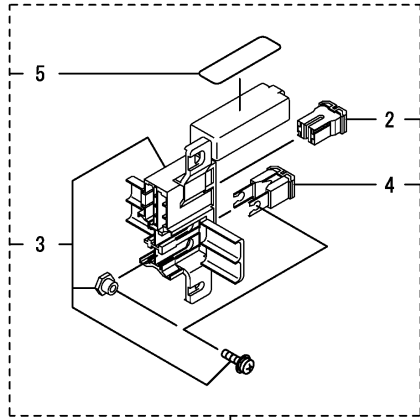
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-84155	HARNESS,COLUMN	1	1						
1-1	1	1E9050-84150	HARNESS,COLUMN	1	1						S 1
		(A=FXXXXXX) (B=FXXXXXX)									
2	2	1E8540-84161	HARNESS	1	1						
3	2	1E8450-84900	DIODE 1.5AX2	1	1						
4	2	1E8235-84910	DIODE 090,31	1	1						
5	2	1E8235-84910	DIODE 090,31	1	1						
6	2	29420-050000	FUSE, 5A	1	5						
7	2	29420-100000	FUSE, 10A	3	3						
8	2	29420-150000	FUSE, 15A	2	2						
9	2	29420-200000	FUSE, 20A	2	2						
10	2	29420-250000	HUSE	2	2						
11	1	1E8230-84170	HARNESS,PICKUP	1	1						
12	1	1E8540-84202	HARNESS,THRESHING	1	1						
12-1	1	1E9050-84200	HARNESS,THRESHING	1	1						S 1
		(A=FXXXXXX) (B=FXXXXXX)									
13	2	1E8235-84910	DIODE 090,31	1	1						
14	1	1E8540-84222	HARNESS,SOLND.VALVE	1	1						
15	2	1E8235-84910	DIODE 090,31	1	1						
16	1	1E8540-84231	HARNESS,THRSH.P.LITE	1	1						
17	1	1E8540-84253	HARNESS,GRAIN TANK	1	1						
18	1	1E6480-84260	HARNESS I	1	1						
19	1	1E6480-84260	HARNESS I	1	1						
20	1	1E8540-84301	HARNESS,AUGER	1	1						
21	1	1E8540-84321	HARNESS,TAIL LAMP	1	1						
22	1	1E8540-84990	EXTN.H,FLWRT.SENSOR	1	1						
I 22-1	1	1E8540-84991	EXTN.H,FLWRT.SENSOR	1	1						N
		(A=F010154) (B=F010154)									
23	1	26014-060122	BOLT M 6X 12	1	1						
24	1	26014-060122	BOLT M 6X 12	1	1						
25	1	26014-060122	BOLT M 6X 12	2	2						
26	1	1E9050-84310	EXT,HARNESS,SENSOR	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									

Remarks  
 (1) B AREA COUPLER CODE  
 REF.NO.1 AND REF.NO.12 7223-5160  
 REF.NO.1-1 AND REF.NO.12-1  
 6020-6161

Fig.271. WIRE HARNESS(A(3))

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



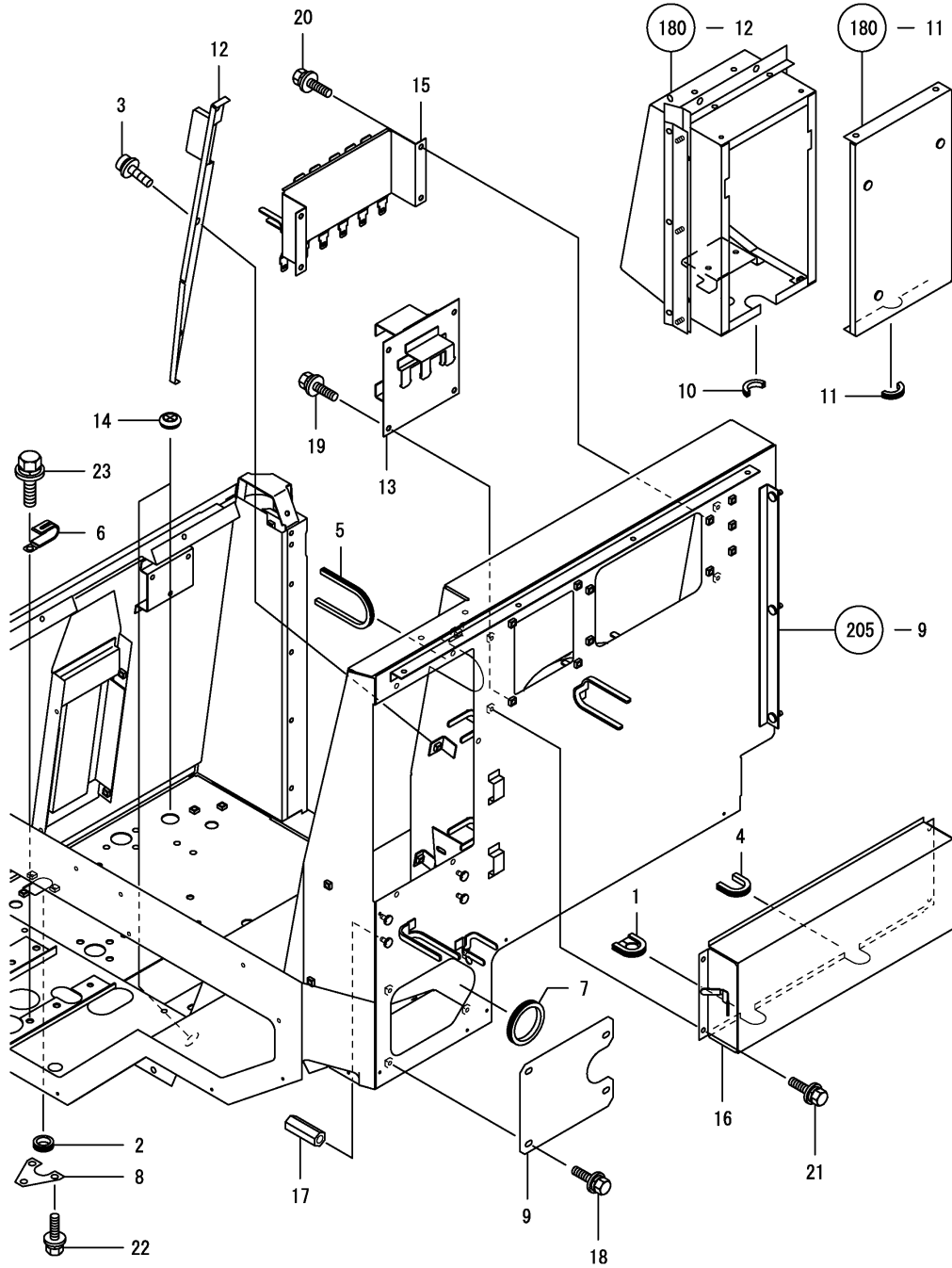
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-83200	CASE 4,BLOW FUSE	1	1						
2	2	1E8450-83120	FUSE,SLOW-BLOW	2	2						
3	2	1E8540-83210	CASE 4A,BLOW FUSE	1	1						
4	2	1E8540-83220	FUSE 60A,SLOW BLOW	2	2						
5	2	1E8540-83230	LABEL,BLOW FUSE	1	1						
6	1	1E8720-83300	CONDENSER	1	1						
7	1	1E8540-84170	HARNESS,POWER SOURCE	1	1						
8	1	26014-060162	BOLT M 6X 16	2	2						



Fig.272. HARNESS ELECTRICAL MOUNT(1)

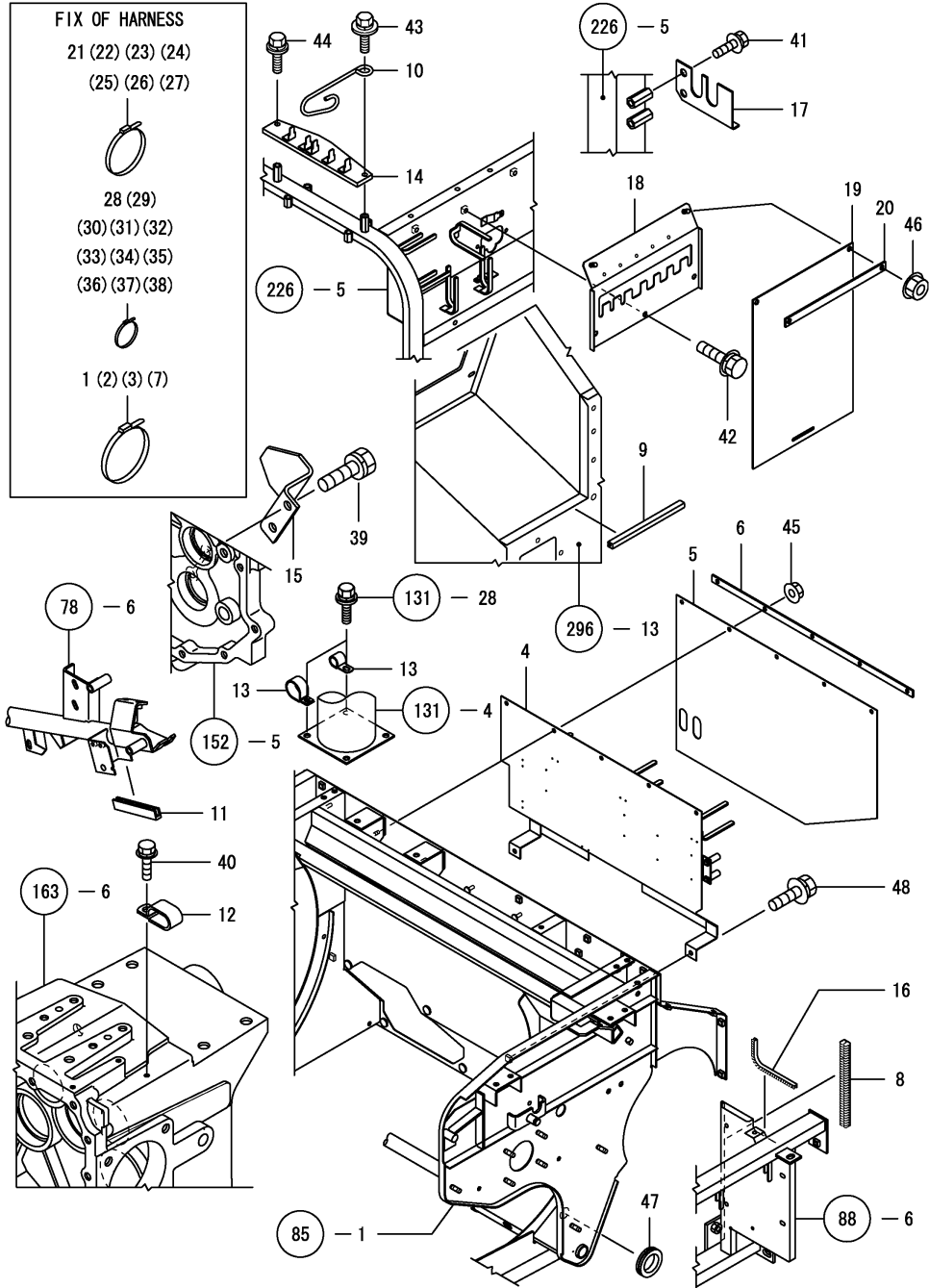
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	198220-51340	GROMMET	1							
2	1	1E6682-61230	GROMMET 20	1							
3	1	1E6690-61470	SCREW 6X16,BIND.HD.	3							
4	1	1E6310-68450	MOLDINGS 100,HOSE	1							
5	1	1E6191-77810	HOSE MOLD	1							
6	1	1E6102-83230	CLAMP,BATTERY CABLE	1							
7	1	1E8385-84330	GROMMET 43,SLIT	1							
8	1	1E8540-84640	RETAINER 24,GROMMET	1							
9	1	1E8540-84661	RETAINER 54,GROMMET	1							
10	1	1E8540-84690	GROMMET 25X2,HALF	1							
11	1	1E8540-84690	GROMMET 25X2,HALF	1							
12	1	1E8540-84810	COVER,COLUMN HARNESS	1							
13	1	1E8540-84840	PLATE,FUSE BOX	1							
14	1	1E8540-84890	GROMMET 24	2							
15	1	1E8540-84910	BRACKET,RELAY	1							
16	1	1E8540-84950	COVER,CONTROLLER	1							
17	1	1E8235-85050	NUT M6X30,LOCK	3							
18	1	26014-060122	BOLT M 6X 12	4							
19	1	26014-060122	BOLT M 6X 12	4							
20	1	26014-060122	BOLT M 6X 12	4							
21	1	26014-060122	BOLT M 6X 12	4							
22	1	26014-060122	BOLT M 6X 12	3							
23	1	26014-080122	BOLT M 8X 12	1							

Fig.273. HARNESS ELECTRICAL MOUNT(2)

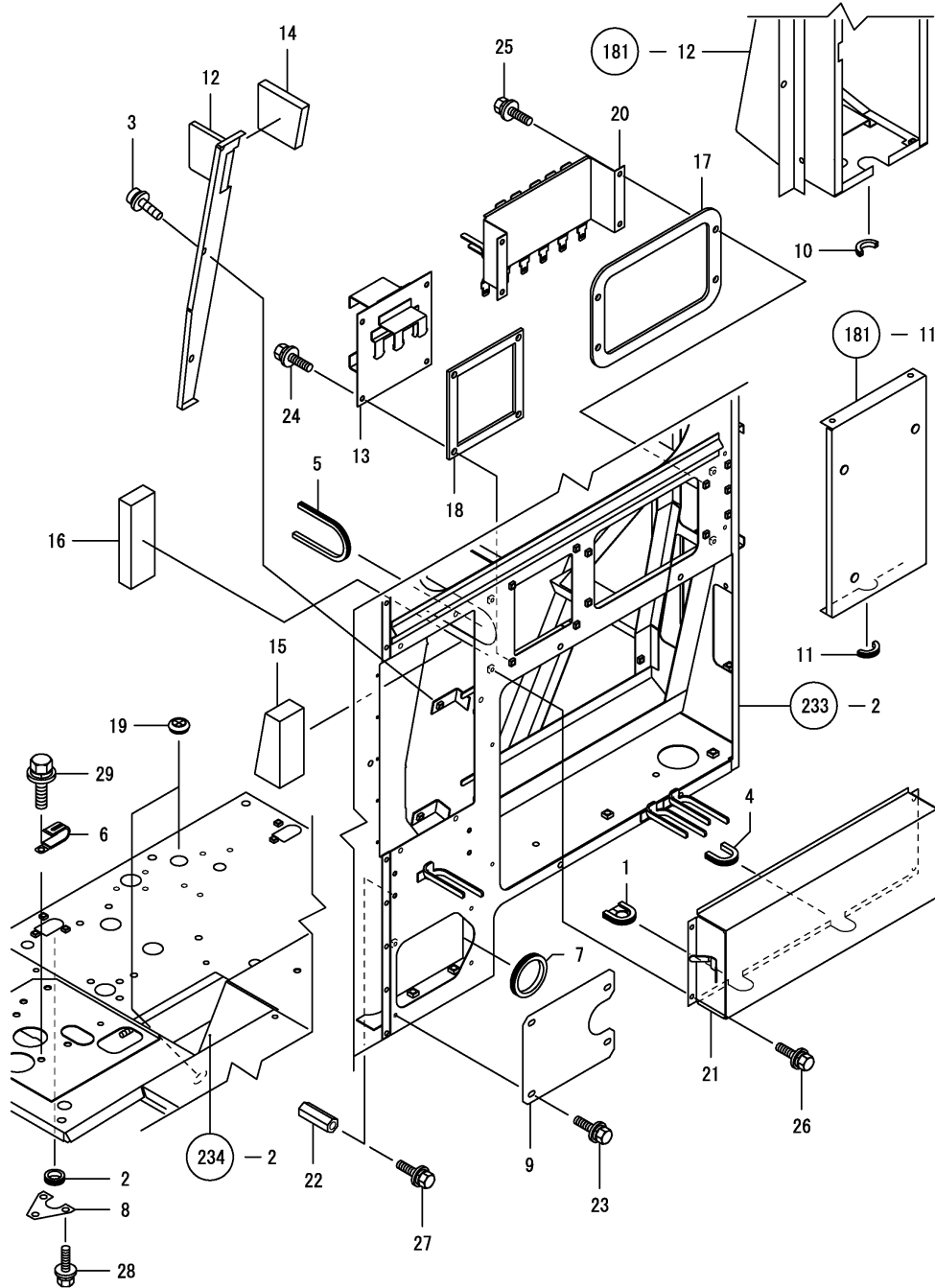


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-03140	BAND 300,WIRE LOCK	1							
2	1	1E6690-03140	BAND 300,WIRE LOCK	1							
3	1	1E6690-03140	BAND 300,WIRE LOCK	1							
4	1	1E8950-34900	MOUNT,CONTROLLER	1							
5	1	1E8950-34940	SEAL,CONTROLLER	1							
6	1	1E8540-34950	RETNR.,CONTRLLR.SEAL	1							
7	1	1E4820-61150	BAND 350	1							
8	1	1E6820-61290	BUSH 100,UNIVERSAL	1							
9	1	1E6310-68450	MOLDINGS 100,HOSE	1							
10	1	1E6820-68490	CLAMP,HYDRAULIC HOSE	1							
11	1	1E6480-68730	MOLD 60	1							
12	1	1E6212-82820	CLIP 173219	1							
13	1	1E6681-83090	CLIP COT-35	2							
14	1	1E8540-84421	BLOCK, COUPLER	1							
15	1	1E8540-84500	COVER,M/V SPEED SNSR	1							
16	1	1E8540-84570	BUSH 80,UNIVERSAL	1							
17	1	1E8540-84580	BRACKET	1							
18	1	1E8540-84601	BRACKET,ELEC.PART.MT	1							
19	1	1E8540-84620	SHEET,BAT.JAR PROTEC	1							
20	1	1E8540-84630	PLATE,SHEET KEEP	1							
21	1	1E6102-84960	BAND 250,WIRE LOCK	1							
22	1	1E6102-84960	BAND 250,WIRE LOCK	2							
23	1	1E6102-84960	BAND 250,WIRE LOCK	7							
24	1	1E6102-84960	BAND 250,WIRE LOCK	2							
25	1	1E6102-84960	BAND 250,WIRE LOCK	1							
26	1	1E6102-84960	BAND 250,WIRE LOCK	1							
27	1	1E6102-84960	BAND 250,WIRE LOCK	1							
28	1	1E6102-84970	BAND 140,WIRE LOCK	2							
29	1	1E6102-84970	BAND 140,WIRE LOCK	1							
30	1	1E6102-84970	BAND 140,WIRE LOCK	1							
31	1	1E6102-84970	BAND 140,WIRE LOCK	1							
32	1	1E6102-84970	BAND 140,WIRE LOCK	1							
33	1	1E6102-84970	BAND 140,WIRE LOCK	2							
34	1	1E6102-84970	BAND 140,WIRE LOCK	2							
35	1	1E6102-84970	BAND 140,WIRE LOCK	1							
36	1	1E6102-84970	BAND 140,WIRE LOCK	2							
37	1	1E6102-84970	BAND 140,WIRE LOCK	1							
38	1	1E6102-84970	BAND 140,WIRE LOCK	1							
39	1	26013-100202	BOLT W/WASHER M10X20	2							
40	1	26014-060122	BOLT M 6X 12	1							
41	1	26014-060162	BOLT M 6X 16	2							
42	1	26014-080162	BOLT M 8X 16	3							
43	1	26014-080162	BOLT M 8X 16	1							
44	1	26019-080252	BOLT M 8X 25	1							
45	1	26367-060002	NUT M 6	5							
46	1	26367-080002	U-NUT M 8	2							
47	1	29311-201000	GROMMET 20.0X1.0	1							
48	1	26014-080122	BOLT M 8X 12	2							

Fig.274. HARNESS ELECTRICAL MOUNT(CAB(1

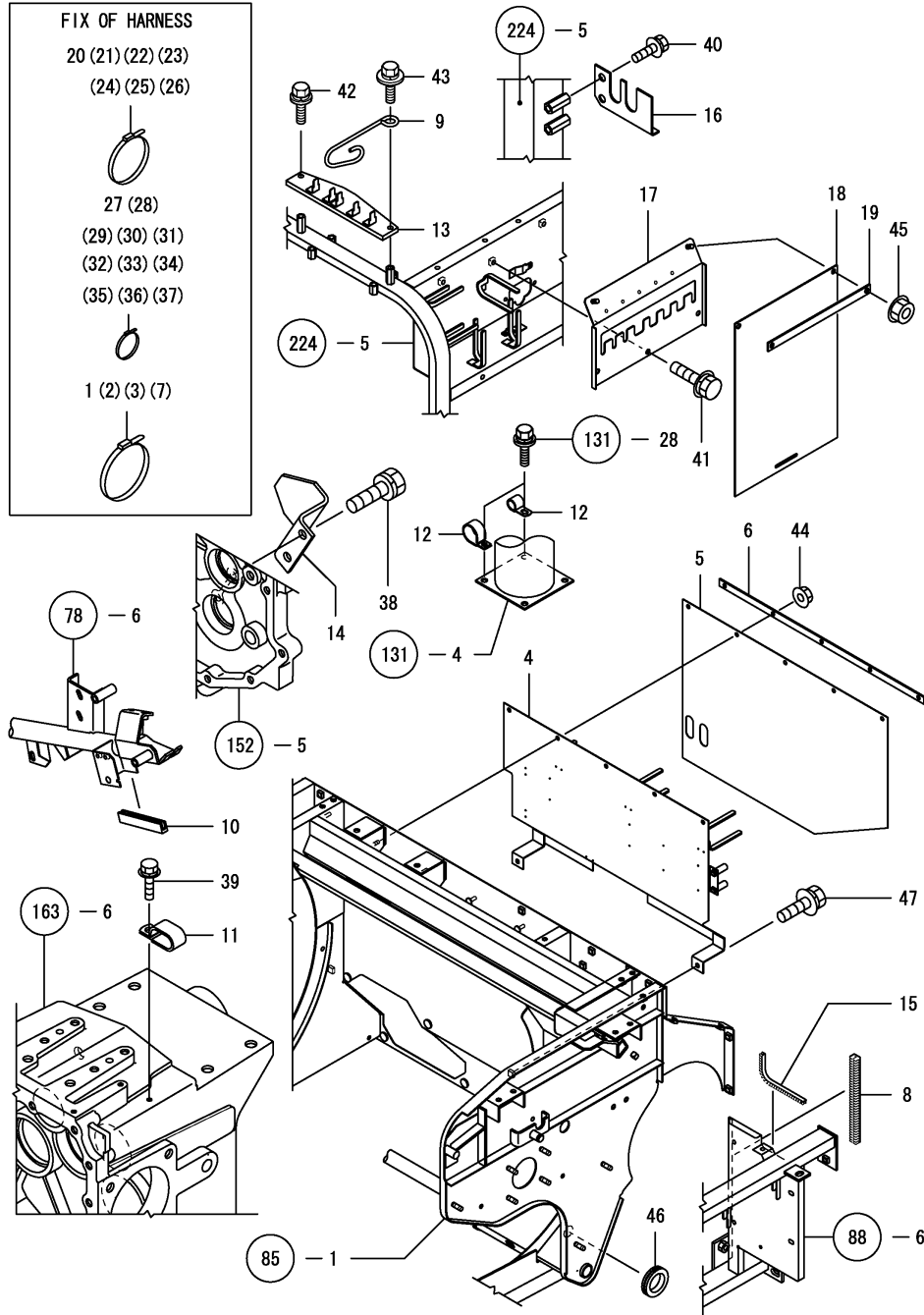


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	198220-51340	GROMMET		1						
2	1	1E6682-61230	GROMMET 20		1						
3	1	1E6690-61470	SCREW 6X16,BIND.HD.							3	
4	1	1E6310-68450	MOLDINGS 100,HOSE		1						
5	1	1E8235-77961	MOLDINGS 340		1						
6	1	1E6102-83230	CLAMP,BATTERY CABLE		1						
7	1	1E8385-84330	GROMMET 43,SLIT		1						
8	1	1E8540-84640	RETAINER 24,GROMMET		1						
9	1	1E8540-84661	RETAINER 54,GROMMET		1						
10	1	1E8540-84690	GROMMET 25X2,HALF		1						
11	1	1E8540-84690	GROMMET 25X2,HALF		1						
12	1	1E8545-84811	COVER		1						
13	1	1E8540-84840	PLATE,FUSE BOX		1						
14	1	1E8545-84841	SEAL A,COVER		1						
15	1	1E8545-84850	SEAL B,HARNESS COVER		1						
16	1	1E8545-84860	SEAL C,HARNESS COVER		1						
17	1	1E8545-84870	SEAL,CONTROLLER		1						
18	1	1E8545-84880	SEAL,FUSE B PLATE		1						
19	1	1E8540-84890	GROMMET 24		2						
20	1	1E8540-84910	BRACKET,RELAY		1						
21	1	1E8540-84950	COVER,CONTROLLER		1						
22	1	1E8235-85050	NUT M6X30,LOCK		3						
23	1	26014-060122	BOLT M 6X 12		4						
24	1	26014-060122	BOLT M 6X 12		4						
25	1	26014-060122	BOLT M 6X 12		4						
26	1	26014-060122	BOLT M 6X 12		4						
27	1	26014-060122	BOLT M 6X 12		3						
28	1	26014-060122	BOLT M 6X 12		3						
29	1	26014-080122	BOLT M 8X 12		1						

Fig.275. HARNESS ELECTRICAL MOUNT(CAB(2



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-03140	BAND 300,WIRE LOCK	1							
2	1	1E6690-03140	BAND 300,WIRE LOCK	1							
3	1	1E6690-03140	BAND 300,WIRE LOCK	1							
4	1	1E8950-34900	MOUNT,CONTROLLER	1							
5	1	1E8950-34940	SEAL,CONTROLLER	1							
6	1	1E8540-34950	RETNR.,CONTRLLR.SEAL	1							
7	1	1E4820-61150	BAND 350	1							
8	1	1E6820-61290	BUSH 100,UNIVERSAL	1							
9	1	1E6820-68490	CLAMP,HYDRAULIC HOSE	1							
10	1	1E6480-68730	MOLD 60	1							
11	1	1E6212-82820	CLIP 173219	1							
12	1	1E6681-83090	CLIP COT-35	2							
13	1	1E8540-84421	BLOCK, COUPLER	1							
14	1	1E8540-84500	COVER,M/V SPEED SNSR	1							
15	1	1E8540-84570	BUSH 80,UNIVERSAL	1							
16	1	1E8540-84580	BRACKET	1							
17	1	1E8540-84601	BRACKET,ELEC.PART.MT	1							
18	1	1E8540-84620	SHEET,BAT.JAR PROTEC	1							
19	1	1E8540-84630	PLATE,SHEET KEEP	1							
20	1	1E6102-84960	BAND 250,WIRE LOCK	1							
21	1	1E6102-84960	BAND 250,WIRE LOCK	2							
22	1	1E6102-84960	BAND 250,WIRE LOCK	7							
23	1	1E6102-84960	BAND 250,WIRE LOCK	2							
24	1	1E6102-84960	BAND 250,WIRE LOCK	1							
25	1	1E6102-84960	BAND 250,WIRE LOCK	1							
26	1	1E6102-84960	BAND 250,WIRE LOCK	1							
27	1	1E6102-84970	BAND 140,WIRE LOCK	2							
28	1	1E6102-84970	BAND 140,WIRE LOCK	1							
29	1	1E6102-84970	BAND 140,WIRE LOCK	1							
30	1	1E6102-84970	BAND 140,WIRE LOCK	1							
31	1	1E6102-84970	BAND 140,WIRE LOCK	1							
32	1	1E6102-84970	BAND 140,WIRE LOCK	2							
33	1	1E6102-84970	BAND 140,WIRE LOCK	2							
34	1	1E6102-84970	BAND 140,WIRE LOCK	1							
35	1	1E6102-84970	BAND 140,WIRE LOCK	2							
36	1	1E6102-84970	BAND 140,WIRE LOCK	1							
37	1	1E6102-84970	BAND 140,WIRE LOCK	1							
38	1	26013-100202	BOLT W/WASHER M10X20	2							
39	1	26014-060122	BOLT M 6X 12	1							
40	1	26014-060162	BOLT M 6X 16	2							
41	1	26014-080162	BOLT M 8X 16	3							
42	1	26014-080162	BOLT M 8X 16	1							
43	1	26019-080252	BOLT M 8X 25	1							
44	1	26367-060002	NUT M 6	5							
45	1	26367-080002	U-NUT M 8	2							
46	1	29311-201000	GROMMET 20.0X1.0	1							
47	1	26014-080122	BOLT M 8X 12	2							

Fig.276. ENGINE HARNESS

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-84080	HARNESS,RECHARGE	1	1						
2	1	1E8540-84101	HARNESS,STARTER	1	1						
3	1	1E8540-84700	PLATE,COUPLER FIXING	1	1						
4	1	1E6102-84970	BAND 140,WIRE LOCK	1	1						
5	1	26014-080162	BOLT M 8X 16	2	2						
6	1	26347-060002	U-NUT M 6	1	1						

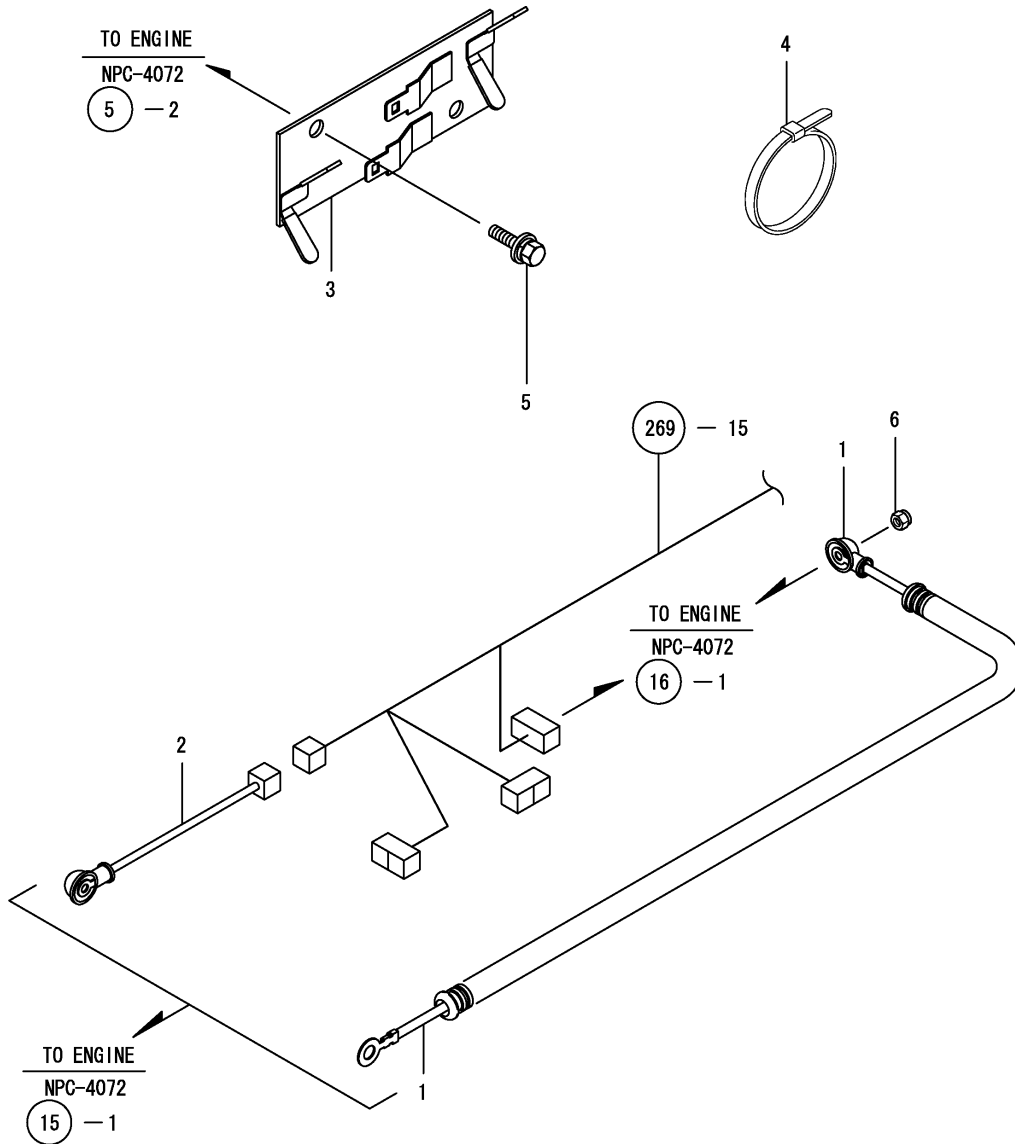
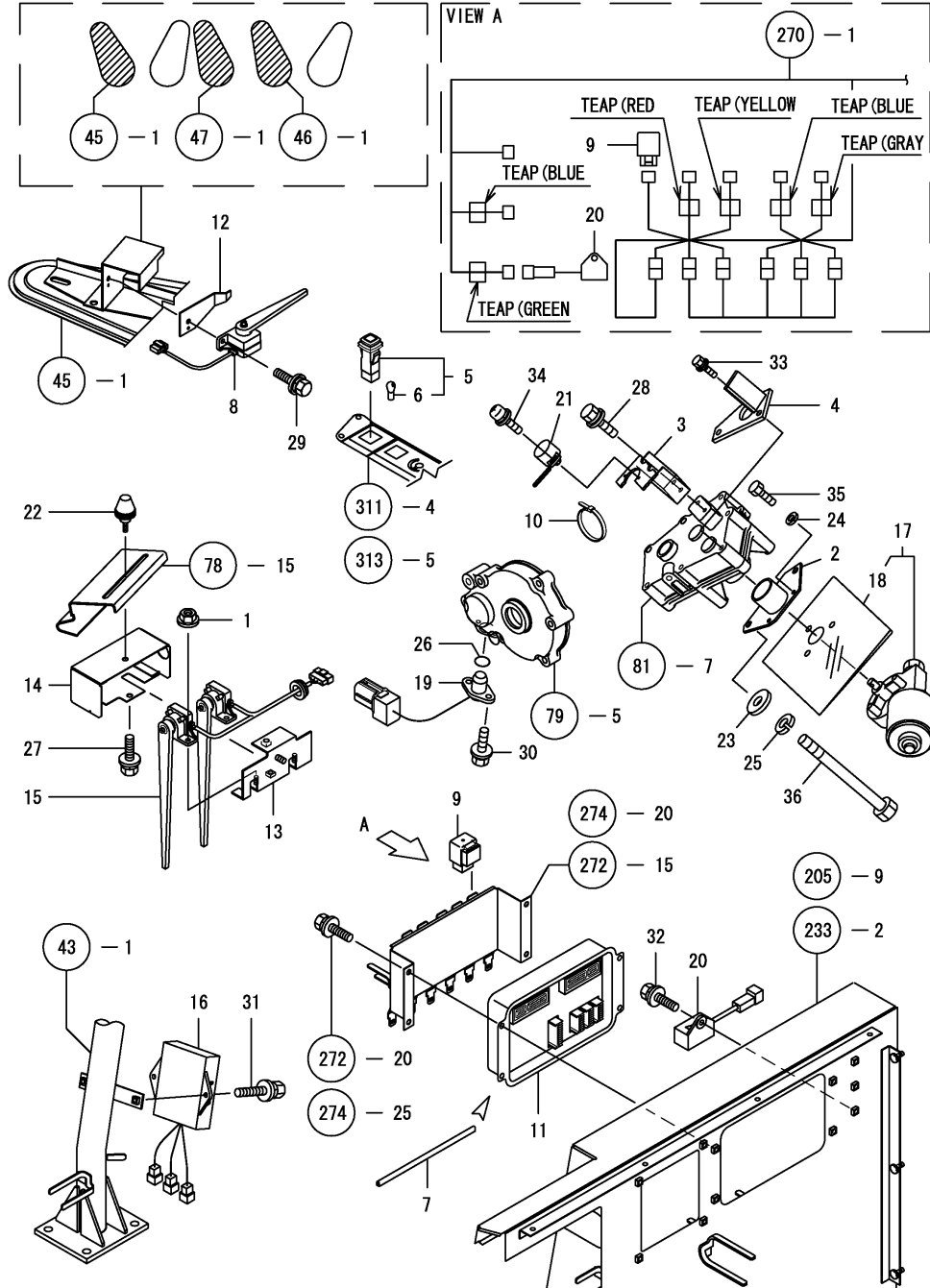


Fig.277. FEEDING DEPTH CONTROL

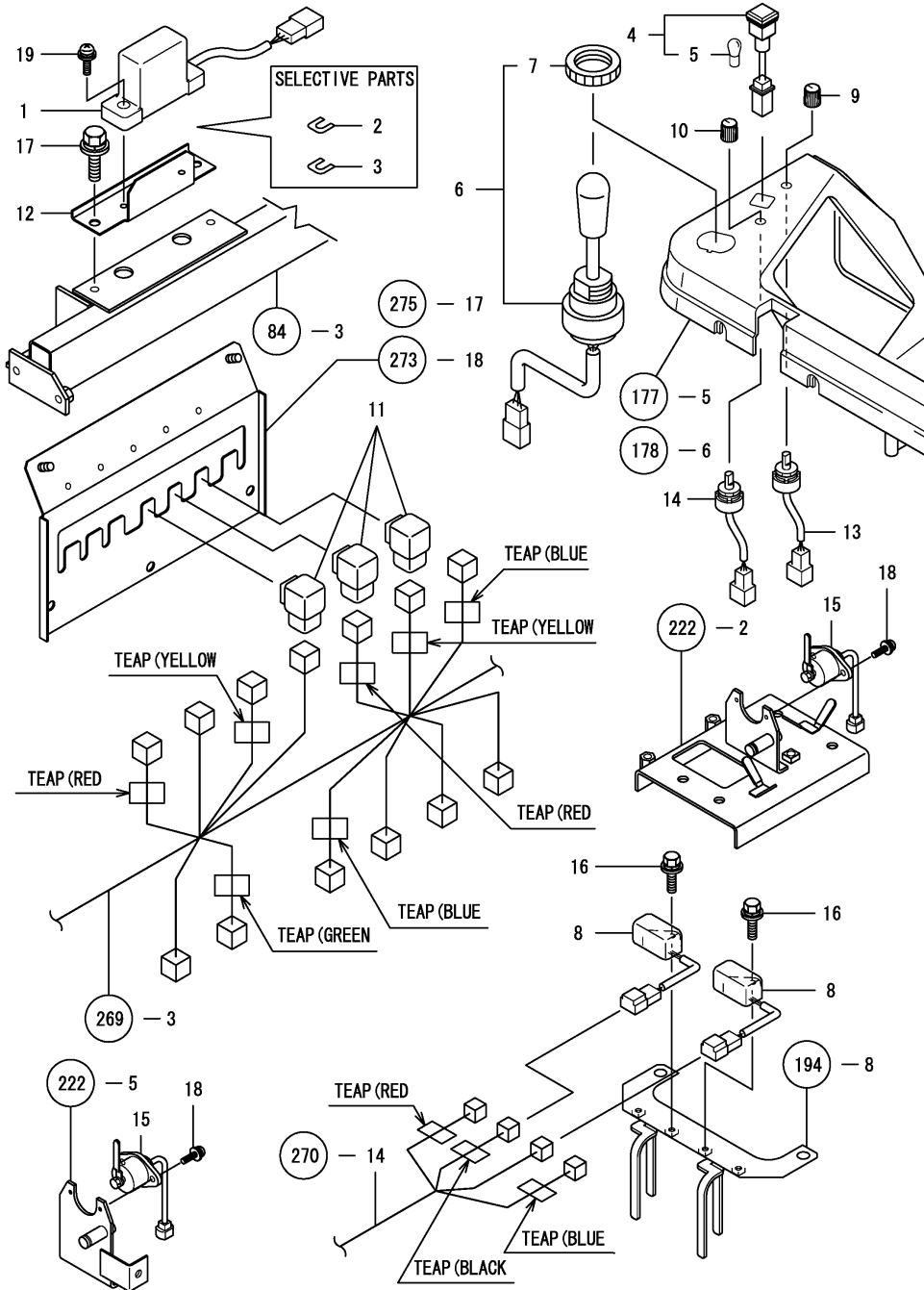


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	194990-22130	NUT W/WASHER 6	2	2						
2	1	1E8540-29300	BRACKET,MOTOR	1	1						
3	1	1E8540-29355	SEAT,POTENTIO	1	1						
4	1	1E8540-29970	STOPPER	1	1						
5	1	198121-52110	SWITCH	1	1						
6	2	198121-52150	LAMP W/SOCKET	1	1						
7	1	1E6331-75580	MOLD A,HOSE	1	1						
8	1	1E8540-82150	SWITCH,LEVER	3	3						
9	1	1E6910-82500	RELAY CA-1A	1	1						
10	1	1E6102-84970	BAND 140,WIRE LOCK	1	1						
11	1	1E8540-85003	CONTROLLER	1	1						
12	1	1E8540-85550	STOPPER,L.SENSOR	3	3						
13	1	1E8080-86101	BRACKET,SENSOR	1	1						
14	1	1E8080-86121	COVER, SENSOR	1	1						
15	1	1E8560-86150	SWITCH,SENSOR	1	1						
16	1	1E8680-86210	MOTOR DRIVE UNIT 30	1	1						
17	1	1E8080-86300	MOTOR 70,DC	1	1						
18	2	1E8080-86310	COVER,MOTOR	1	1						
19	1	1E8540-86550	SENSOR,ROTATION	1	1						
20	1	1E8540-87510	UNIT,RESISTANCE	1	1						
21	1	1E8540-89330	SENSOR,ROTATION	1	1						
22	1	1E6218-93180	SCREW,SENSOR ADJUST	1	1						
23	1	22137-080000	WASHER 8, POLISHED	2	2						
24	1	22217-050000	SPRING WASHER 5	3	3						
25	1	22217-080000	SPRING WASHER 8	2	2						
26	1	24311-000180	O-RING 1A P-18.0	1	1						
27	1	26014-060122	BOLT M 6X 12	1	1						
28	1	26014-060122	BOLT M 6X 12	2	2						
29	1	26014-060162	BOLT M 6X 16	3	3						
30	1	26014-060162	BOLT M 6X 16	2	2						
31	1	26014-060162	BOLT M 6X 16	2	2						
32	1	26014-060202	BOLT M 6X 20	1	1						
33	1	26014-080162	BOLT M 8X 16	2	2						
34	1	26023-040162	SCREW M 4X 16	2	2						
35	1	26116-050162	BOLT M 5X 16 PLATED	3	3						
36	1	26116-080802	BOLT M 8X 80 PLATED	2	2						

Fig.278. HORIZONTAL CONTROL

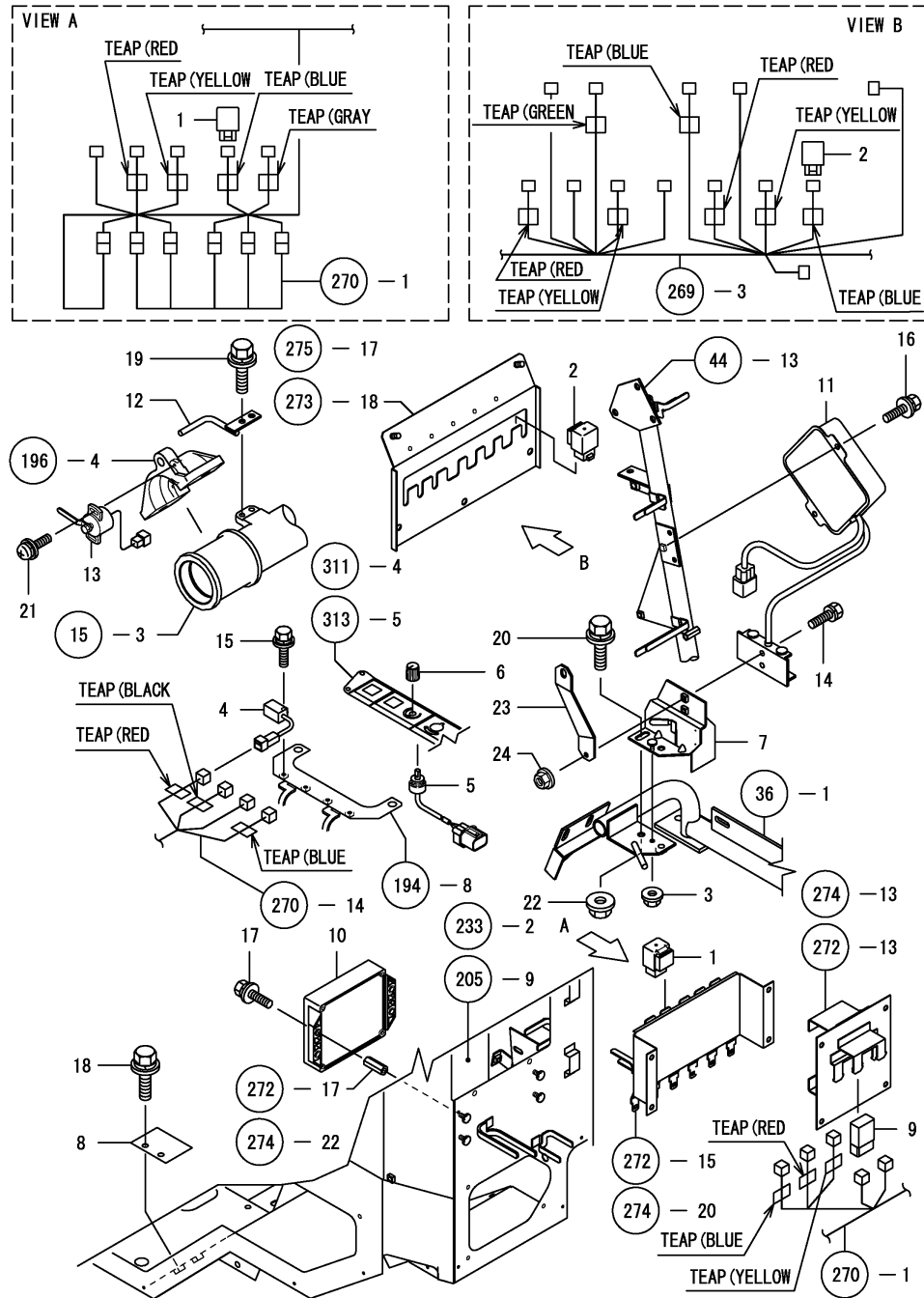


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1C7080-07050	SENSOR,INCLINATION	1	1						
2	1	1E6050-12310	SPACER (A)	1	1						
3	1	1E6050-12320	SPACER (B)	1	1						
4	1	1E8055-81250	LAMP, GREEN PILOT	1	1						
5	2	1E6480-82280	BULB,12V-34W	1	1						
6	1	1E6750-81350	SWITCH,CROSS LEVER	1	1						
7	2	1E6711-81361	NUT,CRS.LVR.SWITCH	1	1						
8	1	1E6820-81700	ABSORBER,SURGE	2	2						
9	1	1E8540-82060	HANDLE 16	1	1						
10	1	1E8540-82060	HANDLE 16	1	1						
11	1	1E8510-84930	DIODE UNIT A	3	3						
12	1	1E8540-86300	SEAT,SLOPE SENSOR	1	1						
13	1	1E6682-87620	KNOB,1K CONTROL	1	1						
14	1	1E6682-87620	KNOB,1K CONTROL	1	1						
15	1	1E8080-89150	SENSOR,ANGLE	2	2						
16	1	26014-060202	BOLT M 6X 20	2	2						
17	1	26014-080162	BOLT M 8X 16	2	2						
18	1	26023-040162	SCREW M 4X 16	4	4						
19	1	26023-050302	SCREW M 5X 30	2	2						

Fig.279. REAPING HEIGHT CONTROL(KEX)



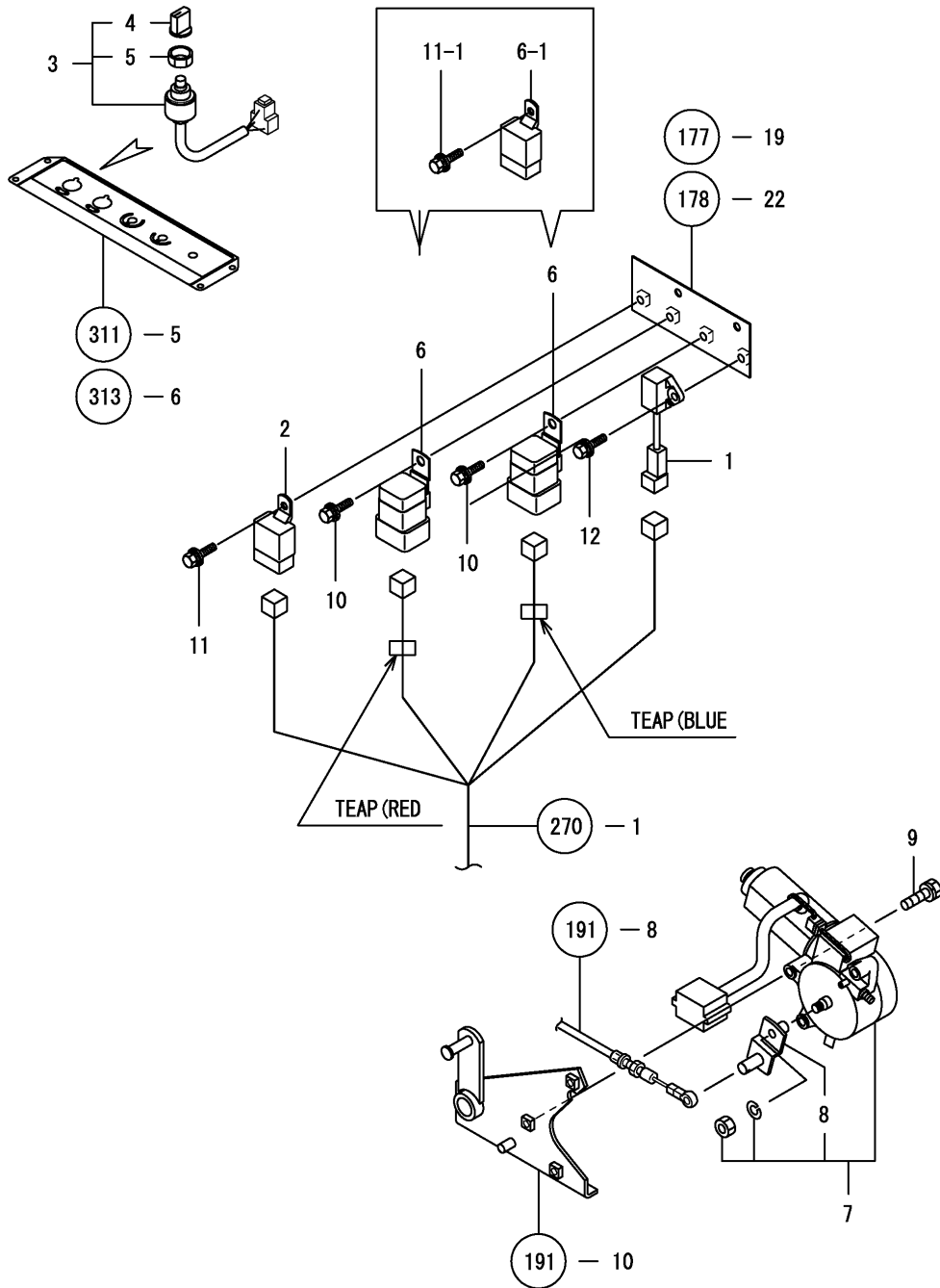
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1C6660-08170	RELAY CA-1B	1	1						
2	1	1C6660-08170	RELAY CA-1B	1	1						
3	1	194990-22130	NUT W/WASHER 6	1	1						
4	1	1E6820-81700	ABSORBER,SURGE	1	1						
5	1	1E8540-82050	VOLUME	1	1						
6	1	1E8540-82060	HANDLE 16	1	1						
7	1	1E8540-84400	BRACKET,SENSOR	1	1						
7-1	1	1E8540-84401	BRACKET,SENSOR	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
8	1	1E8859-84530	PLATE, FIT ELEVATOR	1	1						
9	1	1E8510-84930	DIODE UNIT A	1	1						
10	1	1E8540-87004	CONTROLLER,SLF-TRV.	1	1						
11	1	1E8380-87203	SENSOR,REAPG HEIGHT	1	1						
11-1	1	1E8380-87204	SENSOR,REAPG HEIGHT	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
12	1	1E8730-87700	LEBER	1	1						
13	1	1E8080-89150	SENSOR,ANGLE	1	1						
14	1	26013-060202	BOLT M 6X 20	2	2						
I 14-1	1	26014-060302	BOLT W/WASHER 6X 30	2	2						N
		(A=FXXXXXX) (B=FXXXXXX)									
15	1	26014-060202	BOLT M 6X 20	1	1						
16	1	26014-060202	BOLT M 6X 20	2	2						
17	1	26014-060202	BOLT M 6X 20	3	3						
18	1	26014-080122	BOLT M 8X 12	2	2						
19	1	26014-080162	BOLT M 8X 16	2	2						
20	1	26014-080202	BOLT M 8X 20	2	2						
21	1	26023-040162	SCREW M 4X 16	2	2						
22	1	26367-080002	U-NUT M 8	1	1						
23	1	1E9050-84420	SUPPORT,REAPING HTS	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
24	1	194990-22130	NUT W/WASHER 6	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									



Fig.280. REAPING AUTO CLUTCH

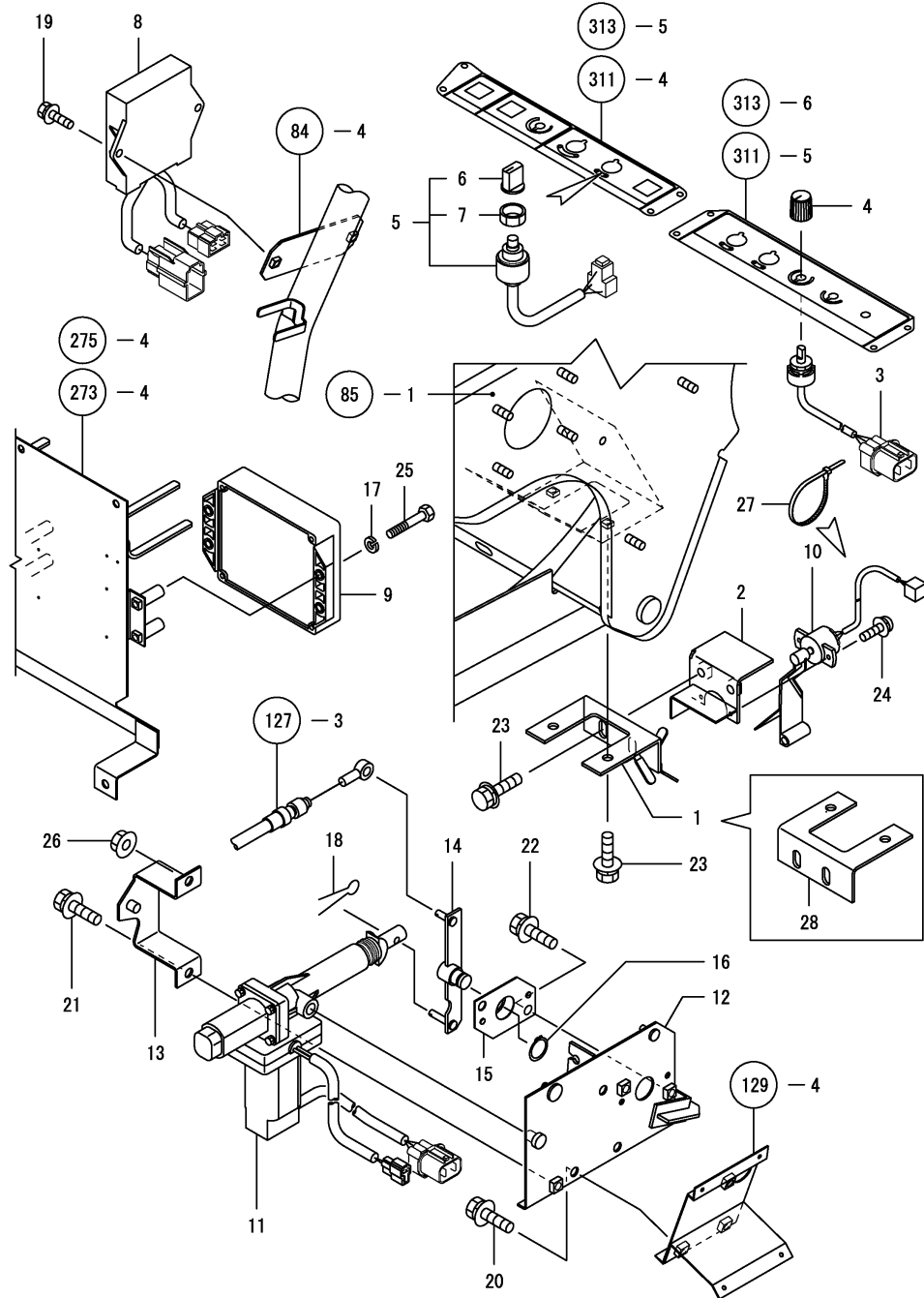


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6681-05010	ABSORBER,SURGE	1	1						
2	1	198461-52950	RELAY CA,TYPE C	1	1						
3	1	1E8540-82100	SWITCH 2S,CHANGEOVER	1	1						
4	2	1E8540-82200	KNOB,CHANGEOVER SW.	1	1						
5	2	1E8540-82210	NUT MOUNTING	1	1						
6	1	1E6650-82300	RELAY A-2	2	2						
6-1	1	198461-52950	RELAY CA,TYPE C	2	2						S
		(A=FXXXXXX) (B=FXXXXXX)									
7	1	1E8540-87750	MOTOR,CLUTCH	1	1						
8	2	1E8540-87760	ARM,CLUTCH VALVE	1	1						
9	1	26013-060302	BOLT M 6X 30	3	3						
10	1	26014-060162	BOLT M 6X 16	2	2						Z
		(A=FXXXXXX) (B=FXXXXXX)									
11	1	26014-060162	BOLT M 6X 16	1	1						
11-1	1	26014-060162	BOLT M 6X 16	3	3						K
		(A=FXXXXXX) (B=FXXXXXX)									
12	1	26014-060202	BOLT M 6X 20	1	1						

Fig.281. CLEAN SELECTION CONTROL

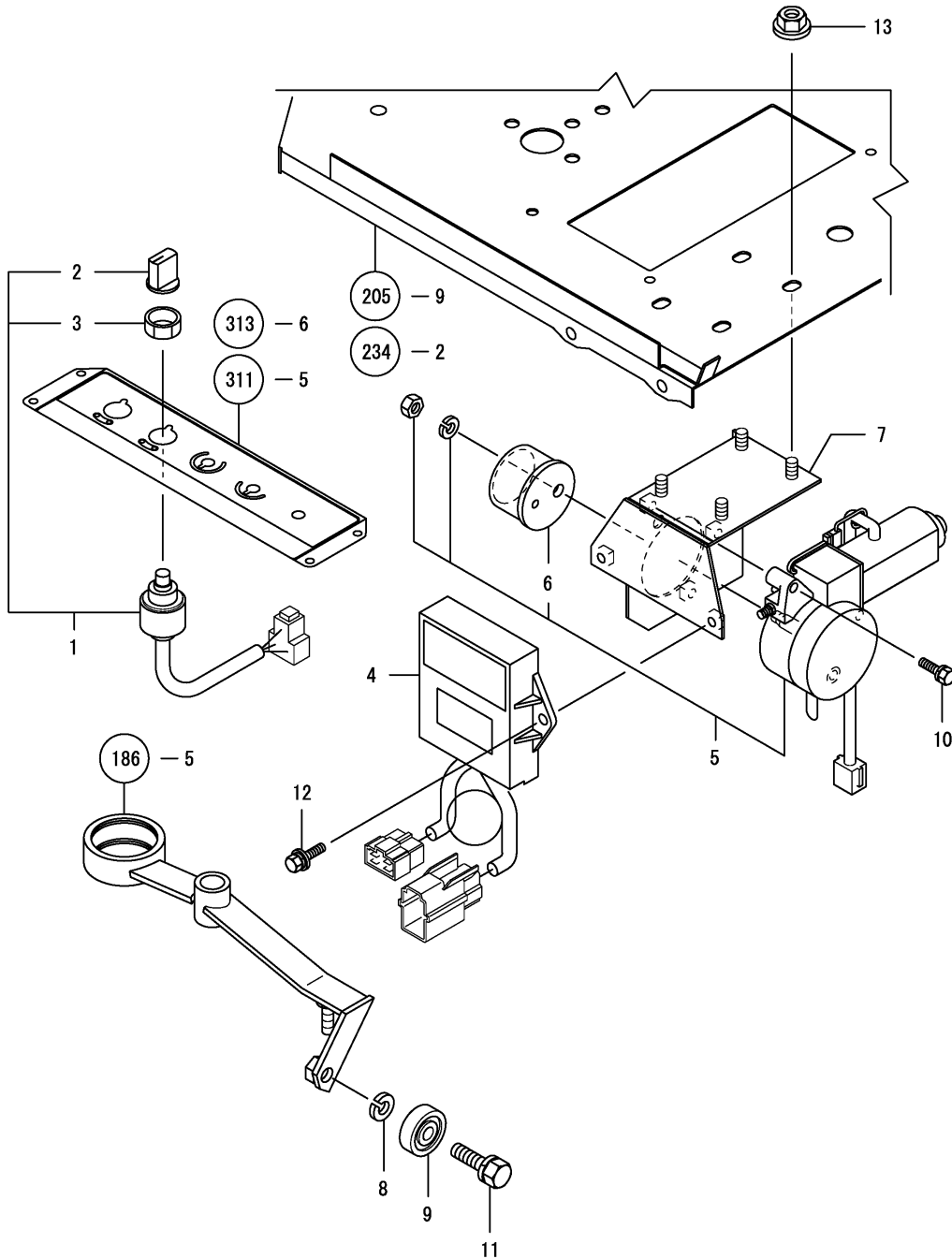


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-43901 (A=FXXXXXX) (B=FXXXXXX)	BRACKET A,SENSOR	1	1						Z
2	1	1E8540-43940	BRACKET C,SENSOR	1	1						
3	1	1E8540-82050	VOLUME	1	1						
4	1	1E8540-82060	HANDLE 16	1	1						
5	1	1E8540-82100	SWITCH 2S,CHANGEOVER	1	1						
6	2	1E8540-82200	KNOB,CHANGEOVER SW.	1	1						
7	2	1E8540-82210	NUT MOUNTING	1	1						
8	1	1E8680-86200	MOTOR DRIVE UNIT15AP	1	1						
9	1	1E8540-88003	CONTROLLER,THRESH.	1	1						
10	1	1E8540-88400	SENSOR,FLOWRATE	1	1						
I 10-1	1	1E8540-88401 (A=F010154) (B=F010154)	SENSOR,FLOWRATE	1	1						N
11	1	1E8540-88451	ACTUATOR,LINEAR	1	1						
12	1	1E8540-88801	SEAT,CS MOTOR	1	1						
13	1	1E8540-88880	STAY,CS.MOTOR	1	1						
14	1	1E8540-88920	ARM,CS.CONTROL	1	1						
15	1	1E8540-88960	METAL	1	1						
16	1	22242-000150	CIRCLIP 15	1	1						
17	1	22287-060000	WASHER 6	4	4						
I 17-1	1	22217-060000	WASHER, 6	4	4						R
18	1	22417-160180	COTTER PIN 1.6X18	1	1						
19	1	26014-060202	BOLT M 6X 20	2	2						
20	1	26014-080162	BOLT M 8X 16	3	3						
21	1	26014-080162	BOLT M 8X 16	1	1						
22	1	26014-080162	BOLT M 8X 16	2	2						
23	1	26014-080202	BOLT M 8X 20	4	4						
24	1	26023-040162	SCREW M 4X 16	2	2						
25	1	26116-060502	BOLT M 6X 50 PLATED	4	4						
26	1	26367-080002	U-NUT M 8	1	1						
27	1	1E6102-84970 (A=FXXXXXX) (B=FXXXXXX)	BAND 140,WIRE LOCK	1	1						W
28	1	1E8540-43911 (A=FXXXXXX) (B=FXXXXXX)	BRACKET AZ SENSOR	1	1						W

Fig.282. OVER ROAD CONTROL



(A)=KGC80  
(B)=KGC80C  
(C)=

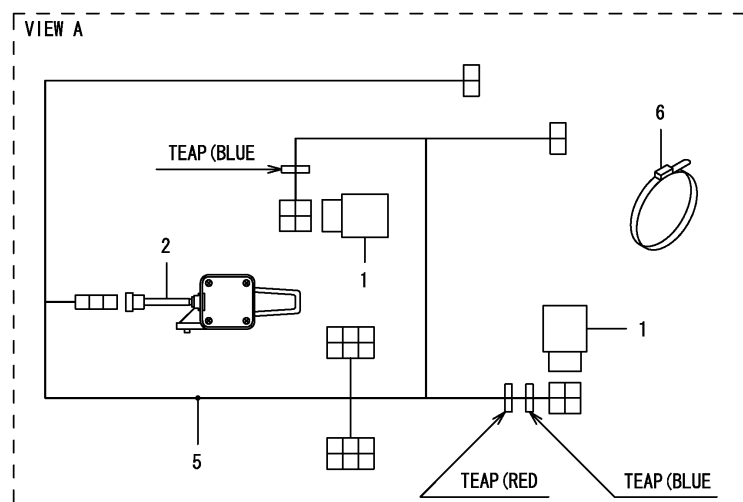
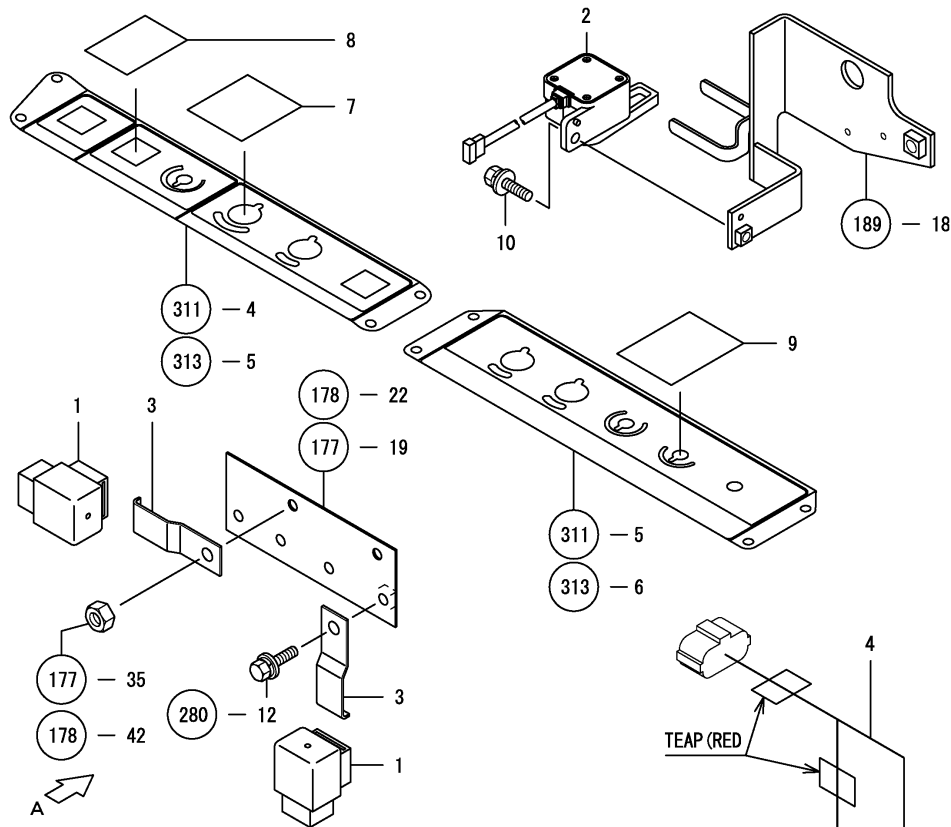
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-82100	SWITCH 2S,CHANGEOVER	1	1						
2	2	1E8540-82200	KNOB,CHANGEOVER SW.	1	1						
3	2	1E8540-82210	NUT MOUNTING	1	1						
4	1	1E8680-86200	MOTOR DRIVE UNIT15AP	1	1						
5	1	1E8540-88250	MOTOR,OVER LOAD	1	1						
6	2	1E8540-88260	CAM COMP.,CONTROL	1	1						
7	1	1E8540-88301	PLATE CMP,MOTOR MTG.	1	1						
8	1	22217-100000	SPRING WASHER 10	1	1						
9	1	24104-063004	BALL BEARING	1	1						
10	1	26013-060302	BOLT M 6X 30	3	3						
11	1	26013-100302	BOLT M10X 30	1	1						
12	1	26014-060162	BOLT M 6X 16	2	2						
13	1	26367-080002	U-NUT M 8	4	4						

Fig.283. KEX SPEC ELECTRICAL

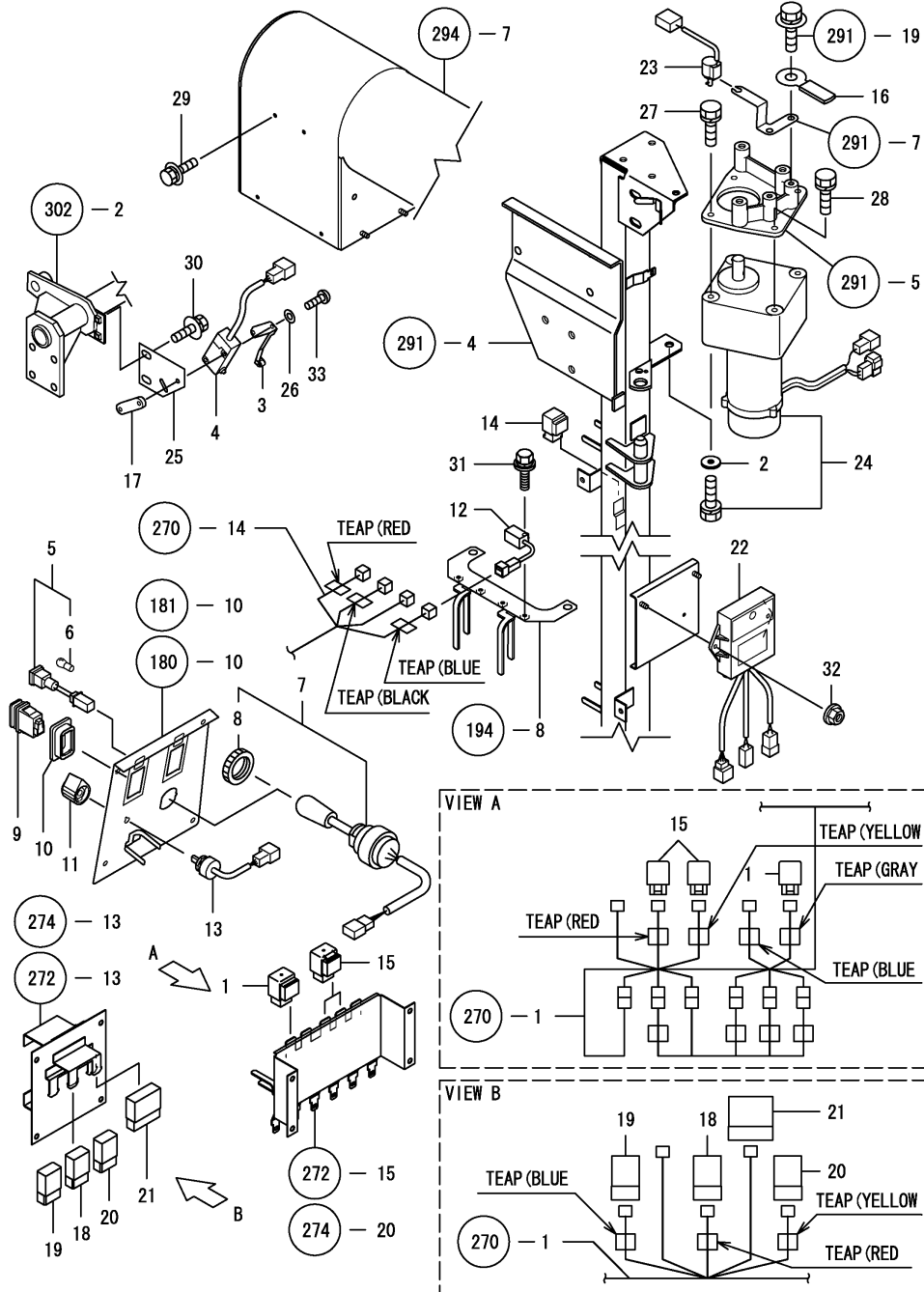
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1C6660-08170	RELAY CA-1B	2	2						
2	1	1E8915-81360	SWITCH 52	1	1						
3	1	1E6690-82070	BRACKET,RELAY MTG.	2	2						
4	1	1E8549-84060	HARNESS,TURN POWER	1	1						
5	1	1E9050-84900	HARNESS,TRAVEL.BRAKE	1	1						
6	1	1E6102-84970	BAND 140,WIRE LOCK	2	2						
7	1	1E8549-97580	PLATE,WHOLE HIDING	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
8	1	1E9050-97580	PLATE,WHOLE HIDING	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
9	1	1E8549-97590	PLATE,WHOLE HIDING	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
10	1	26014-060162	BOLT M 6X 16	1	1						

Fig.284. AUGER CONTROL



(A)=KGC80  
(B)=KGC80C  
(C)=

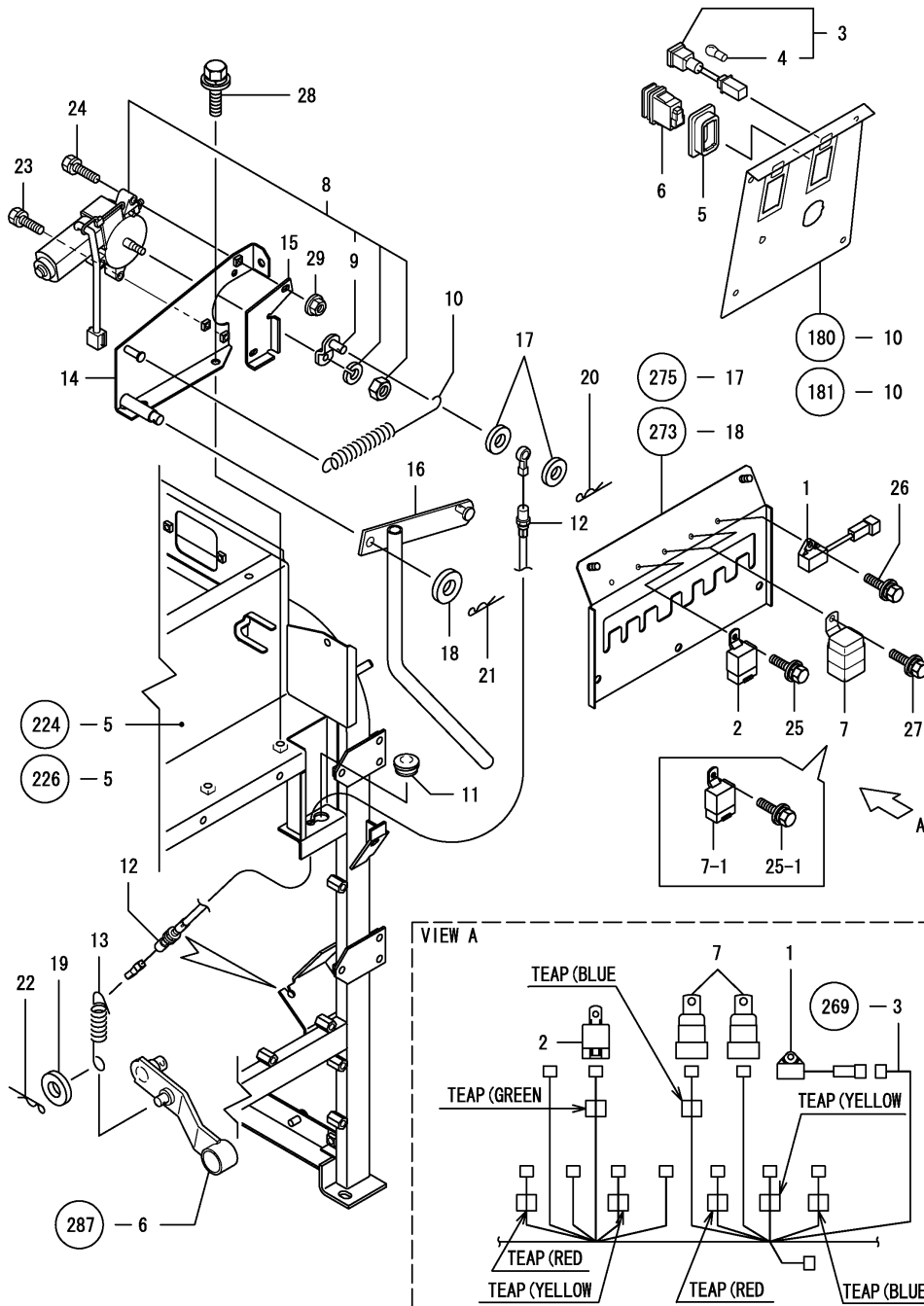
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1C6660-08170	RELAY CA-1B	1	1						
2	1	1E8560-75180	WASHER 8.5X28X3.2	1	1						
3	1	1E8255-81180	LEVER,NV ROLLER	1	1						
4	1	1E8255-81191	SEAL SWABV161061	1	1						
5	1	1E8055-81250	LAMP,GREEN PILOT	1	1						
6	2	1E6480-82280	BULB,12V-34W	1	1						
7	1	1E6750-81350	SWITCH,CROSS LEVER	1	1						
8	2	1E6711-81361	NUT,CRS.LVR.SWITCH	1	1						
9	1	1E8450-81360	SWITCH 3P-AG,SEESAW	1	1						
10	1	1E8450-81370	BRACKET,SEESAW.SW.	1	1						
11	1	1E6820-81411	KNOB BL,COMBINATION	1	1						
12	1	1E6820-81700	ABSORBER,SURGE	1	1						
13	1	1E8540-82050	VOLUME	1	1						
14	1	1E6910-82500	RELAY CA-1A	1	1						
15	1	1E6910-82500	RELAY CA-1A	2	2						
16	1	1E6102-83240	CLAMP, WIRE HARNESS	1	1						
17	1	1E6460-84220	NUT 2-M3,SWITCH	1	1						
18	1	1E8445-84930	UNIT B,DIODE	1	1						
19	1	1E8445-84930	UNIT B,DIODE	1	1						
20	1	1E8445-84930	UNIT B,DIODE	1	1						
21	1	1E8540-84930	UNIT C,DIODE	1	1						
22	1	1E8680-86220	MOTOR DRIVE UNIT30	1	1						
23	1	1E8445-87850	POSITION SENSOR	1	1						
24	1	1E8680-89150	MOTOR,DC	1	1						
25	1	1E8540-89300	BRACKET,SWITCH	1	1						
26	1	22137-030000	WASHER 3	2	2						
27	1	26013-080252	BOLT M 8X 25	1	1						
28	1	26013-080302	BOLT M 8X 30	3	3						
29	1	26014-060122	BOLT M 6X 12	2	2						
30	1	26014-060162	BOLT M 6X 16	2	2						
31	1	26014-060202	BOLT M 6X 20	1	1						
32	1	26367-060002	NUT M 6	2	2						
33	1	26557-030202	SCREW M 3X 20	2	2						

Fig.285. AUGER CLUTCH

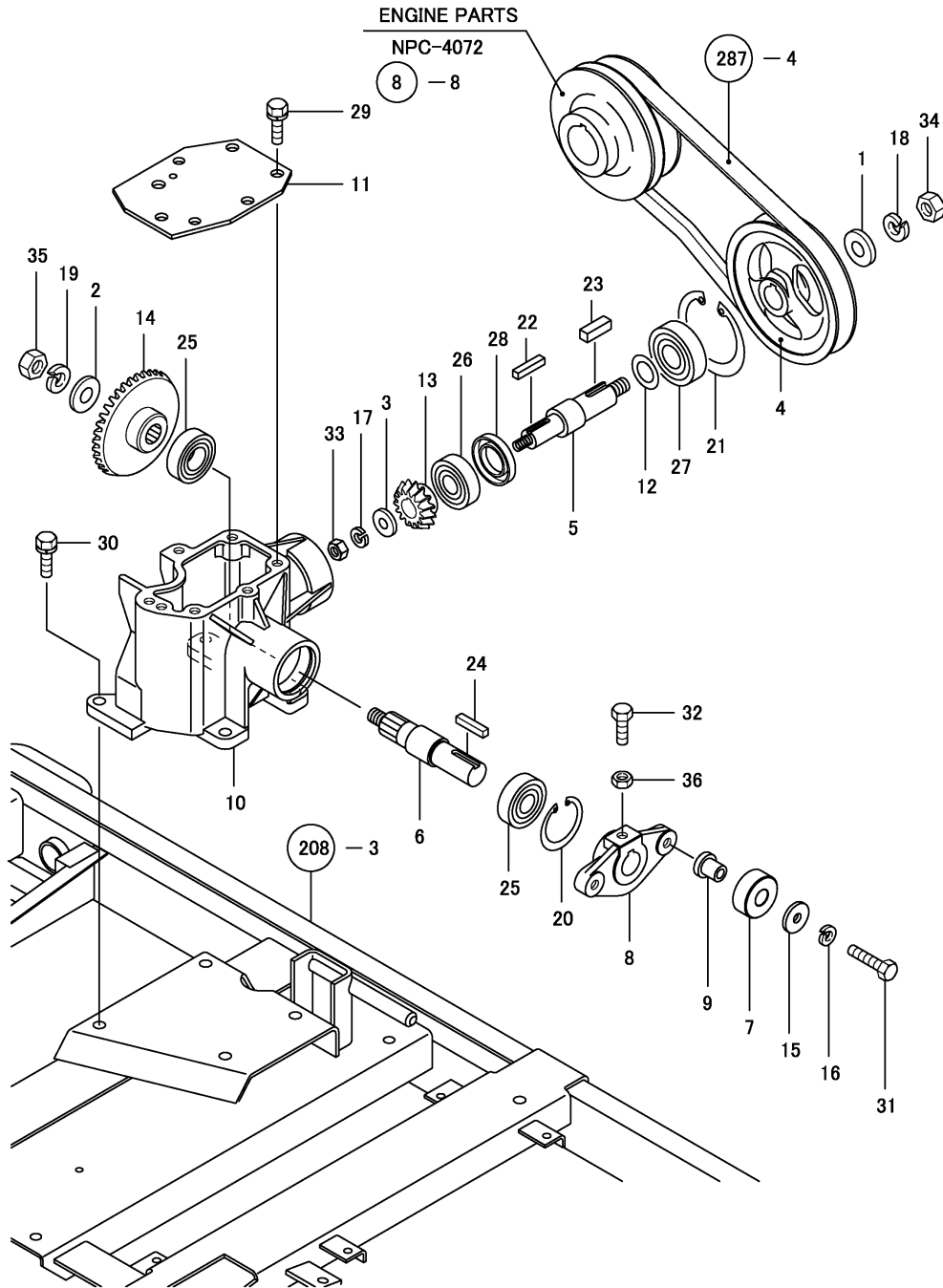
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6681-05010	ABSORBER,SURGE	1	1						
2	1	198461-52950	RELAY CA,TYPE C	1	1						
3	1	1E8055-81250	LAMP,GREEN PILOT	1	1						
4	2	1E6480-82280	BULB,12V-34W	1	1						
5	1	1E8450-81370	BRACKET,SEESAW.SW.	1	1						
6	1	1E8450-81380	SWITCH 3P-AG,SEESAW	1	1						
7	1	1E6650-82300	RELAY A-2	2	2						
7-1	1	198461-52950	RELAY CA,TYPE C	2	2						S
		(A=FXXXXXX) (B=FXXXXXX)									
8	1	1E8540-87750	MOTOR,CLUTCH	1	1						
9	2	1E8540-87760	ARM,CLUTCH VALVE	1	1						
10	1	1E8540-87791	SPRING 2.6X18X176	1	1						
11	1	1E8540-89070	PLUG 18,HOLE	1	1						
12	1	1E8540-89081	WIRE,G-CLUTCH	1	1						
13	1	1E8540-89092	SPRING 18X110	1	1						
14	1	1E8540-89101	BRACKET,MOTOR	1	1						
15	1	1E8540-89151	STOPPER	1	1						
16	1	1E8540-89160	LEVER,EMERGENCY	1	1						
17	1	22117-100000	WASHER 10	2	2						
18	1	22117-120000	WASHER 12	1	1						
19	1	22117-120000	WASHER 12	1	1						
20	1	22372-100000	SNAP PIN 10	1	1						
21	1	22372-120000	SNAP PIN 12	1	1						
22	1	22372-120000	SNAP PIN 12	1	1						
23	1	26013-060302	BOLT M 6X 30	1	1						
24	1	26013-060402	BOLT M 6X 40	2	2						
25	1	26014-060162	BOLT M 6X 16	1	1						
25-1	1	26014-060162	BOLT M 6X 16	3	3						K
		(A=FXXXXXX) (B=FXXXXXX)									
26	1	26014-060162	BOLT M 6X 16	1	1						
27	1	26014-060162	BOLT M 6X 16	2	2						Z
		(A=FXXXXXX) (B=FXXXXXX)									
28	1	26014-080202	BOLT M 8X 20	3	3						
29	1	26367-060002	NUT M 6	2	2						

Fig.286. AUGER INPUT

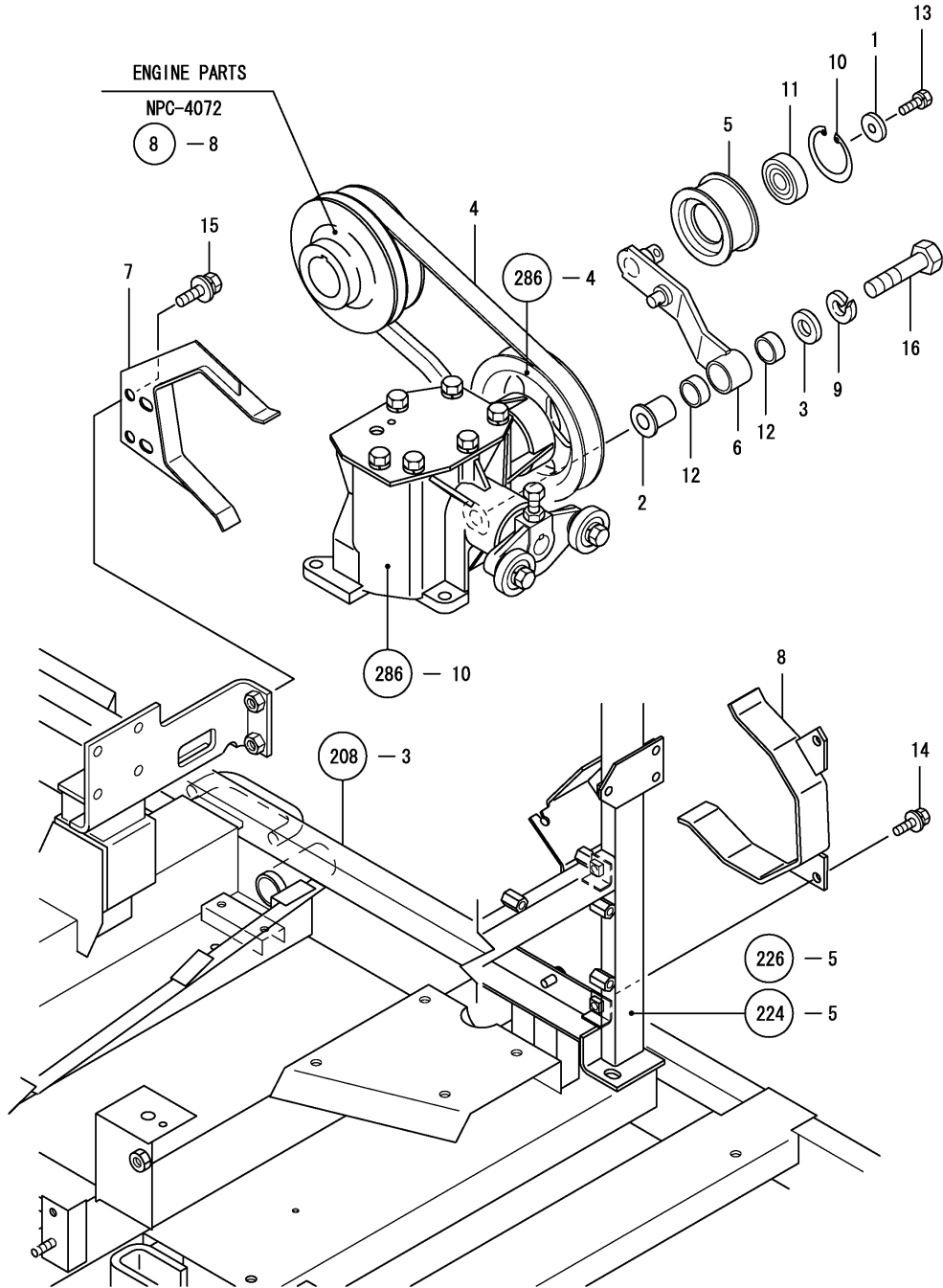


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6680-59640	WASHER 14.5X38	1	1						
2	1	1E6680-59640	WASHER 14.5X38	1	1						
3	1	1E6102-63110	COLLAR 10.5X28X4.5	1	1						
4	1	1E8540-91001	V-PULLEY 152C1	1	1						
5	1	1E8540-91011	SHAFT,G.INPUT 1ST	1	1						
6	1	1E8540-91021	SHAFT,GR.INPUT 2ND	1	1						
7	1	1E8380-91031	COLLAR 17X45X18	2	2						
8	1	1E8540-91030	COUPLING 25	1	1						
9	1	1E8380-91041	BUSH 24.3	2	2						
10	1	1E8540-91052	CASE,GRAIN INPUT	1	1						
11	1	1E8540-91061	COVER, INPUT CASE	1	1						
12	1	1E8380-91160	SHIM 25.2X35X0.3	2	2						
13	1	1E8080-91281	GEAR 15,BEVEL	1	1						
14	1	1E8540-91340	GEAR 37,BEVEL	1	1						
15	1	22157-100000	WASHER 10	2	2						
16	1	22217-100000	SPRING WASHER 10	2	2						
17	1	22217-100000	SPRING WASHER 10	1	1						
18	1	22217-140000	SPRING WASHER 14	1	1						
19	1	22217-140000	SPRING WASHER 14	1	1						
20	1	22252-000521	CIRCLIP 52	1	1						
21	1	22252-000621	CIRCRIP 62	1	1						
22	1	22551-050250	KEY 5X25	1	1						
23	1	22551-070250	KEY 7X25	1	1						
24	1	22551-070300	KEY 7X30	1	1						
25	1	24104-062054	BALL BEARING	2	2						
26	1	24104-063044	BALL BEARING	1	1						
27	1	24104-063054	BALL BEARING	1	1						
28	1	24421-305208	SEAL TC30 52 08, OIL	1	1						
29	1	26013-100252	BOLT W/WASHER M10X25	6	6						
30	1	26013-100302	BOLT M10X 30	4	4						
31	1	26116-100452	BOLT M10X 45 PLATED	2	2						
32	1	26156-100252	BOLT M10X 25 PLATED	1	1						
33	1	26717-100002	NUT M10	1	1						
34	1	26737-140002	NUT M14	1	1						
35	1	26737-140002	NUT M14	1	1						
36	1	26777-100002	LOCK NUT M10	1	1						

Fig.287. AUGER CLUTCH BELT



OCNP4-G07300 287. AUGER CLUTCH BELT

(A)=KGC80  
(B)=KGC80C  
(C)=

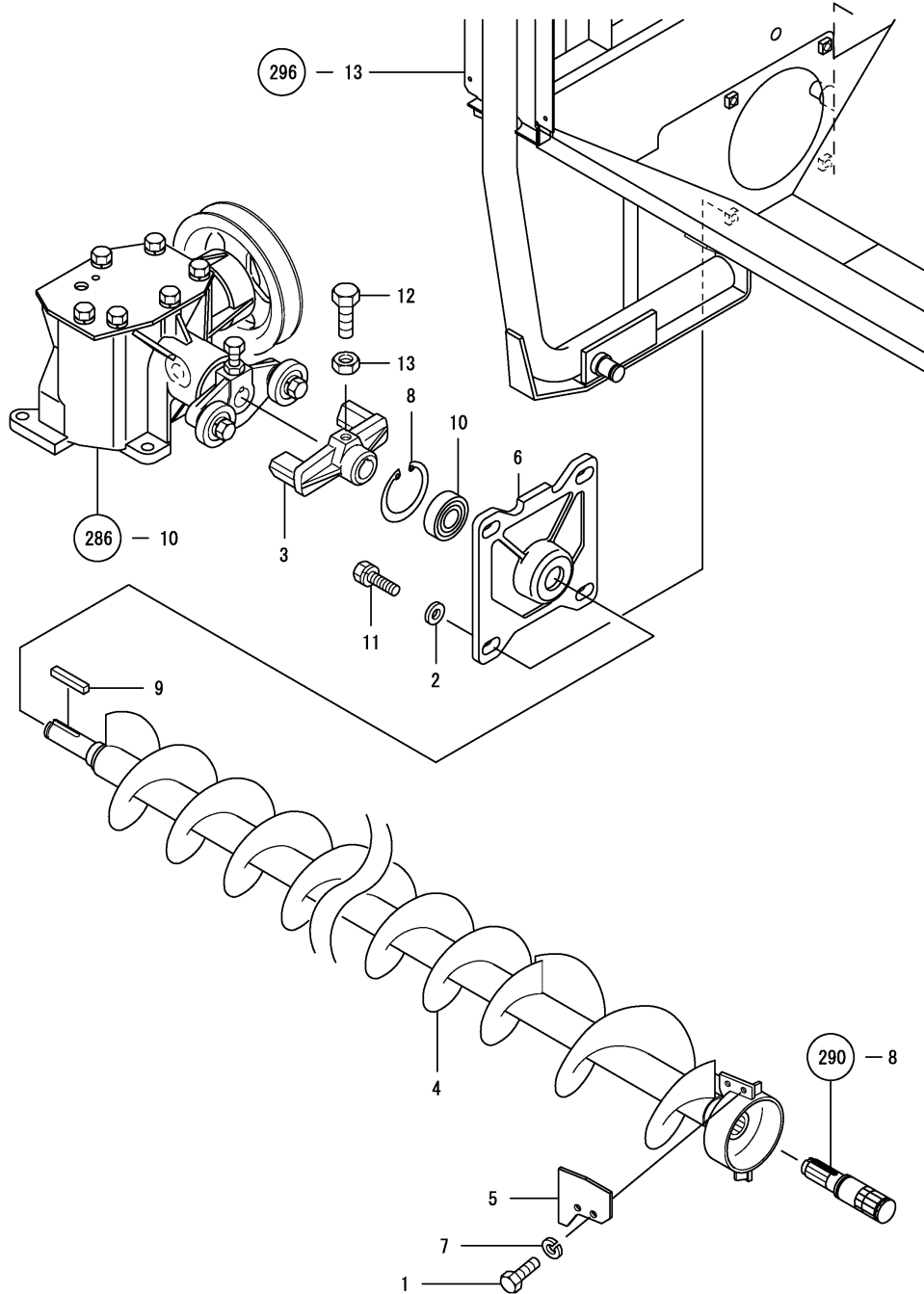
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6020-25340	SPACER 9X28X4.5	1	1						
2	1	1E8230-35460	SHAFT, TENSION	1	1						
3	1	1E8230-35761	COLLAR 16X33X4.5	1	1						
I	3-1	1E6820-51090 (A=F010154) (B=F010154)	COLLAR 17X40X6	1	1						R
4	1	1E8540-91101	V-BELT SC37 W600	1	1						
5	1	1E6680-91170	PULLEY 70,TENSION	1	1						
6	1	1E8540-91201	ARM 150,TENSION	1	1						
7	1	1E8540-91251	RETNR.,GR.BELT FRONT	1	1						
8	1	1E8540-91301	RETNR.,GR.BELT REAR	1	1						
9	1	22217-160000	SPRING WASHER 16	1	1						
10	1	22252-000471	CIRCLIP 47	1	1						
11	1	24104-063034	BALL BEARING	1	1						
12	1	24550-025120	BUSH 25X12	2	2						
13	1	26013-080202	BOLT W/WASHER M8X20	1	1						
14	1	26014-080162	BOLT M 8X 16	2	2						
15	1	26014-100202	BOLT M10X 20	2	2						
16	1	26116-160702	BOLT M16X 70 PLATED	1	1						





Fig.289. LOWER CONVEY

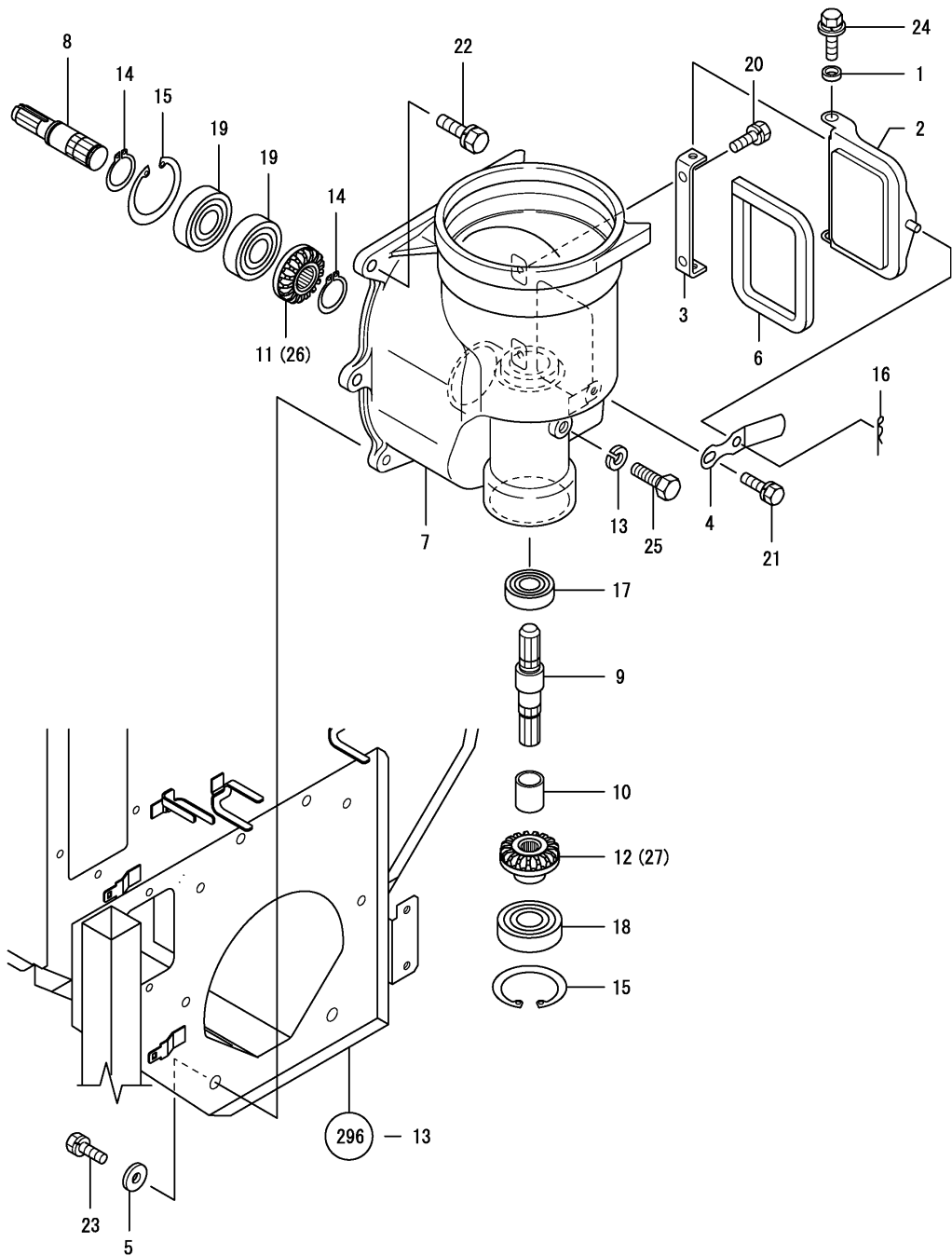


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6150-35180	BOLT 6X12	4	4						
2	1	1E8560-75180	WASHER 8.5X28X3.2	4	4						
3	1	1E8380-91480	ROTER	1	1						
4	1	1E8540-91500	CONVEYOR,LOWER	1	1						
5	1	1E8540-91591	BLADE,LOWER AUGER	2	2						
6	1	1E8540-91600	METAL, INPUT	1	1						
7	1	22217-060000	SPRING WASHER 6	4	4						
8	1	22252-000471	CIRCLIP 47	1	1						
9	1	22551-050300	KEY 5X30	1	1						
10	1	24104-062044	BALL BEARING	1	1						
11	1	26013-080302	BOLT M 8X 30	4	4						
12	1	26156-100252	BOLT M10X 25 PLATED	1	1						
13	1	26777-100002	LOCK NUT M10	1	1						

Fig.290. LOWER CONVEY SUCCESS



(A)=KGC80  
(B)=KGC80C  
(C)=

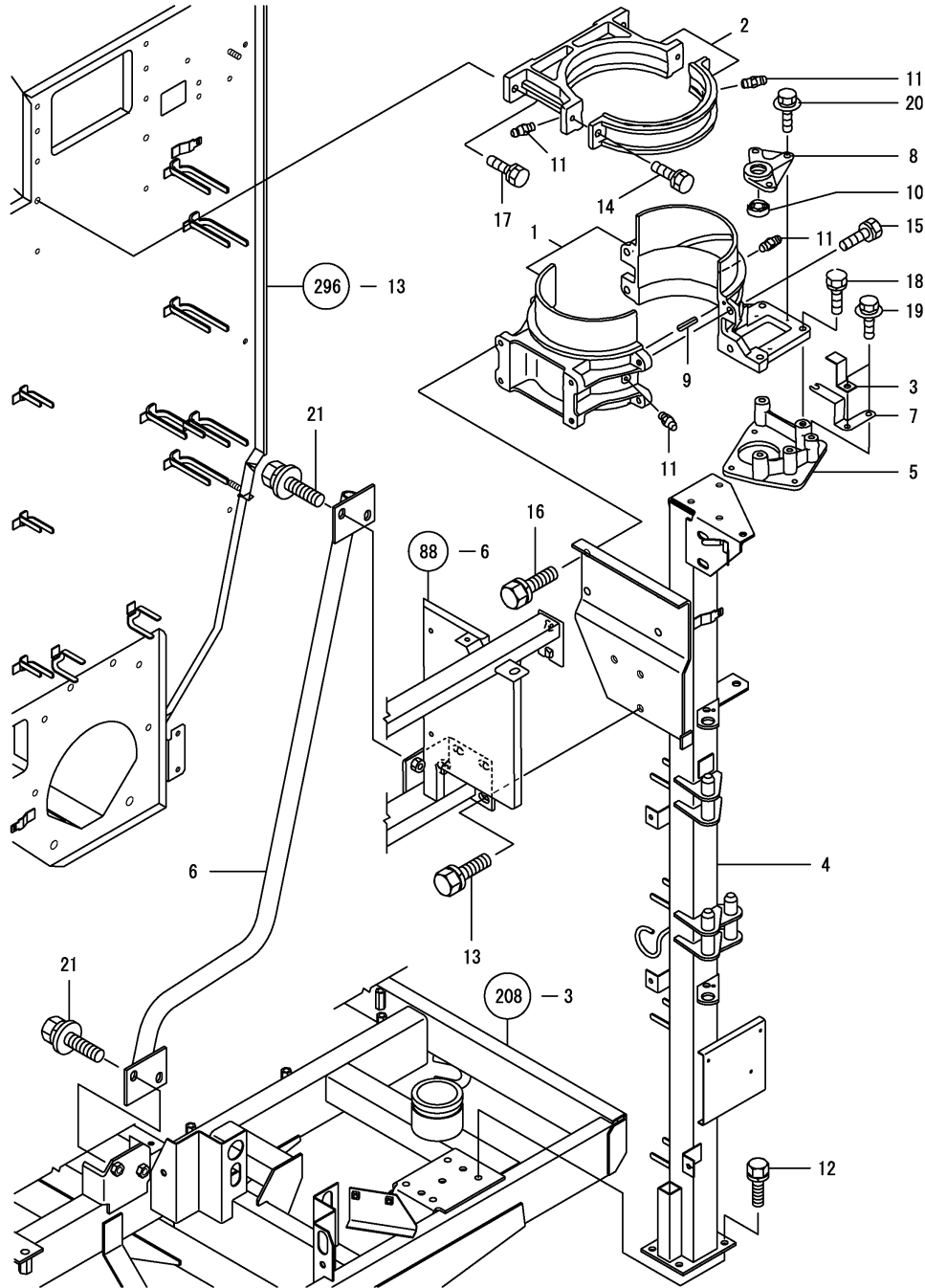
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6489-13800	COLLAR 12X8.1X3.5	2	2						
2	1	1E8230-45570	COVER COMP.,CLEANING	1	1						
3	1	1E8230-45600	STAY,CLEANING COVER	1	1						
4	1	1E8230-45630	SPRING,CLEAN.CVR.LOC	1	1						
5	1	1E6102-63110	COLLAR 10.5X28X4.5	2	2						
6	1	1E6311-91370	TAPE C , SACKER DUST	1	1						
7	1	1E8540-92001	CASE,LOWER CONVEY	1	1						
8	1	1E8540-92230	SHAFT,VERTICAL 1ST	1	1						
9	1	1E8540-92240	SHAFT,VERTICAL 2ND	1	1						
10	1	1E8540-92300	COLLAR 21X27X30	1	1						
11	1	1E8540-92501	GEAR 17A, BEVEL	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
12	1	1E8540-92511	GEAR 17B, BEVEL	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
13	1	22217-120000	SPRING WASHER 12	1	1						
14	1	22242-000250	CIRCLIP 25S	2	2						
15	1	22252-000621	CIRCRIP 62	2	2						
16	1	22360-080000	SNAP PIN 8	1	1						
17	1	24104-062044	BALL BEARING	1	1						
18	1	24104-062064	BALL BEARING	1	1						
19	1	24104-063054	BALL BEARING	2	2						
20	1	26013-080162	BOLT W/WASHER M8X16	2	2						
21	1	26013-080252	BOLT M 8X 25	1	1						
22	1	26013-100302	BOLT M10X 30	4	4						
23	1	26013-100352	BOLT M10X 35	2	2						
24	1	26014-080122	BOLT M 8X 12	2	2						
25	1	26116-120202	BOLT M12X 20 PLATED	1	1						
26	1	1E8680-92240	GEAR 17A,BEVEL	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
27	1	1E8680-92410	GEAR 17B, BEVEL	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									

Fig.291. VERTICAL AUGER FRAME

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



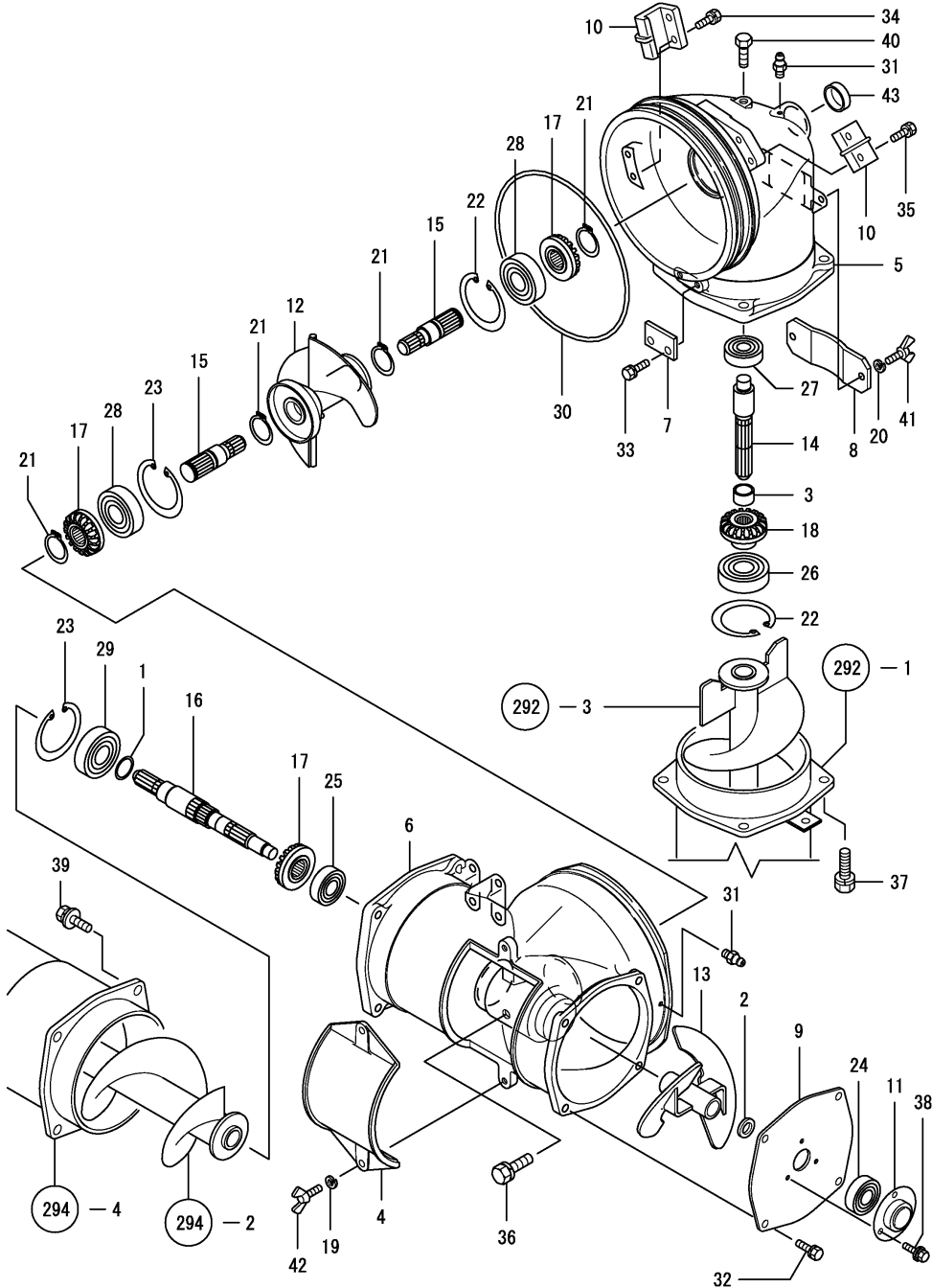
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	7E8540-93000	METAL AXB SET,MV-RD.	1	1						
2	1	7E8380-93020	FIXED ARM A+B SET	1	1						
3	1	1E8540-93020	RETAINER,SENSOR	1	1						
4	1	1E8540-93056	FRAME,GRAIN MAIN	1	1						
5	1	1E8445-93251	BRACKET, MOTOR	1	1						
6	1	1E8540-93350	FRAME,ASSIST	1	1						
7	1	1E8380-93401	PLATE,POT.MOUNTING	1	1						
8	1	1E8380-93500	STAND,BEARING	1	1						
9	1	22351-060025	SPRING PIN 6X25	2	2						
10	1	24104-060024	BALL BEARING 6002UU	1	1						
11	1	24761-060000	NIPPLE MT6X1, GREASE	4	4						
12	1	26013-080202	BOLT W/WASHER M8X20	4	4						
13	1	26013-100202	BOLT W/WASHER M10X20	3	3						
14	1	26013-100252	BOLT W/WASHER M10X25	2	2						
15	1	26013-100252	BOLT W/WASHER M10X25	4	4						
16	1	26013-100252	BOLT W/WASHER M10X25	4	4						
17	1	26013-100302	BOLT M10X 30	2	2						
18	1	26013-100352	BOLT M10X 35	3	3						
19	1	26014-080162	BOLT M 8X 16	2	2						
20	1	26014-080252	BOLT M 8X 25	3	3						
21	1	26014-100202	BOLT M10X 20	4	4						



Fig.293. AUGER SUCCESS

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

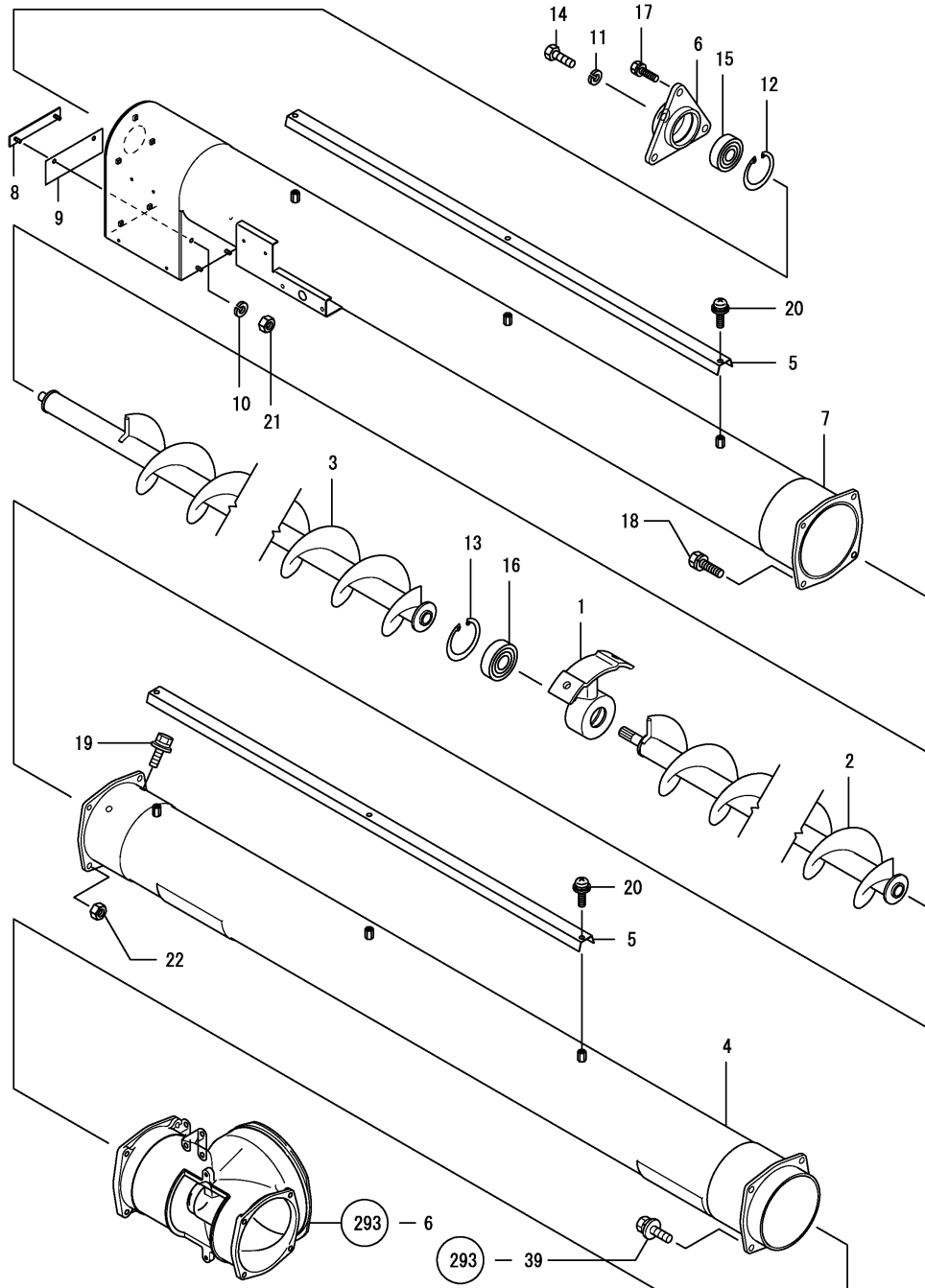


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1A1040-23310	LINER 25X31X1	1	1						
2	1	1E6480-47580	COLLAR 15.3X25X2	1	1						
3	1	1E6090-48730	COLLAR 21.6X27.2X15	1	1						
4	1	1E8080-91640	COVER,SUCCESS.CS.CLN.	1	1						
5	1	1E8080-92003	CASE A,SUCCESSION	1	1						
6	1	1E8080-92010	CASE B,SUCCESSION	1	1						
7	1	1E6750-92020	RETAINER A,SUCCESS.CS	1	1						
8	1	1E8080-92020	COVER A,SUCCESS.CASE	1	1						
9	1	1E8080-92030	COVER B,SUCCESS.CASE	1	1						
10	1	1E6750-92040	RETAINER,SUCCESS.CASE	2	2						
11	1	1E8080-92050	BRACKET 35,BEARING	1	1						
12	1	1E8080-92160	AUGER,SUCCESSION	1	1						
13	1	1E8080-92221	BLADE,SUCCESSION	1	1						
14	1	1E8540-92320	SHAFT,VERTICAL 1ST	1	1						
15	1	1E8540-92330	SHAFT,SUCCESS,1ST	2	2						
16	1	1E8540-92340	SHAFT,SUCCESS,3RD	1	1						
17	1	1E8540-92501	GEAR 17A, BEVEL	3	3						
18	1	1E8540-92511	GEAR 17B, BEVEL	1	1						
19	1	22217-080000	SPRING WASHER 8	2	2						
20	1	22217-080000	SPRING WASHER 8	2	2						
21	1	22242-000250	CIRCLIP 25S	4	4						
22	1	22252-000620	CIRCLIP 62(H)	2	2						
23	1	22252-000620	CIRCLIP 62(H)	2	2						
24	1	24104-062024	BALL BEARING	1	1						
25	1	24104-062044	BALL BEARING	1	1						
26	1	24104-062064	BALL BEARING	1	1						
27	1	24104-063034	BALL BEARING	1	1						
28	1	24104-063054	BALL BEARING	2	2						
29	1	24104-063054	BALL BEARING	1	1						
30	1	24321-002200	O-RING 220-G	1	1						
31	1	24761-060000	NIPPLE MT6X1, GREASE	2	2						
32	1	26013-080162	BOLT W/WASHER M8X16	4	4						
33	1	26013-080202	BOLT W/WASHER M8X20	2	2						
34	1	26013-080302	BOLT M 8X 30	3	3						
35	1	26013-080352	BOLT M 8X 35	1	1						
36	1	26013-120202	BOLT W/WASHER M12X20	1	1						
37	1	26013-120302	BOLT W/WASHER M12X30	4	4						
38	1	26014-060122	BOLT M 6X 12	3	3						
39	1	26014-100302	BOLT M10X 30	4	4						
40	1	26116-100162	BOLT M10X 16 PLATED	1	1						
41	1	26647-080162	WING BOLT M 8X16	2	2						
42	1	26647-080202	WING BOLT M 8X20	2	2						
43	1	27260-350000	PLUG 35,BORE	1	1						

Fig.294. HORIZONTAL AUGER

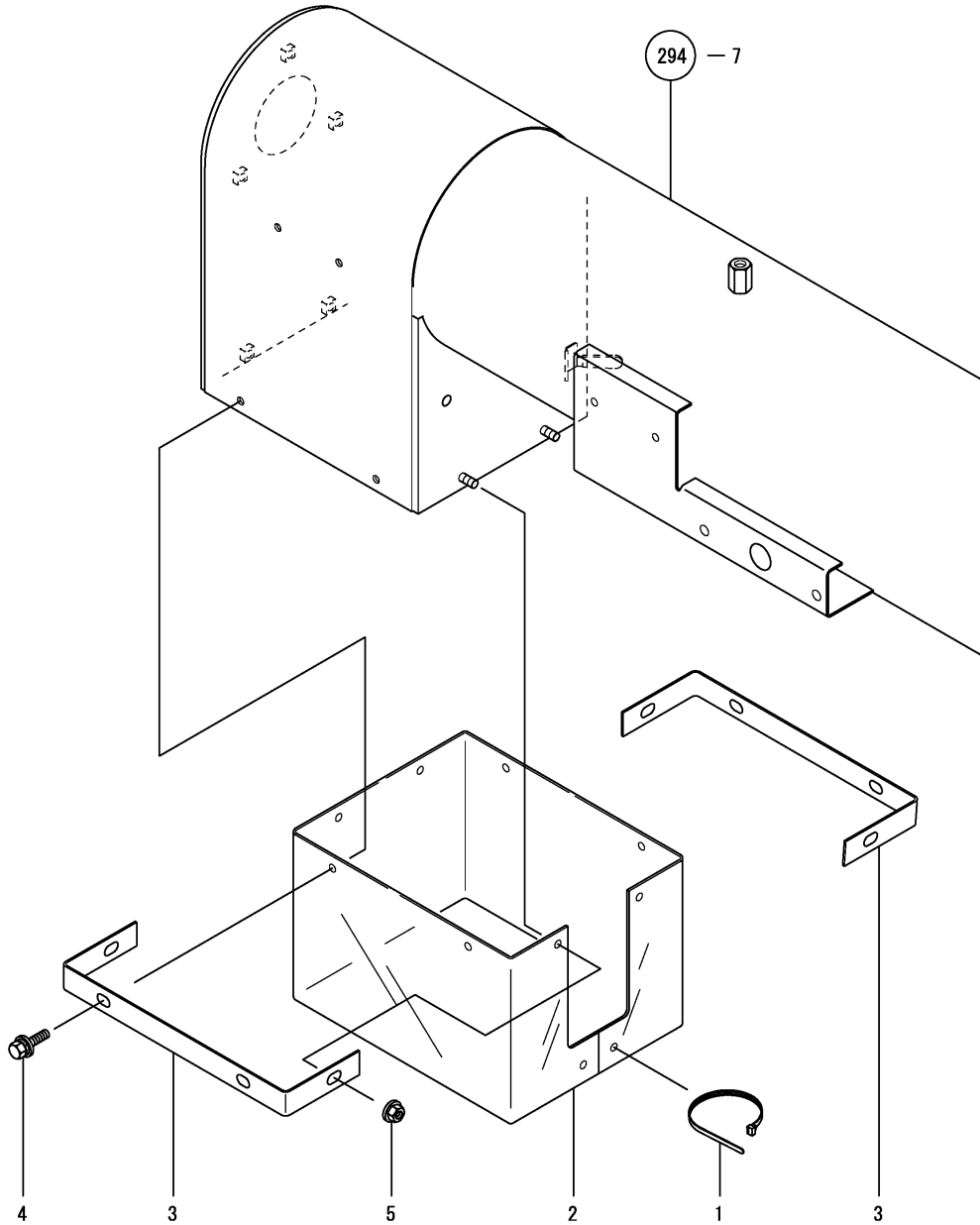
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8380-92120	METAL,INTERMEDIATE	1	1						
2	1	1E8380-92303	AUGER, LATERAL ROOT	1	1						
3	1	1E8380-92404	AUGER,HOR.TIP	1	1						
4	1	1E8540-92451	PIPE,DISCHARGE STEM	1	1						
5	1	1E8540-92520	COVER,HARNESS	2	2						
6	1	1E8080-92551	METAL,DISCHARGE	1	1						
7	1	1E8540-92551	PIPE,DISCHARGE TIP	1	1						
7-1	1	1E8540-92552	PIPE,DISCHARGE TIP	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
8	1	1E8540-92670	PLATE	1	1						
9	1	1E8540-92690	SEAL,DISCHARGE PORT	1	1						
10	1	22217-060000	SPRING WASHER 6	2	2						
11	1	22217-100000	SPRING WASHER 10	1	1						
12	1	22252-000471	CIRCLIP 47	1	1						
13	1	22252-000521	CIRCLIP 52	1	1						
14	1	23490-100002	PLUG 10	1	1						
I 14-1	1	26206-100142	BOLT, 10 X 14	1	1						N
		(A=F010154) (B=F010154)									
15	1	24104-063034	BALL BEARING	1	1						
16	1	24104-063044	BALL BEARING	1	1						
17	1	26013-080202	BOLT W/WASHER M8X20	3	3						
18	1	26013-100302	BOLT M10X 30	4	4						
19	1	26014-100202	BOLT M10X 20	2	2						
20	1	26023-080162	SCREW M 8X 16	6	6						
21	1	26717-060002	NUT M 6	2	2						
22	1	26717-100002	NUT M10	4	4						

Fig.295. AUGER OUTLET



0CNP4-G07300 295. AUGER OUTLET

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6460-83400 (A=FXXXXXX) (B=FXXXXXX)	BAND 100	1	1						Z
2	1	1E8540-92751 (A=FXXXXXX) (B=FXXXXXX)	SEAT, THROWER	1	1						Z
3	1	1E8540-92770 (A=FXXXXXX) (B=FXXXXXX)	BRACKET L, SEAT MTG.	2	2						Z
4	1	26014-060162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 6X 16	6	6						Z
5	1	26367-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	2	2						Z

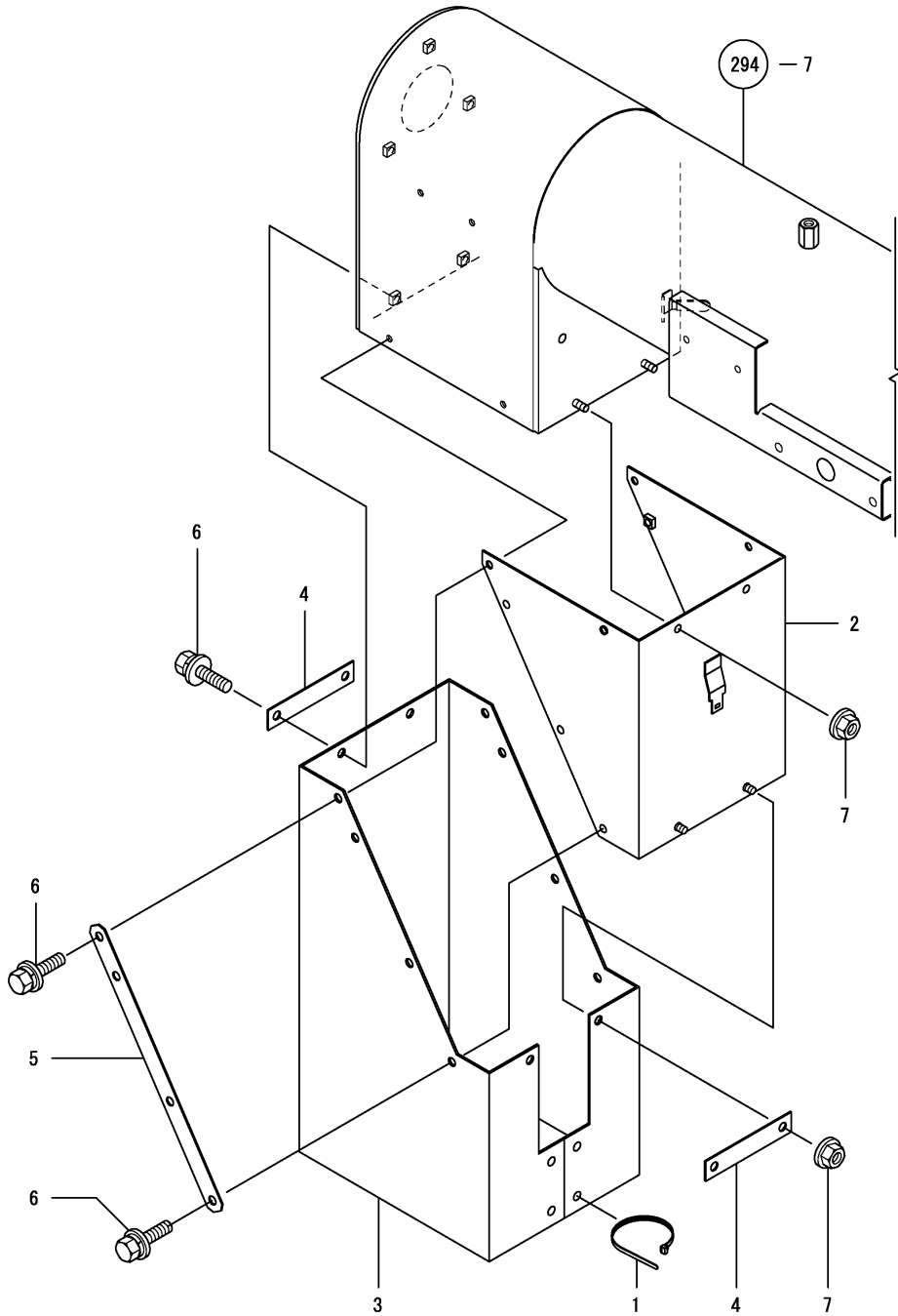
Remarks  
\* FOR MACHINES M/C NO.FXXXXXX AND ON  
REFER TO GROUP NO.330



Fig.330. AUGER OUTLET(ADD.ITEM)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

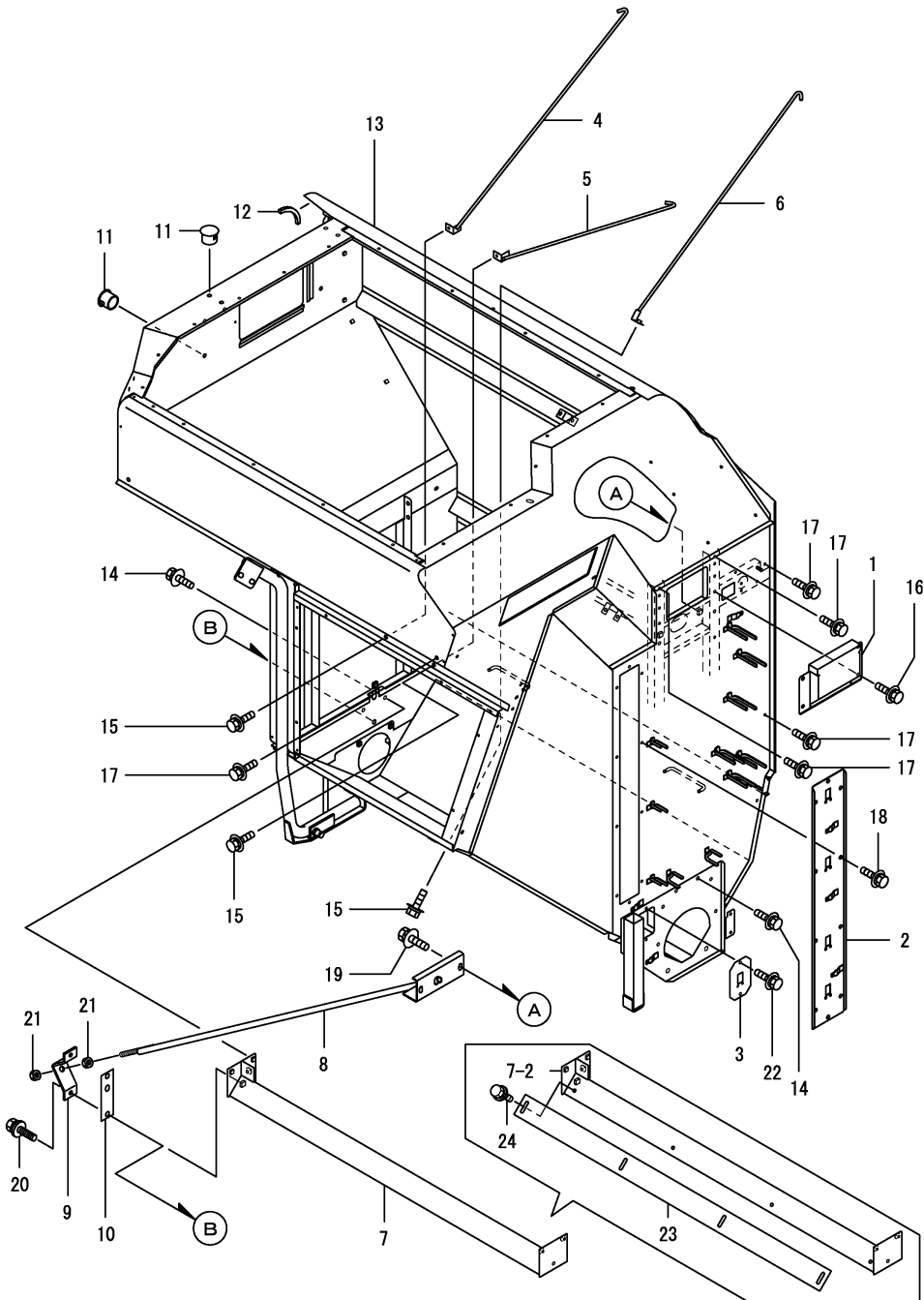


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6460-83400 (A=FXXXXXX) (B=FXXXXXX)	BAND 100	2	2						W
2	1	1E9050-92700 (A=FXXXXXX) (B=FXXXXXX)	THROWER	1	1						W
3	1	1E9050-92770 (A=FXXXXXX) (B=FXXXXXX)	SEAT,THROWER	1	1						W
4	1	1E9050-92780 (A=FXXXXXX) (B=FXXXXXX)	PLATE,KEEPA	2	2						W
5	1	1E9050-92790 (A=FXXXXXX) (B=FXXXXXX)	PLATE,KEEP B	2	2						W
6	1	26014-060162 (A=FXXXXXX) (B=FXXXXXX)	BOLT M 6X 16	12	12						W
7	1	26367-060002 (A=FXXXXXX) (B=FXXXXXX)	NUT M 6	4	4						W

Fig.296. PADDY TANK

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

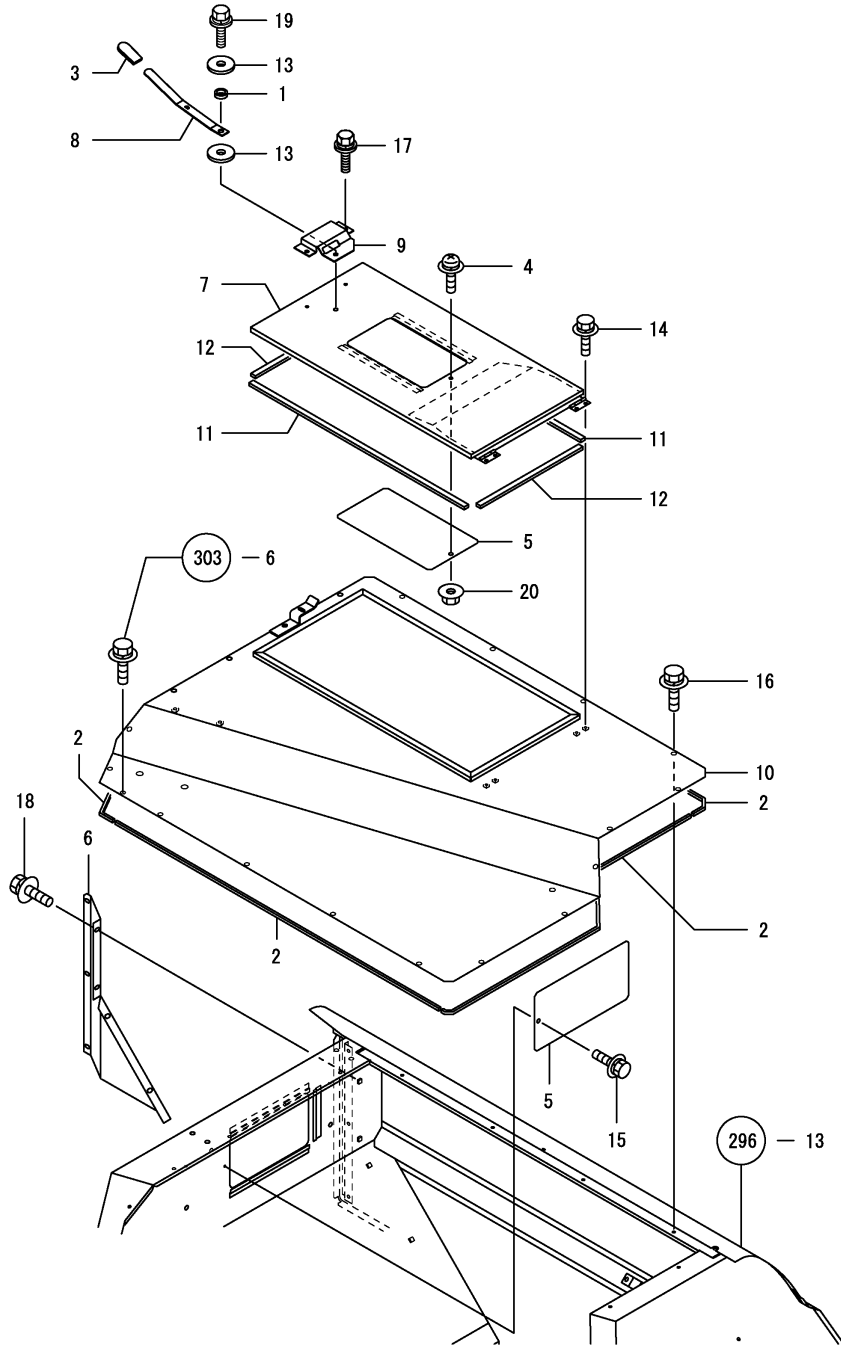


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-92020	DUCT,G TANK	1	1						
1-1	1	1E8540-92021	DUCT,G TANK	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
2	1	1E8540-92091	COVER,SENSOR REAR	1	1						
3	1	1E8540-92120	PLATE,SENSOR COVER A	1	1						
4	1	1E8540-92250	ROD A,TANK	1	1						
4-1	1	1E8540-92250-1	ROD A,TANK	1	1						R
		(A=FXXXXXX) (B=FXXXXXX)									
5	1	1E8540-92280	ROD B,TANK	1	1						
5-1	1	1E8540-92280-1	ROD B,TANK	1	1						R
		(A=FXXXXXX) (B=FXXXXXX)									
6	1	1E8540-92400	ROD C,TANK	1	1						
6-1	1	1E8540-92400-1	ROD C,TANK	1	1						R
		(A=FXXXXXX) (B=FXXXXXX)									
7	1	1E8540-92851	COVER,GRAIN AUGER	1	1						
7-1	1	1E8540-92851-1	COVER,GRAIN AUGER	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
7-2	1	1E8540-92852	COVER,GRAIN AUGER	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
8	1	1E8540-92953	PIPE,TANK CONNECTING	1	1						
8-1	1	1E8540-92953-1	PIPE,TANK CONNECTING	1	1						R
		(A=FXXXXXX) (B=FXXXXXX)									
9	1	1E8540-93540	STAY,CONNECTG PIPE	1	1						
9-1	1	1E8540-93540-1	STAY, PIPE	1	1						R
		(A=FXXXXXX) (B=FXXXXXX)									
10	1	1E8540-93550	SPACER G	1	1						
11	1	1E8540-93940	PLUG 11,HALL	8	8						
12	1	1E8540-93990	MOLDINGS 280	1	1						
13	1	1E8540-94008	TANK,PADDY	1	1						
14	1	26014-080162	BOLT M 8X 16	4	4						
15	1	26014-080162	BOLT M 8X 16	3	3						
16	1	26014-080162	BOLT M 8X 16	4	4						
17	1	26014-080162	BOLT M 8X 16	5	5						
18	1	26014-080162	BOLT M 8X 16	10	10						
19	1	26014-100252	BOLT 10X25 W/PLW+SPW	2	2						
20	1	26014-100252	BOLT 10X25 W/PLW+SPW	2	2						
21	1	26717-140002	NUT M14	2	2						
22	1	26014-080162	BOLT M 8X 16	2	2						
23	1	1E9050-92870	COVER,CONBEAR	2	2						W
		(A=FXXXXXX) (B=FXXXXXX)									
24	1	26014-080162	BOLT M 8X 16	8	8						W
		(A=FXXXXXX) (B=FXXXXXX)									

Fig.297. TANK UPPER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

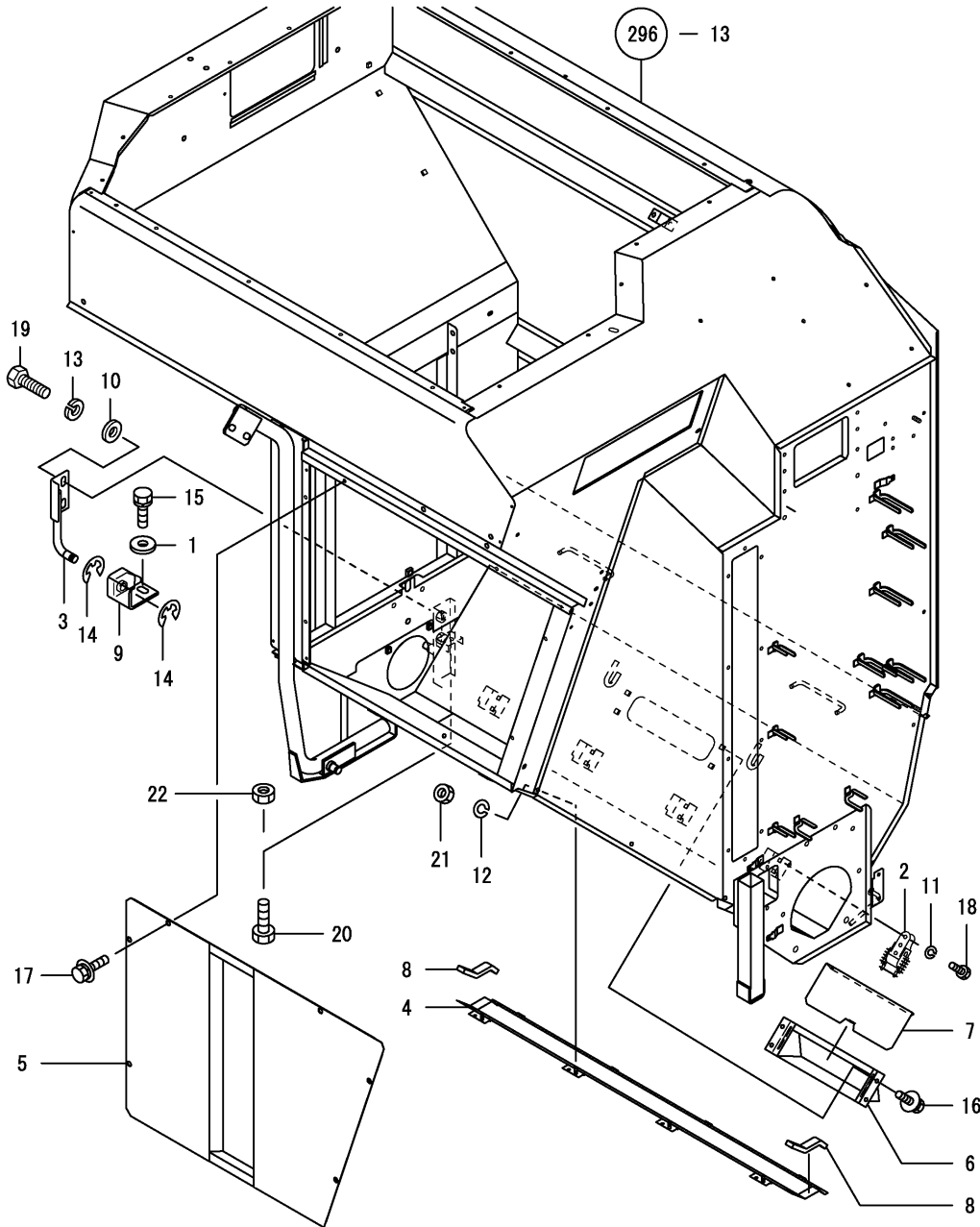


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6489-13800	COLLAR 12X8.1X3.5	1	1						
2	1	1F4121-46670	TAPE 7X1090,SOFT	4	4						
3	1	194150-47621	KNOB	1	1						
4	1	1E6690-61470	SCREW 6X16,BIND.HD.	2	2						
5	1	1E7240-75350	PLATE,TACHYRON	2	2						
6	1	1E8540-92730	COVER,TANK FRONT	1	1						
7	1	1E8540-92801	COVER	1	1						
8	1	1E8540-92890	LOCK LEVER	1	1						
9	1	1E8540-93620	SADDLE,LOCK LEVER	1	1						
10	1	1E8540-93751	PLATE G, TOP	1	1						
11	1	1E8540-93900	SEAL A, TOP PLATE	2	2						
12	1	1E8540-93910	SEAL B, TOP PLATE	2	2						
13	1	22157-080000	WASHER 8	2	2						
14	1	26014-060162	BOLT M 6X 16	4	4						
15	1	26014-060162	BOLT M 6X 16	1	1						
16	1	26014-080162	BOLT M 8X 16	18	18						
17	1	26014-080162	BOLT M 8X 16	2	2						
18	1	26014-080162	BOLT M 8X 16	7	7						
19	1	26014-080202	BOLT M 8X 20	1	1						
20	1	26367-060002	NUT M 6	1	1						

Fig.298. TANK LOWER

(A)=KGC80  
(B)=KGC80C  
(C)=

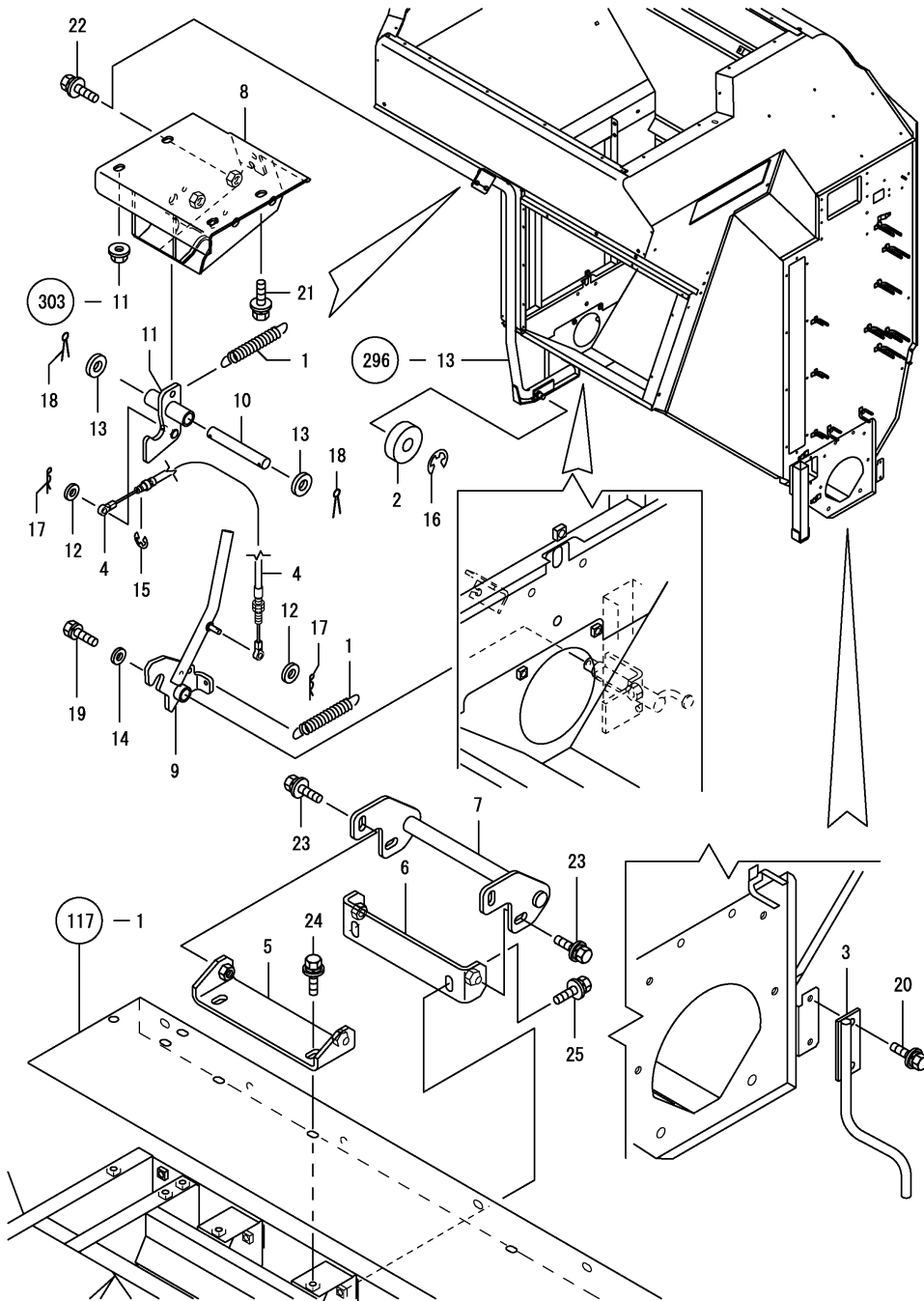
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6102-63110	COLLAR 10.5X28X4.5	1	1						
2	1	1E6210-82580	FASTENER	4	4						
3	1	1E8540-92051	FULCRUM,ROLLER	1	1						
4	1	1E8540-92700	COVER,LOWER CLEANING	1	1						
5	1	1E8540-94551	WINDOW, CHECKING	1	1						
6	1	1E8322-94700	PORT,PADDY TAKE-OFF	1	1						
7	1	1E8322-94730	SHUTTER	1	1						
8	1	1E8235-94790	SEAL 120X20X10,OIL	2	2						
9	1	1E8380-95200	SEAT,TANK FIXING	1	1						
10	1	22137-120000	WASHER 12,POLISHED	2	2						
11	1	22217-050000	SPRING WASHER 5	8	8						
12	1	22217-060000	SPRING WASHER 6	4	4						
13	1	22217-120000	SPRING WASHER 12	2	2						
14	1	22272-000150	CIRCLIP E-15	2	2						
15	1	26013-100302	BOLT M10X 30	1	1						
16	1	26014-060122	BOLT M 6X 12	4	4						
17	1	26014-080162	BOLT M 8X 16	6	6						
18	1	26116-050162	BOLT M 5X 16 PLATED	8	8						
19	1	26116-120252	BOLT M12X 25 PLATED	2	2						
20	1	26116-120352	BOLT M12X 35 PLATED	1	1						
21	1	26717-060002	NUT M 6	4	4						
22	1	26717-120002	NUT M12	1	1						



Fig.300. TANK SETTING

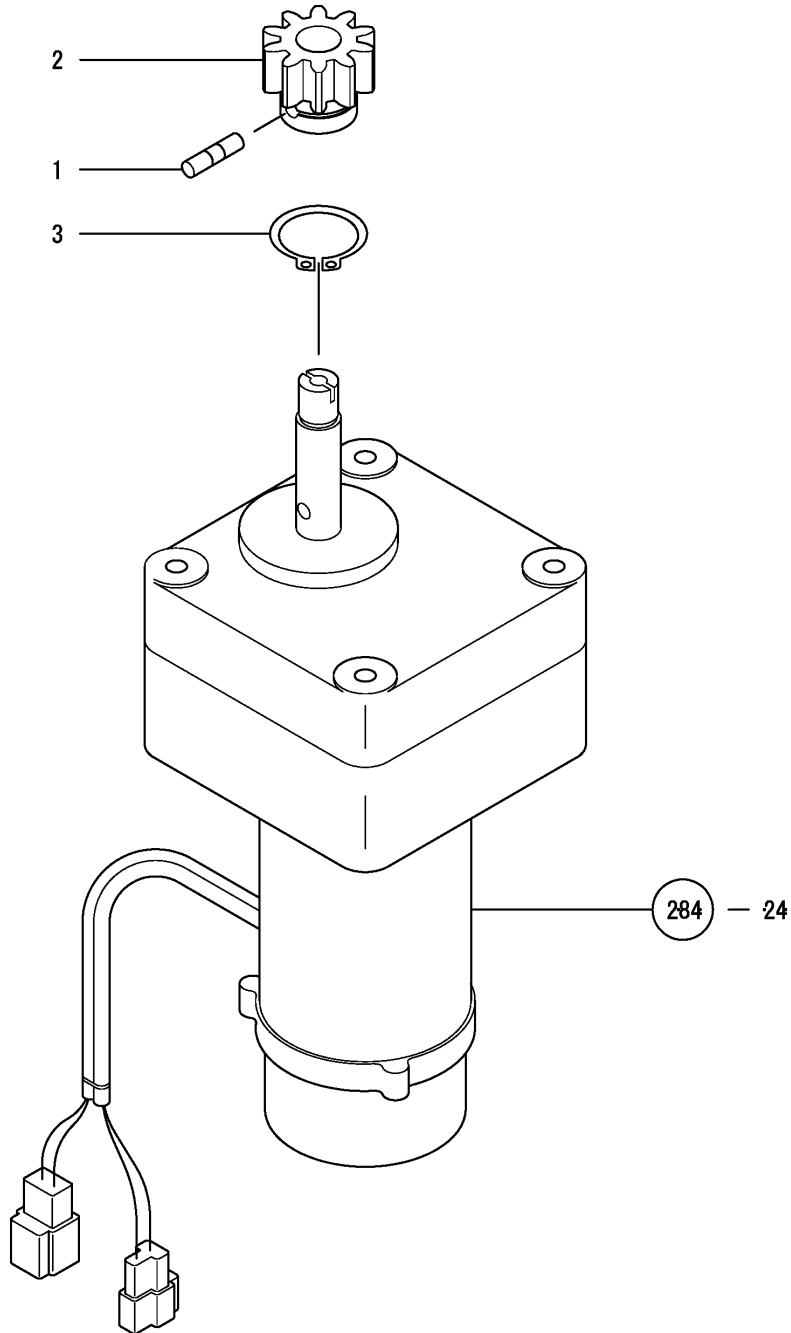


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6090-34691	SPRING 2.6X16X83	2	2						
2	1	1E6750-93730	ROLLER	1	1						
2-1	1	1E8990-93800	ROLLER,17.5X50X15	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
3	1	1E8540-95000	STOPPER,TANK	1	1						
4	1	1E8540-95351	WIRE,G-LOCK	1	1						
5	1	1E8540-95401	SEAT A,LOCK GUIDE	1	1						
6	1	1E8540-95430	SEAT B,LOCK GUIDE	1	1						
7	1	1E8540-95451	GUIDE B,LOCK	1	1						
8	1	1E8540-95551	SEAT,HOOK	1	1						
9	1	1E8540-95601	LEVER,GRAIN LOCK	1	1						
10	1	1E8540-95640	SHAFT,HOOK FULCRUM	1	1						
11	1	1E8540-95651	HOOK G	1	1						
12	1	22117-060000	WASHER 6	2	2						
13	1	22137-140000	WASHER 14,POLISHED	2	2						
14	1	22157-080000	WASHER 8	1	1						
15	1	22272-000060	CIRCLIP E- 6	1	1						
16	1	22272-000150	CIRCLIP E-15	1	1						
17	1	22360-060000	SNAP PIN 6	2	2						
18	1	22417-250250	COTTER PIN 2.5X25	2	2						
19	1	26013-080162	BOLT W/WASHER M8X16	1	1						
20	1	26014-080202	BOLT M 8X 20	2	2						
21	1	26014-080202	BOLT M 8X 20	2	2						
22	1	26014-100202	BOLT M10X 20	2	2						
23	1	26014-100252	BOLT 10X25 W/PLW+SPW	4	4						
24	1	26014-100252	BOLT 10X25 W/PLW+SPW	2	2						
25	1	26014-100252	BOLT 10X25 W/PLW+SPW	2	2						

Fig.301. AUGER MOVE-ROUND CONTROL



0CNP4-G07300 301. AUGER MOVE-ROUND CONTROL

(A)=KGC80  
(B)=KGC80C  
(C)=

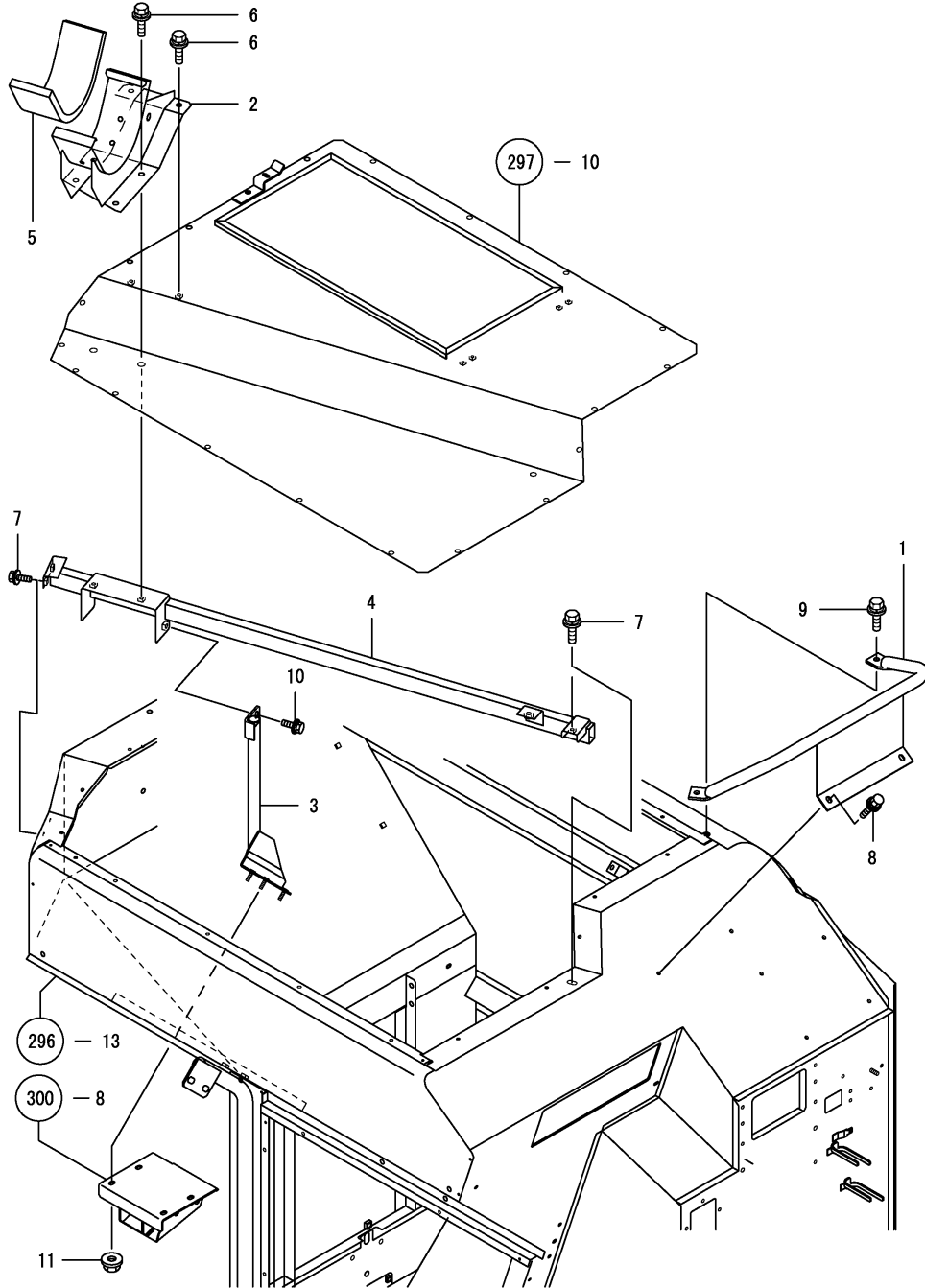
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6102-34420	SHEAR PIN 6.5	1	1						
2	1	1E8322-93250	GEAR 10,SPUR	1	1						
3	1	22242-000300	CIRCLIP 30	1	1						
I	3-1	1 22242-000290 (A=F010154) (B=F010154)	RING, 29	1	1						R





Fig.303. AUGER REST



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

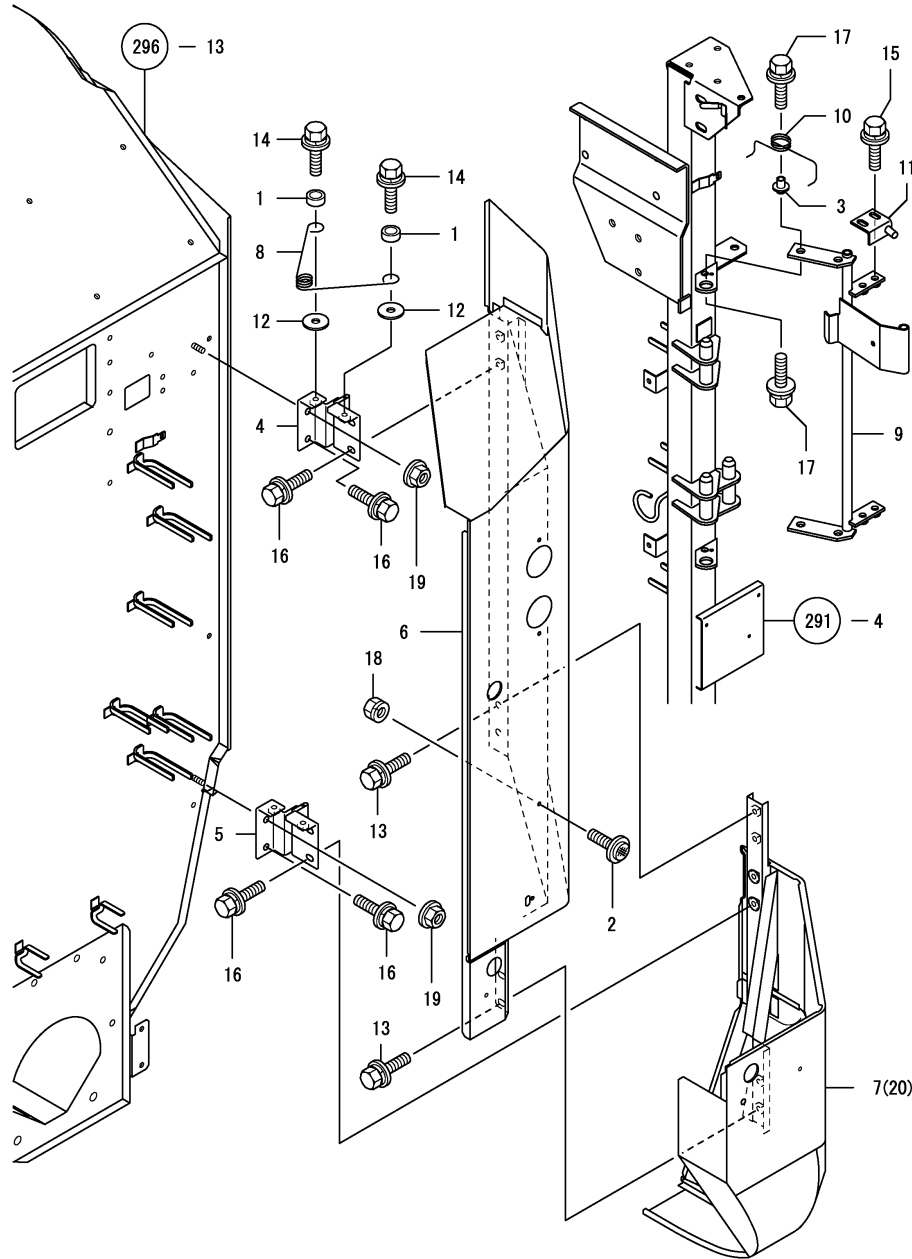
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-95051	GUARD,TANK	1	1						
2	1	1E8540-95100	REST,AUGER	1	1						
3	1	1E8540-95150	PIPE,AUGER REST VERT	1	1						
4	1	1E8540-95201	PIPE,AUGER REST HOR.	1	1						
5	1	1E6681-95250	RUBBER,AUGER REST	1	1						
6	1	26014-080202	BOLT M 8X 20	6	6						
7	1	26014-080202	BOLT M 8X 20	3	3						
8	1	26014-080202	BOLT M 8X 20	2	2						
9	1	26014-100202	BOLT M10X 20	2	2						
10	1	26014-100202	BOLT M10X 20	1	1						
11	1	26367-080002	U-NUT M 8	3	3						



Fig.305. TANK COVER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



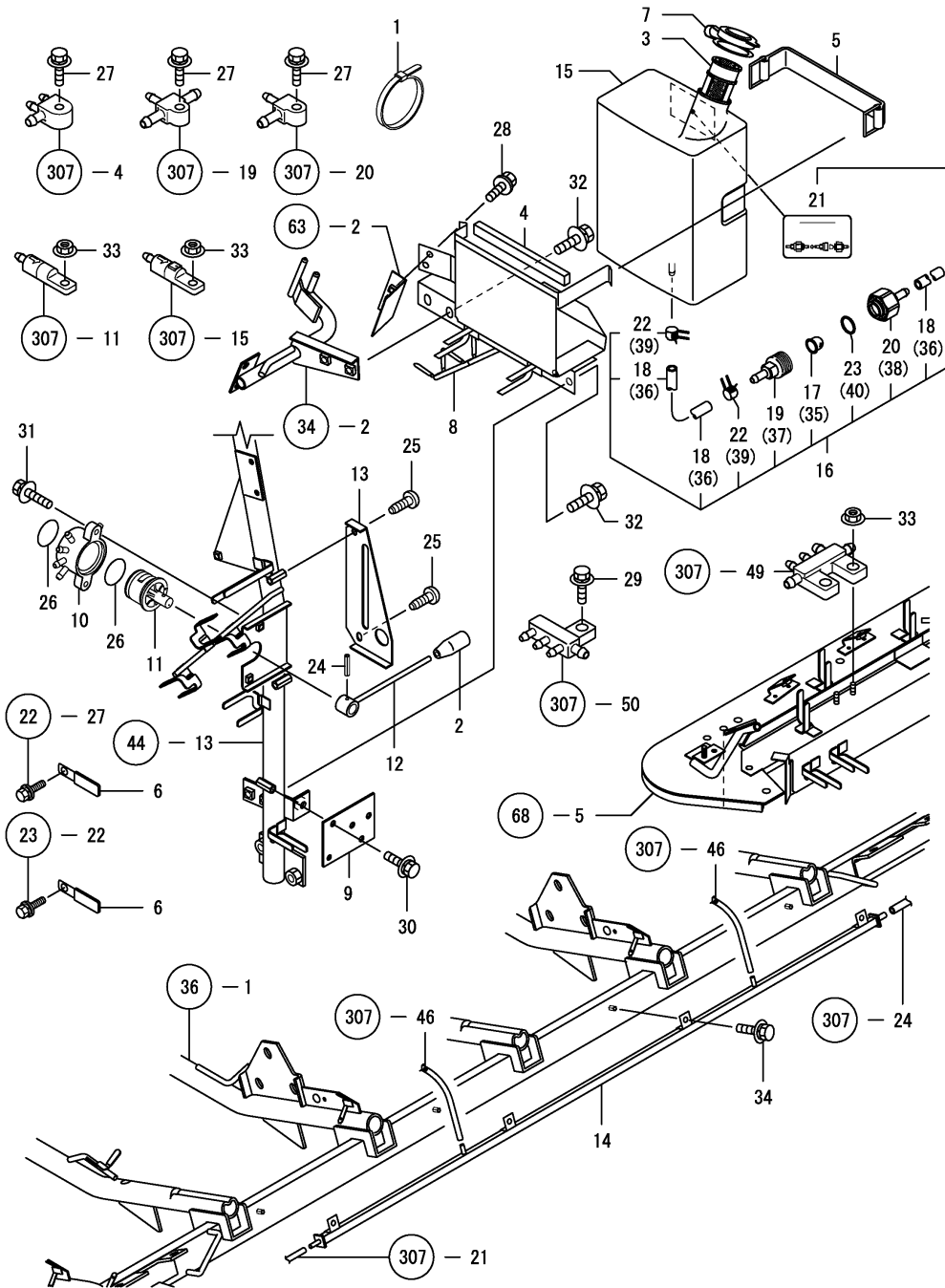
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6680-38480	SPACER 5	4	4						
2	1	1E6331-81530	REFLECTOR	1	1						
3	1	1E8540-95031	BUSH,FULCRUM	2	2						
4	1	1E8540-95500	FULCRUM,HEIGHT BAR	1	1						
5	1	1E8540-95500-1	FULCRUM,HEIGHT BAR	1	1						
6	1	1E8540-95701	COVER,VERT.AUGER UPR	1	1						
7	1	1E8540-95801-2	COVER,VERT.AUGER LWR	1	1						1
8	1	1E8445-95880	SPRING,VERTICL.COVER	2	2						
9	1	1E8540-95902	COVER HOOK	1	1						
10	1	1E8540-95960	SPRING, RETURN	2	2						
11	1	1E8540-95972	PLATE,HOOK	2	2						
12	1	22157-080000	WASHER 8	2	2						
13	1	26014-080162	BOLT M 8X 16	4	4						
14	1	26014-080162	BOLT M 8X 16	4	4						
15	1	26014-080202	BOLT M 8X 20	4	4						
16	1	26014-080202	BOLT M 8X 20	6	6						
17	1	26014-080202	BOLT M 8X 20	4	4						
18	1	26051-050002	NUT 5	1	1						
19	1	26367-080002	U-NUT M 8	2	2						
20	1	1E8540-95801	COVER,VERT.AUGER LWR	1	1						

Remarks

(1) KGC80D, KGC80DC

N:Old  $\xrightarrow{\text{Yes}}$  New, Q:Old  $\xrightarrow{\text{No}}$  New, R:Old  $\xrightarrow{\text{Yes}}$  New, S:Old  $\xrightarrow{\text{No}}$  New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

Fig.306. OIL SUPPLY DEVICE(1)

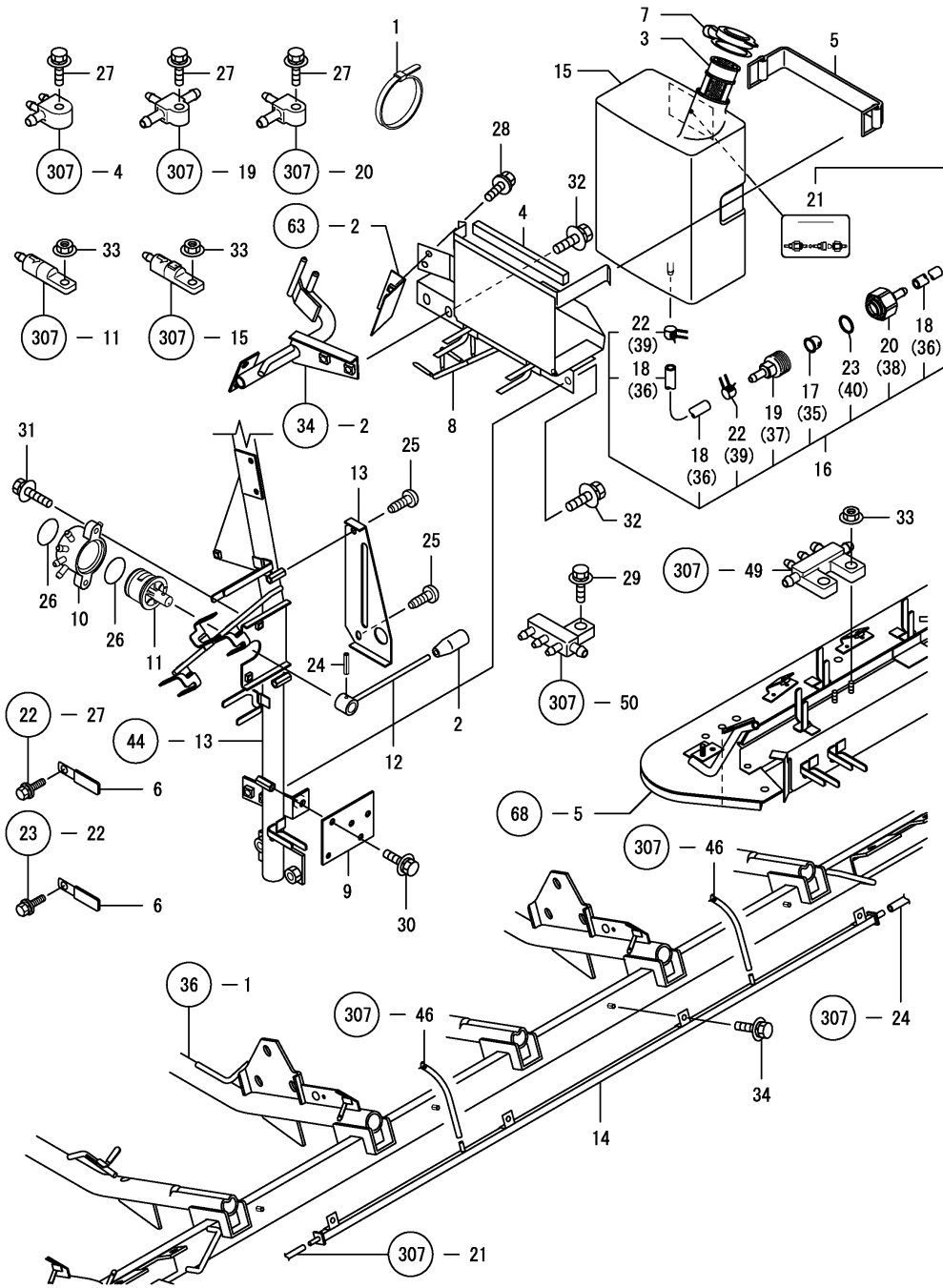


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6690-03140	BAND 300,WIRE LOCK	6	6						
2	1	1D2040-15480	KNOB,LEVER	1	1						
3	1	1E4320-61580	FILTER	1	1						
4	1	1E8230-75560	SEAL 180,DUSTPROOF	1	1						
5	1	1E7210-81200	BAND,BATTERY MOUNTG	1	1						
6	1	1E6020-83890	CLIP	7	7						
7	1	1E6790-95070	COVER,OIL FEED TANK	1	1						
8	1	1E8540-96001	STAY,TANK MOUNTING	1	1						
9	1	1E8540-96021	STAY, MOTOR	1	1						
10	1	1E8540-96050	COCK A,DISTRIBUTING	1	1						
11	1	1E8540-96060	COCK B,DISTRIBUTING	1	1						
12	1	1E8540-96070	LEVER, COCK	1	1						
13	1	1E8540-96091	SEAT,OIL FEED.SWITC	1	1						
I 13-1	1	1E8540-96092	SEAT, OIL FEED.SWITC	1	1						N
		(A=F010154) (B=F010154)									
14	1	1E8530-96250	PIPE,REAP.EDG.OIL FD	1	1						
15	1	1E8540-96400	TANK 4L,LUB.OIL	1	1						
16	1	7E8540-96500	FILTER,OILING	1	1						
16-1	1	7E9050-96500	FILTER, OILING	1	1						N
		(A=FXXXXXXX) (B=FXXXXXXX)									
I 16-2	1	7E9050-96500	FILTER, OILING	1	1						Z
		(A=F010154) (B=F010154)									
I 17	2	194556-42220	STRAINER A	1	1						Z
		(A=F010154) (B=F010154)									
I 18	2	1E6960-95560	PIPE 7X11X100	2	2						Z
		(A=F010154) (B=F010154)									
I 19	2	1E8540-96500	FILTER A	1	1						Z
		(A=F010154) (B=F010154)									
I 20	2	1E8540-96510	FILTER B	1	1						Z
		(A=F010154) (B=F010154)									
21	2	1E8540-97900	LABEL, CLEANING	1	1						
21-1	2	1E9058-97900	LABEL, CLEANING	1	1						N
		(A=FXXXXXXX) (B=FXXXXXXX)									
I 21-2	2	1E9058-97901	LABEL, CLEANING	1	1						N
		(A=F010154) (B=F010154)									
I 21-3	2	1E9058-97901	LABEL, CLEANING	1	1						Z
		(A=F010154) (B=F010154)									
I 22	2	23080-010000	CLAMP 10	2	2						Z
		(A=F010154) (B=F010154)									
I 23	2	24351-190170	O-RING 1A 19017	1	1						Z
		(A=F010154) (B=F010154)									
24	1	22351-040020	SPRING PIN 4X20	1	1						
25	1	22857-600120	SCREW 6X12,TAPPING	2	2						
26	1	24311-000340	O-RING 1A P-34.0	2	2						
27	1	26014-060162	BOLT M 6X 16	9	9						
28	1	26014-060162	BOLT M 6X 16	2	2						
29	1	26014-060162	BOLT M 6X 16	1	1						
30	1	26014-060202	BOLT M 6X 20	2	2						
31	1	26014-060252	BOLT M 6X 25	2	2						
32	1	26014-080202	BOLT M 8X 20	4	4						
33	1	26367-060002	NUT M 6	17	17						

Fig.306. OIL SUPPLY DEVICE(1)



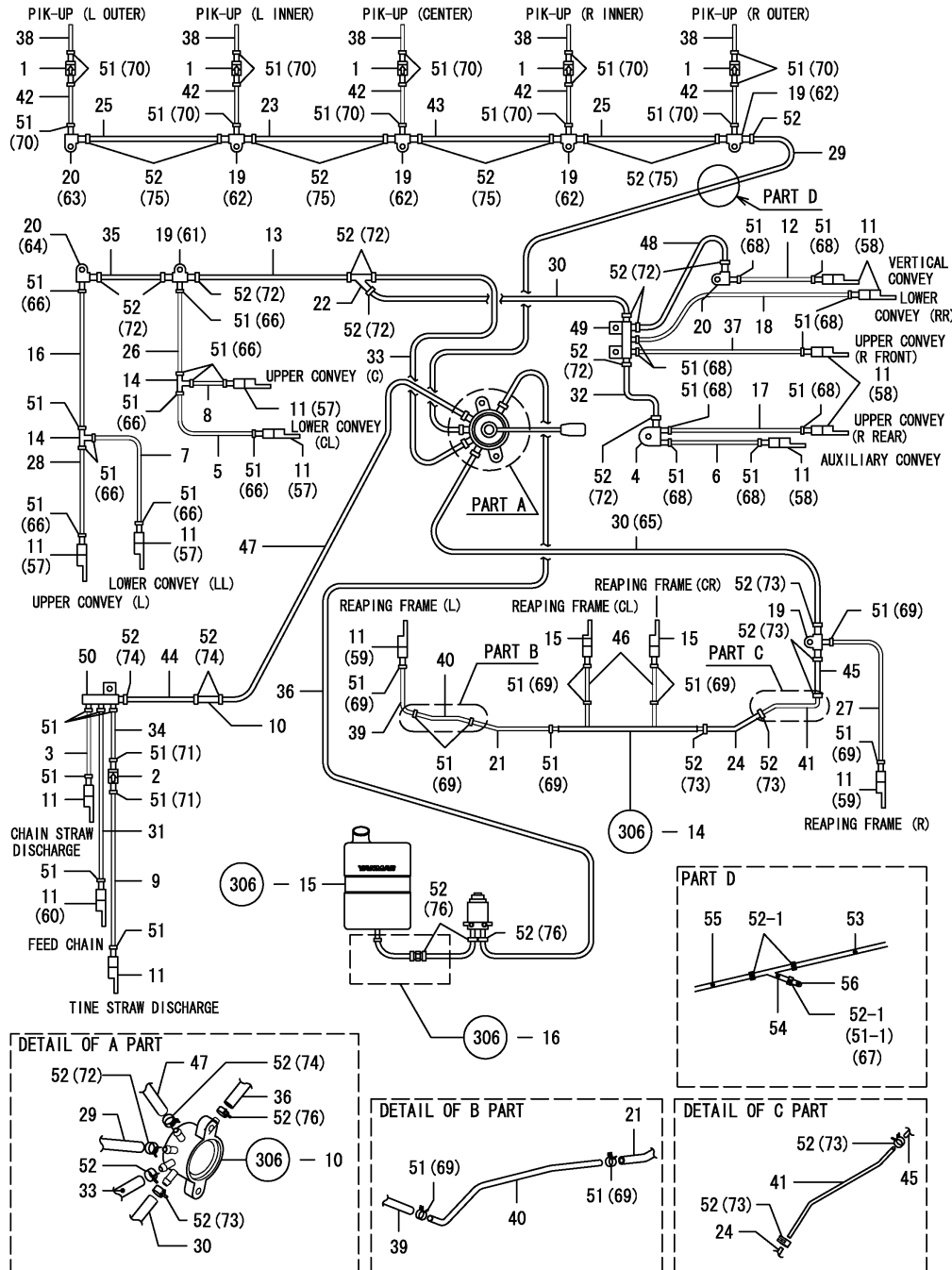
OCNP4-G07300 306. OIL SUPPLY DEVICE(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
		34	1 26018-060162 BOLT M6X16	4	4						
I		35	1 194556-42220 STRAINER	1	1						W
		(A=F010154)	(B=F010154)								
I		36	1 1E6960-95560 PIPE, 7X11X100	2	2						W
		(A=F010154)	(B=F010154)								
I		37	1 1E8540-96500 FILTER A	1	1						W
		(A=F010154)	(B=F010154)								
I		38	1 1E8540-96510 FILTER B	1	1						W
		(A=F010154)	(B=F010154)								
I		39	1 23080-010000 CLAMP, HOSE 10	2	2						W
		(A=F010154)	(B=F010154)								
I		40	1 24351-190170 PACKING, 19017	1	1						W
		(A=F010154)	(B=F010154)								

Fig.307. OIL SUPPLY DEVICE(2)

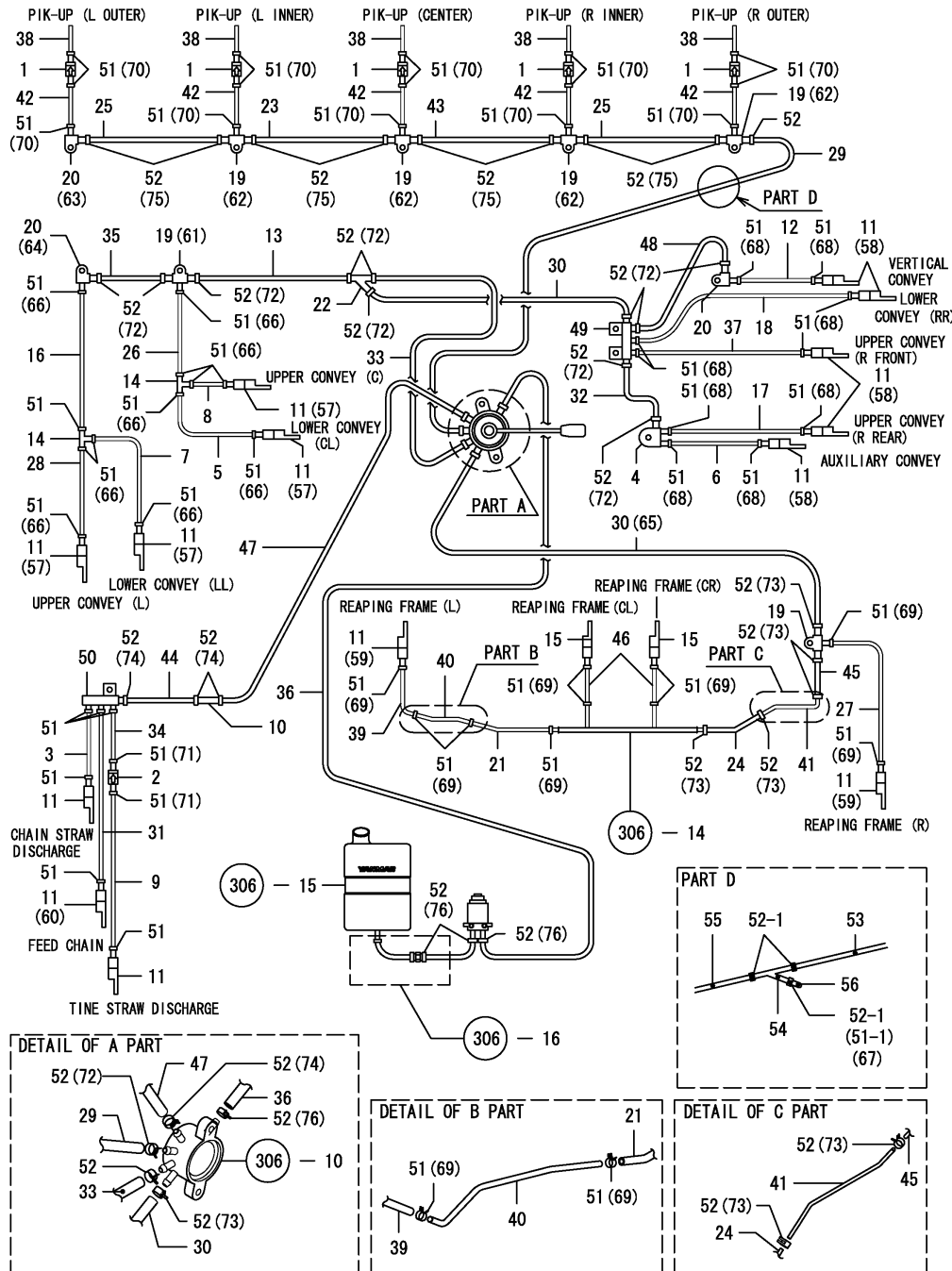


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E4440-60412	VALVE COMP.,CHECK	5	5						
2	1	1E4440-60412	VALVE COMP.,CHECK	1	1						
3	1	1E4440-66330	PIPE 5X8X650	1	1						
4	1	1E4310-66430	JOINT, PIPE	1	1						
5	1	1K1130-68460	PIPE 5X8X470	1	1						
6	1	1E8370-95070	PIPE 5X8X360	1	1						
7	1	1E8370-95080	PIPE 5X8X230	1	1						
8	1	1E6570-95160	PIPE 5X8X210	1	1						
9	1	1E6570-95170	PIPE 5X8X610	1	1						
10	1	1E8080-95240	JOINT 45,PIPE	1	1						
11	1	1E6910-95252	NOZZLE A W/CHK.VALVE	14	14						
I 11-1	1	1E6910-95252	NOZZLE,W/CHK.VALVE A	2	2						K
		(A=F010154) (B=F010154)									
12	1	1E8190-95250	PIPE 5X8X400	1	1						
13	1	1E6460-95271	PIPE 7X11X1350	1	1						
14	1	1E6490-95300	NOZZLE (E)	2	2						
15	1	1E6910-95302	NOZZLE B W/CHK.VALVE	2	2						
16	1	1E6460-95331	PIPE 5X8X450	1	1						
17	1	1E6460-95331	PIPE 5X8X450	1	1						
18	1	1E8440-95330	PIPE 5X8X700	1	1						
19	1	1E6910-95350	NOZZLE F,DISTRIBUTG	6	6						
I 19-1	1	1E6910-95350	NOZZLE, F	1	1						K
		(A=F010154) (B=F010154)									
20	1	1E8230-95350	NOZZLE,DISTRIBUTING	3	3						
I 20-1	1	1E8230-95350	NOZZLE, DISTRIBUTING	1	1						K
		(A=F010154) (B=F010154)									
21	1	1E8720-95370	PIPE 5X8X60	1	1						
22	1	1E6790-95400	NOZZLE,DISTRIBUTING	1	1						
23	1	1E8720-95400	PIPE 7X11X280	1	1						
24	1	1E6790-95550	PIPE 7X11X70	1	1						
25	1	1E6960-95550	PIPE 7X11X330	2	2						
26	1	1E8420-95550	PIPE 5X8X640	1	1						
27	1	1E6790-95560	PIPE 5X8X150	1	1						
28	1	1E8080-95560	PIPE 5X8X500	1	1						
29	1	1E8230-95570	PIPE 7X11X500	1	1						Z
		(A=FXXXXXX) (B=FXXXXXX)									
30	1	1E6910-95610	PIPE 7X11X550	2	2						
I 30-1	1	1E6910-95610	PIPE, 7X11X600	1	1						K
		(A=F010154) (B=F010154)									
31	1	1E8080-95610	PIPE 5X8X1900	1	1						
32	1	1E6910-95631	PIPE 7X11X720	1	1						
33	1	1E8230-95650	PIPE 7X11X310	1	1						
34	1	1E8080-95660	PIPE 5X8X320	1	1						
35	1	1E8230-95670	PIPE 7X11X510	1	1						
36	1	1E8230-95670	PIPE 7X11X510	1	1						
37	1	1E6910-95760	PIPE 5X8X250	1	1						
38	1	1E6650-95890	PIPE 5X8X100	5	5						
39	1	1E6650-95890	PIPE 5X8X100	1	1						
40	1	1E8540-96111	PIPE L OIL	1	1						
41	1	1E8540-96131	PIPE R OIL	1	1						
42	1	1E8540-96330	PIPE 5X8X1020	5	5						

Fig.307. OIL SUPPLY DEVICE(2)



(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
43	1	1E8540-96340	PIPE 7X11X350	1	1						
44	1	1E8540-96351	PIPE 7X11X3400	1	1						
45	1	1E8540-96390	PIPE 7X11X60	1	1						
46	1	1E8540-96410	PIPE 5X8X135	2	2						
47	1	1E8540-96420	PIPE 7X11X2600	1	1						
48	1	1E8540-96430	PIPE,7X11X650	1	1						
49	1	1E6310-96520	NOZZLE (C)	1	1						
50	1	1E6310-96530	NOZZLE (D)	1	1						
51	1	23080-008000	CLAMP 8	55	55						
51-1	1	23080-008000	CLAMP 8	56	56						K
I 51-2	1	23080-008000	CLAMP, HOSE 8	6	6						K
52	1	23080-010000	CLAMP 10	36	36						
52-1	1	23080-010000	CLAMP 10	39	39						K
52-2	1	23080-010000	CLAMP 10	38	38						K
I 52-3	1	23080-010000	CLAMP, HOSE 10	4	4						K
53	1	1E8361-95050	PIPE,7X11X170	1	1						W
54	1	1E6790-95400	NOZZLE,DISTRIBUTING	1	1						W
55	1	1E6910-95610	PIPE 7X11X550	1	1						W
56	1	1E8230-95740	CAP 65	1	1						W
I 57	1	1E6910-95252	NOZZLE,W/CHK.VALVE A	4	4						W
I 58	1	1E6910-95252	NOZZLE,W/CHK.VALVE A	5	5						W
I 59	1	1E6910-95252	NOZZLE,W/CHK.VALVE A	2	2						W
I 60	1	1E6910-95252	NOZZLE,W/CHK.VALVE A	1	1						W
I 61	1	1E6910-95350	NOZZLE, F	1	1						W
I 62	1	1E6910-95350	NOZZLE, F	4	4						W
I 63	1	1E8230-95350	NOZZLE, DISTRIBUTING	1	1						W
I 64	1	1E8230-95350	NOZZLE, DISTRIBUTING	1	1						W
I 65	1	1E6910-95610	PIPE, 7X11X600	1	1						W
I 66	1	23080-008000	CLAMP, HOSE 8	12	12						W
I 67	1	23080-008000	CLAMP, HOSE 8	1	1						W
I 68	1	23080-008000	CLAMP, HOSE 8	10	10						W

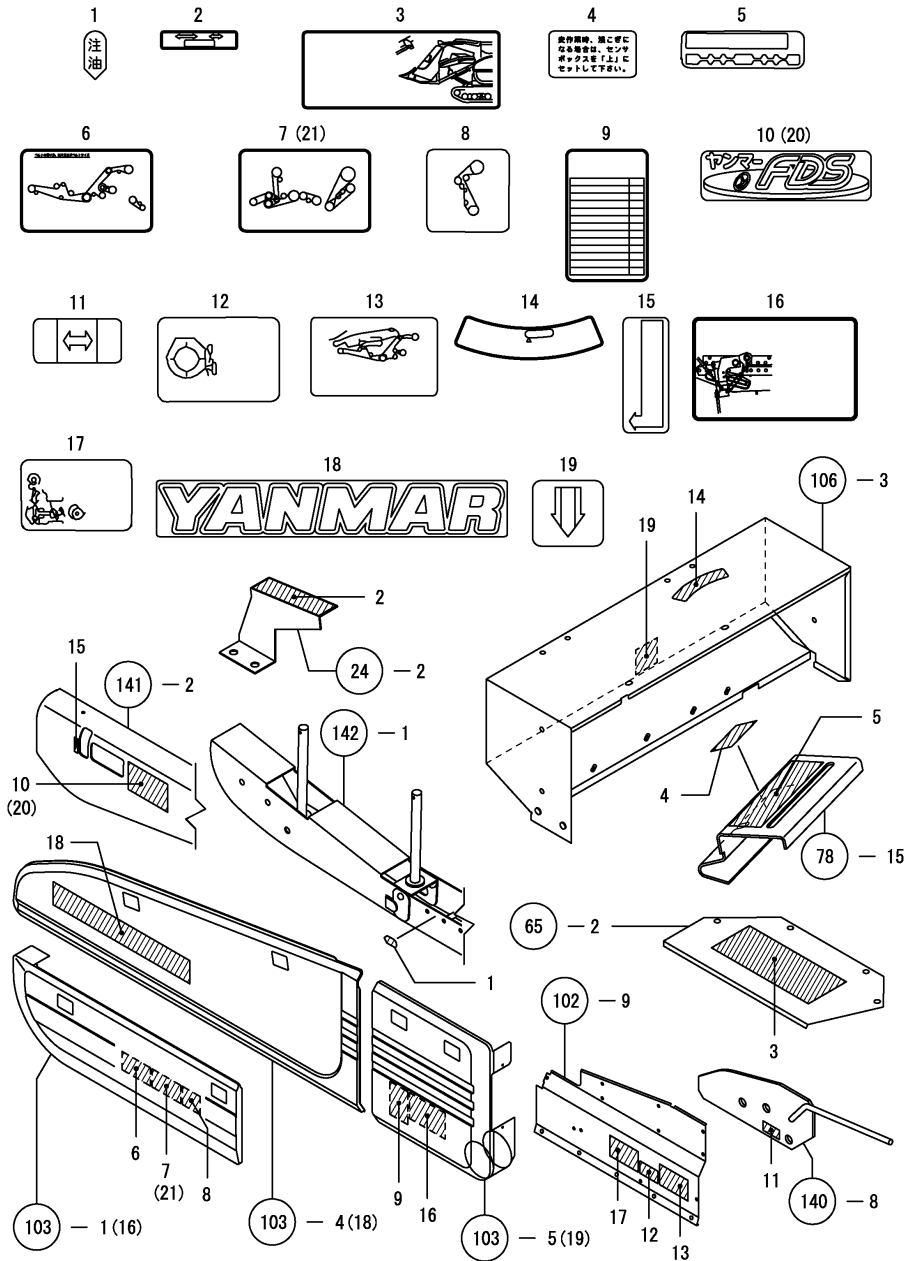




Fig.308. LABELS & MARKS(1)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

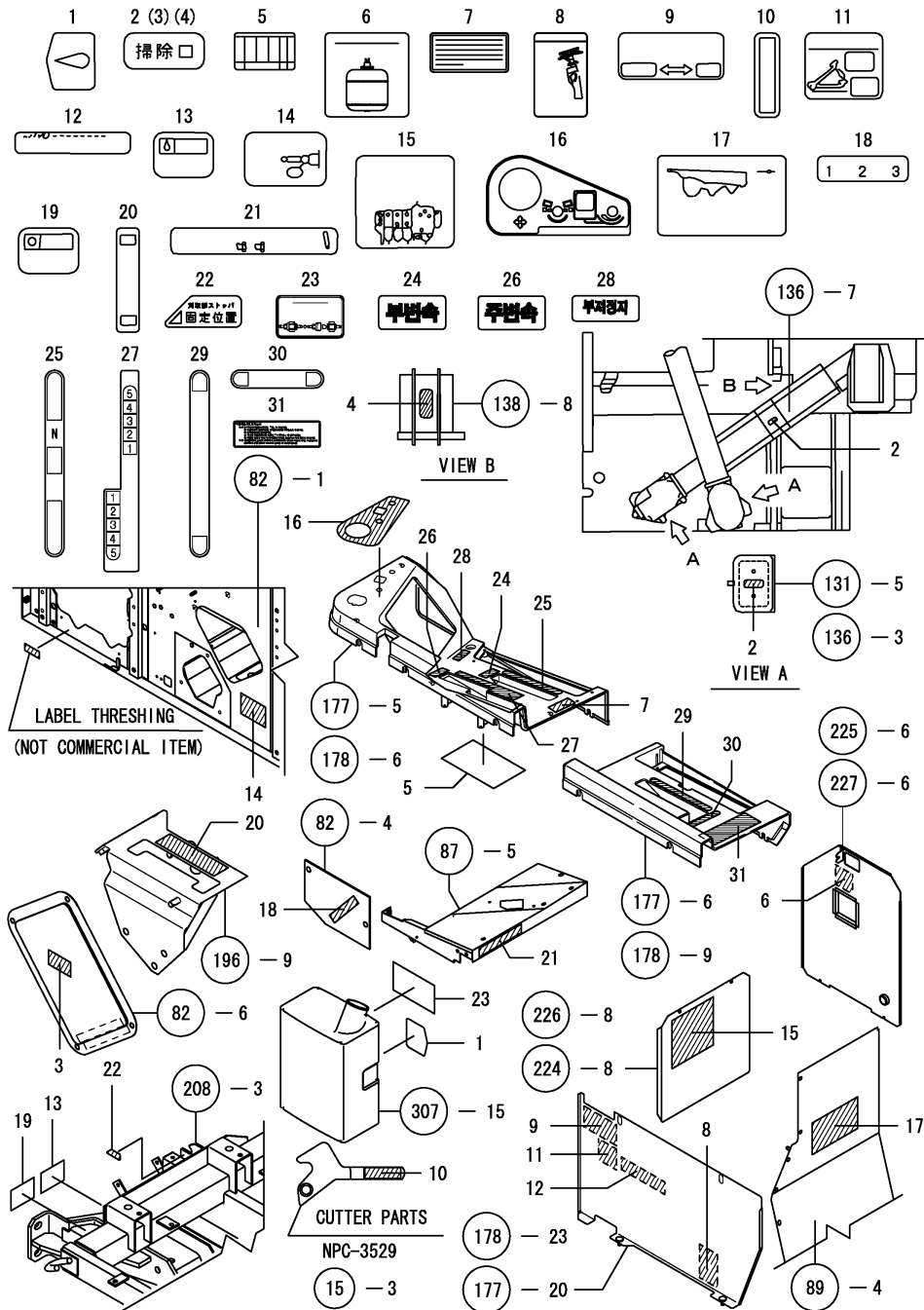


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E9058-97020	MARK,OIL FEED	1	1						
2	1	1E9058-97450	LABEL,PICK-UP CHANGE	1	1						
3	1	1E9058-97500	LABEL,REAP.LOCK	1	1						
4	1	1E9058-97530	LABEL,SENS.SWITCHING	1	1						
5	1	1E9058-97150	LABEL,THRSH.DPTH.ADJ	1	1						
6	1	1E9058-97950	LABEL,A,BELT SETTING	1	1						
7	1	1E9058-97560	LABEL B,BELT STRETCH	1	1						Z
8	1	1E9058-97570	LABEL C,BELT SETTING	1	1						
9	1	1E9058-97580	LABEL,TENSION	1	1						
10	1	1E8665-97210	MARK,FDS	1	1						1
11	1	1E9058-97060	LABEL,LEVER LOCK	1	1						
12	1	1E9058-97160	LABEL,CRIMPED SCREEN	1	1						
13	1	1E9058-97770	LABEL,FD.CHAIN OPEN	1	1						
14	1	1E9058-97940	LABEL	1	1						
15	1	1E9058-97220	LABEL, LOCK	1	1						
16	1	1E9058-97790	LABEL,CHAFF ADJUST	1	1						
17	1	1E9058-97170	MARK	1	1						
18	1	1E8950-97621	MARKYANMAR,GOLD	1	1						1
19	1	1E9058-97200	LABEL,THRESH.DEPTH	1	1						
20	1	1E8538-97220	MARK,FDS	1	1						W
21	1	1E8538-97560	LABEL,BELT SETTING	1	1						W

Remarks  
(1) KGC80, KGC80C



Fig.310. LABELS & MARKS(3)



(A)=KGC80  
(B)=KGC80C  
(C)=

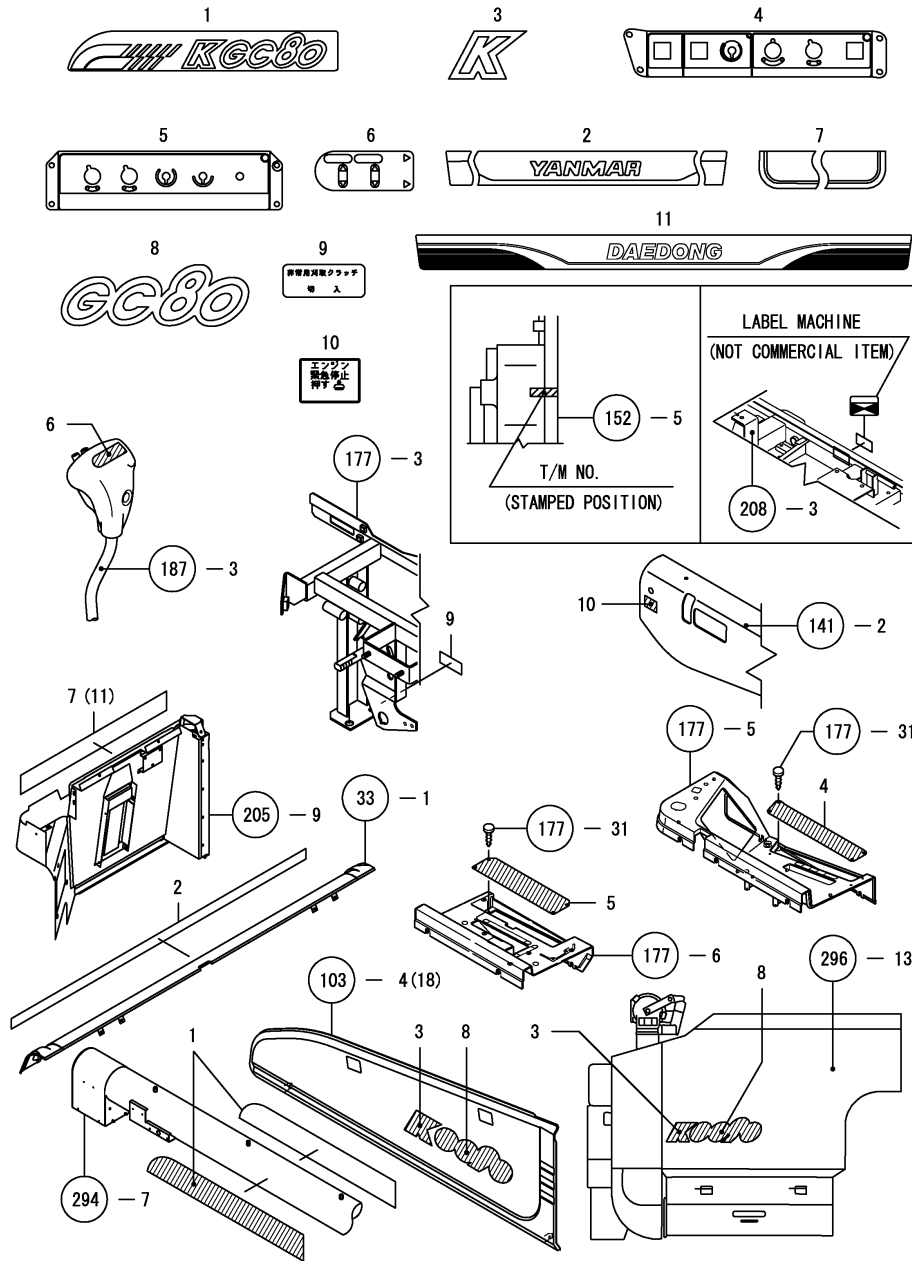
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E9058-97000	LABEL,OILING TANK	1	1						
2	1	1E9058-97010	MARK,CLEANING PORT	3	3						
3	1	1E9058-97010	MARK,CLEANING PORT	1	1						
4	1	1E9058-97010	MARK,CLEANING PORT	2	2						
5	1	1E9058-97540	LABEL	1	1						
6	1	1E9058-97550	LABEL,COOLING CHECK.	1	1						
7	1	1E9058-97910	LABEL,SUB-CHAG.CONT.	1	1						
8	1	1E9058-97610	LABEL,TILT	1	1						
9	1	1E9058-97260	MARK,PARKING BRAKE	1	1						
10	1	1E9058-97230	MARK,GR.COVER CAUTN	1	1						
11	1	1E9058-97270	LABEL,SAFETY PEDAL	1	1						
12	1	1E9058-97700	LABEL,FUSE CAUTION	1	1						
13	1	1E9058-97070	MARK,OIL INSTRUCTION	1	1						
14	1	1E9058-97090	MARK,SHUTTER LEVER	1	1						
I 14-1	1	1E9058-97091	LABEL, SHUTTER LEVER	1	1						N
		(A=F010154) (B=F010154)									
15	1	1E9058-97240	LABEL,VALVE CONTROL	1	1						
16	1	1E9058-97750	LABEL,COLUMN UFO	1	1						
17	1	1E9058-97780	LABEL,SWING	1	1						
18	1	1E6742-97470	MARK,CHAFF DP.ADJUST	1	1						
19	1	1E8538-97040	MARK,OIL INDICATION	1	1						
19-1	1	1E9058-97980	MARK,TF300 OIL INST.	1	1						N
		(A=FXXXXXX) (B=FXXXXXX)									
20	1	1E9058-97130	LABEL,REAP.LOCK	1	1						
21	1	1E9058-97180	LABEL,CLN.SHIFT LOCK	1	1						
22	1	1E9058-97850	MARK,FIXED POSITION	1	1						
23	1	1E9058-97900	LABEL, CLEANING	1	1						
I 23-1	1	1E9058-97901	LABEL, CLEANING	1	1						N
		(A=F010154) (B=F010154)									
24	1	1E8538-97600	LABEL,SUB-CHANGE 1	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
25	1	1E8538-97610	LABEL,SUB-CHANGE 2	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
26	1	1E8538-97620	LABEL,MAIN-CHANGE 1	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
27	1	1E8538-97630	LABEL,MAIN-CHANGE 2	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
28	1	1E8538-97640	LABEL,BUZZERSTOP	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
29	1	1E8538-97650	LABEL,REAPING CLUTCH	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
30	1	1E8538-97660	LABEL,THRESHING CLUT	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									
31	1	1E9050-97200	LABEL,DISCHARGE	1	1						W
		(A=FXXXXXX) (B=FXXXXXX)									

Fig.311. LABELS(AS)

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8539-97050	MARK KGC80,AUGER	2							1
2	1	1E8530-97100	MARK 70,FRONT GATE	1							1
3	1	1E8539-97150	MARK,K	2							1
4	1	1E9058-97710	MARK,PEDAL FRONT	1							
5	1	1E9058-97720	MARK,PEDAL REAR	1							
5-1	1	1E9058-97721	MARK,PANEL REAR	1							N
(A=FXXXXXXX)											
6	1	1E9058-97730	MARK,SHIFT	1							
7	1	1E8540-97520	MARK,FRONT COLUMN	1							
8	1	1E8540-97601	MARK GC80	2							1
9	1	1E9058-97830	MARK,EMERGENCY.CLUTCH	1							
10	1	1E9058-97920	MARK, STOP	1							
11	1	1E8538-97170	MARK,GATE KGC80D	1							W
(A=FXXXXXXX)											

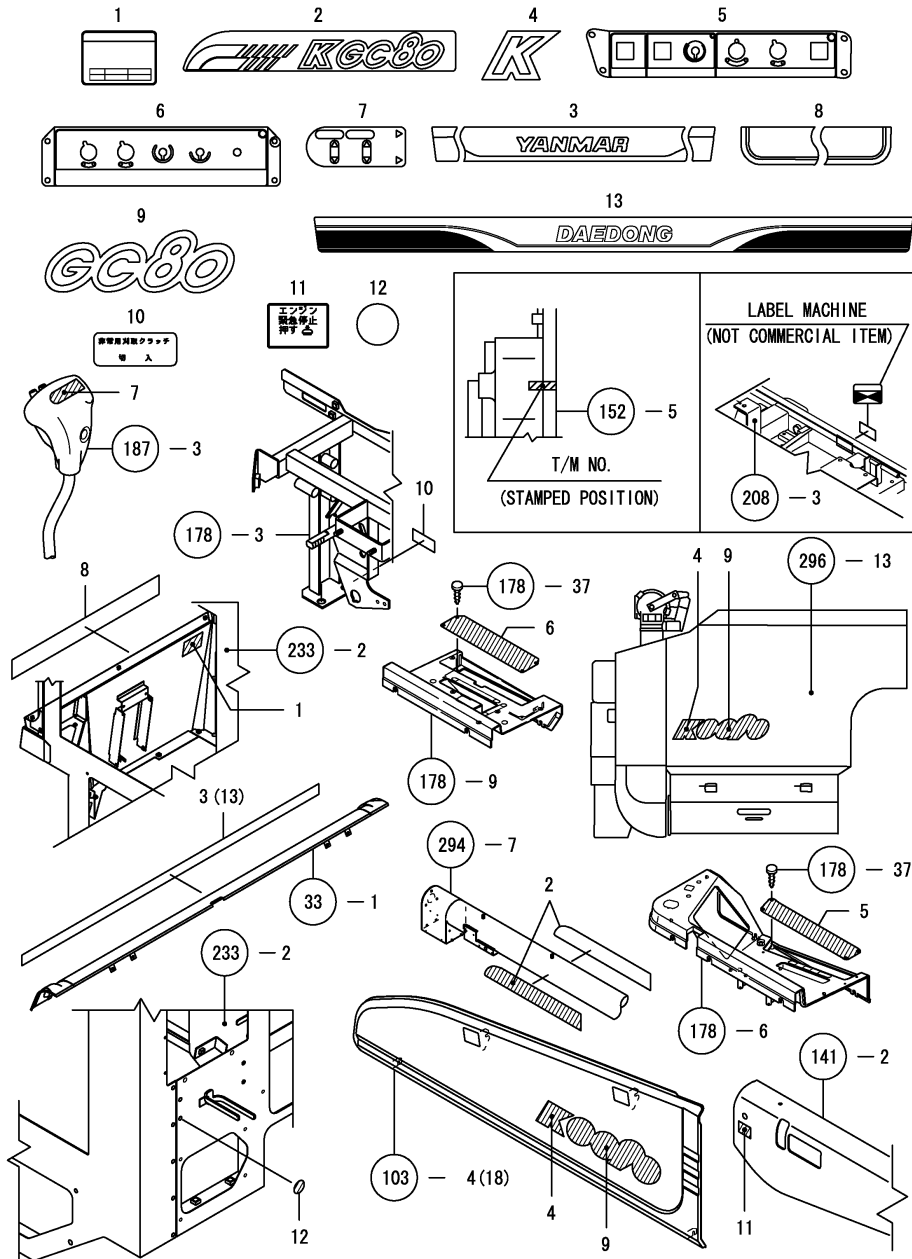
Remarks  
(1) KGC80



Fig.313. LABELS(AC)

(A)=KGC80  
(B)=KGC80C  
(C)=

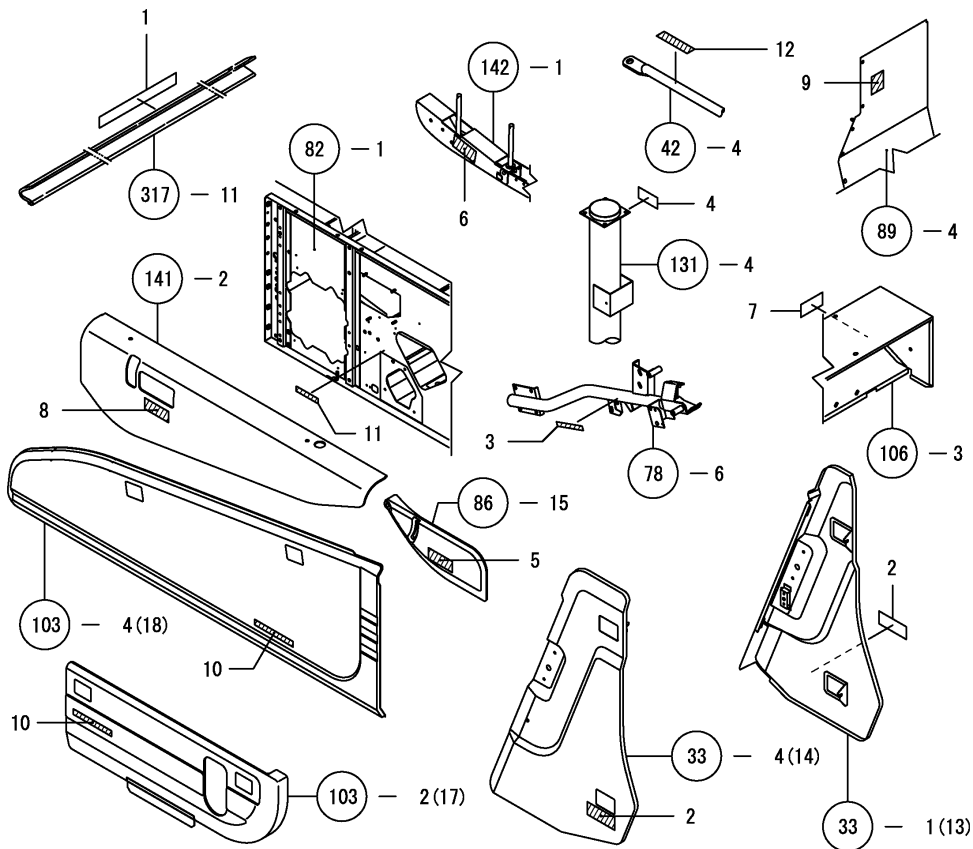
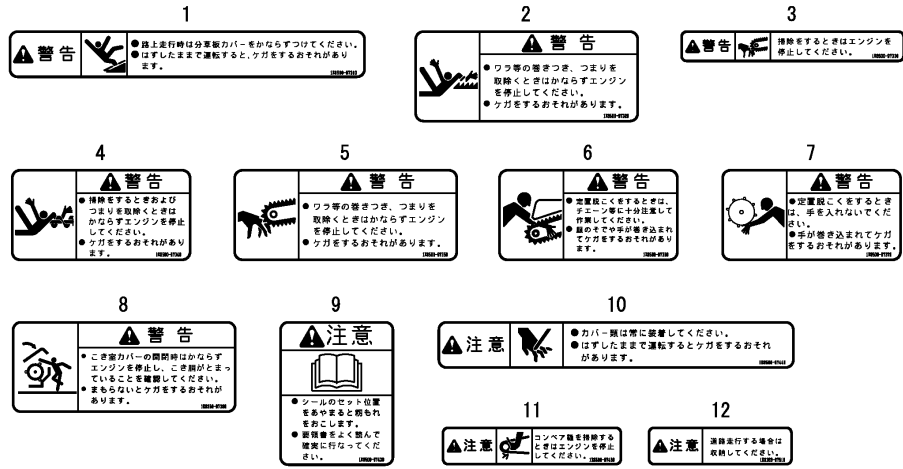
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E9058-97970	LABEL,	1							
2	1	1E8539-97050	MARK KGC80,AUGER		2						1
3	1	1E8530-97100	MARK 70,FRONT GATE	1							1
4	1	1E8539-97150	MARK,K		2						1
5	1	1E9058-97710	MARK,PEDAL FRONT	1							
6	1	1E9058-97720	MARK,PEDAL REAR	1							
6-1	1	1E9058-97721	MARK,PANEL REAR	1							N
(B=FXXXXXX)											
7	1	1E9058-97730	MARK,SHIFT	1							
8	1	1E8545-97520	MARK,FRONT COLUMN	1							
9	1	1E8540-97601	MARK GC80	2							1
10	1	1E9058-97830	MARK,EMERGENCY.CLUTCH	1							
11	1	1E9058-97920	MARK, STOP	1							
12	1	1E7262-97890	MARK W,WHOLE HIDING	1							
13	1	1E8538-97170	MARK,GATE KGC80D	1							W
(B=FXXXXXX)											

Remarks  
(1) KGC80C

Fig.314. LABELS(SAFETY(1))

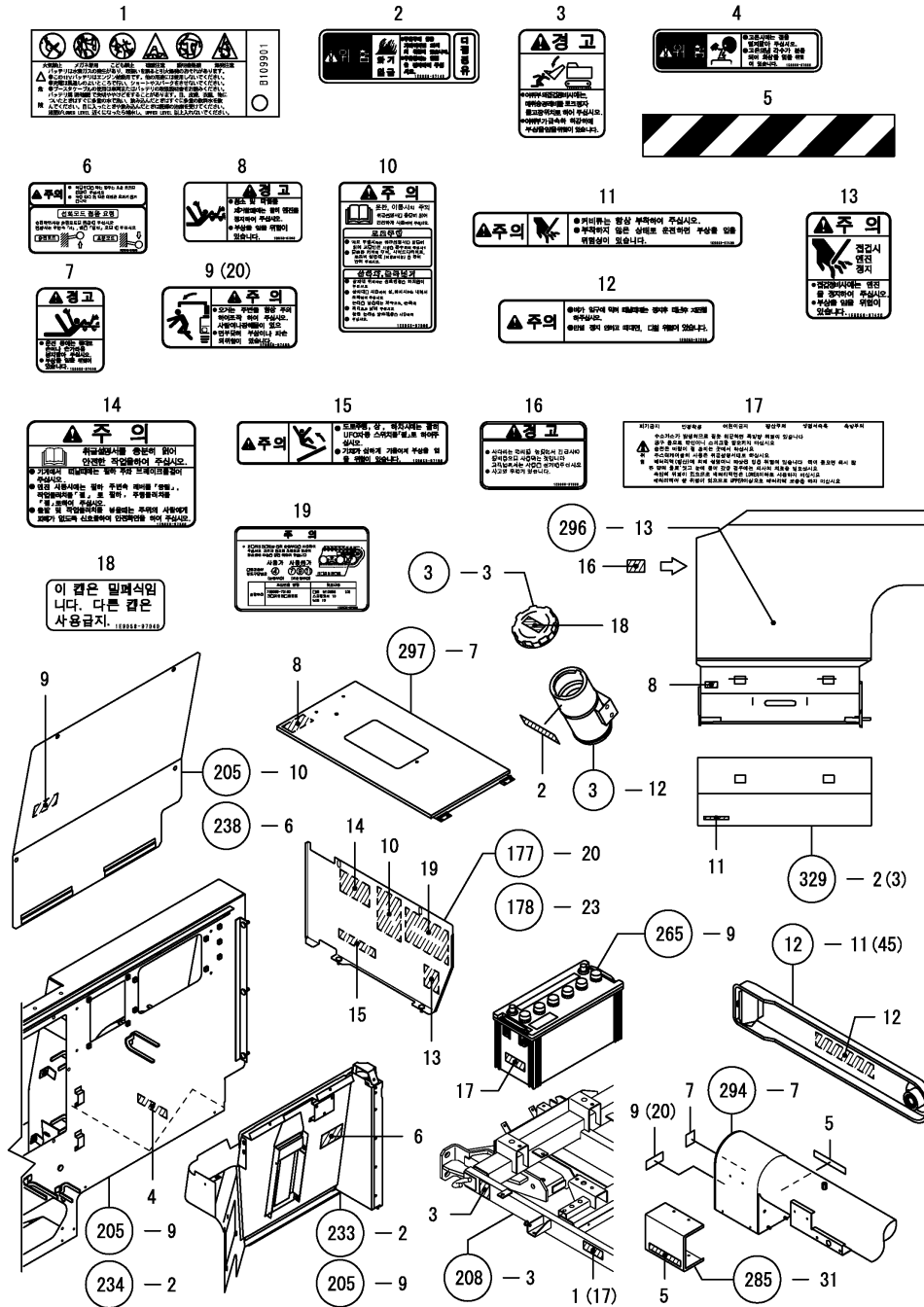


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
I	1	1E9058-97310	WARNING,GRASS BD.CVR	1	1						
	1-1	1E9058-97311	WARNING,GRASS BD.CVR	1	1						N
		(A=F010154)	(B=F010154)								
	2	1E9058-97320	LABEL CAUTION CHECK	2	2						
	3	1E9058-97330	LABEL CAUTION CHECK	1	1						
	4	1E9058-97340	LABEL CAUTION CHECK	1	1						
	5	1E9058-97350	LABEL CAUTION CHECK	1	1						
	6	1E9058-97360	THRESH. LABEL CAUTIO	1	1						
I	6-1	1E9058-97361	THRESH.LABEL CAUTION	1	1						N
		(A=F010154)	(B=F010154)								
	7	1E9058-97370	LABEL, WARN.THRSH B	1	1						
	8	1E9058-97210	BAR	1	1						
I	8-1	1E9058-97211	LABEL, WARNING COV.B	1	1						N
		(A=F010154)	(B=F010154)								
	9	1E9058-97390	SEAL, SWING CAUTION	1	1						
I	9-1	1E9058-97391	LABEL, CAUTION SEAL	1	1						N
		(A=F010154)	(B=F010154)								
	10	1E9058-97400	CAUTION,BELT COVER	2	2						
	11	1E9058-97410	CAUTION,CONVYR.CHUTE	1	1						
I	11-1	1E9058-97411	LABEL, CAUTION CHUTE	1	1						N
		(A=F010154)	(B=F010154)								
	12	1E9058-97050	STORING CAUTION	1	1						

Fig.315. LABELS(SAFETY(2))



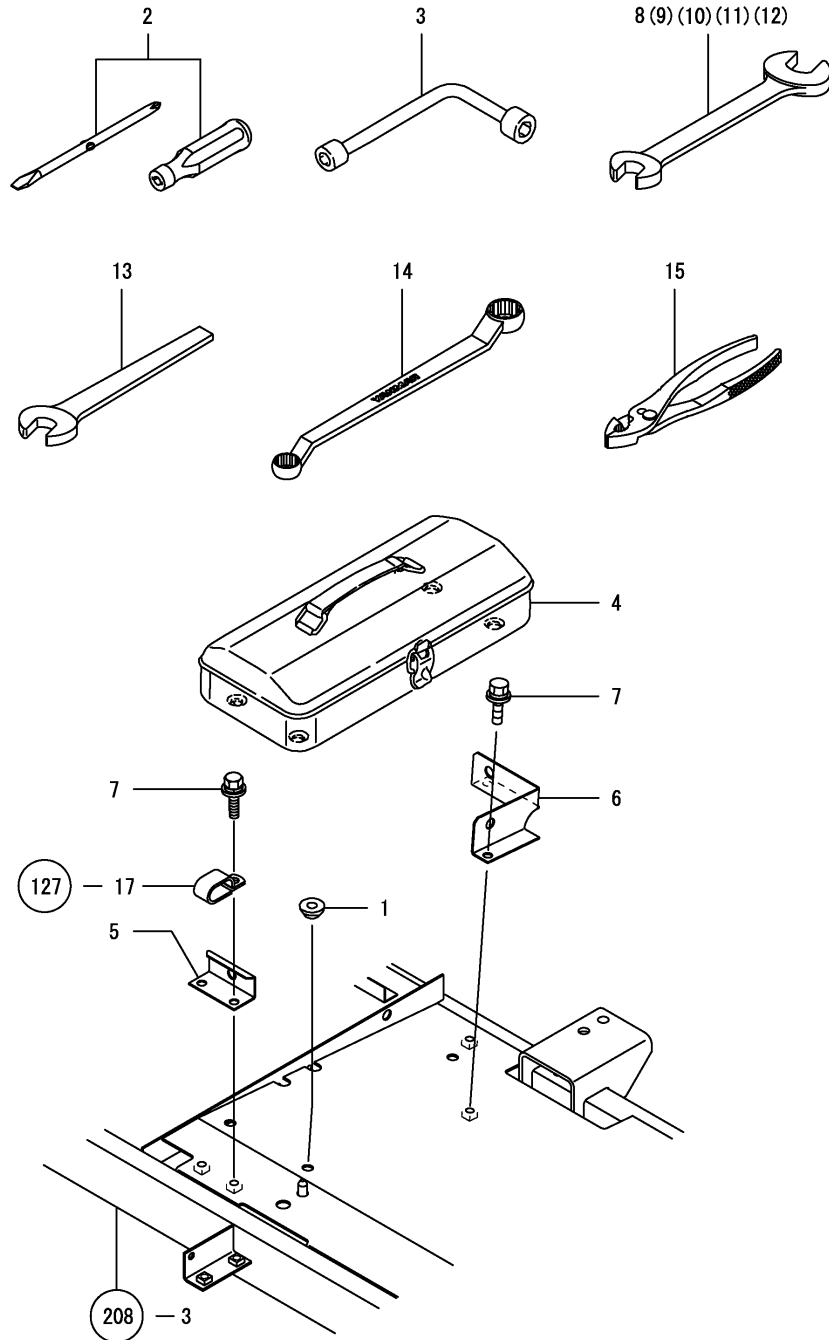
(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1C6780-95950	LABEL	1	1						
2	1	1E9058-97140	LABEL, DANGER	1	1						
3	1	1E9058-97080	WARNING, REAPING.CHEK	1	1						
I	3-1	1E9058-97081 (A=F010154) (B=F010154)	LABEL, WARNING CHECK	1	1						N
4	1	1E9058-97300	DANGER,RADIATOR	1	1						
5	1	1E8510-97300	MARK A,SAFETY	2	2						
6	1	1E9058-97960	LABEL,TURNING	1	1						
7	1	1E9058-97440	WARNING E,CHECK	1	1						
8	1	1E9058-97340	LABEL CAUTION CHECK	2	2						
9	1	1E9058-97430	CAUTION,AUGER CONTRL	2	2						
I	9-1	1E9058-97430 (A=F010154) (B=F010154)	TANK, AUGER CAUTION	1	1						K
10	1	1E9058-97380	DRUM, CAUTION	1	1						
11	1	1E9058-97400	CAUTION,BELT COVER	1	1						
12	1	1E9058-97280	CAUTION,CHECKING	1	1						
I	12-1	1E9058-97281 (A=F010154) (B=F010154)	LABEL, CAUTION CHECK	1	1						N
13	1	1E9058-97420	CAUTION,ENGINE STOP	1	1						
14	1	1E9058-97840	CAUTION,OPERATOR S	1	1						
15	1	1E9058-97190	LABEL, CAUTION UFO	1	1						
I	15-1	1E9058-97191 (A=F010154) (B=F010154)	LABEL, CAUTION UFO	1	1						N
16	1	1E9058-97930	WARNING,LADDER		1						
17	1	1E9058-97810 (A=FXXXXXXX) (B=FXXXXXXX)	LABEL, DANGER	2	2						W
18	1	1E9058-97040 (A=FXXXXXXX) (B=FXXXXXXX)	LABEL	1	1						W
19	1	1E8538-97500 (A=FXXXXXXX) (B=FXXXXXXX)	CAUTION,CRAWLER T/B	1	1						W
I	20	1E9058-97430 (A=F010154) (B=F010154)	TANK, AUGER CAUTION	1	1						W



Fig.316. TOOL

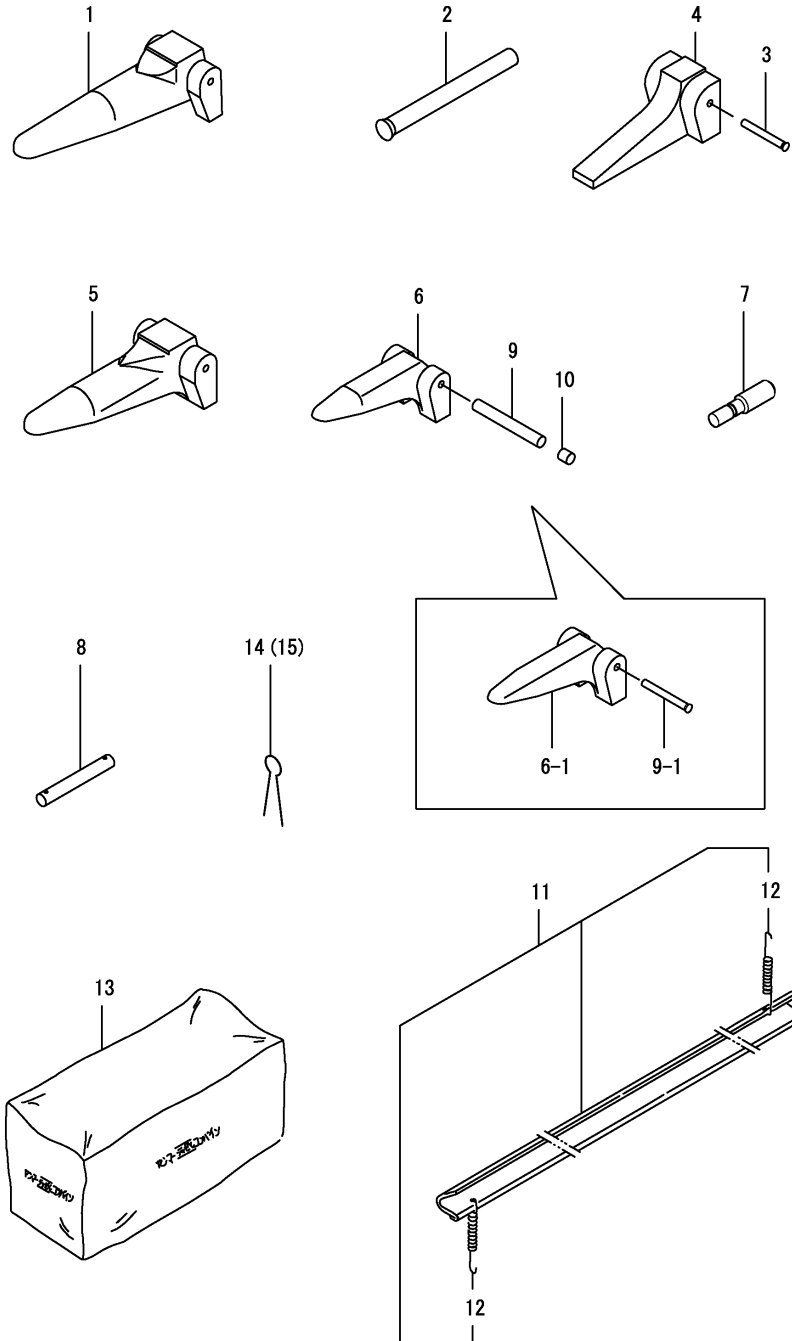


(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E6150-61310	RUBBER,GUIDE STOPPER	7	7						
2	1	1C6052-88060	SCREWDRIVER,COMBINAT	1	1						
3	1	1E6301-98050	WRENCH 12X12,KEY	1	1						
4	1	1E6680-98100	BOX,TOOL	1	1						
5	1	1E8540-98540	HOLDER A,TOOL	1	1						
6	1	1E8540-98550	HOLDER B,TOOL	1	1						
7	1	26014-080162	BOLT M 8X 16	4	4						
8	1	28110-080100	WRENCH 8X10	1	1						
9	1	28110-100120	WRENCH 10X12	1	1						
10	1	28110-140170	WRENCH 14X17	1	1						
11	1	28110-190220	WRENCH 19X22	1	1						
12	1	28110-220240	WRENCH 22X24	1	1						
13	1	28110-300000	WRENCH 30	1	1						
14	1	28160-220240	OFFSET WRENCH	1	1						
15	1	28170-001500	PLIERS 150	1	1						

Fig.317. ACCESSORY PARTS



(A)=KGC80  
(B)=KGC80C  
(C)=

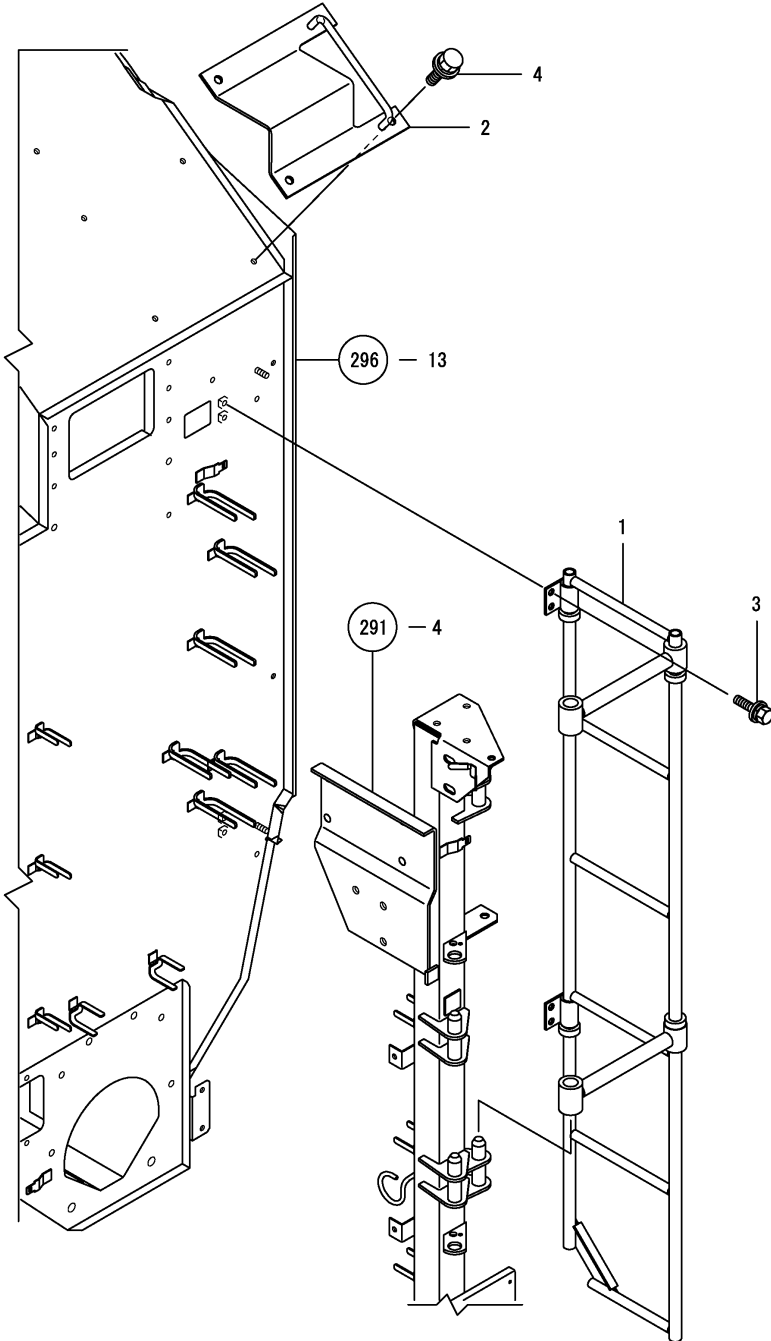
(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	1E8540-14290	TINE 129.5	4	4						
I	1-1	1E8940-14290	TINE,129.5	4	4						R
		(A=F010154) (B=F010154)									
2	1	1E8540-25290	PIN 40	15	15						
3	1	1E8540-25320	PIN 33	2	2						
4	1	1E8540-25330	TINE 80	2	2						
5	1	1E8540-25341	TINE 115.5	7	7						
6	1	1E6150-25530	TINE,UPPER SWATH	2	2						
I	6-1	1E9060-49520	TINE 80, CONVEY	2	2						S
		(A=F010143) (B=F010146)									
7	1	1E6102-34420	SHEAR PIN 6.5	2	2						
8	1	1E6879-38430	PIN 5.95X37	1	1						
9	1	1E4150-46080	PIN,PICK-UP TINE	2	2						
I	9-1	1E9060-49530	PIN, 35	2	2						S
		(A=F010143) (B=F010146)									
I	10	1E4150-46090	LOCK,TINE PIN	2	2						Z
		(A=F010143) (B=F010146)									
11	1	1E8080-98011	COVER, DIVIDER BOARD	1	1						
12	2	1E6030-17270	SPRING 1.6X16X85	2	2						
13	1	1E8080-98102	MACHINE COVER SHEET	1	1						
14	1	22411-160100	COTTER PIN 1.6X10	7	7						
15	1	22417-160150	COTTER PIN 1.6X15	2	2						

Fig.318. RUDDER

(A)=KGC80  
(B)=KGC80C  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R	
				(A)	(B)	(C)	(D)	(E)	(F)			
1	1	1E8545-98501	LADDER, COMPL.		1							
2	1	1E8545-98900	STEP CMP.,LADDER UPR		1							
3	1	26014-080162	BOLT M 8X 16		4							
4	1	26014-100252	BOLT 10X25 W/PLW+SPW		4							

## Part Number Index

All parts are stipulated in the order of part numbers.

(Depending on the area in which the part is used.)

This index will display the location of the part according to each part number.

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PARTS No.	Fig.	Ref.No.
101504-55101	3	16
104200-55080	1	2
	3	15
		15 -1
		33
119006-55810	3	17
119117-12530	5	5
119117-12560	5	7
119160-12540	5	6
121027-11742	152	1
121850-44910	9	24
121857-44800	9	18
121952-44741	11	17
123500-12901	6	4
	7	5
123500-12940	6	5
	7	6
124766-59050	10	11
128300-13230	8	8
	331	18
129150-49100	9	25
129400-13201	8	7
129930-13201	331	17
129960-12500	5	4
129960-13500	8	9
	331	19
	9	17
129960-44501	9	17
144220-99902	42	12
144220-99905	288	5
144221-22140	114	2
144221-22170	114	3
144221-22250	114	4
		5
144221-99260	25	15
	26	15
	27	15
172117-69640	236	6
172117-69650	236	7
172117-69660	236	8
172117-69670	236	9
172117-69690	236	10
172122-75600	163	17
172122-75620	163	18
172122-75630	163	19
172131-29410	164	3
172137-69840	177	23
	178	26
	230	7
172137-69850	234	1
	241	2

PARTS No.	Fig.	Ref.No.
172162-62540	232	1
172162-69750	236	2
172164-17200	239	1
172165-79800	252	2
172176-67181	238	3
172176-69820	237	3
172187-61421	103	10
	299	1
172187-63160	231	2
172312-17250	233	1
172520-25880	160	1
172637-37400	215	2
172725-21420	165	1
	167	1
172725-25851	191	1
172732-61420	237	1
177073-03050	151	2
177073-03070	151	3
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1E9058-97080	315	3
1E9058-97081	315	3 -1
1E9058-97090	310	14
1E9058-97091	310	14 -1
1E9058-97110	309	13
1E9058-97120	309	23
1E9058-97130	310	20
1E9058-97140	315	2
1E9058-97150	308	5
1E9058-97160	308	12
1E9058-97170	308	17
1E9058-97180	310	21
1E9058-97190	315	15
1E9058-97191	315	15 -1
1E9058-97200	308	19
1E9058-97210	314	8
1E9058-97211	314	8 -1
1E9058-97220	308	15
1E9058-97230	310	10
1E9058-97240	310	15
1E9058-97260	310	9
1E9058-97270	310	11
1E9058-97280	315	12
1E9058-97281	315	12 -1
1E9058-97290	309	20

PARTS No.	Fig.	Ref.No.
1E9058-97300	315	4
1E9058-97310	314	1
1E9058-97311	314	1 -1
1E9058-97320	314	2
1E9058-97330	314	3
1E9058-97340	314	4
	315	8
1E9058-97350	314	5
1E9058-97360	314	6
1E9058-97361	314	6 -1
1E9058-97370	314	7
1E9058-97380	315	10
1E9058-97390	314	9
1E9058-97391	314	9 -1
1E9058-97400	314	10
	315	11
1E9058-97410	314	11
1E9058-97411	314	11 -1
1E9058-97420	315	13
1E9058-97430	315	9
		9 -1
		20
1E9058-97440	315	7
1E9058-97450	308	2
1E9058-97460	309	5
1E9058-97480	309	8
1E9058-97490	309	9
1E9058-97500	308	3
1E9058-97510	309	10
1E9058-97530	308	4
1E9058-97540	310	5
1E9058-97550	310	6
1E9058-97560	308	7
1E9058-97570	308	8
1E9058-97580	308	9
1E9058-97590	309	11
1E9058-97591	309	11 -1
1E9058-97610	310	8
1E9058-97620	312	1
1E9058-97630	312	2
1E9058-97640	312	3
1E9058-97650	312	4
1E9058-97660	312	5
1E9058-97670	309	14
1E9058-97680	309	15
1E9058-97690	312	6
1E9058-97700	310	12
1E9058-97710	311	4
	313	5
1E9058-97720	311	5

## PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
1E9058-97720	313	6
1E9058-97721	311	5 -1
	313	6 -1
1E9058-97730	311	6
	313	7
1E9058-97740	309	16
1E9058-97750	310	16
1E9058-97760	309	17
1E9058-97770	308	13
1E9058-97780	310	17
1E9058-97790	308	16
1E9058-97800	309	19
1E9058-97810	315	17
1E9058-97820	309	24
1E9058-97830	311	9
	313	10
1E9058-97840	315	14
1E9058-97850	310	22
1E9058-97860	312	7
1E9058-97870	312	8
1E9058-97880	312	9
1E9058-97890	312	10
1E9058-97900	306	21 -1
	310	23
1E9058-97901	306	21 -2
		21 -3
	310	23 -1
1E9058-97910	310	7
1E9058-97920	311	10
	313	11
1E9058-97930	315	16
1E9058-97940	308	14
1E9058-97950	308	6
1E9058-97960	315	6
1E9058-97970	313	1
1E9058-97980	310	19 -1
1E9060-42180	329	2
1E9060-42540	328	11
		11 -1
1E9060-42900	328	24
1E9060-42930	329	10
1E9060-42940	329	11
1E9060-42950	329	13
1E9060-42970	329	15
1E9060-43000	329	17
1E9060-43010	329	19
1E9060-43020	329	20
1E9060-43030	329	21
1E9060-43860	328	33
1E9060-43861	328	33 -1

PARTS No.	Fig.	Ref.No.
1E9060-49520	143	11 -1
	317	6 -1
1E9060-49530	143	12 -1
	317	9 -1
1F4121-46670	297	2
1F4124-44410	9	15
		16
	177	2
	178	2
	180	1
	181	1
	205	1
		2
1F4141-55150	71	5
1F4200-32490	177	1
	178	1
1F4211-43720	228	2
	229	2
1F5410-12240	326	1
1G2010-31850	87	1
1J3500-45150	141	4
1J3790-14471	105	1
	149	2
1J3800-45150	86	18
1J3800-45160	86	19
1J3999-00320	242	1
1K1090-21650	100	1
1K1091-22830	9	14
1K1130-68460	307	5
1N1470-62080	179	2
1N1730-31451	78	17
1N3040-14010	253	4
1S7101-02080	257	2
1S7101-02250	257	3
1W3852-00940	257	1
1W4473-10020	174	1
	176	1
1W4473-20030	174	2
	176	2
1W4905-70050	309	3
7E6070-13260	143	14
7E6141-13610	28	31
	29	29
	30	31
	31	31
	32	31
	143	39
7E8050-73210	214	1
7E8369-41002	118	1
7E8379-42150	122	3

PARTS No.	Fig.	Ref.No.
7E8380-46201	134	2
7E8380-93020	291	2
7E8540-45050	130	1
7E8540-45400	132	1
7E8540-73002	213	1
		1 -1
		12 A
7E8540-73150	215	1
7E8540-73440	216	1
7E8540-73500	218	1
7E8540-93000	291	1
7E8540-96500	306	16
7E8549-39750	114	1
7E8549-39751	114	1 -1
7E8950-33000	93	1
7E9050-33000	327	1
7E9050-42300	124	1
	125	1
7E9050-42301	328	1
	329	1
7E9050-42302	328	1 -1
	329	1 -1
7E9050-73150	213	24
7E9050-96500	306	16 -1
		16 -2
933110-58500	225	38
	227	36
933110-91500	163	33
933113-15800	239	20
933168-56000	241	16

PARTS No.	Fig.	Ref.No.
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***YANMAR CO.,LTD.***



# PARTS CATALOG

Published

2009/8 (Aug.)

0CNP4-G07200

**Directions for the Parts Catalog.**

1. The parts stipulated in this Parts Catalog are not necessarily standard equipped parts.
2. Parts may change without prior notice.
3. The following is an example of the Parts Catalog format.

REF.	LEV.	PARTS No.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1		729595-51390	FUEL INJECTION PUMP	1	1	1	1	1			
1-1	1	729595-51391	FUEL INJECTION PUMP	1	1	1	1	1		N	1
		(A=E00185) (B=E00200)									
3	2	26022-060162	SCREW M 6X16	9	9	9	9	9			
3-1	2	26022-060162	SCREW M 6X16	4	4	4	4	4			K
		(A=E00156) (B=E00156) (C=E00156) (D=E00156) (E=E00156)									
4	2	129470-51040	CAMSHIFT	9	9	9	9	9			
5	2	122710-51050	BEARING. ROLLER	9	9	9	9	9			
6	2	129470-51060	RETAINER	9	9	9	9	9			

Remarks	
(1)	BOOST COMPEMSATOR TYPE. OPTIONAL PART. TO E/#00155 (4JH-DT, 4JH-DTZ)

**① Ref. No.**

The Ref. No. listed may not be in accordance with the illustration Ref. No.

(Ex.) Illustration No. List Ref No.

1 1 (Before change) → 1-1 (After change)

For interchangeable symbols N, R and K, illustrations for new parts may be abbreviated.

**② Lev. (Level)**

Level indication

The numbers below indicate the level of relativity towards the main part.

- 1 ---- Main parts (Assembly parts)
- 2 ---- Sub component included in " 1 "
- 3 ---- Sub component included in " 2 "

Note) Parts that are not for sale are partially illustrated but not listed.

**③ Change Mark**

The "I" indicates parts that were newly changed.

**④ Interchangeability Mark**

When a part change takes place, one of the following interchangeability symbols is indicated beside the part.

Symbol	Interchangeability	Contents note
N	Old ← ⊗ → New	New Part is interchangeable for Old Part but Old Part is not interchangeable for New Part.
Q	Old ← ⊗ ⊗ → New	New Part is not interchangeable for Old Part but Old Part is interchangeable for New Part.
R	Old ← ⊗ ⊗ → New	New/ Old Parts are both interchangeable.
S	Old ← ⊗ ⊗ ⊗ → New	New/ Old Parts are both not interchangeable.
W		Part newly added.
Z		Part discontinued.
F		Not interchangeable by a single part but interchangeable together with related parts.
K		Changes only for used parts quantities.

**⑤ Effective Machine No.**

When a part changes, the effective Machine No. will be indicated in the (A)-(F) column.

Product Symbol	Product No.	Product Symbol	Product No.
C	Clutch No. Compressor No.	M	Machine No.
D	Drive No.	T	Tractor No.
E	Engine No.	Note 1)※	Date

Note 1) A date may follow the symbol. (Ex.) ※1996.01

Note 2) " XXX " are for parts that could not be predicted or for engine models that could not be identified.

Note 3) (A=E/#00185) is the E/# (Engine Serial Number) for the column (A) model (in this case 4JH-DT) after the parts design change.

**⑥ Remarks Mark**

Figures or alphabets (symbols) are entered in the remarks column.

The comments (remarks) on parts that are indicated at the bottom of the illustration are the same symbols as those stated above.

# CONTENTS

MODEL : 4TNE98-RKC(N4073

PC NO : 0CNP4-G07200

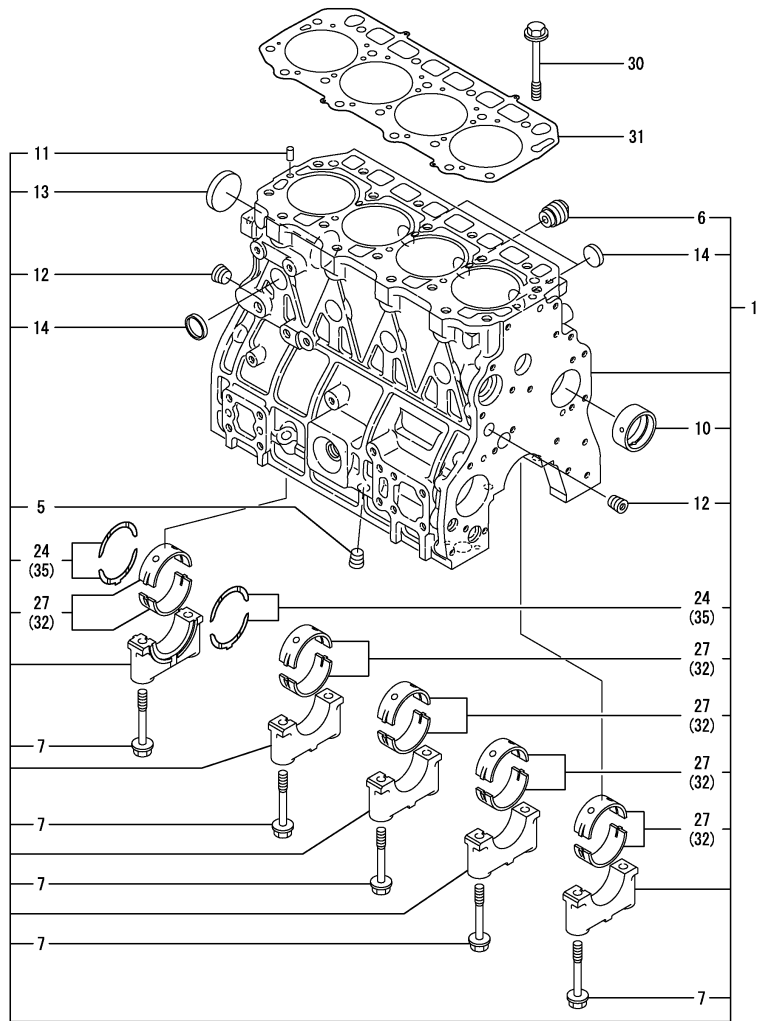
Fig.No. GROUP NAME

## ENGINE SECTION

1. CYLINDER BLOCK
2. GEAR HOUSING
3. OIL SUMP
4. CYLINDER HEAD & BONNET
5. SUCTION MANIFOLD
6. EXHAUST MANIFOLD
7. CAMSHAFT & DRIVING GEAR
8. CRANKSHAFT & PISTON
9. LUB.OIL SYSTEM
10. COOLING WATER SYSTEM
11. FUEL INJECTION PUMP
12. FEED PUMP
13. FUEL INJECTION VALVE
14. FUEL LINE
15. STARTING MOTOR
16. GENERATOR
17. ELECTRICAL PARTS

Fig.No. GROUP NAME

Fig.1. CYLINDER BLOCK



OCNP4-G07200 1. CYLINDER BLOCK

(A)=4TNE98-RKC

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	729960-01560	BLOCK ASSY, CYLINDER	1							
5	2	23876-030000	PLUG PT3/8,SCREW	1							
6	2	129465-01920	JOINT	1							
7	2	129900-02020	BOLT, METAL CAP	10							
10	2	129900-02410	BUSH, CAMSHAFT	1							
11	2	22351-060012	SPRING PIN 6X12	2							
12	2	23876-030000	PLUG PT3/8,SCREW	2							
13	2	129900-01250	PLUG 55	1							
14	2	27241-300000	PLUG 30	8							
24	2	129900-02930	BEARING ASSY, THRUST	2							
27	2	729900-02800	MAIN BEARING SET	5							3
30	1	129900-01200	BOLT, HEAD	18							
31	1	129902-01331	GASKET, HEAD	1							
32	1	129900-02340	MAIN BEARING US=0.25	5							1
35	1	129900-02940	BEARING,THRUST .25OS	2							2

Remarks

(1) UNDER-SIZE(U.S=0.25)PART.

(2) OVER-SIZE(O.S=0.25)PART.

(3) REPAIR PART.

(REMARKS)"EFFECTIVE MACHINE NO." OF ENGINE IS INDICATED ON THE ENGINE LABEL WHICH IS SHOWN IN FIG.4.



Fig.2. GEAR HOUSING

(A)=4TNE98-RKC

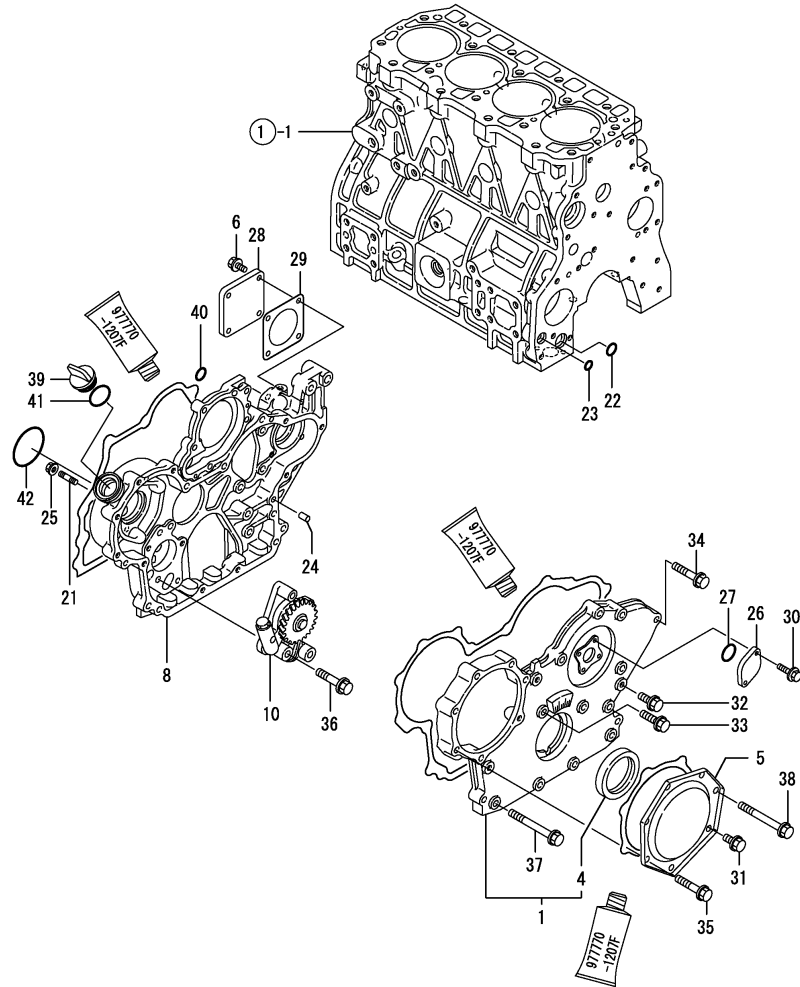
(B)=

(C)=

(D)=

(E)=

(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	729900-01570	COVER, GEAR HOUSING	1							
4	2	129900-01780	SEAL, OIL	1							
5	1	129900-01740	COVER, F.I. PUMP	1							
6	1	26106-080122	BOLT M 8X 12 PLATED	4							
8	1	129960-01500	CASE, GEAR	1							
10	1	129900-32001	PUMP ASSY, LUB.OIL	1							
21	1	26216-100302	STUD BOLT	4							
22	1	129900-32030	O-RING P20	1							
23	1	129900-32040	O-RING P14	1							
24	1	129100-01580	PARALLEL PIN 8X16	4							
25	1	26306-100002	NUT	4							
26	1	121023-01550	COVER, BLIND	1							
27	1	24341-000240	O-RING 1A S-24.0	1							
28	1	124240-01871	COVER, HO-P	1							
29	1	124240-01882	GASKET, HYD.OIL PUMP	1							
30	1	26106-060162	BOLT M 6X 16 PLATED	2							
31	1	26106-080162	BOLT M 8X 16 PLATED	1							
32	1	26106-080202	BOLT M 8X 20 PLATED	3							
33	1	26106-080302	BOLT M 8X 30 PLATED	1							
34	1	26106-080402	BOLT M 8X 40 PLATED	5							
35	1	26106-080402	BOLT M 8X 40 PLATED	5							
36	1	26106-080452	BOLT M 8X 45 PLATED	3							
37	1	129001-91810	BOLT M 8X 70 PLATED	6							
38	1	129001-91810	BOLT M 8X 70 PLATED	1							
39	1	124160-01751	COVER,FILLER	1							
40	1	24311-000070	O-RING 1A P-7.0	1							
41	1	24311-000320	O-RING 1A P-32.0	1							
42	1	124410-51960	O-RING	1							

Remarks  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

Fig.3. OIL SUMP

0CNP4-G07200 3. OIL SUMP

(A)=4TNE98-RKC

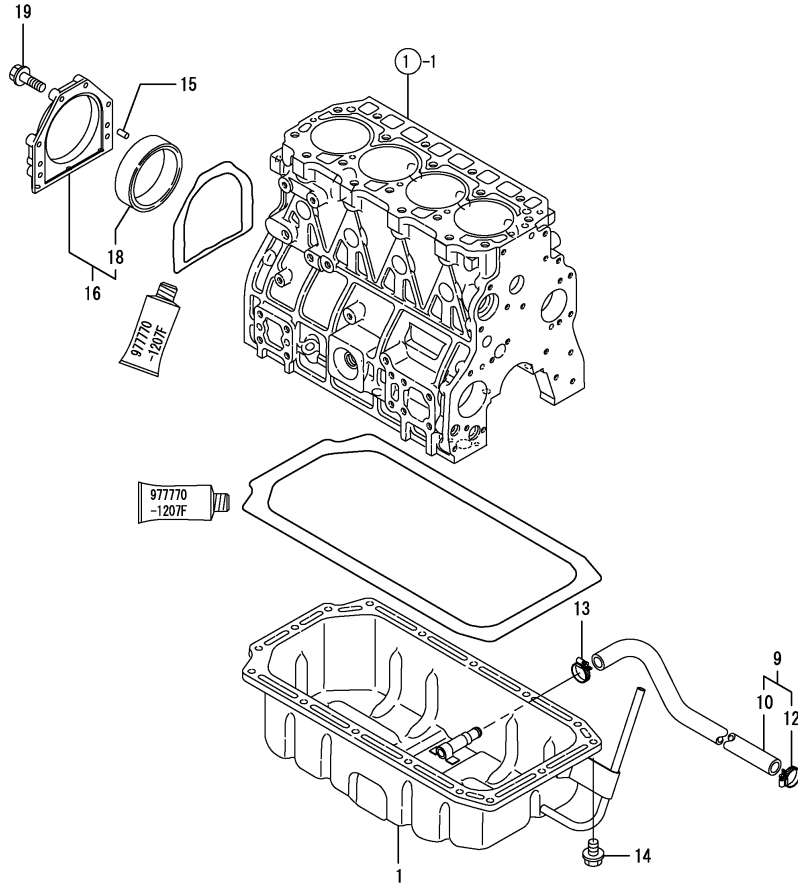
(B)=

(C)=

(D)=

(E)=

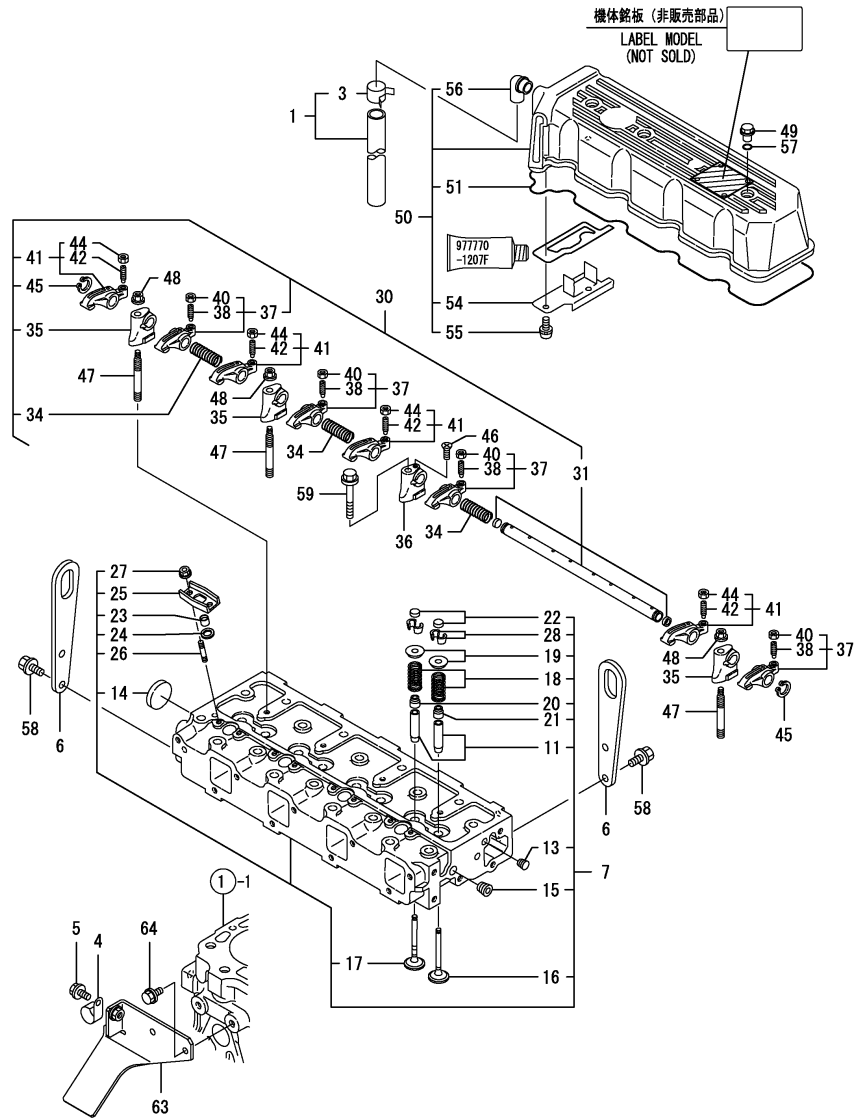
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129960-01700	PAN ASSY, LUB. OIL	1							
9	1	129960-39910	HOSE ASSY, OIL DRAIN	1							
10	2	129960-39920	PIPE, LO. DRAIN	1							
12	2	23001-022000	HOSE CLAMP 22	1							
13	1	23001-022000	HOSE CLAMP 22	1							
14	1	26106-080122	BOLT M 8X 12 PLATED	16							
15	1	129100-01580	PARALLEL PIN 8X16	2							
16	1	129960-01640	CASE ASSY,OIL SEAL	1							
18	2	124411-01780	SEAL HTC95,115,12	1							
19	1	129486-01670	BOLT M8X30,COLLAR HD	6							

Remarks  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

Fig.4. CYLINDER HEAD & BONNET



Remarks  
 (1) REPAIR PART.  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

OCNP4-G07200 4. CYLINDER HEAD & BONNET

(A)=4TNE98-RKC

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129953-03100	HOSE, BREATHER	1							
3	2	129960-03990	HOSE CLIP 22	1							
4	1	129150-03100	RETAINER	1							
5	1	26106-080122	BOLT M 8X 12 PLATED	1							
6	1	129900-07900	LIFTER, ENGINE	2							
7	1	729900-11100	HEAD ASSY, CYLINDER	1							
11	2	129150-11810	GUIDE, VALVE	8							1
13	2	23871-005000	PLUG PT 1/16	1							
14	2	27241-400000	PLUG 40	1							
15	2	23876-030000	PLUG PT3/8,SCREW	1							
16	2	129900-11100	VALVE, SUCTION	4							
17	2	129900-11110	VALVE, EXHAUST	4							
18	2	129900-11120	SPRING, VALVE	8							
19	2	129795-11180	RETAINER, SPRING	8							
20	2	121400-11340	SEAL, VALVE STEM	4							
21	2	124460-11340	SEAL, VALVE STEM	4							
22	2	129150-11370	CAP, VALVE	8							
23	2	119625-11870	PROTECTOR, NOZZLE	4							
24	2	119625-11880	SEAT, NOZZLE	4							
25	2	119625-11900	RETAINER	4							
26	2	26216-060202	STUD M 6X 20 PLATED	8							
27	2	26366-060002	NUT M 6	8							
28	2	27310-080001	COTTER 8	8							
30	1	129900-11200	SUPPORT ASY,ROCK.ARM	1							
31	2	129900-11240	SHAFT ASSY,ROCK. ARM	1							
34	2	129900-11280	SPRING	3							
35	2	129900-11510	SUPPORT	3							
36	2	129900-11520	SUPPORT	1							
37	2	129900-11650	ARM KIT, SUC. ROCKER	4							
38	3	129150-11230	SCREW, VALVE	4							
40	3	129150-11750	NUT M8XP1.0	4							
41	2	129900-11660	ARM KIT, EXH. ROCKER	4							
42	3	129150-11230	SCREW, VALVE	4							
44	3	129150-11750	NUT M8XP1.0	4							
45	2	22242-000180	CIRCLIP 18	2							
46	2	26577-040162	SCREW M 4X 16	1							
47	1	129900-11530	STUD BOLT	3							
48	1	26306-100002	NUT	3							
49	1	124160-11360	KNOB	3							
50	1	129916-11350	BONNET ASSY	1							
51	2	129900-11310	GASKET, BONNET	1							
54	2	129900-11600	PLATE	1							
55	2	22857-500100	SCREW 5X10,TAPPING	2							
56	2	119100-11330	JOINT, BREATHER	1							
57	1	24311-000120	PACKING, P 12.0	3							
58	1	26106-080162	BOLT M 8X 16 PLATED	4							
59	1	26106-100652	BOLT M10X 65 PLATED	1							
63	1	129960-03150	BRACKET	1							
64	1	26106-080142	BOLT 8X 14 PLATED	2							

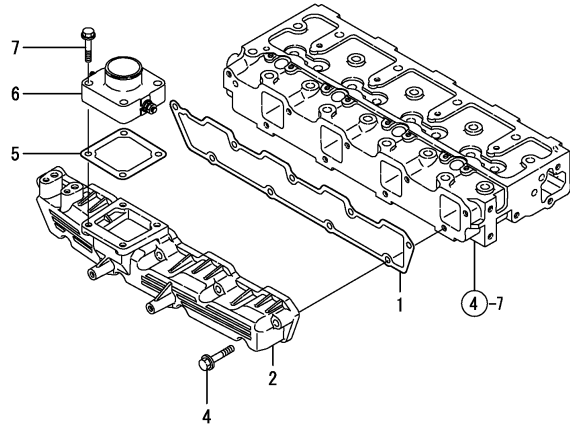
Fig.5. SUCTION MANIFOLD

0CNP4-G07200 5. SUCTION MANIFOLD

(A)=4TNE98-RKC  
(B)=  
(C)=

(D)=  
(E)=  
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129900-12050	GASKET, SUC.MANIFOLD	1							
2	1	129900-12100	MANIFOLD,INT	1							
4	1	26106-080452	BOLT M 8X 45 PLATED	9							
5	1	121850-77021	GASKET, (NON-ASB.)	1							
6	1	129915-77050	AIR HEATER	1							
7	1	26106-080352	BOLT M 8X 35 PLATED	4							



Remarks  
(REMARKS)"EFFECTIVE MACHINE NO." OF  
ENGINE IS INDICATED ON THE  
ENGINE LABEL WHICH IS SHOWN  
IN FIG.4.

Fig.6. EXHAUST MANIFOLD

0CNP4-G07200 6. EXHAUST MANIFOLD

(A)=4TNE98-RKC

(B)=

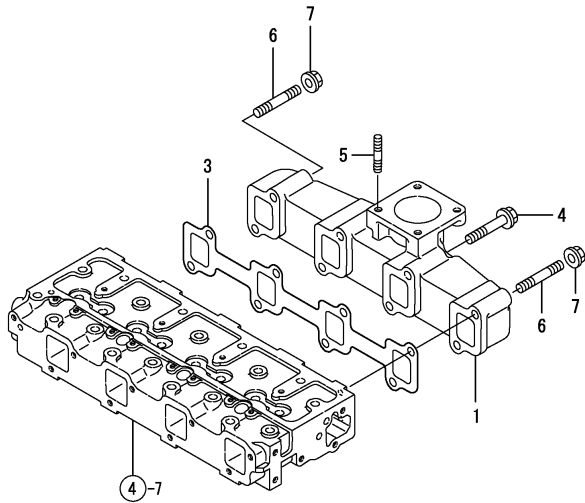
(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129900-13200	MANIFOLD, EXHAUST	1							
3	1	129900-13251	GASKET	1							
4	1	123900-13630	BOLT 8X80	6							
5	1	119131-18320	BOLT M 8X 22	4							
6	1	123900-13610	STUD BOLT M 8X 80	2							
7	1	26306-080002	NUT	2							



Remarks  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

Fig.7. CAMSHAFT & DRIVING GEAR

OCNP4-G07200 7. CAMSHAFT & DRIVING GEAR

(A)=4TNE98-RKC

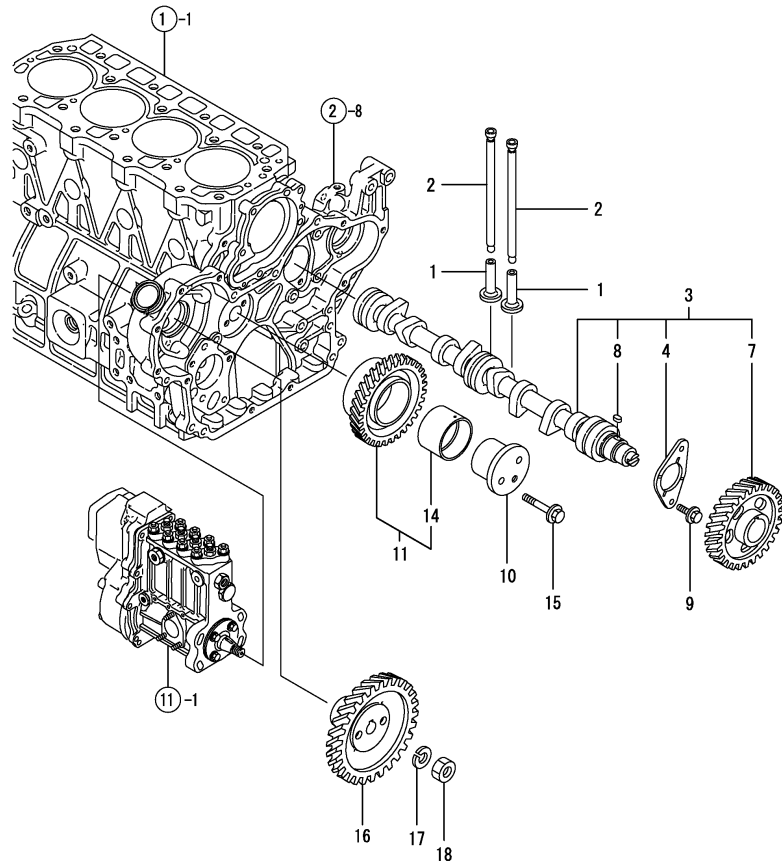
(B)=

(C)=

(D)=

(E)=

(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129150-14200	TAPPET	8							
2	1	129900-14400	ROD, PUSH	8							
3	1	129900-14580	CAMSHAFT ASSY	1							
4	2	129150-02450	METAL,THRUST(CAM	1							
7	2	129900-14100	GEAR, CAMSHAFT	1							
8	2	22512-070140	KEY 7X 14	1							
9	1	26106-080162	BOLT M 8X 16 PLATED	2							
10	1	129900-25060	SHAFT, IDLER	1							
11	1	129900-25100	GEAR ASSY, IDLE	1							
14	2	129150-25920	BUSH, IDLE GEAR	1							1
15	1	26106-080552	BOLT M 8X 55 PLATED	2							
16	1	129960-25900	GEAR, F.I. PUMP	1							
17	1	22217-180000	SPRING WASHER 18	1							
18	1	26776-180002	NUT M18,LOCK	1							

Remarks  
 (1) REPAIR PART.  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

Fig.8. CRANKSHAFT & PISTON

0CNP4-G07200 8. CRANKSHAFT & PISTON

(A)=4TNE98-RKC

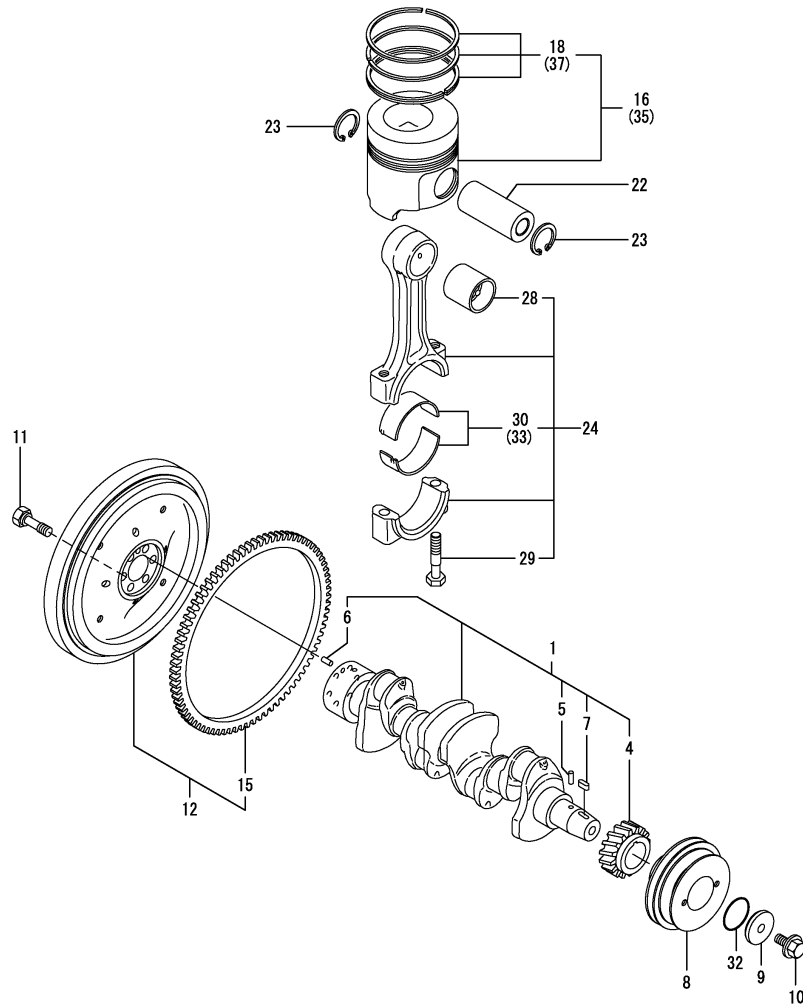
(B)=

(C)=

(D)=

(E)=

(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129902-21000	CRANKSHAFT COMP	1							
4	2	129900-21200	GEAR, CRANKSHAFT	1							
5	2	121850-21290	PARALLEL PIN	1							
6	2	121850-21920	PARALLEL PIN 10X22	1							
7	2	22512-070140	KEY 7X 14	1							
8	1	129960-21650	V-PULLEY, CRANKSHAFT	1							
9	1	129960-21640	WASHER	1							
10	1	121850-21680	BOLT, V-PULLEY	1							
11	1	121850-21130	BOLT, FLYWHEEL	6							
12	1	129960-21590	FLYWHEEL CMP	1							
15	2	129900-21600	GEAR, RING	1							
16	1	129960-22080	PISTON ASSY	4							
18	2	129903-22050	RING SET	4							
22	1	120130-22301	PIN, PISTON	4							
23	1	22252-000300	CIRCLIP 30	8							
24	1	129900-23000	ROD ASSY, CONNECTING	4							
24-1	1	129900-23001	ROD ASSY, CONNECTING	4							N
(A=E28476)											
28	2	129900-23910	BUSH, PISTON PIN	4							1
28-1	2	129900-23911	BUSH, PISTON PIN	4							N 1
(A=E28476)											
29	2	129900-23200	BOLT, ROD	8							
30	2	129900-23600	METAL ASSY, CRANKPIN	4							
32	1	24341-000530	O-RING 1A S-53.0	1							
33	1	129900-23610	BEARING,PIN U.S=0.25	4							2
35	1	129956-22900	PISTON ASSY O.S=0.25	4							3
37	2	129903-22950	RING SET O.S=0.25	4							3

Remarks

(1) REPAIR PART.  
 (2) UNDER-SIZE(U.S=0.25)PART.  
 (3) OVER-SIZE(O.S=0.25)PART.  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

Fig.9. LUB.OIL SYSTEM

(A)=4TNE98-RKC

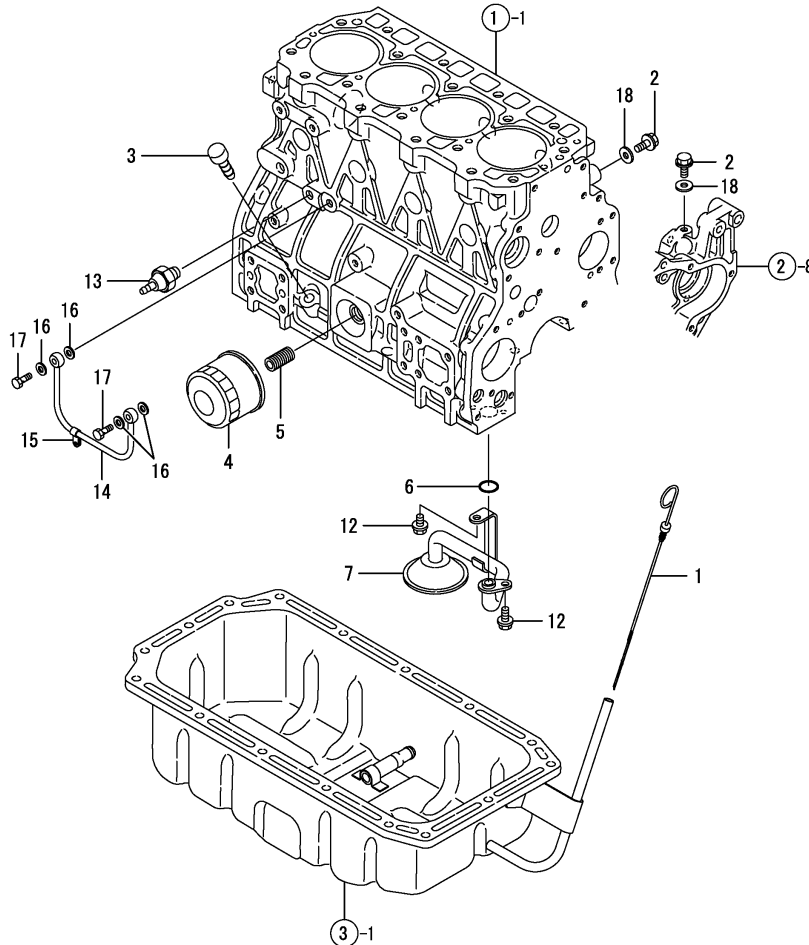
(B)=

(C)=

(D)=

(E)=

(F)=

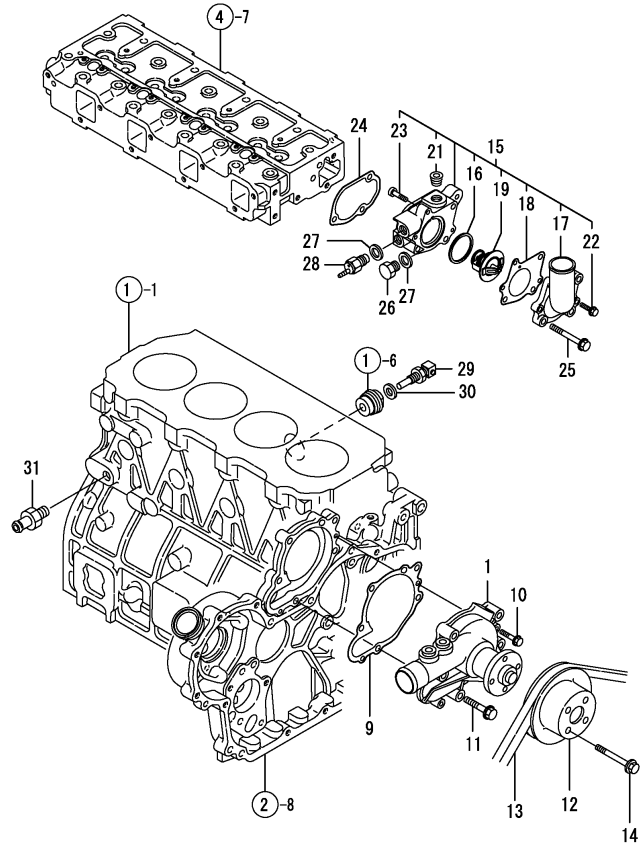


REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129900-34800	DIPSTICK	1							
2	1	26106-080122	BOLT M 8X 12 PLATED	2							
3	1	124976-34850	CAP	1							
4	1	129150-35153	FILTER 80X80L	1							1
5	1	119000-35140	STUD, LUB.OIL FILTER	1							
6	1	129900-32030	O-RING P20	1							
7	1	129900-35000	PIPE ASSY, LUB. OIL	1							
12	1	26106-080122	BOLT M 8X 12 PLATED	2							
13	1	114250-39450	SWITCH,(0.5KG)L.O.	1							
14	1	129960-39350	PIPE, LUB. OIL	1							
15	1	23297-060081	RETAINER 6X 8	1							
16	1	23414-080000	GASKET 8, ROUND	4							
17	1	23857-030000	JOINT BOLT 3	2							
18	1	22190-080002	SEAL WASHER 8S	2							

Remarks  
(1) REPAIR PART.



Fig.10. COOLING WATER SYSTEM



OCNP4-G07200 10. COOLING WATER SYSTEM

(A)=4TNE98-RKC

(B)=

(C)=

(D)=

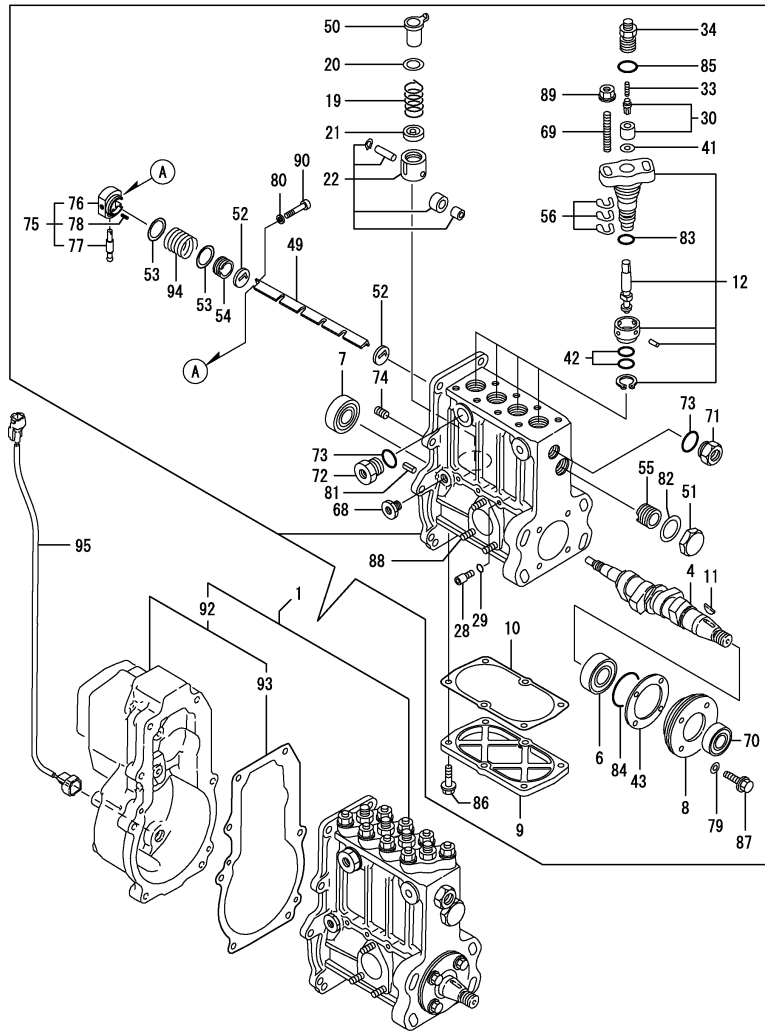
(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129900-42001	PUMP, COOLING WATER	1							
1-1	1	129900-42002	PUMP ASSY, WATER	1							N
(A=E28476)											
9	1	129900-42020	GASKET, CW-P	1							
10	1	26106-060302	BOLT M 6X 30 PLATED	2							
11	1	26106-080552	BOLT M 8X 55 PLATED	5							
12	1	129900-42450	PULLEY	1							
13	1	25132-004300	V-BELT	1							
14	1	26106-080142	BOLT 8X 14 PLATED	4							
15	1	129951-49800	THERMOSTAT CASE ASSY	1							
16	2	121850-49550	GASKET, THERMOSTAT	1							
17	2	129900-49531	COVER, THERMOSTAT	1							
18	2	129900-49540	GASKET, THERMOSTAT	1							
19	2	121850-49810	THERMOSTAT,71	1							
21	2	23876-030000	PLUG PT3/8,SCREW	1							
22	2	26106-060252	BOLT M 6X 25 PLATED	2							
23	2	26450-060252	BOLT M 6X 25	1							
24	1	129900-49830	GASKET, CASE	1							
25	1	26106-080702	BOLT M 8X 70 PLATED	3							
26	1	121450-42450	PLUG M16	1							
27	1	124465-44950	GASKET 16	2							
28	1	121250-44901	SWITCH, THERMO(110	1							
29	1	119005-61710	SENSOR,LUB.OIL TEMP.	1							
30	1	22190-120002	SEAL WASHER 12	1							
31	1	121550-49111	JOINT PT1/4	1							

Remarks  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

Fig.11. FUEL INJECTION PUMP



Remarks  
 (1) FEED PUMP(FIG.12) IS INCORPORATED  
 IN THIS FUEL INJECTION PUMP ASSY  
 (REF.NO.1).  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

(A)=4TNE98-RKC  
 (B)=  
 (C)=

(D)=  
 (E)=  
 (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	729960-51300	PUMP W/GOV.&F.PUMP	1							1
4	2	119175-51030	CAM SHAFT (FOP)	1							
6	2	119000-51050	BEARING	1							
7	2	122710-51050	BEARING, ROLLER	1							
8	2	119000-51060	SUPPORT, BEARING	1							
9	2	119100-51081	COVER	1							
10	2	119100-51091	GASKET, LOWER COVER	1							
11	2	144626-51090	KEY 5X19	1							
12	2	119005-51100	PLUNGER W/BARREL	4							
19	2	119000-51161	SPRING	4							
20	2	119000-51170	SEAT A, PLNGR.SPRING	4							
21	2	119000-51181	SEAT B, PLNGR.SPRING	4							
22	2	119000-51201	TAPPET ASSY	4							
28	2	129155-51270	LOCKING, TAPPET	4							
29	2	129155-51280	O-RING S6	4							
30	2	123500-51300	VALVE W/SEAT, DELIV.	4							
33	2	119000-51330	SPRING,DELIVERY VLV.	4							
34	2	119175-51340	DELY VALVE CMP	4							
41	2	122710-51350	GASKET, DELIVERY	4							
42	2	119000-51410	O-RING S18	8							
43	2	119000-51450	SHIM SET, CAMSHAFT	1							
49	2	119100-51500	RACK	1							
50	2	119000-51511	SLEEVE, CONTROL	4							
51	2	119000-51550	COVER, RACK	1							
52	2	119000-51570	GUIDE, RACK	2							
53	2	119005-51570	SHIM,SPRING SHOE	2							
54	2	119005-51580	SCREW,GUIDE	1							
55	2	119000-51590	SCREW B, GUIDE CAP	1							
56	2	119000-51650	SHIM SET, ADJUSTING	8							
68	2	121850-51700	BUSHING, OIL FEED	1							
69	2	119000-51800	BOLT,BARREL MOUNTING	8							
70	2	119000-51900	OIL SEAL AC1290E0	1							
71	2	121952-51900	ADAPTER	1							
72	2	144626-51940	PLUG	1							
73	2	144626-51950	O-RING 1016	2							
74	2	137600-53900	SCREW M6X 6	1							
75	2	119005-61641	LEVER COMP.,GUIDE	1							
76	3	119005-61621	LEVER,GUIDE	1							
77	3	119005-61631	PIN,GUIDE LEVER	1							
78	3	22351-020008	SPRING PIN 2X 8	1							
79	2	22190-060000	SEAL WASHER 6(BOLT)	4							
80	2	22287-050000	WASHER 5	1							
81	2	22351-050020	SPRING PIN 5X20	2							
82	2	23414-220029	GASKET 22	1							
83	2	24341-000260	O-RING 1A S-26.0	4							
84	2	24341-000500	O-RING 1A S-50.0	1							
85	2	24352-010160	O-RING	4							
86	2	26106-060182	BOLT M 6X 18 PLATED	6							
87	2	119175-51070	BOLT M 6X 20	4							
88	2	26216-060162	STUD M 6X 16 PLATED	3							
89	2	26366-080002	NUT M 8	8							

Fig.11. FUEL INJECTION PUMP

(A)=4TNE98-RKC

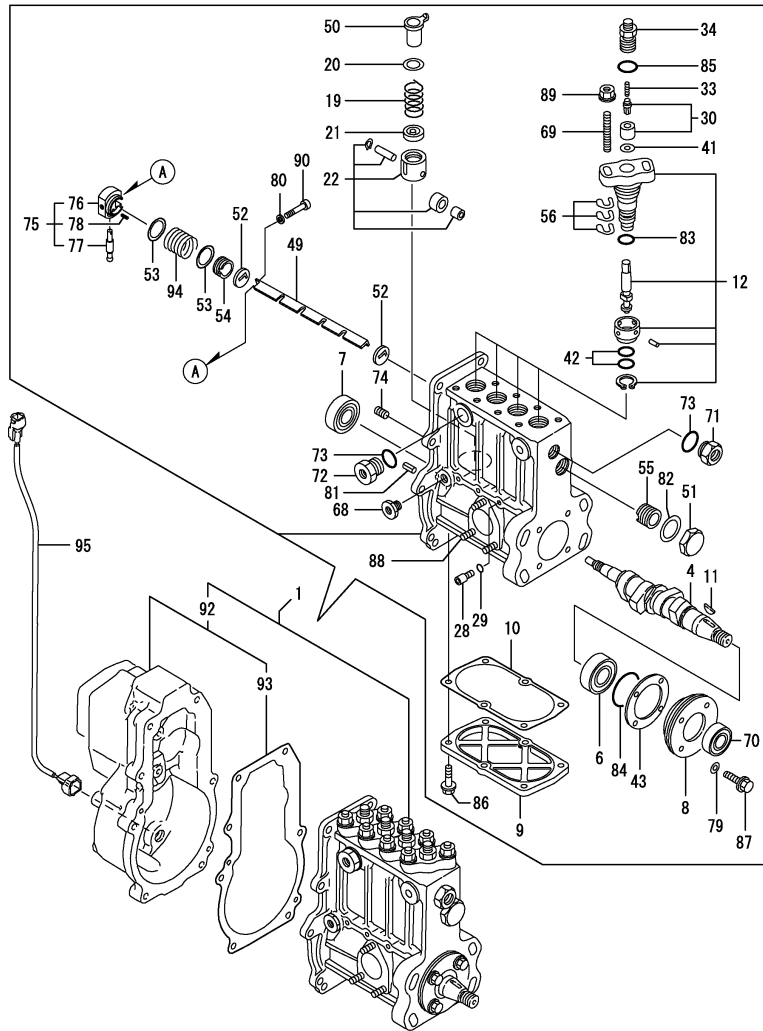
(B)=

(C)=

(D)=

(E)=

(F)=



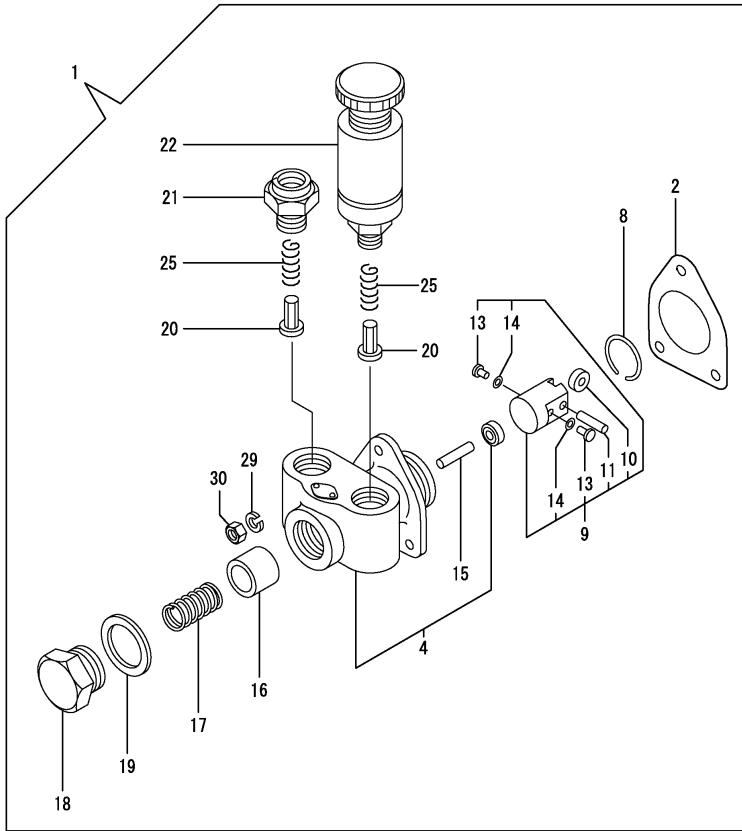
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
90	2	26450-050162	BOLT M 5X 16	1							
92	2	119070-61001	GOVERNOR ASSY	1							
93	3	119000-61052	GASKET, GOV. CASE	1							
94	2	119005-61670	SPRING A,ACTUATOR	1							
95	1	119005-61900	HARNES,TEMP.SENSOR	1							

Remarks  
 (1) FEED PUMP(FIG.12) IS INCORPORATED  
 IN THIS FUEL INJECTION PUMP ASSY  
 (REF.NO.1).  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

Fig.12. FEED PUMP

(A)=4TNE98-RKC  
(B)=  
(C)=

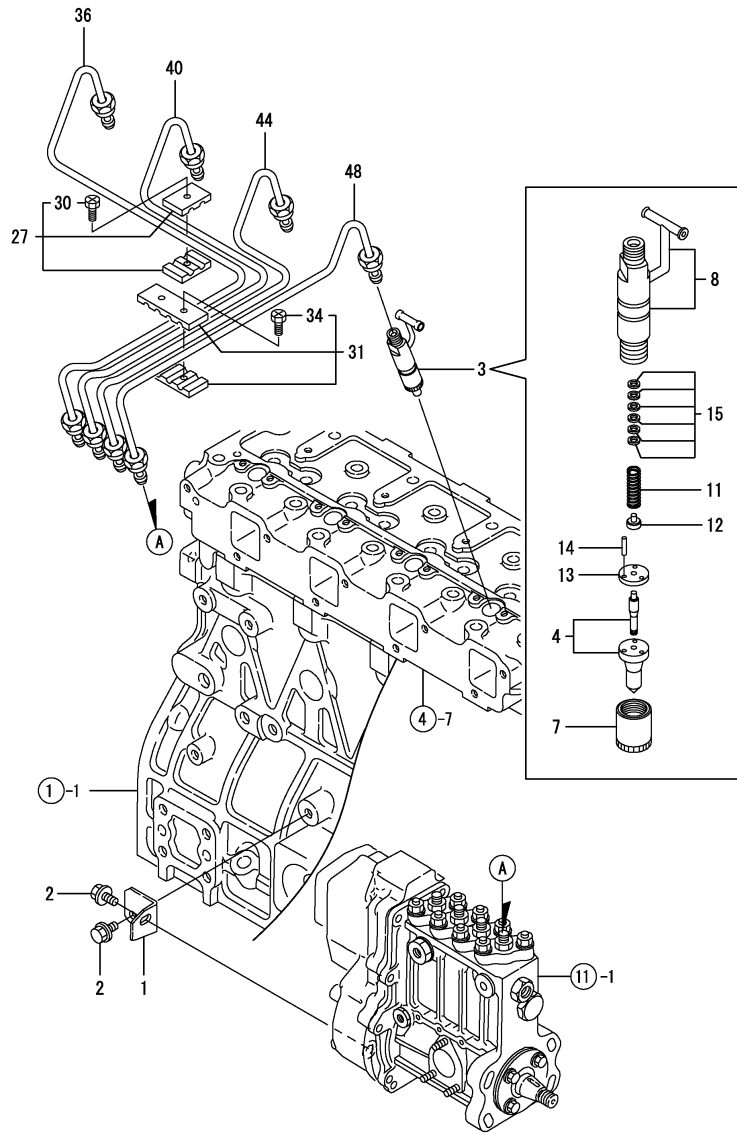
(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	119000-52000	PUMP ASSY, FUEL FEED	1							
2	2	124410-51861	GASKET, (NON-ASB.)	1							
4	2	121820-52020	HOUSING ASSY, FEED P	1							
8	2	121820-52070	PIN, SNAP	1							
9	2	119000-52100	TAPPET ASSY	1							
10	3	121820-52110	ROLLER	1							
11	3	148688-52120	ROLLER PIN	1							
13	3	121820-52140	LOCKING, ROLLER PIN	2							
14	3	119000-52150	SHIM	2							
15	2	121820-52160	SPINDLE, INTER	1							
16	2	121820-52170	PISTON	1							
17	2	121820-52180	SPRING, PISTON	1							
18	2	121820-52190	PLUG	1							
19	2	121820-52200	GASKET	1							
20	2	121820-52210	VALVE	2							
21	2	121820-52230	ADAPTER	1							
22	2	121820-52300	PUMP, PRIMING	1							
25	2	121820-52510	SPRING, VALVE	2							
29	2	22217-060000	SPRING WASHER 6	3							
30	2	26716-060002	NUT 6	3							

Remarks  
(REMARKS)"EFFECTIVE MACHINE NO." OF  
ENGINE IS INDICATED ON THE  
ENGINE LABEL WHICH IS SHOWN  
IN FIG.4.

Fig.13. FUEL INJECTION VALVE



(A)=4TNE98-RKC

(B)=

(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129960-01950	BRACKET	1							
2	1	26106-080162	BOLT M 8X 16 PLATED	2							
3	1	729902-53200	VALVE, FUEL	4							
4	2	129902-53050	NOZZLE	4							
7	2	114250-53080	NUT, NOZZLE CASE	4							
8	2	129100-53100	HOLDER ASSY, NOZZLE	4							
11	2	114250-53120	SPRING, NOZZLE	4							
12	2	114250-53130	SEAT, NOZZLE SPRING	4							
13	2	114250-53140	PLATE, STOP	4							
14	2	114250-53210	PIN	8							
15	2	114250-53400	SHIM PACK	4							
27	1	119305-59120	RETAINER	2							
30	2	129150-59131	BOLT M4X14,HEX.SCKT.	2							
31	1	129550-59120	RETAINER	1							
34	2	129150-59131	BOLT M4X14,HEX.SCKT.	2							
36	1	129957-59812	PIPE, F.INJECT(NO.1	1							
40	1	129957-59822	PIPE, F.INJECT(NO.2	1							
44	1	129957-59832	PIPE, F.INJECT(NO.3	1							
48	1	129957-59842	PIPE, F.INJECT(NO.4	1							

Remarks  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

Fig.14. FUEL LINE

(A)=4TNE98-RKC

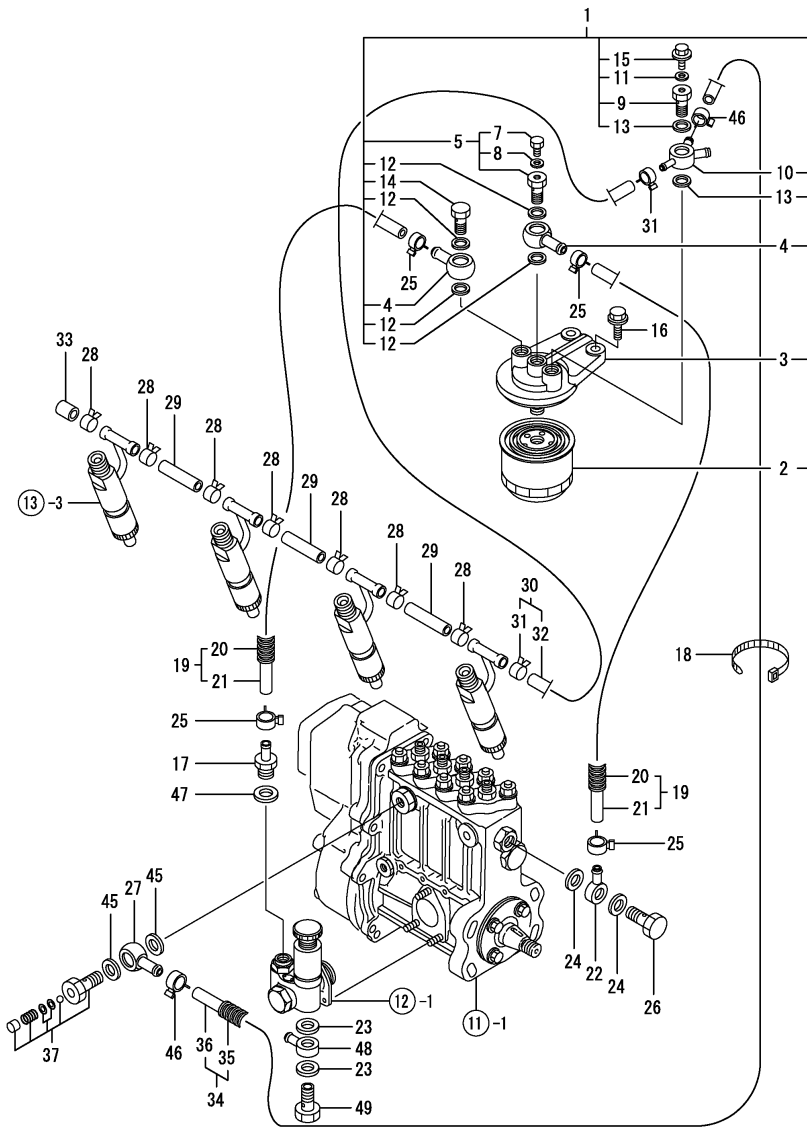
(B)=

(C)=

(D)=

(E)=

(F)=



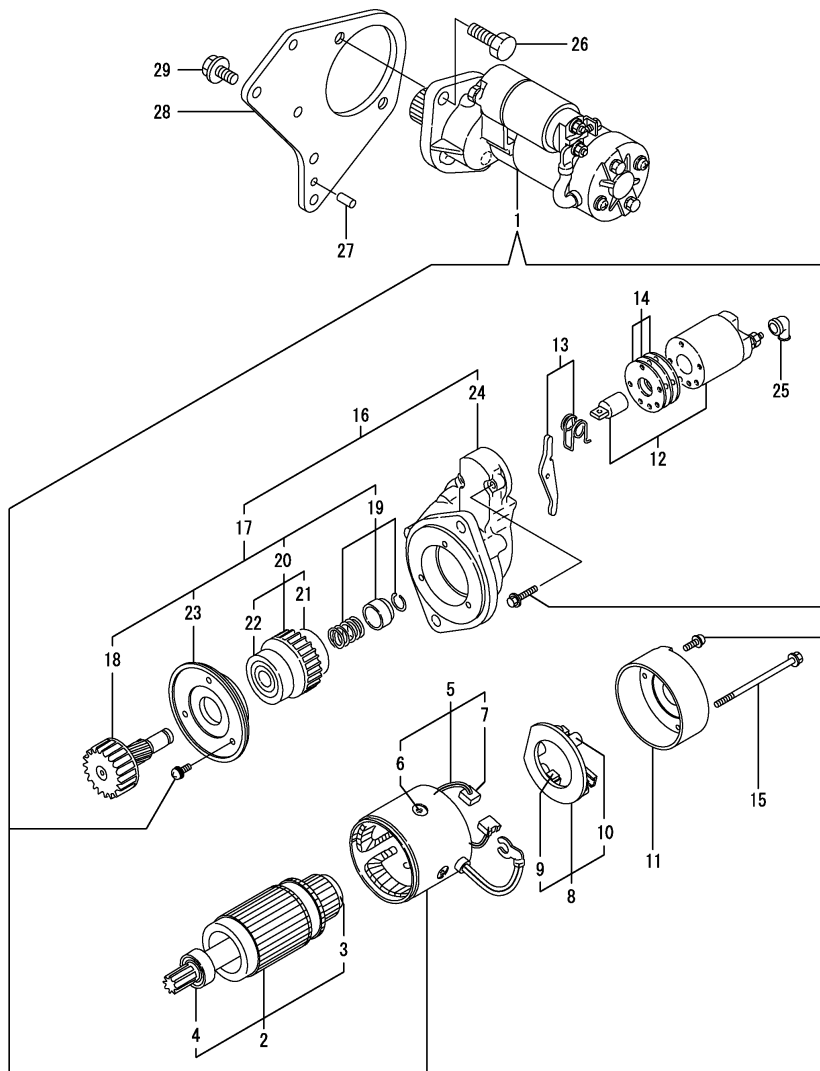
REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129982-55600	STRAINER ASSY, FUEL	1							
2	2	119000-55601	FILTER, FUEL	1							
2-1	2	119000-55602	FILTER, FUEL	1							R
(A=E030654)											
3	2	129470-55610	BODY, FUEL FILTER	1							
4	2	129916-59020	JOINT 12, PIPE	2							
5	2	103854-59191	BOLT W/PLUG & SEAL	1							
7	3	124060-59380	PLUG	1							
8	3	22190-060002	SEAL WASHER 6S	1							
9	2	129495-59300	BOLT, PIPE JOINT	1							
10	2	129980-59530	JOINT, FUEL RETN. PIPE	1							
11	2	22190-080002	SEAL WASHER 8S	1							
12	2	22190-120002	SEAL WASHER 12	4							
13	2	22190-140002	SEAL WASHER 14S	2							
14	2	23857-060000	JOINT BOLT 6, PIPE	1							
15	2	26106-080102	BOLT M 8X 10 PLATED	1							
16	1	26106-100252	BOLT M10X 25 PLATED	2							
17	1	121250-49110	JOINT, PIPE	1							
18	1	198220-51870	CLAMP 200	1							
19	1	119560-59051	PIPE ASSY, FUEL OIL	2							
20	2	119560-59110	PROTECTOR, FUEL PIPE	2							
21	2	129129-59510	PIPE L=550	2							
22	1	129916-59870	JOINT	1							
23	1	22190-140002	SEAL WASHER 14S	2							
24	1	22190-140002	SEAL WASHER 14S	2							
25	1	23000-013000	CLAMP 13	4							
26	1	23857-080000	JOINT BOLT 8, PIPE	1							
27	1	129916-59020	JOINT 12, PIPE	1							
28	1	124066-59100	CLAMP 8	7							
29	1	121250-59550	PIPE, FUEL	3							
30	1	105225-59500	PIPE ASSY, F.O. RETURN	1							
31	2	124066-59100	CLAMP 8	2							
32	2	105225-59120	PIPE, FUEL RETURN	1							
33	1	129150-59580	CAP	1							
34	1	119160-59010	PIPE ASSY, FUEL OIL	1							
35	2	129950-59221	PROTECTOR, PIPE 15	1							
36	2	105025-59530	PIPE, FUEL (D13XL400)	1							
37	1	129100-59951	VALVE ASSY, CHECK	1							
37-1	1	119813-59950	VALVE ASSY, CHECK	1							N
(A=E28228)											
45	1	22190-120002	SEAL WASHER 12	2							
46	1	23000-013000	CLAMP 13	2							
47	1	124450-01980	GASKET	1							
48	1	129916-59870	JOINT	1							
49	1	23857-080000	JOINT BOLT 8, PIPE	1							

Remarks  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG. 4.

Fig.15. STARTING MOTOR

(A)=4TNE98-RKC  
(B)=  
(C)=

(D)=  
(E)=  
(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129900-77010	STARTER(2.3KW	1							
2	2	129900-77400	ARMATURE ASSY	1							
3	3	X2114155110	BALL BEARING	1							
4	3	X2114255110	BALL BEARING	1							
5	2	129900-77440	COIL ASSY, FIELD	1							
6	3	171008-77450	SCREW, POLE CORE SET	4							
7	3	129900-77450	BRUSH (+)	2							
8	2	129900-77480	HOLDER ASSY, BRASH	1							
9	3	129900-77450	BRUSH (+)	2							
10	3	X2130631300	BRUSH SPRING	4							
11	2	129900-77460	COVER, REAR	1							
12	2	129900-77591	SWITCH ASSY,MAGNETIC	1							
13	2	129900-77620	SHIFT LEVER SET	1							
14	2	129900-77650	COVER ASSY, DUST	1							
15	2	129900-77640	BOLT, THROUGH	2							
16	2	129900-77700	GEAR CASE ASY	1							
17	3	129900-77510	PINION ASSY	1							
18	4	129900-77540	SHAFT, PINION	1							
19	4	129900-77550	STOPPER SET	1							
20	4	129900-77520	CLUTCH ASSY	1							
21	4	171008-77730	BALL BEARING (3)	1							
22	4	171008-77740	BALL BEARING (4)	1							
23	4	129900-77610	RETAINER, BEARING	1							
24	3	129900-77710	HOUSING, GEARS	1							
25	2	171008-77750	COVER, M TERMINAL	1							
26	1	26116-120202	BOLT M12X 20 PLATED	2							
27	1	129100-01580	PARALLEL PIN 8X16	1							
28	1	129960-77410	BRACKET, STARTER	1							
29	1	26206-100202	BOLT M10X20	5							

Remarks  
(REMARKS)"EFFECTIVE MACHINE NO." OF  
ENGINE IS INDICATED ON THE  
ENGINE LABEL WHICH IS SHOWN  
IN FIG.4.

Fig.16. GENERATOR

(A)=4TNE98-RKC

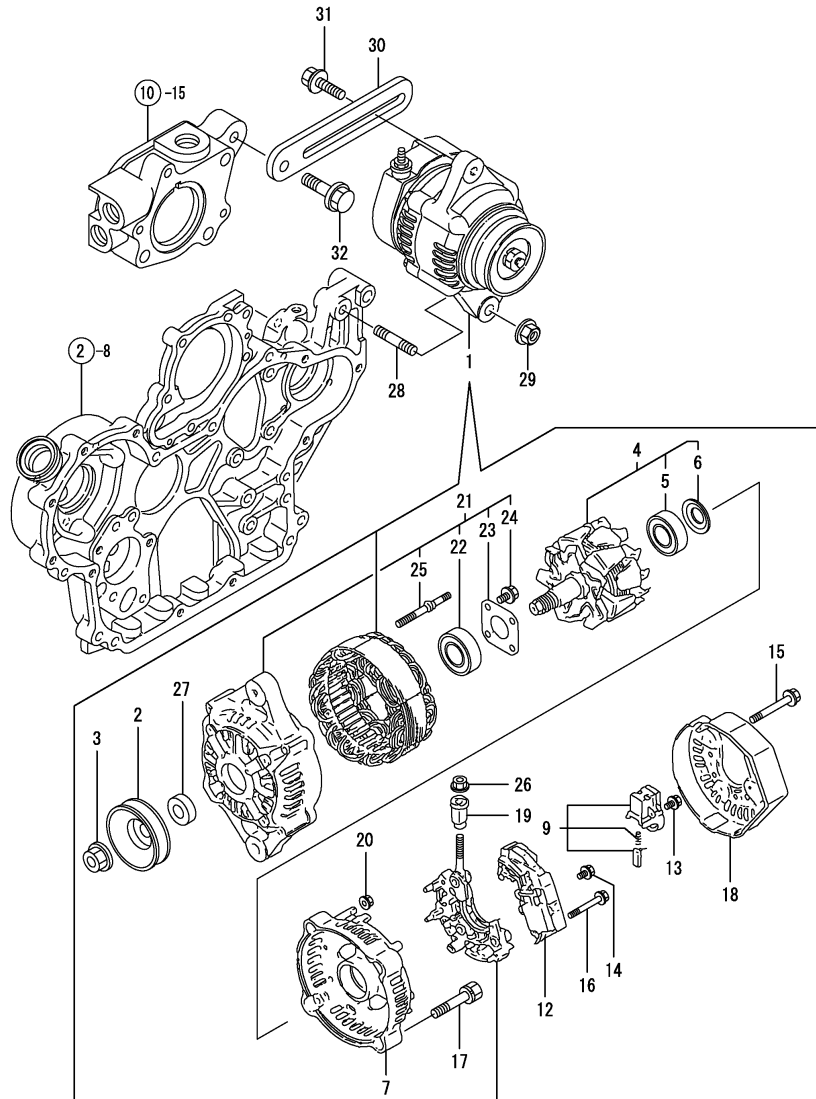
(B)=

(C)=

(D)=

(E)=

(F)=



REF.	LEV.	PARTS NO.	DESCRIPTION	QTY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	129961-77200	GENERATOR	1							
2	2	119620-77461	PULLEY	1							
3	2	119620-77471	NUT	1							
4	2	129052-77380	ROTATOR ASSY	1							
5	3	123501-79240	BEARING, BALL	1							
6	3	119620-79250	COVER, BEARING	1							
7	2	128401-77440	FLAME	1							
9	2	129052-79270	HOLDER, BRUSH	1							
12	2	119620-77710	REGULATOR ASSY	1							
13	2	119620-79290	SCREW	6							
14	2	119620-79300	SCREW	1							
15	2	119620-79310	BOLT	3							
16	2	119620-79320	SCREW W/WASHER	2							
17	2	119620-79330	BOLT	2							
18	2	128401-77450	COVER	1							
19	2	119620-79340	INSULATION BUSH	1							
20	2	119620-79350	NUT	2							
21	2	129961-77421	FRAME ASSY	1							
22	3	119620-79200	BALL BEARING	1							
23	3	119620-79210	PLATE	1							
24	3	119620-79220	SCREW	4							
25	3	119620-79230	BOLT, STUD	2							
26	2	X9490561001	NUT	1							
27	2	119620-77490	COLLAR	1							
28	1	129795-01900	STUD	1							
29	1	26306-100002	NUT	1							
30	1	129960-77330	ADJUSTER, BELT	1							
31	1	119810-77340	BOLT	1							
32	1	26106-080252	BOLT M 8X 25 PLATED	1							

Remarks  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.



Fig.17. ELECTRICAL PARTS

0CNP4-G07200 17. ELECTRICAL PARTS

(A)=4TNE98-RKC

(B)=

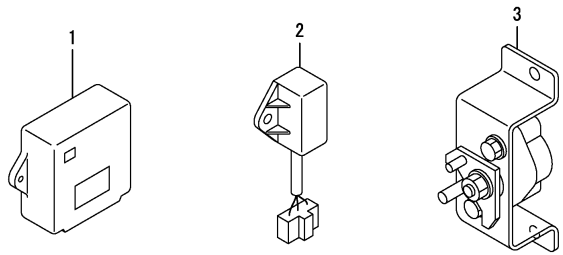
(C)=

(D)=

(E)=

(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY						I	R
				(A)	(B)	(C)	(D)	(E)	(F)		
1	1	185102-60100	CONTROLLER,ECHO.GOV.	1							
1-1	1	185102-60101	CONTROLLER, ECO	1							N
(A=EXXX)											
3	1	185109-00030	CHANGER, ENG.SERIES	1							
4	1	185100-50052	SENSOR COMP.,ACCEL.	1							



Remarks  
 (REMARKS)"EFFECTIVE MACHINE NO." OF  
 ENGINE IS INDICATED ON THE  
 ENGINE LABEL WHICH IS SHOWN  
 IN FIG.4.

## Part Number Index

All parts are stipulated in the order of part numbers.

(Depending on the area in which the part is used.)

This index will display the location of the part according to each part number.

## PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
103854-59191	14	5
105025-59530	14	36
105225-59120	14	32
105225-59500	14	30
114250-39450	9	13
114250-53080	13	7
114250-53120	13	11
114250-53130	13	12
114250-53140	13	13
114250-53210	13	14
114250-53400	13	15
119000-35140	9	5
119000-51050	11	6
119000-51060	11	8
119000-51161	11	19
119000-51170	11	20
119000-51181	11	21
119000-51201	11	22
119000-51330	11	33
119000-51410	11	42
119000-51450	11	43
119000-51511	11	50
119000-51550	11	51
119000-51570	11	52
119000-51590	11	55
119000-51650	11	56
119000-51800	11	69
119000-51900	11	70
119000-52000	12	1
119000-52100	12	9
119000-52150	12	14
119000-55601	14	2
119000-55602	14	2 -1
119000-61052	11	93
119005-51100	11	12
119005-51570	11	53
119005-51580	11	54
119005-61621	11	76
119005-61631	11	77
119005-61641	11	75
119005-61670	11	94
119005-61710	10	29
119005-61900	11	95
119070-61001	11	92
119100-11330	4	56
119100-51081	11	9
119100-51091	11	10
119100-51500	11	49
119131-18320	6	5
119160-59010	14	34

PARTS No.	Fig.	Ref.No.
119175-51030	11	4
119175-51070	11	87
119175-51340	11	34
119305-59120	13	27
119560-59051	14	19
119560-59110	14	20
119620-77461	16	2
119620-77471	16	3
119620-77490	16	27
119620-77710	16	12
119620-79200	16	22
119620-79210	16	23
119620-79220	16	24
119620-79230	16	25
119620-79250	16	6
119620-79290	16	13
119620-79300	16	14
119620-79310	16	15
119620-79320	16	16
119620-79330	16	17
119620-79340	16	19
119620-79350	16	20
119625-11870	4	23
119625-11880	4	24
119625-11900	4	25
119810-77340	16	31
119813-59950	14	37 -1
120130-22301	8	22
121023-01550	2	26
121250-44901	10	28
121250-49110	14	17
121250-59550	14	29
121400-11340	4	20
121450-42450	10	26
121550-49111	10	31
121820-52020	12	4
121820-52070	12	8
121820-52110	12	10
121820-52140	12	13
121820-52160	12	15
121820-52170	12	16
121820-52180	12	17
121820-52190	12	18
121820-52200	12	19
121820-52210	12	20
121820-52230	12	21
121820-52300	12	22
121820-52510	12	25
121850-21130	8	11
121850-21290	8	5

PARTS No.	Fig.	Ref.No.
121850-21680	8	10
121850-21920	8	6
121850-49550	10	16
121850-49810	10	19
121850-51700	11	68
121850-77021	5	5
121952-51900	11	71
122710-51050	11	7
122710-51350	11	41
123500-51300	11	30
123501-79240	16	5
123900-13610	6	6
123900-13630	6	4
124060-59380	14	7
124066-59100	14	28
		31
124160-01751	2	39
124160-11360	4	49
124240-01871	2	28
124240-01882	2	29
124410-51861	12	2
124410-51960	2	42
124411-01780	3	18
124450-01980	14	47
124460-11340	4	21
124465-44950	10	27
124976-34850	9	3
128401-77440	16	7
128401-77450	16	18
129001-91810	2	37
		38
129052-77380	16	4
129052-79270	16	9
129100-01580	2	24
	3	15
	15	27
129100-53100	13	8
129100-59951	14	37
129129-59510	14	21
129150-02450	7	4
129150-03100	4	4
129150-11230	4	38
		42
129150-11370	4	22
129150-11750	4	40
		44
129150-11810	4	11
129150-14200	7	1
129150-25920	7	14
129150-35153	9	4

PARTS No.	Fig.	Ref.No.
129150-59131	13	30
		34
129150-59580	14	33
129155-51270	11	28
129155-51280	11	29
129465-01920	1	6
129470-55610	14	3
129486-01670	3	19
129495-59300	14	9
129550-59120	13	31
129795-01900	16	28
129795-11180	4	19
129900-01200	1	30
129900-01250	1	13
129900-01740	2	5
129900-01780	2	4
129900-02020	1	7
129900-02340	1	32
129900-02410	1	10
129900-02930	1	24
129900-02940	1	35
129900-07900	4	6
129900-11100	4	16
129900-11110	4	17
129900-11120	4	18
129900-11200	4	30
129900-11240	4	31
129900-11280	4	34
129900-11310	4	51
129900-11510	4	35
129900-11520	4	36
129900-11530	4	47
129900-11600	4	54
129900-11650	4	37
129900-11660	4	41
129900-12050	5	1
129900-12100	5	2
129900-13200	6	1
129900-13251	6	3
129900-14100	7	7
129900-14400	7	2
129900-14580	7	3
129900-21200	8	4
129900-21600	8	15
129900-23000	8	24
129900-23001	8	24 -1
129900-23200	8	29
129900-23600	8	30
129900-23610	8	33
129900-23910	8	28

## PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
129900-23911	8	28 -1
129900-25060	7	10
129900-25100	7	11
129900-32001	2	10
129900-32030	2	22
	9	6
129900-32040	2	23
129900-34800	9	1
129900-35000	9	7
129900-42001	10	1
129900-42002	10	1 -1
129900-42020	10	9
129900-42450	10	12
129900-49531	10	17
129900-49540	10	18
129900-49830	10	24
129900-77010	15	1
129900-77400	15	2
129900-77440	15	5
129900-77450	15	7
		9
129900-77460	15	11
129900-77480	15	8
129900-77510	15	17
129900-77520	15	20
129900-77540	15	18
129900-77550	15	19
129900-77591	15	12
129900-77610	15	23
129900-77620	15	13
129900-77640	15	15
129900-77650	15	14
129900-77700	15	16
129900-77710	15	24
129902-01331	1	31
129902-21000	8	1
129902-53050	13	4
129903-22050	8	18
129903-22950	8	37
129915-77050	5	6
129916-11350	4	50
129916-59020	14	4
		27
129916-59870	14	22
		48
129950-59221	14	35
129951-49800	10	15
129953-03100	4	1
129956-22900	8	35
129957-59812	13	36

PARTS No.	Fig.	Ref.No.
129957-59822	13	40
129957-59832	13	44
129957-59842	13	48
129960-01500	2	8
129960-01640	3	16
129960-01700	3	1
129960-01950	13	1
129960-03150	4	63
129960-03990	4	3
129960-21590	8	12
129960-21640	8	9
129960-21650	8	8
129960-22080	8	16
129960-25900	7	16
129960-39350	9	14
129960-39910	3	9
129960-39920	3	10
129960-77330	16	30
129960-77410	15	28
129961-77200	16	1
129961-77421	16	21
129980-59530	14	10
129982-55600	14	1
137600-53900	11	74
144626-51090	11	11
144626-51940	11	72
144626-51950	11	73
148688-52120	12	11
171008-77450	15	6
171008-77730	15	21
171008-77740	15	22
171008-77750	15	25
185100-50052	17	4
185102-60100	17	1
185102-60101	17	1 -1
185109-00030	17	3
198220-51870	14	18
729900-01570	2	1
729900-02800	1	27
729900-11100	4	7
729902-53200	13	3
729960-01560	1	1
729960-51300	11	1
X2114155110	15	3
X2114255110	15	4
X2130631300	15	10
X9490561001	16	26

PARTS No.	Fig.	Ref.No.
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PARTS No.	Fig.	Ref.No.
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***YANMAR CO., LTD.***